

Sedimentation of Irregular Shaped Microplastics Under Steady and Dynamic Flow Conditions

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1 Sedimentation of irregular shaped microplastics under steady
2 and dynamic flow conditions

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11 **Abstract:** Because of different compositions, physicochemical properties and shapes in nature of the microplastics
12 (MPs), their migration process in the environment is very different, which makes it difficult to predict the behavior
13 trajectory. This article mainly studies the sedimentation law of MPs under static and dynamic water conditions.
14 Four kinds of materials, respectively polystyrene (PS), Polyamide (PA), polyethylene terephthalate (PET) and
15 polyvinyl chloride (PVC), about 1230 MP particles with irregular shapes are selected for sedimentation
16 experiments. They are divided into three shapes: near-sphere, polygonal ellipsoid and fragment. The experimental
17 results show that the near-sphere MPs settled at the fastest rate, followed by the polygonal ellipsoid MPs, and the
18 fragmented MPs settled at the slowest rate. By the force analysis of MPs in the settlement process, and the
19 theoretical formula of MP settlement rate with their shape, particle size, density and water density are obtained,
20 which has better fitting degree.

21 **Keywords:** Microplastics; Settlement experiment; Static and dynamic water settlements; Irregular microplastic
22 particles.

23 1. Introduction

24 Plastic pollution has now become one of the most important and obvious water
25 environmental pollutions (Kaiser et al., 2019). Over the past few decades, plastic production has
26 increased dramatically, despite government and other interventions, while a significant amount of
27 plastic waste has been released into the environment (Thompson et al., 2009; Barnes et al., 2009).
28 Around the world, there is growing concern about the release, distribution and environmental
29 impact of plastic waste, including particularly small pieces of plastic (Galgani et al., 2013).

30 Typically, polymer particles with a particle size of less than 5 mm are defined as MPs (Costa
31 et al., 2016). Its sources include direct emissions of larger plastic particles contained in personal
32 skincare products, toothpaste, detergents, etc., and the release of these larger plastic particles after
33 they have been shattered into small fragments through various degradation processes
34 (Eerkes-Medrano et al., 2015; Siegfried et al., 2017). The former is referred to as primary MPs,
35 which have more or less regular shapes, while the latter are referred to as secondary MPs, which
36 mostly take on arbitrary proportions and are currently more common in the form of particles,
37 fragments, fibers and films (Hidalgo-Ruz et al., 2012; Woodall et al., 2014).

38 These MPs, which are decomposed and broken into different shapes due to various natural
39 forces such as light and microorganisms in the environment, will migrate in the environment
40 through wind, runoff, and man-made wastewater discharge, ships, port activities, etc. (Derraik et
41 al., 2002). They are eventually distributed in aquatic ecosystems around the world (Cózar et al.,
42 2014; Desforges et al., 2014; Lenz et al., 2016), thereby affecting aquatic life and human health
43 (Endo et al., 2005; Cole et al., 2015; Oberbeckmann et al., 2015; Turner et al., 2015; Bellas et al.,

44 2016). Most of the MPs in the water environment will migrate and diffuse with the water flow
45 (Barnes et al., 2005), but the ultimate destination is to sink to the bottom of the water and sink into
46 the sediment (Claessens et al., 2011; Van Cauwenberghe et al., 2015). However, due to the
47 influence of external environmental forces such as water flow and wind during the migration of
48 MPs, the sedimentation rate of MPs is greatly different, and the sedimentation rate of MPs of
49 different shapes will also vary greatly. Therefore, studying the sedimentation process of MPs has
50 important reference value for predicting the ultimate fate of MPs in the water environment.

51 So far, although the research into MPs has received more and more attention from scholars,
52 there are few studies on the migration law of MPs in the water environment. Among them, the free
53 sinking of a single particle and its settling rate are an important mechanism for the migration of
54 MPs to sediments and a valuable parameter of the numerical model of MPs migration (Ballent et
55 al., 2013; Critchell et al., 2016), and even less in this regard. At present, Dietrich (1982), Jiménez
56 et al. (2003) and She et al. (2005) and many other scholars who study sedimentology have shown
57 that the final settlement of particles is a motion without acceleration. Ballent et al. (2013) studied
58 the sedimentation rate of high-density plastic fragments on the beaches of Los Angeles. The result
59 shows that the average diameter of the sedimented plastic fragments is 4.7 mm, the average
60 sedimentation rate is 28 mm/s, and the sedimentation is mainly related to particle density.
61 Khatmullina et al. (2016) mainly studied the sedimentation rate of regular-shaped spheres,
62 cylinders and fishing lines, and pointed out that the shape of particles has a great influence on their
63 sedimentation. At the same time, some scholars have developed some formulas to predict the
64 sedimentation rate of particles. Settlement theory formulas include Dietrich (1982), Camenen
65 (2007), etc., which give semi-empirical formulas for predicting spheres in ideal conditions. Song

66 et al. (2008) conducted repeated tests on particles of different properties, derived the drag
67 coefficient equation and proposed their own settlement formula. Kowalski et al. (2016) studied the
68 influence of different densities, particle sizes and salinity of water on the sinking of MPs and gave
69 a regular shape prediction formula. Kaiser et al. (2019) studied MPs with irregular shapes and less
70 than 1 mm, and finally gave the formula for the relationship between the sedimentation rate and
71 the particle size and excess density. In addition, there is also the most common Stokes formula for
72 laminar flow and Schlichting formula for turbulent flow.

73 However, these formulas only consider the settlement of the ideal shape and ignore the
74 influence of the shape irregularity on MP migration. In most cases, natural MPs belong to
75 secondary MPs, their shape is irregular, and the settlement process is mostly between the laminar
76 flow zone and the turbulent flow zone (Chubarenko et al., 2016), so the formula has low
77 applicability to MPs. In this paper, in order to fully understand the settlement behavior of MPs in
78 the water environment, different MPs with different materials, different particle diameters and
79 different shapes were selected to carry out experiments of static and dynamic water settlement in
80 different salinity water bodies. According to the force analysis, the theoretical formula that the
81 sedimentation rate of MPs changes with their material, shape, particle size and water density is
82 derived, which provides a reference for the study of the migration and transformation mechanism
83 of MPs.

84 2. Materials and Method

85 2.1. Sample preparation

86 There are many types of plastics. Researchers such as Lv et al. (2019) and Li et al. (2020)

87 found that the most common plastics in water environment and sewage treatment plants include
88 polyethylene (PE), polystyrene (PS), and polypropylene (PP), polyamide (PA), polyethylene
89 terephthalate (PET) and polyvinyl chloride (PVC), etc., accounting for 75 % of the total. In this
90 study, in order to make the MPs naturally sink to the bottom of the water body, four types of
91 representative MP particles with different properties were selected. They are PS, PA, PET and
92 PVC, whose density is higher than that of natural water body, and which belong to high density
93 polymer (Table 1).

94 **[Insert Table 1. here]**

95 Raw plastic particles are obtained from suppliers. In order to prevent a large amount of heat
96 from the grinding process from changing the physical and chemical properties of the plastic, this
97 experiment uses a Shanghai Jingxin Liquid Nitrogen Freezing grinder (JXFSTPRP-II-02) to freeze
98 the plastic particles with liquid nitrogen. Then grind into irregular shaped MPs less than 5 mm
99 (Fig. 1).

100 **[Insert Fig. 1 here]**

101 In the experiment, a micrometer with an accuracy of 0.01 mm was used to measure each MP.
102 Mainly measure the three mutually perpendicular long axis A, middle axis B and short axis C of
103 MPs, and use the following formula to calculate the equivalent spherical diameter (ESD) to
104 replace the size of MPs.

$$ESD = (ABC)^{\frac{1}{3}} \quad (1)$$

105 At the same time, in order to characterize the difference in the shape of the MPs, the Corey
106 shape factor (CSF) of each MP is calculated (Komar, 1980). The closer the CSF index is to 1, the

107 closer the shape of MPs is to the sphere, and vice versa, the closer the MPs are to flat fragments.

$$CSF = \frac{C}{\sqrt{BA}} \quad (2)$$

108 Randomly select 30 near-spheres and 30 fragments from the samples, calculate their CSF
109 index, and conduct a significance test. When the significance level was 0.05, we defined that the
110 CSF index of the near sphere was 0.9 ~ 1, the CSF index of the fragments was 0 ~ 0.7, so the CSF
111 index of the polygonal ellipsoid was 0.7 ~ 0.9. Therefore, this article discusses the three shapes of
112 MPs into nearly spherical, polygonal ellipsoid and flat fragments.

113 2.2. Preparation of water bodies of different salinity

114 In order to compare the effects of water salinity on the sedimentation rate of microplastics,
115 the salinity of seawater (the average is 36 ‰) was taken as the highest value of salinity in the
116 experimental water body. Three kinds of water solutions were prepared, and their salinities were
117 0 ‰ (980 kg/m³), 15 ‰ (1010 kg/m³) and 36 ‰ (1026 kg/m³) respectively. Take a water body
118 with a salinity of 15 ‰ as an example. The steps are as follows:

119 (1) Take deionized water and measure its water density as ρ_0 ;

120 (2) Weigh deionized water in a beaker to measure its mass as M_0 , then the volume of water is
121 $V=M_0/\rho_0$;

122 (3) According to the salinity of 15 ‰, the density is ρ , and the mass of *NaCl* measured with a
123 balance is $M=(\rho * V)-M_0$;

124 (4) Pour *NaCl* into a beaker and stir with a glass rod until it is colorless and transparent,
125 which is an aqueous solution with a salinity of 15 ‰.

126 2.3. Experimental equipment

127 This experiment mainly studies the settlement process of MPs in the water environment,
128 which is different under different hydrodynamic conditions. Therefore, there are two kinds of
129 water environment conditions, respectively static and dynamic water, to be designed in this paper.
130 The former is to study the sedimentation laws of MPs in semi-closed water bodies such as lakes
131 and reservoirs without water flow conditions. The second is to study the sedimentation laws of
132 MPs under flowing water conditions such as rivers and channels. Therefore, the following
133 equipment was set up in this experiment.

134 2.3.1. Static water sedimentation test equipment

135 The static water sedimentation test was carried out in a water column container with a height
136 of about 40 cm and a diameter of 6.45 cm. Because the surface roughness and water absorption of
137 MPs also had an effect on the sedimentation process, three materials of MPs, that is PA, PET and
138 PVC, were selected as the research objects, and each material was subjected to sedimentation
139 experiments at three salinity conditions of 0 ‰, 15 ‰ and 36 ‰. Thus, a total of 9 combinations
140 of experiment conditions were conducted. Mark the water column container up and down (Fig. 2),
141 fill the aqueous solution to about 5 ~ 10 cm above the upper marking line, and control the test
142 temperature at about 20 °C. At the same time, for the convenience of shooting, a background
143 board with a large color difference from the MPs is added on the back of the water column
144 container.

