

Ligand exchange used as double-edged sword for the removal of ammonia and dyes from wastewater

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1 **Ligand exchange used as double-edged sword for the removal of ammonia and**
2 **dyes from wastewater**

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5

6 **Abstract**

7 Cationic ligand exchange is one of the most predominant mechanisms for the removal
8 of ammonia from wastewater through complex formation. The complexation technique
9 occurs between the metal ions loaded on the surface of Amberlite IR-120 (R-H) and
10 ammonia which is present in medium. Cu(II)-loaded Amberlite IR-120 (R-Cu²⁺) was
11 prepared and described using FT-IR, TGA, XRD, SEM, EDX techniques. The prepared
12 R-Cu²⁺ was applied for elimination of ammonia from aqueous solution. Different
13 cations such as Co²⁺, Ni²⁺ were loaded onto Amberlite IR-120 to study the impact of
14 counter cation on the removal efficiency of ammonia. The ammonia removal
15 percentage followed the order; R-Cu²⁺ > R-Ni²⁺ > R-Co²⁺. The removal of ammonia
16 using R-Cu²⁺ obeyed Freundlich isotherm model. Thermodynamic parameters
17 characteristics of the adsorption of ammonia onto R-Cu²⁺ were determined. The time-
18 adsorption data were followed the pseudo-second-order and intraparticle diffusion
19 models. Moreover, the resulting product (R-Cu(II)-amine composite) from the
20 adsorption process exhibited high catalytic activity and could be applicable as low cost
21 catalyst for enhancement the elimination of dyes from wastewater.
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28 **Keywords:** Ammonia, Amberlite IR-120, Complexation, R-Cu(II)-amine composite,
29 Dyes, Removal
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35 **1. Introduction**

36 Water is the most indispensable thing for the life on the earth. water contamination is
37 one of the most serious issues facing humans and living organisms over the worldwide
38 due to agricultural activities, industrialization and rapid-growing global population
39 (Elkady, Salama et al. 2020). Ammonia nitrogen ($\text{NH}_3\text{-N}$) plays an essential role in
40 marine life, it represents a nutrient for plant growth. However, it is the primary pollutant
41 in wastewater, it results from municipal sewage, industrial wastewater and agricultural
42 sources or from the decomposition of organic nitrogen compounds which discharged
43 into water streams (Zhu, Chen et al. 2019). Fertilizers industry, manufacturing of many
44 industrial products such as fibers, explosives, plastics, rubber, pulp, paper, chemicals
45 and pharmaceuticals are considered the major source of ammonia contaminated water
46 (Karri, Sahu et al. 2018).

47 Large amount of contaminated water that contains high concentrations of $\text{NH}_3\text{-N}$ leak
48 into the surrounding water resources. As a result, serious environmental problems were
49 caused such as the eutrophication of surface water due to algae growth that leads to
50 reduce of dissolved oxygen in water, and toxicity to fish and aquatic life (Adam,
51 Othman et al. 2019, Zhu, Chen et al. 2019).

52 According to the World Health Organization (WHO) and the U.S. environmental
53 protection agency (EPA), the level of $\text{NH}_3\text{-N}$ in surface water more than 10 mg N L^{-1}
54 is more dangerous to human health and other aquatic organisms' life (Liu, Chen et al.
55 2018). However, the maximum concentration of $\text{NH}_3\text{-N}$ in drinking water and in natural
56 water should be 1.5 mg N L^{-1} and 0.2 mg L^{-1} , respectively.

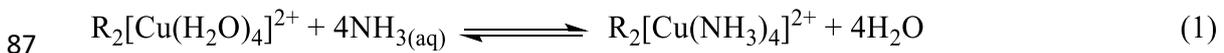
57 Nowadays, with increasing toxic effect of $\text{NH}_3\text{-N}$ on human health and aquatic
58 organisms, the removal of $\text{NH}_3\text{-N}$ from wastewater is the main task. $\text{NH}_3\text{-N}$ They
59 include chemical precipitation (Han, Butterly et al. 2021), photocatalytic oxidation (Yu,
60 Yu et al. 2021), air stripping, break-point chlorination (Zhang, Yin et al. 2022),
61 biological method such as nitrification and denitrification (Adam, Othman et al. 2019),
62 membrane filtration (Rohani, Yusoff et al. 2021), reverse osmosis (Gui, Mai et al.
63 2020), adsorption (Vocciante, De Folly D'Auris et al. 2018), ion exchange and others
64 (Qin, Zhu et al. 2020). Specifically, ion exchange and adsorption technique are regarded
65 a better choice for treatment $\text{NH}_3\text{-N}$ contaminated wastewater. This is due to high
66 removal efficiency, ease of application and operation. Moreover, the adsorbents should
67 be effectively low cost, environmentally friendly, practicable alternative properties and

68 favorable for commercial purpose (Elsherbiny, El-Hefnawy et al. 2017, Huang,
69 Kankanamge et al. 2018).

70 Large number of adsorbents applied for removal of NH₃-N from wastewater, among of
71 these adsorbents various type of zeolites (Peng, Chai et al. 2017), clays, bentonite
72 (Cheng, Zhu et al. 2019), fly ash (Tang, Xu et al. 2020), activated carbon (Ghany,
73 Ahmed et al. 2017) and synthetic organic resin (Han, Butterly et al. 2021). However,
74 these conventional adsorbents have low adsorption capacity and required secondary
75 physical and chemical treatments that increase the adsorption operation costs (Chen,
76 Zhou et al. 2017). The existence of other competing ions such as (Na⁺, K⁺, Ca²⁺) reduce
77 the selectivity of imitative ion exchange resins, the maximum adsorption capacity (q_{max}
78) of zeolite for removal of NH₄⁺ is 1.54 mol kg⁻¹, while in the presence of Na⁺ removal
79 efficiency decreased from 90% to 36% (Jiang, Minami et al. 2018).

80 Ligand exchange technology was suggested to enhance the removal efficiency of NH₃-
81 N by ion exchange resins (Chen, Zhou et al. 2017). Cation exchange resin was loaded
82 with metal ion, which formed complex with the polluted substance. The term "ligand
83 exchange" was suggested by Helfferich in 1962, who studied the selectivity of the ion
84 exchanger toward ammonium ion (Chen, Zhou et al. 2017).

85 The removal of NH₃-N from wastewater by ligand exchange reactions can be
86 represented as the following (Chen, Zhou et al. 2017): -



88 Where R denotes the cation exchange resin such as Amberlite IR-120.

89 Several transition metals such as Cu²⁺, Ni²⁺, Co²⁺, and Zn²⁺ were loaded onto cation
90 exchange resin served as a ligand exchanger (Chen, Zhou et al. 2017, Chen, Chen et al.
91 2019). There is an electrostatic interaction between active group of ion exchange resin
92 and metal ions. A complex between the metal ion and NH₃-N was formed and NH₃-N
93 replaced the aqua molecule in the solvation shell of metal (Clark and Tarpeh 2020).

94 There are several studies showed that NH₃-N removal from wastewater using titanate
95 by cation exchange process (Zhang, Wang et al. 2021). Chen Yan et al used Zn(II)-
96 supported on poly ligand exchange resin for the removal of NH₃-N from wastewater
97 (Chen, Chen et al. 2019). It was also removed by high silica zeolite granules regenerated
98 with ozone (Doekhi-Bennani, Leilabady et al. 2021) and manganese oxides (MnOs)
99 (Zhang, Wang et al. 2020). Moreover, Iron oxide nanoparticles dispersed on zeolite by

100 green synthesis was utilized for the removal of NH₃-N from aqueous solution (Xu, Li
101 et al. 2020).

102 Strongly cation exchange resins such as Amberlite IR-120 (R-H) used as adsorbent for
103 removal of NH₃-N from wastewater. R-H is sulfonated polystyrene cross-linked with
104 divinylbenzene (Alguacil 2019). It is characteristics by gel form of active site strongly
105 cationic sulfonated group, which plays an essential role in the separation of charged
106 species from aqueous solution. It has thermal stability about 120 °C, high surface area,
107 non-toxic, its total exchange capacity 2 meq/mL, particle size 0.6-0.8 mm (16-45 mesh),
108 and moisture content 45–50 % (Meshram, Sahu et al. 2012, Alguacil 2019).

109

110 So, in this work, the removal of NH₃-N from wastewater by ligand exchange technique
111 was studied. R-H was loaded with Cu(II) ions, (R-Cu²⁺), and used for the removal of
112 NH₃-N from wastewater via the complexation. Afterward, the loaded R-H with copper
113 ammonia complex was applied as a catalyst for the oxidative decolorization of some
114 organic polluted dyes. Therefore, ligand exchange resin has a dual role for consecutive
115 removal of NH₃-N and dyes from wastewater.

