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1 **Production of bio-composite films from gum Arabic and Galangal extract to prolong the**
2 **shelf life of *Agaricus bisporus*.**

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24

25 **Abstract**

26 The current study was performed to develop biodegradable films forming matrix composed from
27 gum Arabic (GA) and different concentrations from *Alpinia officinarum* phenolic extract (AOE).
28 The color indices, physical properties, surface shape, crystallinity, mechanical properties and
29 thermal stability of produced films were investigated. The grafting of AOE extract inside GA films
30 increased dark yellow color and reduced moisture, swelling, solubility and water vapor
31 permeability (WVP) of films. Furthermore, the scanning electron micrographs showed uniform
32 structure with rough surface and turmoil spots in the structure by increasing AOE concentration
33 inside films. Additionally, physically interaction occurred between AOE extract and GA polymer
34 was proven by using FT-IR analysis. The fabricated films showed satisfied thermal stability
35 manners with declining trend by incorporation of AOE inside GA films. Furthermore, the
36 developed films showed significant effects on reducing the changes of browning index and
37 firmness of *Agaricus bisporus* caps during storage days compared with commercial packaging
38 materials.

39 **Keywords:** *Alpinia officinarum* extract; bio-composite films; gum Arabic films

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47 **Introduction**

48 The advances in petrochemical industry have led to the exploitation of fossil and non-renewable
49 sources in production of poor biodegradation wrapping films with chemical residues in food
50 products and significant effects on human health and the environment. This fact led to the
51 increasing attention for biodegradable alternatives to reduce environmental problems and
52 supporting the trend towards sustainability and environment-friendly natural biopolymer [1, 2].

53 Consequently, the researchers have tended to produce bio-multifunctional films of natural
54 polymers as substitutes for synthetic plastic, such as polyvinyl dichloride, low-density
55 polyethylene and polyvinyl chloride due to nontoxic, biodegradable and renewable nature [3, 4].

56 Many natural biopolymers such as chitosan, carboxy methyl cellulose, sodium alginate, gelatine
57 and gum Arabic (GA) were utilized as basic material for production of edible films for different
58 ecological food packaging purposes [5]. Especially, GA a type of carrier material extracted from
59 Acacia species composed from salt of arabinogalactan-type of polysaccharide containing different
60 ions and about 2% protein and still a good choice for bio-composite films forming [6].

61 Additionally, GA was considered as a natural and sustainable food-grade polysaccharide and its
62 highly branched carbohydrate part makes it an ideal matrix with good emulsifying capacity and
63 has been widely used in the food field [7, 8]. However, it requires providing the GA films with
64 some additional characteristics such as modification of its permeability, solubility and increasing
65 antioxidant properties to be suitable for specific functions for different food applications.

66 Supporting biopolymers with plant extracts is one of the most important ways to modify the
67 composition of films and providing biological properties to them for different purposes such as
68 antioxidant activity, enhancing water barrier properties and antibacterial agents for preservation of
69 food products [1, 9-11].

70 The Galanga (*Alpinia officinarum*) is aromatic rhizomes, which is following ginger family
71 (Zingiberaceae). The rhizomes are utilized as spicy traditional medicine and cultivated in Vietnam,
72 India, Thailand and Southern China [12]. Three important bioactive groups (flavonoids,
73 glycosides and diarylheptanoids) were detected in Galanga extracts and are involved in antioxidant
74 and pharmacological properties of its extracts [13]. Additionally, the isolated diarylheptanoid from
75 Galanga extracts showed strong inhibitory and antibacterial effects [14] and the methanolic
76 extracts of rhizomes displayed antifungal activities [15]. This suggested its potential application
77 directly to prolong the shelf life of food or grafting inside polymer carries to enhance its properties
78 as wrapping materials.

79 White mushrooms (*Agaricus bisporus*) are suitable fungi of commercial utilization because of their
80 functional properties, high-protein, unique flavor and low-fat [16]. However, the caps are one of
81 the most perishable fruits and tend to lose quality directly after harvest with 1 to 3 days shelf life
82 at ambient temperature in marketing conditions and this largely due to their high respiration rate,
83 high moisture content and microbial contamination [17] or due to the lack of suitable means of
84 protection from physical or microbial attack [18]. On the basis of the above, this study was
85 performed to fabricate suitable permeable hydrocolloid polymer with antioxidant and anti-
86 microbial effects for wrapping white mushrooms to be considered as new approach to extend the
87 shelf life or maintain the texture and quality during storage period.

88 **Materials and methods**

89 **Materials**

90 The fresh *Agaricus bisporus* caps were purchased from Shaza company, Elgharbia, Egypt. The
91 rhizomes of *Alpinia officinarum* were purchased in December 2021 from the local market in Cairo,

92 Egypt. The utilized GA polymer and two radicals DPPH and ABTS were procured from Sigma
93 Aldrich Co., Ltd. (St. Louis, MO, USA). The Glycerol was obtained from Solarbio Science &
94 Technology Co., Ltd. (Beijing, China). The others reagents were of analytical grade.

95 **Methods**

96 **Preparation of *Alpinia officinarum* extract:**

97 A weight of 20 g from dried rhizomes was ground and extracted with 70 % ethanol (200 mL) at
98 room temperature for 48 h. The extraction process was repeated and the collected extracts were
99 filtered and the filtrate was evaporated in a rotary evaporator. The remained residues were frozen
100 at - 80 °C. Finally, the lyophilization process was done to get *Alpinia officinarum* extract (AOE)
101 lyophilized powder and the powder was stored at -20 °C till use.

102 **Characterization of AOE**

103 The analysis of AOE bioactive components was conducted by utilizing LC-ESI-QTOFMS system
104 (G2-XS QTOF Waters, Manchester, UK) as described previously [19] with suitable modifications.
105 Briefly, diluted samples (2 mg/mL) of AOE were centrifuged at 5000 rpm for 20 min at 30 °C.
106 After collecting supernatant, volumes of 1.5 mL were injected to HPLC vials for LC-MS detection.
107 After that, 2 µL of extract was injected inside column ACQUITY UPLC BEH C18 with dimension
108 of (2.1 × 100 mm) and the flow rate was adjusted to 0.4 mL/min. A concentration of 0.4% from
109 formic acid was utilized as first mobile phase and the second was 0.3% formic acid in acetonitrile.
110 The electrospray ionization unit was exploited to generate mass spectrum in ranges between 100
111 to 1600 with positive mode with temperature 800 °C at voltage 2.5 kV. The software of Masslynx
112 version 4.1 was exploited to generate final results.

