

Reducing Ventilator Alarms Through Decreased Rainout in Ventilator Circuits: A Bench Study

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Abstract

Background:

Alarm fatigue is a significant problem in healthcare, particularly in high acuity settings such as intensive care, surgery, and emergency departments. Alarms are triggered by various devices such as anesthesia machines, ventilators, patient monitors or humidifiers. Heated humidifiers (HH) used with mechanical ventilators, while necessary to prevent other complications associated with mechanical ventilator, may cause condensation in the ventilator circuit, prompting occlusion alarms indicating a risk for the patient. Technological advances in heated humidifier (HH) circuits may reduce rainout and therefore occlusion alarms.

Methods:

Bench experiments measured alarms and rainout of two commercially available humidifiers (AirLife DuoTherm™ and Fisher & Paykel MR850) and four different pediatric and adult patient's breathing. The tests examined condensation accumulation after 24 hours of low-, nominal-, or high-flow rates of gas at low-, nominal-, and high-ambient temperature settings. Dual-limb designs of adult- and neonate-sized circuits underwent evaluation. Data on alarms was collected for each system.

Results:

Low temperature and occlusion alarms were statistically significantly lower in DuoTherm vs. MR850 HH circuits (6 vs. 68 alarms, respectively; $p < .001$). DuoTherm products accumulated significantly less rainout for all three circuit sizes at all ambient temperatures. In general, the set flow rate did not dramatically affect the amount of rainout for adult and infant circuits, but low versus high ambient temperatures yielded increased rainout for all circuit types ($p < 0.02$).

Conclusions:

The DuoTherm HH device and patient circuits developed significantly less alarms due to rainout and low temperatures compared to those from MR850 under all the conditions tested. Such reduction in patient alarms should help reduce alarm fatigue among healthcare workers in critical care settings.

Introduction

Alarm fatigue is a significant problem in critical care settings. Alarms are triggered by various devices such as anesthesia machines, ventilators, patient monitors or humidifiers. According to the Joint Commission on Health Care Organizations (JCAHO), between 150 and 400 alarms per patient per day may be seen in a critical care unit.[1] While most of those alarms are not actionable, some indicate the need for an urgent intervention by the health care team. Listening for and sorting out the alarms causes fatigue among healthcare workers, raising the risk that some important alarms may be missed.[2–7] Several researchers have developed elaborate plans to reduce alarm fatigue while minimizing errors in care related to alarm

fatigue.[8–10] It is incumbent on developers of medical devices to optimize the performance of their devices to reduce non-actionable alarms.

Many patients in critical care settings require exogenous oxygen via mechanisms that bypass physiologic humidification of dry air. Specifically, invasive mechanical ventilation circumvents the upper airway, lowers the humidity within the respiratory tract, and hinders humidification. The resulting dry gas flow creates irritation and pain, thwarts the mucociliary transport system, and increases airway resistance.[11] Dry air also promotes the development of hypothermia, coughing, bronchospasm, atelectasis, and airway obstruction, such as when airway secretions thicken to narrow or close the endotracheal (ET) tube.[12–14]

Active humidification systems including heated humidifiers (HH) actively warm and add moisture to the gas flow within a patient breathing circuit and can restore gas to its optimal humidity levels. The American Association for Respiratory Care (AARC) Clinical Practice Guideline recommends humidification of gas flow with invasive mechanical ventilation which, by its design, uses pressurized cold and dry gas.[14] The AARC guidance notes invasive ventilation using an air-oxygen mix should maintain a humidity level between 33 and 44 mg/L at a temperature between 34 and 41°C, as measured at the patient’s breathing circuit Y-piece, with 100% relative humidity (RH).[14]

Active HH or passive heat and moisture exchangers are prone to “rainout,” the condensation and accumulation of water in the lowest physical points within the tubing of breathing circuits that creates gas flow resistance or inhibition.[12] With sufficient resistance to gas flow, the monitor triggers an occlusion alarm. The healthcare team must adjust the patient or the equipment to remove the condensation to maintain target ventilation support of the patient. The temperature of the room and the gas before humidification, the HH type, the ventilator type and settings, and a patient’s minute ventilation all impact the HH performance and contribute to humidification effectiveness and rainout risk.[15] For example, warmer rooms prevent gas cooling between the ventilator and the water reservoir, which hinders humidification. Moreover, if a warmer room yields a higher reservoir inlet chamber temperature, the heating plate can turn off and cool the water enough to encumber evaporation needed to moisten passing air. In contrast, cooler rooms can slow gas flows after humidification.[14]

This study evaluated occlusion alarms and temperature alarms in two different HH systems, the MR850 HH (Fisher & Paykel (F&P) Healthcare Corporation Limited, Auckland, New Zealand) (MR850) and the AirLife DuoTherm™ active humidification system (Vyaire Medical Inc., Mettawa, Illinois, US) (DuoTherm). We also measured the active humidification and rainout of the devices under different ventilation modes and patient circuit sizes as well as with different flow rates and ambient temperatures.