145 In the experiment, the MP particles were dropped about 1 cm below the water surface by
146 using tweezers to avoid the effect of water surface tension on the settlement of MP particles,

147 keeping them free to settle. When the MPs particles pass through the upper marking line, the
148 timing begins, until the timing stops when they pass through the lower marking line. Therefore,
149 the sedimentation rate is the ratio of the distance between the two marking lines to the
150 sedimentation time.

151 **[Insert Fig. 2 here]**

152 2.3.2. Dynamic water sedimentation test equipment

153 In order to simulate the sedimentation law of MPs under turbulence condition caused by
154 water flow, a water column container with a height of about 31 cm and a cylinder diameter of 4.5
155 cm was fixed on the shaking instrument. Adjust the rotating speed of the oscillating instrument as
156 an experimental variable, and the rotating speed is taken as 50, 100 and 150 r/min. The MPs PS
157 and PET with different surface roughness are selected as the control, and at the same time as the
158 comparison with the PET sedimentation under static water condition. The salinity of the aqueous
159 solution is 0 ‰, and each material is subjected to vibration sedimentation experiments at three
160 rotating speeds, a total of 6 sets of experiments. Draw two marking lines at the upper and lower
161 parts of the water column container, about 8.4 cm in length (Fig. 3). Fill the aqueous solution to
162 about 5 cm above the upper marking line, and control the experimental temperature at about 20 °C.
163 The method of measuring the sedimentation velocity is similar to the static water experiment.

164 **[Insert Fig. 3 here]**

165 2.4. Pretreatment of samples

166 Due to the irregular shape and high surface roughness of the MP sample after grinding by the
167 grinder, it is found in the preliminary experiment that even if the density is greater than that of the

168 aqueous solution, it is often difficult to settle smoothly. Therefore, in this experiment, before the
169 formal sedimentation experiment, the MP samples were immersed in the required aqueous
170 solution in advance, and each group of samples was immersed for more than 4 hours to make the
171 aqueous solution fully infiltrate the MP samples to ensure a smooth sedimentation process.

172 2.5. Error control and verification of experimental device

173 The sedimentation process of MPs in water environment is more complicated, and the
174 observation process is prone to large errors, especially in dynamic water sedimentation
175 experiments. Therefore, in this experiment, in order to accurately determine the sedimentation
176 time of the MPs, we photographed the entire sedimentation process with a camera, followed by
177 observation and video recording 3 times, recorded the sedimentation time, and took the average of
178 the 3 times as the sedimentation time of the MPs. In the process of dynamic water sedimentation,
179 in order to make the camera record a clear picture, we fixed the camera, water column, and
180 background plate on the oscillating instrument at the same time to keep them moving
181 synchronously to reduce the error caused by experimental observation.

182 At the same time, during the sedimentation process of MPs, changes in temperature will also
183 cause changes in the density of the water body, thereby affecting the sedimentation process of
184 MPs (Kaiser et al., 2019). Therefore, during the whole experiment, we kept the air conditioner on,
185 kept the room temperature at 20 °C, and measured the water temperature of the water column in
186 each experiment with a thermometer to ensure the accuracy of the temperature.

187 In this experiment, the sedimentation process of MPs is carried out in a water column. In a
188 bounded space, the sedimentation rate of MPs will be reduced due to the wall flow effect of the

189 container boundary (Ristow, 1997). Therefore, in order to reduce the influence of this effect, we
190 apply a wall correction factor to correct the sedimentation rate of MPs:

$$\frac{w}{w^\infty} \approx \left(1 - 1.14 \frac{d}{L}\right) \quad (3)$$

191 Where: w is the particle's bounded sedimentation rate, m/s; w^∞ is the particle's unbounded rate,
192 m/s (the sedimentation rate in the following is the unbounded sedimentation rate); d is the particle
193 diameter, where ESD, m; L is the diameter of the water column, m.

194 Whether the experimental device is reliable is also an important part of ensuring the accuracy
195 of the experiment. In order to verify the reliability of the experimental device, a method of
196 comparison with the theoretical formula is used for verification. A near-sphere with a CSF index
197 of 0.9 to 1 and a PS MP with an ESD range of 0.371 to 1.195 mm were selected, and the
198 sedimentation experiment was performed when the salinity was 0 %.

$$Re = \frac{wd}{\nu} \quad (4)$$

199 Where: Re is the particle Reynolds number, $0 \sim 1$ is laminar flow, $1 \sim 10^3$ is transitional flow, 10^3
200 $\sim 10^5$ is turbulent flow; w is particle sedimentation rate, m/s; ν is the kinematic viscosity, m^2/s ; and
201 others are consistent with the above formula.

202 The movement of MPs in quiescent water is related to the particle Reynolds number, and the
203 state of flow around the MPs varies with the Reynolds number (Li, 1986). By calculating the PS
204 Reynolds number, it is found that the settlement process is in the transition flow zone. Therefore,
205 the Ganchalov settlement formula, which is widely used in the transition flow zone, is selected for
206 comparison (Fig. 4).

$$w_s = \beta \frac{g^{2/3}}{\nu^{1/3}} \left(\frac{\rho_s - \rho}{\rho} \right)^{2/3} d \quad (5)$$

$$\beta = 0.0811g \left[83 \left(\frac{3.7d}{d_0} \right)^{1-0.037t} \right] \quad (6)$$

207 Where: w_s is the theoretical sedimentation rate, m/s; ρ_s is the density of solid particles, kg/m³; ρ is
 208 the density of the aqueous solution, kg/m³; g is the gravitational acceleration, taking 9.8 m/s²; β is
 209 the factor affecting particle size and temperature; d_0 is the selected diameter, which is 0.0015 m; t
 210 is the fluid temperature, which is 20 °C.

211 **[Insert Fig. 4 here]**

212 It can be seen from Fig. 4 that the sedimentation rate of PS MPs is basically consistent with
 213 the trend of the Goncharov theoretical calculation formula, but because Goncharov's formula
 214 calculates a perfect sphere, the calculation result is greater than the actual value. At the same time,
 215 the average relative error between the calculated theoretical results and the measured results is
 216 only 0.234, which shows that the settlement rate measured by the experimental device has good
 217 reliability.

$$E = \frac{1}{n} \sum_{i=1}^n \frac{\text{predicted } w_{si}}{\text{measured } w_i} - 1 \quad (7)$$

218 Where: E is the average relative error, the smaller the E , the better the effect; n is the number of
 219 measurements.

220 3. Results

221 The minimum particle size of the MPs selected for the settlement of the MPs is 0.069 mm
 222 and the maximum particle size is 3.565 mm. The calculation of its particle Reynolds number
 223 shows that the sedimentation process is all transitional flow. In the experiment, in order to ensure

224 that the particle size of MPs is not too concentrated in a certain range, each group of experiments
225 selects different shapes of MPs from large to small, so that the particle size of MPs is evenly
226 distributed in all dimensions, so that the experiment can basically represent the settlement of MPs
227 with different particle sizes. Based on this idea, the experiment measured about 1230 settlement
228 rates of MPs. The specific results are below.

229 3.1. Static water settlement result

230 Three MPs of PA, PET, and PVC were put into sedimentation experiments under static water
231 conditions with salinity of 0 ‰, 15 ‰, and 36 ‰ respectively. A total of 9 groups measured about
232 1,000 MPs, and each experiment was about 110. The results are shown in Table 2.

233 **[Insert Table 2. here]**

234

235 **[Insert Fig. 5 here]**

236 From Fig. 5 , we can see that the sedimentation rate of PA MPs is positively correlated with
237 ESD, which increases with the increase of ESD, and the correlation is greater than 0.7. In terms of
238 shape, when the salinity is 0 ‰, the MP deposition rate of near-sphere shape is the largest,
239 followed by polygonal ellipsoid shape, and the smallest is fragment shape (Fig. 5A). When
240 salinity is 15 ‰, ESD is less than 3 mm and the fragments settlement rate is small; when ESD is
241 more than 3 mm, the fragments settlement rate is the largest (Fig. 5B). When salinity is 36 ‰, the
242 sedimentation rate of polygonal ellipsoid shape is greater than that of fragments shape (Fig. 5C).
243 Figures 5 D, E, and F also reflect that the sedimentation rate of the near-spherical and polygonal
244 ellipsoid shapes exhibits a good linear relationship with ESD, and the fragment shape exhibits a

245 nonlinear relationship with ESD. In terms of salinity, Fig. 5 D, E, F reflect that no matter which
246 shape, the sedimentation rate gradually decreases with the increase of salinity. In general, salinity
247 and shape have a great influence on PA sedimentation rate. For the shape of fragments, each step
248 of salinity increases, the average sedimentation rate decreases by about 60 %, and the greater the
249 salinity, the worse the correlation.

250 **[Insert Fig. 6 here]**

251 It can be seen from Fig. 6 that the sedimentation rate of PET MPs is positively correlated
252 with ESD, which increases with the increase of ESD. In terms of shape, the laws shown in Figures
253 6 A, B, and C are similar to those of PA. The sedimentation rate of MPs with a nearly spherical
254 shape is the largest, followed by the polygonal ellipsoid shape, and the smallest is the fragment
255 shape. But unlike PA MPs, the difference in sedimentation rate of the three shapes is not obvious
256 whether in fresh water or salt water. Figures 6 D, E, and F show that the sedimentation rates of
257 near-spherical, polygonal ellipsoid and fragment shapes all exhibit a good linear relationship with
258 ESD. In terms of salinity, Fig. 6 D, E, and F show that regardless of the shape, the sedimentation
259 rate gradually decreases with the increase in salinity, but when the salinity is 15 ‰ and 36 ‰, the
260 PET sedimentation rate is basically not affected. When the significance level is 0.05, there is no
261 significant difference between the two groups of data after testing. Therefore, it can be considered
262 that the increase in salinity will have a certain degree of impact on the sedimentation rate of PET
263 MPs, but the salinity will continue to increase, then this effect can be ignored. In general, the
264 effects of shape and salinity on the sedimentation rate of PET MPs are relatively small. The
265 correlation between the shape of the fragments is weak, at 0.94, which is slightly worse than the
266 correlation between the near-sphere 0.992 and the polygonal ellipsoid shape 0.964.