113 **Fabrication of gum Arabic *Alpinia officinarum* films:**

114 GA (3 g) was stirred on 900 rpm in 100 mL distilled water for 1 h at 70 °C. After that, 0.8 g of
115 glycerol (as plasticizer) was added and another stirring with the same conditions was followed for
116 30 min. Then, different concentrations (0.05, 0.15 and 0.25 g) from lyophilized AOE were added
117 to get mixtures of GA-AOE1, GA-AOE2 and GA-AOE3, respectively and stirred at 900 rpm with
118 the previous solution for another 30 min on 45 °C. Finally, the solution was poured into special
119 glass plates (20 cm × 30 cm) and dried for 6 h at 40 °C. After drying, the produced films were
120 carefully peeled and stored between paper sheet in desiccator for further analysis.

121 **Characterization of produced GA-AOE films**

122 **Color and opacity measurements**

123 The color parameters of GA-AOE films were investigated by utilizing Minolta CR-A70 (Konica
124 Minolta Co., Ltd, Tokyo, Japan) according to Sothornvit and Pitak [20]. The results were presented
125 directly from the screen of machine as following; L^* values indicated changes from darkness to
126 lightness, a^* values showed the color transference from green to red and b^* values revealed
127 changes of color from blue to yellow. The ΔE values were calculated from the subsequent
128 equation;

$$129 \Delta E = \sqrt{(\Delta L^*)^2 + (\Delta a^*)^2 + (\Delta b^*)^2}$$

130 The opacity parameter was recorded as described previously [21]. Briefly, the absorbance of ten
131 repetition regions of produced films were recorded at 600 nm by using UV/Vis spectrophotometer
132 and the opacity values were calculated depending on the subsequent equation;

$$133 \textit{Opacity} = \frac{\textit{Abs}_{600}}{\textit{T}}$$

134 Where Abs_{600} absorbance at 600 nm and T values average thickness of samples (mm).

135 **Determination of moisture, swelling index and solubility**

136 The swelling index and solubility of the films were calculated as described by our previously
137 report [22]. Briefly, ten equidistant pieces of samples were cut in dimension of 20 × 20 mm. After
138 that, the wet weight was recorded (W0) and after drying at 105°C, the dried weight was recorded
139 (W1). A volume of 50 mL from distilled water was transferred to 100 mL beakers and the dried
140 films were soaked carefully inside beakers and preserved for 24 h at 25 °C. After drying samples
141 metaphorically by filter papers, the weight was recorded again (W2). Then, the resulted films were
142 exposed to drying by air oven at 105 °C to get final drying weight (W3). The parameters were
143 calculated according to the subsequent equations;

144 **Moisture content** (%) = $\left(\frac{W0 - W1}{W0}\right) \times 100$

145 **Swelling index** (%) = $\left(\frac{W2 - W1}{W1}\right) \times 100$

146 **Solubility** (%) = $\left(\frac{W1 - W3}{W1}\right) \times 100$

147 **Determination of film thickness and water vapor permeability**

148 The modified method of Eltabakh et al. [19] was utilized to determine the thickness accurately
149 with suitable modification. The samples were cut in dimension of 1 × 6 cm and the rectangle
150 samples were extended between two microscopic slides. The micrometer was operated to define
151 thickness ten times at various regions. After that, the rectangle films were pulled and the digital
152 micrometer was operated again to define the thickness of two slides without films. Then the final
153 thickness was calculated by difference.

154 The proficiency of the film to retard the permeability of water vapor was investigated as mentioned
155 previously [23] with some modification. The glass cups were prepared and filled with calcium
156 chloride and the tested films were fixed on top of cups and weighted. The prepared cups were
157 transferred into desiccator at 25°C and 75% (RH). The changes in cups weight during storage were
158 noticed every hour intervals for 10 hours. The slope was drawn by noticing changes in weight and
159 the WVP ($\text{gm}^{-1} \text{s}^{-1} \text{Pa}^{-1}$) was calculated by using the following equation;

$$160 \quad WVP = \left(\frac{\textit{Slope} \times \textit{film length}}{\textit{Exposed area} \times \textit{pressure difference}} \right)$$

161 **Scanning electron microscope analysis**

162 The surface cracks or wrinkles of the film samples were observed by using SEM (SU8010, Hitachi,
163 Japan) machine. Square films shapes were cut into dimensions (10 × 10 mm) and fixed on
164 aluminum surfaces in preparation for spraying it with golden spray to form the surface. The SEM
165 photographs were captured with suitable magnification power to facilitate the study of film
166 surface.

167 **Analysis of FT-IR spectra wave length**

168 The spectra wave length of samples were recorded by (Nicolet iS-50, Thermo, USA) machine in
169 different ranges between 4000 to 500 cm^{-1} [24]

170 **X-Ray Diffraction analysis**

171 The XRD patterns of films were generated according to previous work [25] by Bruker D8
172 Advance, USA X-ray diffractometer. The utilized voltage was 40 kV and 40 mA. The scattered
173 radiation was performed in regular range $2\theta = 5\text{--}35^\circ$. with a scanning rate of $5^\circ/\text{min}$.

174 **DSC and TGA analysis of films**

175 The DSC curves were generated by following the next method using DSC-60 plus SHIMADZU
176 machine. The films samples were weighed (3 mg) and transferred accurately in aluminum pans
177 and the pans were closed tightly with a piston. The closed pans were dropped carefully in machine
178 filed and the empty pans were considered references in another side of field. Then the machine
179 was adjusted to heat from 0 to 400 °C and 10 °C was considered as a stable rate for temperature
180 increasing. Whilst for TGA analysis, the experiment was conducted by utilizing a TGA-50
181 thermogravimetric analyzer (Shimadzu, Tokyo, Japan). A weight of 10 mg of films samples was
182 transferred to steel pan of machine that withstand high pressure and in contrast another empty pan
183 was considered as reference. The machine was adjusted to raise temperature gradually to 600 °C
184 at rate of 10 °C for minute.

185 **Characterization of mechanical properties**

186 The mechanical properties of films were characterized depending on determination of tensile
187 strength (TS) and elongation at break (EB) of samples. Briefly, the texture analyzer (TA.XT Plus,
188 Stable Micro Systems Ltd., Surrey, UK) was exploited to calculate both parameters. The samples
189 were cut into rectangular shape with dimension of (20 × 100 mm) and were stabilized between the
190 lower and upper grips. The machine was adjusted to move upper grip at speed of 100 mm/min and
191 the tensile power was 100 N. The obtained data from stress and strain were calculated by utilizing
192 software of Zwick (Test Expert V11.02).

