

A Simple, Low-Cost and Reusable Microfluidic Gradient Strategy and Its Application in Modeling Cancer Invasion

Mohamadmahdi Samandari

Isfahan University of Medical Sciences

Laleh Rafiee

Isfahan University of Medical Sciences

Fatemeh Alipanah

Isfahan University of Medical Sciences

Amir Sanati-Nezhad (✉ amir.sanatinezhad@ucalgary.ca)

University of Calgary

Shaghayegh Haghjooy Javanmard

Isfahan University of Medical Sciences

Research Article

Keywords: Microfluidic devices, Chemical gradients, Polydimethylsiloxane (PDMS), Cancer invasion

Posted Date: January 22nd, 2021

DOI: <https://doi.org/10.21203/rs.3.rs-149750/v1>

License: © ⓘ This work is licensed under a Creative Commons Attribution 4.0 International License.

[Read Full License](#)

Abstract

Microfluidic chemical gradient generators enable precise spatiotemporal control of chemotactic signals to study cellular behavior with high resolution and reliability. However, time and cost consuming preparation steps for cell adhesion in microchannels as well as the requirement of pumping facilities usually complicate the application of the microfluidic assays. Here, we introduce a simple strategy for the preparation of a reusable and stand-alone microfluidic gradient generator to study cellular behavior. Polydimethylsiloxane (PDMS) was directly mounted on the commercial polystyrene-based cell culture surfaces by manipulating the PDMS curing time to optimize bonding strength. The stand-alone strategy not only offers a pumpless application of this microfluidic device but also ensures minimal fluidic pressure and consequently a leakage-free system. Elimination of any surface treatment or coating significantly facilitates the preparation of the microfluidic assay and offers a detachable PDMS microchip that can be reused following a simple cleaning and sterilization step. The chemotactic signal in our microchip is further characterized using numerical and experimental evaluations and it is demonstrated that the device can generate both linear and polynomial signals. Finally, the feasibility of the strategy in deciphering cellular behavior is demonstrated by exploring cancer cell migration and invasion in response to chemical stimuli. The introduced strategy can significantly decrease the complexity of the microfluidic chemotaxis assays and increase their throughput for various cellular and molecular studies.

Introduction

Chemical gradients play crucial roles *in vivo*. Cells within different tissues sense various chemical signals and modulate their behavior accordingly.¹ Although challenging to recapitulate complex three-dimensional (3D) cellular microenvironment *in vitro*, developing a simple but reliable biomimetic approach for generating these gradients can significantly improve our understanding of cellular behavior, cell-cell interaction and the function of their native tissue.² The traditional “Boyden chamber” is the most widely used chemotaxis device, which generates concentration gradients between two centimeter-scale wells separated by a permeable membrane.³ Although simple, this approach (and similar traditional approaches)² suffer from (i) inability for monitoring cellular morphology and migration path, (ii) inaccurate control on the generation of micrometer-scale chemical signals crucial for mimicking *in vivo* microenvironment, (iii) consumption of a large amount of expensive bioactive factors, (iv) inability for the generation of realistic 2D or 3D signals or application of more than one chemotactic factor, and (v) instability in generating long-lasting concentration gradients for long time experiments.⁴

Lab-on-chip strategies have overcome many of these challenges by manipulation of chemotactic factors in microscale channels and chambers. Microfluidic devices provide a highly biocompatible microenvironment which can be used for real-time monitoring of cellular behavior.⁵ These systems can generate small characteristic scale chemical signals with accurate spatiotemporal control to study cellular response down to single-cell level.^{6–8} Small microfluidic channels further offer minimal

consumption of bioactive factors which significantly reduce the experimental costs. Complex chemokine gradients can be created with microfluidic systems to investigate the effect of the complex microenvironment *in vivo*.^{9,10} Finally, rapid and stable generation of gradients with high resolution is easily achievable in these systems.¹¹

However, the application of microfluidic gradient generators for routine biomedical and biological applications faces several challenges.¹² Most of the microfluidic systems require accurate active pumping for the generation of chemical gradients as well as providing metabolic support for cells cultured within the device.¹³ As a result, microfluidic chips are usually integrated with syringe pumps which makes their handling complicated. Furthermore, the need for multiple complex and time-consuming preparation steps significantly decreases the throughput of the microfluidic assays. The preparation process is usually based on soft-lithography of PDMS-based microchannels followed by their surface treatment, bonding to glass or PDMS surfaces, multiple coating steps for cell adhesion, and in some cases, *in situ* formation of hydrogel barriers for the generation of diffusion-based chemical gradients.¹⁴⁻¹⁶ Any unexpected condition or mistake in this multi-step fabrication and preparation process necessitates repeating the fabrication and preparation procedures from the beginning. Furthermore, multiple surface treatment or coating steps can affect the geometrical accuracy and wettability of the channels, making the device susceptible to clogging or uncontrolled solution confinement in specified channels, therefore reducing reproducibility of the assay and necessitating an extensive statistical approach.¹⁴

In this study, we developed a simple, low cost and reusable microfluidic gradient generator to resolve the above-mentioned challenges of microfluidic assays for gradient-based cellular studies. A stand-alone microfluidic PDMS-based chip is fabricated and directly attached to the cell culture plates without any surface pre-treatment or subsequent coating, making it detachable and reusable. The bonding strength is characterized and evaluated for injection and maintaining solutions in the microfluidic network. Using numerical simulations and experimental examinations, the generation and stability of different chemical signals are investigated. The device is then exploited to study the behavior of cancer cells in response to biological stimuli. We believe that the developed strategy can significantly increase the simplicity, reliability and throughput of the current microfluidic gradient generator devices for cellular and molecular studies.

Materials And Methods

Materials

SU-8 2050 and its developer were purchased from MicroChem Corp. (USA) and used for microfabrication of microfluidic master mold on a silicon wafer obtained from Nano-BAZAR (Iran). SYLGARD® 184 polydimethylsiloxane (PDMS) kit, and Tygon tubing were purchased from Dow Corning (USA). MCF7 and MDA-MD-231 breast cancer cell lines were purchased from Pasteur Institute (Tehran, Iran). Cell culture

reagents including Dulbecco's phosphate buffer saline (DPBS), Dulbecco's modified eagle medium (DMEM), fetal bovine serum (FBS), trypsin-Ethylenediaminetetraacetic acid (EDTA), penicillin/streptomycin, and GelTrex were purchased from Gibco (Thermofisher Scientific, USA) while CellTracker were obtained from Invitrogen (Thermofisher Scientific, USA).