Materials And Methods

Experimental Setup

A series of bench experiments were performed to compare the amount of rainout within different models of patient breathing circuits with HH the DuoTherm adult-pediatric, DuoTherm neonatal, MR850 Adult Dual

Limb with Evaqua 2 Technology, and MR850 Infant Dual Limb (>4LPM) with Evaqua 2 Technology. These setups included only dual-limb patient circuits with two different ventilators at three different flow rates and at different ambient temperatures.

Table 1 summarizes the types of patient circuits tested and the flow source used for those tests. The tests were conducted at low-, nominal-, and high-flow gas rates and at low, nominal, and high ambient temperatures. Dual-limb patient circuits were attached to a mechanical ventilator (AVEA™ from Vyair or Puritan-Bennett™ 840 (PB840), Medtronic, Minneapolis, MN). Two PB840 machines and eight AVEA machines were used each day for 36 days of testing, resulting in 360 data points.

Table 1: DuoTherm Circuits with MR850 Circuits part numbers and settings

DuoTherm Adult-Pediatric Dual Limb Circuit, P/N 37747			
Parameter	Low	Nominal	High
Peak flow (L/min)	25	30	60
Ambient temperature (°C)	18-20	21-23	24-26
DuoTherm Neonate Dual Limb Circuit, P/N 37723			
Parameter	Low	Nominal	High
Peak flow (L/min)	2	4	6
Ambient temperature (°C)	20-22	22-24	24-26
MR850 Adult Dual Limb with Evaqua 2 Technology			
Parameter	Low	Nominal	High
Peak Flow (L/min)	40	60	80
Ambient temperature (°C)	18-20	21-23	24-26
MR850 Infant Dual Limb (>4LPM) with Evaqua 2 Technology			
Parameter	Low	Nominal	High
Peak Flow (L/min)	2	4	6
Ambient temperature (°C)	20-22	22-24	24-26

For each test, HH and humidification chambers were used from the same manufacturer as the patient circuit under evaluation (Vyair devices: HH 377HTR and Humidification Chamber 377CBR; MR850 devices: Respiratory Humidifier MR850 and Auto-Fill Humidification Chamber MR290). Inspiratory limbs with the attached temperature probes were weighed, then expiratory limbs were weighed. The test lungs (B&B Medical Adult Test Lung – 1.0L #25405, B&B Medical Pediatric Test Lung – 0.5L #20120, and IngMar

Medical NeoLung – Infant Test Lung) were weighed separately. HH temperatures were set at 40.0°C and lung simulators were set at 37.0°C. Humidifiers were set to “invasive mode”. Ambient temperatures were set according to manufacturers’ specifications of acceptable operating temperatures for each system.

For the tests, the inspiratory limb of the circuit was attached to the HH outlet, and the patient end of the inspiratory limb was attached to a heat and moisture exchanger (AirLife® 003005, Vyaire) to prevent excessive rainout in the heated test lung, then to the test lung. Each circuit was evaluated at three flow rates characterized as low, nominal, and high (**Table 1**). For all tests, positive end-expiratory pressure (PEEP) was set to 4 cmH₂O and fraction of inspired oxygen (FiO₂) to 40%. The ventilators were used in volume-targeted assist control mode.

Ambient temperature and humidity were recorded at the start and conclusion of each test using an analog temperature and humidity chart recorder (Portable/Wireless Universal Circular Chart SUPERRECORDER™ CTXL-TRH-W, Omega Engineering, Norwalk, CT, US) along with a digital OMEGA recorder (part # OM-HL-EH-TC, Omega Engineering, Norwalk, CT, US) for redundancy.

All tests ran for a duration of 24 hours. Circuits were weighed immediately before each test and immediately after their conclusions. Rainout was defined as the increase in circuit weight from the start to the end of the test. Rainout in the inspiratory and expiratory limbs were quantified separately, and total rainout was calculated as the sum of rainout in the inspiratory and expiratory limbs. All alarms triggered according to manufacturers’ specifications were recorded for each device.