193 **Determination of antioxidant activity of films**

194 The scavenging activity of films was investigated through testing ability to scavenge DPPH and
195 ABTS radicals. For DPPH scavenging radical activity, the method of Siripatrawan and Harte [26]

196 was conducted. Briefly, a weight of 100 g from films samples were immersed in to 10 mL of
197 methanol 10% (v/v). After shaken at 120 rpm for 3 h, the samples were centrifuged and the
198 supernatant was collected. Then, a volume of 0.5 mL of each supernatant was mixed with 4.5 mL
199 of previously prepared methanolic DPPH solution (1mM). To start the reactants, the mixture was
200 vortexed for 30 min and the absorbance was recorded at 517 before and after mixing the samples
201 and the parameter was calculated according to the next equation;

$$202 \quad \text{DPPH scavenging activity \%} = \left(\frac{\text{Ab1} - \text{Ab2}}{\text{Ab1}} \right)$$

203 Where Ab1 is the absorbance of DPPH solution and Ab2 is the absorbance of DPPH and sample
204 For ABTS scavenging activity, the previously method was performed [27]. Briefly, the work
205 solution was prepared by mixing concentration of 145 mM from potassium persulfate with 7 mM
206 of ABTS reagent. After that, the work solution bottle was covered carefully and stored in dark for
207 12 h. Then, to adjust the absorbance of work solution to be not more than 0.8, the PBS (0.2 M, pH
208 7.4) was utilized to dilute the solution. After mixing 20 mL of films extract with 1980 μ L of work
209 solution, the absorbance was noticed at 734 nm and the scavenging activity was calculated
210 according to the next equation;

$$211 \quad \text{ABTS scavenging activity \%} = \left(1 - \frac{\text{Ab1} - \text{Ab2}}{\text{Ab0}} \right)$$

212 where Ab0 describes the absorbance of the initial ABTS free radicals, A1 is the absorbance of
213 sample, and A2 is absorbance of a standard organized as A1 whereas replacing ABTS radicals
214 with PBS.

215 **Determination of biodegradation ability**

216 The films biodegradation ability was performed depending on the previous literature [28] with
217 slight modifications. Briefly, a dimension of (4 × 4 cm) from films samples were weighed and
218 buried at depth of 5 cm inside soil for 30 days. During storage, the soil was sprayed by water every
219 12 h. At the end of every 10 days, the samples were extracted and the weight loss was determined.

220 **Characterization of browning index and firmness of mushrooms during storage**

221 The white mushrooms (*Agaricus bisporus*) samples were transported to laboratory and the
222 wounded caps were discarded. The caps were cleared from traces of soil by soft dried tissues. After
223 that, two pieces of different types from wrapped materials (stretch wrap, polyvinyl chloride and
224 GA-AOE3) in dimension of 14 × 14 cm were folded to contain suitable number of mushrooms
225 samples. The electronic impulse sealer machine was utilized carefully to close the package from
226 the edges tightly. The packages were maintained on refrigerator at 5 °C for 21 days. The
227 subsequent Measurements and analysis of the mushrooms were performed every 3 days.

228 Concerning browning index, the colorimeter was exploited to measure *L*, *a* and *b* color indices of
229 the middle of caps fruits as mentioned previously [17] and the values were generated from the
230 subsequent equations;

$$231 \quad X = \left(\frac{a + 1.75L}{5.654L + a - 3.012b} \right)$$

$$232 \quad \text{Browning index} = \left(\frac{100 \times (X - 0.31)}{0.172} \right)$$

233 The firmness was evaluated by using a texture analyzer (TA-XT2i, Stable Micro Systems Ltd.,
234 Godalming, UK) according to previous literature [29]. The machine was calibrated to achieve
235 speed of prob 5.0 mms⁻¹. The 2 mm diameter cylindrical probe was moved towards stabilized

236 samples and penetrated to a depth of 10 mm. The measurements were investigated in triplicate and
237 the mean was calculated.

238 **Statistical analysis**

239 One-way anova with SPSS version 19.0 (Chicago, IL, USA) was used to analyze the data. Tukey's
240 honest (HSD) test was done to calculate the variances in relative abundance.

241 **Results and discussion**

242 **Analysis of AOE**

243 The qualitative analysis of bioactive components in AOE was conducted by LC-ESC-QTOF/MS.
244 Table 1 concluded the chromatographic list and the MS data for the eight experimentally identified
245 compounds. The tentatively identified compounds were Apigenin, kaempferol, rutin, quercitin,
246 pinocembrin, catechin, 5-caffeoylquinic acid and galangin. The previous literature proved the
247 presence of apigenin, galangin and kaempferide in rhizomes extracts [30-32]. Furthermore, the
248 galangin, a member of the flavonoids compounds, was present in high concentrations in galanga
249 extracts [12, 13, 33]. The attendance of rutin and pinocembrin were proved previously in ethanolic
250 extracts of rhizomes [34, 35].

251 **Color indices and opacity**

252 The surface color and opacity of fabricated films played a vital role in food application since they
253 could affect directly on consumer sense and the stability of packed food products. The interaction
254 between GA and AOE inside films created significant changes in color parameters as indicated in
255 Table 2. The b^* values that describe leaning towards yellow color were increased by increasing
256 the concentration of AOE inside GA films to reach 22.13 in GA-AOE3 films. As a consequence,
257 the L^* values that describe sharpness or lightness of color were decreased with the presence of

258 high concentrations of the extract. Additionally, the yellow color of the AOE led to an increase in
259 the darkening of produced films and as a result, the opacity values increased significantly to reach
260 5.87 in GA-AOE3 compared with GA films (1.98). The same manners were proved previously
261 [36].

262 **Physical properties**

263 The integration of active components inside GA films like AOE can impact on the physical
264 manners of the films. Hence, this work illustrated these characteristics through determination of
265 thickness, moisture content, solubility, swelling degree and WVP.

266 In the present study, the swelling index and solubility values of the films in water were reduced (p
267 < 0.05) when the films were enriched with AOE as indicated in Fig 1A. The physical interaction
268 between molecules of phenolic extracts and polymers molecules could prevent the establishment
269 of polymers-water hydrogen bonding. Furthermore, the hydrophobic properties of some plant
270 extracts could reduce the swelling and solubility of prepared films by retarding absorption of water
271 [37]. Notably, the moisture content of fabricated films followed the same reduction with the
272 maximum addition of AOE inside GA films. The natural structure of GA films without AOE
273 polyphenols showed the highest content of moisture due to the attendance of hydrophilic and
274 protein part inside GA polymer that encourage interaction between water and these groups.
275 However, the attendance of AOE with hydrophobic groups inside GA limiting the interaction
276 between hydrophilic groups of GA and water molecules. The same characteristics were explained
277 by using different polymers [38, 39]

278 As shown in Fig 1B, the edible film thickness was increased significantly ($p < 0.05$) with
279 increasing of AOE concentration inside GA films to reach its maximum value (0.145 mm) for GA-
280 AOE3. The incorporation of extracts solution inside films matrix could create a disturb structure

281 and reduce organize shape subsequent to of produce thicker films [40]. Similar trend has been
282 reported previously [22].

283 Concerning WVP, it is one of the most determinations that can indicate the ability of fabricated
284 films to retard moisture movement between product and surrounded environment to control the
285 shelf life. Additionally, the moderate WVP values are favorable to organize the breath rate around
286 wrapped plants. As indicated in Fig 1C, the current results indicated that the addition of AOE to
287 GA films caused significant decreasing ($p < 0.05$) effect on WVP of film samples except of the
288 first concentration. The lowest value of WVP $4.132 (\times 10^{-10} \text{ g H}_2\text{O/m s P.a.})$ was achieved by
289 thicker films (GA-AOE3). The thicker films could probably retard crossing water vapor through
290 surface [41]. Nevertheless, the different components of fabricated films (GA, AOE and glycerol)
291 may cause less connections between the water particles in the films and as a result decrease WVP
292 [42]. The obtained results are in the same trend with those investigated previously [43].

