

# Efficiency of a System for the Separate Collection of the Biowaste from Municipal Solid Waste. A Spanish Pilot Case Study

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## Research

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2 **solid waste. A Spanish pilot case study**

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28

29 **Abstract**

30

31 **Background:**

32 According to EU regulations, member states shall take measures to encourage the  
33 recycling of biowaste in a way that fulfils a high level of environmental protection. In  
34 Spain, the separate collection of biowaste is only implemented in some regions. For this  
35 reason, a pilot scheme based on an information campaign and the location of a specific  
36 brown container for biowaste in specific zones of the city was carried out in Castellón de  
37 la Plana (Spain) over a period of six months. In this period, the collection and composition  
38 of the biowaste was monitored in depth with the goal of determining the evolution of the  
39 efficiency of the new collection system over time.

40 **Results:**

41 In the zones, the quality rate in the biowaste container increased as the pilot study  
42 progressed, finally reaching 90%. The rate of biowaste separation also increased in the  
43 three zones over time, although in different ways, which means that there is greater  
44 collaboration on the part of citizens. On the other hand, an analysis of the rate of net  
45 biowaste daily collection from zones 2 and 3 has shown that their value increases as the  
46 rate of containerization of biowaste decreases.

47 **Conclusions:**

48 In order to obtain better results in the biowaste quality rate it will be necessary to increase  
49 the containerization of biowaste, that is, to reduce the distance from the citizen to the  
50 container. It can thus be said that there is a positive evolution of the experience, which  
51 boosts confidence when it comes to implementing the system throughout the city.

52

53 **Key words:** biowaste, source-separation, container, separate collection, kerbside system

54 **1.- Background**

55 The European Union (EU) must take taction to guarantee the hierarchy of waste to obtain  
56 recycled products of high quality. Therefore, the EU Member States will have to achieve  
57 the separation of bio-waste, which will contribute to the protection of the environment  
58 (Directive 2018/851 EU; Directive 2008/98/EC). In addition, important benefits would  
59 be obtained such as the reduction of greenhouse gas emissions, generation of biogas and  
60 production of good quality compost. This will contribute to the improvement of the  
61 quality of the soil, the use and efficiency of resources and energy self-sufficiency  
62 (European Commission 2019).

63 The main threat of the mismanagement of the bio-waste is the production of methane by  
64 anaerobic fermentation in landfills. These emissions accounted for 3% of total greenhouse  
65 gas emissions in the EU-15 in 1995. The second threat, especially from municipal  
66 biological waste, is the generation of leachate, which can be an important source of  
67 contamination if it is not controlled (Závodská et al., 2014). In Ireland, for example, it is  
68 not allowed to receive wastes in landfills if they have not been previously treated  
69 according to the standards of the Irish Environmental Protection Agency (Závodská et al.,  
70 2014). Moreover, Member States shall ensure that, by 31 December 2023, biowaste is  
71 either separated and recycled at source, or is collected separately and is not mixed with  
72 other types of waste.

73 In the study by Tatano et al. (2017), the waste generated at a restaurant in a coastal tourist  
74 area in central Italy (Marche Region, Adriatic Sea side) was characterized and the  
75 separate collection implemented was evaluated. The characterization of the waste  
76 generated at the restaurant showed considerable incidences of food (28.2%), glass  
77 (22.6%), paper/cardboard (19.1%) and plastic (17.1%) (Tatano et al., 2017). Other works  
78 have indicated that biodegradable components dominate the characterization at 54.83%

79 of the total, followed by inert, ash and debris at 21.06%, paper at 8.77%, plastic at 8.18%,  
80 glass and ceramics at 4.45% and metals at 2.71% (Majid and Hwee, 2007; Dangi et al.,  
81 2011; Pirani and Arafat, 2014; Tatano et al., 2017).

82 Experiences carried out in Latvia indicated that 32.9% of recyclable waste is not properly  
83 separated, and 29.2% is bio-waste. This implies that almost 60% of the potentially  
84 recyclable waste in this country could be used if separated at the source, promoting a  
85 circular economy (Kubule et al., 2019).

86 In some German cities, separate collection of household biowaste affects the quality and  
87 final composition of the recovered materials. In fact, when the biowaste was separated,  
88 the rest of the waste was reduced by up to 30%. Furthermore, the residual waste had less  
89 humidity, which improves the efficiency of the incineration plants (Schuch et al., 2017).

90 In the food industry, the efficient separation of bio-waste is even more important due to  
91 the large quantities of waste that is produced. Separation at source in the industries and  
92 factories is key to improve the quality of the resources obtained from bio-waste.  
93 Therefore, on the one hand, education and awareness of society and companies is  
94 essential, and on the other hand, investment in support facilities (Wang et al., 2020).

95 Sometimes, when separation is done properly, investments in source separation are very  
96 profitable. As an example, in Southampton (UK), separate collection of bio-waste could  
97 save the council £690,000 each year, despite having to incur a significant cost on vehicle  
98 adaptation and construction of the transfer stations (Bees and Williams, 2017). In two UK  
99 cities (Cardiff and Southampton) a survey of 100 people on recycling, awareness and  
100 waste separation was carried out. In areas where selective collection of food was carried  
101 out (Cardiff), recycling rates and citizen satisfaction were higher. In the area with no  
102 separate collection (Southampton) over 75% of respondents said they would like to have  
103 a separate collection system and would participate if available (Bees and Williams, 2017).

104 In Portugal, a comparative study was carried out on the costs of separate collection. It  
105 was concluded that the cases of separate collection of bio-waste did not imply an overall  
106 increase in costs in the service, they could even decrease them if more than 40% of the  
107 population (threshold for the case study) participate in the system (Gomes et al., 2008).  
108 On the other hand, the collection system, the levels of separation at source, the urban  
109 density of the village and the obligation to use compostable bags are factors which  
110 influence to reduce the percentage of inappropriate material in the bio-waste fraction  
111 (Puig-Ventosa et al., 2013).

112 In Spanish cities, following the EU regulations, separate collection of bio-waste is being  
113 applied. Taking into account the European standards and the different fractions that can  
114 be separated, there are 8 selective collection systems (Gallardo et al., 2012) like the five-  
115 containers model: glass, paper-cardboard, light packaging, bio-waste and reject, although  
116 with little implementation.

117 This paper presents the results obtained in a pilot project for the source-separation  
118 collection of biowaste applied to the city of Castelló de la Plana (in eastern Spain). First,  
119 a methodology for the development of the pilot project is proposed and the degree of  
120 efficiency of the biowaste source-separation was determined in order to design the model  
121 to be implemented throughout the city. For this purpose, first of all, a set of indicators  
122 were defined. Second, details of the pilot experiment are given. The results of the  
123 experiment were treated statistically in order to organize the information. Both the waste  
124 from the mixed container and that from the new biowaste container were characterized to  
125 determine the exact waste composition and subsequently the data were compared. From  
126 all this work, conclusions about the implementation of a new biowaste container in a town  
127 were then extracted.

