

Predicting of Agro-environmental Footprint with Artificial Intelligence (Soybean cultivation in various scenarios)

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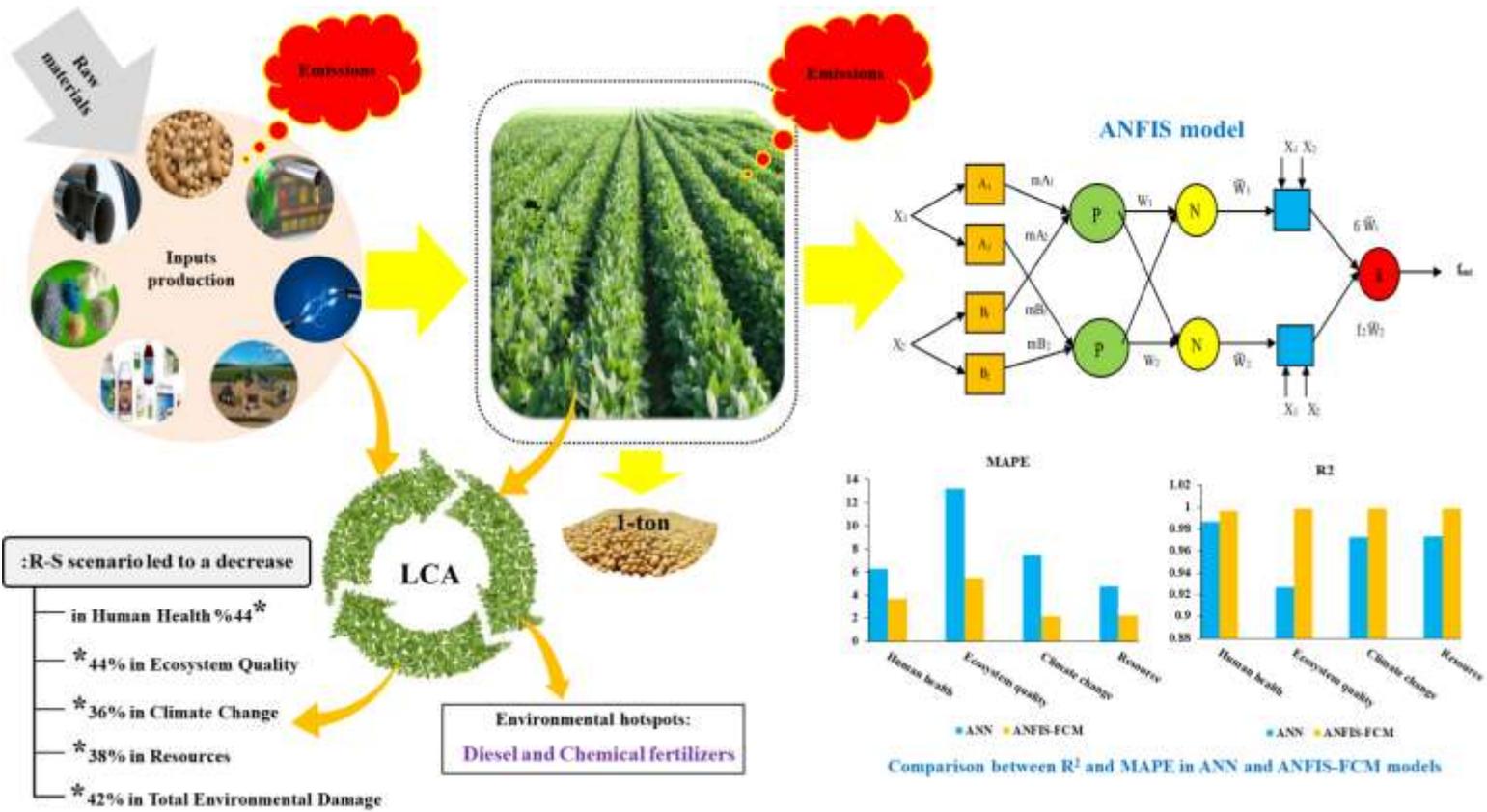
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Graphical abstract

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Predicting of Agro-environmental Footprint with Artificial Intelligence (Soybean cultivation in various scenarios)

Abstract

This study employed two artificial intelligence (AI) methods called the ANFIS–FCM algorithm as a novel computational method and an artificial neural network (ANN) as a conventional computational method in order to predict the environmental impacts of soybean production in different scenarios (*i.e.*, soybean cultivation after rapeseed (R-S), wheat (W-S), and fallow (F-S)). The 175 data of life cycle assessment (LCA) method were collected from soybean farms. The two methods called the adaptive neuro-fuzzy inference based on fuzzy C-means clustering algorithm (FCM) and the artificial neural network (ANN) were adopted to predict environmental parameters. For this purpose, the life cycle of soybean production was assessed in terms of environmental impacts through the IMPACT2002+ method in SimaPro. According to the results, the production of each ton of soybean in the defined scenarios resulted in 0.0009 to 0.0016 DALY, 5476.18 to 8799.80 MJ primary, 1033.68 to 1840.70 PDF×m²×yr, and 563.55 to 880.61 kg CO₂-eq damage to human health, resources, ecosystem quality, and climate change, respectively. Moreover, the weighted analysis indicated that various soybean production scenarios led to 293.87–503.73 mPt damage to the environment in which the R-S scenario had the best environmental performance. Notably, the emissions caused by the production and application of the diesel fuel followed by chemical fertilizers, particularly N and P fertilizers, were recognized as the most important environmental hotspots in soybean production. According to the results, the ANFIS–FCM algorithm acted as the best prediction model of environmental indicators for soybean cultivation in all cases related to the ANN. The RMSE and MAPE values obtained from ANFIS–FCM were lower than the values obtained from the ANN model for all environmental indicators. For the ANFIS–FCM and ANN algorithms, R^2 ranged between 0.9967 to 0.9989 and 0.9269 to 0.9870, respectively. It can be concluded that the proposed ANFIS–FCM model is an efficient technique for obtaining accurate environmental prediction parameters of soybean cultivation.

Keywords: ANFIS–FCM algorithm, climate change, environmental damage, human health, LCA, soybean

67 **Highlights**

- 68 • The ANFIS–FCM algorithm was proposed as a novel computational method for
69 predicting environmental impacts.
- 70 • Soybean production scenarios were analyzed from an environmental viewpoint through
71 the LCA.
- 72 • The main environmental hotspots were attributed to diesel and fertilizers.
- 73 • The R-S scenario proved to be eco-friendlier than the W-S and F-S scenarios.
- 74 • The ANFIS-FCM algorithm was identified as the best predictor model of environmental
75 damage in relation to ANN.

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Nomenclature

ANNs	Artificial neural networks	m ³	Cubic meter
ANFIS	Adaptive neuro fuzzy inference system	m ²	Square meter
AI	Artificial intelligence	mg	Milligram
C	Carbon	mPt	Milli point
CV	Cross-validation	MJ	Mega joule
CCI	Climate change indicator	MT	Metric ton
Cu	Copper	ML	Machine learning
Cr	Chromium	MAPE	Mean absolute percentage error
Cd	Cadmium	MFs	Membership functions
C ₆ H ₆	Benzene	NC	Number of clusters
CO ₂	Carbon dioxide	NO ₃ ⁻	Nitrate
CO	Carbon monoxide	NH ₃	Ammonia
CH ₄	Methane	N ₂ O	Dinitrogen monoxide
CF	Carbon footprint	NO _x	Nitrogen oxides
DALY	Disability adjusted life years	Ni	Nickel
EIA	Environmental impact assessment	NMVOG	Non-methane volatile organic compound
eq	Equivalents	PAH	Polycyclic hydrocarbons
FCM	Fuzzy C-means clustering algorithm	Pb	Lead
FIS	Fuzzy inference systems	P	Phosphorus
FU	Functional unit	PO ₄ ⁻³	Phosphate
F-S	Fallow-Soybean	PDF	Potentially Disappeared Fraction
GHG	Greenhouse gases	PGPR	Plant growth promoting rhizobacteria
GW	Global warming	PGPF	Plant growth promoting fungi
GWP	Global warming potential	R ²	Determination coefficient
g	Gram	R-S	Rapeseed-Soybean
ha	Hectare	RMSE	Root means square error
HC	Hydro carbons	SO ₂	Sulfur dioxide
Hg	Mercury	Se	Selenium
IPCC	Intergovernmental Panel on Climate Change	TCP	Technical Cooperation Project
ISO	International Organization for Standardization	TJ	Terajoule
kWh	Kilowatt hour	W-S	Wheat-Soybean
kg	Kilogram	yr	Year
LCA	Life cycle assessment	Zn	Zinc
LCI	Life cycle inventory	µm	Micrometer
LCIA	Life cycle impact assessment		

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80 **1. Introduction**

81 Different activities in the agriculture sector such as tilling, plowing, irrigation, burning straw,
82 raising livestock, application of chemicals (*e.g.*, fertilizers and biocides), entering energy
83 through machinery, electricity, and fossil fuels (Jaiswal and Agrawal, 2020) are among the
84 most important contributors to the emission of GHGs. The agricultural sector accounts directly
85 for nearly 10–15% of the world’s GHG emissions. This number increases to nearly 30% by
86 adding emissions from deforestation and land-use changes (Muller et al., 2011). In 2019,
87 special reports from the IPCC indicated that forestry, agriculture, and other land-uses sectors
88 had had a 23% share of total anthropogenic GHGs since 2007–2016 (IPCC 2019). The reduced
89 emissions of GHGs such as CO₂, N₂O, and CH₄ and their impacts have been considered among
90 the most challenging and hot environmental problems of all nations in recent years. Iran, with
91 an approximately 616,741 million tons of CO₂-equivalent emission, is not an exception. In fact,
92 Iran is the first responsible country for GW in the Middle East and the seventh country in the
93 world (Mansouri Daneshvar et al., 2019). The significant population growth, the scarcity of
94 water resources, and the reduction of productive land areas in the country (Karimi et al., 2018)
95 led Iran’s agriculture to compress rapidly over the past few decades. In other words, the
96 increasing production yielded from existing farmland would naturally require more energy,
97 materials and water to ensure food security for the growing populations. Given these inputs
98 (resources) and the increasing intensive farming practices, further GHG emissions and other
99 harmful gases go into the air, something which causes various environmental hazards such as
100 damage to the ecosystem quality, human health, and the climate change phenomenon, which
101 also has its own consequences, *e.g.*, the reduced agricultural productivity (Hu et al., 2019). Due
102 to the importance of this sector in the release of other environmentally hazardous pollutants
103 (*e.g.*, toxic heavy metals) into terrestrial and aquatic ecosystems (Ali et al., 2019) and the
104 increasing interest in environmental quality, it is essential to analyze how farming practices
105 affect the environmental impacts of agricultural products (Houshyar and Grundmann, 2017).
106 Therefore, the EIA and resources utilization must be taken into account to produce sustainable
107 and ecologically sound food, something which is also the goal of food security (Roy et al.,
108 2009; Skaf et al., 2019).

109 Currently, there are various concepts and methods for environmental, economic, and/or
110 social assessments of processes, products, or specific activities (Čuček et al., 2012). Each of
111 these developed tools has the desired characteristics accompanied by certain limitations. As a
112 comprehensive scientific and internationally standardized tool for achieving sustainable
113 production and consumption, the LCA approach helps analyze eco-efficiency and optimize

114 agro-systems (Chomkhamstri et al., 2011; Nemecek et al., 2011). In fact, the LCA is a
 115 methodology of determining environmental burdens based on the use of resources and the
 116 emissions all over the product's lifetime from material extraction, manufacturing, and
 117 utilization to waste management phases (ISO 14040 2006). This method evaluates and
 118 quantifies environmental burdens of products or processes within the defined scopes, *i.e.*,
 119 system boundaries (Brentrup et al., 2004a). It can also compare the various environmental
 120 impacts of a system (Bjørn et al., 2018).

121 The LCA enables the diagnosis of environmental problems before damages occur, focusing
 122 on agricultural practices and identifying the most critical environmental hotspots (Nemecek et
 123 al., 2011). This powerful tool can also cover a broad range of other environmental issues such
 124 as the effects of eco-toxic from metals, aquatic eutrophication, non-renewable resources
 125 depletion, toxic impacts on human health, and climate change (Bjørn et al., 2018). Numerous
 126 studies employed the LCA to comprehensively examine the role of farming practices on the
 127 environment and human health. Table 1 presents an overview of these studies.

Table 1. Some of the recent publications about EIA based on LCA in agricultural production.