Sample Size Justification

A binomial calculation was used to “calculate reliability confidence intervals by setting the cumulative probability to one minus the confidence level for a lower one-sided bound”. [16] A 90% reliability, lower bound, with a 95% confidence was selected for this protocol to produce an acceptable sample size. Zero (0) failures are acceptable for this test. See below for the applicable equation:

- $1 - \text{Confidence} = R^n$
- $1 - 0.95 = 0.90^n$
- $n = \log(0.05)/\log(0.9) = 28.43$
- Round to 30 samples

Therefore, 30 samples (rainout data points) were used per circuit code.

Data analysis

Mean rainout was measured across the multiple samples collected for each circuit type, flow rate, and manufacturer. Unpaired t-tests performed for each of the four circuit types at the three flow rates compared the mean rainout within the DuoTherm and MR850 circuits.

Results

Data was recorded during all test sequences on alarms and equipment issues. The DuoTherm HH and patient circuits triggered significantly fewer alarms compared to the MR850 HH and circuits under all conditions and circuit types tested. Of the 76 alarms triggered during the study, seven were unrelated to the heating units. Sixty-two alarms were seen in MR850 circuits compared to seven in DuoTherm circuits; 45 alarms were seen in adult circuits and 31 were generated in infant/neonate circuits. Of all alarms, 36 were circuit occlusion alarms and 29 were patient temperature alarms. All adult DuoTherm alarms (5/7 total DuoTherm alarms) occurred at 18-20°C; 2/7 DuoTherm alarms occurred in neonate circuits. MR850 circuits triggered 62 alarms including 34 in adult circuits and 28 in infant circuits. Nineteen of the adult MR850 alarms occurred at 18-20°C; fifteen adult MR850 alarms occurred at 21-23°C. In the MR850 infant circuits, 11/28 occurred at 20-22°C, 11/28 occurred at 22-24°C, and 6/28 occurred at 24-26°C. No tests were interrupted to drain circuits. These data are represented graphically in **Figure 1**.

The DuoTherm HH and patient circuits developed significantly less rainout compared to the MR850 HH and circuits under all conditions and circuit types tested. **Figure 2** shows the mean rainout averaged across the three flow rates for the four different circuit types at varying ambient temperatures, respectively.

At all ambient temperatures, the DuoTherm patient circuits accumulated significantly less total rainout compared to those from MR850 for all three circuit sizes ($p < 0.005$) (**Table 2**).

Table 2. Results of rainout measurements in grams.

Ambient temperature	INFANT/NEONATE						ADULT					
	20-22 °C		22-24 °C		24-26 °C		18-20 °C		21-23 °C		24-26 °C	
Device	DuoTherm	MR850	DuoTherm	MR850	DuoTherm	MR850	DuoTherm	MR850	DuoTherm	MR850	DuoTherm	MR850
Mean (grams)	6.46	11.86	4.70	9.51	3.04	5.99	38.99	58.73	32.26	50.72	18.44	23.15
STDEV	3.79	5.83	2.60	3.49	1.15	2.32	10.97	8.49	8.65	11.52	6.60	11.44
Standard Error	0.69	1.06	0.48	0.64	0.21	0.42	2.00	1.55	1.58	2.10	1.21	2.09
95% CI	± 1.35	± 2.07	± 0.93	± 1.24	± 0.41	± 0.83	± 3.90	± 3.02	± 3.08	± 4.10	± 2.35	± 4.07
p value	<0.005		<0.005		<0.005		<0.005		<0.005		=0.057	

Discussion

To our knowledge, this is the first study that compared the performance of two humidifiers and evaluated rainout and alarms. Our results show that DuoTherm generated significantly less rainout for the pediatric and the adult circuits as well as for different ambient temperature (20 to 26°C). Due to the reduction in rainout, the number of tube occlusion alarms were significantly lower for DuoTherm humidifier. As shown by several studies[17–19], rainout adversely affects the ventilator performance and can lead to ventilator shut down. Schwarz et al[20] showed that rainout may also cause double triggering of the ventilator. Particularly in the neonatal units, this is particularly dangerous given the smaller diameter of the tubing.[18, 21]. Besides reducing rainout, DuoTherm also reduced the temperature alarms compared to MR850. The reduced alarms will potentially reduce the risk of alarm fatigue in health care workers. As shown by Lewandowska et al[22], who evaluated 389 nurses working in different intensive care units, the nurses felt overburdened with an excessive number of duties and a continuous wave of alarms. The authors concluded that alarm fatigue may have serious consequences, both for patients and for nursing personnel. One paper in 2016 reported that about 10% of patients were responsible for nearly 60% of alarms, and the authors recommended adjusting alarm sensitivity on a case-by-case basis.[23] According to another study, nurses have a tendency to respond to alarms in patients who are known to be physiologically less stable and did not record most alarms.[24]