116 **2. Experimental**

117 **2.1. Materials**

118 Strongly acidic exchange resin, Amberlite IR-120 (R-H) was purchased from Fluka
119 chemie AG, CH-9470 Buchs which was packed in Switzerland. Thymol (5-Methyl-2-
120 isopropylphenol) and sodium nitroprusside dihydrate (pentacyano nitrosyl ferrate II)
121 were purchased from LANXESS AG 50569 cologne (Germany) and used without
122 further purification. Ammonium hydroxide (36 %), sodium hypochlorite (4-5%), acetic
123 acid (99%) were obtained from ADWIC (Egypt). Phosphoric acid (99%) and
124 hydrochloric acid (30%) were purchased from SDFCL (India). Sodium hydroxide,
125 sodium carbonate, sodium hydrogen carbonate, boric acid, cobalt (II) chloride, nickel
126 (II) chloride and copper sulphate were obtained from Sigma-Aldrich. Hydrogen
127 peroxide (50%, as an oxidant) was obtained from Merck (Germany), and potassium
128 permanganate was used to determine its initial concentration (Leonard 1990). Aniline
129 blue (AB), methyl green (MG) and Methyl violet 2B (MV 2B) were purchased from
130 Sigma-Aldrich.

131 **2.2. Instrumental Measurements**

132 The UV/Vis measurements were carried out on a high-performance double beam
133 SPECORD 210 PLUS spectrophotometer with an electronic temperature controller

134 (Analytic jena, Germany). AD1030 pH-temperature bench meter was used to adjust pH
135 (Adwa, Hungary). Water shaker thermostat (Julabo D-7633 Seelbach, Germany) was
136 used to shake the mixtures during the adsorption process. The concentration of metals
137 was determined by inductively coupled plasma optical emission spectroscopy (ICP-
138 OES) Optima 7000 DV with double monochromator and a simultaneous CCD array
139 detector (Perkin Elmer, USA). The thermogravimetric analysis (TGA) was recorded on
140 Shimadzu TG-50 thermal analyzer (Japan) from 30 °C up to 800 °C with scanning rate
141 of 10 °C min⁻¹ under N₂. FT-IR analysis was performed using JASCO FT-IR-4100
142 (Japan) within the wavenumber range of 4000-400 cm⁻¹. To confirm the structure of the
143 adsorbent, powder X-ray diffraction (XRD) with GNR, APD 2000 PRO diffractometer
144 (Italy) was used. X-ray radiation with Cu-K α ($\lambda = 1.5405 \text{ \AA}$) and operated at 40 kV and
145 30 mA was directed to the samples. The diffraction patterns were measured within the
146 scanning range of (4–50⁰)2 θ with a step size 0.03°. Scanning electron microscope
147 (SEM) measurements were performed with (QUANTA FEG250 microscope). The
148 energy dispersive X-ray spectroscopy (EDX) analysis was investigated using IT100LA
149 operating at an accelerating voltage of 20.00 keV attached to an SEM device.

150 **2.3. Preparation of metal ions supported on ligand exchange resin (R-Mⁿ⁺)**

151 An appropriate amount of R-H was washed repeatedly with distilled water to remove
152 any fine particles and non-adhesive impurities, then filtrated and air-dried before used.
153 It was regenerated with (0.1 M HCl) to increase the capacity of the exchanger and then
154 was washed with distilled water to remove excess of Cl⁻ ions which was detected by
155 AgNO₃ test and dried at room temperature for overnight (Salem 2001).

156 25 g of R-H was dispersed and saturated with 500 ml of CuSO₄ solution (0.5 M). This
157 mixture was magnetically stirred for 24 h to achieve the equilibrium state and the resin
158 was converted to Cu²⁺-form. Afterwards, it was filtered and washed thoroughly with
159 distilled water until the filtrated solution became colorless. The R-Cu²⁺ product was
160 dried in an oven at 50 °C for 12 h. The loaded amount of Cu (II) ions onto the resin was
161 determined by measuring the concentration of copper ions before and after loading
162 process using ICP spectroscopy (Chen, Chen et al. 2019). R-Ni²⁺ and R-Co²⁺ were
163 similarly prepared using the same circumstances procedure for R-Cu²⁺.

164 **2.4. Batch equilibrium measurements**

165 To investigate the adsorption capacity of cationic ligand exchange resin (R-M²⁺) for the
166 removal of NH₃-N from aqueous solution. A fixed amount of R-M²⁺ (0.1 g) was added
167 into a series of Erlenmeyer conical-flasks (100 mL) with stoppers that contain a certain

168 volume of distilled water (19 mL). A definite volume (1 mL) of ammonia solution
169 (3395 mg/L) was taken by micropipette then added to each flask and all of these flasks
170 were immediately shaken at 130 rpm in shaker water thermostat at controlled
171 temperature 30 ± 0.2 °C for given period. The adsorption capacities of (R-M²⁺) at
172 different time intervals was defined by determining the concentration of NH₃-N that is
173 free in the solution. The concentration of NH₃-N was determined using indothymol blue
174 method by UV/Vis spectrometer (SPECORD 200 PLUS) (Zamora-Garcia, Correa-
175 Tome et al. 2021).

176 The removal efficiency percentage, R(%) and the adsorption capacity at time t, q_t
177 (mg/g) of NH₃-N solution onto R-M²⁺ at different time were estimated using Eqs. 2
178 and 3.

$$179 \quad R(\%) = \frac{C_0 - C_t}{C_0} \times 100 \quad (2)$$

$$180 \quad q_t = \frac{(C_0 - C_t) \times V}{m} \quad (3)$$

181 Where C₀ represents the initial concentration of NH₃-N (mg/L), C_t represents the non-
182 adsorbed concentration of NH₃-N, V is the volume of solution (L), and m (g) is the
183 mass of adsorbent.

184 For R-Cu²⁺ as an adsorbent, the influence of temperature on NH₃-N uptake was
185 performed at 20, 30 and 40 °C ± 0.2 °C, respectively using fixed initial NH₃-N
186 concentration and amount of R-Cu²⁺ (0.1 g). Universal buffers of pH range from 2 to
187 12 were utilized to know the impact of pH in the removal efficiency of NH₃-N.

188 **2.5. Catalytic oxidation of dyes**

189 The recovery and reusability of R/Cu(II)-amine composite after washing with distilled
190 water several times and drying in oven at 50 °C for 12 h were studied. It was used for
191 catalytic decolorization of different types of dyes by the oxidation process. The stock
192 solutions (1×10^{-3} mol L⁻¹) of AB, (5×10^{-4} mol L⁻¹) of MG, and (2.4×10^{-3} mol L⁻¹) of
193 MV2B dyes were prepared. The optimum reaction mixture was set up in a 100 mL
194 Erlenmeyer flask, which containing known concentration of mixture of the dye and
195 appropriate concentration of H₂O₂ solution. The flasks were put in a water shaker
196 thermostat at 30 ± 1 °C and agitated at 120 rpm for a given period. A specific amount
197 of R-Cu (II) amine composite (0.05 g) was added, and the change of the absorbance of
198 each dye solution was determined with time.

199 The decolorization efficiency was determined using Equ. 4

200 Removal efficiency (%) = $\frac{A_0 - A_t}{A_0} \times 100$ (4)

201 Where, A_0 is the initial absorbance of dye (at time 0) and A_t is the absorbance at
202 time t (min).

203 **3. Results and discussion**

204 **3.1. Loading of metal ions on R-H**

205 R-H was loaded with different amounts of copper (II), nickel (II) and Co (II) as
206 measured by ICP spectroscopy. It was found that 1g of R-H has been loaded with 245.6
207 mg L⁻¹, 52.8 mg L⁻¹, and 10 mg L⁻¹ of copper (II), nickel (II) and Co (II), respectively.
208 This can be attributed to the selectivity of the sulfonate (-SO₃H) functional group of R-
209 H towards loaded metal ions. It was written that this selectivity increases with
210 increasing the atomic size of metal ions (Chandrasekara and Pashley 2015). The ionic
211 radius of three metals decreases according to the order Cu(II) > Ni(II) > Co(II). As a
212 result, the highest loaded amount on R-H was found for Cu(II).

213 **3.2. Characterization**

214 **3.2.1. FT-IR**

215 The FTIR spectra of R-H, R-Cu²⁺ and R-Cu²⁺ after adsorption of NH₃-N (R/Cu(II)-
216 amine composite) are shown in Fig. 1(a). For parent R-H, there is a stretching vibration
217 of O-H groups which originated from H₂O molecule due to moisture are shown around
218 3434 cm⁻¹. The peaks at 2920 cm⁻¹ are corresponded to the symmetric and asymmetric
219 C-H stretching vibration of C-H and -CH₂ groups, the peaks observed at 2370 cm⁻¹ is
220 due to O-H stretching mode that is originated from the polymer (Singare, Lokhande et
221 al. 2011). The band at 1637 cm⁻¹ indicates C=C stretching vibration of aromatic rings,
222 stretching vibration of O-S-O group of sulfonic acid was recorded at 1388 cm⁻¹ and
223 the peaks observed at 1170 cm⁻¹ and 999 cm⁻¹ are represented to symmetric stretching
224 of -SO₃ group (Prekob, Hajdu et al. 2019). The band at 835 cm⁻¹ represented bending
225 C-H out-of-plane deformation of the aromatic ring and at 679 cm⁻¹ attributed to -SO₃H
226 groups (Ghosh, Dhole et al. 2015). The stretching -OH peak at 3434 cm⁻¹ was shifted
227 to 3460 cm⁻¹ and 3468 cm⁻¹ according to (R-Cu²⁺) and R/Cu(II)-amine composite,
228 respectively. The intensity of C=C was strengthened in case of (R-Cu²⁺) and (R/Cu(II)-
229 amine composite). The change in the intensity of peaks at 1172 cm⁻¹, 1036 cm⁻¹ and 833
230 cm⁻¹ due to the complex formation between Cu (II) ion and -SO₃H groups (Jha, Van
231 Nguyen et al. 2009). After the complexation of ammonia with Cu²⁺, the peak of SO₂
232 group further shifted from 1388 cm⁻¹ to 1401 cm⁻¹ and a new band appeared at 517 cm⁻¹

233 ¹ due to the stretching vibration of N–Cu which confirm the complex formation between
234 Cu (II) ion and ammonia in solution (Chen, Chen et al. 2019).