Product	Country /region	Functional unit	Remarks	Reference
Tea	Taiwan, Dongshan	1 kg	A. The most important factor in creating an environmental burden was a CCI. B. Consumer use (45.58%) and raw material (35.15%) phases, respectively, had the largest share in the emission of 7.035 kg CO ₂ eq from conventional tea production.	(Hu et al. 2019)
Oilseeds	U.S, Echo	1 kg	A. The best oilseed result was 660g CO ₂ eq kg ⁻¹ for canola following reduced tillage fallow.	(Ankathi et al. 2019)
Rice	Thailand, Surin	1 kg	A. The CCI value caused by the production of 1 kg of paddy rice was estimated to be 2.88 kgCO ₂ eq.	(Mungkung et al. 2019)
Soybean	Brazil, Rio Grande do Sul	1 kg	A. The most critical environmental impacts were eutrophication.	(Zortea et al. 2018)
Corn wheat	Spain, Lerma basin	1 ha	A. The CF from irrigated corn and non-irrigated wheat production is 0.121 and 0.893kg CO ₂ eq kg ⁻¹ , respectively. B. Urea use, with a share of approximately 78%, was the main contributor to the CF in the wheat life cycle. C. Liquid fertilizers application with about 69% was the main factor per kg of CO ₂ eq produced in irrigated corn production.	(Abrahão et al. 2017)
Maize Wheat Rice	China	Per unit	A. The consumption of energy by machinery, usage of N-fertilizer, burning of straw, consumption of energy for irrigation, and CH ₄ emissions from rice paddies are the most important agents in C emissions.	(Zhang et al. 2017)
Soybean	Southern Brazil	1 kg	A. The largest share in the emission of greenhouse gases from soybean cultivation was related to the three agents of seeding (9%), fertilization (19%), and liming (37%).	(Maciel et al. 2016)
Soybean	Latin America	1 kg	A. The highest emissions of GHG came from soybean plantations that were formed from the conversion of the rainforest. B. GHG emissions from the production of 1 kg of soybean were estimated at 0.3 to 0.6 kg CO ₂ eq, regardless of land-use change.	(Castanheira and Freire 2013)

Bean	Greece, Prespa National Park	1 kg/1 m ²	C. The two non-tillage and reduced tillage systems had lower GHG levels than other tillage systems. A. Integrated agriculture played the most important role among the eutrophication, acidification impacts, and GW potential. B. The two inputs of electricity and manure (sheep), respectively, played the most critical role in environmental impacts.	(Abeliotis et al. 2013)
Tomato	Australia, Sydney	1 kg	A. The main factor in environmental damage was the CCI (84-96%).	(Page et al. 2012)
Sunflower Rapeseed	Chile	1 ton	A. The highest environmental burden was related to the use of chemical fertilizers.	(Iriarte et al. 2010)
Onion	Iran, Bojnord	1 ton	A. In all studied impact categories, electricity and machinery were the two most important inputs to damage the environment. B. The GW index of small farms was almost twice that of large farms.	(Esmaeilzadeh et al. 2020)
Wheat	Iran, Bojnord	1 kg	A. The GW index for irrigated and dryland wheat was 1.22 and 0.72 kg CO ₂ eq kg ⁻¹ , respectively.	(Esmaeilzadeh et al. 2019)
Rice	Iran, Amol & Rasht	1 ton	A. Climate change in Rasht and Amol regions was 275.79 and 277.21 kg CO ₂ eq, respectively. B. The most cumulative energy demand, climate change, and GWP 100a in both regions were observed in the high-input system for semi-mechanized method.	(Habibi et al. 2019)
Oilseeds	Iran, Ardabil	1 ton	A. Production of 1 ton of soybean, rapeseed, and sunflower, 1549, 2132, 2283 kg CO ₂ eq, respectively, were emitted into the air. B. Soybean demonstrated the best environmental profile because of its higher seed yield, lower production and consumption of chemical fertilizers, electricity, and diesel and fewer field emissions (CO ₂ , N ₂ O, NH ₃ , etc).	(Dekamin et al. 2018)
Rapeseed	Iran, Mazandaran	1 ton	A. GW potential amounts were 1181.6 kg CO ₂ eq ton ⁻¹ . B. The acidification and eutrophication potentials were found to be 23.3 kg SO ₂ eq ton ⁻¹ and 18 kg PO ₄ ³⁻ eq ton ⁻¹ , respectively. C. Production of chemical fertilizers and diesel fuel had the largest share in 7023 MJ of damage to the impact category of abiotic depletion (fossil fuels).	(Mousavi-Avval et al. 2017a)
Barley	Iran, Fars	1 kg	A. Irrigated farms had more environmental impacts than rain-fed farms. B. The use of electricity on irrigated farms has been the most significant contributor to the potential for human toxicity and abiotic depletion. C. Total CO ₂ eq emitted (GW) from irrigated farms was more than the rain-fed farms (2.35 vs. 1.31 kg).	(Houshyar 2017)
Peanut	Iran, Guilan	1 ton	A. The environmental index and resource depletion index for 1-ton production of peanut were 0.62 and 4.30, respectively.	(Nikkhah et al. 2015)

128

129 ML and AI have been recently considered in the fields of biomass, food, and agriculture by
 130 many researchers. Therefore, achievements in these areas must be rapidly analysed (Amin et
 131 al., 2020; Ashapure et al., 2020; Jiang et al., 2020; Talaviya et al., 2020; Mansaray et al., 2020;
 132 Misra et al., 2020; Nandy and Singh, 2020; Nica-Avram et al., 2020; Dubois et al., 2021; Guo
 133 et al., 2021; Jung et al., 2021; Onsree and Tippayawong, 2021; Samadi et al., 2021).

134 In particular, various researchers have focused on the use of a hybrid ML–LCA method to
 135 predict output energy and environmental impacts of agricultural products. Elhami et al. (2017)
 136 integrated an ANN with the LCA to assess the model outputs and environmental emissions
 137 from lentil cultivation. According to their results, the ANN with a structure of 9-10-6-11 was
 138 the most suitable network for predicting yield and environmental effects in lentil cultivation.

139 The overall findings of sensitivity showed that farmyard manure and machinery had the
140 greatest effects on environmental impacts and crop yield, respectively.

141 The hybrid applications of LCA and ANFIS for energy modeling and environmental
142 emissions of oilseeds were implemented by Mousavi-Avval et al. (2017c). They also used
143 ANNs in order to compare the multilevel ANFIS algorithm in their research. They concluded
144 that multilevel ANFIS could be used as a useful tool in predicting energy as well as economic
145 and environmental indicators of agricultural production systems in different regions. Their
146 evaluations also showed that the multilevel ANFIS model managed to more accurately predict
147 energy and economic and environmental outputs of canola compared to the ANNs.

148 Nabavi-Pelesaraei et al. (2018) predicted the paddy production energy and environmental
149 impacts through a combination of AI methods (ANNs and ANFIS) and LCA. Their results
150 showed that the ANFIS model based on the hybrid learning algorithm predicted the correlation
151 coefficient (R) for the output energy of (0.860) and environmental impacts (0.997).
152 Furthermore, the ANN model with 12-6-8-1 structure predicted energy and environmental
153 impacts with R of 0.524 and 0.999, respectively.

154 In order to predict the life cycle environmental impacts and output energy of sugarcane
155 production in planted or ratoon farms, Kaab et al. (2019) employed two methods of AI, *i.e.*,
156 ANNs and ANFIS. According to their results, the ANFIS model was a useful tool for predicting
157 the environmental impact and output energy of sugarcane production in planted and ratoon
158 farms. In a case study, Romeiko et al. (2020a) compared the ML approaches to estimate the
159 spatially explicit life cycle of GW and eutrophication of corn production in the US Midwest
160 Region. They reported that the gradient boosting regression tree model had the highest
161 prediction accuracy with the CV values of 0.8 and 0.87 for the life cycle GW and the life cycle
162 eutrophication impacts, respectively.

163 Iran has achieved many advantages in the production of agricultural products as well.
164 Soybean is one of such products. Mostly planted for edible oil and meal, it is a major oilseed
165 crop and source of vegetable oil in Iran (Satari Yuzbashkandi and Khalilian 2020). Its
166 cultivation occurs mainly in the northern and northwestern provinces of Iran, *i.e.*, Golestan,
167 Mazandaran, and Ardabil (Iran Ministry of Agriculture 2019). However, despite having the
168 potential to produce this oilseed crop, Iran still imports nearly 95% of its 1.5 million tons of
169 vegetable oil (Financial Tribune 2017). Hence, FAO decided to implement a TCP in Iran within
170 the 2017–2019 period in order to create capacity and promote soybean production in this
171 country (FAO 2017). In addition to highlighting the importance of further development of this
172 oilseed crop, the issue provides a good incentive for new research in the field.

173 Despite the importance of EIA for sustainable economic growth, it has not had a long history
174 in Iran (Yousefi et al. 2015). Although more than two decades have passed since its official
175 introduction in the country in 1994, insufficient research has been conducted in the field
176 (Khosravi et al. 2019). However, although few studies have been reported on the EIA of
177 soybean production in Iran, the effects of different cultivation scenarios on the production of
178 this crop have not yet been analyzed. According to literature review, ANNs and ANFIS are the
179 only ML methods used in the LCA. Therefore, it is essential to introduce a new model that can
180 accurately predict a number of environmental impacts based on the energy inputs. In this study,
181 the ANFIS–FCM algorithm was proposed as a novel computational method based on fuzzy c-
182 means (FCM) clustering to predict the environmental performance of soybean by using the life
183 cycle input and output data. Finally, a comparison was drawn between the proposed model and
184 the artificial neural network in terms of the statistical quality parameters. This study can help
185 decision-makers draft policies and create awareness to provide solutions for sustainable
186 production and management. Farmers can also adopt proper crop management methods based
187 on the potential contributions of any soybean cultivation systems to emissions, environmental
188 protection, and economic benefits.

189 **2. Material and Methods**

190 ***2.1. Study Region and Farming System Description***

191 Mazandaran Province (located at 35° to 36° N and 50° to 54° E) is among the northern provinces
192 of Iran, situated on the southern side of the Caspian Sea (Fig. 1). Mazandaran Province is
193 among the most important agricultural hubs in Iran due to its specific geographical location
194 and natural features (*e.g.*, weather conditions, surface and underground water resources, and
195 fertile soil). Soybean cultivation in this region is performed mainly in rotation with wheat,
196 rapeseed, and fallow. In this study, three following scenarios were analyzed because of their
197 dominance in different regions of the province:

- 198 1) Soybean cultivation after rapeseed harvest
- 199 2) Soybean cultivation after wheat harvest
- 200 3) Soybean cultivation after the six-month fallow

201 Table 2 presents an overview of different scenario specifications.

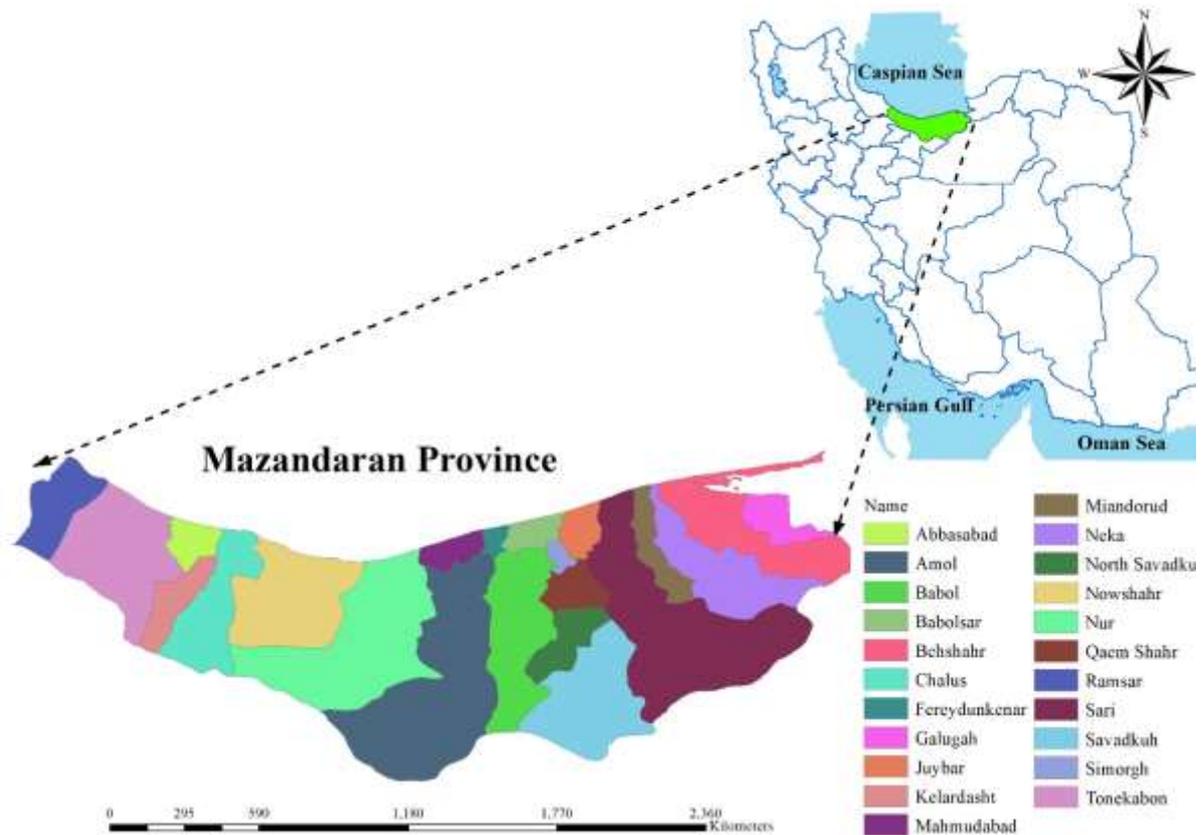


Fig 1. Location of the studied area in the north of Iran.

202

Table 2. The specification of different scenarios of soybean production in the Mazandaran province of Iran.

Items	Scenarios		
	Fallow-Soybean	Rapeseed-Soybean	Wheat-Soybean
Land preparation	By plow and disk or disk (no plow)		
Seeding	Manual seeding Agricultural machinery (row crop planters)		
Fertilization	By human labor Centrifugal fertilizer spreader		
Weeding	Manual weeding Chemical pesticide (herbicide)		
Sprayer type to control insect, disease, and weed	Backpack sprayer Tractor mounted boom sprayers Sprayer behind tractor		
Irrigation system	Sprinkler irrigation system Traditional irrigation (surface)		
Harvesting	Direct with combine (John Deere) Harvested manually and separated by combine or threshing machine		

203

204 Soybean planting date begins in the second decade of May in the area. Soybean cultivation in
 205 May, especially in Mazandaran, has the advantage that the sown seeds can benefit from spring
 206 rain and grow better. The previous crop (*i.e.*, wheat and rapeseed) should be harvested as soon
 207 as possible and planted before July in order to improve the soybean yield (as a second crop).
 208 Due to certain problems such as unfavorable weather conditions, lack of timely access to

209 equipment and machinery for harvesting (first crop), and the preparation duration of inputs,
 210 farmers start planting the seeds on different dates in the area. Table 3 shows the approximate
 211 planting and harvest dates.

Table 3. Time of planting and harvesting crops in different soybean cultivation scenarios in Mazandaran province, Iran.

Scenarios	First crop (planting time), (harvest time)	Second crop (planting time), (harvest time)
Fallow-Soybean	-	(10/05 - 10/06), (17/10 - 6/11)
Rapeseed-Soybean	(16/09 - 6/11), (15/05 - 31/05)	(16/05 - 6/06), (17/10 - 16/11)
Wheat-Soybean	(6/11 - 6/12), (5/06 - 6/07)	(7/06 - 8/07), (22/10 - 21/11)

212

213 **2.2. LCA of Soybean Production**

214 Based on ISO standards (ISO 14044 2006), the LCA is considered an appropriate approach to
 215 the analysis of environmental impacts of agricultural products. It consists of four stages called
 216 defining scope and target, LCI, assessing impacts, and results interpretation.

217 **2.2.1. Goal, FU, and System Boundary**

218 The first step and critical part of the LCA involves defining the purpose and then determining
 219 the FU and scope of the study (system boundary). It also states why an LCA is being performed
 220 and describes the system under analysis (Brentrup et al. 2004a; Nie 2016). This study aimed to
 221 evaluate and compare the environmental burdens of various soybean cultivation scenarios to
 222 identify environmental hotspots and provide reduction solutions.

223 In this study, the FU was mass-based on one ton of soybean produced. The system boundary
 224 included agricultural operations and all inputs used by farmers from the cradle (*e.g.*, fuel and
 225 biocide production from raw materials) to the farm gate (harvested soybean) (Fig. 2).