267

[Insert Fig. 7 here]

268 It can be seen from Fig. 7 that the sedimentation rate of PVC MPs is positively correlated
269 with ESD, which increases with the increase of ESD. In terms of shape, when the salinity is 0 ‰,
270 when the ESD is less than 2.3 mm, the sedimentation rate of the near sphere is the largest,
271 followed by the polygonal ellipsoid, and the smallest is the fragments, but the difference is not
272 much. When the ESD is greater than 2.3 mm, the sedimentation rate of the fragments shape is
273 greater than that of the polygonal ellipsoid shape. When the ESD is greater than 2.4 mm, the
274 fragments sedimentation rate is the largest (Fig. 7A). When the salinity is 15 ‰, when the ESD is
275 less than 3.2 mm, the sedimentation rate of the near sphere is the largest, followed by polygonal
276 ellipsoid, and the smallest is the fragments, and the difference is large, and when the ESD is
277 greater than 3.2 mm, the fragments sedimentation rate is the largest (Fig. 7B). When the salinity is
278 36 ‰ and the ESD is less than 3.0 mm, the fragments settling rate is small, and when the ESD is
279 greater than 3.0 mm, the fragments settling rate is the largest (Fig. 7C). In terms of salinity, Fig. 7
280 D, E, F shows that the increase in salinity will reduce the sedimentation rate of the MPs, and the
281 shape of the near sphere and the polygonal ellipsoid show a good linear relationship, while the
282 shape of the fragments is nonlinear. In general, the increase in salinity will reduce the
283 sedimentation rate of PVC MPs, but the impact is weaker. The shape has a great influence on the
284 settlement rate of PVC. The relationship between the settlement rate of the fragment shape and the
285 ESD is a non-linear positive correlation with a correlation of 0.88, and the settlement rate is the
286 largest when the ESD is greater than 3 mm. The sedimentation rate of near spheres and polygonal
287 ellipsoid is linearly related to ESD, and the correlation is 0.934 and 0.917.

288

[Insert Fig. 8 here]

289 From Fig. 8. It can be seen that when the salinity is 0 ‰, regardless of the shape of the three
290 MPs, the sedimentation rate is not arranged according to the expected density, the density of PA is
291 the smallest, and the sedimentation rate is also the smallest. The density of PET is less than that of
292 PVC, but the sedimentation rate of PET is greater than that of PVC. In addition to the impact of
293 density, the main reason is that PVC and PA have good toughness, which is a tough plastic. The
294 shape after grinding is extremely irregular, and the grinding place is extremely rough and uneven.
295 When it settles in the water, PVC and PA are in contact with water more fully, and there are
296 obvious rotation and tumbling phenomena, which will seriously hinder the settlement of PVC and
297 PA. The PET is smooth and uniform particles after grinding, and the sedimentation process is
298 smoother and more stable. Therefore, the sedimentation rate of PET is greater than that of PVC. At
299 the same time, PA has a high water absorption rate. When PA enters the water, it forms a
300 short-term bond with water through hydrogen bonds. This bonding will further hinder the
301 sedimentation of particles, so PA sedimentation rate is the slowest. When the salinity is 15 ‰ and
302 36 ‰, the sedimentation law is similar to that of 0 ‰.

303 3.2. Dynamic water settlement result

304 In this dynamic water sedimentation experiment, the sedimentation rate of about 230 MPs
305 was measured, two MPs of PS and PET were selected, and the salinity was set to 0 ‰. The two
306 types of MPs were subjected to vibration sedimentation experiments at speeds of 50 r/min, 100
307 r/min, and 150 r/min, respectively, for a total of 6 groups. The results are shown in Table 3 (The
308 sedimentation ratio is the ratio of the MPs that settle to the bottom of the water column to the total
309 experimental sample). Combine Fig. 9 and the hydrostatic sedimentation experiment. It can be
310 clearly seen that under dynamic water conditions, the sedimentation rate of MPs is lower than that

311 under static water conditions.

312 **[Insert Table 3. here]**

313 It can be seen from Fig. 9 A, B, and C that the dynamic water conditions will significantly
314 reduce the sedimentation rate of PS MPs, and as the rotation speed decreases, the sedimentation
315 rate also decreases. The sedimentation rate of the near-spherical and polygonal ellipsoid shapes
316 has a linear relationship with ESD, while the shape of the fragments has a nonlinear relationship.
317 When the rotation speed is 50 r/min, when the ESD of the near-spherical MP is less than 0.6 mm,
318 the polygonal ellipsoid shape ESD is less than 0.8 mm, and the fragment shape ESD is less than
319 0.8 mm, it will not settle. The MPs will constantly fluctuate up and down with the turbulence of
320 the water flow, and some polygonal ellipsoid may even be suspended in the water column. When
321 the rotation speed is 100 r/min, the ESD of the nearly spherical shape will not settle when the ESD
322 is less than 0.6 mm, and the polygonal ellipsoid and fragments will roll and rotate regardless of
323 their size. When the rotation speed is increased to 150 r/min, the polygonal ellipsoid shape will not
324 settle, and the fragment shape will only partially settle. The correlation of the three shapes of near
325 sphere, polygonal ellipsoid and fragment are 0.93, 0.96 and 0.85, respectively, and the correlation
326 of fragments is the worst.

327 **[Insert Fig. 9 here]**

328 It can be seen from Fig. 9 D, E, F that the dynamic water conditions will also reduce the
329 sedimentation rate of PET MPs, but when the rotation speed is changed, the sedimentation ratio of
330 PET MPs is basically not affected. During the experiment, the sedimentation ratio of MPs of
331 various shapes under the three speed conditions was basically 100 %. As the ESD increases, the

332 sedimentation rate also increases. There is a good linear relationship between the sedimentation
333 rate of near-spherical and polygonal ellipsoid shapes and ESD, and the correlation is 0.95, 0.97,
334 but the fragment shape has a poor correlation, only 0.84.

335 4. Discussion and analysis

336 4.1. Analysis of forces on static water settlement

337 When a single MP moves in a body of water, it will be affected by many forces, including
338 gravity (G) and floatage (F_f). The orbiting resistance of water flow due to relative motion (F_u).
339 The pressure gradient force due to the pressure gradient in the migration direction of the MPs (F_P).
340 The false mass force generated during the process of depositing to the stable settlement (F_d). The
341 Basset force is generated by the instantaneous change of the flow pattern of the water body (F_B).
342 The Magnus force perpendicular to the relative velocity of the MPs and the fluid generated by the
343 rotation of the MPs migration process (F_M), etc. (Yao, 2014).

344 The force of MPs is very complicated, and different forces have different effects on MPs.
345 Ignoring part of the forces can simplify the force calculation of the MPs settlement process. In this
346 experiment, the studied is the settlement rate of MPs under stable, and most of the MPs are free
347 settlement and only part of them rotate. So for spherical particles, the influence of F_P , F_d , F_B , and
348 F_M can be ignored and only the influence of G , F_f and F_u forces can be considered (Fig. 10).

349 **[Insert Fig. 10 here]**

$$G = \frac{\pi}{6} d^3 \rho_s g \quad (8)$$

$$F_f = \frac{\pi}{6} d^3 \rho g \quad (9)$$

$$F_u = C_D \frac{\pi d^2 \rho w^2}{8} \quad (10)$$

350 Where: C_D is the drag coefficient, and others are consistent with the above formula.

351 Analyze the force situation, which can be obtained from Newton's second law,

$$m \cdot a = m \cdot \frac{dw}{dt} = G - F_f - F_u$$

$$\frac{dw}{dt} = g \frac{\rho_s - \rho}{\rho_s} - \frac{3C_D \rho w^2}{4d\rho_s} \quad (11)$$

352 During the sedimentation process, the sedimentation rate keeps increasing until the acceleration of

353 the MPs reaches zero and reaches the final sedimentation rate, which is

$$w = \sqrt{\frac{4d(\rho_s - \rho)g}{3\rho C_D}} \quad (12)$$

354 In equation (12), C_D is the key parameter of the sedimentation rate of MPs. C_D has a very close

355 relationship with the particle Reynolds number and the shape of the MPs. The more regular the

356 shape, the smaller the C_D . In order to explore the relationship between the C_D and Re of the MPs,

357 refer to the sediment dynamics, draw the relation diagram of C_D and Re of all measured data in

358 this experiment. The results show that the power function has a good fitting relationship.

359 Considering the influence of shape, it is decided to fit the data in Fig. 11 with equation (13). (Fig.

360 11, Table 4).

361 **[Insert Fig. 11 here]**

362

363 **[Insert Table 4. here]**

$$C_D = \frac{a}{Re^b CSF^c} \quad (13)$$

364 Where: a, b, and c are parameters.

365 Substituting equations (4) and (13) into equation (12),

$$w = \left(\frac{4}{3a} \right)^{\frac{1}{1-b}} \left(\frac{\rho_s - \rho}{\rho} g \right)^{\frac{1}{1-b}} \frac{d^{\frac{1+b}{1-b}} CSF^{\frac{c}{1-b}}}{\nu^{\frac{b}{1-b}}}$$

366 and the parameter is replaced,

$$w = A \left(\frac{\rho_s - \rho}{\rho} g \right)^B \frac{d^C CSF^D}{\nu^E}$$

367 through the experimental data of hydrostatic sedimentation, the final fitting parameters are as

368 follows:

$$w = 1.0434 \left(\frac{\rho_s - \rho}{\rho} g \right)^{0.495} \frac{d^{0.777} CSF^{0.710}}{\nu^{0.124}} \quad (14)$$

369 Calculate the sedimentation rate of MPs according to equation (14), as shown in Fig. 12 (A). The
370 model R^2 is 0.8145, and the average relative error E is 0.25.

371 4.2. Discussion of formulas

372 Based on the experimental data of static settlement, the influence of the density, particle size
373 and shape of the microplastics, as well as the salinity of water on the settlement rate was
374 considered. It can be seen from Fig. 12 (A) that the measured settlement rate of static water has a
375 good goodness fit with the settlement rate calculated by the model. The relative average error
376 between the measured data and the predicted data is only 0.25, and R^2 is 0.8145, indicating that
377 the interpretation rate of the model for the sedimentation rate of MPs is 81.45 %.

378 At the same time, the settlement formula fitted in this paper is compared with the previous
379 theoretical settlement formula of the transition zone (Li, 1986; Wu et al., 2000). The results are

380 shown in Fig. 12 and Table 5. Combining with the above chart, it can be seen that the various
381 errors of the fitting formula in this article are small, and it has a good degree of fit compared with
382 the previous theoretical settlement formula. It can be seen that the settlement formula in this
383 article is more accurate in describing the settlement process of MPs.