235 **3.2.2. XRD analysis**

236 [Figure 1\(b\)](#) presents that the X-ray diffractogram of R-H which has a narrow diffuse
237 peak in the spectrum, indicating that it is amorphous in nature (Yousef and Malika
238 2020). In case of R-Cu²⁺, the main peak of Amberlite IR-120 ($2\theta = 18.6^\circ$) was shifted
239 to lower value ($2\theta = 15.6^\circ$) due to the loading of Cu²⁺ on the surface of Amberlite IR-
240 120 (Manivannan, Starvin et al. 2010). A new peak was appeared at ($2\theta = 23.3^\circ$) due
241 to the complexation between Cu²⁺ and ammonia in solution with keeping the
242 amorphous nature of R-H.

243 **3.2.3. TGA**

244 Thermal stability of R/Cu(II)-amine composite was investigated via TGA technique as
245 displayed in [Fig. 1\(c\)](#). The thermogram of R/Cu(II)-amine composite demonstrated that
246 the total loss of weight of about 93.08 % in three separate steps. The first step showed
247 about 19.42 % loss of weight at the temperature range of 28-100 °C. This is attributed
248 to the evaporation of adsorbed water molecules from the surface. The second step
249 represents the complete decomposition of amino ligand in the complex of Cu (II)–amine
250 with a weight loss of 9.677 % in the range of 100–295 °C (Jeslin Kanaga Inba, Annaraj
251 et al. 2013). The last weight loss step was noted above 295 °C with 63.96 % degradation.
252 This corresponds to the degradation of organic polymer of R-H leaving thermally stable
253 metal oxide as a residue (Singare, Lokhande et al. 2011).

254 **3.2.4. SEM**

255 The surface morphology of R-H, R-Cu²⁺, and R/Cu(II)-amine complex was investigated
256 by SEM, [Fig. 2\(a, b, c\)](#). The surface of pure R-H is a plane spherical structure. But in
257 the case of R-Cu²⁺, it was observed that some grains have generated on its surface which
258 indicates the impregnation of R-H with Cu²⁺ (Singare, Lokhande et al. 2011). Also, the
259 grain species turned to be a coarse coating at the surface of R/Cu(II)-amine composite
260 which indicated the complex formation between ammonia and the Cu²⁺ ions at the
261 surface of R-Cu²⁺.

262 **3.2.5. EDX**

263 The adsorption of ammonium ions on the surface of R-Cu²⁺ was confirmed by EDX
264 measurement. [Figure 2\(d\)](#) presents the EDX spectra of R/Cu(II)-amine composite. EDX

265 composition analysis for R/Cu(II)-amine complex indicate the presence of C, N, O, S,
266 and Cu elements, [Table \(1\)](#).

267 **3.3. Kinetics of NH₃-N removal by metal ions supported on ligand exchange resin** 268 **(R-Mⁿ⁺)**

269 A comparison study between the removal efficiency of NH₄⁺ using R-Cu²⁺, R-Ni²⁺, and
270 R-Co²⁺, at the same initial concentration of NH₄⁺ was carried out. It was found that the
271 uptake amount of NH₄⁺ by R-Cu²⁺ (q_e = 200 mg/g) more than that by R-Ni²⁺ (q_e =
272 158.55 mg/g) and by R-Co²⁺ (q_e = 143.18 mg/g), as shown in [Fig. 3\(b\)](#). The highest
273 removal efficiency in the case of R-Cu²⁺ can be attributed to the highest loaded
274 concentration of Cu²⁺ ion on the surface of R-H than Ni²⁺ and Co²⁺ (Demirbas, Pehlivan
275 et al. 2005). So, R-Cu²⁺ was established as the best adsorbent which can be applied for
276 the removal of NH₃-N from wastewater. So, detailed experiments concentrated on the
277 removal efficiency of NH₄⁺ using R-Cu²⁺ were achieved under different conditions.

278 The adsorbed amount of NH₄⁺ onto R-Cu²⁺ changing within time. It was increased
279 sharply in the first 20 min and attained the equilibrium state within 50 min, [Fig. 3\(a\)](#).

280 The initial rapid adsorption of NH₃-N onto R-Cu²⁺ can be assigned to large number of
281 the exchangeable active sites which increase the complexation's rate between loaded
282 Cu²⁺ ions and NH₃-N in solution. After that, the adsorption process became slower and
283 slower till reached the equilibrium due to no vacant Cu²⁺ ions on the surface. The
284 maximum adsorption capacities (q_{max}) of NH₄⁺ on various other adsorbents reported in
285 the literature are shown in [Table \(2\)](#). R-Cu²⁺ has the highest the adsorption capacity of
286 NH₄⁺, reflecting that R-Cu²⁺ is a good candidate for the removal of NH₄⁺ from aqueous
287 solution.

288 Three kinetic models namely, pseudo-first-order, pseudo-second-order and intraparticle
289 diffusion models (Eqs. 5, 6 and 7, respectively) are applied to find out the relation
290 between NH₃-N concentration and adsorption rate and fitting the experimental data of
291 adsorption (Cheng, Zhu et al. 2019).

$$292 \ln(q_e - q_t) = \ln q_e - k_1 t \quad (5)$$

$$293 \frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (6)$$

$$294 q_t = k_p t^{1/2} + C \quad (7)$$

295 Where, q_e and q_t (mg/g) are the adsorbed amount of NH₃-N at equilibrium and at contact
296 time t, respectively. k₁ (min⁻¹), k₂ (g/mg min) and k_p (mg.g⁻¹.min^{1/2}) are the rate constant
297 of pseudo-first-order, pseudo-second-order and the intra-particle diffusion,

298 respectively. C ($\text{mg}\cdot\text{g}^{-1}$) is a constant term that represents the thickness of the boundary
299 layer.

300 The values of kinetic parameters, the correlation coefficient, R^2 , and the calculated
301 adsorption capacity ($q_{e,\text{cal}}$) were presented in [Table \(3\)](#). According to this Table, the
302 adsorption of $\text{NH}_3\text{-N}$ onto R-Cu^{2+} does not fit the pseudo-first-order model due to the
303 low value of the correlation coefficient ($R^2 \approx 0.81$). In addition, the values of ($q_{e,\text{cal}}$) and
304 the experimental one ($q_{e,\text{exp}}$) were not compatible. However, the calculate ($q_{e,\text{cal}}$) from
305 the pseudo-second-order equation was matched with the experimental one ($q_{e,\text{exp}}$).
306 Additionally, the value of (R^2) was close to unity, indicating that pseudo-second-order
307 model is the best one to describe the adsorption of $\text{NH}_3\text{-N}$ from an aqueous solution
308 onto the surface of R-Cu^{2+} . Moreover, the adsorption mechanism was carried out by the
309 chemical adsorption process (Zhang, Wang et al. 2020). The fitting data of the
310 intraparticle diffusion model involved two steps as presented in [Fig. 4](#), indicating that
311 the adsorption mechanism was involve two steps. The first step was mainly due to the
312 film diffusion and the fitting lines away from origin implying that the adsorption of
313 $\text{NH}_3\text{-N}$ occurring over the external surface. Therefore, the intraparticle diffusion was
314 not the rate-controlling step. The second step was assigned to the intraparticle diffusion
315 (Elsherbiny, Gemeay et al. 2020). The values of k_{p1} and k_{p2} are listed in [Table \(3\)](#), where
316 the value of k_{p1} is greater than that of k_{p2} .