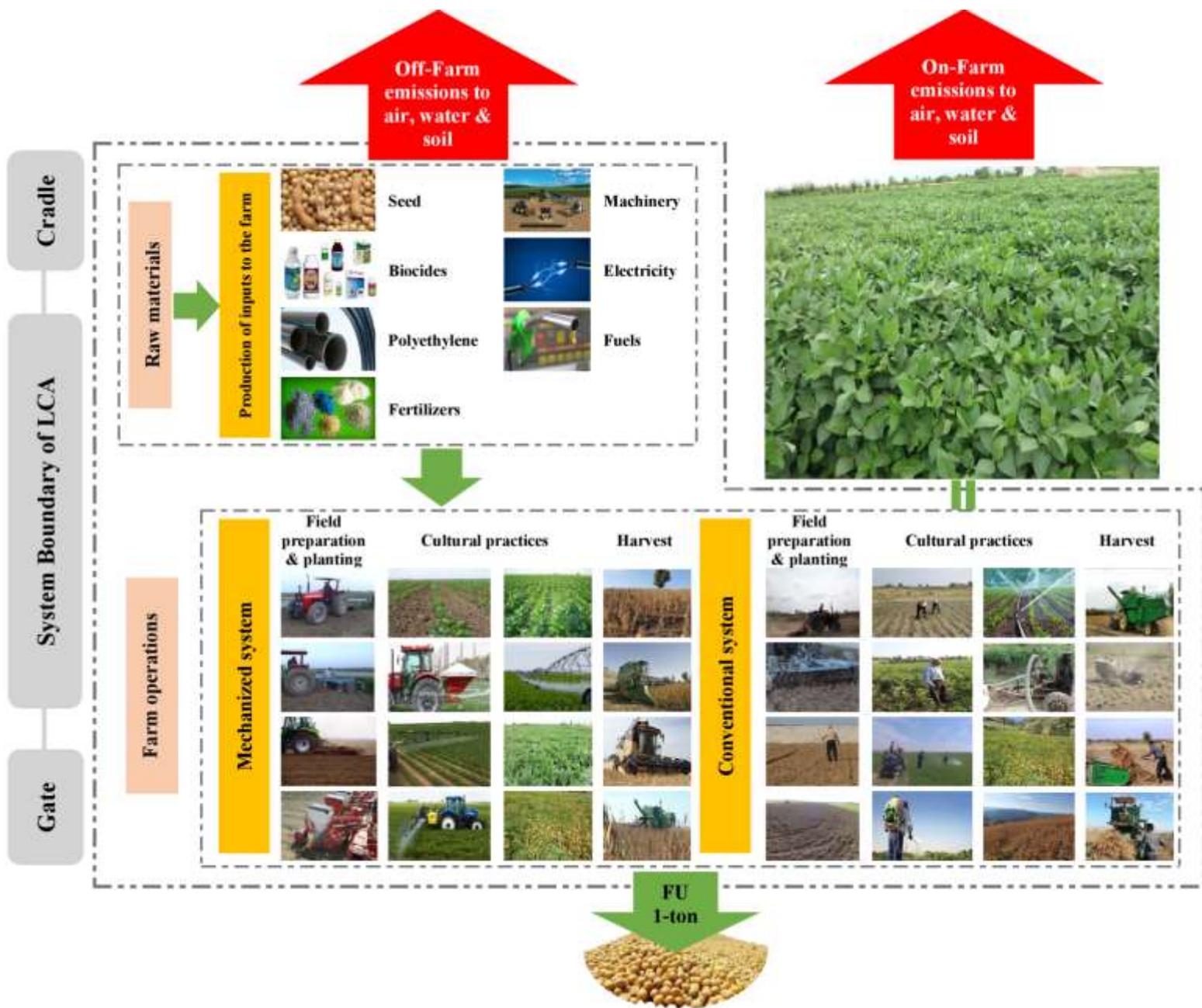


Fig. 2. The diagram of cradle-to-farm gate system boundaries of soybean production.

226

227 **2.2.2. LCI Analysis and Data Collection**

228 This step of the LCA is an inventory of various input/output data for a product about the studied
 229 system, including the collection and analysis of these data throughout its life cycle (Ntiamoah
 230 and Afrane 2008). In fact, in this segment of LCA, all quantitative and qualitative data collected
 231 (measured, calculated, or estimated for each unit/process) are utilized to quantify the inputs
 232 and outputs related to every unit (or process) that enters the system boundary (ISO 14044
 233 2006).

234 In this study, two datasets were employed to complete the LCI.

235 1. Background systems (cradle-to-gate) data: In this section, the data include the environmental
 236 impacts of production, distribution, and transportation of inputs (e.g., biocides, chemical
 237 fertilizers, electricity, and fuels). The data were adapted from EcoInvent3.5 in SimaPro.

238 2. Foreground systems (gate-to-gate) data: The data associated with this section include the
 239 amounts of inputs (e.g., fertilizers, biocides, and fuels) and outputs (e.g., soybean seed,
 240 emissions to water, soil, and air) caused by the application of inputs on farms (from the planting
 241 to harvesting of soybean).

242 The initial data were collected from questionnaires and face-to-face interviews with farmers
 243 in this study to obtain the information regarding the agricultural inputs consumption. The
 244 simple random sampling method and the Cochran formula were also employed to determine
 245 the number of farmers or the sample size (Cochran 1977). Table 4 presents all inputs and
 246 soybean yields collected from farms as well as On-Farm emissions from the application of
 247 these inputs in different cultivation scenarios.

Table 4. LCI of agricultural inputs (per FU= 1 ton) and seed yield of soybean annual production under different cultivation scenarios in Mazandaran province, Iran.

Inventory	Unit	Fallow-Soybean	Rapeseed-Soybean	Wheat-Soybean
A. Inputs (Off-Farm)	Unit			
1. Seed	kg	25.68	31.51	32.37
2. Agricultural machinery	kg	4.61	3.18	4.31
3. Fossil fuels	kg			
(a) Diesel		71.66	39.04	79.67
(b) Lubricant		1.35	1.09	1.87
(c) Kerosene		-	10.53	10.50
4. Electricity	kWh	27.5	25.84	11.44
5. Biocides:	kg			
(a) Insecticide				
Indoxacarb		0.04	0.03	0.02
Diazinon		0.38	0.34	-
Chlorpyrifos		-	0.08	0.09
Cypermethrin		0.24	0.19	0.13
Thiodicarb		-	0.38	0.05
Profenofos		-	-	0.31
Fenitrothion		-	0.19	-
(b) Herbicide				
Imazethapyr		-	0.04	-
Haloxypop-ethoxyethyl		-	0.19	-
Trifluralin		-	-	0.14
Bentazone sodium		0.12	-	-
Paraquat		-	-	0.07
6. Polyethylene	kg	0.84	0.36	0.07
7. Chemical fertilizers	kg			
(a) Nitrogen fertilizer				
Urea (N: 46 - P ₂ O ₅ : 0 - K ₂ O: 0 - S: 0)		50.25	25.03	39.37
Ammonium sulfate (21-0-0-24)		-	3.75	-
(b) Phosphate fertilizer				
Diammonium phosphate (18-46-0)		18.87	6.45	18.89
Single superphosphate (0-16-0-12)		31.73	-	-
Superphosphate triple (0-46-0)		-	16.66	29.47
(c) Potassium fertilizer				

Potassium sulfate (0-0-52-18)	-	2.08	4.31
(d) Sulfur fertilizer			
Bentonite sulfur 70% (0-0-0-70-30)	-	5.55	13.83
Granular sulfur 90% (0-0-0-90-0)	5.86	4.84	3.12
B. Output			
Soybean yield	kg ha ⁻¹	2950.00	2853.33
2308.32			
C. On-Farm			
1. Emission to air:			
a. Emissions from chemical fertilizers	(kg)		
1. NH ₃ emitted from nitrogenous fertilizers		3.22E+00	1.63E+00
2. N ₂ O			2.61E+00
N ₂ O emitted from fertilizer		4.17E-01	2.12E-01
N ₂ O released from atmospheric deposition of fertilizers		4.17E-02	2.12E-02
3. NO _x emitted from N ₂ O of fertilizers and soil		9.62E-02	4.89E-02
4. CO ₂ released from urea		3.69E+01	1.84E+01
2.89E+01			
b. Emissions from biocides	(kg)		
1. Emissions from insecticide			
Indoxacarb		5.00E-04	4.00E-04
3.00E-04			
Diazinon		2.03E-02	1.83E-02
-			
Chlorpyrifos		-	3.10E-03
3.40E-03			
Cypermethrin		8.50E-03	7.00E-03
4.50E-03			
Thiodicarb		-	2.71E-02
3.50E-03			
Profenofos		-	-
1.27E-02			
Fenitrothion		-	8.50E-03
-			
2. Emissions from herbicide			
Imazethapyr		-	4.00E-04
-			
Haloxyfop-ethoxyethyl		-	1.80E-03
-			
Trifluralin		-	-
5.90E-03			
Bentazone		5.00E-03	-
-			
Paraquat		-	-
1.30E-03			
c. Emissions from fossil fuels	(kg)		
1. Diesel			
CO ₂		3.58E+02	1.95E+02
3.98E+02			
SO ₂		1.16E-01	6.31E-02
1.29E-01			
CH ₄		1.48E-02	8.06E-03
1.64E-02			
C ₆ H ₆		8.36E-04	4.55E-04
9.29E-04			
Cd		1.15E-06	6.26E-07
1.28E-06			
Cr		5.72E-06	3.11E-06
6.36E-06			
Cu		1.95E-04	1.06E-04
2.17E-04			
N ₂ O		1.37E-02	7.49E-03
1.53E-02			
Ni		8.02E-06	4.37E-06
8.92E-06			
Zn		1.15E-04	6.26E-05
1.28E-04			
Benzo(a)pyrene		3.44E-06	1.87E-06
3.82E-06			
NH ₃		2.29E-03	1.25E-03
2.55E-03			
Se		1.15E-06	6.26E-07
1.28E-06			
PAH		3.77E-04	2.05E-04
4.19E-04			
HC, as NMVOC		3.27E-01	1.78E-01
3.63E-01			
NO _x		5.09E+00	2.77E+00
5.66E+00			
CO		7.21E-01	3.93E-01
8.01E-01			
Particulates, < 2.5 μm		5.14E-01	2.80E-01
5.71E-01			
2. Kerosene	(kg)		
CO ₂		-	3.39E+01
3.38E+01			
CO		-	6.53E-01
6.51E-01			
SO ₂		-	5.27E-02
5.25E-02			
CH ₄		-	4.74E-03
4.73E-03			
N ₂ O		-	2.84E-04
2.84E-04			
NO _x		-	3.16E-02
3.15E-02			
2. Emission to water:			

a. Emissions from chemical fertilizers	(kg)			
NO ₃		3.52E+01	1.79E+01	2.86E+01
P		3.00E-01	2.32E-01	4.86E-01
b. Emissions from biocides	(kg)			
1. Emissions from insecticide				
Indoxacarb		1.00E-04	5.00E-05	3.00E-05
Diazinon		2.30E-03	2.03E-03	-
Chlorpyrifos		-	3.40E-04	3.70E-04
Cypermethrin		9.00E-04	7.80E-04	5.00E-04
Thiodicarb		-	3.01E-03	3.90E-04
Profenofos		-	-	1.41E-03
Fenitrothion		-	9.40E-04	-
2. Emissions from herbicide				
Imazethapyr		-	4.00E-05	-
Haloxyfop-ethoxyethyl		-	2.00E-04	-
Trifluralin		-	-	6.60E-04
Bentazone		6.00E-04	-	-
Paraquat		-	-	1.50E-04
3. Emission to soil:				
a. Emissions from chemical fertilizers	(mg)			
1. From N-fertilizer:				
Cd		1.59E+02	8.08E+01	1.29E+02
Cr		2.07E+03	1.05E+03	1.68E+03
Cu		6.89E+02	3.50E+02	5.59E+02
Hg		2.65E+00	1.35E+00	2.15E+00
Ni		5.54E+02	2.81E+02	4.50E+02
Pb		1.46E+03	7.39E+02	1.18E+03
Zn		5.38E+03	2.73E+03	4.37E+03
2. From P-fertilizer:				
Cd		5.44E+02	4.20E+02	8.78E+02
Cr		7.47E+03	5.77E+03	1.21E+04
Cu		1.25E+03	9.62E+02	2.01E+03
Hg		4.13E+00	3.19E+00	6.67E+00
Ni		1.22E+03	9.39E+02	1.96E+03
Pb		9.22E+02	7.12E+02	1.49E+03
Zn		1.15E+04	8.92E+03	1.87E+04
3. From K-fertilizer:				
Cd		-	1.08E-01	2.24E-01
Cr		-	6.26E+00	1.30E+01
Cu		-	5.18E+00	1.08E+01
Ni		-	2.70E+00	5.60E+00
Pb		-	8.64E-01	1.79E+00
Zn		-	6.70E+00	1.39E+01
b. Emissions from biocides	(kg)			
1. Emissions from insecticide				
Indoxacarb		5.40E-03	4.30E-03	2.90E-03
Diazinon		2.03E-01	1.83E-01	-
Chlorpyrifos		-	3.08E-02	3.35E-02
Cypermethrin		8.46E-02	6.98E-02	4.50E-02
Thiodicarb		-	2.71E-01	3.51E-02
Profenofos		-	-	1.27E-01
Fenitrothion		-	8.46E-02	-
2. Emissions from herbicide				
Imazethapyr		-	3.80E-03	-
Haloxyfop-ethoxyethyl		-	1.83E-02	-
Trifluralin		-	-	5.94E-02
Bentazone		4.97E-02	-	-
Paraquat		-	-	1.33E-02

249 In this study, the biocides used by Iranian soybean producers were classified as two groups of
 250 herbicides and insecticides (Table 4). According to Table 5, based on the amount of active
 251 ingredient per pesticide, On-Farm emissions from biocides were considered 0.01, 0.09, and 0.9
 252 for water, air, and soil, respectively (Durlinger et al. 2017). The application of chemical
 253 fertilizers (potassium, phosphorus, and nitrogen) is also responsible for several On-Farm
 254 emissions. In this context, for the calculation of pollutants to air and water, the standard
 255 equations and conversion coefficients of pollutants to the applied value (Table 5) were adopted
 256 (IPCC 2006). Additionally, the use of chemical fertilizers on the field causes the emission of
 257 heavy metals into soil, resulting in environmental pollution and harm to human health. In this
 258 study, the coefficients presented in Table 6 were utilized to calculate the heavy metals
 259 emissions to the soil (Durlinger et al. 2017).

Table 5. Coefficients for computing the emissions caused by chemicals and fertilizers application.