Ventilators generate a large proportion of alarms in some critical care settings. In a study by Belteki, ventilators in the neonatal intensive care unit triggered 603 alarms per baby per day, an average of 10 per hour.[25] Most of the alarms were related to inappropriate settings and were brief, but some were ignored by staff for prolonged periods of time. These alarms are audible and loud enough to disturb the baby, the parents, and the staff. Another study, this from Johns Hopkins Hospital, studied alarms generated by ventilators in adults.[26] The study found an average of 6-8 alarms per hour generated by the ventilators, many of which resulted in a cascade of other notifications by telemetry, pagers, and telephone calls to nurses and respiratory therapists. About 5% of the alarms were related to the “Other” category which included circuit occlusions, but they did not specifically quantify rainout or condensation.

To reduce the influence of ambient temperature on circuit condensation, a HH device may maintain gas flow temperature with heated wires along the inspiratory limb. Circuits use sensors at the HH outlet and at the Y-piece near the patient to create a feedback mechanism to automate increases to the water temperature and/or heater wire duty cycle to help regulate gas temperature at the Y-piece. Importantly, the location in the circuit matters when assessing gas flow temperature, as a 2 to 4°C drop temperature may occur at the proximal end of the ET tube, a point that more closely reflects inhaled air dynamics.

In general functionality, devices such as the MR850 HH and the DuoTherm HH system are similar in design as they are both pass-over humidification systems. However, to improve rainout control and alarms, the DuoTherm heated breathing circuits add an additional outer corrugate that creates an insulating airgap between the breathing gas pathway and the patient room environment. Also, the DuoTherm expiratory heater wire provides constant output, but remains adjustable to the user, in contrast to that of the MR850, which mirrors the actions of the inspiratory limb.

The finding that more alarms and more rainout occurred at lower ambient temperatures was anticipated because of the increased cooling effect on the walls of the heated breathing circuit. Both active humidification systems in this study humidified the breathing gas at the same chamber outlet temperatures to nearly 100% relative humidity, so any drop in temperature can create condensation. The DuoTherm HH system likely performed better because of its ability to maintain the gas pathway temperature in comparison to the MR850 system, thereby reducing the amount of condensation that forms on the walls of the breathing circuit. The more consistent temperature may be due to a combination of the dual-wall design, the heater wire design, and the temperature management algorithms of the heater base.

Differences at higher ambient temperatures were less substantial because HH in such situations do not run at maximum capacity and can easily maintain gas-pathway temperatures. In these conditions, the smaller temperature gradient between the inside and outside of the breathing circuit results in very little condensation and the advantage of the dual-wall breathing circuit is diminished. Mid-level to sub-maximal flow rates (~20 to 50 L/m) also reduce the opportunity for the breathing gases to cool while in the breathing circuit, with subsequently less of a difference in the middle of the flow range.

One of the consequences of rainout in ventilator circuits is an occlusion alarm. Alarms prompt the care team to stop what they are doing to assess the patient.[27] Consistent with lower rain-out, there were fewer alarms in the DuoTherm circuits compared to the MR850 circuits. Rainout alarms and patient temperature alarms are actionable alarms, since they indicate that the patient may be at risk for an adverse event. Many approaches described in the literature aimed to alter the team's response to alarms.[8–10] With lower rainout, the critical care team can be less burdened with alarms and more able to respond to other physiologic alarms. A clinical assessment of true positives, false negatives, and alarm fatigue would aid in the assessment of potential benefits or harms.

Limitations of the testing included controlling the air currents within the test lab, which were minimized via the installation of baffling on the room's air ducts, but the investigators noted that areas of the room were draftier than others. Also, documentation captured minor fluctuations in room temperature, although this is common with all HVAC systems. Other limitations include that lab testing does not always reflect device performance in clinical settings and the inherent variability of rainout testing. Minor limitations included sample size due to room space and ventilator availability, and the use of endpoints for testing rather than continuous monitoring during active ventilation trials. However, the collection of multiple samples enabled robust statistical analyses.