317 **3.4. Impact of pH**

318 pH of the medium is one of the most critical factors for the removal of $\text{NH}_3\text{-N}$ by R-
319 Cu^{2+} . Since it possesses a significant role of the ratio of two forms of ammonia and the
320 adsorbent surface. The impact of pH in the removal of $\text{NH}_3\text{-N}$ was examined in the pH
321 range from 2 to 12 using universal buffer, while the initial concentration of $\text{NH}_3\text{-N}$,
322 amount of R-Cu^{2+} and temperature were kept constant, [Fig. 5](#). $\text{NH}_3\text{-N}$ in an aqueous
323 solution is available in two forms, ammonium ion (NH_4^+) and unionized ammonia
324 (NH_3) and the proportion of both forms depends on pH and temperature. At the pH
325 lower than 4, the amount of $\text{NH}_3\text{-N}$ uptake is slightly increased, this is due to the
326 predominant form of ammonia in this range is NH_4^+ . On the other hand, when the pH
327 increases from 4 to 8, the removal efficiency increased significantly from 10.6 % to
328 65.2 %. This increasing is attributed to ammonium ion is gradually converted to NH_3
329 which react with Cu^{2+} to form Cu (II)-amine complex as shown in [eq \(1\)](#). However,
330 above pH 8, the $\text{NH}_3\text{-N}$ removal efficiency decreased, because of the considerably
331 increasing in the concentration of hydroxide ion developed in alkaline medium. This

332 increasing can be form a precipitate of copper (II) hydroxide $\text{Cu}(\text{OH})_2$, which leads to
333 decrease the amount of copper loaded on the resin (Chen, Chen et al. 2019).

334 **3.5. Effect of R-Cu²⁺ dose**

335 The effect of the amount of R-Cu²⁺ on the removal efficiency of NH₃-N was carried out
336 using the variable amounts of R-Cu²⁺ and the other factors were kept constant. As the
337 amount of R-Cu²⁺ increased, the amount of NH₃-N uptake increased significantly as
338 shown in Fig. 6. It was noticed that the removal efficiency increased from 32.7 to 90.8
339 % as the amount of R-Cu²⁺ increased from 0.02 g to 0.2 g, respectively. This increment
340 is due to the large surface area of the adsorbent and increasing the adsorbent dose which
341 in turn leads to increase the number of exchangeable active site. Moreover, the loading
342 copper concentration increased so that the rate of complexation between metal and
343 NH₃-N increased (Clark and Tarpeh 2020).

344 **3.6. Impact of initial NH₃-N concentration.**

345 The impact of the initial NH₃-N concentration $[\text{NH}_4^+]_0$ was studied by changing its
346 concentration between 398.6 to 1686.18 mg. L⁻¹, Fig. 7. The removal efficiency of
347 NH₃-N using R-Cu²⁺ at given time increases from 89.22 to 93.98 % as the initial
348 concentration of NH₃-N increases from 398.6 to 1686.18 mg. L⁻¹. This is due to an
349 enhancement of the concentration gradient of NH₃-N in solution that leads to a large
350 mass transfer driving force (Wang, Xu et al. 2020). Also, the available adsorption active
351 site of adsorbent (R-Cu²⁺), becomes fewer due to continuous blocking of this site with
352 NH₃-N to form (R/Cu(II)-amine composite). on the other hand, some of ammonia
353 molecules don't get absorbed and remain free in the solution (Ding and Sartaj 2016).

354 **3.7. Adsorption isotherms models**

355 To obtain information about the distribution of adsorbate molecules between the liquid
356 phase and solid phase at the equilibrium state, adsorption isotherm was studied. NH₃-
357 N adsorption isotherm has been investigated at several initial concentrations and three
358 different temperatures. The adsorption isotherm was evaluated using four models,
359 Freundlich, Langmuir, Temkin and Dubinin-Radushkevich (D-R) isotherms (Eqs. 8, 9,
360 10, and 11, respectively).

$$361 \frac{C_e}{q_e} = \frac{C_e}{q_{\max}} + \frac{1}{q_{\max} K_L} \quad (8)$$

$$362 \ln q_e = \frac{1}{n} \ln C_e + \ln K_F \quad (9)$$

$$363 q_e = B_1 \ln K_T + B_1 \ln C_e \quad (10)$$

$$\ln q_e = \ln q_m - B\varepsilon^2 \quad (11)$$

Where, C_e (mg L^{-1}) is the concentration of $\text{NH}_3\text{-N}$ at equilibrium, q_{max} (mg/g) is the maximum adsorption capacity of $\text{NH}_3\text{-N}$ and K_L (L/mg) is Langmuir adsorption constant that is related to the adsorption energy (Doekhi-Bennani, Leilabady et al. 2021). K_F (mg/g) and $1/n$ are Freundlich constants related to the adsorption capacity and adsorption intensity, respectively. K_T (L/mg) is the Temkin equilibrium constant that is connected to the maximum binding energy, and B_1 (J/mol) is a constant representing the heat of adsorption which is calculated from the following expression $B = RT/b$; R is the gas constant, T is the absolute temperature (K), and b is the adsorption potential (Chen, Zhou et al. 2017). q_m is the monolayer capacity (mg g^{-1}), and ε is the Polanyi's potential. The value of ε can be written as: $\varepsilon = RT \ln[1 + 1/C_e]$. The value of B gained from the slope of D-R's plot is utilized to calculate the mean adsorption energy (E , kJ/mol) which was obtained from the following equation:

$$E = 1/(-2B)^{0.5} \quad (12)$$

All parameters obtained from the isotherm models along with their correlation coefficient (R^2) were listed in Table (4). By comparing the values of (R^2) it was found that the adsorption $\text{NH}_3\text{-N}$ on R-Cu^{2+} not obeyed Langmuir model. Whereas, it can be described by Freundlich, Temkin and D-R models. The highest value of (R^2) was found that of the Freundlich model, revealing that the Freundlich model is the best one for representing the adsorption process with a formation of the monolayer coverage. According to the data in Table (4), the values of ($1/n$) were larger than unity and decreased with increasing the temperature, indicating the adsorption process becomes less unfavorable at higher temperatures. However, the K_F values increase with increasing temperature. This suggesting that the adsorption process is of an endothermic nature and favorable at higher temperatures (Fu, Zhao et al. 2021).

From Temkin model, it was found that, the value of B_1 decreased with increasing the temperature (Elsherbiny, Gemeay et al. 2020). In addition, the better fitting results of Temkin model indicated that the adsorption of $\text{NH}_3\text{-N}$ is dominated by chemisorption, which is in agreement with the results of pseudo-second-order model. The value of E , which was calculated from D-R model gives information about the mechanism of adsorption. Its value was higher than 20 kJ/mol , indicating the adsorption of $\text{NH}_3\text{-N}$ onto R-Cu^{2+} is governed by chemical adsorption (Elsherbiny, Gemeay et al. 2020) coinciding with Temkin model. This value confirms that the removal of ammonia from

aqueous solution using R-Cu²⁺ was through complexation and R/Cu(II)-amine composite was formed. Additionally, this value was increased with increasing the temperature.

3.8. Thermodynamic parameters

Deep insight on the changes in the energetic parameters related to the adsorption process was provided from thermodynamic studies. The parameters of adsorption thermodynamics can be calculated by introducing the experimental data at three different temperatures into the following Equations (Elsherbiny 2013).

$$\ln K_d = -\frac{\Delta H_{ads}}{RT} + \frac{\Delta S_{ads}}{R} \quad (13)$$

$$\Delta G_{ads} = -RT \ln K_d \quad (14)$$

$$\Delta G_{ads} = \Delta H_{ads} - T\Delta S_{ads} \quad (15)$$

Where; K_d is the distribution coefficient ($K_d = q_e/C_e$), ΔG_{ads} is the change in Gibbs-free energy of adsorption process, ΔH_{ads} (kJ.mol⁻¹) is the enthalpy change, and ΔS_{ads} (J.mol⁻¹.K⁻¹) is the entropy change. The distribution coefficient (K_d) and the thermodynamic parameters were presented in Table 5. As shown in Table 5, the value of K_d enhanced as temperature increased from 293 to 313 K. The values of ΔS_{ads} and ΔH_{ads} were determined by plotting Van't Hoff 's equation (Eq. 13). The positive value of ΔH_{ads} indicates endothermic nature of the adsorption process. While, the positive value of ΔS_{ads} revealed that the degree of disorder increased at solid-liquid interface during the adsorption of NH₃-N onto R-Cu²⁺ (Pan, Zhang et al. 2019). The negative values of ΔG_{ads} demonstrated that the adsorption of NH₃-N is a feasible and spontaneous process. Furthermore, the value of ΔG_{ads} becomes more negative with increasing the temperature, suggests the adsorption of NH₃-N onto R-Cu²⁺ was more favorable and spontaneous at higher temperatures.

3.9. Catalytic activity application of R/Cu(II)-amine composite for the oxidative degradation of dyes

Wastewater discharge during dyes manufacturing and textile dyeing cause serious problems for both the environment and human life. This type of pollutant is produced by manufacturing poisonous and potential carcinogenic materials, that contain highly colored organic compounds that have a low degradation ability (Salem, El-Ghamry et al. 2014).

The valorization of the resulting product R/Cu(II)-amine composite was carried out. This product was applied to remove three different organic dyes namely, aniline blue

430 (AB), methyl green (MG), and methyl violet (MV 2B) from aqueous solution. The
431 removal of these dyes was done in the presence of H₂O₂ as an eco-friendly oxidant.
432 Fig. 8, presents the time decay of the absorbance of the three dyes. A glance to Fig. 8,
433 the color of MG dye was completely disappeared in about 40 min. However, about
434 92.64 % and 90.26 % of AB and MV dyes were removed after 80 min. These results
435 confirmed the ability of R/Cu(II)-amine composite as an efficient catalyst for removal
436 of both anionic and cationic dyes from wastewater.