384 **[Insert Fig. 12 here]**

385

386 **[Insert Table 5. here]**

387 4.3. Dynamic water settlement formula fitting

388 The model in this paper is used to calculate the settlement rate under dynamic water
389 conditions, and the result is shown in Fig. 13, which is consistent with the above discussion. For
390 PS, the measured rate of settlement under dynamic water conditions is less than the predicted rate.
391 For PET, its sedimentation rate is almost unaffected under dynamic water conditions. This is
392 because under dynamic water conditions, in addition to gravity, buoyancy, and resistance, MPs
393 will also be affected by drag forces, which once again slow down the sedimentation rate of MPs.
394 The impact on the low-density PS MPs is greater, while the impact on the denser PET MPs is
395 negligible. Therefore, this formula can predict the sedimentation rate of MPs under static water
396 conditions and the sedimentation rate of high-density MPs under dynamic water conditions.

397 **[Insert Fig. 13 here]**

398 In order to obtain the settlement formula of low-density MPs under dynamic water conditions,
399 the parameter m is added to the static water settlement formula to express the effect of dynamic
400 water (Eq. 15), and m is 0.54 by fitting, as shown in Fig. 14. It can be seen from the figure that the

401 settlement rate under dynamic water conditions and the settlement rate calculated by the dynamic
 402 water model have a good goodness of fit. The relative average error between the measured data
 403 and the predicted data is only 0.01, and the overall R^2 is 0.9135.

$$W_{Dynamic} = m * W_{Static} \quad (15)$$

404 **[Insert Fig. 14 here]**

405 Therefore, under different working conditions, the settlement formula of MPs is as follows:

$$w_{Static} = 1.0434 \left(\frac{\rho_s - \rho}{\rho} g \right)^{0.495} \frac{d^{0.777} CSF^{0.710}}{\nu^{0.124}} \quad , \text{ Static water conditions, } \rho_s > \rho;$$

$$w_{Dynamic} = 1.0434 \left(\frac{\rho_s - \rho}{\rho} g \right)^{0.495} \frac{d^{0.777} CSF^{0.710}}{\nu^{0.124}} \quad , \text{ Dynamic water conditions, } \rho_s > 1250 > \rho;$$

$$w_{Dynamic} = m * w_{Static} = 0.5634 \left(\frac{\rho_s - \rho}{\rho} g \right)^{0.495} \frac{d^{0.777} CSF^{0.710}}{\nu^{0.124}} \quad , \text{ Dynamic water conditions, } 1250 > \rho_s > \rho.$$

406 5. Conclusions

407 This experiment mainly studies the sedimentation process of MPs under static and dynamic
 408 water conditions, and comprehensively considers the influence of MPs' density, particle size,
 409 shape, and water salinity on the sedimentation process.

410 From a large amount of experimental data, the factors affecting the sedimentation rate of MPs
 411 mainly include the particle size, density, shape of the MPs, and the salinity and turbulence of the
 412 water body. Among them, the particle size, density of MPs is positively correlated with the
 413 sedimentation rate. Irregular shapes can have a great impact. For MPs with smooth surfaces, the
 414 sedimentation rate of near-spheres is the largest, followed by polygonal ellipsoid, and the
 415 fragments shape has the smallest sedimentation rate. For MPs with rough surfaces, the
 416 sedimentation rate of the fragment shape is nonlinear with ESD. When the ESD is less than 2 ~ 3

417 mm, the sedimentation rate of the near sphere is the largest, followed by polygonal ellipsoid, and
418 the smallest is the fragments. And when the ESD is greater than 2 ~ 3 mm, the sedimentation rate
419 of the fragment shape is greater than the other two shapes. The salinity of the water body also has
420 a certain influence on the sedimentation rate. MPs with a density of about 1000 ~ 1250 kg/m³ have
421 a greater impact, and increasing the salinity will significantly reduce the sedimentation rate of the
422 MPs. For MPs with a density greater than 1250 kg/m³, the salinity of the water has little effect.

423 Under the condition of dynamic conditions, the sedimentation rate of MPs will be
424 significantly reduced. For near-spherical and polygonal ellipsoid shapes, the sedimentation rate
425 under dynamic water conditions has a linear relationship with ESD, while the sedimentation rate
426 of fragment shapes has a nonlinear relationship with ESD. For MPs with a density of 1000 ~ 1250
427 kg/m³, when the speed is increased, the sedimentation rate of the MPs will increase, but the
428 sedimentation ratio will decrease. Among them, the settlement proportion of the near sphere is the
429 smallest, and the settlement proportion of the fragments is the largest. For MPs larger than 1250
430 kg/m³, the dynamic water condition will slightly reduce the sedimentation rate of MPs, but
431 increasing the speed will not change the sedimentation rate significantly. Therefore, when
432 removing MPs at the bottom of lakes, the bottom can be stirred to make the water flow oscillate,
433 which can effectively reduce the sedimentation ratio of low-density MPs.

434 At the same time, according to the force analysis of the MPs, and combined with the
435 experimental data, the formula fitting of its settlement rate is carried out. Finally, considering the
436 particle size, density, shape and water salinity of the MPs, the sedimentation formula of the MPs is
437 fitted, and make adjustments on this basis to obtain the settlement formula of low-density MPs
438 under dynamic water conditions. Compared with previous formulae, it is more suitable for the

439 sedimentation process of microplastics.

440 In general, this paper studies the sedimentation process of a large number of irregularly
441 shaped MPs, and fits the sedimentation rate formula of MPs through force analysis. However, this
442 article still has some shortcomings. The most common fiber-shaped MPs have not been considered,
443 and the surface roughness of the MPs has not been considered in the model. These issues need to
444 be considered in subsequent studies.

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449 **Authors Contributions**

450 **Zhen Wang:** Do experiments, analyze data, and write drafts; **Ming Dou:** Research and
451 investigation, methods, draft revision; **Pengju Ren:** Error checking, draft revision; **Bin Sun:**
452 Provide experimental equipment and research investigation; **Ruipeng Jia:** Revise and refine the
453 draft; **Yuze Zhou:** Experimental Conjecture Verification, Method.

454 **Competing Interests**

455 The authors declare no competing interests.

456 **Availability of data and materials**

457 Not applicable

458 **Ethical Approval**

459 Not applicable

460 **Consent to Participate**

461 Consent

462 **Consent to Publish**

463 Consent

464 **References**

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Figures

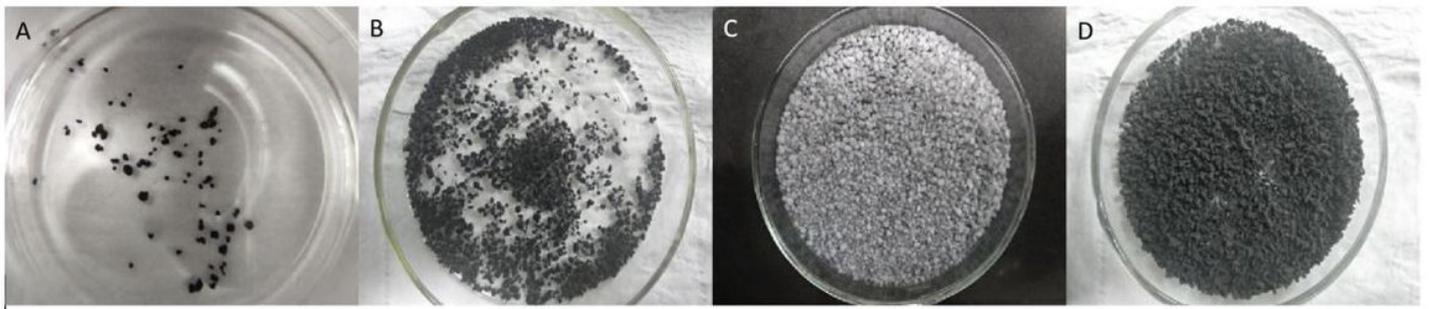


Figure 1

A, B, C and D are PS, PA, PET and PVC in turn.

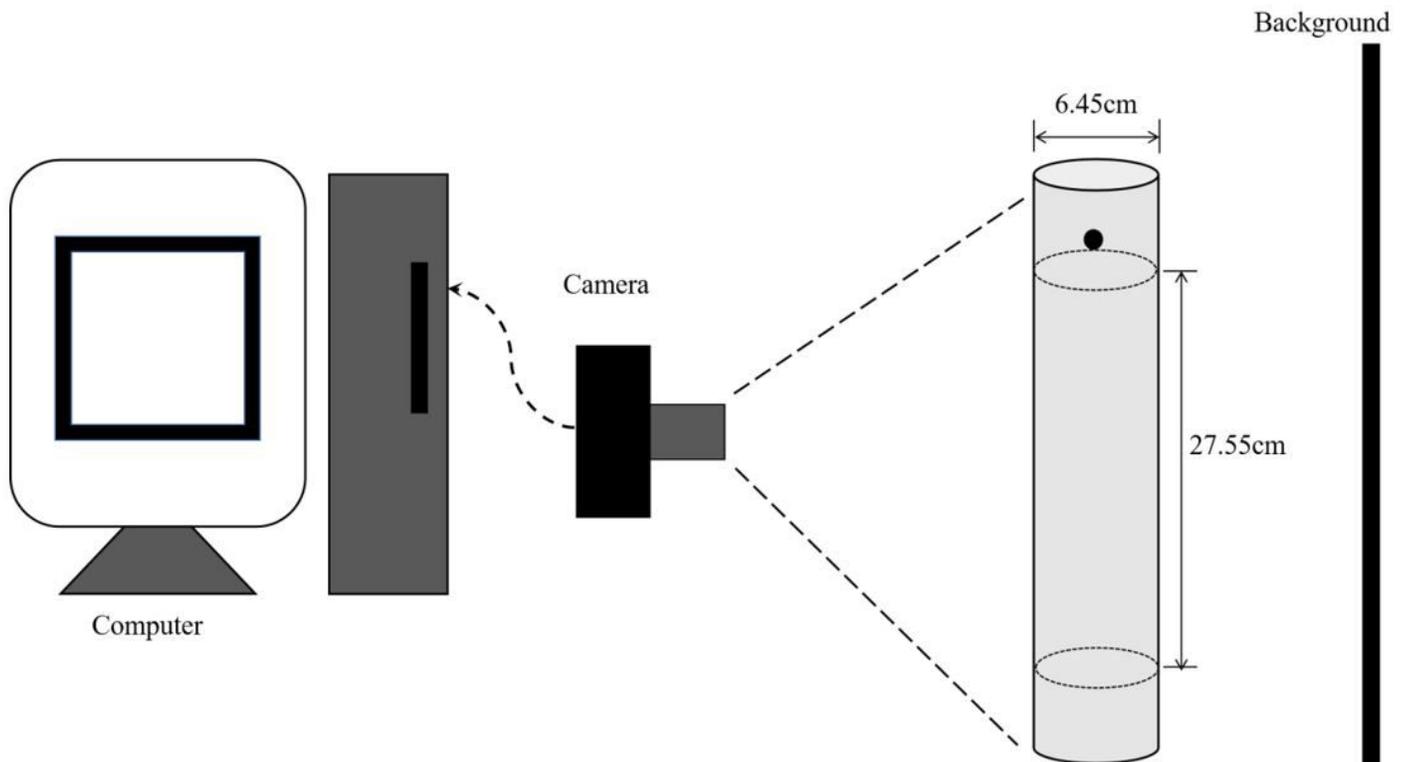


Figure 2

Diagram of static water settlement test facility.