293 **SEM photographs**

294 SEM photographs were noticed to investigate the microstructure of films surface after
295 incorporation by different concentrations from AOE. The changes on films surface play a principal
296 role in the permeability of films [44]. The structure and homogeneity of GA-AOE films surface
297 are shown in Fig 2. The images of control films (GA) Fig 2A showed homogeneous structure
298 without aggregates or cracks. The attendance of AOE inside films caused disturbance and
299 discontinuous in the matrix of GA polymer. However, at low percentage of AOE Fig 2B, the
300 surface appearance was uniformly without any obvious aggregation. The highest percentage of
301 AOE Fig 2D inside films caused rough surface and created turmoil spots in the structure. The
302 heterogeneous surface of films after incorporation by polyphenolic extracts were observed
303 previously [22, 45, 46]. Consequently, the wide area of aggregates on films surface could form

304 rigid films with low mechanical properties [47] and this was in the same trend of the obtained
305 results in section 3.9.

306 **FT-IR properties**

307 As indicated in Fig 3A, the functional groups and the nature of molecular interactions between the
308 GA and AOE were noticed by using FT-IR spectroscopy. The FT-IR spectra of GA displayed
309 principal points in wavenumber length around 1413.31, 1603.21 (symmetrical, asymmetric
310 stretching vibration of $-\text{COO}-$), 2953.42 (C-H stretching) and 3287.12 (O-H stretching,
311 characteristic of a glucosidic ring) [48, 49]. Concerning the addition of different concentrations
312 from AOE to GA films, the resulted spectral analysis for GA-AOE films showed the same typically
313 wavenumber length compared to GA films evidence for only physically interaction occurred
314 between AOE extract and GA polymer [50]. The physically interaction is favorable to maintain
315 the bioactivity of incorporated extracts by impeding the disappearance of their active groups by
316 chemical bonding. The incorporation of different plant extracts inside polymers proved the
317 physically interaction with small changes in wavenumber length [51, 52]

318 **XRD analysis**

319 XRD analysis was investigated to compare the crystalline shape of control films without extracts
320 with films incorporated by different AOE concentrations. As indicated in Fig 3B, the XRD
321 spectrum lines of GA, GA-AOE1, GA-AOE2 revealed almost the same crystalline manners with
322 a broader and double peak appearance at 8.2° and 22.4° . The obtained results suggest that the
323 existence of AOE with lower concentration inside GA films did not influence the internal structure
324 and crystallinity of GA films. However, by continuous addition of AOE inside GA films; the x-
325 ray spectrum showed one peak appearance at 22.8° with wider shape. Similar results have been

326 illustrated previously [19, 53]. This phenomenon could be explained by the fact that a possible
327 competitive interaction between AOE extract and GA decreased the formation of strong bonds
328 inside GA films, and thus resulted changes in crystallinity. Consequently, this could explain the
329 significant collapse of mechanical properties in section 3.9 by changing the crystallinity properties
330 of GA-AOE films at highly concentrations from extracts. The findings are in the same line with
331 previous reports [19, 54]

332 **DSC and TGA analysis**

333 The DSC curves of fabricated films are illustrated in Fig 4A. All samples displayed exclusive
334 peaks in shape of endothermic and exothermic curves. The endothermic shape explained the
335 evaporation of water after heat absorption [55], whereas the exothermic shape of curves (from 260
336 – 300 °C) is related to collapse of GA polysaccharide [56]. The control GA films illustrated
337 exothermic region in the range of 271.31 °C whilst, The GA-AOE3 exhibited exothermic region
338 in the range of 255.41 °C. Thus, the increasing of AOE inside GA films caused declining trend in
339 films thermal stability. The grafting of plant extracts inside polymers resulting to decrease thermal
340 stability of films [57].

341 A similar trend can be observed in Fig 4B, which shows the thermal behavior of GA-AOE films
342 using thermal gravity analysis. The natural composition of GA-AOE films created three manners
343 of weight loss. Firstly, the degradation of hydrogen bonding by losing of water at (40 -120 °C).
344 Secondly, the decomposition of provided glycerol during preparation of films at (130 – 250
345 °C)[58]. Lastly, the depolymerization stage of GA at (260 – 400 °C). It is obvious from the findings
346 that, the weight loss of GA films was significantly lower than that of GA-AOE films which proved
347 that the incorporation of AOE into GA film decreased the thermal stability of the native film. The
348 changes in structure and the crystallinity disturbance after adding AOE to GA films could explain

349 that low energy is required to breakdown the polymer template [59, 60]. The thermal stability
350 analysis supports the results of SEM and XRD patterns.

351 **Mechanical properties of films**

352 The tested TS and EB properties of fabricated films are ideal parameters to describe the
353 stretchability and strength during breakage. The results of mechanical characteristics for all the
354 fabricated films are depicted in Fig 5A. Noticed decreased trend ($p < 0.05$) in TS and EB was
355 occurred of all films. It was obvious from the Figure that GA film showed the maximum values of
356 mechanical properties 66.82 MPa and 56.83 % of TS and EB, respectively. Whereas, the grafting
357 of AOE inside GA polymer decreased the mechanical properties. The polymers compositions, the
358 internal molecular force and the crystallinity shape play very important role in influencing of the
359 mechanical properties [61]. The results of SEM and XRD indicates formation of aggregates and
360 disturbance of crystalline structure by continuous addition of AOE inside GA films that could lead
361 to decreasing of mechanical properties. The obtained results were in the same trend of those
362 explained previously [19, 22, 62]

363 **Antioxidant capacity of prepared films.**

364 The antioxidant capacity of produced films was determined based on two different methods DPPH
365 and ABTS. The mentioned methods were recorded as suitable for expressing the ability of films
366 to scavenge free radicals [63]. The results on Fig 5B revealed that the DPPH and ABTS radical
367 scavenging values increased significantly ($p < 0.05$) with the increase of AOE concentrations
368 inside GA films in a dose-dependent manner. Comparatively, the GA-AOE3 displayed the
369 maximum antioxidant activity. It reduced 78.23 and 84.21 % of stable DPPH and ABTS radicals,
370 respectively. From the foregoing, it can be concluded that the greatest effect of films as
371 antioxidants is due to the presence of AOE between the folds of GA films. However, the GA films

372 without extracts indicated aptitude to reduce the stable radicals and this might be described by the
373 fact that GA considers polymer with satisfied antioxidant properties [64]. Similar trend of obtained
374 results was explained previously [23] by using mango kernel extracts as functional components
375 for enhancement of protein - based films.