128

129 **2.- Methodology**

130 The study was divided into five stages: (i) objectives, indicators and scope of the study,  
131 (ii) identification of the study area, (iii) definition and dissemination of an information  
132 and awareness campaign (information campaign), (iv) experimental design, and (v) data  
133 analysis.

134

135 **2.1. Objectives, indicators and scope of the study**

136 The aim of the pilot study is to determine the degree of the efficiency of the biowaste  
137 separate collection system over time and how the type of separate collection affects it.

138 For this purpose, the following specific objectives have been proposed:

- 139 ● Determine the degree of efficiency of the biowaste collection system.
- 140 ● Determine the degree of the variation in efficiency over time.
- 141 ● Determine whether the selective collection model can influence the degree of  
142 efficiency of the biowaste collection system.
- 143 ● Determine the variation in the composition of the mixed waste (mx) container  
144 with or without selective collection of the biowaste fraction.

145 In order to determine the degree of efficiency of a collection system, first of all, it is  
146 necessary to define a number of indicators. In this work, efficiency is defined in terms of  
147 the extent to which clean materials are recovered at source, that is to say, materials  
148 deposited in containers. It is expressed a set of indicators defined by Gallardo et al., 2010  
149 such as the separation rate (SR), the net separation rate (NSR) and the quality in container  
150 rate (QCR) shown in Equations 1, 2 and 3.

151 
$$SR_i (\%) = 100 \cdot \frac{\text{amount of waste collected in container for } i}{\text{total amount of } i \text{ waste generated}} \quad (1)$$

152 
$$NSR_i (\%) = 100 \cdot \frac{\text{amount of } i \text{ waste collected in container for } i}{\text{total amount of } i \text{ waste generated}} \quad (2)$$

$$153 \quad QCR_i (\%) = 100 \cdot \frac{\text{amount of waste collected correctly in container for } i}{\text{total amount of waste collected in container for } i} \quad (3)$$

154 The  $SR_i$  and  $QCR_i$  indicators are two useful indicators to know the amount of inappropriate  
 155 materials in the container. In the case of separate collection of the biowaste, the  
 156 inappropriate material consists of plastic, glass, paper-cardboard, brick, etc. In order to  
 157 compare the collection in different scenarios, the daily collection rate (DCR) and the  
 158 containerization rate (CR) were defined (Equations 4 and 5):

$$159 \quad DCR_i (kg/in \cdot day) = \frac{\text{amount of } i \text{ waste collected in one day in an area}}{\text{inhabitant in this area}} \quad (4)$$

$$160 \quad CR (inh/container) = \frac{\text{inhabitants}}{\text{containers}} \quad (5)$$

161 The scope of the study has been focused only on the previous mixed waste fraction and  
 162 the new biowaste fraction. The pilot study lasted six months, from 23 January to 20 July  
 163 2017. Previously, the information and awareness campaign for citizens was carried out,  
 164 which lasted three months.

165

## 166 **2.2. Identification of the study area**

167 Castelló de la Plana is a coastal city on the Mediterranean Sea (39.9857° N 0.0494° W),  
 168 located in the Valencian Community in eastern Spain, with a population of 170,990  
 169 inhabitants in 2016 and a Mediterranean climate. Currently, in this city, people separate  
 170 the waste into four fractions: mixed waste (biowaste and reject), paper/cardboard, light-  
 171 packaging (beverage cartons, plastic and cans) and glass.

172 The mixed waste fraction is collected by means of three kerbside systems: (i) mechanical  
 173 back-loading truck and 340 L containers. The distance between containers is 20–30 m;  
 174 (ii) automatic side-loading truck and 1,100 L containers. The distance between containers  
 175 is 50–60 m, and (iii) automatic side-loading truck and 3,200 L containers. The distance

176 between containers is 100–120 m. Citizens deposit the glass fraction, paper/cardboard  
 177 fraction and light-packaging fraction in drop-off areas.

178 The frequency of collection of mixed waste (mx) is six days a week. The collection of  
 179 mixed waste in 2016 was 56,875 tons, which represents a  $DCR_{mx}$  of 0.91 kg / inh·day.

180 To carry out the pilot study, it was decided to define three study areas, one for each  
 181 kerbside system. Table 1 shows the characteristics of each area. The zones have different  
 182 numbers of inhabitants and containers.

183 **Table 1: Characteristics of the study areas**

Zone	Inhabitants	Collection system	Vol. (L)	Containers	
				No. Mixed waste	Nº No. Biowaste
Zone 1 (city centre)	3,956	mechanical back-loading truck	340	72	40
Zone 2 (north of the city)	1,451	mechanical back-loading truck	1,100	18	10
Zone 3 (west city)	2,244	automatic side-loading truck	3,200	8	6

184  
 185 Zone 1 is located in the city centre, which corresponds to the old city. It is an area where  
 186 a low-density residential area is combined with commercial and restaurant areas. Zone 2  
 187 is located in the northern district of the city. It corresponds to a wide area with a high-  
 188 density residential area with several green areas and little commerce. Zone 3 is located in  
 189 the west of the city and has similar characteristics to Zone 2. Finally, Zone 4 was also  
 190 defined, close to Zone 2, where the selective collection of biowaste was not implemented.  
 191 Samples were taken in this area to determine the composition of the mixed waste  
 192 container of the current MSW collection system in Castelló de la Plana.

193

194 **2.3 Information campaign**

195 Before starting the pilot study, an information and awareness campaign was carried out  
196 in Zone 1, Zone 2 and Zone 3. This consisted in informative talks given in neighbours'  
197 associations about the pilot scheme, its objective, the environmental benefits of its  
198 implementation and the importance of their participation. The inhabitants were provided  
199 with a 10 L brown plastic bin (Fig. 1 left) and biodegradable bags to separate their  
200 biowaste. They were also informed about the types of waste that they should deposit in  
201 that brown bin and in which container they should finally deposit the biowaste bags  
202 (brown container in the drop-off areas, Fig. 1 right). Both the brown bin and the brown  
203 container have an identification sticker indicating the material to be deposited. The mixed  
204 waste container in the drop-off areas is actually green, so there is a clear difference.  
205



206

207

**Fig. 1. 10 L bin (left) and 1,100 L container (right)**

208

#### 209 **2.4. Experimental design**

210

211

The experiment consisted in defining the number, adequate volume and location of the biowaste containers in each zone (Zone 1, Zone 2 and Zone 3) and their collection. The

212 decision was made to install containers with the same volume as the mixed waste  
213 containers but with a different colour (brown), the distinctive colour of the corresponding  
214 bins that is reminiscent of food and garden waste (i.e. biowaste). Brown is the colour that  
215 is used exclusively for biowaste collection throughout Europe as opposed to the different  
216 colours that may be used for the bins for the other components (Calabro and Komilis,  
217 2019). The number of biowaste containers was lower than the number of mixed waste  
218 containers due to economic reasons. Table 1 shows the number of biowaste containers  
219 located in each area.