Design and fabrication of the gradient generator microfluidic device

The design of the gradient generator microfluidic chip is shown in **Figure S1**. The design consists of (i) main culture channel, (ii) four signal channels, (iii) hydrogel channels separating signal channels from main culture channels, and (iv) reagent reservoirs. The hydrogel channels are designed based on the capillary effect, so they offer easy and reproducible hydrogel filling while preventing the hydrogel solution from entering the signal or culture channels (Figure S1 B).

The microfluidic chips were fabricated using photo-lithography and soft-lithography approaches as described previously.¹⁷ Briefly, a master mold was fabricated by patterning SU-8 on a silicon wafer. Then PDMS base and curing agents were mixed together with a 10:1 volumetric ratio, poured on the master mold, degassed in a vacuum desiccator, and baked on a hot plate (RH digital, IKA, Germany) set at 80 °C. Different baking durations were used to optimize the bonding strength of the PDMS layer to polystyrene (PS, Falcon™ tissue culture dishes and plates, Corning, USA), while 30 min was selected as the optimized value for the rest of the experiments. After backing, PDMS was cut, peeled off from the master mold and punched using 1 mm and 4 mm disposable biopsy punches (KAI instruments, Japan) to make inlets for the hydrogel and reservoirs, respectively. Before experiments, the PDMS chips were cleaned using transparent tapes, rinsed with ethanol and sterile distilled water, and stored at room temperature.

Evaluation of PDMS/PS bonding strength

To evaluate PDMS/PS bonding strength, a PDMS-based microfluidic layer with a long square microchannel (100 μm × 100 μm) was fabricated and placed on a PS surface followed by applying gentle pressure for removing any air between the surfaces. Then, water containing a red dye (for better visualization) was injected into the microfluidic channel at a rate of 1 μL min⁻¹ using an accurate syringe pump (AL-1000, World Precision Instruments, USA). Fluid flow was monitored under an inverted microscope (Leica DM IL LED) and the length of the microchannel filled with the fluid immediately before leakage was measured. The bonding strength was calculated using the following equation:¹⁸

$$\text{Bonding Strength} = (28.4 \eta L q h^{-4}) + \left(-\gamma \left[\frac{3 \cos \theta_{PDMS} + \cos \theta_{PS}}{h} \right] \right) \quad (1)$$

where the first term stands for the flow resistance in the microfluidic channel and the second term indicates the capillary pressure. In this equation, η , L , q , h and γ are dynamic viscosity of water, the filled length of the microchannel, low rate, width or height of the microchannel and surface tension of the water. Also, θ_{PDMS} and θ_{PS} are water contact angles on PDMS and PS surfaces, respectively. The contact angles were measured to be $\sim 110^\circ$ and $\sim 80^\circ$ for PDMS and PS, respectively.

Characterization of mass transport in the microfluidic device

To characterize transport, diffusion rate and stability of a chemotactic factor, finite element simulations were performed in COMSOL Multiphysics 5.4 using “Free and Porous Media Flow” module coupled with “Transport of Diluted Species” module. A 2D model was developed corresponding to the actual microchannel dimensions and discretized with reasonably fine triangular meshes. “No-slip” boundary condition was considered for the fluid flow. The velocity field was first obtained by solving the model using a stationary solver. Subsequently, the mass transport of the chemotactic factor was assessed in the pre-solved velocity field using “No flux” boundary condition and a time-dependent solver. The results were then exported and evaluated using Microsoft Excel software.

Cell culture

Two breast cancer cell lines, including MCF7 and MDA-MD-231 were purchased from Pasteur Institute (Tehran, Iran) and cultured in DMEM culture medium, supplemented with 10% FBS and 1% penicillin-Streptomycin at 37 °C in a humidified atmosphere of 95% air and 5% CO₂. At 70–80% confluency, cells were washed with DPBS, harvested with 0.025% trypsin–0.01% EDTA, followed by trypsin deactivation, centrifuged at 1500 rpm for 5 min, resuspended in the new medium, and subcultured or used in the experiments.

Preparation of the microfluidic device for cell studies

The PDMS microchips were directly mounted on the six-well cell culture plate by applying gentle pressure on the PDMS such that the channel side faces onto the surface of the cell culture plate to form the sealed microchannel network. Then, 2 μ l GelTrex was gently injected into each hydrogel microchannel using a 10 μ l pipette. As a result of the capillary effect, GelTrex precursor was easily confined between the micro-posts designed in the hydrogel microchannels (Figure S1). By incubating the microfluidic device in a humid chamber at 37 °C for 8 minutes, GelTrex was transformed to the solid-state and therefore the hydrogel between the micro-posts isolated the cell culture chamber from the signal channel. Culture medium (37 °C) was then pipetted into the reservoirs to fill the channels and prevent dehydration of the gel. The devices were kept inside the incubator before cell seeding.

For cell seeding, the medium from both culture channel reservoirs was removed followed by adding cell suspension (5×10^6 cells/ml) to one reservoir and left to equilibrate. Due to the pressure difference, cell suspension quickly flowed toward the outlet reservoir which resulted in a uniform cell seeding. The device was then incubated at 37°C for 2 hrs to allow cell attachment. The cell-containing solution in the reservoirs was then replaced with a fresh culture medium to remove excess cells from the reservoirs. The well plate containing microfluidic devices was finally placed in a cell culture incubator and cellular behavior was monitored each day.

Invasion assay

For evaluating the functionality of the microfluidic chips, a cell invasion assay was designed and performed within the microchips. Since the designed microchip contains four signal and one culture channel, two signal microchannels were filled with free-serum medium to serve as controls and the other two signal channels were filled with 20% FBS medium as test conditions. The cell culture channel was then filled with a medium having 5% FBS. The medium in each reservoir was replaced with a fresh corresponding medium every day to ensure a stable chemotactic factor gradient across the cell culture chamber during the cell invasion experiment. Following the completion of cell adhesion and establishment of the chemical gradients, breast cancer cell invasion was monitored and photographed using a digital camera (Canon EOS 1300D) mounted on a phase-contrast inverted microscope (Leica DM IL LED).

