

# Investigation of Biomaterial Characteristics of Chitosan Produced from Crab Shells

**Esther O Babatunde**

University of Ilorin Faculty of Engineering and Technology

**Joshua O Ighalo**

University of Ilorin Faculty of Engineering and Technology

**Sunday A Akolo**

Federal University of Technology Minna School of Engineering and Engineering Technology

**Adewale George Adeniyi** (✉ [adeniyi.ag@unilorin.edu.ng](mailto:adeniyi.ag@unilorin.edu.ng))

University of Ilorin <https://orcid.org/0000-0001-6615-5361>

**Lydia Adepoju**

University of Ilorin Faculty of Engineering and Technology

---

## Research

**Keywords:** Crab shells, Chitosan, Characterisation

**Posted Date:** June 2nd, 2020

**DOI:** <https://doi.org/10.21203/rs.3.rs-26559/v1>

**License:**   This work is licensed under a Creative Commons Attribution 4.0 International License.

[Read Full License](#)

---

# Abstract

Chitosan is a biomaterial that can be obtained from certain parts of aquatic fauna like scales and shells. They are cheap, readily available and environment-friendly complexing agents for heavy metals. In this study, crab shell was used as a source of chitosan and compared with commercial chitosan. The yield was 22.75% and 71% degree of de-acetylation. Solubility test showed that it will dissolve within 30 minutes in 0.1 M HCl. The FTIR indicated the presence of  $-OH$  functional group at wavelength  $1350\text{ cm}^{-1}$  and  $R-NH_2$  at  $3450\text{ cm}^{-1}$ . SEM revealed that the locally developed chitosan has a rough surface characterized with holes, and has a porous spongy structure. Electron Dispersive Spectroscopy (EDS) was used to examine the presence of elements on the chitosan. Results showed the presence of C, N, O and Na. Usually, Hydrogen is usually present in organic materials but EDS cannot detect its' presence. XRD revealed a low crystallinity of the chitosan obtained.

## 1. Introduction

Chitosan has been regarded as a source of potential bioactive material, but it also has several limitations to be utilized in biological system, including its poor solubility under physiological conditions. Therefore, to overcome these limitations, researchers focused on the derivatisation of chitosan by chemical modifications and partially hydrolysed chitosan by enzymatic actions as it contains various reactive functional groups[1–5]. The main factors which may affect the chitosan properties are its molecular weight and degree of de-acetylation (DD)[6]. These factors enable the researcher to formulate different grades of chitosan which differ primarily in molecular weight and degree of de-acetylation.

Chitosan is the de-acetylated form of chitin, which is a linear polymer of acetyl amino-d-glucose. Chitosan (poly-1,4-D-glucosamine), which is another polysaccharide biopolymer derived from chitin, also has a high affinity for transition metal ions in a way that the amine groups on chitosan serve as a chelation site for the metal ions [7, 8]. Chitosan is biodegradable, non-toxic and easily of derivatised, and has many amino and hydroxyl groups that can chelate heavy metal ions[4, 6, 9–12]. Chitosan are less expensive, easily available and environment-friendly complexing agents for heavy metals. It has been reported as a heavy metal adsorbent in several studies [13–21].

Chitosan can be obtained from wastes of marine fauna such as scales [4, 10, 11, 14, 22–24] and shells [25, 26]. In this paper, we studied the preparation of chitosan from crab shells and compared the characteristics with those of commercial chitosan.

## 2. Materials And Methods

### 2.1 Collection of Sample

Crab shell was obtained from Lagos lagoon (Nigeria). The crab was washed with tap water to remove possible foreign materials present (dirt and sands). The commercial chitosan was from Sigma-Aldrich in

Germany (purity 99%).