Characteristic	Coefficient	Emission result
A. Emissions of fertilizers		
$\left[\frac{\text{kg N}_2\text{O} - \text{N}}{\text{kg N}_{\text{in fertilizer applied}}} \right]$	0.01	To air
$\left[\frac{\text{kg CO}_2 - \text{C}}{\text{kg Urea}} \right]$	0.2	To air
$\left[\frac{\text{kg NH}_3 - \text{N}}{\text{kg N}_{\text{in fertilizer applied}}} \right]$	0.1	To air
$\left[\frac{\text{kg NO}_3^- - \text{N}}{\text{kg N}_{\text{in fertilizer applied}}} \right]$	0.3	To water
$\left[\frac{\text{kg P emission}}{\text{kg P}_{\text{in fertilizer applied}}} \right]$	0.05	To water
Indirect N ₂ O from atmospheric deposition:		
$\left[\frac{\text{kg N}_2\text{O} - \text{N}}{\text{kg N}_{\text{in chemical fertilizer applied}}} \right]$	0.001	To air
Direct NO _x emissions from fertilizers and soil:		
$\left[\frac{\text{kg NO}_x}{\text{kg N}_2\text{O}_{\text{from fertilizers and soil}}} \right]$	0.21	To air
Conversion of emissions:		
Conversion from kg CO ₂ -C to kg CO ₂	$\left[\frac{44}{12} \right]$	
Conversion from kg N ₂ O-N to kg N ₂ O	$\left[\frac{44}{28} \right]$	
Conversion from kg NH ₃ -N to kg NH ₃	$\left[\frac{17}{14} \right]$	
Conversion from kg NO ₃ ⁻ -N to kg NO ₃ ⁻	$\left[\frac{62}{14} \right]$	
Conversion from kg P ₂ O ₅ to kg P	$\left[\frac{62}{164} \right]$	
B. Emissions from biocides		
$\left[\frac{\text{kg active ingredient}}{\text{kg biocide}} \right]$	0.09	To air
$\left[\frac{\text{kg active ingredient}}{\text{kg biocide}} \right]$	0.01	To water

$\left[\frac{\text{kg active ingredient}}{\text{kg biocide}} \right]$	0.90	To soil
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260

Table 6. Coefficients for calculating the On-Farm emissions to the soil of heavy metals associated with the application of chemical fertilizers in different cultivation scenarios of soybean.

Characteristic	Heavy metal						
	Cd	Cu	Zn	Pb	Ni	Cr	Hg
$\left[\frac{\text{mg Heavy metal}}{\text{kg N}_{\text{in}} \text{ fertilizer applied}} \right]$	6.0	26.0	203.0	54.9	20.9	77.9	0.1
$\left[\frac{\text{mg Heavy metal}}{\text{kg P}_2\text{O}_5 \text{ in fertilizer applied}} \right]$	39.5	90.5	839.0	67.0	88.3	543.0	0.3
$\left[\frac{\text{mg Heavy metal}}{\text{kg K}_2\text{O}_{\text{in}} \text{ fertilizer applied}} \right]$	0.1	4.8	6.2	0.8	2.5	5.8	0.0

261

262 The diesel fuel combustion in the tractor engine and other agricultural machinery emit some
 263 harmful compounds into the air (*e.g.*, CO₂). According to Table 7, the EcoInvent database was
 264 employed to calculate the On-Farm emissions deriving from the combustion of diesel fuel
 265 (Nemecek and Kagi 2007; Khoshnevisan et al. 2014). Table 7 reports the emission factors for
 266 air emissions from kerosene fuel combustion (Engineering ToolBox 2009; Majumdar and
 267 Gajghate 2011; Ramachandra and Shwetmala 2012). Ultimately, all the inputs and outputs (the
 268 inventory data), based on the FU of 1-ton product yield (*i.e.*, soybean), were imported into
 269 SimaPro 9.0.0.49 for further analysis.

Table 7. Air emission factors for combustion of fuel.

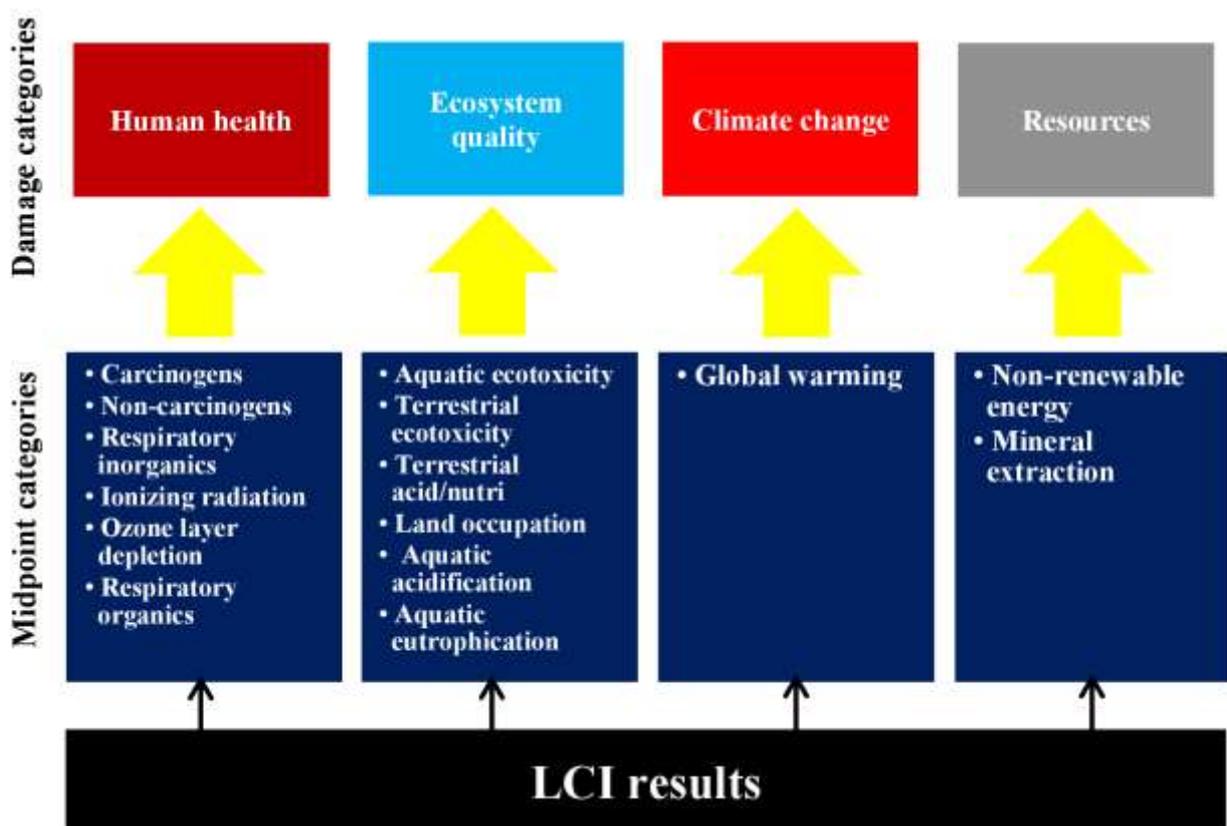
Emission	g MJ ⁻¹ diesel	Kerosene
CO ₂	74.5	71.50 t TJ ⁻¹
SO ₂	2.41E-02	0.005 MT MT ⁻¹
Pb	-	-
CH ₄	3.08E-03	10 kg TJ ⁻¹
C ₆ H ₆	1.74E-04	-
Cu	4.06E-05	-
Cr	1.19E-06	-
Cd	2.39E-07	-
N ₂ O	2.86E-03	0.6 kg TJ ⁻¹
NH ₃	4.77E-04	-
NO _x	1.06	3.00 g kg ⁻¹
Ni	1.67E-06	-
PAH	7.85E-05	-
Zn	2.39E-05	-
Benzo(a)pyrene	7.16E-07	-
Se	2.39E-07	-
HC, as NMVOC	6.80E-02	-
CO	1.50E-01	62.00 g kg ⁻¹
Particulates, < 2.5 μm	1.07E-01	-

270

271 2.2.3. Assessing Impacts of Soybean Production

272 The third step in the LCA to perform impact assessment by using LCI results and providing
 273 characterization factors expressing the impacts per amount of inventory (ISO 14040 2006;
 274 Humbert 2009). In addition to evaluating the potential environmental impacts, this step also
 275 provides information on the life-cycle interpretation stage (ISO 14040 2006).

276 In this study, IMPACT 2002+ (v2. 15) model was employed to determine the environmental
 277 impacts of soybean production. This methodology is a combination of CML, Eco-indicator 99,
 278 IPCC, and Impact 2002 methods (Jungbluth 2020). IMPACT 2002+ combines the midpoint
 279 and damage indicators in the LCIA methodology to enhance consistency in the impact pathway
 280 modeling (Hauschild and Huijbregts 2015). According to Humbert et al. (2014), the model
 281 consists of 15 midpoint categories (Fig. 3), in which all of these indicators are expressed in
 282 units of a reference substance and are related to four damage indicators called ecosystem
 283 quality (PDF×m²×yr: PDF of species, yr, climate change (kg CO₂-eq), resources (MJ primary),
 284 and human health (DALY).



285 **Fig 3.** Damage groups and linked midpoint categories in IMPACT2002+ method.

286

286 2.3. ANFIS–FCM Method

287 The ANFIS was first proposed by Jang (1993). The ANFIS is actually a neural network that
 288 employs the Takagi-Sugeno inference model structure. In fact, the ANFIS is a powerful
 289 modeling technique with a combination of learning rules from ANNs and the linguistic

290 transparency of fuzzy logic theory. A FIS is among the most popular applications of fuzzy logic
 291 theory in various fields of economic, scientific, engineering, and management. In an FIS, MFs
 292 usually have to be manually adjusted by trial and error. This model is known as the white box,
 293 whereas achieving the goal is self-learning in the ANN and acts as a black box. Fig. 4
 294 demonstrates the schematic view of an ANFIS architecture. This model includes five layers
 295 with several nodes described by the node function. The function of each layer is described as
 296 follows. The set of parameters in this model, which can be changed and fixed, are shown as
 297 squares and circles, respectively.

298 **Layer 1:** The first layer consists of an adaptive node with a node function converting the
 299 inputs into a fuzzy set through the process of fuzzification:

$$O_{1,i} = mA_i(X_1), \text{ for } i = 1, 2 \quad (1a)$$

$$O_{1,i} = nB_{i-2}(X_2), \text{ for } i = 3, 4 \quad (1b)$$

300

301 Where X_1 and X_2 are the input variables i , whereas A and B are the linguistic labels
 302 characterized with this node. Moreover, $\mu(X_1)$ and $\mu(X_2)$ are the MFs such as generalized
 303 bell, sigmoid, or triangular values.

304 **Layer 2:** Every circle node in Layer 2 represents a fixed node labeled by Π , which
 305 multiplies the input signals and sends the output signal.

$$O_{2,i} = w_i = mA_i(X_1).nB_{i-2}(X_2), \text{ for } i = 1, 2 \quad (2)$$

306

307 Where the $O_{2,i}$ is the output of Layer 2. The output of each node w_i shows the firing strength
 308 of a rule.

309 **Layer 3:** Every circle node in in Layer 3 is considered a fixed node. Here, the ratio of the
 310 i th rule in firing strength to the sum of all firing strengths is calculated:

$$O_{3,i} = \bar{w}_i = \frac{w_i}{w_1 + w_2}, \text{ for } i = 1, 2 \quad (3)$$

311

312 Where the $O_{3,i}$ is the output of Layer 3. The \bar{w} is the normalized firing strength of the fuzzy
 313 rule.

314 **Layer 4:** This layer is called the defuzzier, in which every square node of the output from
 315 the previous layer is multiplied by the function of fuzzy rules:

$$O_{4,i} = \bar{w}_i \cdot f_i, \text{ for } i = 1, 2 \quad (4)$$

316

317 where f_1 and f_2 are the fuzzy if-then rules as follows:

Rule 1. IF X_1 is A_1 and X_2 is B_1 , THEN $f_1 = p_1X_1 + q_1X_2 + r_1$ (5)

Rule 2. IF X_1 is A_2 and X_2 is B_2 , THEN $f_2 = p_2X_1 + q_2X_2 + r_2$ (6)

318

319 Where, p_i , q_i and r_i are the parameters (consequent parameters).

320 **Layer 5:** The single circle node in Layer 5 in the fifth layer of the output layer is labeled Σ
 321 calculated through the sum of all inputs of the previous layer:

$$O_{5,i} = \mathring{a}_i \bar{w}_i \cdot f_i = \frac{\mathring{a}_i w_i \cdot f_i}{w_i} = f_{out} \quad (7)$$

322

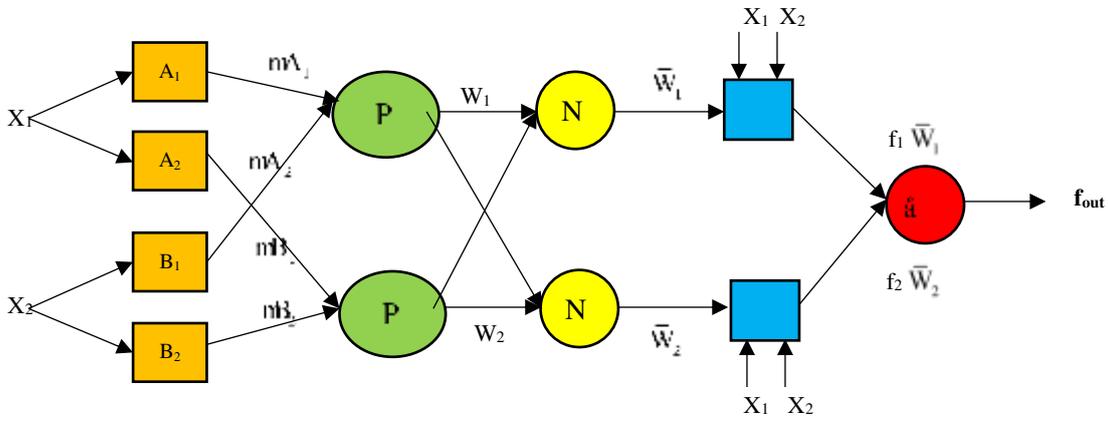


Fig. 4. The structure of ANFIS.

323

324 The most widely used ANFIS learning rule is “backpropagation”, which calculates error signals
 325 recursively from the output layer (Layer 5) and transfers backward to the input nodes (Layer
 326 1). The gradient descent method is employed to optimize the parameters of the premise part.
 327 This learning rule is the same as the backpropagation learning rule in the feedforward neural
 328 networks. Excessive slowness and trapped in local minima for conventional methods are
 329 among the main problems that can be solved through the hybrid learning algorithm.