220 Containers were collected three times a week, since a large volume of biowaste was not  
221 expected. Each zone had an independent collection route. Once the collection was  
222 complete, the collection truck was weighed at the treatment plant, so daily collection data  
223 were available for the three areas. In Zone 1, due to different technical reasons, collection  
224 began 6 weeks later than in the rest.

225 Sampling and laboratory characterization were then scheduled to determine the average  
226 composition of the biowaste in the brown container in each of the three areas. Sampling  
227 and characterization were also scheduled to determine the composition of the mixed waste  
228 container in zone 4. To calculate the number of samples needed and their size, the  
229 “Methodology developed by the European Commission in 2004 for the Analysis of Solid  
230 Waste (SWA-Tool)” was used.

231 In order to determine the composition, the waste was separated into 13 categories:  
232 biowaste (food and garden waste), metal packaging (cans, etc.), other metals, clean  
233 paper/cardboard, dirty paper/cardboard, plastic packaging (food and beverage packaging,  
234 plastic bags, etc.), other plastics, sanitary cellulose, beverage carton packages, textile,  
235 glass packaging, others (flat glass, rubber and leather, wood, hazardous waste, electric  
236 and electronic wastes and inert) and fines (material less than 10 mm).

237 After the experimental stage, the results obtained in the four zones were analysed.

238

## 239 **2.5. Data analysis**

240 In order to know the sample size, the SWA-Tool methodology was used. The number of samples  
241 was determined using equation 6.

$$n = \left( \frac{t_{\alpha;n-1} \cdot VC}{\varepsilon} \right)^2 \quad (6)$$

242 where:

243 n is the number of samples required

244  $t_{\alpha;n-1}$  is the deviation from the accepted mean value to achieve the desired confidence level ( $\alpha$ -  
245 1), for the “t” distribution.

246 VC (variation coefficient) is the variance that we hope to find in the population (expressed as a  
247 decimal)

248  $\varepsilon$  is the maximum margin of error (expressed as a decimal)

249 To calculate VC, it is necessary to know previously the data about the mean and the standard  
250 deviation (st. dev.) of the waste composition.

251 Several statistical tests were carried out to evaluate the differences between datasets using  
252 the free software software R commander<sup>®</sup>. The tests used were the Shapiro-Wilk test  
253 (test for normal distribution) to decide which statistical test to use, the Levene test (test  
254 for homogeneity of variances), ANOVA to compare the means and to verify differences  
255 among several tests, the Kruskal-Wallis test to compare two samples (used when data are  
256 not normally distributed) and finally, the Dunn post-hoc test that was used to perform  
257 multiple comparisons by pairs to identify the means that were different.

258

## 259 **3.- Results and discussion**

260

### 261 **3.1 Size and number of samples**

262 To calculate the minimum number of samples needed to determine the composition of  
 263 biowaste and mixed waste in the containers, the chosen confidence level was 95%, so the  
 264 value  $t_{\alpha;n-1} = 1.960$ . The means and standard deviations were obtained from previous  
 265 characterizations carried out by the Castelló de la Plana City Council. For the calculation,  
 266 only the biowaste fraction has been considered, since it is the one of interest for the study.  
 267 Finally, a margin of error of 10% has been assumed.  
 268 Table 2 shows the data needed to perform the calculation and the results obtained after  
 269 applying Equation 1.

270 **Table 2: Sample number calculation**

Container	Waste fraction	Earlier data		VC (a decimal)	$t_{0.05;\infty}$	$\epsilon$	n
		Mean (%)	st. dev. (%)				
biowaste	biowaste	77.02	10.12	0.13	1.96	0.1	7
mixed waste	biowaste	52.55	4.46	0.08	1.96	0.1	3

271  
 272 According to Table 2 and Equation 1, it will be necessary to take at least seven samples  
 273 in each of the three zones to determine the biowaste fraction with a confidence level of  
 274 95% and an error of 10%. In the case of the mixed waste container, only three samples  
 275 will be necessary in each of the four areas.

276 One of the objectives of the study was to determine the variation in the composition of  
 277 the biowaste container over the duration of the experiment, so it was decided to increase  
 278 the number of samples and characterize 22 samples in Zone 1, 27 samples in Zone 2 and  
 279 25 samples in Zone 3.

280 In the case of the biowaste container, the samples were evenly distributed over the six  
 281 months of the pilot study. In the case of the mixed waste container, the sampling was  
 282 concentrated in the last four months in the four areas.

283 Regarding the minimum sample size required, the SWA-Tool recommends that it should  
 284 be equal to the volume of a container similar to those existing in the study area, without

285 taking into account the amount of waste contained within it. It also establishes that if there  
286 are containers of different sizes in the same study area, the volume of the most commonly  
287 used type of container should be chosen as the sample size. Therefore, the chosen sample  
288 sizes correspond to the volume of the existing containers in each area. For Zone 4, the  
289 chosen volume was 1,100 L.

290

### 291 **3.2.- Quality container rate in biowaste collection and variation over time**

292 One of the indicators of the efficiency of the biowaste (bw) collection system is the  
293 Quality in Container Rate ( $QCR_{bw}$ ). The percentage of biowaste in the container coincides  
294 with this indicator.

295 The average composition for each of the three zones is shown in Table 3. It can be seen  
296 that in the three areas, the percentage of biowaste is high, between 79.75% and 82.74%,  
297 although there is still around 20% of inappropriate, which will end up being a reject in  
298 the treatment plant. These  $QCR_{bw}$  values are lower than those obtained in an experiment  
299 carried out in the city of Reggio Calabria (Italy), where the biowaste bins received 89%  
300 of biowaste, after a public awareness campaign. But in this case, the separate collection  
301 of biowaste was door-to-door and had been in place for several years (Calabro and  
302 Komilis, 2019). However, the values are similar to those recorded in Catalonia (Spain),  
303 where the majority of characterizations of the biowaste fraction contained between 10%  
304 and 20% of inappropriate material. However, in some cities this figure was as high as  
305 40% or 50% (Alvarez et al., 2008). On the other hand, in an experience experiment with  
306 only 425 inhabitants, Boelens et al. (2013) obtained very low inappropriate materials  
307 values of around 3% in Antwerp (Belgium).