## 2.2 Production of Chitosan

Isolation of chitosan from crab shell wastes involves four traditional steps; de-proteinisation (DP), de-mineralization (DM), de-colourization (DC), and de-acetylation (DA). The wet crab was washed and dried followed by grinding and sieving to a particle size of 750  $\mu\text{m}$ , and then placed in a plastic bottle for storage at ambient temperature until used. De-proteinisation (DP) was then carried out on the crab shells. Four hundred grams of crab shell was placed in a solution of 3.5% NaOH (w/v) for 2 h at 65 °C, solid: solvent (1:10, w/v), then the solid was separated from the liquid and washed with distilled water until absence of colour in the medium which represents the absence of protein. The next step was to demineralise the shells. The deproteinised shell was placed in 1 N HCl for 30 minutes at room temperature, solid: solvent (1:15, w/v). Subsequently, the liquid was decanted and the solid was washed with distilled water until neutral pH, the remaining was dried at 50 °C for 12 hr and the product was chitin. The chitin was decolourized with 0.315% sodium hypochlorite (NaOCl) (w/v) for 5 minutes at room temperature solid: solvent (1:10, w/v) was poured into the vessel containing the solid and the suspension was agitated until the pigmentation of the solid disappeared. The white solid (chitin) was washed and dried at 50 °C for 12 hr in the oven. The de-acetylation of chitin was carried out by mixing chitin with 50% NaOH for 30 min at 121°C, solid: solvent (1:10, w/v). The mixture was washed with distilled water several times to remove residual sodium hydroxide, until pH 7 was achieved. The chitosan was dried in an oven at 50 °C for 18 hr.

## 2.3 Characterization of Chitosan

The solubility test was determined by placing 0.2 g of chitosan in 0.1 M of Hydrochloric acid and stirred till complete dissolution of chitosan. The chitosan was analysed by Fourier Transform Infrared Spectroscopy (FTIR) in the wavelength between 4000  $\text{cm}^{-1}$  and 400  $\text{cm}^{-1}$  and in solid state using KBr pellet method. The FTIR spectra were normalized and major vibration bands were identified associated with the main chemical groups. Room temperature low angle X-ray diffraction (XRD) patterns of the chitosan were studied using X-ray powder diffractometer using a Ni – filtered Cu K $\alpha$  X-ray radiation source. The relative intensities were recorded within the range of 10° – 90° (2 $\theta$ ) at a scanning rate of 5° $\text{min}^{-1}$ . The surface morphology of the chitosan was observed with scanning electron microscopy and fibermetric image and pore histograms. Other characterisation tests were Raman spectroscopy (RS), Scanning Electron Microscopy (SEM) and Electron Dispersive Spectroscopy (EDS).

## 3. Results And Discussion

### 3.1 Yields of Locally Produced Chitosan

During the demineralization process excessive undesirable foams are produced due to the CO<sub>2</sub> generation ( $\text{CaCO}_3 + 2\text{HCl} \rightarrow \text{CaCl}_2 + \text{CO}_2 + \text{H}_2\text{O}$ ) which was also reported by No and Hur [27]. The

demineralized and de-proteinized chitin has a light pink colour due to the presence of astaxanthin pigment; this pigment was eliminated during the decolourization step to yield cream white chitin powder which was also obtained by No and Meyers [11]. Yield was calculated as the dry weight of chitosan obtained from 400 g of crab shell. Chitosan yield was 22.75% which is comparatively higher than those reported in literature. Fernandez-Kim [23] reported 16.7–18.8% yield of chitosan from crawfish and No and Meyers [11] reported approximately 23% of chitin from crab shell. Brzeski [26] reported about 14% yield of chitosan from krill and Alimuniar and Zainuddin [3] was 18.6% from prawn waste.

## 3.2 Characterization of Chitosan

### 3.2.1 Solubility Test

It is commonly justified that main physical differences between chitin and chitosan is the ability of chitosan to be soluble in organic acid such as acetic acid or dilute hydrochloric acid. Chitosan with higher content of protonated amino group readily form well-ordered arrangement in Van der Waals force and hydrogen bond which exceed its tendency for intramolecular chemical bonds [21, 28]. The developed chitosan and the commercial chitosan both dissolved in 0.1 M hydrochloric acid within 30 minutes demonstrating excellent solubility.