437 **4. Conclusion**

438 In conclusion, Amberlite IR-120 (R-H) was successfully loaded with Cu²⁺, Ni²⁺ and
439 Co²⁺ through cation exchange mechanism to form R-Mⁿ⁺. The highest loaded amount
440 was found in case of Cu²⁺ with value of 245.6 mg L⁻¹ for 1g of R-H. The loaded resin
441 R-Mⁿ⁺ was applied to get rid of ammonia from aqueous solution and the highest
442 removal efficiency was found in the case of R-Cu²⁺. The adsorption of NH₃-N from an
443 aqueous solution onto the surface of R-Cu²⁺ obeyed pseudo-second-order model and
444 Freundlich isotherm. The removal mechanism was governed by chemical adsorption
445 and formation of R/Cu(II)-amine composite. The formed R/Cu(II)-amine composite
446 was used as an efficient catalyst for removal of aniline blue, methyl green, and methyl
447 violet dyes from aqueous solution in presence of H₂O₂.

448 **Ethical Approval**

449 Not applicable

450 **Consent to Participate**

451 All the authors are agreed to participate in this work

452 **Consent to Publish**

453 All the authors are agreed to publish this work in *Environmental Science and Pollution*
454 *Research*

455 **Authors Contributions**

456 Marwa A. El-Ghobashy, Mohamed M. Khamis, Abeer S. Elsherbiny, Ibrahim A.
457 Salem: validation; Marwa A. El-Ghobashy, Mohamed M. Khamis, Abeer S.
458 Elsherbiny: formal analysis; Mohamed M. Khamis: investigation and data curation;
459 Abeer S. Elsherbiny, Marwa A. El-Ghobashy, Mohamed M. Khamis: writing-original
460 draft preparation; Marwa A. El-Ghobashy, Abeer S. Elsherbiny: review and editing;
461 Ibrahim A. Salem; Put the idea of the work and final revision.

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464 **Competing Interests**

465 There are no conflicts to declare

466 **Availability of data and materials**

467 All the data and materials are available in the manuscript

468 **References**

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666 Legends of Figures

667 **Fig.1.** (a) FT-IR spectra of R-H, R-Cu²⁺, and R/Cu(II)-amine composite; (b) XRD
668 patterns of R-H, R-Cu²⁺, and R/Cu(II)-amine composite; (c) TGA curve of R/Cu(II)-
669 amine composite.

670

671 **Fig. 2.** (a) SEM images of R-H; (b) SEM images of R-Cu²⁺; (c) SEM images of
672 R/Cu(II)-amine composite; (d) EDX image of R/Cu(II)-amine composite.

673

674 **Fig. 3.** (a) Effect of contact time on the adsorption capacities of NH₄⁺; (b) The removal
675 efficiency of NH₄⁺ onto R-Cu²⁺, R-Ni²⁺ and R-Co²⁺ (0.1 g) using [NH₄⁺]₀ = 1060 mg. L⁻¹,
676 130 rpm and 30 °C.

677

678 **Fig. 4.** Intra-particle diffusion plot of the adsorption of NH₄⁺ onto (0.1 g) of R-Cu²⁺ at 30 °C.

679

680 **Fig. 5.** The effect of initial pH on the removal efficiency of NH₃-N, [NH₄⁺]₀ = 1032.9
681 mg. L⁻¹ using R-Cu²⁺ (0.1 g) at 30 °C.

682

683 **Fig. 6.** The effect of dose (R-Cu²⁺) on the removal efficiency of NH₃-N, [NH₄⁺]₀ =
684 1032.9 mg. L⁻¹, pH = 8.6 and temperature 30 °C.

685

686 **Fig. 7.** Influence of initial concentration of NH₃-N solution on the removal efficiency at different
687 time using R-Cu²⁺ = 0.1 g, pH = 8.6 at 30 °C.

688

689 **Fig. 8.** Absorbance-time plots for the catalytic degradation of different types of organic dyes using
690 0.05 g of R/Cu(II)-amine composite as a catalyst in the presence of [H₂O₂] = 0.01 mol L⁻¹ at 30 °C:
691 (A) [MV] = 1.86 x 10⁻⁴ mol L⁻¹, (B) [AB] = 7.5 x 10⁻⁵ mol L⁻¹, and (C) [MG] = 2.5 x 10⁻⁵ mol L⁻¹.

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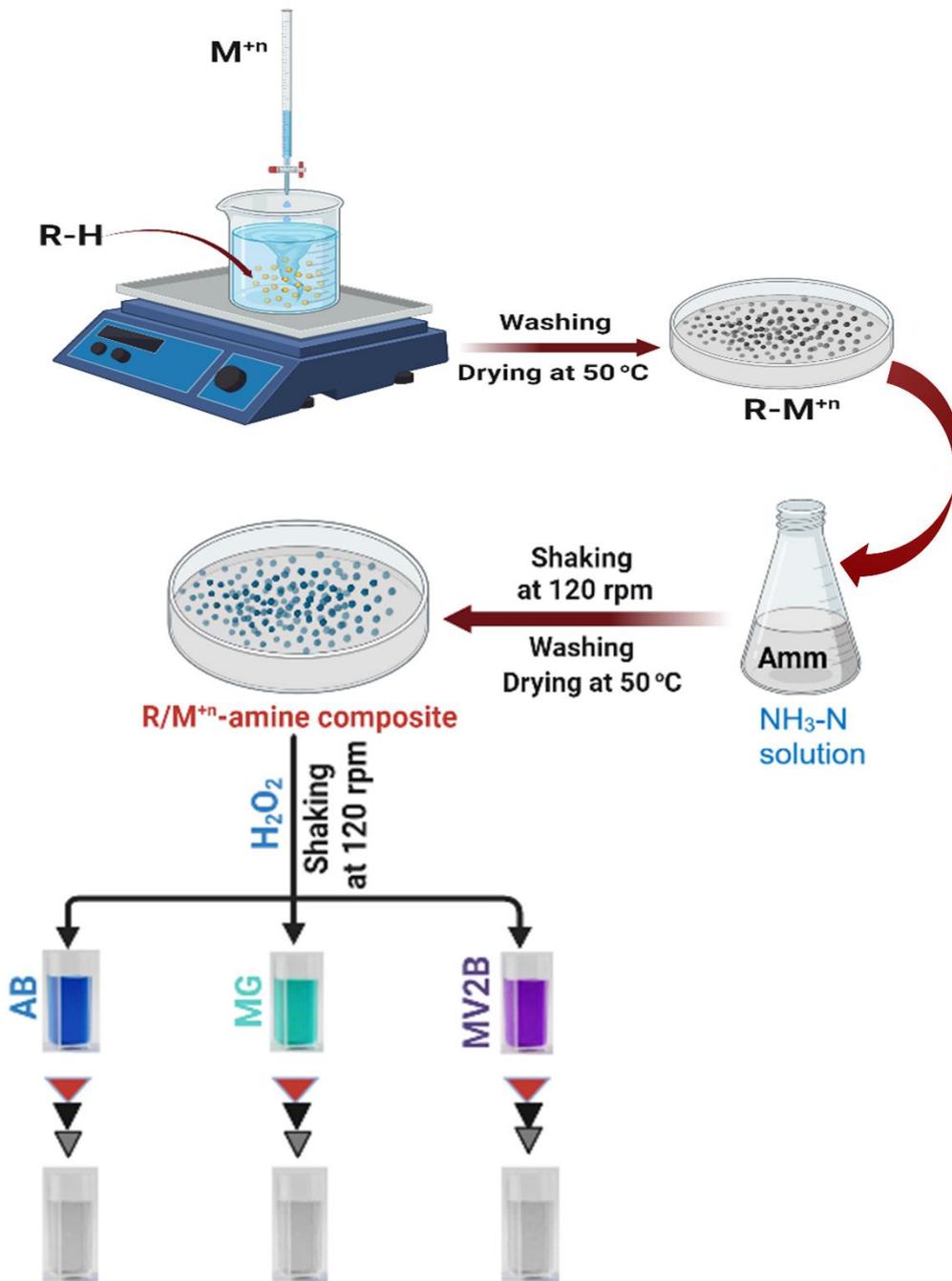
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Graphical Abstract