308 The fraction of “fines” is the most abundant in the inappropriate part. This is a fraction  
309 with materials less than 10 mm in size, such as dirt, dust, stones, microplastics, metals,

310 etc. Secondly, there is plastic packaging, consisting of bags, bottles, dirty food packaging,  
311 etc. The amount of non-biodegradable bags that appeared could have been lower if a  
312 greater number of biodegradable bags had been distributed to citizens. In fact, the use of  
313 modern compostable bags is starting to be implemented in some European countries and  
314 encourages separation of biowaste at source. These compostable bags are made of  
315 biodegradable polymers, often from renewable sources (Puyuelo et al., 2013).  
316 Furthermore, in a region of Spain (Catalonia) a pilot project has been carried out since  
317 1996 on separate collection of bio-waste. Biodegradable waste from homes, shops,  
318 markets, restaurants, etc. are collected using a door-to-door system. Currently, this system  
319 covers 95% of the population with high participation, also due to the previous distribution  
320 of bins and biodegradable bags to citizens. Biowaste is treated by means of a combined  
321 anaerobic digestion and composting systems (Urban Waste, 2020). In other works, the  
322 relationship between the separate collection system and the quality of the biowaste was  
323 verified. The door-to-door collection system was the one with the highest quality of bio-  
324 waste (Alvarez et al., 2008).

325 Citizens identify dirty food packaging with the fraction of biowaste and, therefore, for  
326 future research, citizens should be informed that these materials must be cleaned and  
327 placed in the appropriate container. Dirty paper, which is also identified as biowaste, was  
328 also found in this fraction but this is not a problem since it is biodegradable. Finally, very  
329 little glass was found, except in Zone 1. As Zone 1 is a restaurant and commercial area,  
330 wine bottles appeared in some characterizations.

331 If the composition of the biowaste container is compared with that of mixed waste (Table  
332 4), a clear difference is observed in all the fractions, mainly in the biowaste with a notable  
333 increase, which is why the separate collection system has been successful. Something  
334 similar happened in similar experiments carried out in a Mediterranean area such as the

335 one mentioned above (Catalonia), where the percentage of people participating in source  
336 separation systems has increased considerably, which was due to the incentives from the  
337 local government to improve the quality of the biodegradable fraction of municipal solid  
338 waste (Puyuelo et al., 2013). However, the level of separate collection of biological waste  
339 in the EU countries is very different. In countries such as Austria, Flanders (Belgium),  
340 Germany, the Netherlands, Norway, Sweden and Switzerland, the separate collection of  
341 bio-waste has been in place for more than 15 years. Other countries such as Estonia,  
342 Finland, France, Ireland, Italy, Slovenia and the United Kingdom have been gradually  
343 implementing these systems over the last 15 years, while Bulgaria, Cyprus, Croatia, the  
344 Czech Republic, Greece, Hungary, Latvia, Lithuania, Malta, Poland, Portugal, Romania,  
345 Slovakia and Spain are still applying separation (albeit unevenly) in their regions (ECN,  
346 2020).

347 **Table 3: Biowaste container composition (%)**

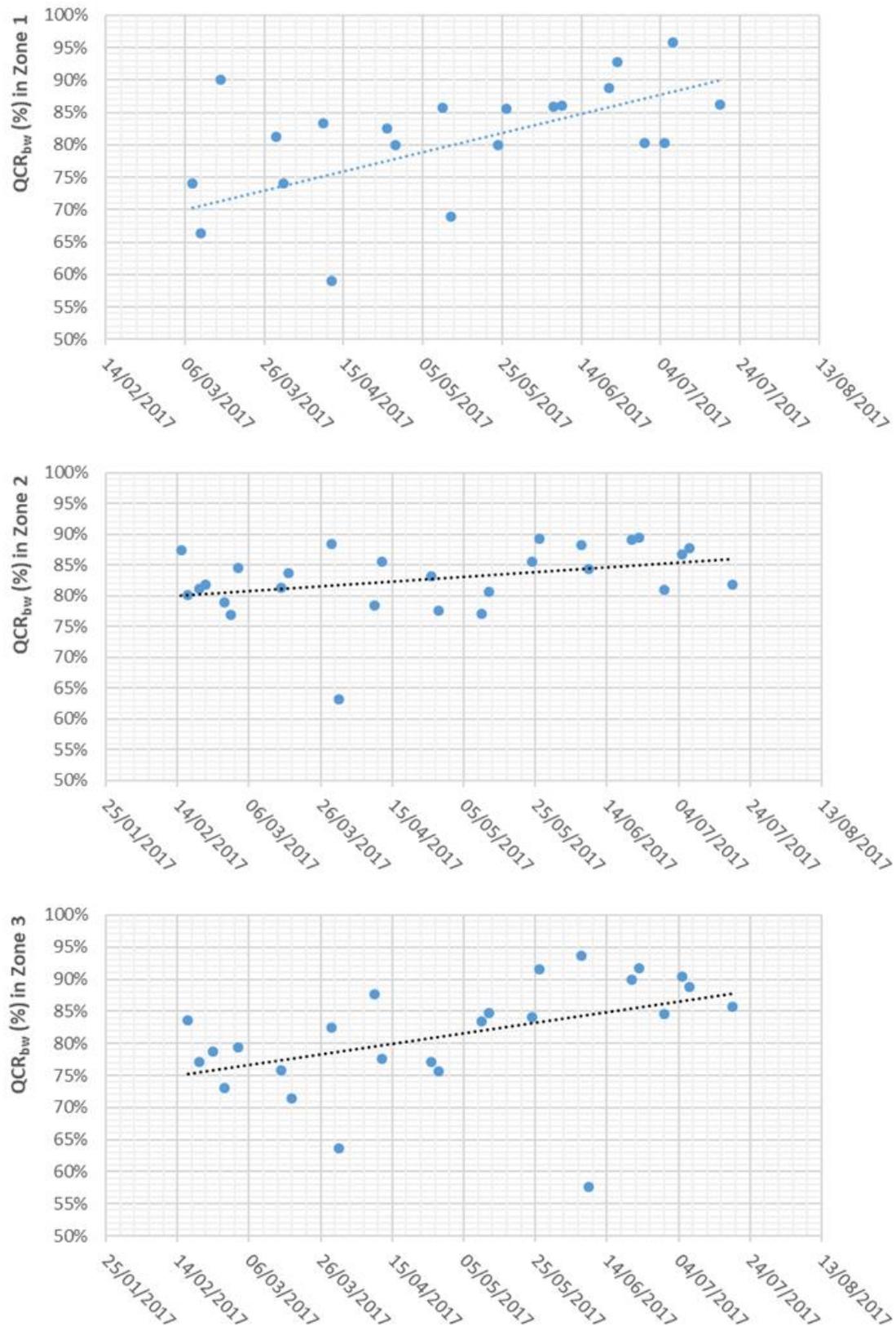
	Zone 1		Zone 2		Zone 3	
	mean	st. dev.	mean	st. dev.	mean	st. dev.
<b>Biowaste</b>	79.75	11.30	82.74	5.57	81.18	8.78
<b>Inappropriate</b>	20.25	11.30	17.25	5.52	18.82	8.78
Metal packaging	0.37	0.33	0.21	0.08	0.16	0.11
Other metals	0.01	0.02	0.01	0.02	0.03	0.04
Clean paper/cardboard	0.00	0.00	0.09	0.13	0.07	0.09
Dirty paper/cardboard	2.18	0.94	2.50	0.42	3.41	0.51
Plastic packaging	6.02	2.00	4.45	0.47	5.97	0.83
Other plastics	0.51	0.43	0.21	0.08	0.49	0.24
Sanitary cellulose	0.40	0.63	0.19	0.18	0.18	0.12
Beverages cartons	0.09	0.23	0.07	0.03	0.17	0.20
Textile	0.00	0.00	0.02	0.02	0.33	0.33
Others	0.13	0.26	0.70	0.28	0.11	0.20
Glass packaging	2.13	2.00	0.44	0.57	0.42	0.23
Fines	8.41	1.72	8.35	0.77	7.48	0.97