### 3.2.2 Fourier Transform Infrared Spectrometer (FTIR)

Fourier Transform Infrared Spectrometer (FTIR) was used to probe the surface characteristics of the chitosan. The peak appearing was assigned to various functional group according to their respective wave number as reported in literatures hydroxyl group (OH) peaks appears at wavelength of  $1350\text{ cm}^{-1}$  the Amines group ( $\text{R-NH}_2$ ) peaks appears at  $3400\text{--}3500\text{ cm}^{-1}$ . The FTIR spectrum of Figs. 3 and 2 for commercial and locally developed chitosan respectively were relating with FTIR absorption bands. A wide absorption band at  $3438\text{ cm}^{-1}$  for Figs. 3 and 2 respectively indicates the presence of  $\text{-OH}$  stretching while peaks at absorption band featuring bending vibration of  $\text{N-H}$  from  $\text{R-NH}_2$  was observed at  $3450\text{ cm}^{-1}$  while  $\text{C-H}$  was displayed with stretching vibration of  $2916.1\text{ cm}^{-1}$ ,  $2858.3\text{ cm}^{-1}$  and bending vibration of  $1415.7\text{ cm}^{-1}$ ,  $1375.2\text{ cm}^{-1}$ . It was observed that the peaks were at the same frequency for both commercial and local developed chitosan but the locally developed chitosan has high absorbance as compared to commercial.

### 3.2.3 Raman Spectroscopy (RS)

Raman spectra were obtained for half of the films from deposition A before and after neutralization for determining chitosan's functionality. Raman spectra were analyzed for fingerprint and group frequency peaks. Group frequency peaks tend to occur above  $1500\text{ cm}^{-1}$ , while fingerprint modes are unique to the specific molecule and are usually found below  $1500\text{ cm}^{-1}$  [29]. Before starting the analysis, the chemical structures of chitosan were examined for the groups they contained in order to know what to expect. The functional groups identified are presented in Tables 1 and 2 for the commercial and locally developed chitosan respectively. Examining the molecules, chitosan contains 5 methine ( $\text{C-H}$ ) groups per repeat unit and 1 methylene ( $\text{CH}_2$ ) group. According to Wojtkowiak and Chabanel [29] methyl  $\text{CH}_3$  bending can be

found at  $1460 \pm 10 \text{ cm}^{-1}$  and  $\text{CH}_3$  deformation at  $1375 \pm 10 \text{ cm}^{-1}$ . These peaks are presented in the Figs. 4 and 5 for both commercial and locally developed chitosan respectively.

Table 1

Wave numbers of the bands observed in the Raman spectra for commercial chitosan and their assignment to the respective normal vibrations.

RS	Assignments
3362w	$\nu(\text{OH})\text{HB}$
3308w	
2932vs	$\nu(\text{CH}_3)$
2885vs	$\nu(\text{CH}_2)$
2818shm	$\nu(\text{CH}_3)$
2743w	$\nu(\text{CH})$
1654w	$\nu(\text{CO})$
1591 m	
1458 m	$\delta(\text{CH}) + \omega(\text{CH}_2) + \delta(\text{OH})$
1411 m	$\delta(\text{CH}_3) + \delta(\text{CH})$
1325	$\nu(\text{CN}) + \delta(\text{CH})$
1263	$\nu(\text{C-O}) + \delta(\text{CH}) + \rho(\text{CH}_2)$
$\Phi$ ,pyranoid ring; $\nu$ , stretching; $\delta$ , in-plane bending vibrations; $\gamma$ , $\omega$ , out-of plane bending; HB, hydrogen bond	

Table 2

Wave numbers of the bands observed in the Raman spectra for locally developed chitosan and their assignment to the respective normal vibrations.

RS	Assignments
1146	$\nu(\text{C-O-C}) + \nu(\phi)$
1114	$\nu(\text{C-OH}) + \nu(\text{C-CH}_2)$
1093	$\rho(\text{CH}) + \rho(\text{CH}_2) + \rho(\text{CH}_3)$
1044shm	$\rho(\text{CH}_3) + \delta(\text{CH}) + \delta(\text{OH})$
991shm	$\nu(\phi) + \delta(\text{CH})$
936 m	$\nu(\text{CN})$
896 m	$\nu(\phi) + \rho(\text{CH}_2)$
703w	$\omega(\text{NH}_2) + \delta(\phi)$
566shm	$\gamma(\text{NH}) + \gamma(\text{C=O}) + \omega(\text{CH}_3)$
493 m	$\gamma(\text{CO-NH}) + \delta(\text{C-CH}_3)$
479 m	$\gamma(\text{COC})$
444 m	$\gamma(\text{OH}) + \gamma(\phi)$
424 m	$\gamma(\text{OH}) + \gamma(\phi)$
285 m	$\delta(\text{C-NH-C}) + \gamma(\text{OH})$
$\Phi$ , pyranoid ring; $\nu$ , stretching; $\delta$ , in-plane bending vibrations; $\gamma$ , $\omega$ , out-of plane bending; HB, hydrogen bond	