Statistical analysis

All tests were performed at least in triplicates and data were presented as means \pm standard deviation. The invasion of the cells at each selected area was quantified by measuring the change in the ratio of hydrogel scaffold area occupied by cells to the total hydrogel area, using the ImageJ software. The comparison between the groups was performed using Student's T-test and data were presented as * $P < 0.05$, ** $P < 0.005$ and *** $P < 0.0005$, where P stands for P-value.

Results And Discussion

To resolve the challenges associated with the complicated preparation process of microfluidic gradient generators, here we introduce a simple but robust strategy by application of a stand-alone detachable microfluidic device (Figure 1). The molded PDMS layer was directly mounted on the PS surface of the cell culture dishes (or plates) to form the sealed microfluidic cell culture system (Figure 1A).

PDMS is the most widely used material for fabricating microchannels implemented in biomedical applications due to its easy molding, elasticity, transparency, gas permeability and biocompatibility.¹⁹ After its molding, it is usually bonded to silicon-based materials including glass and PDMS itself to seal the microchannels and form the microfluidic network.²⁰ However, to culture cells in these microchannels,

their surfaces need to be coated or treated to support cell adhesion. Consequently, neither PDMS nor glass is preferred materials for cell culture. Polystyrene, on the other hand, is the most widely used material for culturing adherent cells due to its low-cost production, transparency and easy sterilization.²¹ Various surface modifications have been already optimized for PS surfaces to enable adhesion of different cell types.²² As a result, integrating molded PDMS microchips with commercially available PS-based cell culture plates could be a significant improvement for developing ready-to-use cell culture microfluidic devices. Here, we combine a stand-alone microfluidic strategy with PDMS/PS integrated microchannels to offer a simple but robust approach for microfluidic-based cell culture systems. The stand-alone strategy enables a pump-less microfluidic system by application of reservoirs providing sufficient cell culture media, while it offers low fluid pressure in the microchannels which eliminates the requirement of strong PDMS/PS bonding.

The gradient microfluidic device used in this study consists of four signal channels, each separated from the cell culture chamber by a hydrogel barrier (Figure 1B). By injection of a bioactive factor in one of the signal channels, chemotactic molecules diffuse through the porous hydrogel into the culture chamber and generate a chemotaxis gradient from the source signal channel to the other ones, named sink channels. Diffusion-based microfluidic gradient generators with hydrogel barriers have substantial advantages over the other systems, including (i) providing shear-free culture system by elimination of convection, (ii) establishment of continuous chemical gradients in contrast to flow-based systems, (iii) facile fabrication without the need for multi-thickness, long channels or small features, and (iv) application of extracellular matrix (ECM)-based materials, offering the opportunity for performing biomimetic functional assays such as cell invasion assay. This system overcomes problems frequently happening in preparation of similar microchips.¹⁴ First, due to the implementation of PS as the substrate of the microchannels, our system does not require subsequent coating and therefore it is not limited to specific cell types. Cells can be either directly seeded inside the microchannels, forming a 2D culture system, or encapsulated in a hydrogel for their more realistic 3D culture (Figure 1C). Second, uniform and reproducible surface condition ensures uniform cell seeding and reliable results. Third, the hydrophobicity of the microchannel walls is not disrupted by plasma treatment or coating, and therefore hydrogel confinement in specified microchannels is easy. Finally, the system is detachable which makes the device reusable and omits time and cost-consuming fabrication steps (Figure 1D). Using a brief tape cleaning followed by sterilization, the microchips can be mounted again in well plates and used in the experiments.

Optimizing PDMS/PS bonding strength

The assessment of PDMS/PS bonding was performed to ensure the fabrication of a leakage-free microfluidic device (Figure 2). It is well known that surfaces with minimal roughness can adhere to each other as a result of attractive forces, such as short-range van Der Waals force, to decrease their surface energy.²³ In the case that at least one of the surfaces is deformable, it can conform to the macro- and micro-features usually present on the target surface and increase the intimate contact area which

consequently enhances the adhesion force.²⁴ The elasticity of PDMS is exploited here to form a stable bond to PS and create a leakage free microfluidic device. Additionally, the surface charge of the PDMS layer generated after tape-cleaning can improve the bonding strength.²⁵ The bonding strength of PDMS to PS was measured using a microfluidic strategy (Figure 2A inset). Dye-containing water was injected into a microfluidic device with predefined channel dimensions at a controlled flow rate. The bonding strength was evaluated based on the flow resistance in the device. The results show that increasing PDMS curing time generally decrease the bonding strength. This result is in the agreement with the previous finding which reported enhanced adhesion by decreasing the stiffness of PDMS-based structures.²⁶ Decreased curing time reduces the stiffness of the PDMS structure and enhances the compliant contact area and therefore adhesion strength. However, insufficient curing can cause improper crosslinking. An optimum curing time is required for strong and reliable PDMS/PS bonding. This system can sustain more than 4 kPa fluidic pressure which is much more than the required amount for stand-alone microfluidic devices (a reservoir height of >40 cm can be used). We further measured the PDMS/PS bonding strength over time (Figure 2B). Although the bonding strength decreases by aging the PDMS microchip, it remains in a reasonable range to be applied for stand-alone microfluidic devices.

Characterization of chemical gradient signal

We further assessed the kinetics and shape of chemotactic signal in the microfluidic device using numerical and experimental evaluations (Figure 3). The results show that chemotactic species can diffuse from the signal channel through the hydrogel porous structure and generate a stable chemical gradient in the cell culture chamber after ~2 hrs (Figure 3A). While the diffusion rate of the chemotactic factor depends on the porosity of the hydrogel and its diffusion coefficient, the simulation results show that a relatively stable concentration gradient can be generated after 2 hrs within a wide range of hydrogel porosities and diffusion coefficients (Figure 3B). It is notable that the signal was measured along a line passing from the center of the culture channel toward the signal channel. Figure 3C demonstrates that the strongest gradient signal is established along this line. Preserving a negligible volume of fluid stored in the cell culture chamber compared to the reservoir volume (<0.3%) ensures a gradient of the signal with high stability. Although the stability of the generated signals could still be a challenge of this microfluidic device in very long-term experiments, the time window provided by reservoirs combined with daily replacement of reservoir solutions with fresh media can ensure the stability of the signals during the whole assay.

We further examined the capability of the device to produce different chemotactic profiles (Figure 3D-F). It has been demonstrated that cellular behavior changes with the shape of the chemotactic profile.²⁷ To address this requirement, we showed that the developed device is able to generate both polynomial (Figure 3A) and linear (Figure 3D) signals with high accuracy (>99.8%). The quantitative (Figure 3A and D) and qualitative (Figure 3G) representation of experimental evaluations of chemotactic signal dynamics in the system further demonstrated good agreement with numerical results.