348  
349 Table 3 shows that there are no significant differences in the biowaste percentages among the  
350 three zones, and therefore in their  $QCR_{bw}$ . To determine whether it was true, it was necessary to  
351 demonstrate it statistically. For this reason, an Analysis of Variance was carried out. In this case,

352 it was verified that normality can't be assumed for the biowaste fraction. Consequently, the  
353 Krustal Wallis test was used with a confidence level of 95% ( $\alpha = 0.05$ ).

354 After comparing the means, a p-value of 0.814 (p-value > 0.05) was obtained, so it could  
355 be stated with 95% confidence that there are no statistically significant differences in the  
356 percentage of biowaste between the three areas. This fact indicates that the citizens who  
357 participated in the experience behaved in the same way in the three areas and that they all  
358 reached the same level of knowledge regarding what should be deposited in the biowaste  
359 container.

360 The variation in the  $QCR_{bw}$  of the biowaste container over time can be seen in Fig. 2. In  
361 all zones the  $QCR_{bw}$  increased as the pilot study progressed. Zone 1 underwent the  
362 greatest increase, going from 70% at the beginning of the experiment to 90% at the end.  
363 In Zones 2 and 3, the progress was smoother because the initial  $QCR_{bw}$  data were higher.



364

365

**Fig. 2. Variation of QCR<sub>bw</sub> (%) over time in Zone 1, 2 and 3**

366

367 In the three zones,  $QCR_{bw}$  values of around 90% are reached at the end of the experiment.  
 368 This increase may be mainly due to citizens' learning and familiarization with this new  
 369 separate waste collection, which implies an increase in their collaboration. Throughout  
 370 the experiment there was no reinforcement of information, so it follows that citizens  
 371 themselves voluntarily improved the quality of the waste in the container. Therefore, it is  
 372 assumed that this is the value that can be reached after its definitive implantation in the  
 373 town and that, with a continuous awareness campaign, it could be maintained over time.  
 374

375 **3.3. The average composition of the waste in the mixed waste container**

376 Table 4 shows the average composition of the mixed waste container for zones 1, 2, 3 and  
 377 4. The characterization was carried out in the last month of the experiment, when the  
 378  $QCR_{bw}$  of the selective collection was found to be higher.  
 379 According to the data in Table 4, despite the fact that selective collection of light-  
 380 packaging, paper/cardboard and glass is carried out in the city, significant percentages of  
 381 these materials appear in the container in the four zones. It is also important to highlight  
 382 that there are apparently no differences between the four zones.

383 **Table 4: Composition of the waste in the mixed waste container**

Fraction	MIXED WASTE (%)							
	Zone 1		Zone 2		Zone 3		Zone 4	
	mean	st. dev.	mean	st. dev.	mean	st. dev.	mean	st. dev.
<b>Biowaste</b>	62.06	11.11	54.31	9.94	58.77	1.93	59.19	3.79
<b>Inappropriate</b>	37.94	11.11	45.69	9.94	41.23	1.93	40.81	3.79
Metal packaging	3.55	2.54	2.65	1.09	2.38	0.91	2.78	0.60
Other metals	0.20	0.28	0.30	0.52	0.38	0.62	0.29	0.10
Clean paper/cardboard	3.84	0.84	5.24	1.31	3.95	0.98	4.21	0.76
Dirty paper/cardboard	5.26	3.76	3.58	2.09	3.06	1.16	3.91	1.11
Plastic packaging	9.07	0.02	10.55	4.34	10.63	1.47	9.92	0.84
Other plastics	0.60	0.68	5.43	6.47	2.22	2.04	2.68	2.39
Sanitary cellulose	2.62	3.29	2.69	2.43	6.75	1.43	3.90	2.29
Beverages cartons	0.46	0.19	1.94	1.61	1.65	0.28	1.31	0.77
Textile	2.40	2.61	1.58	0.34	3.41	2.36	2.40	0.91

Others	3.17	2.45	7.15	6.96	3.17	1.91	4.37	2.24
Glass packaging	6.80	2.00	4.57	0.26	3.64	0.09	4.87	1.57
Fines	0.00	0.00	0.00	0.00	0.00	0.00	0.16	0.03

384

385 Thus, to determine statistically whether there are any significant differences between the  
386 four zones regarding the percentage of biowaste in the mixed waste container, a  
387 comparison of means was conducted. For this purpose, the Kruskal Wallis test with a  
388 confidence level of 95% ( $\alpha = 0.05$ ) was used. We decided to employ this non-parametric  
389 test because the number of mixed waste composition data for each zone is small (three  
390 data).

391 From the results, it can be stated (with 95% confidence) that there are no significant  
392 differences in the percentages of biowaste in the mixed waste container between the four  
393 zones, since the p-value obtained is 0.7793 (p-value > 0.05). This is due to the fact that  
394 only a small part of the biowaste is diverted from the mixed waste container to separate  
395 biowaste collection, as indicated by the  $SR_{bw}$  values shown in Table 5. Therefore, the  
396 composition of the mixed waste container in Zones 1, 2 and 3 does not change  
397 significantly with respect to Zone 4.

398

### 399 **3.4. Separate collection of the biowaste and its variation over time**

400 Table 5 shows the results of the collection in the three areas studied. The total amount of  
401 waste monitored in the pilot study was 26,460 kg, of which 21,725 kg corresponds to net  
402 biowaste (nbw). It should be noted that Zone 2 is the one where the largest amount of  
403 waste and biowaste was collected, despite being the zone with the least inhabitants. The  
404 lowest amount of waste was collected in Zone 1, but this is due to the fact that collection  
405 started 6 weeks later.