Raman spectroscopy is very helpful for distinguishing amines from alcohols because the N-H stretch is distinctly stronger than the O-H stretch [29]. Also, hydrogen bonding has less of an effect on amines than alcohols, which changes the spectra completely. There is one primary amine in the chitosan repeat unit the NH bend occurs at  $1500 \text{ cm}^{-1}$ . The bands from the range  $500\text{--}1500 \text{ cm}^{-1}$  can be assigned to the vibrations:  $\delta_s(\text{CH}_3, \text{CH}_2)$  at  $1429 \text{ cm}^{-1}$ ,  $\delta_s(\text{CH}_3, \text{CH}_2)$  at  $1360\text{--}1372 \text{ cm}^{-1}$ ,  $\delta(\text{CH})$  at  $1319$  and  $1336 \text{ cm}^{-1}$ ,  $\nu(\text{C-C})$  and  $\nu(\text{C-O})$  in the range  $1200\text{--}1300 \text{ cm}^{-1}$ ,  $\delta(\phi\text{-OH})$  at  $1163 \text{ cm}^{-1}$ ,  $\nu(\text{C-O-C})$  in the range  $1000\text{--}1160 \text{ cm}^{-1}$ ,  $\gamma(\text{CH})$  in the range  $850\text{--}1000 \text{ cm}^{-1}$ , and  $\delta(\phi)$  in the range  $500\text{--}720 \text{ cm}^{-1}$  (Socrates, 2001).

### 3.2.4 Scanning Electron Microscopy (SEM)

The morphology of commercial and locally developed chitosan from Figs. 7 and 6 was obtained using the scanning electronic microscope at four different magnifications. The locally developed chitosan has

a rough surface characterized with holes, and has a porous spongy structure while commercial chitosan has similar characteristic as the locally developed chitosan but with less holes and pores.

### 3.2.5 Electron Dispersive Spectroscopy (EDS)

Electron Dispersive Spectroscopy (EDS) is a test to examine the presence of elements through amplitude of wavelength for the x-ray emitted after the electron was hit by the electron beam. For the emission of x-ray, the atoms must contain minimum of K-shell and L-shell where the electron is allowed to dislodge from shell to shell. Therefore, hydrogen being the only elements in the periodic table with only K shell is not detectable with EDS[30, 31]. Figure 10 is the EDS image of commercial chitosan, the spots represented with + in the Figure shows the points whose elemental composition are presented, Fig. 11a represent spot 2 and Table 3 presents the weight composition of the elements. Figures 11b and 11c depicts the spectrum of spot 3 and spot 6 respectively and Tables 4 and 5 presents the elemental composition of spot 3 and spot 6 for commercial chitosan. Figure 12 is the EDS image of locally developed chitosan and Figs. 13a and 13b represents spot 2 and spot 6 respectively and Tables 6 and 7 presents the elemental compositions for spot 2 and 6. Tables 3 and 4 contains Fluorine which is not part of elemental weight composition of chitosan and also Tables 6 and 7 contains Sodium which might be present as a result of inadequate washing during synthesis stage.