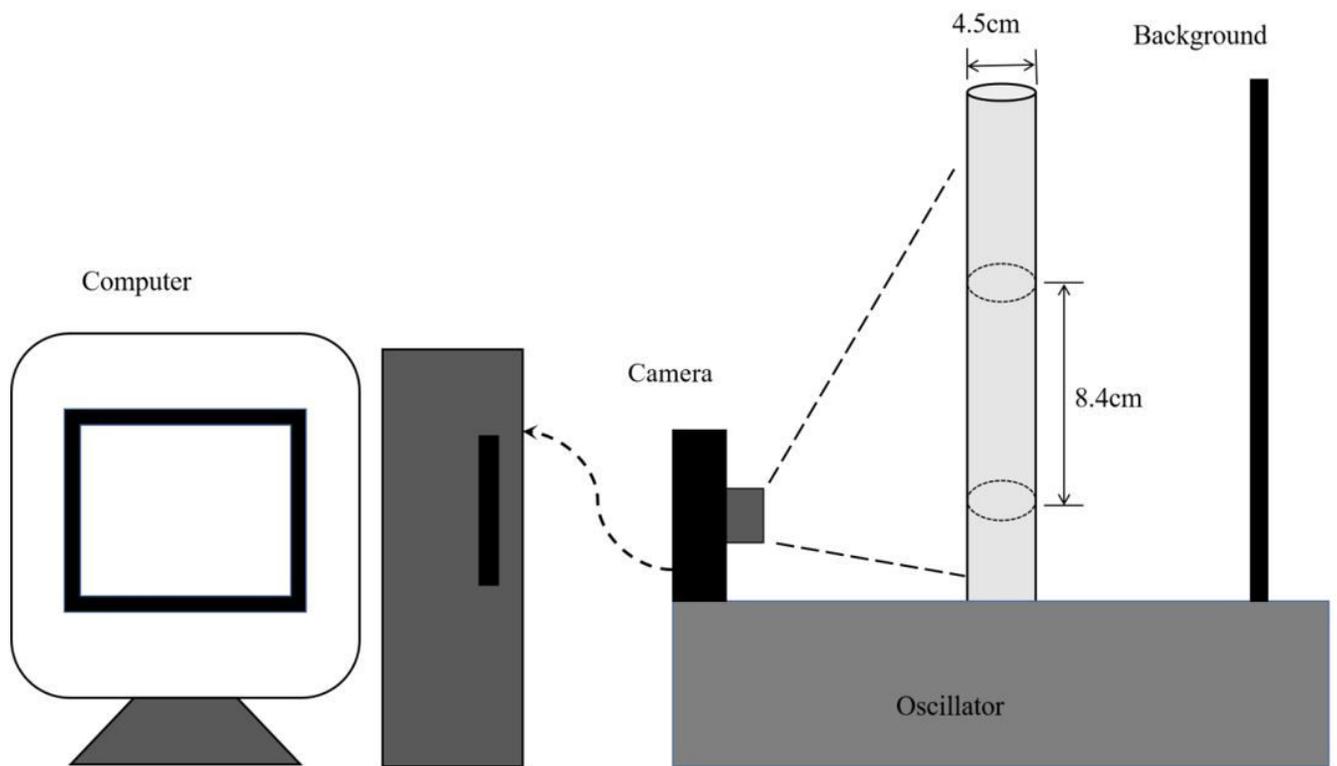


Figure 3

Diagram of dynamic water settlement test facility.

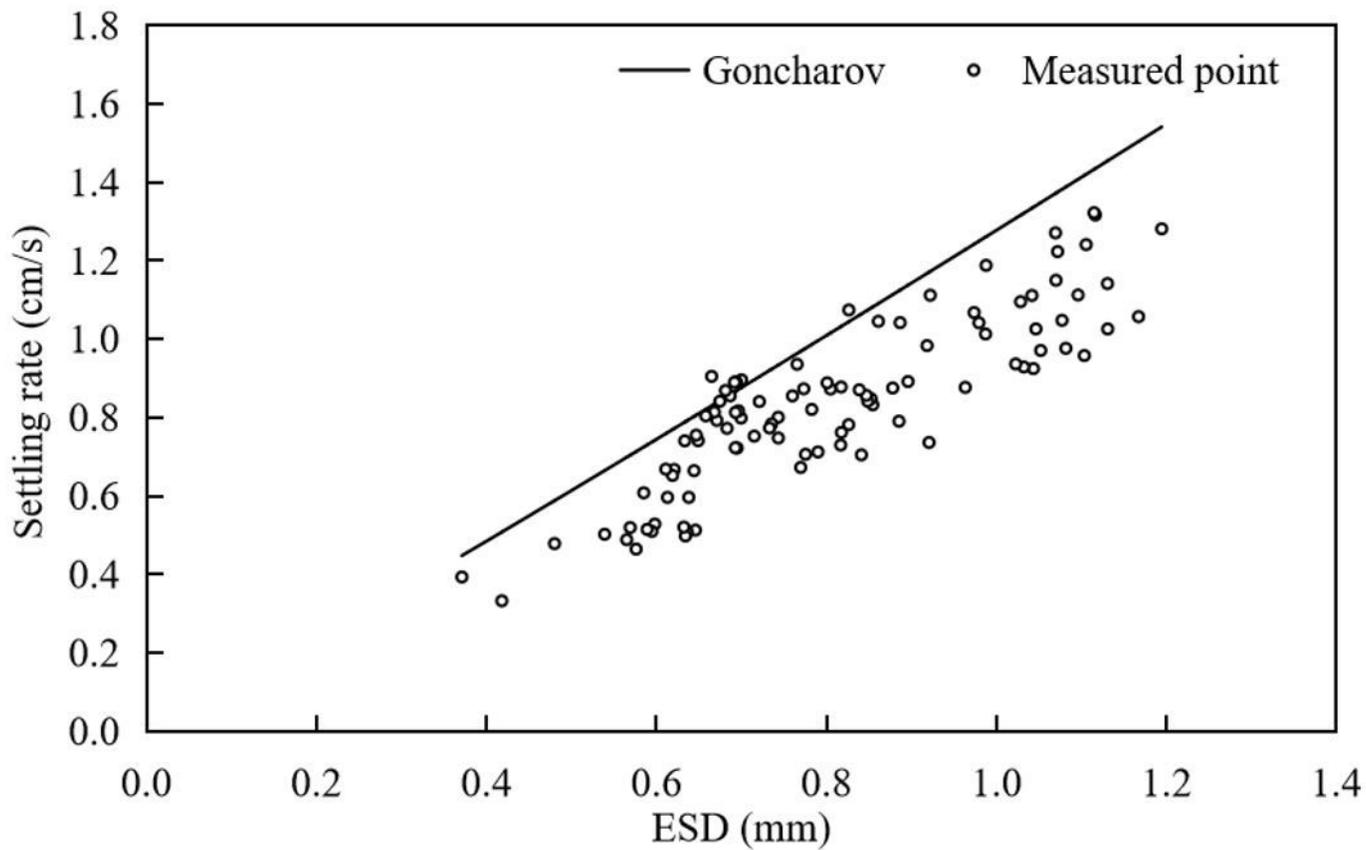


Figure 4

Comparison of PS settlement rate of near-sphere with Goncharov formula.

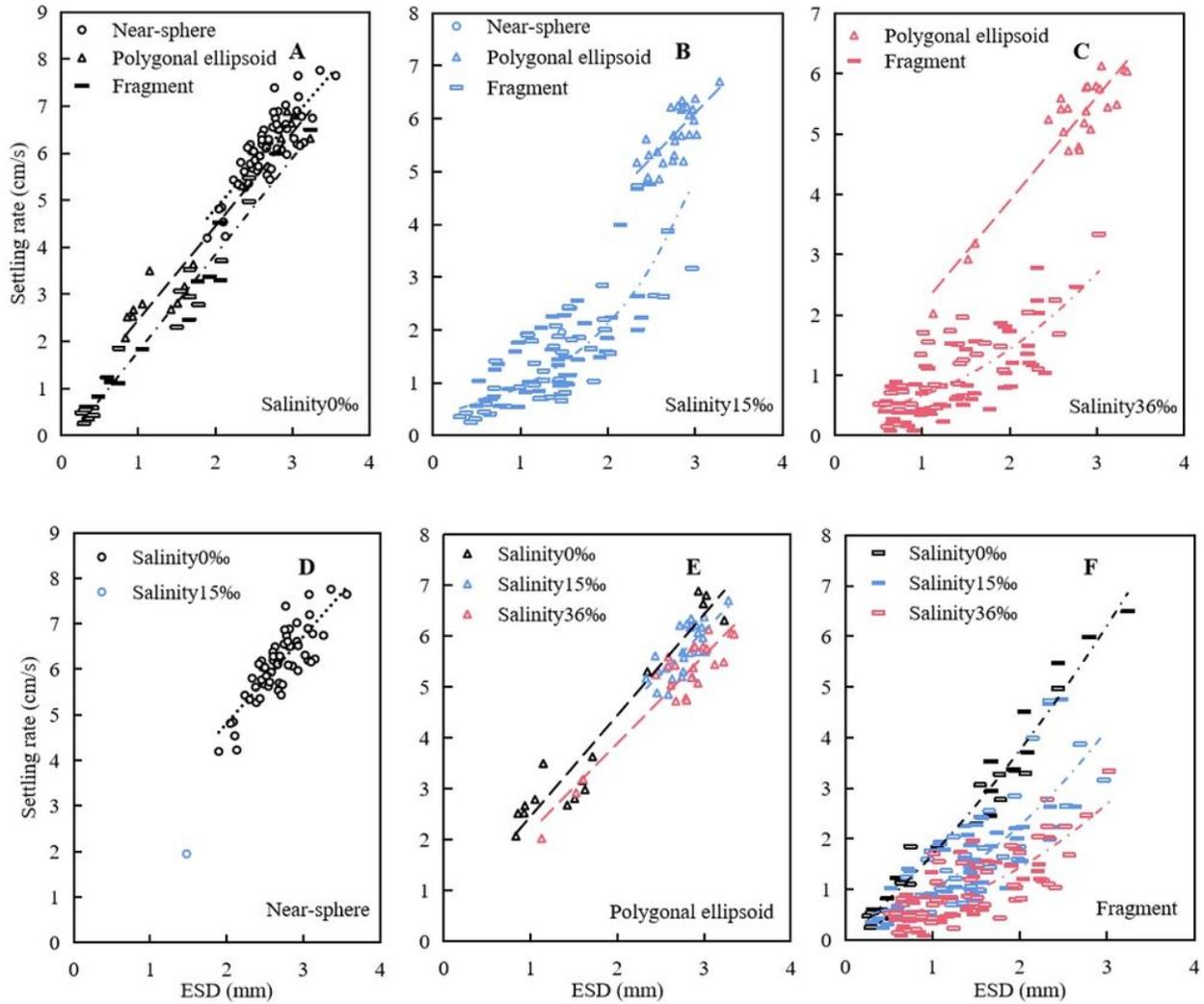


Figure 5

Variations of sedimentation rate of different shapes of PA in different water bodies. (The dots are nearly spheres, the triangles are polygonal ellipsoid, the short horizontal lines are fragments, black represents salinity 0 ‰, blue represents salinity 15 ‰, and red represents salinity 36 ‰)