330 The ANFIS fuzzy c-means clustering is the most common hybrid learning method of fuzzy
 331 clustering. In this structure, the behavior of the data describes the ANFIS rules. The fuzzy c-
 332 means (FCM) method determines the number of rules and MFs for input and output variables.
 333 In fact, the developed k -means algorithm is an FCM method, which divides the data set X into
 334 c clusters by minimizing the weight distance errors for each data point x_i related to all c cluster
 335 centroids. Hence, the algorithm minimizes the objective function which is a generalization of
 336 the least squares method:

$$j_m = \sum_{c=1}^c \sum_{i=1}^n w_{ic}^p \|x_i - v_c\|^2 \quad (8)$$

337

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341

Where n represents the number of data points, and c denotes the number of clusters, whereas v is the cluster centers, and w_{ic} is degree of membership of x_i in the cluster c . Finally, x indicates the input data point. Moreover, w_{ic} can be calculated through the following formula:

$$w_{ic} = \frac{1}{\sum_{k=1}^c \frac{\|x_i - v_i\|_2^{2/(p-1)}}{\|x_i - c_k\|_2^{2/(p-1)}}} \quad (9)$$

342

343

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345

Where p denotes the fuzzifier exponent, and k is the number of the iteration step. Moreover, after the central vectors are initialized in the FCM algorithm, the centroids are calculated through the following formula:

$$v_i = \frac{\sum_{i=1}^n w_{ic}^p x_i}{\sum_{i=1}^n w_{ic}^p} \quad (10)$$

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In this study, the input set for the developing model includes 14 variables that are independent of field soybean cultivation. These variables are defined as the type of soybean cultivation (after wheat cultivation, rapeseed cultivation, and fallow land), seed, agricultural machinery, polyethylene, nitrogen, phosphate, potassium, sulfur, herbicide, insecticide, electricity, diesel, lubricating oil, and kerosene (Table 4). Human health, resources, climate change, and ecosystem quality are given as data output sets. This dataset is subdivided into 123 data for training and 52 data for testing. In the modeling process, the ANFIS-related functions of MATLAB were adopted to generate the model program. In the modeling process, the ANFIS parameters are determined during the learning phase at a specific epoch which verifies that errors are minimal. Experimental datasets are then employed to assess the accuracy, effectiveness, and prevention of overfitting of the trained model. The FCM clustering method was adopted in this study to develop the FIS structure from data in the ANFIS. These methods are applied to develop and select the best LCA prediction model for soybean cultivation. In this study, 70% of the data was used for training (123 data), whereas 30% of the data was used for testing (52 data). In this method, the quantities of rules and MFs for input and output variables are determined by the FCM method. The NC created by the FCM can be specified in

363 the program. Determining the radius of a smaller cluster usually results in more clusters. This
 364 means that more rules have been produced in the FIS. When the FIS structure type is selected
 365 as a Sugeno model, the input and output membership types are defined as Gaussian and linear
 366 models, respectively. Six alternative models were then produced by assigning different values
 367 to the NC, which determines the number of MFs and rules. Simulations were performed for
 368 these alternative models to find the optimal FIS structure.

369 **2.4. ANN Method**

370 The ANN with multilayered feedforward backpropagation algorithm performs the learning
 371 process by changing the weights. These changes are stored as knowledge. In order to obtain
 372 the best prediction by the network, several architectures were evaluated and trained by applying
 373 the experimental data. The hidden layer can consist of one or more layers. The number of
 374 neurons in each layer varies and is usually determined by trial and error (Agatonovic-Kustrin
 375 and Beresford 2000). In this study, the neural network structure was modeled with 14 factors
 376 of inputs such as chemical pesticides and fertilizers, agriculture machinery, polyethylene,
 377 electricity, diesel, lubricating oil, kerosene, and seed used as 14 neurons in the input layer as
 378 well as four factors of climate change, resources, human health, and ecosystem quality used as
 379 neurons in the output layer. Combined parameters such as the number of hidden layers, number
 380 of neurons, and number of training cycles during the artificial neural network training process
 381 were determined by trial and error. In total, there were 123 input patterns in the network. They
 382 were randomly divided into three groups: training (70%), evaluation (15%), and testing (15%).
 383 The training rate for all cases was 0.2, whereas the momentum rate was 0.1; moreover, the best
 384 neural network topology was determined by using R^2 and RMSE.

385 **2.5. Model Validation**

386 Statistical parameters were employed to evaluate and fit the best model for data. The indices
 387 of MAPE, RMSE, and the R^2 can be expressed as:

$$388 \quad MAPE = \frac{1}{n} \sum_{i=1}^n \left| \frac{y_i - \hat{y}_i}{y_i} \right| \cdot 100 \quad (11)$$

$$389 \quad MSE = \sqrt{\frac{\sum_{i=1}^n (y_i - \hat{y}_i)^2}{n}} \quad (12)$$

$$R^2 = 1 - \frac{\sum_{i=1}^n (y_i - \hat{y}_i)^2}{\sum_{i=1}^n (y_i - \bar{y})^2} \quad (13)$$

390 Where y_i and \hat{y}_i denote the observed and predicted values for the i th testing dataset,
391 respectively. In addition, \bar{y} refers to the average of the observed values, whereas n
392 represents the total number of data.

393 **3. Results and Discussion**

394 **3.1. EIA of Soybean Production Scenarios**

395 **3.1.1. Results of Damage Assessment**

396 Table 8 presents the damage categories caused by the production of 1-ton soybean based on
397 the IMPACT2002+ method, and Fig. 5 demonstrates the relative contributions of different
398 inputs to the four environmental damage indicators. According to the results, On-Farm
399 emissions from soybean production in all cultivation scenarios had the highest share in three
400 damage categories of human health (>71%), climate change (>50%), and ecosystem quality
401 (>89%). The following subsections address the environmental damage caused by the soybean
402 production.

403 **3.1.1.1. Climate Change**

404 According to Table 8, the highest CO₂-eq value came from the W-S (880.61 kg) followed by
405 the F-S (794.50 kg) in different scenarios of soybean production, whereas the lowest CO₂-eq
406 value was obtained from the R-S (563.55 kg) cropping system. According to Fig. 5, the direct
407 emissions from farm operations played a major role in increasing GW or climate change in
408 different scenarios of soybean production (nearly 51-60%). This increase was mainly due to
409 the release of CO₂ from diesel combustion in all farms and then the emitted N₂O, albeit in
410 smaller amounts compared to CO₂. Likewise, according to Fig. 5, the contribution of indirect
411 emissions from seed production to this category is also significant.

412 This phenomenon as the major environmental challenge of the present age (Pandey and
413 Agrawal 2014), resulting in an uncontrolled population growth and the excessive and
414 unprincipled exploitation of natural resources. As a supplier of increasing human food needs,
415 this sector will increase GHG emissions and worsens the phenomenon of climate change by
416 increasing the consumption of inputs such as nitrogen and phosphorous fertilizers, diesel fuel,
417 and manure (Jaiswal and Agrawal 2020). Nitrogen is considered among the most important
418 nutrients for plant growth and higher yields. Spreading manure and used as chemical fertilizers
419 on farmlands, it leads to a number of important emissions that affect GW (Durlinger et al.
420 2017). Amongst these emissions, N₂O is of great importance due to its longevity in the
421 atmosphere (more than 114 years) and its GWP (298 times larger than CO₂). The main sources
422 of N₂O emissions in the soil are mainly due to agricultural activities including the use of

423 nitrogen fertilizers in the soil, fossil fuels combustion, and some of the natural mechanisms that
424 occur in aquatic and terrestrial ecosystems (Signor and Cerri 2013). Therefore, any strategies
425 proposed to reduce the atmospheric concentration of GHG should be focused on the
426 agricultural sector as an important source of their emissions.

427 In a similar study on the LCA for oilseeds production in Ardabil Province (Iran), the
428 amounts of CO₂-eq emitted per ton of products for rapeseed, sunflower, and soybean were
429 reported 2132, 2283, and 1549 kg, respectively. Moreover, the study reported that more than
430 70% of these emissions (GW) were caused by electricity production, manure, and chemical
431 fertilizers (Dekamin et al. 2018). The comparison of results indicated clearly that the GWP
432 index for soybean production was much higher in Ardabil Province than in Mazandaran,
433 something which is due to the higher consumption of these inputs and more intensive
434 management to produce this product. In another study conducted in South Korea, (Lee and
435 Choe 2019) reported the amounts of CO₂-eq emitted from soybean production in conventional
436 and organic farms as 1657.55 and 2045.11 kg ton⁻¹, respectively. Like the present study, N₂O
437 emission from the consumption of manure and chemical fertilizers and CO₂ from fossil fuel
438 combustion accounted for the largest shares of total CO₂-eq emitted from these farms. In fact,
439 manure, fuel, and fertilizer were the main contributors to GHG emissions and poor energy
440 efficiency in Korean soybean production. They proposed the optimal use of these inputs in
441 order to diminish the emissions. In another LCA analysis in Iran, Khanali et al. (2018) analyzed
442 the EIA of edible canola oil production in Isfahan Province. Their findings showed that the
443 direct emissions from the field operations played a key role in GW, mainly due to the use of
444 chemical fertilizers, manure, and diesel fuel. They attributed the increase in this impact
445 category to unsuitable management practices, *i.e.*, improper tillage patterns and incorrect use
446 of these inputs. Similarly, Mousavi-Avval et al. (2017b) analyzed the environmental LCA of
447 rapeseed production in Mazandaran Province and reported that On-Farm emissions with 844.8
448 kg of 1181.6 kg CO₂-eq ton⁻¹ emitted or GWP (as the only impact category affecting climate
449 change) were the main contributors. Nemecek et al. (2011) conducted a study to assess the
450 LCA of farming systems in Switzerland and revealed that N₂O and CO₂ emitted from fertilizers
451 and fossil fuels had the greatest impacts on GWP, respectively. In similar surveys on the LCA
452 of soybean production in different parts of the world such as Northern Great Plains, USA
453 (Moeller et al. 2017), U.S. Midwest (Romeiko et al. 2020b), Southern Brazil (Zortea et al.
454 2018), Mato Grosso State, Brazil (Raucci et al. 2015), and Jilin Province, China (Knudsen et
455 al. 2010) the amounts of CO₂-eq emitted were reported 602 g kg⁻¹, -11.4 to 22 kg kg⁻¹, 0.734
456 kg kg⁻¹, 0.186 kg kg⁻¹, and 263 kg ton⁻¹, respectively. Although the GHG emission in different

457 agro-ecosystems varies depending on climatic and soil conditions, the type of management
458 practices also has a significant effect on the amount of these emissions and their environmental
459 impacts. Due to the roles of diesel, chemical fertilizers (as the most crucial environmental
460 hotspots) in damaging the climate change category, improvement measures should focus on
461 the consumption management of these inputs.

462 **3.1.1.2. Resources**

463 According to Fig. 3, this damage category is related to the two midpoint categories called
464 mineral extraction and non-renewable energy. These midpoints mean “MJ additional or surplus
465 energy (or kg-eq iron)” and “MJ total primary non-renewable energy (or kg-eq crude oil)”,
466 respectively (Sajid et al., 2016). According to Table 8, the R-S scenario with a total value of
467 5476.18 MJ primary made the lowest use of resources. In all scenarios, the findings revealed
468 that diesel and nitrogen fertilizers had the greatest impacts on the resource category,
469 respectively. In other words, these inputs are the main environmental hotspots in damage to
470 this category (Fig. 5). These results are consistent with the findings reported by Knudsen et al.
471 (2010) in Jilin Province, China. Accordingly, the production of agro-chemicals and traction at
472 farms with nearly 73% and 27% of the total non-renewable energy used in soybean production
473 ($1,710 \text{ MJ t}^{-1}$), respectively, were the main contributors of the environmental burdens caused
474 by this index. To improve the environmental profile of soybean production, they suggested a
475 minimum consumption of nitrogen fertilizer and efficient management of manure by covering
476 manure storage, providing adequate aeration, and reducing nutrients losses and NH_4 emission.
477 In Swiss farming systems, mechanization processes, *i.e.*, soil cultivation and harvest,
478 accompanied by mineral fertilizers, in particular N fertilizers, had the highest demand for non-
479 renewable energy resources. The reason why N fertilizers had the highest energy demand of
480 all inorganic fertilizers was the high consumption of fossil fuels in the process of NH_3 synthesis
481 (Nemecek et al. 2011). Another study was conducted to analyze the EIA of barley production
482 in Southwest Iran, Fars Province, based on the LCA methodology. Their results showed that
483 large amounts of N fertilizers were used by farmers in the area without soil testing and
484 accurately determining plant fertilizer requirements. In order to reduce the consumption of N
485 fertilizers and maintain soil fertility, the researchers suggested planting green crops such as
486 alfalfa and clover, crop rotation, and soil analysis. In terms of abiotic depletion, diesel
487 combustion in agricultural machinery was the main contributor in barley production.
488 Conservation tillage systems, new machines, and suitable cultivars were also recommended to
489 reduce the environmental burdens of barley production (Houshyar 2017). The depletion of
490 abiotic resources is the use of resources such as minerals (*e.g.*, phosphate rock) or fossil fuels,

491 which can reduce the access of future generations to these resources. Since these resources
492 have inherent values for human beings and access to them in the future is economically and
493 socially important (Brentrup et al. 2004a), further monitoring and research efforts should be
494 made to properly manage and reduce the consumption of these valuable resources. In a similar
495 study, the incompatibility of farm equipment and machines with the target product as well as
496 the use of old machinery on the farms led to the high consumption of fossil fuel, *i.e.*, diesel for
497 peanut production. Therefore, it is possible to reduce diesel consumption and higher efficiency
498 by replacing old machines with the new and modern ones in addition to conservation tillage
499 (minimum or no-tillage). As a result, its environmental impacts were decreased (Nikkhah et al.
500 2015).