Table 3  
Elemental weight composition of spot 2 for commercial chitosan

Atomic number	Element symbol	Element name	Confidence level	Concentration percentage	Certainty percentage	Error percentage
7	N	Nitrogen	100	47.8	99.2	0.8
8	O	Oxygen	100	27.6	97.4	2.6
9	F	Fluorine	100	14.7	96.7	3.3
6	C	Carbon	100	9.9	99.2	0.8

Table 4  
Elemental weight composition of spot 3 for commercial chitosan

Atomic number	Element symbol	Element name	Confidence level	Concentration percentage	Certainty percentage	Error percentage
7	N	Nitrogen	100	49.6	99.1	0.1
8	O	Oxygen	100	26.6	97.3	2.7
9	F	Fluorine	100	12.8	96.4	3.6
6	C	Carbon	100	11	99.2	0.8

Table 5  
Elemental weight composition of spot 6 of commercial chitosan

Atomic number	Element symbol	Element name	Confidence level	Concentration percentage	Certainty percentage	Error percentage
7	N	Nitrogen	100	40.3	97.5	2.5
6	C	Carbon	100	31.6	93.4	0.7
8	O	Oxygen	100	28.1	95.3	4.6

Table 6  
Elemental weight composition of spot 2 for locally developed chitosan

Atomic number	Element symbol	Element name	Confidence level	Concentration percentage	Certainty percentage	Error percentage
8	O	Oxygen	100	39.7	98.3	1.5
11	Na	Sodium	100	38	99	1
6	C	Carbon	100	12	93.4	1.1
7	N	Nitrogen	100	10.3	97.5	2.4

Table 7  
Elemental weight composition of spot 6 for locally developed chitosan

Atomic number	Element symbol	Element name	Confidence level	Concentration percentage	Certainty percentage	Error percentage
8	O	Oxygen	100	39.6	98.3	1.6
11	Na	Sodium	100	38	99	1.2
6	C	Carbon	100	14.9	93.4	0.9
7	N	Nitrogen	100	13.5	97.5	2.2

### 3.2.6 X-Ray Diffraction (XRD)

The XRD spectrum of chitosan has low crystallinity. X-ray diffraction pattern for pure chitosan has peaks at  $2\theta = 10^\circ$  and  $20.09^\circ$  for pure chitosan confirms the semi crystalline nature[32]. The XRD pattern of commercial and locally developed chitosan are shown in Figs. 14 and 15 respectively. Both showed broad diffraction at  $2\theta = 20^\circ$  and that symbolizes semi crystalline chitosan. This was supported byYen, Yang and Mau [25] as the two characteristic crystalline peaks of chitosan at  $9-10^\circ$  and  $19-20^\circ$  with comparable crystallinity.

## Conclusion

Chitosan has been successfully prepared from crab shell with a yield of 22.75% and 71% degree of deacetylation. The commercial and locally developed chitosan were characterized by solubility test which

dissolve within 30 minutes in 0.1 M HCl. The FTIR indicate the presence of –OH functional group at wavelength  $1350\text{ cm}^{-1}$  and R-NH<sub>2</sub> at  $3450\text{ cm}^{-1}$ . SEM revealed that the locally developed chitosan has a rough surface characterized with holes, and has a porous spongy structure. Electron Dispersive Spectroscopy (EDS) was used to examine the presence of elements on the chitosan. Results showed the presence of C, N, O and Na. Usually, Hydrogen is usually present in organic materials but EDS cannot detect the its' presence. XRD revealed a low crystallinity of the chitosan obtained.

## Declarations

## Availability of data and materials

Not Applicable

## Competing interests

NIL, the authors declare that there are no conflicts of interest and the article does not contain any studies involving human or animal subjects.

## Funding

NIL, no funding was received

## Authors' contributions

**Babatunde Esther O:** did the experimental work in the laboratory

**Ighalo Joshua O** did the methodology set up and discussion of results

**AKOLO Sunday A:** edited the whole manuscript

**Adeniyi, Adewale George** did the setting out of the background to the study, wrote the introduction.

**Adepoju Lydia:** assisted in the laboratory work

## Acknowledgements

The availability of laboratory at the Chemical Engineering Department, Federal University of Technology, Minna is greatly acknowledged.