Case study: evaluating cancer cell behavior

To demonstrate the potential of the developed microfluidic strategy for capturing cellular behavior, the invasion of breast cancer cells into an ECM-based material was investigated under specific chemical gradients (Figure 4). Geltrex was used as the model ECM and FBS was considered as the chemoattractant. Two signal channels were filled with growth medium supplemented with 20% FBS (v/v) while free FBS medium was introduced to the other signal channels to serve as controls (Figure 4A). The application of four signal microchannels allows the testing conditions and control experiments to be performed simultaneously in the same device. Therefore, cell migration/invasion toward the channels containing chemotactic factor or the control channels can be directly compared (Figure 4B). The results show that the microfluidic strategy supports cellular attachment, proliferation and migration/invasion, without the requirement of any coating procedure.

As expected, the invasion of cancer cells into the ECM is enhanced by the application of higher FBS concentration in signal channels (Figure 4B). The application of a hydrogel between the cell culture chamber and signal microchannels mimics the native *in vivo* cellular microenvironment and offers the feasibility of a functional assay for investigating cancer cell invasion.^{28,29} The results confirmed that the functionality of different cell-lines is well preserved. Using two different breast cancer cell lines including very invasive MDA-MB-231 compared to less-invasive MCF-7 cells,³⁰ we observed significantly less invasion ($56\% \pm 16\%$ vs $6\% \pm 1\%$) in the experiments with MCF-7 cells (Figure 4C). This is in accordance with previous investigations,³¹ suggesting that MCF7 cells are unable to affect the integrity of ECM, while the high invasive MDA-MD-231 cells can easily degrade and infiltrate into it.

Cancer metastasis is governed by tumor cells intravasation into the circulation followed by their extravasation from the circulation to form a secondary tumor.²⁸ Both intravasation and extravasation involve invasion of cancer cells into ECMs. The invasion of cancer cells is accomplished through the degradation of ECM, induced by gradients of chemotactic factors.³¹ The presence of matrix metalloproteinase (MMP) degradation sequences in the ECM-based scaffold allow the cells to degrade the scaffold through proteolytic action.³² When cancer cells can establish strong cellular communication, the invasion of the leader cells into the ECM can be followed by migration of other cancer cells through the conduits formed by the leader cells. This migration is modulated by the chemical gradient present in the microenvironment, causing a “collective cancer cell migration”.³³ A similar behavior has been observed in the invasion assays of MDA-MB-231 cells. Leader cells degraded the ECM and formed narrow conduits through the ECM hydrogels, followed by migration of other cells through the generated conduits (Figure 5A). As a result of such cellular behavior, the measured invasion rate decreased over time while a complete (100%) invasion was never observed in the experiments (Figure 4B ii and C ii). After the initial dates of the invasion assay, leader cells completely pass the ECM barrier and enter the signal channel, leaving behind the formed conduits. The subsequent migration of the other cells through the ECM conduits lowers the requirement of further cell invasion, because the cells favor facile migration over ECM degradation to reach the chemoattractant source. As a result, regions of ECM are left intact (Figure 5A).

Similar to *in vivo* microenvironment,³⁴ both primary invasion and secondary migration are induced by the presence of chemoattractant gradient in the microfluidic device. The collective cancer cell migration further confirms the presence of strong signal communication between MDA-MB-231 cells in the microfluidic device. It has been demonstrated that collective cell migration has a higher invasive capacity and higher resistance to clinical treatments than the single tumor cell migration.³³

Furthermore, our results indicated a high invasion potency at the interfaces of the hydrogel with microchannel walls, even in MCF7 cancer cells (Figure 5B). In most cell studies, the invasion started from the interfaces of the ECM and channel walls. This is in accordance with previous results³⁵ reporting that the presence of an interface plays an important role in guiding cellular invasion.

Conclusion

To overcome complexities associated with the preparation and application of microfluidic gradient generators for investigating cellular behavior, here we developed a rapid, simple and cost-effective strategy. A stand-alone microfluidic strategy combined with PDMS/PS integrated microchannels was employed which offers a pumpless, detachable and reusable microfluidic cell culture assay. Direct mounting of the molded PDMS layer onto the surfaces of PS plates eliminated the requirement of any surface treatment or coating for cell adhesion. The bonding strength of the PDMS to PS was optimized and demonstrated to be strong enough for establishment of a leakage-free and stand-alone microfluidic cell culture system. By decreasing the stiffness of the molded PDMS layer, the bonding strength was increased due to better compliance of the contact surfaces. A diffusion-based chemical gradient generator was formed using hydrogel barriers separating cell culture chamber from the signal microchannels. Numerical simulations and experimental evaluations further were performed to characterize the transport of chemotactic factors through the hydrogel network via diffusion mechanism. The results indicated that the proposed design of the microfluidic network offers reliable formation of both linear and polynomial chemical signals. To assess the feasibility of the developed device for investigating cellular behavior, the device was implemented to investigate cancer cell migration and invasion. The device reliably supported cellular growth, proliferation and migration of breast cancer cells. The incorporation of hydrogel scaffold further enabled monitoring of cellular invasion. We demonstrated that the microfluidic strategy enables differential invasion of cancer cells in response to generated chemical signals, while supporting the cellular behavior and functionality. This simple and rapid strategy can decrease the complexities associated with the preparation and application of microfluidic-based cell culture systems.

Declarations

Acknowledgment

The authors gratefully acknowledge the Natural Sciences and Engineering Research Council of Canada, Canadian Microsystem, Alberta Innovates, and the University of Calgary.

Author contributions statement

M.S., L.R., and F.A. conceived, designed, and performed the experiments. M.S. and L.R. performed data analysis and interpreted the results and validation. M.S., A.S.N., and S.H.J. wrote the manuscript, and all the authors contributed to, edited, reviewed and approved this manuscript.

Competing Interests

The authors declare no competing interests.