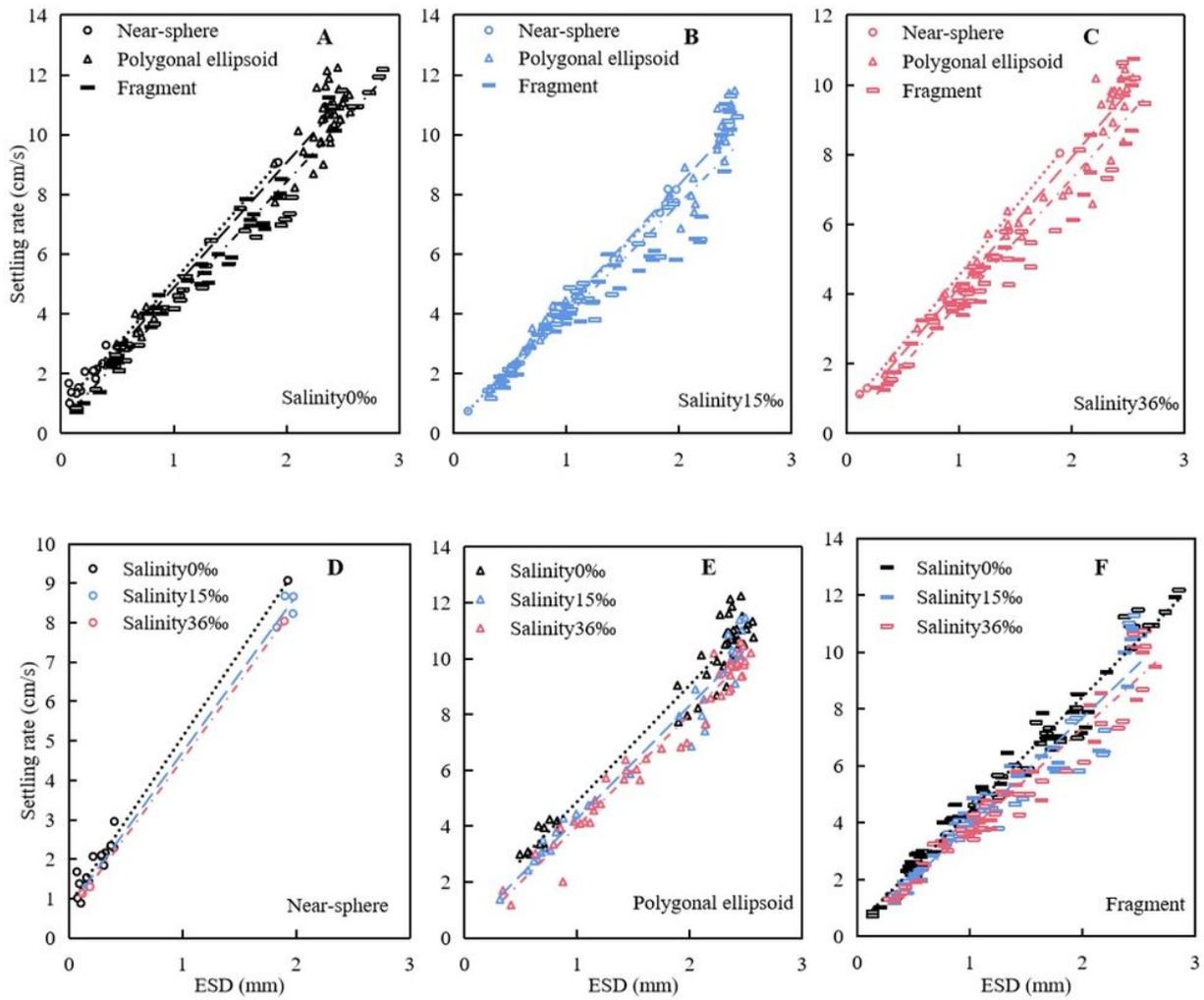


Figure 6

Variations of sedimentation rate of different shapes of PET in different water bodies. (Which is consistent with the description in Fig. 5)

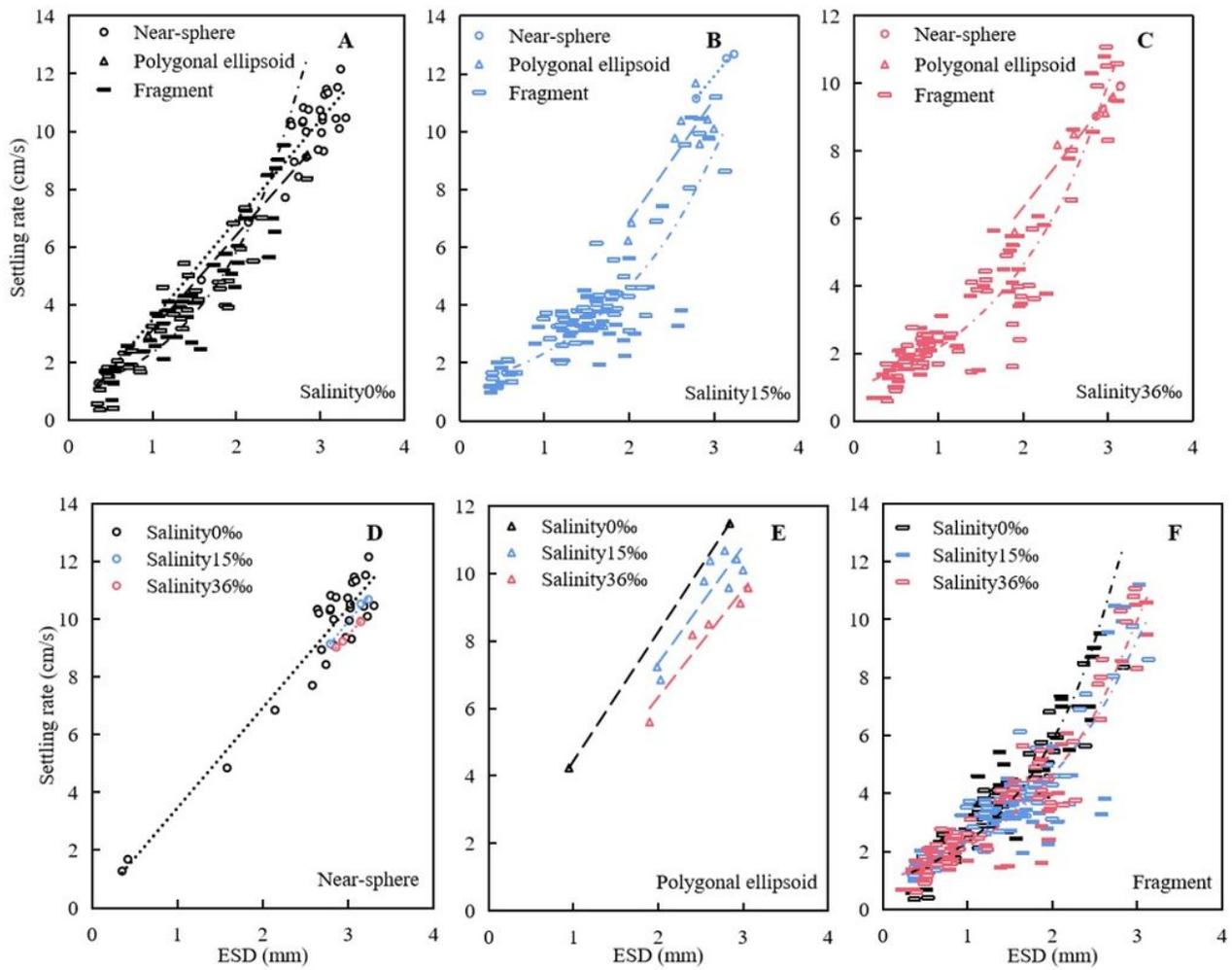


Figure 7

Variations of sedimentation rate of different shapes of PVC in different water bodies. (Which is consistent with the description in Fig. 5)

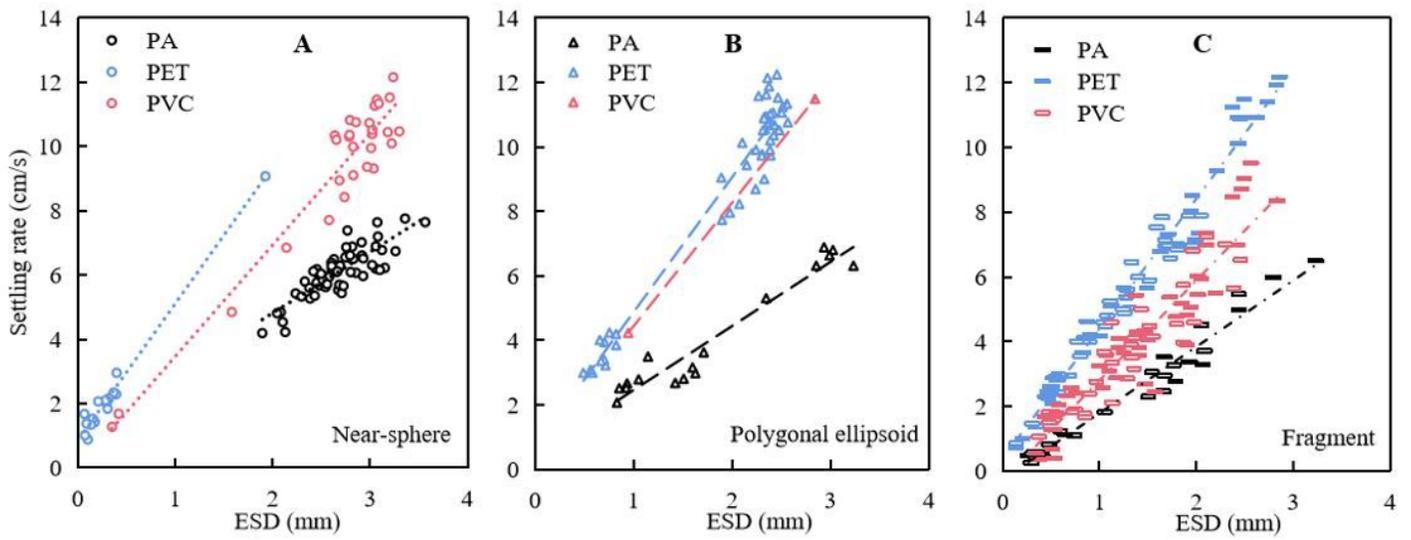


Figure 8

Sedimentation rates of different materials at salinity of 0 ‰. (The dots are near spheres, triangles are polygonal ellipsoid, short horizontal lines are fragments, black represents PA, blue represents PET, and red represents PVC)