## References

1. Chen, Y.L.: 'Preparation and Characterization of Water Soluble Chitosan Gel for Skin Hydration', University Sains Malaysia, 2008
2. Mourya, V.K., and Inamdar, N.N.: 'Chitosan-modifications and applications: opportunities galore', *Reactive Functional Polymer*, 2008, 68, pp. 1013–1051
3. Alimuniar, M., and Zainuddin, C.: 'An economical technique for producing chitosan' (Elsevier Applied Science, 1992. 1992)
4. Johnson, E.L., and Peniston, Q.P.: 'Utilization of shellfish waste for chitin and chitosan production. ' (AVI Publishing, 1982. 1982)
5. Moorjani, M.N., Khasim, D.I., Rajalakshmi, S., Puttarajappa, P., and Amla, B.L.: 'Chitosan of high viscosity and protein as a valuable by-product from squilla', in Editor (Ed.)^(Eds.): 'Book Chitosan of high viscosity and protein as a valuable by-product from squilla' (MIT Sea Grant Program, 1978, edn.), pp. 210-216
6. Dutta, P.K., Dutta, J., and Tripathi, V.S.: 'Chitin and Chitosan: Chemistry, properties and Application', *Journal of Scientific and Industrial Research*, 2004, 63, pp. 20-31
7. Guibal, E.: 'Interactions of metal ions with chitosan-based sorbents: a review', *Separation and Purification Technology*, 2004, 38, pp. 43-74
8. Varma, A.J., Deshpande, S.V., and Kennedy, J.F.: 'Metal complexation by chitosan and its derivatives: A Review', *Carbohydrate Polymers*, 2004, 55, pp. 77-93
9. Merrifield, J.D.: 'Synthesis and characterization of thiol grafted chitosan beads for mercury removal', University of Maine, 2002
10. Rout, S.K.: 'Physicochemical, Functional, and Spectroscopic analysis of crawfish chitin and chitosan as affected by process modification. ', Dissertation, 2001
11. No, H.K., and Meyers, S.P.: 'Crawfish Chitosan as a Coagulant in Recovery of Organic Compounds from Seafood Processing Streams', *Journal Agriculture and Food Chemistry*, 1989, 37, (3), pp. 580-583
12. Struszczyk, H.: 'Microcrystalline chitosan. Preparation and properties of microcrystalline chitosan', *Journal of Applied Polymer of Science*, 1987, 33, pp. 177-189
13. Mota, J.A., Chagas, R.A., Vieira, E.F., and Cestari, A.R.: 'Synthesis and characterization of a novel fish scale-immobilized chitosan adsorbent—Preliminary features of dichlorophenol sorption by solution calorimetry', *Journal of hazardous materials*, 2012, 229, pp. 346-353
14. Iqbal, J., Wattoo, F.H., Wattoo, M.H.S., Malik, R., Tirmizi, S.A., Imran, M., and Ghangro, A.B.: 'Adsorption of acid yellow dye on flakes of chitosan prepared from fishery wastes', *Arabian Journal of Chemistry*, 2011, 4, (4), pp. 389-395
15. Liu, X.L., and Cheng, Z.H.: 'Removal of copper by a modified chitosan adsorptive membrane', *Frontiers of Chemical Engineering China*, 2009, 3, pp. 102–106
16. Rojas, G., Silva, J., Flores, J.A., Rodriguez, A.M., and Maldonado, H.: 'Adsorption of chromium onto cross-linked chitosan. ', *Separation and Purification Technology*, 2005, 44, pp. 31-36