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Figures

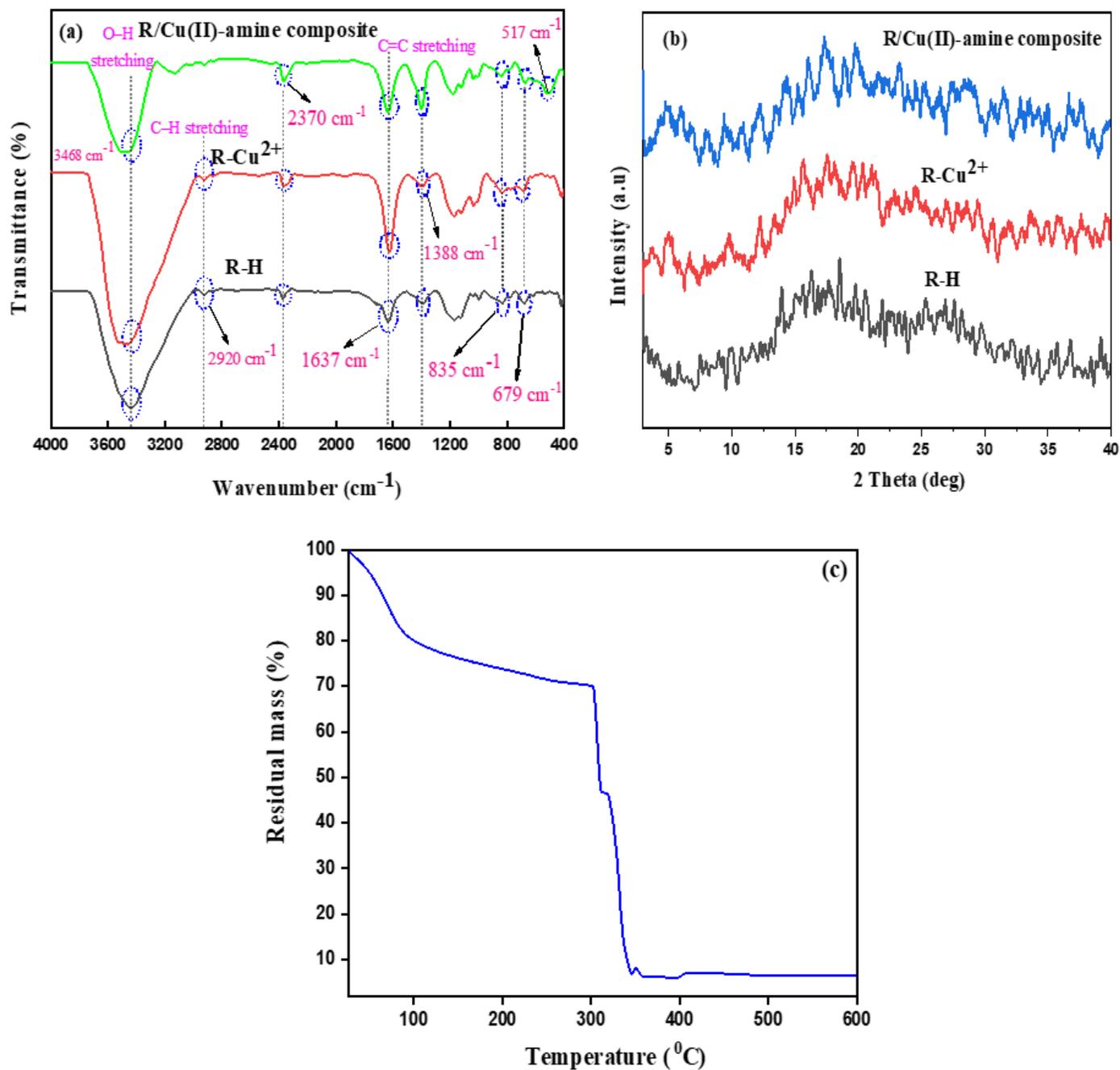


Figure 1

(a) FT-IR spectra of R-H, R-Cu²⁺, and R/Cu(II)-amine composite; (b) XRD patterns of R-H, R-Cu²⁺, and R/Cu(II)-amine composite; (c) TGA curve of R/Cu(II)-amine composite.

Figure 2

(a) SEM images of R-H; (b) SEM images of R-Cu²⁺; (c) SEM images of R/Cu(II)-amine composite; (d) EDX image of R/Cu(II)-amine composite.

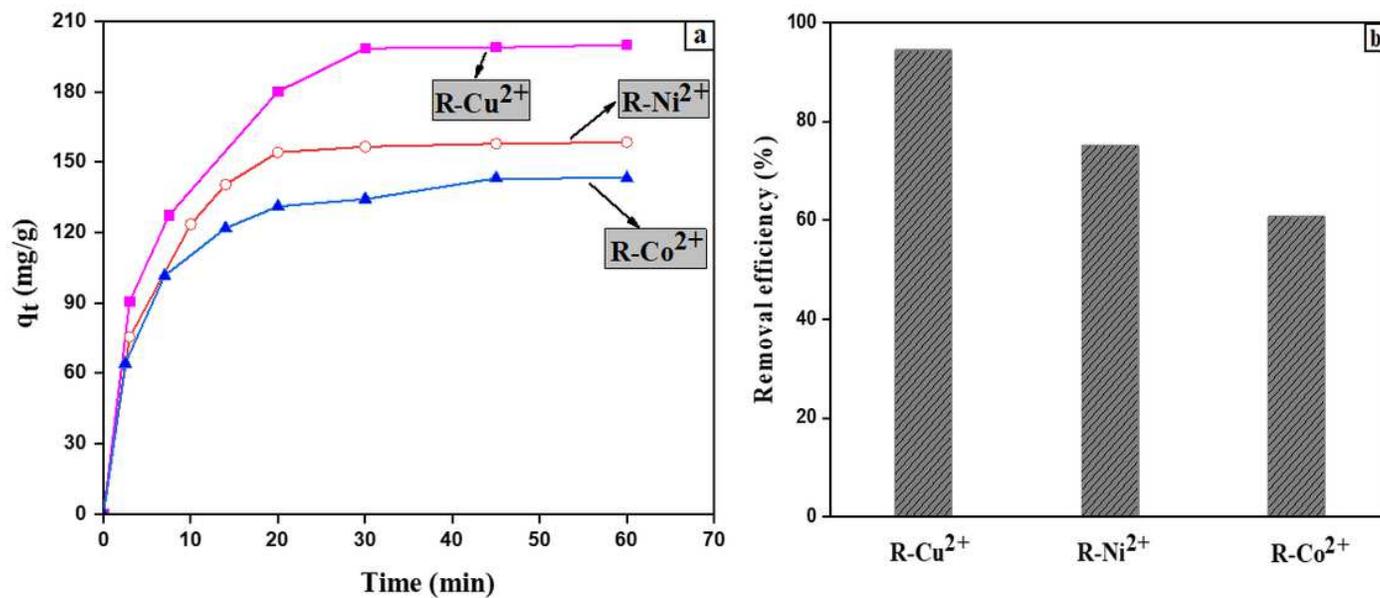


Figure 3

(a) Effect of contact time on the adsorption capacities of NH₄⁺; (b) The removal efficiency of NH₄⁺ onto R-Cu²⁺, R-Ni²⁺ and R-Co²⁺ (0.1 g) using [NH₄⁺]₀ = 1060 mg. L⁻¹, 130 rpm and 30 °C.