501 **3.1.1.3. Ecosystem Quality**

502 The results demonstrate that the total amount of damage to the ecosystem quality was higher
503 in the W-S scenario than in other scenarios (Table 8). The most damage to this category in the
504 production of soybean relates to the field operations with no considerable share from
505 background processes (Fig. 5). It is also notable that the main contributors of On-Farm
506 emissions are heavy metals (mostly Zn) in applied chemical fertilizers, especially phosphorus.
507 Regarding damage to ecosystem quality, these inputs were the main environmental hotspots
508 due to the highest emissions. These results double the importance of fertilizer consumption
509 management in the soybean farms of Mazandaran Province. In this regard, Zortea et al. (2018),
510 Khanali et al. (2018), Brentrup et al. (2004b), and Ntiamoah and Afrane (2008) also noted the
511 efficient management of fertilizers in the production of soybean, rapeseed, wheat, and cocoa,
512 respectively. Similarly, Khanali et al. (2018) reported that the use of phosphorus fertilizers in
513 canola cultivation was the main environmental hotspot in the edible oil produced in Iran. In
514 another study analyzing the impacts of heavy metals on human toxicity of corn cultivation in
515 southern Belgium, cancer and non-cancer impacts were mostly attributed to Cr and Zn
516 emissions from organic and mineral fertilizers, respectively (Gerbinet et al. 2019). Similarly,
517 Matsuura et al. (2017) attributed the impacts of human toxicity and freshwater eutrophication
518 (as the impact categories affecting human health and ecosystem quality) in the soybean-
519 sunflower production system to heavy metals and phosphate emitted from high phosphorus
520 fertilizers consumption in soybean cultivation. These results reflect the importance of
521 optimizing usage of fertilizers for the cleaner production of these crops. However, due to the
522 sharing of some resources such as the biological stabilization of nitrogen by soybean and more
523 efficient use of land, the soybean-sunflower cropping system outperformed than the sum of
524 monocultures in environmental aspects. According to the results, the agricultural sector through

525 the use of chemical fertilizers, especially phosphorus, was considered an anthropogenic source
526 for the release of heavy metals into the environment. By emitting these pollutants into water
527 and soil, not only are natural ecosystems damaged, but they also endanger human health by
528 entering the food chain (Ali et al. 2019). Apart from being an important anthropogenic source
529 for the release of heavy metals, phosphorus is considered an important nutrient for crop
530 production (Gupta et al. 2014). In addition, since most countries in the world (nearly more than
531 90%) lack the significant reserves of phosphate rock as the main source of production of most
532 phosphate fertilizers due to the fact that no element can be replaced instead of phosphorus in
533 biochemical processes (Ohtake and Tsuneda 2019), it is important to manage the consumption
534 of this non-renewable resource. Hence, to achieve sustainable agriculture, bio-fertilizers and
535 renewable inputs can be employed to improve soil fertility and minimize environmental
536 hazards (Verma et al. 2013). These inputs can maintain long-term soil fertility and stability
537 through different mechanisms such as biological N fixation, conversion of insoluble
538 phosphorus in the available form for plants, and increased access to macro and micronutrients
539 in the rhizosphere (Mahdi et al. 2010). Plant growth promoting microbes such as PGPF and
540 PGPR are the examples of these bio-fertilizers.

541 **3.1.1.4. Human Health**

542 According to Table 8, the total amounts of human health damage category produced in F-S, R-
543 S, and W-S scenarios were reported 0.0015, 0.0009, and 0.0016 DALY, respectively.
544 According to Fig. 5, this difference is mainly due to the high shares of direct emissions in
545 different scenarios, *i.e.* nearly 71-78%. Given the importance of human health, it is essential to
546 identify the sources of these pollutants, for the right management strategies can be formulated
547 to mitigate these emissions by identifying these inputs. The analysis revealed the direct
548 emissions of NO_x and Particulates, < 2.5 μm caused by the diesel fuel, and NH₃ from nitrogen
549 fertilizers having the most significant role in damage to human health in all scenarios of
550 soybean production, respectively. Like N₂O, the release of NH₃ depends on the amounts of
551 nitrogen fertilizers consumed on farms (Brentrup et al. 2004b). In a similar LCA study in
552 Mazandaran Province, the optimal use of chemical fertilizers, especially nitrogen, was
553 recommended to mitigate the environmental impact of rapeseed production in that area
554 (Mousavi-Avval et al. 2017c).

555 According to the present study, the use of agrochemicals (herbicides and chemical
556 fertilizers) and the burning of diesel fuel in farm machinery were the main contributors of the
557 environmental burdens caused by sugarcane growth and harvesting in Mexico. In this study,
558 the use of NPK fertilizers in farms made a significant contribution to the endpoint categories

559 (ecosystem quality, human health, climate change, and resources). The researchers proposed
560 an artificial intelligence-based decision support system to solve this problem and correctly
561 estimate the amounts of fertilizer used on farms. They also suggested the presence of
562 agricultural experts due to the difficulty of interpreting soil test results for farmers (Meza-
563 Palacios et al. 2019). In a similar study in Mazandaran Province, high-consumption rates of
564 nitrogen fertilizers and diesel fuel were the main contributors of the environmental burdens of
565 rapeseed production in that area. They revealed that the integration of legumes such as bean in
566 rotation with the rapeseed could be a management strategy to reduce dependence on chemical
567 fertilizers and thus produce more environmentally-friendly rapeseed in the region (Mousavi-
568 Avval et al. 2017a). Pulses increase soil productivity by reducing soil pathogens, decreasing
569 soil erosion, and maintaining biological stabilization of nitrogen, thereby improving crop yields
570 in rotation. In addition, pulses are environmentally-friendly products due to the less use of
571 inputs such as irrigation and agrochemicals, *i.e.*, pesticides and fertilizers. In fact, legume-
572 based cropping systems enhance the sustainability of production systems by increasing crop
573 productivity, soil restoration, soil health and quality, soil biodiversity, and food security (Rawat
574 and Tripathi 2019). In this regard, MacWilliam et al. (2014) assessed the economic and
575 environmental aspects of the pulse-based systems in Western Canada and showed that the
576 inclusion of pulse crops (lentil and dry pea) in the rotation of oilseed-cereal was beneficial due
577 to the reduced input requirements (*e.g.*, fertilizers) and increased yields. According to their
578 results, rotations containing dry pea and lentil mitigated the impact on human health, ecosystem
579 quality, GW, and resource use.

580 The analysis revealed that diesel fuel combustion and the use of chemical fertilizers,
581 especially nitrogen and phosphorus, were the major causes of environmental damage inflicted
582 by soybean production. In other words, if we want to have an agro-ecosystem with minimal
583 environmental impacts in line with the goals of sustainable production in the region, there
584 should be a serious revision of the consumption pattern of these inputs. Some of the
585 management strategies that can mitigate the environmental impact of soybean production are
586 as follows:

- 587 ➤ Diesel:
- 588 • Applying special planting and harvesting machinery for crop production
 - 589 • New engine standards
 - 590 • Conservation tillage (minimum or no-tillage)
 - 591 • Cleaner fuels

- 592 • Replacing old machines with the new and modern ones such as combination machine
- 593 ➤ Fertilizers:
- 594 • Soil testing to accurately determine the plant fertilizer requirements
- 595 • Using bio-fertilizers such as PGPF and PGPR
- 596 • Soybean seed inoculation with nitrogen-fixing bacteria (*Rhizobium japonicum*) in soils
- 597 where the bacterium is not found naturally (*e.g.*, Iran)
- 598 • Using the green manure and plant residues
- 599 • Placing nitrogen-fixing plants in crop rotation pulses such as faba bean and clover
- 600 • Precision agriculture
- 601 • Agricultural experts should inform farmers about the environmental impacts of
- 602 fertilizers and proper management of their use.
- 603 • Selecting suitable cultivars
- 604 • Splitting nitrogen fertilizers and managing the time of use
- 605 • Placing phytoremediation plants in crop rotation to purify the soil from heavy metals

Table 8. Results of damage categories for 1-ton soybean production under different scenarios.

Scenarios	Climate change (kg CO ₂ -eq)	Human health (DALY)	Ecosystem quality (PDF×m ² ×yr)	Resources (MJ primary)
Fallow-Soybean (F-S)	794.50	0.0015	1410.73	7669.47
Rapeseed-Soybean (R-S)	563.55	0.0009	1033.68	5476.18
Wheat-Soybean (W-S)	880.61	0.0016	1840.70	8799.80

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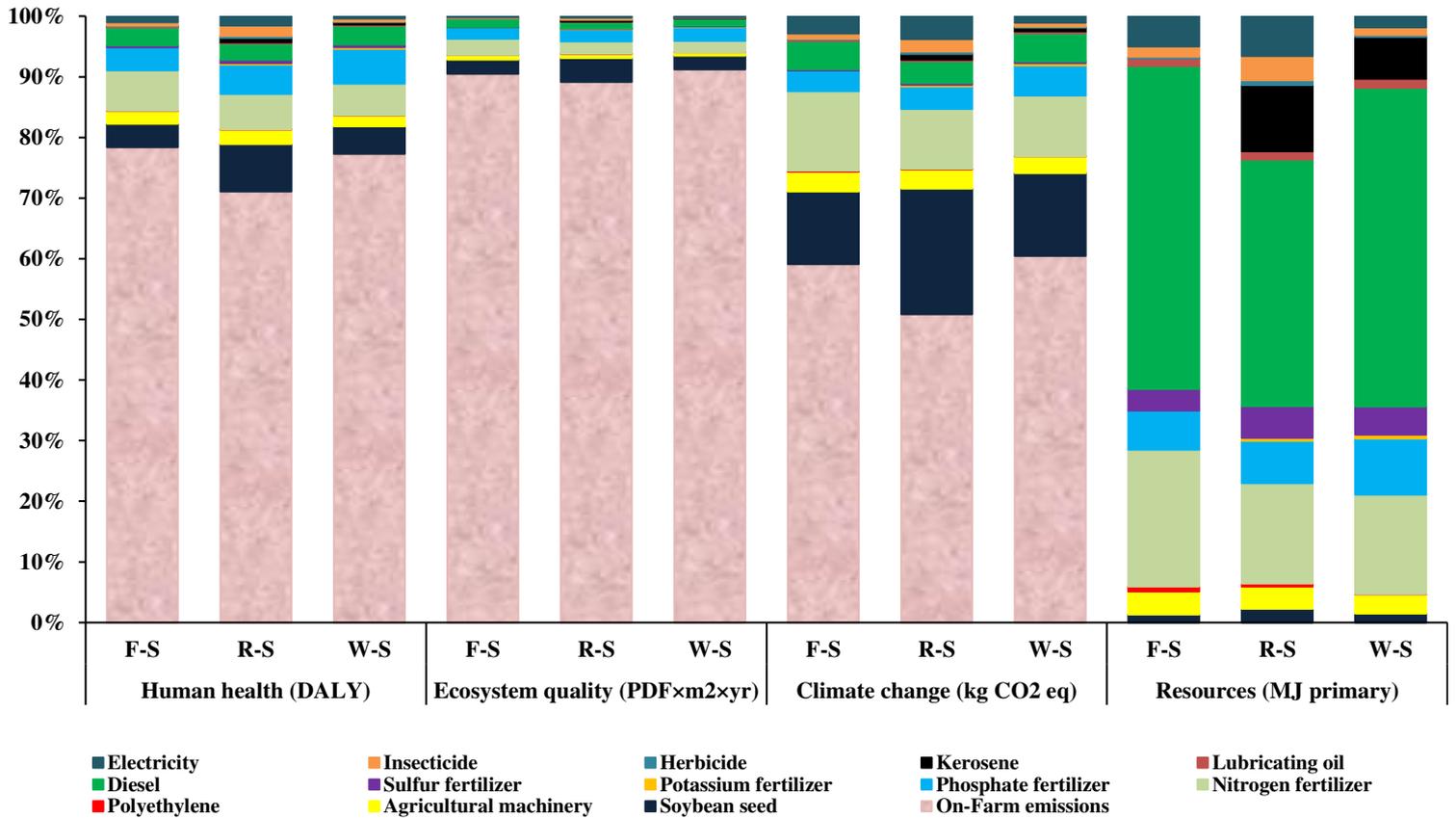


Fig 5. The share of Off-Farm and On-Farm emissions to damage categories of soybean production under different scenarios.

607

608 Since damage categories have different units, it is still difficult to select the most
 609 environmentally-friendly scenario. Accordingly, damage categories were weighted in
 610 accordance with IMPACT 2002+ to obtain a single score (in milli Point unit (mPt)) based on
 611 which the right decision can be made.

612 3.1.2. Results of Weighting

613 Fig. 6 indicates the weighting analysis of different scenarios in producing 1-ton soybean. Based
 614 on the results, the total environmental damage for soybean production under various cultivation
 615 scenarios were reported to range from 293.87 to 503.73 mPt. Moreover, human health damage
 616 category had a critical role in the total environmental impacts of nearly 43–47%.

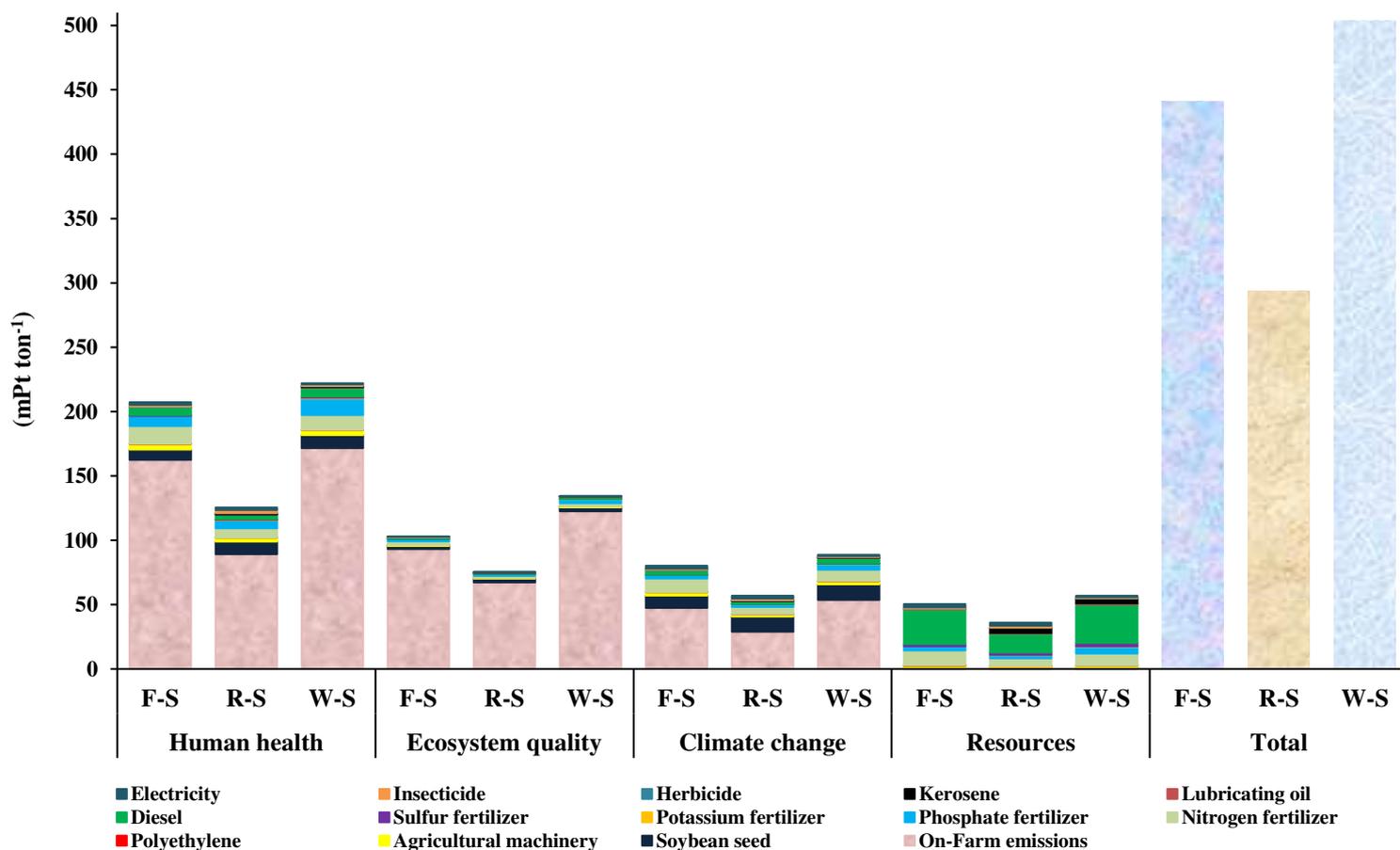


Fig 6. Distribution of damage categories weighting in soybean production under different cultivation scenarios.