References

1. Brandenberg, N. & Lutolf, M. P. in *Biology and Engineering of Stem Cell Niches* 429-442 (Elsevier, 2017).
2. Keenan, T. M. & Folch, A. Biomolecular gradients in cell culture systems. *Lab on a Chip* 8, 34-57 (2008).
3. Boyden, S. The chemotactic effect of mixtures of antibody and antigen on polymorphonuclear leucocytes. *Journal of Experimental Medicine* 115, 453-466 (1962).
4. Wang, X., Liu, Z. & Pang, Y. Concentration gradient generation methods based on microfluidic systems. *RSC Advances* 7, 29966-29984 (2017).
5. Duncombe, T. A., Tentori, A. M. & Herr, A. E. Microfluidics: reframing biological enquiry. *Nature Reviews Molecular Cell Biology* 16, 554-567 (2015).
6. Chen, Y.-C. et al. Single-cell migration chip for chemotaxis-based microfluidic selection of heterogeneous cell populations. *Scientific Reports* 5, 9980 (2015).
7. Moreau, H. D. et al. Signal strength regulates antigen-mediated T-cell deceleration by distinct mechanisms to promote local exploration or arrest. *Proceedings of the National Academy of Sciences* 112, 12151-12156 (2015).
8. Bhattacharjee, N. & Folch, A. Large-scale microfluidic gradient arrays reveal axon guidance behaviors in hippocampal neurons. *Microsystems & Nanoengineering* 3, 17003, (2017).
9. Haessler, U., Pisano, M., Wu, M. & Swartz, M. A. Dendritic cell chemotaxis in 3D under defined chemokine gradients reveals differential response to ligands CCL21 and CCL19. *Proceedings of the National Academy of Sciences* 108, 5614-5619, (2011).
10. Atencia, J., Morrow, J. & Locascio, L. E. The microfluidic palette: A diffusive gradient generator with spatio-temporal control. *Lab on a Chip* 9, 2707-2714, (2009).
11. VanDersarl, J. J., Xu, A. M. & Melosh, N. A. Rapid spatial and temporal controlled signal delivery over large cell culture areas. *Lab on a Chip* 11, 3057-3063, (2011).
12. Sackmann, E. K., Fulton, A. L. & Beebe, D. J. The present and future role of microfluidics in biomedical research. *Nature* 507, 181 (2014).

13. Toh, A. G., Wang, Z., Yang, C. & Nguyen, N.-T. Engineering microfluidic concentration gradient generators for biological applications. *Microfluidics and Nanofluidics* 16, 1-18 (2014).
14. Shin, Y. et al. Microfluidic assay for simultaneous culture of multiple cell types on surfaces or within hydrogels. *Nature Protocols* 7, 1247-1259 (2012).
15. Uzel, S. G. et al. Simultaneous or sequential orthogonal gradient formation in a 3D cell culture microfluidic platform. *Small* 12, 612-622 (2016).
16. Aizel, K. et al. A tuneable microfluidic system for long duration chemotaxis experiments in a 3D collagen matrix. *Lab on a Chip* 17, 3851-3861, (2017).
17. Samandari, M., Alipanah, F., Haghjooy Javanmard, S. & Sanati-Nezhad, A. One-step wettability patterning of PDMS microchannels for generation of monodisperse alginate microbeads by in Situ external gelation in double emulsion microdroplets. *Sensors and Actuators B: Chemical* 291, 418-425, (2019).
18. Bruus, H. *Theoretical microfluidics*. Vol. 18 (Oxford university press Oxford, 2008).
19. Regehr, K. J. et al. Biological implications of polydimethylsiloxane-based microfluidic cell culture. *Lab on a Chip* 9, 2132-2139 (2009).
20. Friend, J. & Yeo, L. Fabrication of microfluidic devices using polydimethylsiloxane. *Biomicrofluidics* 4, 026502 (2010).
21. Ryan, J. A. Evolution of cell culture surfaces. *BioFiles* 3, 21 (2008).
22. Lerman, M. J., Lembong, J., Muramoto, S., Gillen, G. & Fisher, J. P. The evolution of polystyrene as a cell culture material. *Tissue Engineering Part B: Reviews* 24, 359-372 (2018).
23. Gu, Z., Li, S., Zhang, F. & Wang, S. Understanding surface adhesion in nature: a peeling model. *Advanced Science* 3, 1500327 (2016).
24. Eisenhaure, J. & Kim, S. A review of the state of dry adhesives: biomimetic structures and the alternative designs they inspire. *Micromachines* 8, 125 (2017).
25. Camara, C. G., Escobar, J. V., Hird, J. R. & Putterman, S. J. Correlation between nanosecond X-ray flashes and stick-slip friction in peeling tape. *Nature* 455, 1089-1092, (2008).
26. Glassmaker, N. J., Jagota, A., Hui, C.-Y., Noderer, W. L. & Chaudhury, M. K. Biologically inspired crack trapping for enhanced adhesion. *Proceedings of the National Academy of Sciences* 104, 10786-10791 (2007).
27. Wang, S.-J., Saadi, W., Lin, F., Minh-Canh Nguyen, C. & Li Jeon, N. Differential effects of EGF gradient profiles on MDA-MB-231 breast cancer cell chemotaxis. *Experimental Cell Research* 300, 180-189, (2004).
28. Samandari, M., Julia, M. G., Rice, A., Chronopoulos, A. & del Rio Hernandez, A. E. Liquid biopsies for management of pancreatic cancer. *Translational Research* 201, 98-127, (2018).
29. Alix-Panabières, C. & Pantel, K. Challenges in circulating tumour cell research. *Nature Reviews Cancer* 14, 623-631, (2014).

30. Köhrmann, A., Kammerer, U., Kapp, M., Dietl, J. & Anacker, J. Expression of matrix metalloproteinases (MMPs) in primary human breast cancer and breast cancer cell lines: New findings and review of the literature. *BMC Cancer* 9, 188 (2009).
31. Chaw, K. C., Manimaran, M., Tay, F. E. H. & Swaminathan, S. Matrigel coated polydimethylsiloxane based microfluidic devices for studying metastatic and non-metastatic cancer cell invasion and migration. *Biomedical Microdevices* 9, 597-602, (2007).
32. Birkedal-Hansen, H. Proteolytic remodeling of extracellular matrix. *Current Opinion in Cell Biology* 7, 728-735, (1995).
33. Yang, Y., Zheng, H., Zhan, Y. & Fan, S. An emerging tumor invasion mechanism about the collective cell migration. *American Journal of Translational Research* 11, 5301 (2019).
34. Pandya, P., Orgaz, J. L. & Sanz-Moreno, V. Modes of invasion during tumour dissemination. *Molecular Oncology* 11, 5-27, (2017).
35. Zhu, J., Liang, L., Jiao, Y., Liu, L. & on behalf of the, U. S. C. P. S.-O. A. Enhanced invasion of metastatic cancer cells via extracellular matrix interface. *PLoS One* 10, e0118058, (2015).