376 **Biodegradation ability**

377 The biodegradation test represents an ideal choice to evaluate the breakdown of fabricated films
378 to measure its sustainability and environmental compatibility. The results of biodegradation test
379 in Fig 6 revealed that, the weight loss of all tested samples increased as the time of soil dumping
380 was increased. However, GA-AOE3 films exhibited the highest weight loss of (45.81%) compared
381 with GA (26.87%) after 30 days. Thus, the addition of AOE inside GA films improved its
382 biodegradability to be suitable for environment by quick degradation. The same manners were
383 obtained previously by incorporation of phenolic extracts inside polymers [65].

384 **Characterization the ability of films to maintain mushrooms quality**

385 **Browning retardation and firmness preservation**

386 Mushrooms browning is a limit biochemical character for consumer usage after harvest. Therefore,
387 the browning assumes a vital role in marketability and consumer satisfaction. The obtained data in
388 Fig 7A revealed that, the wrapping of samples by GA-AOE3 retarded the formation of brown color
389 with non-significant differences until 12 days of storage. However, significant increasement with
390 slow rate was noticed after 12 days of storage. Concerning the wrapping of samples by the stretch
391 wrap and polyvinyl chloride, the browning color was densely accumulated on the surface of
392 samples compared with GA-AOE3. The obtained results revealed that, the AOE3 bio-composite
393 films are suitable choice to cover mushrooms during cold storage. It was noticed that, the wrapping
394 by commercial films like shrinkable and polyvinyl chloride led to accumulation of internal

395 moisture a round samples. The accumulation of water vapour in the package, allowing spoilage
396 by promoting the microbial growth and causing formation of brown and spotted samples [66].
397 However, the AOE3 films are semi-permeable and might regulate the WVP and as a result retard
398 the accumulation of moisture on samples.

399 Concerning the firmness of mushrooms Fig 7B, the compared films followed the same manners of
400 browning with descending trend. Comparatively, the GA-AOE3 films indicated an ideal matrix
401 for preserving the samples firmness during cold storage. The wrapping by commercial shrinkable
402 and polyvinyl chloride films showed obvious collapse in the ability to maintain the firmness [67]
403 revealed that, the wrapping of mushrooms samples by biodegradable coatings lowered the maturity
404 index and retard the changes of firmness compared with different types of commercial polyvinyl
405 chloride. Likewise, the accumulation of moisture around samples may lead to promote decay by
406 encouragement of microbial growth and as a result occurring changes in firmness during storage.
407 On the other hand, the attendance of polyphenolic compounds inside bio-composite films may
408 inhibit growth of Gram -positive and Gram-negative bacteria causing preserving on food quality
409 [19]. In general, the tough conditions inside package encourage increasing of respiratory rates of
410 mushrooms caps that induce β -glucanase to accelerate the decay by smashing the mushroom
411 polymer structure to fragile monosaccharide composition [68].

412 The obtained results for browning index and firmness were in the same trend of those obtained by
413 Chang et al. [17] who proved that, the utilizing of bio-polymers might introduce favorable choice
414 to regulate respiratory rate inside package for persevering mushrooms quality during cold storage.

415 **Conclusion**

416 *Alpinia officinarum* rhizomes consider as a good source of bioactive compounds. In the current
417 study, the effects of AOE after incorporation into the GA based food packaging film were

418 explored. Addition of AOE in GA films improved moisture content, swelling degree, water-
419 solubility and thickness. WVP was decreased, which shows the good barrier properties of GA-
420 AOE films. Also, AG-AOE films represented good antioxidant activity. For mushroom packaging,
421 the wrapping of samples by the stretch wrap and polyvinyl chloride, the browning color was
422 densely accumulated on the surface of samples compared with GA-AOE3. Also, samples packaged
423 with GA-AOE3 film showed more firmness than others packaged with stretch wrap and polyvinyl
424 chloride. It may be concluded that the AOE3 bio-composite films are suitable choice to cover
425 mushrooms during cold storage.

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431 **Conflict of interest**

432 The authors declared that they have no conflict of interest

433 **Data availability statement**

434 Data will be made available on reasonable request

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438 **Author Contributions**

439 **Maha M Gomaa:** Conceptualization, data curation, formal analysis, methodology, resources,
440 software, supervision, writing – original draft. **Enas El. Fadly:** Conceptualization, data curation,
441 formal analysis, methodology, resources, software, supervision, writing – original draft.
442 **Mohamed Abdelbaset Salama:** Investigation, resources, software, supervision. **Mohamed**
443 **Abdin:** Conceptualization, data curation, formal analysis, methodology, resources, software,
444 supervision, writing – original draft.

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621 **Table (1)**

622 The detected profile of extracted phenolic components of AOE

Detected compounds	RT	MW (Da)	Calibration equation	Regression coefficient R ²	µg/g of dry sample
Apigenin	25.98	270.05	$y=8373.24x+3524.4$	0.9829	17.93
Kaempferol	12.87	286.23	$y=9534.09x+4241.3$	0.9087	32.84
Rutin	22.17	610.52	$y=4523.95x+1320.1$	0.9763	73.92
Quercetin	14.96	302.23	$y=2431.49x+3357.2$	0.9245	8.95
Penocembrin	18.76	256.25	$y=9213.91x+4140.2$	0.9956	18.93
Catechin	7.9	290.28	$y=7972.8x+3327.7$	0.9831	19.22
5-caffeoylquinic acid	11.24	530.51	$y=8321.7x+4320.2$	0.9992	10.21
Galangin	29.92	270.24	$y=1723.8x+5021.3$	0.9876	84.14

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625 **Table (2)**

626 Minolta color indices for fabricated films

Films	L^*	a^*	b^*	ΔE	Opacity (A/mm)
GA	79.73 ± 0.82^a	-0.25 ± 0.05^d	1.72 ± 0.14^d	11.51 ± 1.22^d	1.98 ± 0.02^d
GA-AOE1	69.42 ± 0.73^b	1.94 ± 0.04^c	8.14 ± 0.93^c	14.17 ± 0.96^c	2.76 ± 0.11^c
GA-AOE2	61.75 ± 0.92^c	2.31 ± 0.13^b	14.06 ± 0.98^b	22.16 ± 1.31^b	4.15 ± 0.14^b
GA-AOE3	53.81 ± 0.71^d	3.12 ± 0.12^a	22.13 ± 1.04^a	27.13 ± 0.72^a	5.87 ± 0.20^a

627 Values are mentioned as mean \pm standard deviation. Dissimilar letters in the same column show
628 significant differences ($p < 0.05$)

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642 **Figures captions:**

643 Fig. 1. Physical properties of GA films during integration of AOE. (A) moisture, swelling and
644 solubility percentage, (B) Thickness, (C) WVP. Different letters between bars indicate significant
645 differences.