Conclusions

Alarm fatigue can be mitigated by clinician training or by engineering changes to devices. The ideal device design would generate few or zero nuisance alarms while remaining sensitive to changing patient statuses. The DuoTherm HH systems developed less rainout and consequently fewer alarms than the MR850 circuits. The DuoTherm product design appears to deliver the heated humidified air required by adult and neonate ventilated patients without circuit occlusions at normal room temperatures.

Declarations

Ethics Approval and Consent to Participate: Not applicable

Consent for Publication: Not applicable

Availability of Data and Material: The data sets generated during this analysis are available from the corresponding author on reasonable request.

Competing Interests: DB, AW, MP, DH, HG, and MM are employees of Vyaire Medical, Mettawa, IL, US. ER is an independent consultant paid for by Vyaire Medical. The research was funded by Vyaire Medical.

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Authors' Contributions: DB, AW, MP, DH, and MM designed the study. MM designed and performed the bench study. DB, DH, MM, HG, and ER provided statistical analysis. ER and MM drafted the article. All authors provided critical review of the article. All authors read and approved the final article.

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Figures

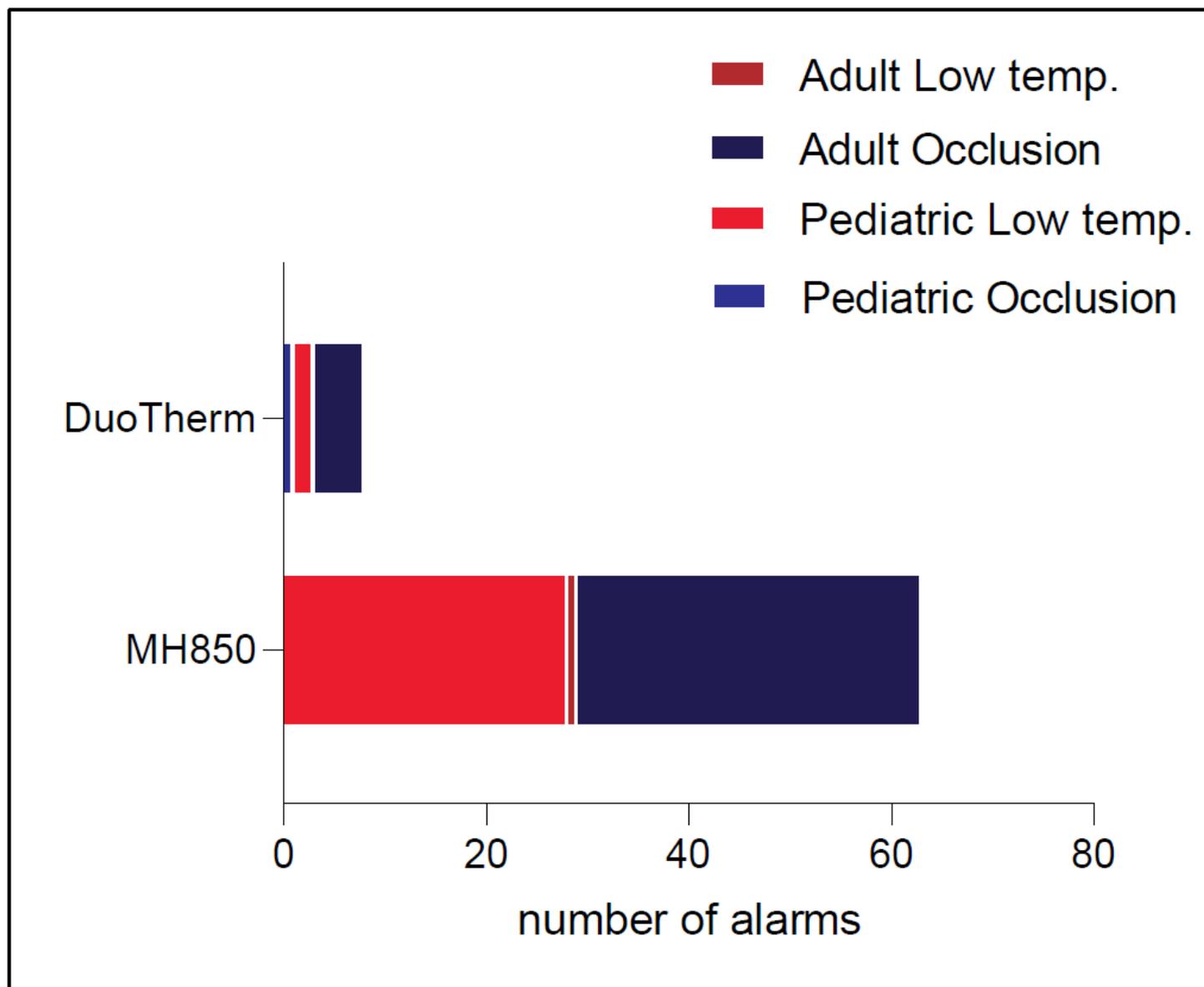


Figure 1

Circuit occlusion alarms

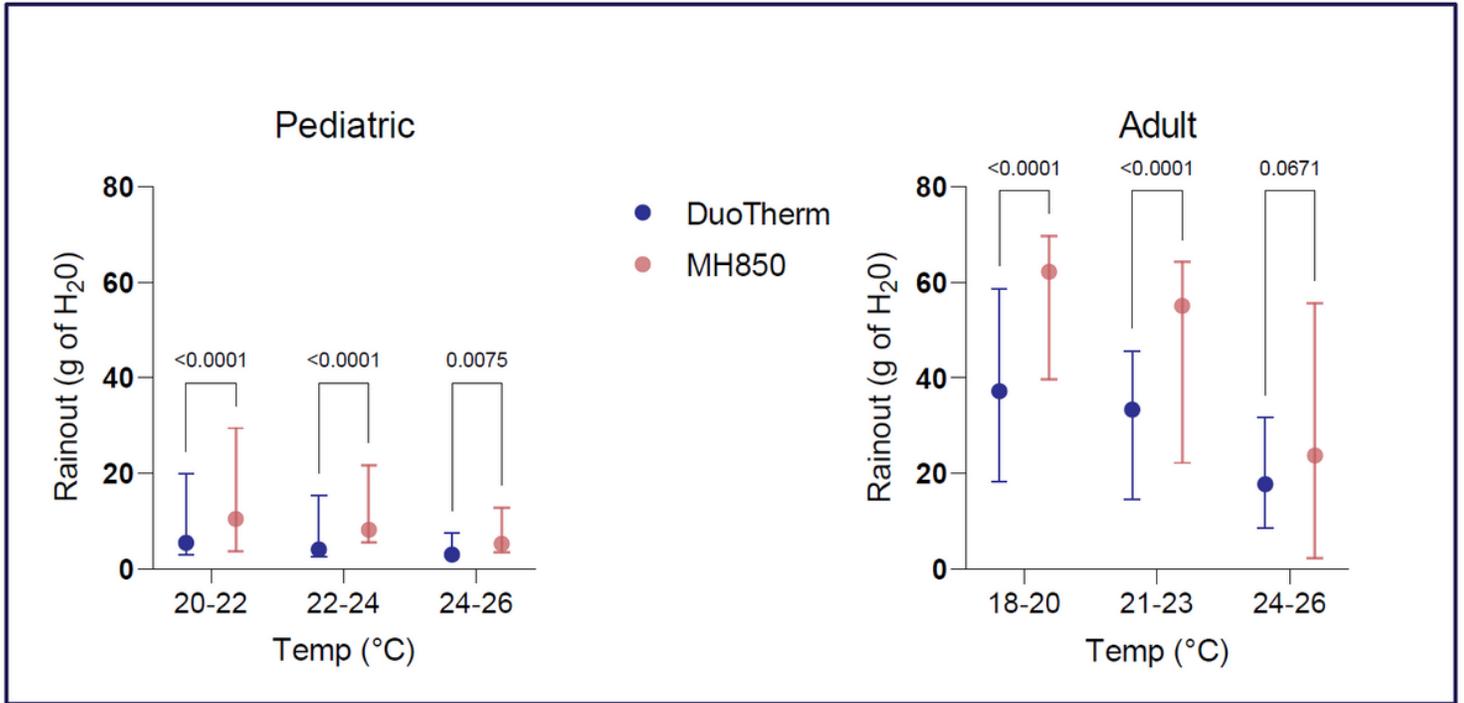


Figure 2

Heated humidification system rainout test results. Error bars represent 95% Confidence Interval of the mean. MR850: Fisher and Paykel. * = p<0.01; *** = p<0.005.