Figures

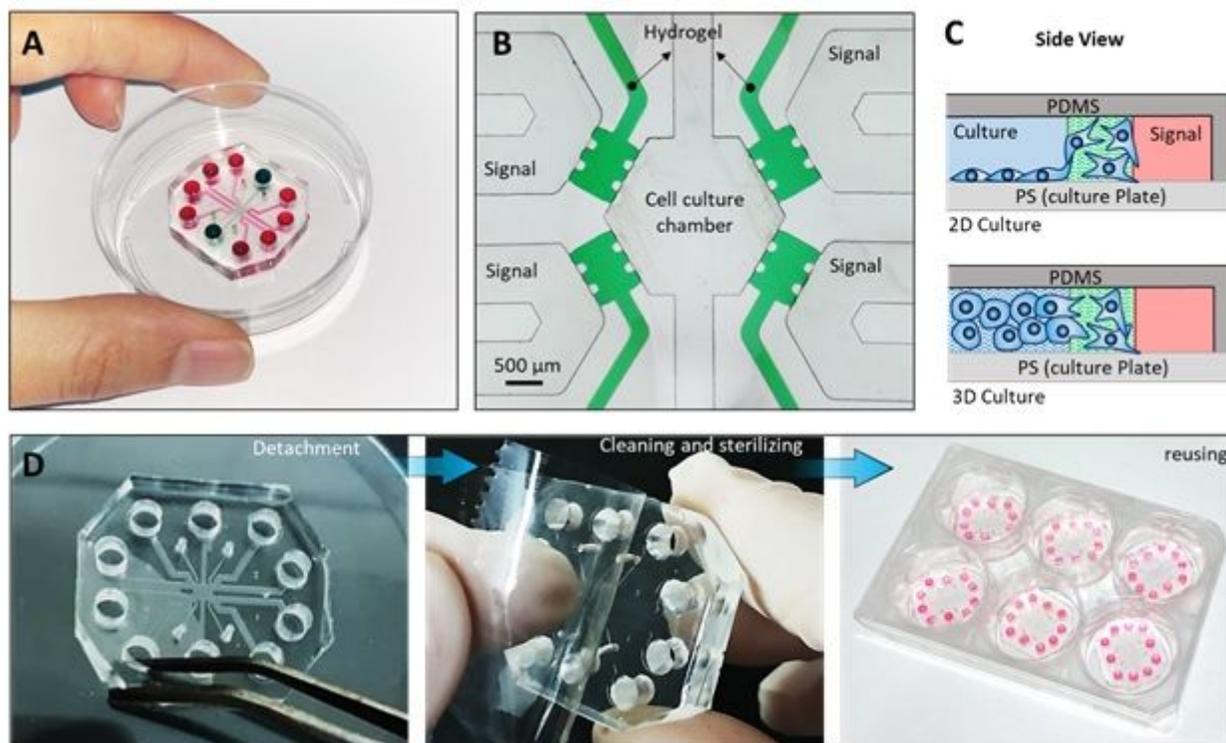


Figure 1

Stand-alone and reusable microfluidic gradient generator for investigation of cellular behavior. (A) The device is formed by direct mounting of the Polydimethylsiloxane (PDMS) microfluidic chip on the polystyrene (PS)-based culture dishes or plates. (B) The microfluidic network consists of four signal

channels separated from a cell culture channel using hydrogel barriers. The hydrogel is confined in the specified microchannel by application of micro-posts and due to the hydrophobic nature of PDMS. (C) The device can be used directly for two- or three-dimensional cell culture applications and offers the opportunity for investigating cellular invasion into biomimetic extracellular matrices (ECMs). (D) The device is detachable and can be reused after minimal cleaning and sterilization.

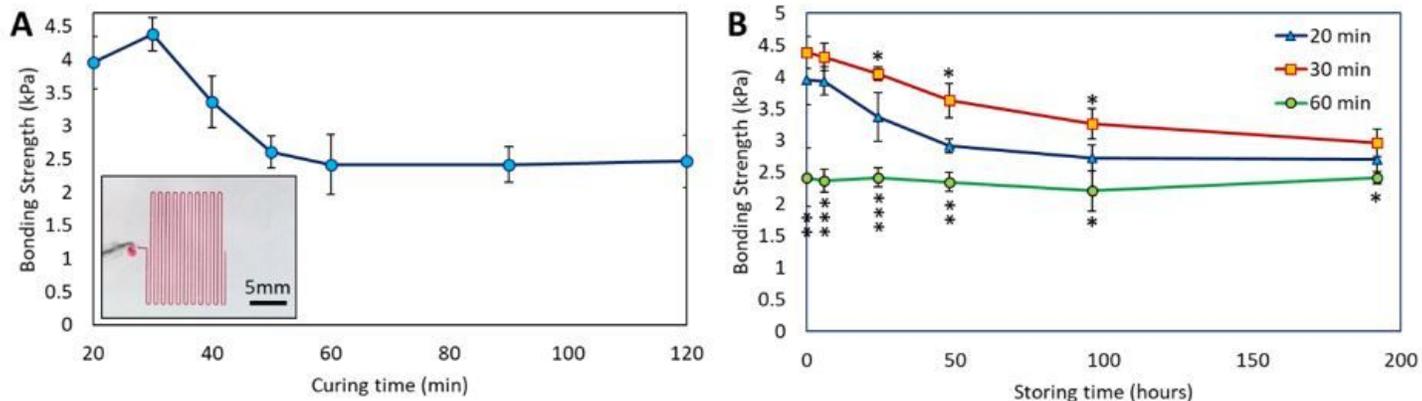


Figure 2

Characterization of PDMS/PS bonding. (A) Optimization of bonding strength by changing the PDMS curing time. Inset shows the microfluidic strategy used to evaluate the bonding strength. (B) PDMS/PS bonding strength by aging the PDMS microchip, having specific initial curing durations (20, 30 and 60 min). The results of statistical analysis of the bonding strength with 30 min backing compared to 20 min backing are shown above the 30 min graph, while the results comparing the 30 min and 60 min are shown below the 60 min graph (* $P < 0.05$, ** $P < 0.005$, *** $P < 0.0005$).