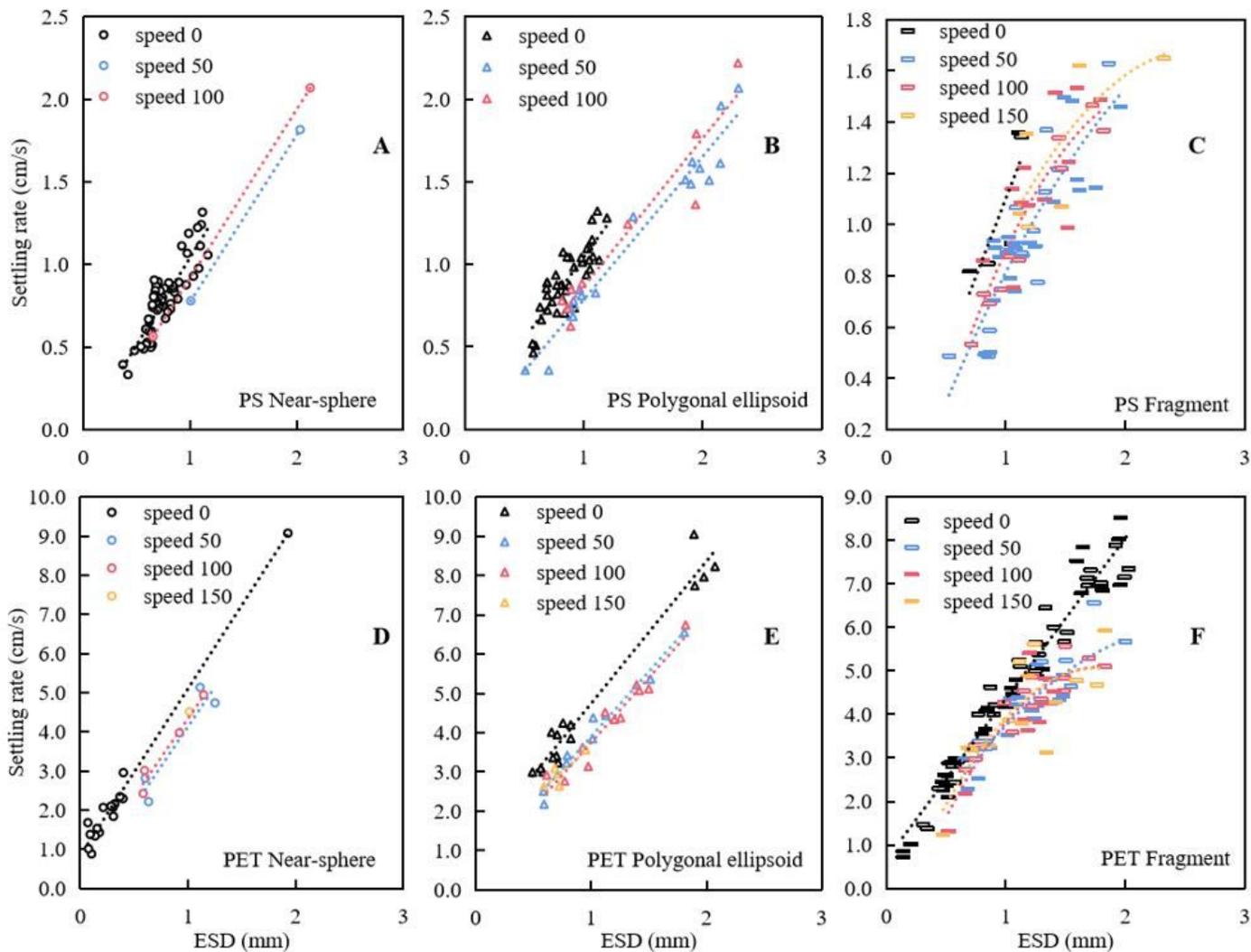


Figure 9

Settling rate of different shapes of PS and PET under dynamic water conditions. (The dots are near spheres, triangles are polygonal ellipsoid, short horizontal lines are fragments, black is rotation speed 0, blue is rotation speed 50, red is rotation speed 100, and yellow is rotation speed 150)

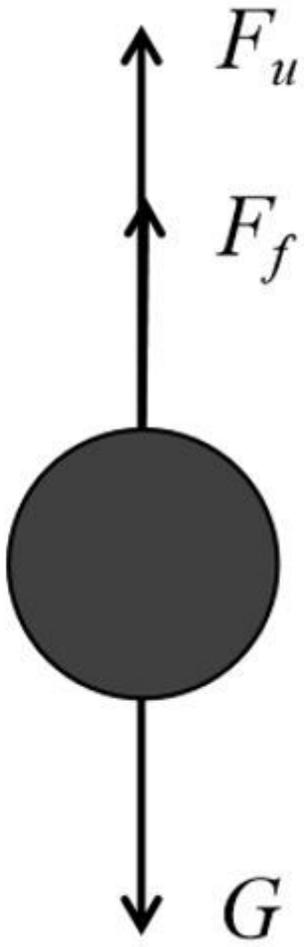


Figure 10

Force analysis of MP settlement.

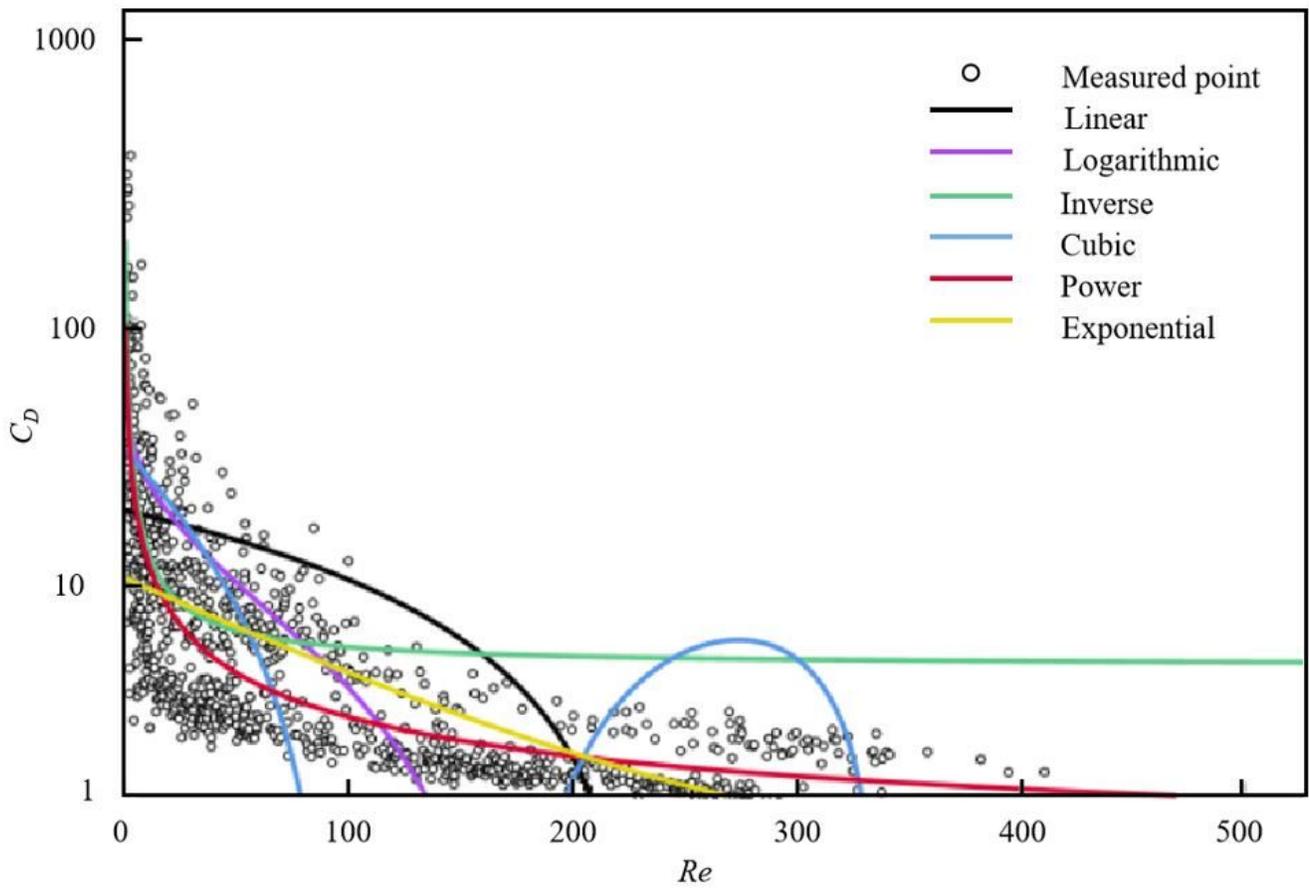


Figure 11

$C_D \sim Re$ fitting curve (All measured data).