617

618 3.1.3. Comparison of Various Scenarios in Environmental Damage

619 According to Fig. 7, it is evident that the R-S scenario was in greater environmental compliance
 620 than the other scenarios. More specifically, compared to the W-S scenario (as a most applied
 621 scenario in Mazandaran), the R-S scenario led to reduction rates of nearly 36, 44, 44, 38, and
 622 42% in climate change, ecosystem quality, human health, resources, and total environmental
 623 damage, respectively.

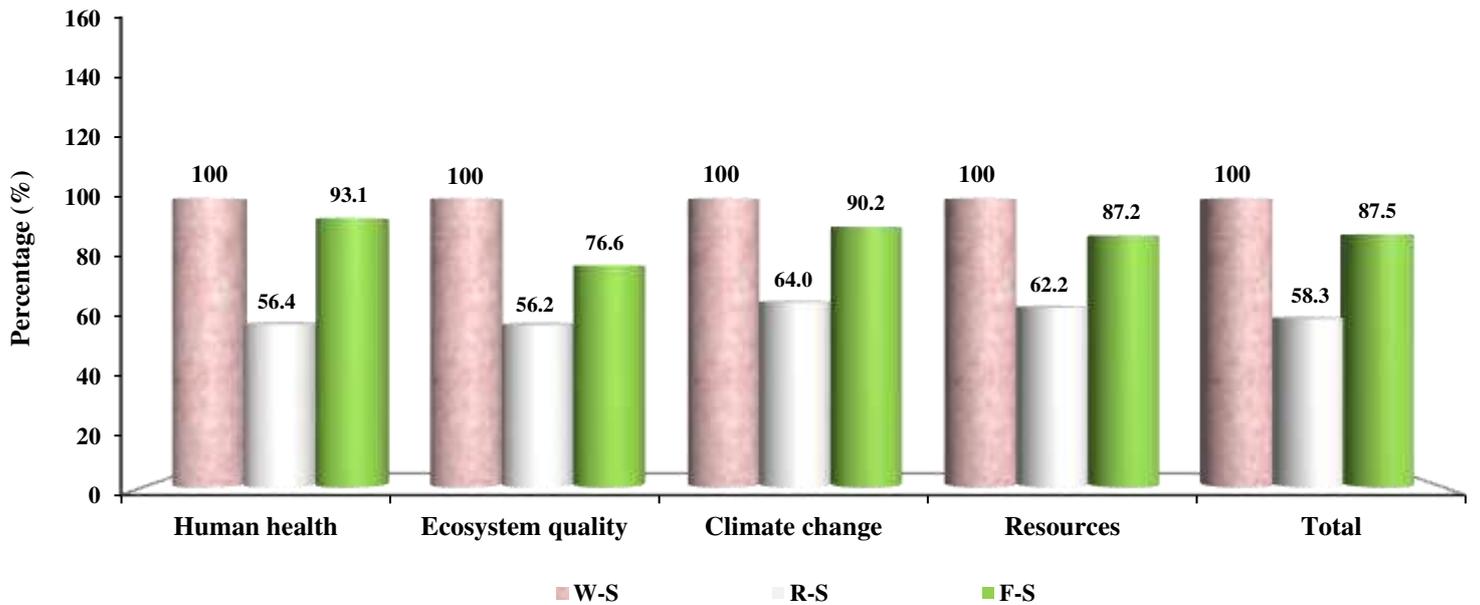


Fig 7. The weighted environmental damages of soybean production (FU=1 ton) in different cultivation scenarios. 624

625 3.2. Evaluating ANFIS–FCM and ANN models

626 Table 9 reports the performance results of the ANFIS–FCM and ANN models. Evidently, it is
 627 not easy to conclude that better results can be obtained with more clusters. For environmental
 628 parameters, *i.e.*, climate change, resources, and human health, the best performance of the
 629 model was obtained in the lower clusters (FCM2). At the same time, the best performance
 630 forecast of the model was obtained from Cluster 3 for the ecosystem quality (FCM3). The
 631 criterion for selecting the best model is defined as having fewer differences in the RMSEs of
 632 training and testing of models. For example, in terms of ecosystem quality, RMSE values were
 633 reported 31.20, 42.02 and 34.83 for training, testing, and all datasets, respectively. Therefore,
 634 the ANFIS–FCM3 model was considered with three optimal rules in the ecosystem quality.
 635 Increasing the number of clusters caused over-fitting in the model. For example, in the FCM7
 636 model, although the training error was the lowest (RMSE=20.98), the testing error reached its
 637 highest rate (RMSE=1776.55). This trend can be seen in other environmental parameters in the
 638 ANFIS–FCM model by increasing the number of rules and clusters.

Table 9. The performance of ANFIS-FCM models for prediction of environmental impact.

Environmental impacts	Model name	Number of cluster	Number of input MF	Number of output MF	Number of rule	Epochs	RMSE			R		
							Training	Testing	All data	Training	Testing	All data
Human health	FCM2	2	[222]	[2]	2	5	4.43×10^{-5}	5.35×10^{-5}	5.70×10^{-5}	0.9983	0.9996	0.9985
	FCM3	3	[333]	[3]	3	2	5.17×10^{-5}	6.26×10^{-4}	3.47×10^{-4}	0.9986	0.7765	0.9369
	FCM4	4	[444]	[4]	4	2	4.20×10^{-5}	6.34×10^{-4}	3.51×10^{-4}	0.9991	0.7680	0.9353
	FCM5	5	[555]	[5]	5	15	4.77×10^{-5}	6.26×10^{-4}	3.47×10^{-4}	0.9988	0.7706	0.9365
	FCM6	6	[666]	[6]	6	15	4.96×10^{-5}	2.23×10^{-3}	1.27×10^{-3}	0.9987	0.6035	0.6807
	FCM7	7	[777]	[7]	7	2	2.86×10^{-5}	4.51×10^{-3}	2.49×10^{-4}	0.9996	0.8750	0.9668
	FCM2	2	[222]	[2]	2	15	35.47	45.70	38.86	0.9993	0.9997	0.9996

Climate change	FCM3	3	[333]	[3]	3	5	31.20	42.02	34.83	0.9994	0.9998	0.9997	
	FCM4	4	[444]	[4]	4	5	32.23	61.97	43.44	0.9994	0.9996	0.9995	
	FCM5	5	[555]	[5]	5	5	27.68	1741.04	958.42	0.9995	0.6118	0.7369	
	FCM6	6	[666]	[6]	6	2	20.22	1741.50	958.54	0.9997	0.6110	0.7367	
	FCM7	7	[777]	[7]	7	2	20.98	1776.55	977.83	0.9997	0.5731	0.7215	
	FCM2	2	[222]	[2]	2	15	17.85	20.12	18.57	0.9994	0.9993	0.9994	
	FCM3	3	[333]	[3]	3	2	15.11	38.43	24.63	0.9995	0.9987	0.9990	
	FCM4	4	[444]	[4]	4	20	12.51	110.58	61.74	0.9997	0.9861	0.9938	
	FCM5	5	[555]	[5]	5	2	10.06	2230.00	123.01	0.9998	0.9356	0.9731	
	FCM6	6	[666]	[6]	6	1100	5.88	523.28	288.01	0.99999	0.6359	0.8614	
	FCM7	7	[777]	[7]	7	1100	6.27	291.03	160.24	0.9999	0.8395	0.9513	
	Resources	FCM2	2	[222]	[2]	2	100	178.50	205.17	186.98	0.9993	0.9993	0.9993
		FCM3	3	[333]	[3]	3	2	162.87	302.96	222.92	0.9994	0.9984	0.9990
		FCM4	4	[444]	[4]	4	1100	72.67	902.58	500.40	0.9999	0.9885	0.9954
FCM5		5	[555]	[5]	5	1100	59.20	477.53	267.41	0.9999	0.9972	0.9987	
FCM6		6	[666]	[6]	6	2	128.06	23009.21	12662.90	0.9996	0.3624	0.4370	
FCM7		7	[777]	[7]	7	15	118.98	616.83	353.69	0.9997	0.9954	0.9978	

639

640 Table 10 reports the parameters of the most accurate ANN network models in predicting
641 environmental impacts of the soybean production. The results of MAEP, RMSE, and R^2 for
642 the neural networks were calculated. Feedforward backpropagation neural networks with the
643 Levenberg–Marquardt training algorithm for ANN models were also employed. The sigmoid
644 “tansig” and “purelin” linear functions were used as activation functions in the hidden and
645 output layers, respectively. The best ANN structures was reported 14-12-8-1, 14-10-10-1, 14-
646 11-6-1, and 14-10-7-1 for resources, climate change, ecosystem quality, and human health,
647 respectively. Evidently, the coefficient of determination differed from 0.9863 to 0.9938 in
648 overall data, 0.9666 to 0.9977 for the testing, 0.9688 to 0.9929 for the validation, and 0.9945
649 to 0.9996 for the training in ANN models.

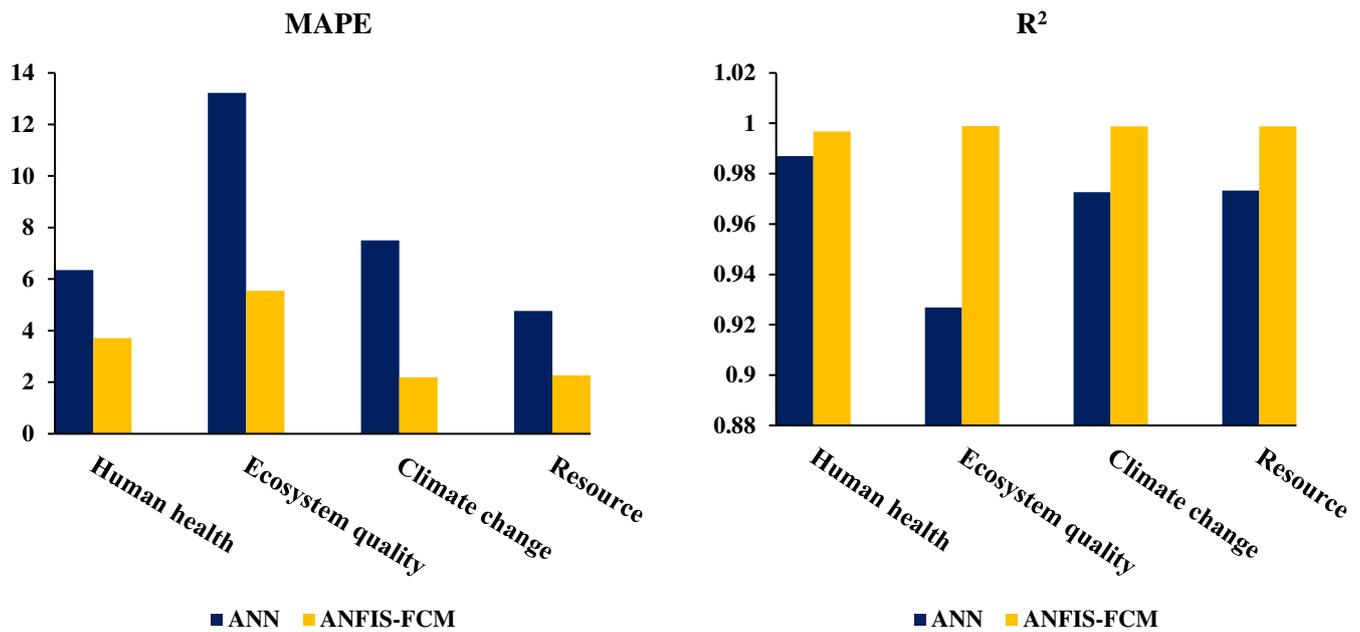
Table 10. The performance of ANN models for prediction of environmental impact.