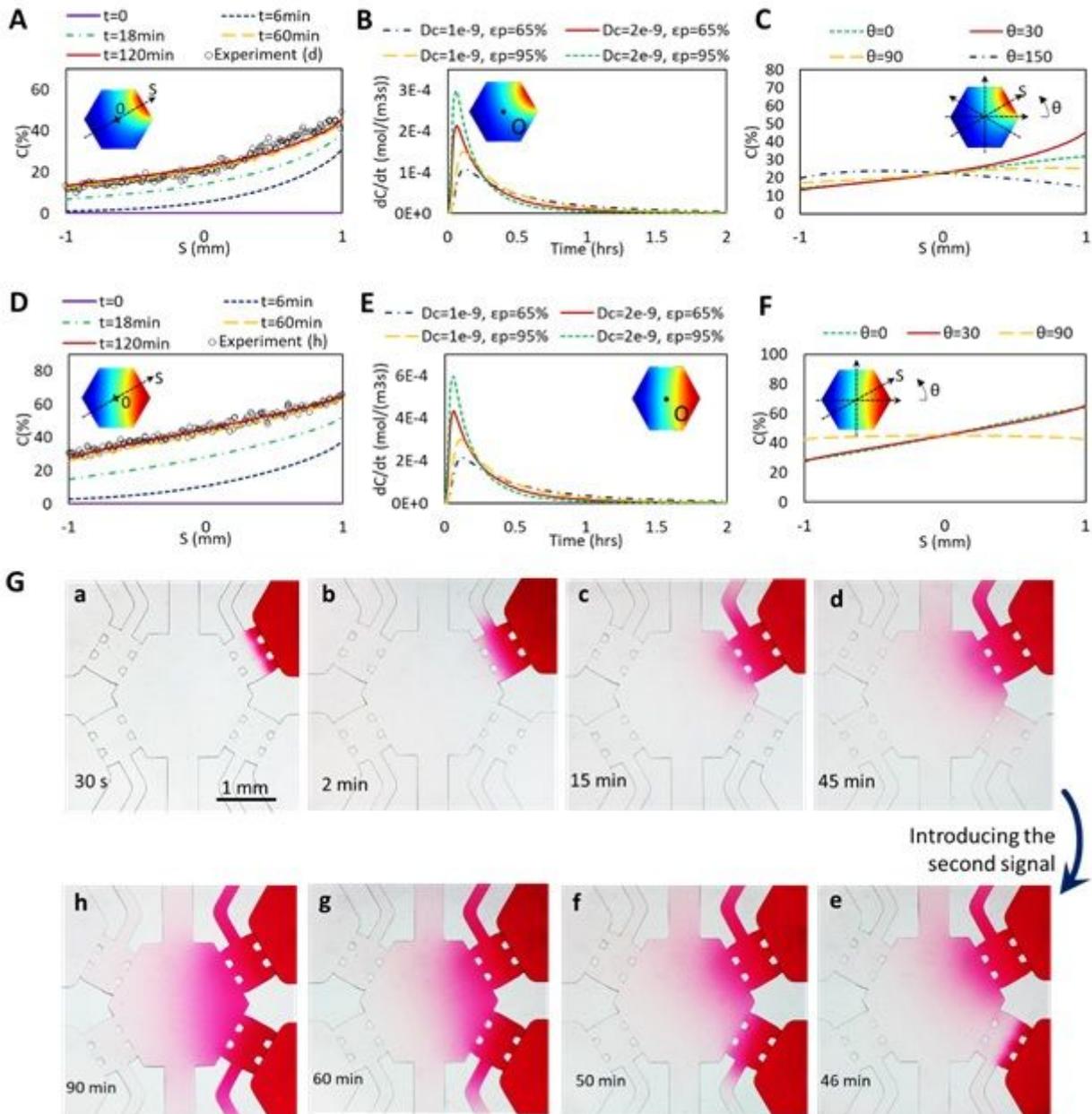


Figure 3

Characterization of chemotactic signal dynamics and profile. (A-F) Finite element simulations demonstrating the kinetics and shape of gradient signal along the S axis (from sink to source channels). Both polynomial (A) and linear (D) signals can be generated by introducing one or two chemotactic factors, respectively. (B, E) Concentration kinetics within the culture chamber for polynomial (B) and linear (E) signals. Concentration kinetics is measured at point O with different diffusion coefficient (D_c) and porosity (ϵ_p) of the hydrogel. In all of the conditions, the system is stabilized after ~ 2 hrs. (C, F) Concentration gradient profile in different directions for polynomial (C) and linear (F) signals. The largest gradient was observed at $\theta = 30^\circ$. (G) Experimental representation of chemical signal evolution (a to h) for forming different chemotaxis gradients.