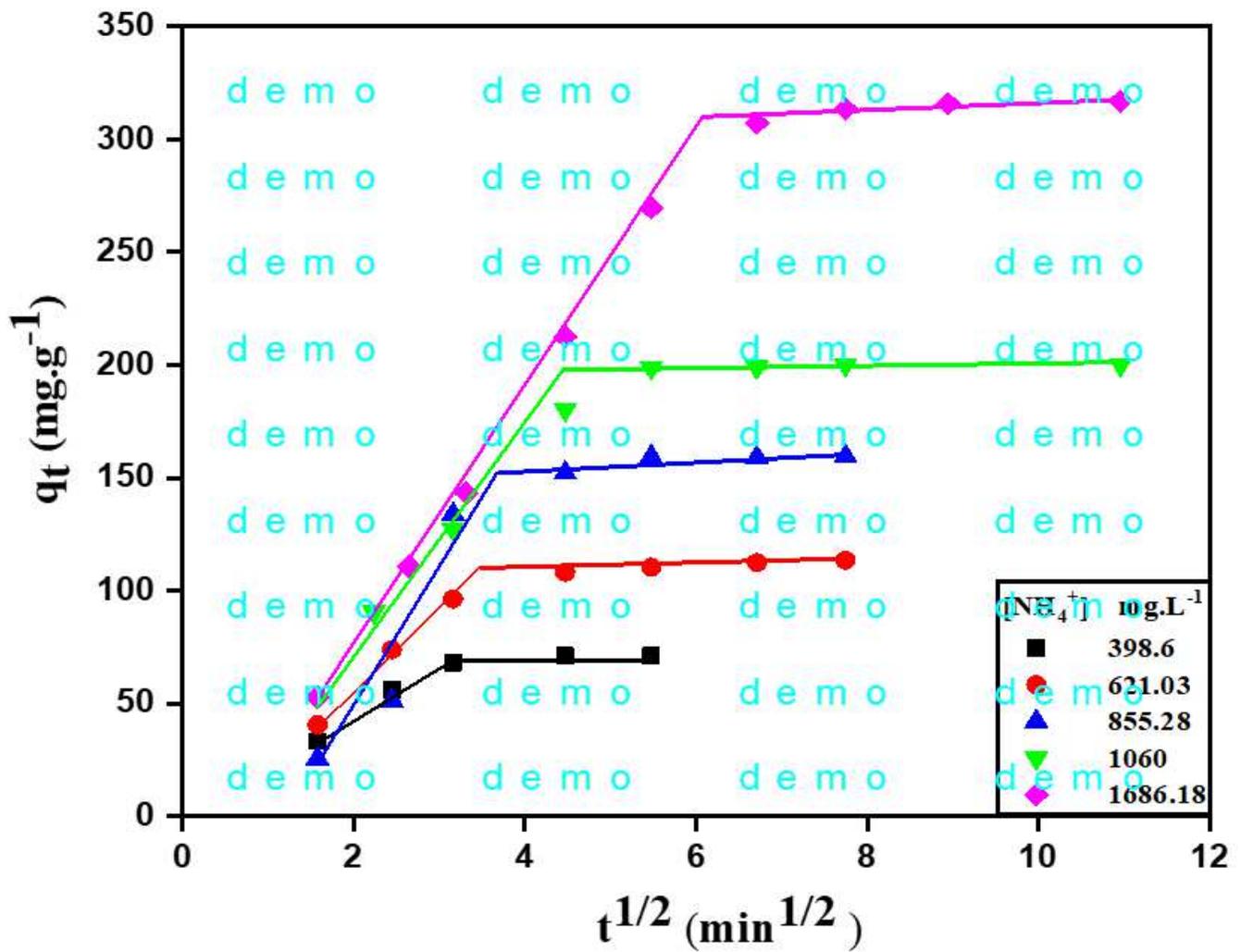


Figure 4

Intra-particle diffusion plot of the adsorption of NH_4^+ onto (0.1 g) of R-Cu⁺² at 30 °C.

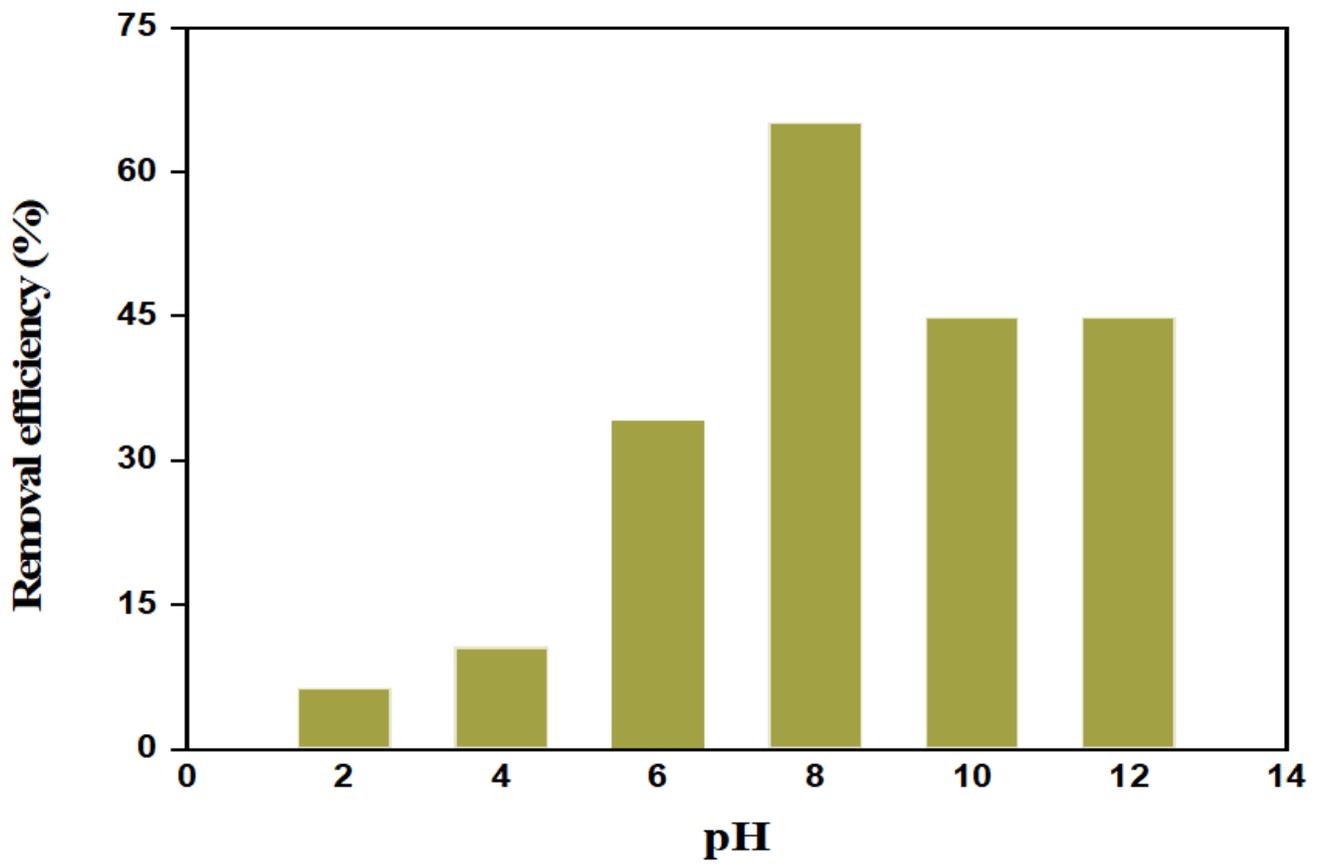


Figure 5

The effect of initial pH on the removal efficiency of $\text{NH}_3\text{-N}$, $[\text{NH}_4^+]_0 = 1032.9 \text{ mg. L}^{-1}$ using R-Cu^{2+} (0.1 g) at 30 °C.

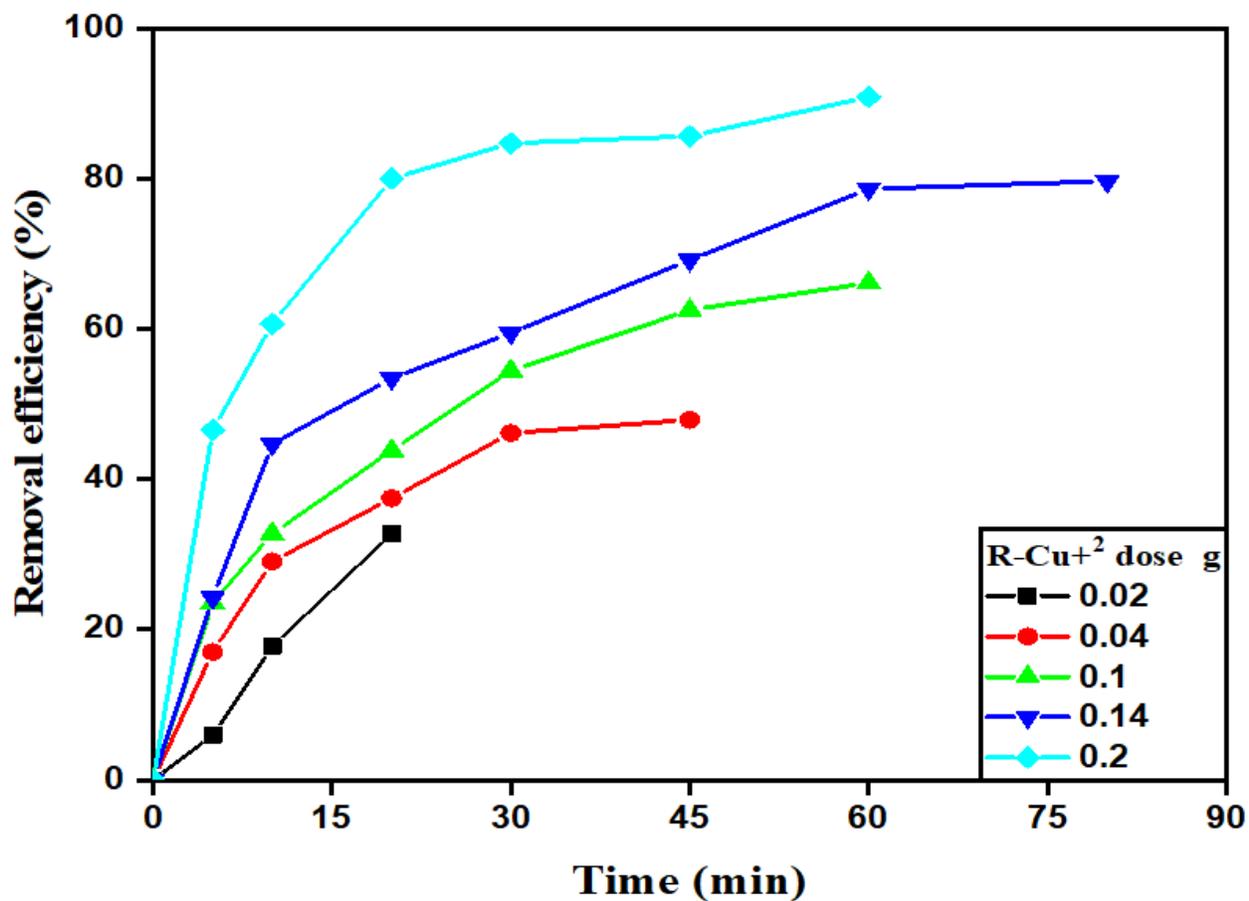


Figure 6

The effect of dose ($R-Cu^{2+}$) on the removal efficiency of NH_3-N , $[NH_4^+]_0 = 1032.9 \text{ mg. L}^{-1}$, $pH = 8.6$ and temperature $30 \text{ }^\circ\text{C}$.