17. Chassary, P., Vincent, T., and Guibal, E.: 'Metal anion sorption on chitosan and derivative materials: a strategy for polymer modification and optimum use', *Reactive and Functional Polymers*, 2004, 60, pp. 137-149
18. Qi, L., and Xu, Z.: 'Lead Sorption from Aqueous Solutions on Chitosan Nanoparticles', *Colloids and Surface A: Physicochemical and Engineering Aspects*, 2004, 251, pp. 183–190
19. Ng, J.C.Y., Cheung, W.H., and McKay, G.: 'Equilibrium Studies for the Sorption of Lead from Effluents using Chitosan', *Chemosphere*, 2003, 52, pp. 1021–1030
20. Dambies, L., Vincent, T., and Guibal, E.: 'Treatment of arsenic-containing solutions using chitosan derivatives: uptake mechanism and sorption performances', *Water Research*, 2002, 36, pp. 3699-3710
21. Tianwei, T., Xiaojing, H., and Weixia, D.: 'Adsorption behaviour of metal ions on imprinted chitosan resin', *Journal of Chemical Technology and Biotechnology*, 2001, 76, pp. 191-195
22. Pandharipande, S., Jana, R., and Ramteke, A.: 'Synthesis and Characterization of Chitosan from Fish Scales', *International Journal of Science, Engineering and Technology Research*, 2018, 7, (4), pp. 287-291
23. Fernandez-Kim, S.O.: 'Physicochemical and functional properties of crawfish chitosan as affected by different Processing protocols', Louisiana State University, 2004
24. Eletta, A.A.O., and Ighalo, J.O.: 'A Review of fish scales as a Source of Biosorbent for the Removal of Pollutants from Industrial Effluents', *Journal of Research Information in Civil Engineering*, 2019, 16, (1), pp. 2479-2510
25. Yen, M.T., Yang, J.H., and Mau, J.L.: 'Physicochemical characterization of chitin and chitosan from crab shells', *Carbohydrate Polymers*, 2009, 75, pp. 15-21
26. Brzeski, M.M.: 'Concept of chitin/chitosan isolation from Antarctic Krill (*Euphausia superba*) shells on a technique scale', in Editor (Ed.)<sup>^</sup>(Eds.): 'Book Concept of chitin/chitosan isolation from Antarctic Krill (*Euphausia superba*) shells on a technique scale' (The Japan Society of Chitin and Chitosan, 1982, edn.), pp.
27. No, H.K., and Hur, E.Y.: 'Control of Foam Formation by Antifoam during Demineralization of Crustacean Shell in Preparation of Chitin', *Journal of Agricultural and Food Chemistry*, 1998, 46, (9), pp. 3844-3846
28. Zhang, H., Jin, Y., Deng, Y., Wang, D., and Zhao, Y.: 'Production of chitin from shrimp shell powders using *Serratia marcescens* B742 and *Lactobacillus plantarum* ATCC 8014 successive two-step fermentation', *Carbohydrate Research*, 2012, 362, (1), pp. 13-20
29. Wojtkowiak, B., and Chabanel, M.: 'Spectrochimie Moléculaire' (PWN, 1984. 1984)
30. Swapp, S.: 'Scanning Electron Microscopy (SEM)', 2012
31. Goldstein, J.: 'Scanning electron microscopy and x-ray microanalysis.' (Kluwer Academic: Plenum Publishers, 2003. 2003)

32. Monteiro Jr, O.A., and Airoidi, C.: 'Some studies of crosslinking chitosan–glutaraldehyde interaction in a homogeneous system', International Journal of Biological Macromolecules, 1999, 26, (2-3), pp. 119-128