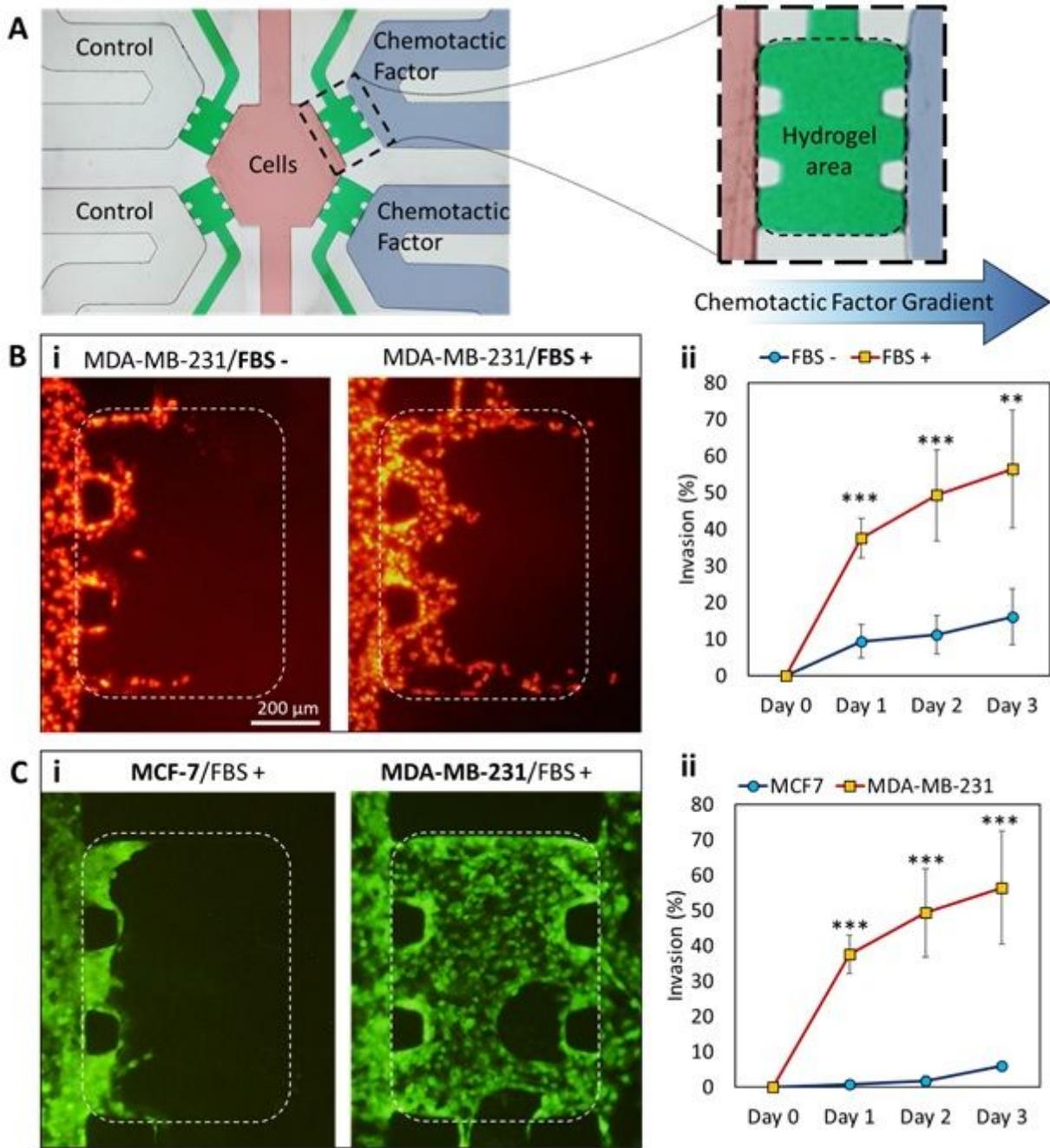


Figure 4

Investigating the invasion of different cancer cells in response to different chemotactic factors. The border of hydrogel regions is indicated by dashed white lines. (A) MDA-MB-231 breast cancer cell invasion in response to additional FBS in two days post-seeding. (B) Comparison of two breast cancer cell-line invasiveness using the proposed microfluidic strategy three days post-seeding. In both A and B subfigures, representative images were shown in (i) while the quantitative evaluations are shown in (ii). *** $P < 0.0005$.

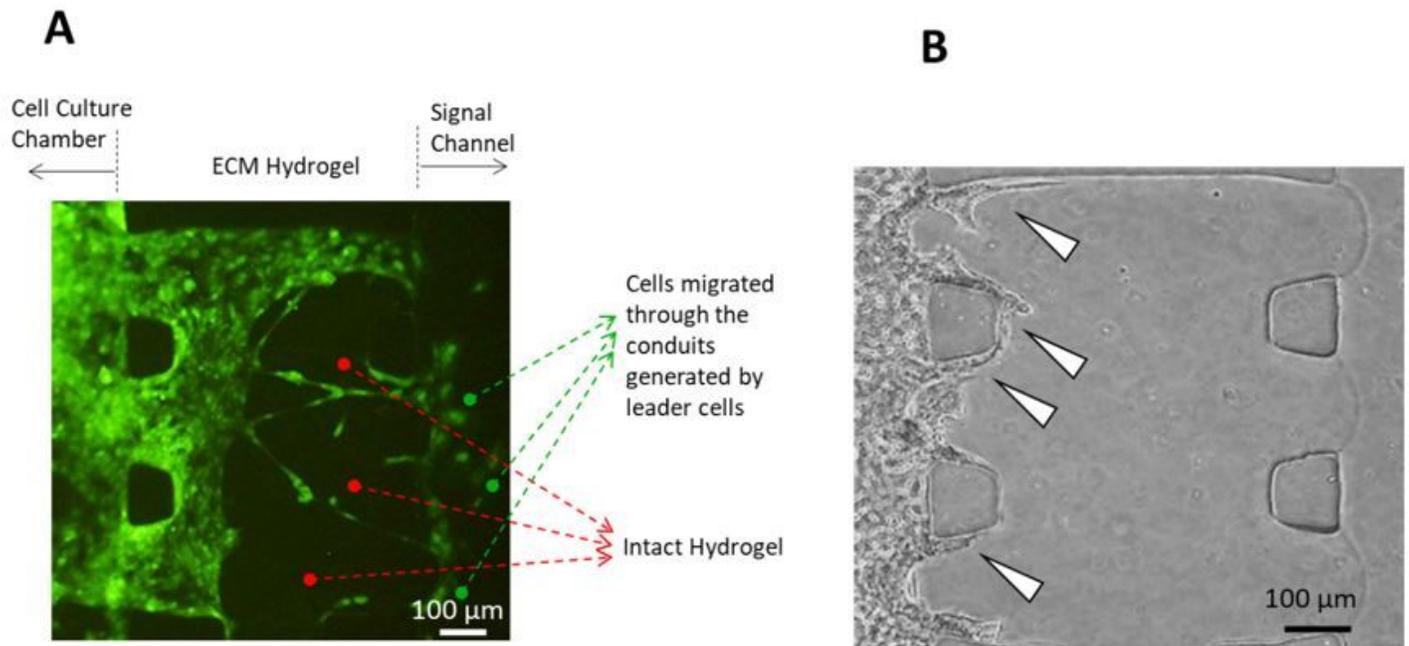


Figure 5

Mechanisms of cancer cell invasion in microfluidic gradient generator developed in this study. (A) The invasion of MDA-MB-231 cancer leader cells by degrading the hydrogel ECM, followed by migration of other cells through the channels generated by leader cells. (B) The presence of interfaces between the ECM and PDMS channel walls facilitates the invasion of cancer cells even for MCF7 cells with low invasion potency. Arrow heads show the invading cells through the interfaces.

Supplementary Files

This is a list of supplementary files associated with this preprint. Click to download.

- [SupplementaryInformation.docx](#)