406

407

408

**Table 5: Results of the selective collection of biowaste**

<b>Parameters</b>	<b>Zone 1</b>	<b>Zone 2</b>	<b>Zone 3</b>	<b>Total</b>
<b>Total gross biowaste (kg)</b>	5,180	12,080	9,200	26,460
<b>Total net biowaste (kg)</b>	4,184	10,051	7,491	21,725
<b>Biowaste generation per year (kg)</b>	291,922	139,898	216,354	648,174
<b>Biowaste generation in the town (%)</b>	59.19	59.19	59.19	59.19
<b>Collection days</b>	137	179	179	495
				<b>Mean</b>
<b>SR<sub>bw</sub> (%)</b>	1.77	8.63	4.25	4.08
<b>NSR<sub>bw</sub> (%)</b>	1.42	7.14	3.45	3.32
<b>QCR<sub>bw</sub> (%)</b>	79.75	82.74	81.18	81.22
<b>DCR<sub>gbw</sub> (kg/inh·day)</b>	0.010	0.047	0.023	0.026
<b>DCR<sub>nbw</sub> (kg/inh·d)</b>	0.008	0.039	0.019	0.022
<b>CR<sub>bw</sub> (inh/cont)</b>	99	145	374	137

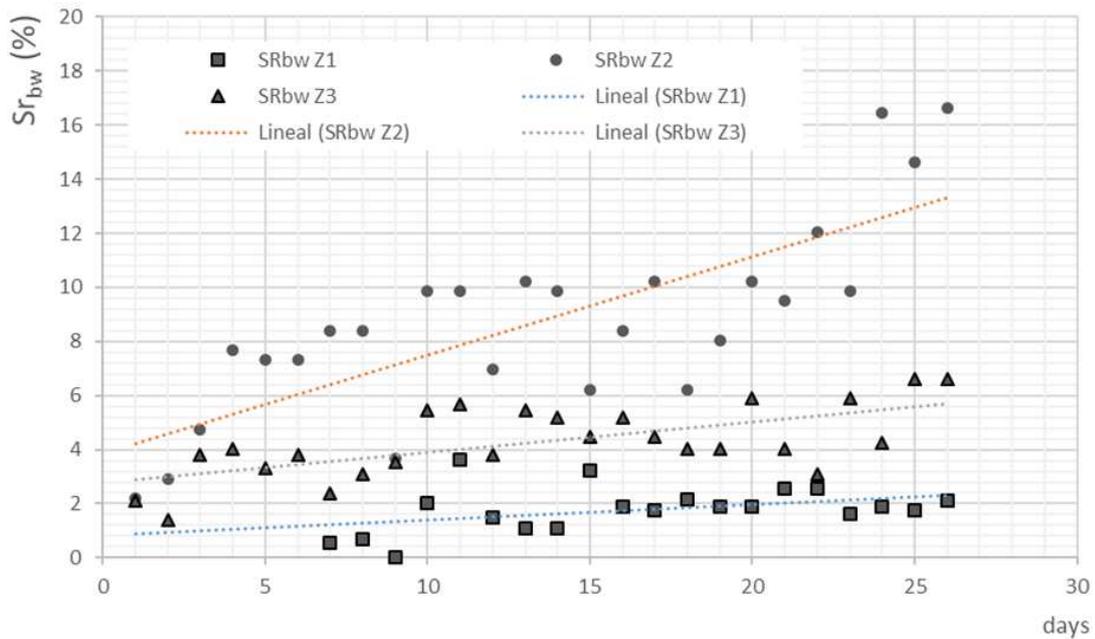
409

410 Thus, in order to compare the amount of waste collected in each area, the gross and net  
411 biowaste daily collection rates (DCR<sub>gbw</sub> and DCR<sub>nbw</sub>) were calculated. The gross biowaste  
412 (gbw) includes the inappropriate fraction, and the net has only the biowaste. According  
413 to the results in Table 5, the highest values correspond to Zone 2. Zone 1 presents the  
414 worst results in DCR<sub>gbw</sub> and DCR<sub>nbw</sub>, despite having the best CR<sub>bw</sub>, which may be due to  
415 the characteristics of the zone: a large number of shops, low population density and  
416 elderly population. Zone 3 has lower values than Zone 2. These two zones have similar  
417 characteristics in terms of population and endowment facilities. Therefore, the lower  
418 values are exclusively due to their higher CR<sub>bw</sub>, which means that citizen's collaboration  
419 is lower, since the distance to the container is greater –a fact that was already confirmed  
420 by Gallardo et al. (2010). The data are similar to those presented in Estonia (0.109  
421 kg/inhab·day) or Hungary (0.05 kg/inhab·day), but far from other countries such as  
422 Belgium (0.562 kg/inhab·day), Germany (0.499 kg/inhab·day), Finland (0.334  
423 kg/inhab·day) or Italy (0.249 kg/inhab·day) (European Environment Agency, 2009).

424 For the calculation of  $SR_{bw}$  and  $NSR_{bw}$ , data about the collection of the mixed waste  
425 fraction (fraction which includes the biowaste) for the entire city of Castelló and its  
426 composition (see Table 4, Zone 4) are available. The  $SR_{bw}$  and  $NSR_{bw}$  values appear in  
427 Table 5. These values are very low. The highest values are found in Zone 2, with an  $SR_{bw}$   
428 of 8.63% and an  $NSR_{bw}$  of 7.14%, followed by Zone 3, with an  $SR_{bw}$  of 4.25% and an  
429  $NSR_{bw}$  of 3.45%. However, in the waste directives, the EU promulgates that only 10% of  
430 the waste will be deposited in landfills in 2030. For this reason, the waste management  
431 system, especially in some countries, should improve considerably. This solution would  
432 decrease the  $CR_{bw}$ . Another solution could be to separate the bio-waste at the source and  
433 to collect it door-to-door. This system proved to be the best solution for the high public  
434 participation and the increase of the percentage of bio-waste in the collection (Li et al.,  
435 2019). This decision coincides with studies conducted by Slavík et al. (2019), which fixed  
436 a series of factors that should be paramount in organizing the separate collection of  
437 biowaste, including the location of containers, and system parameters (e.g. volume of  
438 containers, frequency of collection). The results obtained from Slavík et al. (2019)  
439 confirmed how an intensive and adequate information campaign contributed to reduce  
440 the amount of improper waste in the bio-waste container. Furthermore, they observed that  
441 if the location of the containers was optimized and their number increased, the public  
442 participation was greater. Therefore, the proximity of the containers to the citizens, the  
443 door-to-door collection and the supply of compostable bags to the citizens was raised as  
444 the best option from the citizen participation point of view and with the highest quality  
445 of bio-waste.

446 From an analysis of the previous data, it can also be concluded that the collection system  
447 affects its performance, since each system defines the separation between containers  
448 differently and, therefore, its  $CR_{bw}$ . Therefore, in the pilot study that was carried out, it

449 has been possible to show that, under the same characteristics of the population, the  
 450 collection system with a lower  $CR_{bw}$  has a higher  $SR_{bw}$ .  
 451 To analyse the variation in  $SR_{bw}$  throughout the experiment, the  $SR_{bw}$  values of the three  
 452 zones have been represented on a graph (Fig. 3). The figure shows that in Zone 2 the  $SR_{bw}$   
 453 value increases significantly over time, in Zone 3 the increase was slighter, and in Zone  
 454 1 it increased very little. This increase means that over the course of the experiment the  
 455 number of participants also increased. It should be noted that the information campaign  
 456 was only carried out at the beginning of the pilot study and there were no other  
 457 reinforcement campaigns throughout the experiment but, even so, the data indicate that  
 458 participation in the three areas increased.