646 Fig.2. SEM photographs of GA films during integration of AOE. (A) GA, (B) GA-AOE1, (C)
647 GA-AOE2 and (D) GA-AOE3

648 Fig. 3. FT-IR transmittance (A) and XRD intensity (B) of GA films during integration of AOE.

649 Fig. 4. DSC (A) and TGA (B) analysis of GA films during integration of AOE.

650 Fig. 5. Mechanical properties (A) and antioxidant capacity (B) of GA films during integration of
651 AOE. Different letters inside the same bar indicate significant differences.

652 Fig. 6. Biodegradation ability of GA films during integration by AOE. Different letters between
653 different lines indicate significant differences.

654 Fig .7. The brwoning index (A) and the firminess (B) of GA-AOE films compared with stretch
655 wrap and polyvinyl chloride.

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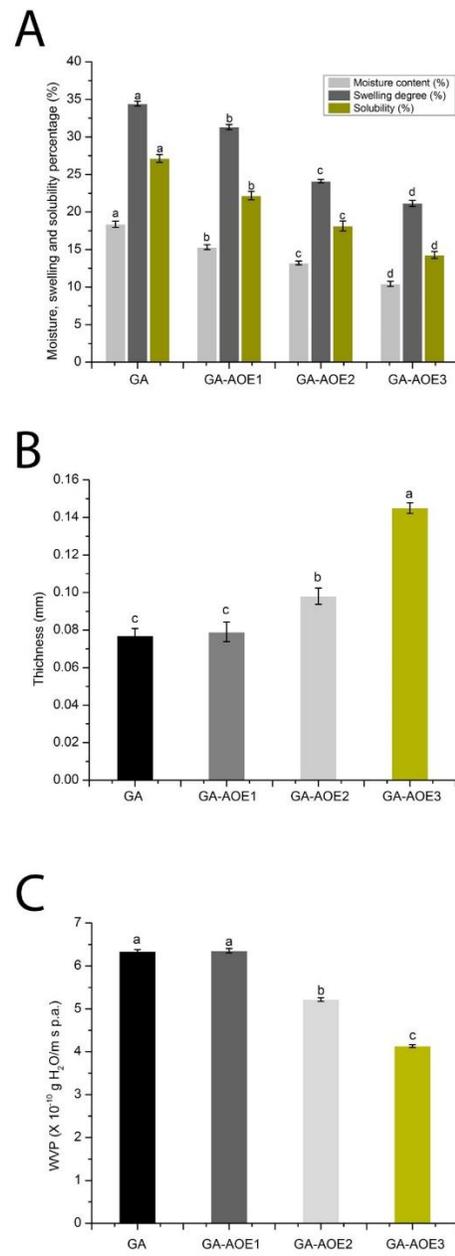
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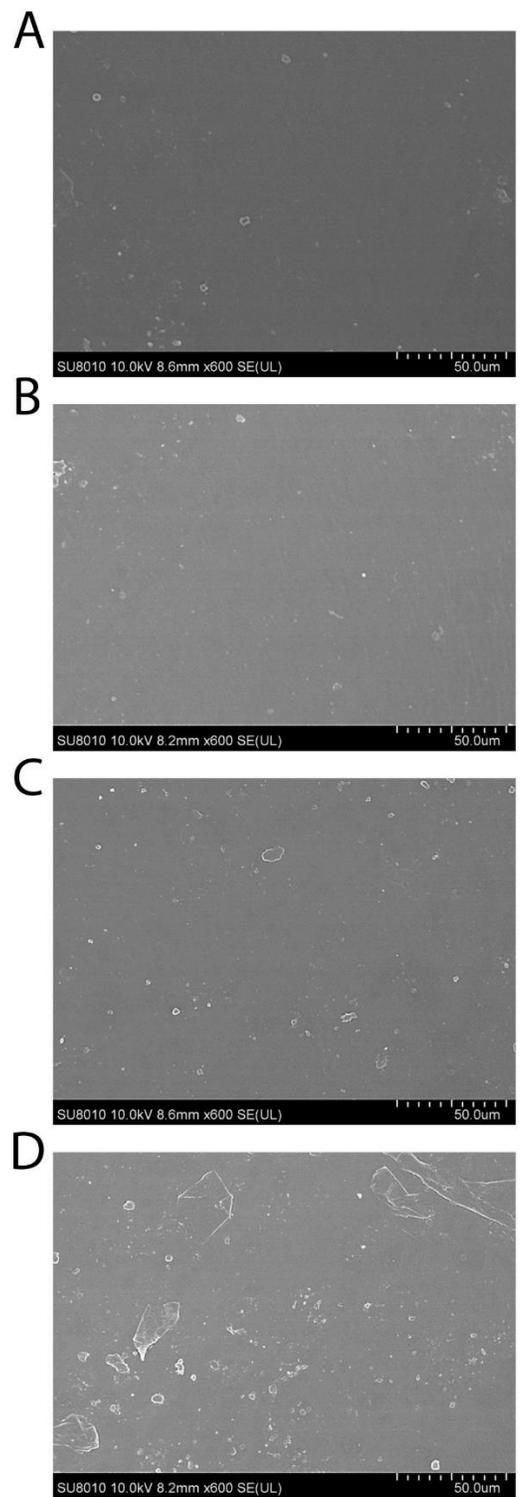
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668 **Fig. 3**

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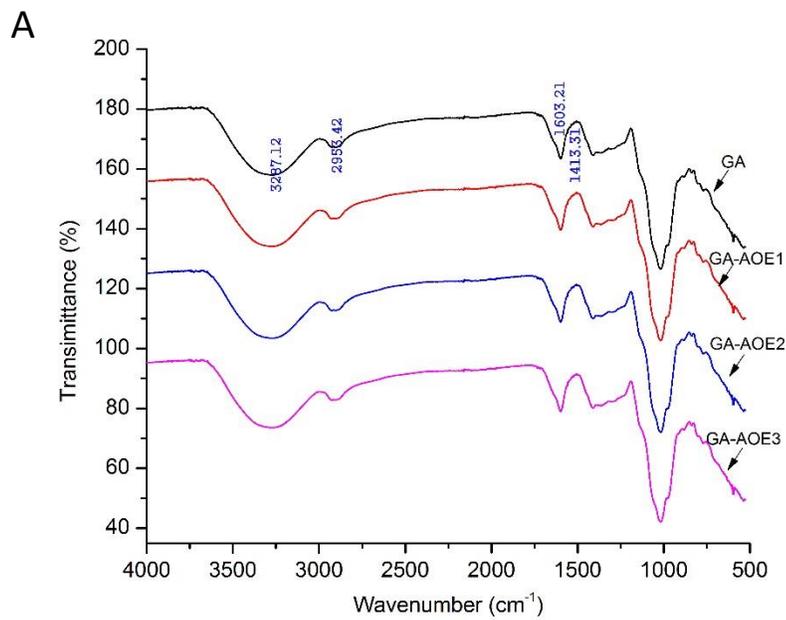
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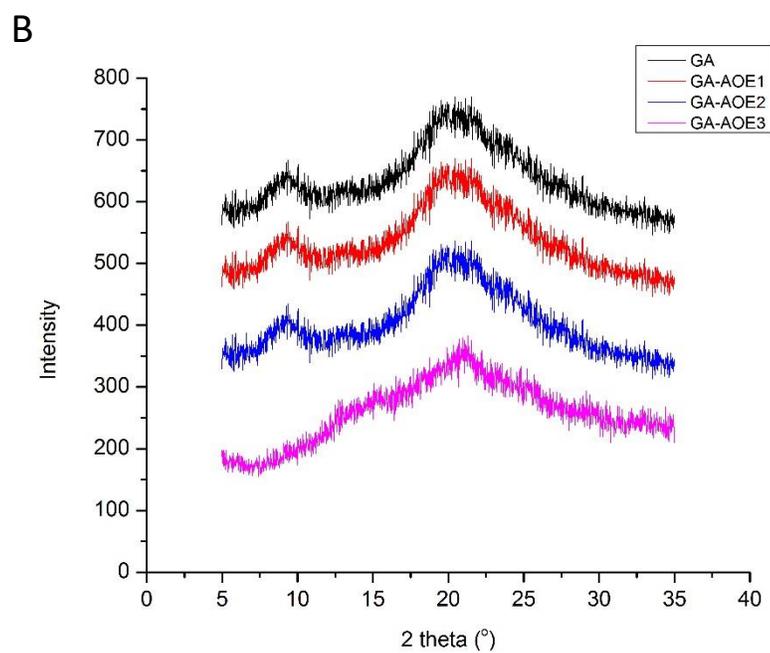
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686 **Fig. 4**