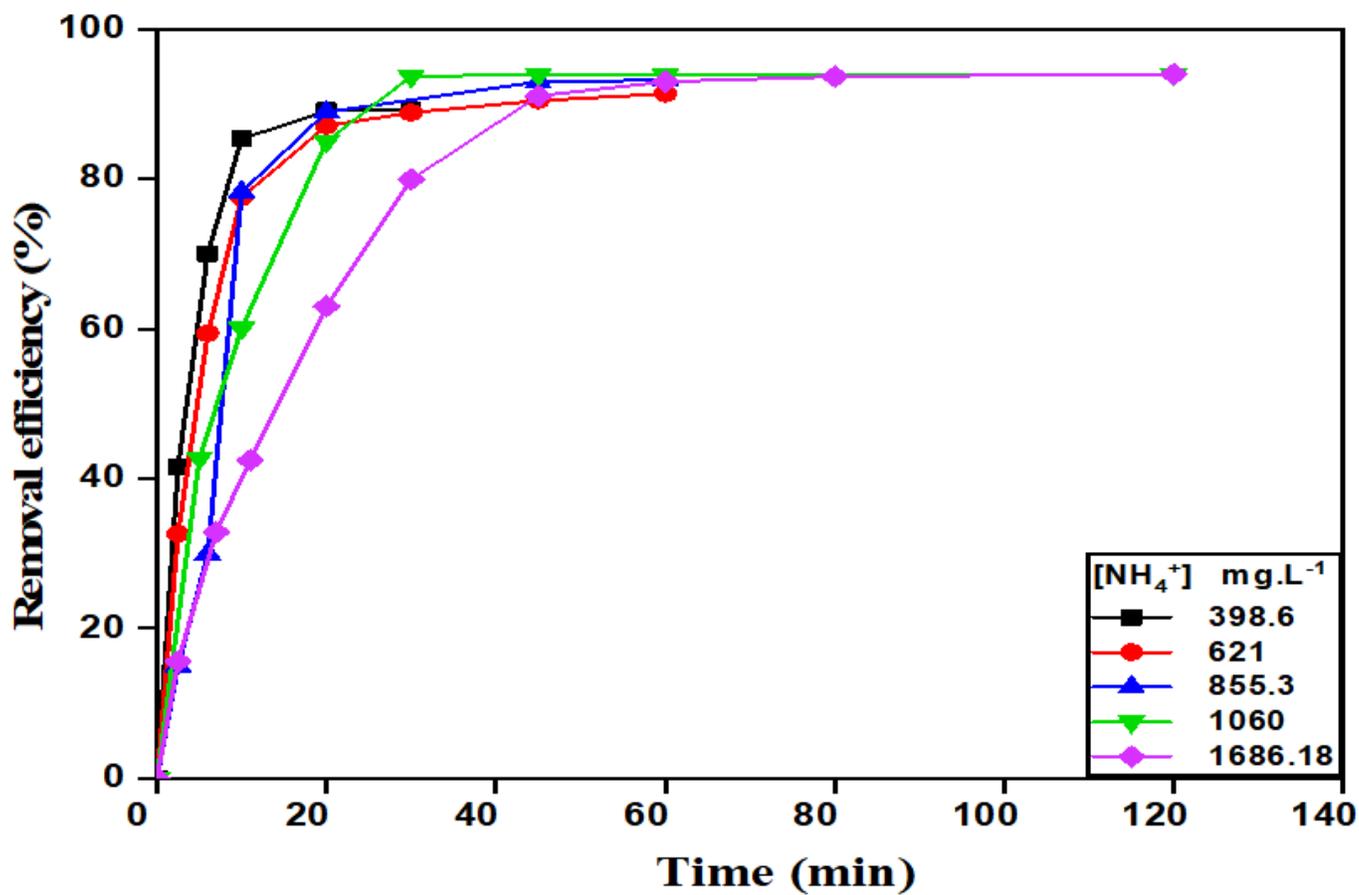


Figure 7

Influence of initial concentration of $\text{NH}_3\text{-N}$ solution on the removal efficiency at different time using $\text{R-Cu}^{2+} = 0.1 \text{ g}$, $\text{pH} = 8.6$ at $30 \text{ }^\circ\text{C}$.

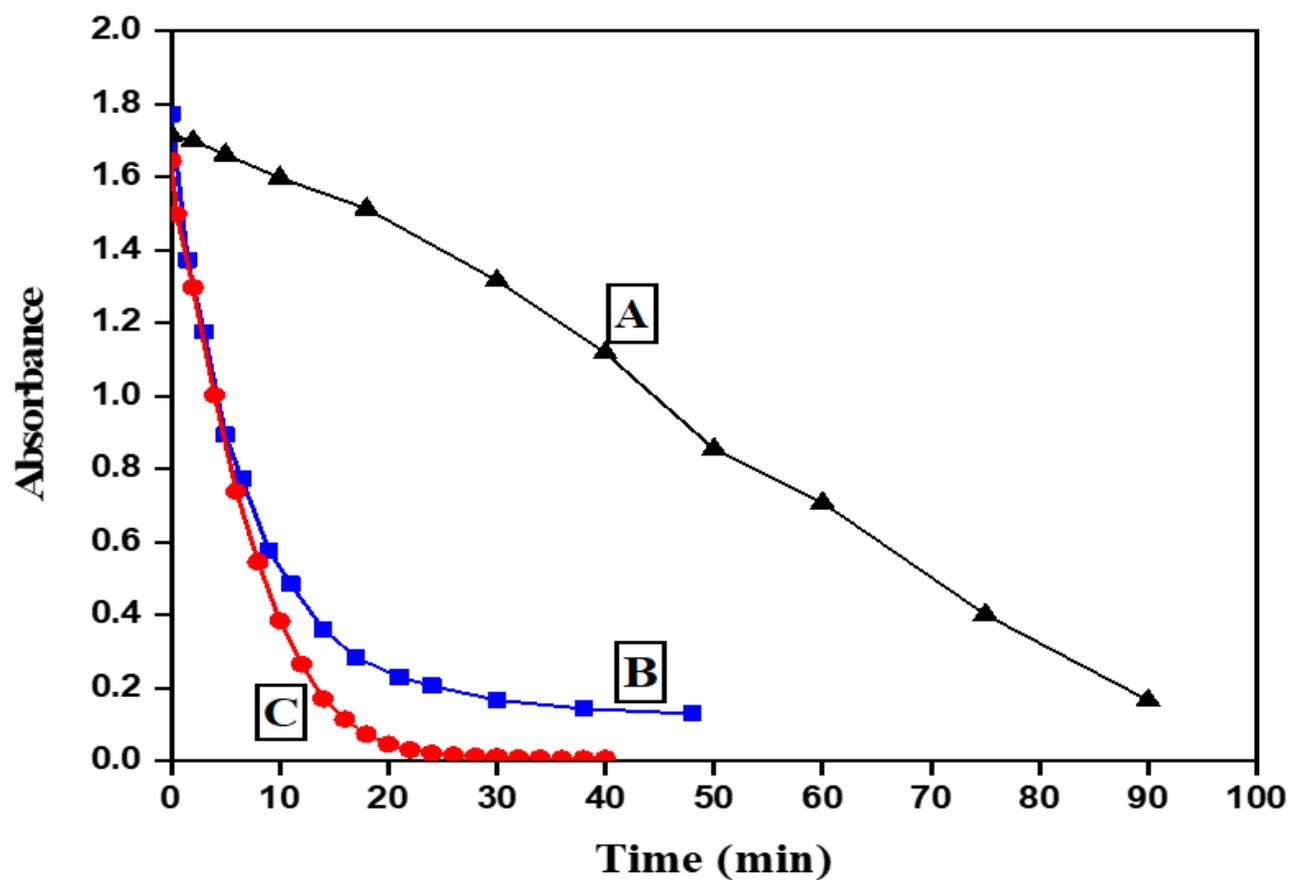


Figure 8

Absorbance-time plots for the catalytic degradation of different types of organic dyes using

0.05 g of R/Cu(II)-amine composite as a catalyst in the presence of $[H_2O_2] = 0.01 \text{ mol L}^{-1}$ at $30 \text{ }^\circ\text{C}$:

(A) $[MV] = 1.86 \times 10^{-4} \text{ mol L}^{-1}$, (B) $[AB] = 7.5 \times 10^{-5} \text{ mol L}^{-1}$, and (C) $[MG] = 2.5 \times 10^{-5} \text{ mol L}^{-1}$.