459

**Fig. 3: Variation in the  $SR_{bw}$  over time**

460

461 Finally, the increase in the  $SR_{bw}$  and the  $QCR_{bw}$  over time makes the last month the most  
 462 efficient in the experiment. Therefore, these would be the data that could be taken as  
 463 achievable when implemented throughout the city. Furthermore, this awareness is in

464 accordance with a Eurobarometer survey on “Attitudes of European citizens towards the  
465 environment”, in which it is concluded that 46% of Europeans (EU-28) considered the  
466 increasing amount of waste as one of the four biggest environmental problems in the EU.  
467 In fact, in the past six months, 66% of Europeans (EU-28) separated most of their waste  
468 for recycling (European Commission, 2020).

469

#### 470 **4. Conclusions**

471 This study presents a methodology to determine the degree of efficiency of the biowaste  
472 collection system. The results achieved are the first step towards improving a new  
473 biowaste collection system.

474 The study analyses the particular case of a pilot study of the selective collection of the  
475 biowaste in Castelló de la Plana (Spain). The pilot scheme focuses on the current fraction  
476 of mixed waste. From now on citizens should separate biowaste (brown container) and  
477 mixed waste (green container) at source.

478 Regarding  $QCR_{bw}$  the study allowed the following issues to be determined:

- 479 ● In the three areas, the  $QCR_{bw}$  obtained is the same from the statistical point of  
480 view. Therefore, it has been shown that the citizens in the three areas separated  
481 their waste at source in a similar way.
- 482 ● The percentage of inappropriate material is 20%, consisting mainly of recyclable  
483 materials. To increase the  $QCR_{bw}$ , more information should be provided to  
484 citizens on how to manage food-containing packaging.
- 485 ● It has been verified that in the three zones the  $QCR_{bw}$  increased as the pilot study  
486 progressed, finally reaching 90%. This increase may be due to citizen learning  
487 and familiarization with this new selective waste collection. Therefore, it is hoped

488 that this is the value that can be reached after it is implemented definitively in the  
489 city.

490 ● Regarding the mixed waste container, the four zones present  $QCR_{bw}$  values that  
491 are not statistically different. This fact shows that there has been no significant  
492 transfer of biowaste to the brown container.

493 On the other hand, regarding the amounts of waste collected separately in the brown  
494 container, this study allowed the following issues to be determined:

495 ● Zone 1, with more commercial activity and older citizens, presents the worst  
496 results in  $DCR_{gbw}$  and  $DCR_{nbw}$ , despite having the best  $CR_{bw}$ .

497 ● On analysing the  $DCR_{gbw}$  and  $DCR_{nbw}$  from Zones 2 and 3 it has been shown that  
498 their value increases when  $CR_{bw}$  decreases and, therefore, to have better results it  
499 will be necessary to decrease the  $CR_{bw}$ , that is, to reduce the distance from the  
500 citizen to the container.

501 ● The  $SR_{bw}$  increases in the three zones over time, although in different ways, which  
502 means that citizens' collaboration has increased.

503 ● The collection system affects the  $SR_{bw}$ , since each system defines the separation  
504 between containers differently and, therefore, its  $CR_{bw}$  will be different.

505 The increase in  $SR_{bw}$  and  $QCR_{bw}$  over time makes the last month of the experiment the  
506 most efficient. Thus, it can be said that there is a positive evolution of the experiment,  
507 which encourages implementation of the system throughout the city.

508 Finally, the proposed methodology and its results in the pilot study can be useful at the  
509 international level when implementing a separate biowaste collection system in a city  
510 with similar characteristics.

511

512

513 **Abbreviation list:**

514 bw: biowaste

515 CR: containerization rate

516 DCR: daily collection rate

517 EU: European Union

518 gbw: gross biowaste

519 mx: mixed waste

520 nbw: net biowaste

521 NSR: net separation rate

522 QCR: quality in container rate

523 SR: separation rate

524 st. dev.: standard deviation

525 VC: variation coefficient

526

527 **Declarations:**

528

529 **Ethics approval and consent to participate:** Not applicable

530

531 **Consent for publication:** Not applicable

532

533 **Availability of data and materials:** Not applicable; All the data with which this article

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535

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537

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540

541 **Authors' contributions:**

542 AG has been the coordinator of the research, carried out the bio-waste characterizations,

543 managed the funds and negotiated with the companies. He has also collaborated in the

544 writing of the article analyzing data and drawing conclusions

545 FJCM participated in the characterizations of waste and coordinated the writing of the

546 article searching for similar works, summarizing references, discussing results and