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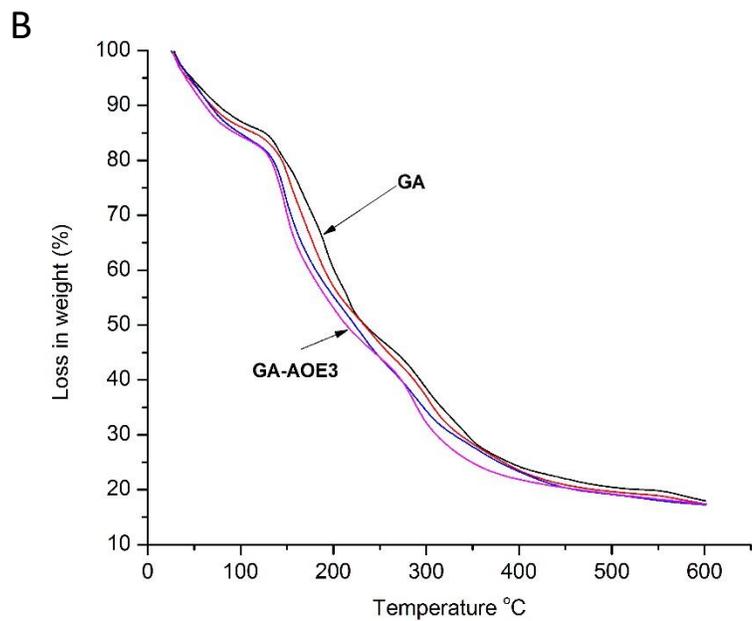
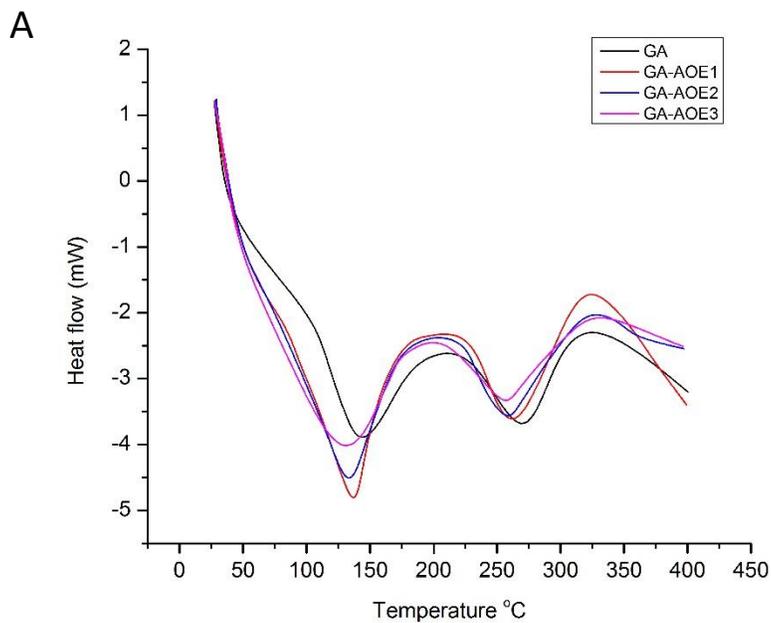
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704 **Fig. 5**