Environmental impacts	Best topology of ANN	Epochs	R				RSME			
			Training	Validation	Testing	All data	Training	Validation	Testing	All data
Human health	14-10-7-1	11	0.9984	0.9859	0.9866	0.9938	5.69×10^{-5}	2.17×10^{-4}	1.33×10^{-4}	1.09×10^{-4}
Ecosystem quality	14-11-6-1	9	0.9994	0.9854	0.9666	0.9863	31.97	504.00	325.66	234.12
Climate change	14-10-10-1	13	0.9945	0.9929	0.9879	0.9929	57.21	93.24	57.05	63.84
Resources	14-12-8-1	17	0.9996	0.9688	0.9977	0.9866	141.13	2146.36	500.88	858.51

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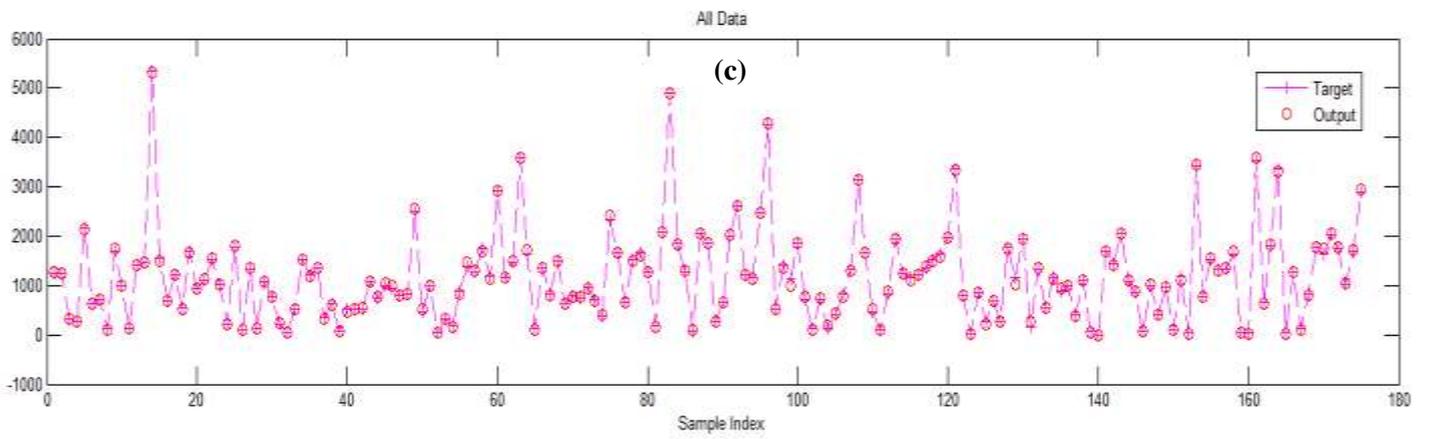
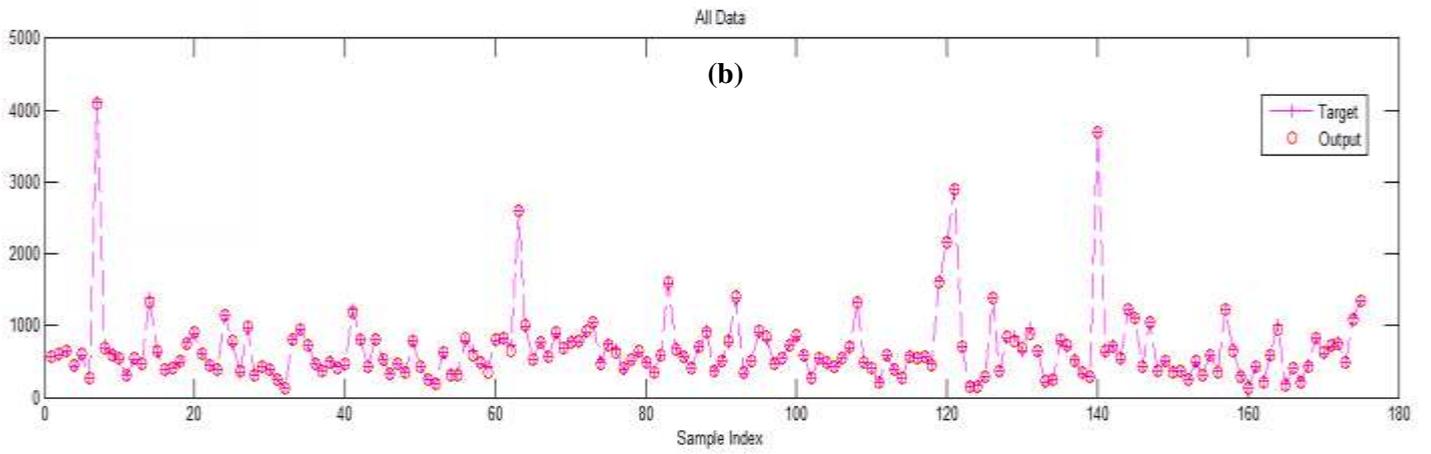
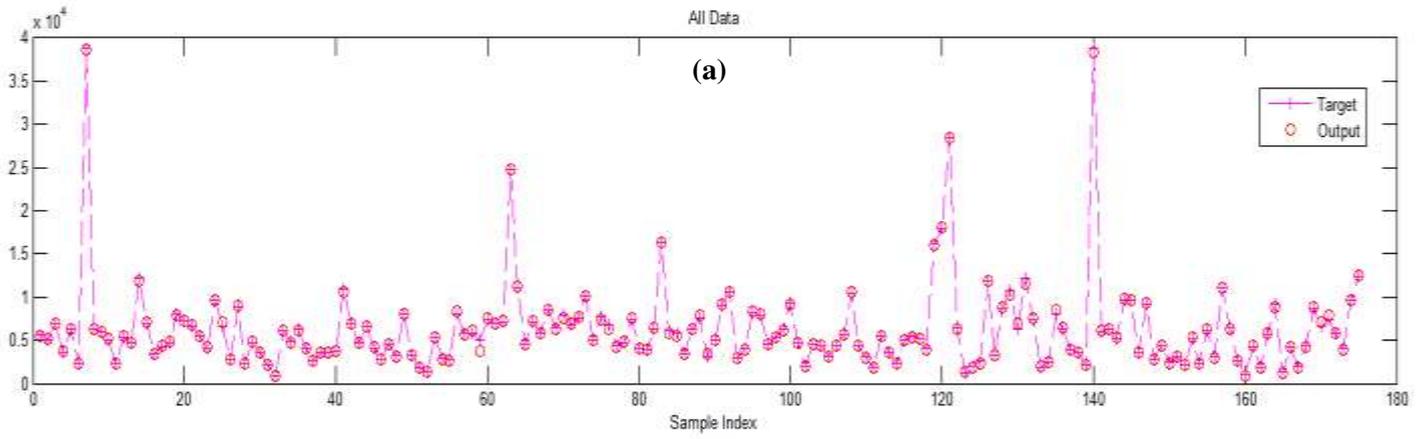
651 According to the statistical indices in Fig. 8, the resultant R^2 to predict the environmental
652 impacts obtained from the ANFIS–FCM models were higher than the values reported by the
653 ANN models. The R^2 range for ANFIS–FCM and ANN models were reported to be from
654 0.9967 to 0.9989 and 0.9269 to 0.9870, respectively. Two other parameters used to evaluate
655 the model accuracy were RMSE and MAPE. The lower the value of these parameters, the

656 higher model accuracy. The RMSE and MAPE values obtained in ANFIS–FCM were lower
 657 than those of the ANN model for all environmental indicators. The MAPE values for the
 658 ANFIS–FCM and ANN models were reported 3.71, 5.54, 2.18, and 2.26 and 6.35, 13.22, 7.51,
 659 and 4.76 for human health, ecosystem quality, climate change and resources, respectively. The
 660 results also revealed that the values of the RMSE were 5.35×10^{-5} , 34.90, 18.57, and 186.98 in
 661 the ANFIS–FCM model and 1.09×10^{-4} , 234.12, 63.84, and 858.51 in the ANN model for
 662 human health, ecosystem quality, climate change, and resources, respectively.



663 **Fig. 8.** Comparison between R² and MAPE in ANFIS-FCM and ANN models.

664 In general, according to results of ANFIS-FCM and ANN models, it is concluded that ANFIS-
 665 FCM model outperforms better than ANN in all aspects for prediction of environmental
 666 impacts in the soybean farms. Also, Fig. 9 illustrates the environmental indicators prediction
 667 results in ANFIS-FCM model versus actual environmental indicators data for ecosystem
 668 quality, climate change, human health, and resources. The prediction results show that it is
 669 fully consistent with the actual results. A more complete distinction between them can be seen
 670 in Fig. 10. The range of calculated R² for predicting all environmental parameters is very close
 671 to each other (Fig. 10). By comparing the statistical parameter MAPE, it can be concluded that
 672 the proposed model predicts the environmental parameter climate change better than other
 673 parameters with 2.1% MAPE.



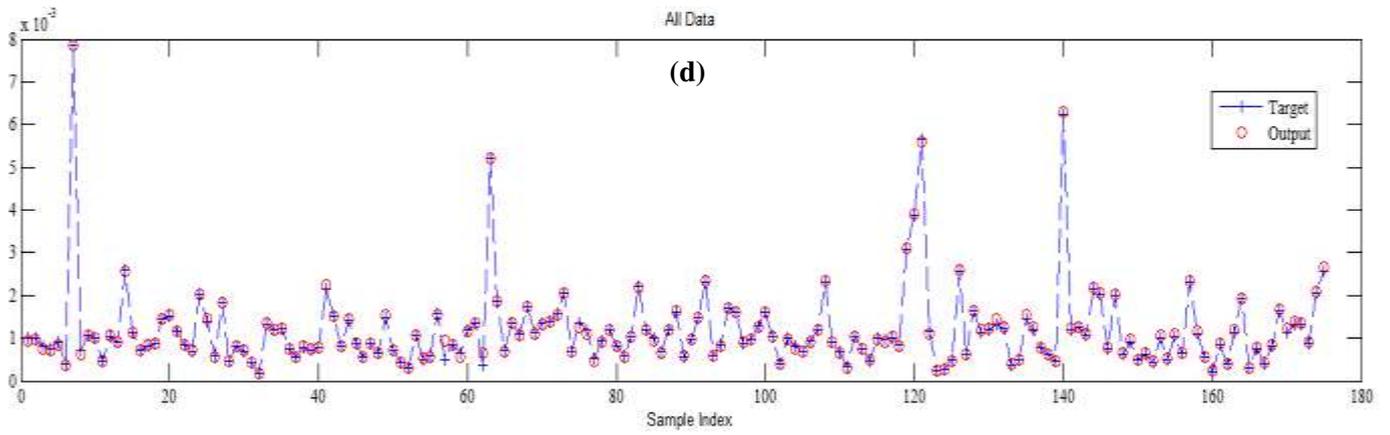


Fig. 9. Prediction values versus actual data for (a) resources, (b) climate change, (c) ecosystem quality, and (d) human health. 674

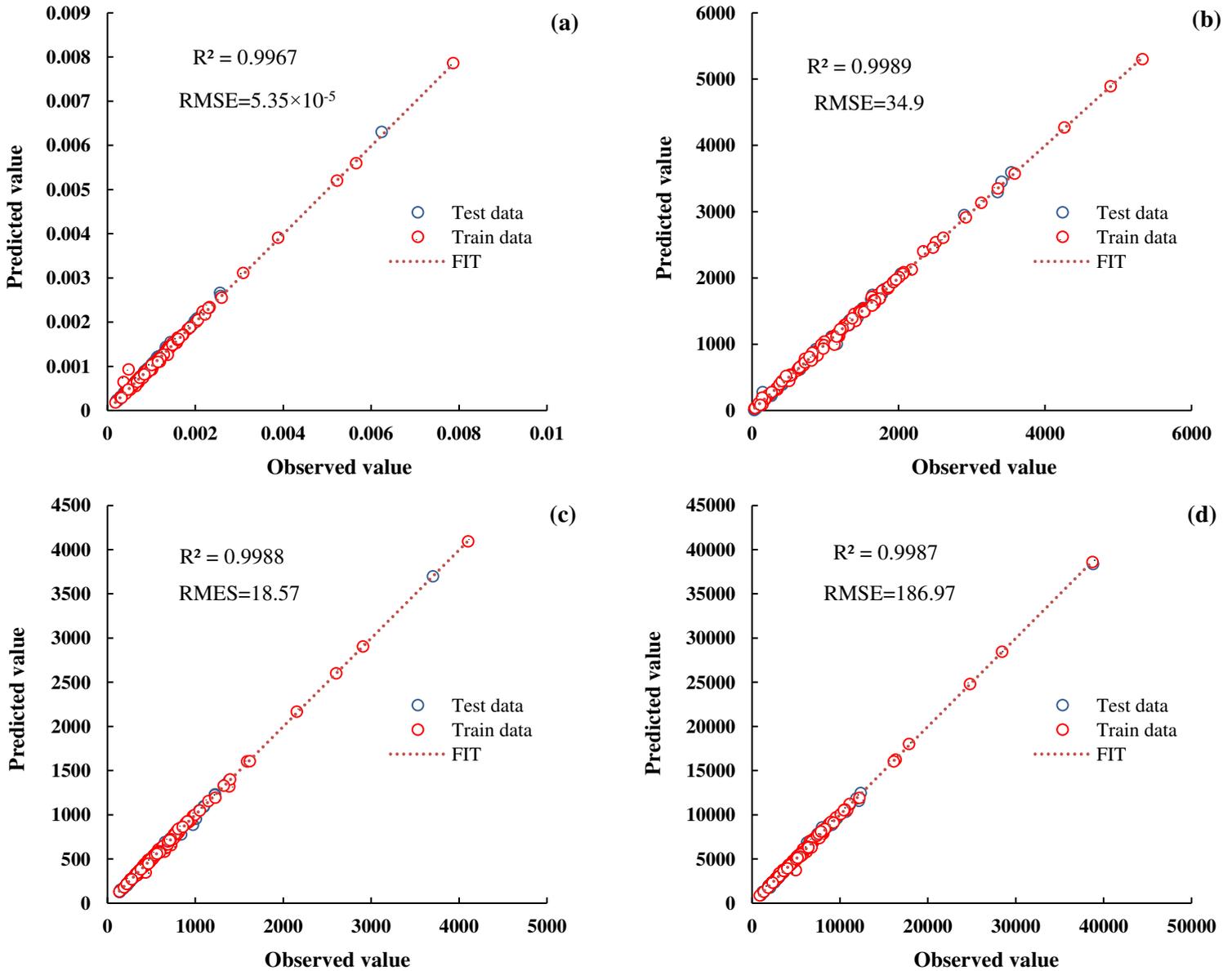


Fig. 10. Comparison between observed and predicted values for (a) human health, (b) ecosystem quality, (c) climate change, and (d) resources.

675

676 **4. Conclusion**

677 In this study, the life cycle assessment method was employed to predict environmental impacts
678 (ecosystem quality, climate change, human health, and resources) of soybean cultivation in
679 different scenarios by developing certain models based on ANFIS–FCM and ANN models.
680 According to the results, the total environmental impacts of soybean production in the studied
681 area were reported within the range of 293.87–503.73 mPt ton⁻¹, the lowest and highest of
682 which were related to the R-S and W-S scenarios, respectively. Moreover, nearly 43–47% is
683 related to human health damage category, which was mainly due to the consumption of diesel
684 and chemical fertilizers. According to results, the ANFIS–FCM model was selected as a better
685 model than ANN models due to the higher accuracy of statistical indicators. The values of
686 calculated R² for the ANFIS–FCM and ANN models ranged from 0.9967 to 0.9989 and 0.9269
687 to 0.9870, respectively. Moreover, the RMSE and MAPE values yielded by the ANFIS–FCM
688 model were smaller than those reported by the ANN model for all soybean cultivation
689 environmental prediction scenarios. In general, since the environmental assessment of soybean
690 agriculture is of great importance, the ANFIS–FCM model can be employed as a useful tool to
691 help predict the accurate environmental indicators of agricultural production.

692

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699

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713

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