547 drawing conclusions

548 MCA participated in the characterizations of waste and collaborated in the writing of

549 the article

550 CB managed the collection of waste in the city and its delivery on the designated days

551 NEA participated in the characterizations of waste

552 JEA participated in the characterizations of waste

553

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557

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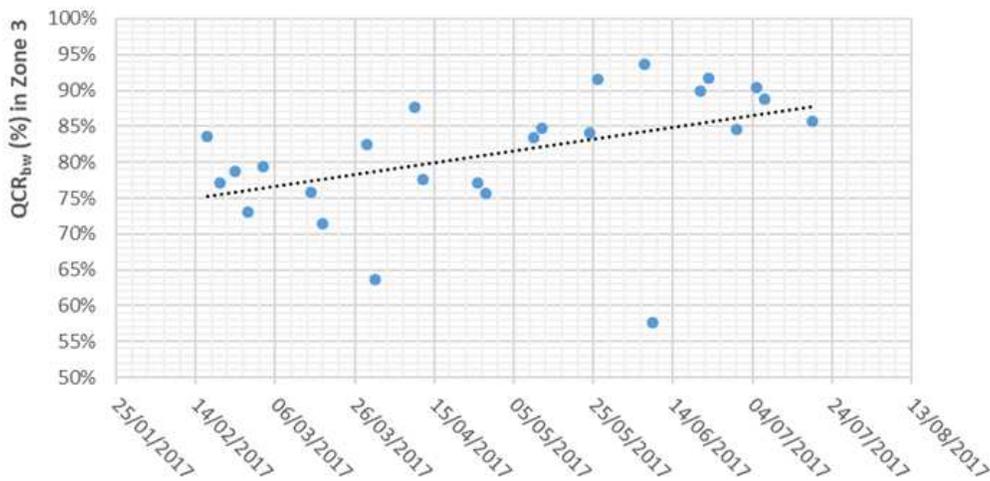
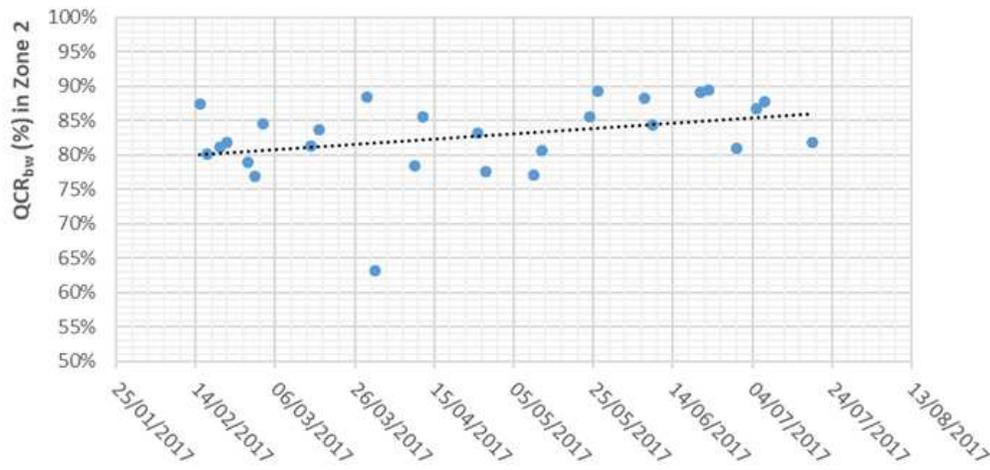
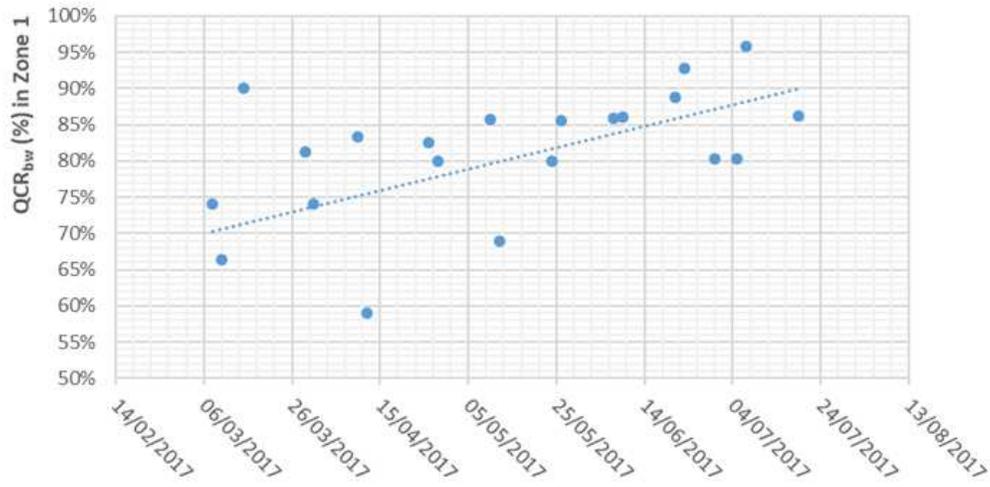
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# Figures



Figure 1

10 L bin (left) and 1,100 L container (right)



**Figure 2**

Variation of QCR<sub>bw</sub> (%) over time in Zone 1, 2 and 3

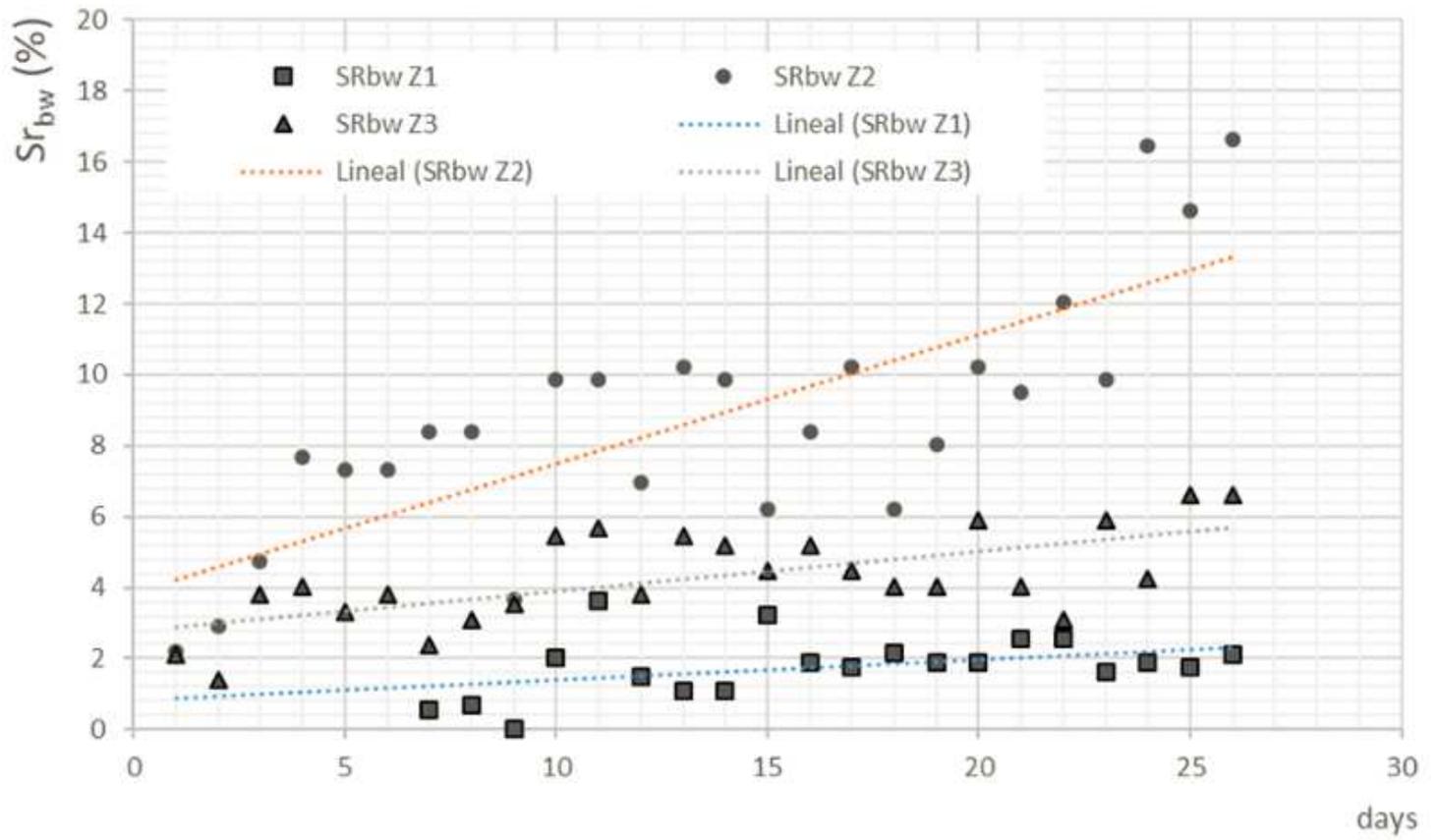


Figure 3

Variation in the SRbw over time