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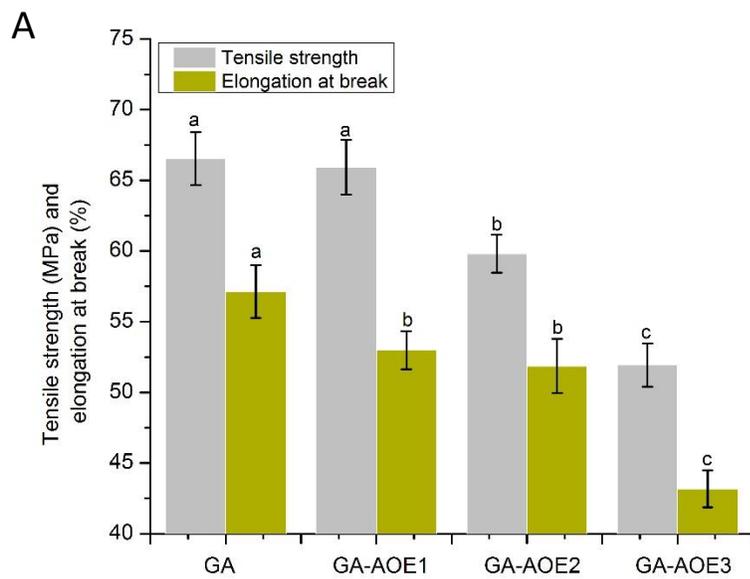
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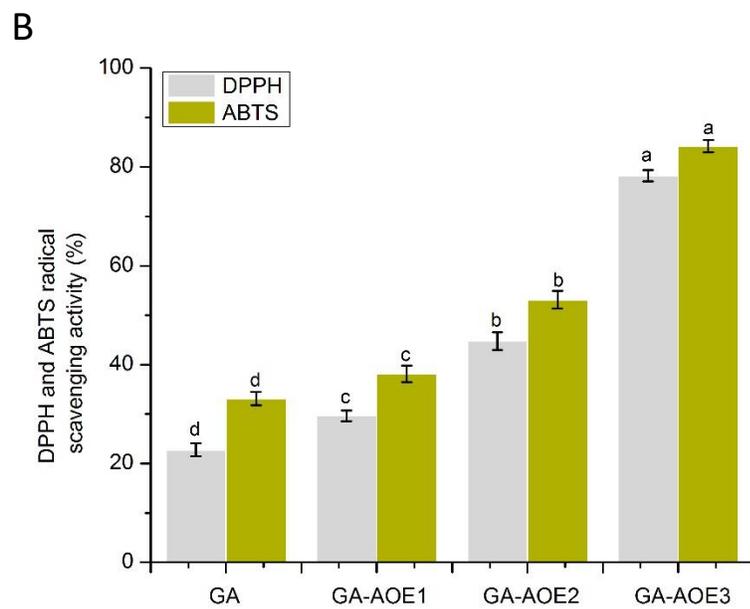
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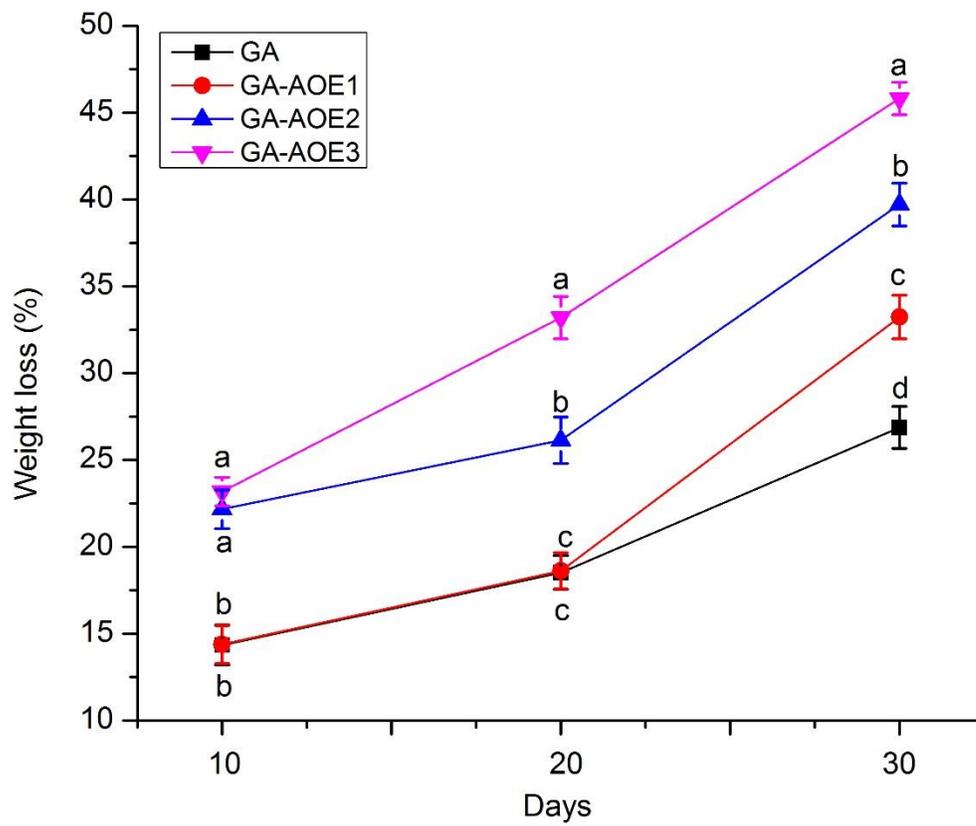


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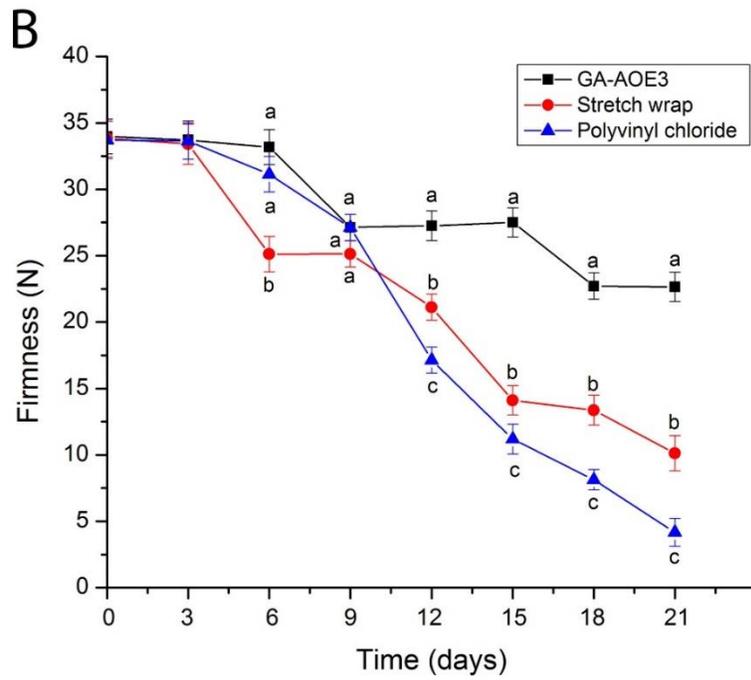
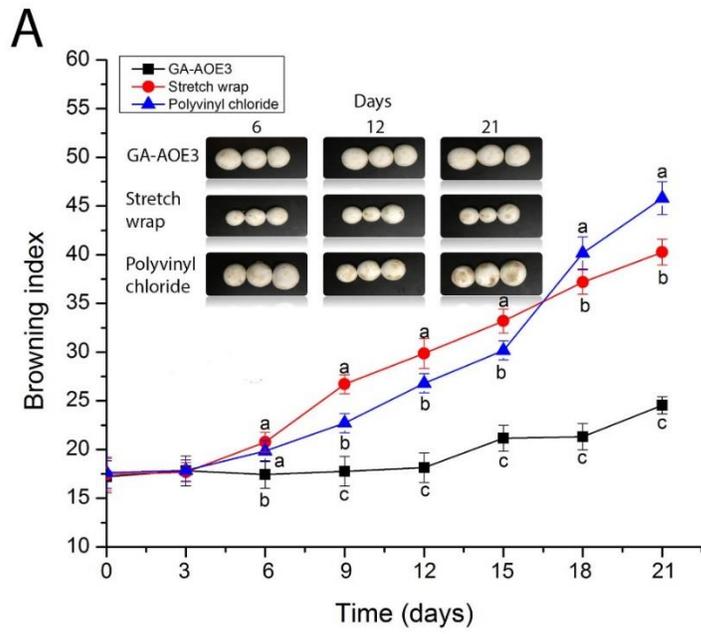
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732 **Highlights**

- 733 ➤ Gum Arabic food packaging films were developed by grafting of AOE
- 734 ➤ Optical properties of the film were improved by the addition of AOE
- 735 ➤ The produced films were improved in terms of WVP
- 736 ➤ The fabricated films proved favorable effects during storage of *Agaricus bisporus*

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