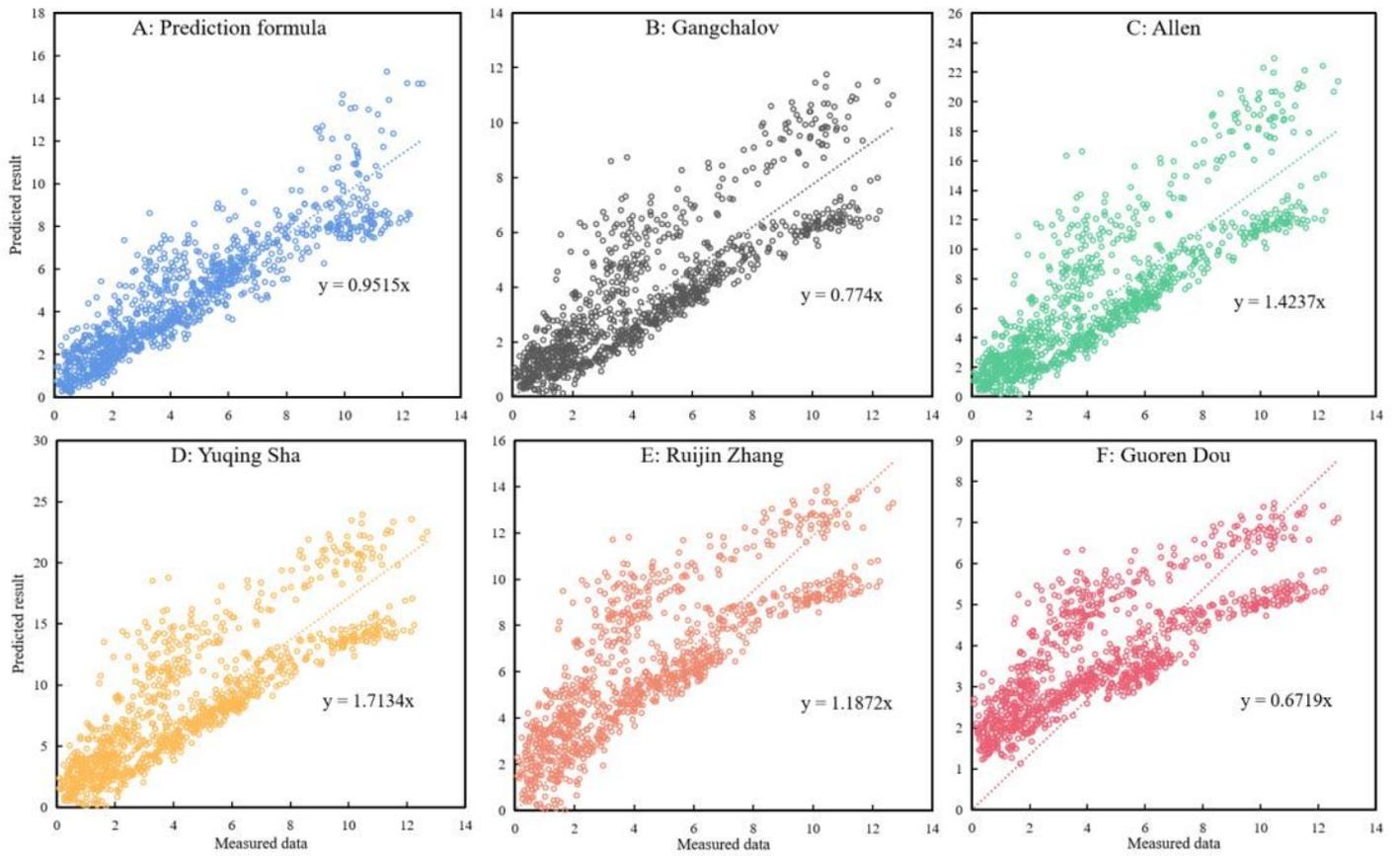


Figure 12

Comparison of the fitting formula in this paper with the various theoretical settlement formulas.

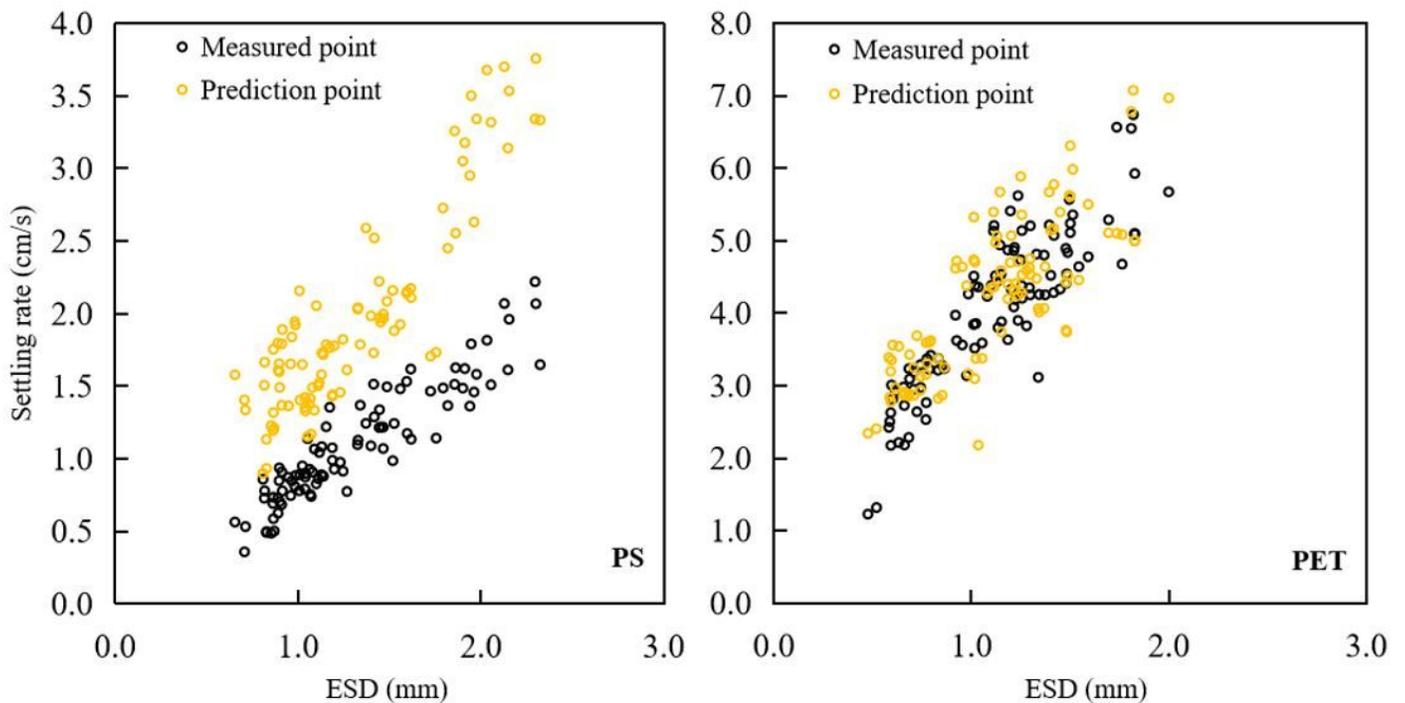


Figure 13

Measured dynamic water sedimentation rate and predicted rate (static water equation).

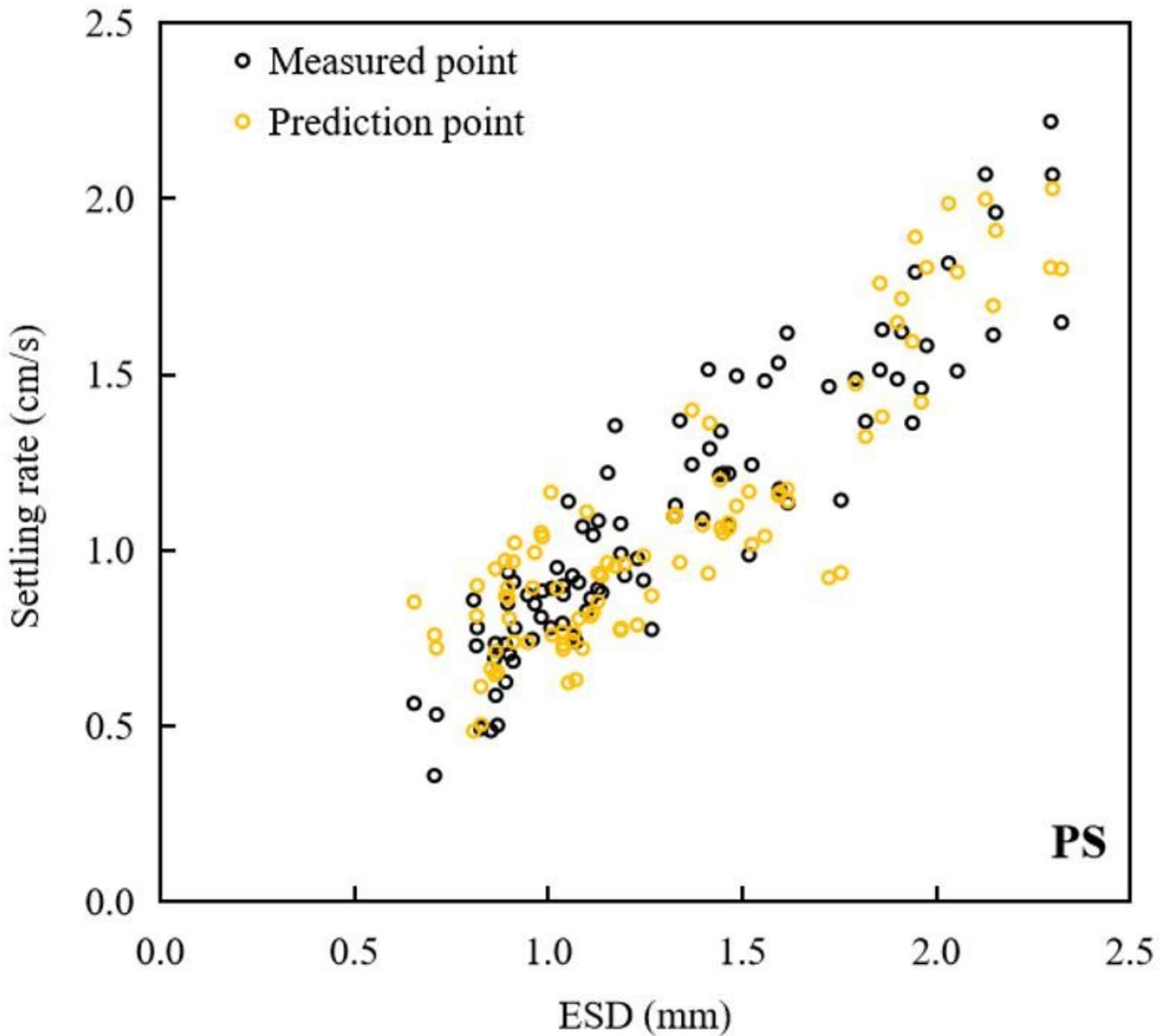


Figure 14

Measured dynamic water sedimentation rate and predicted rate (dynamic water equation).

Supplementary Files

This is a list of supplementary files associated with this preprint. Click to download.

- [Table5.docx](#)