## Figures

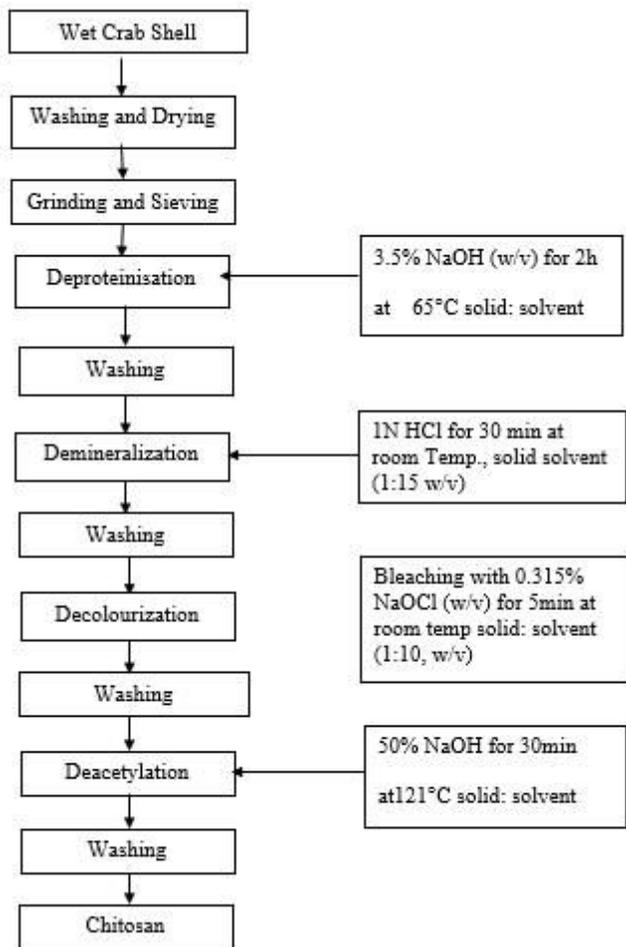
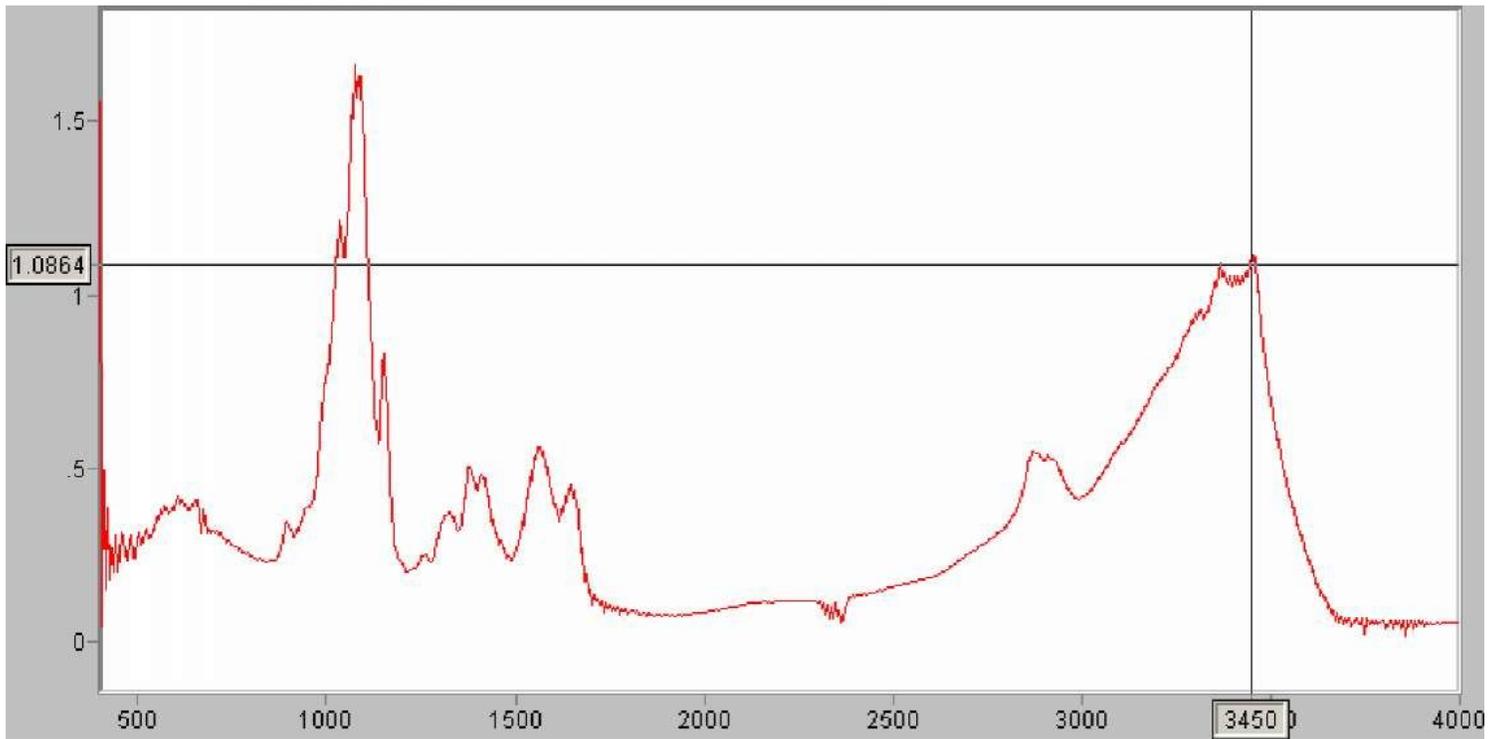


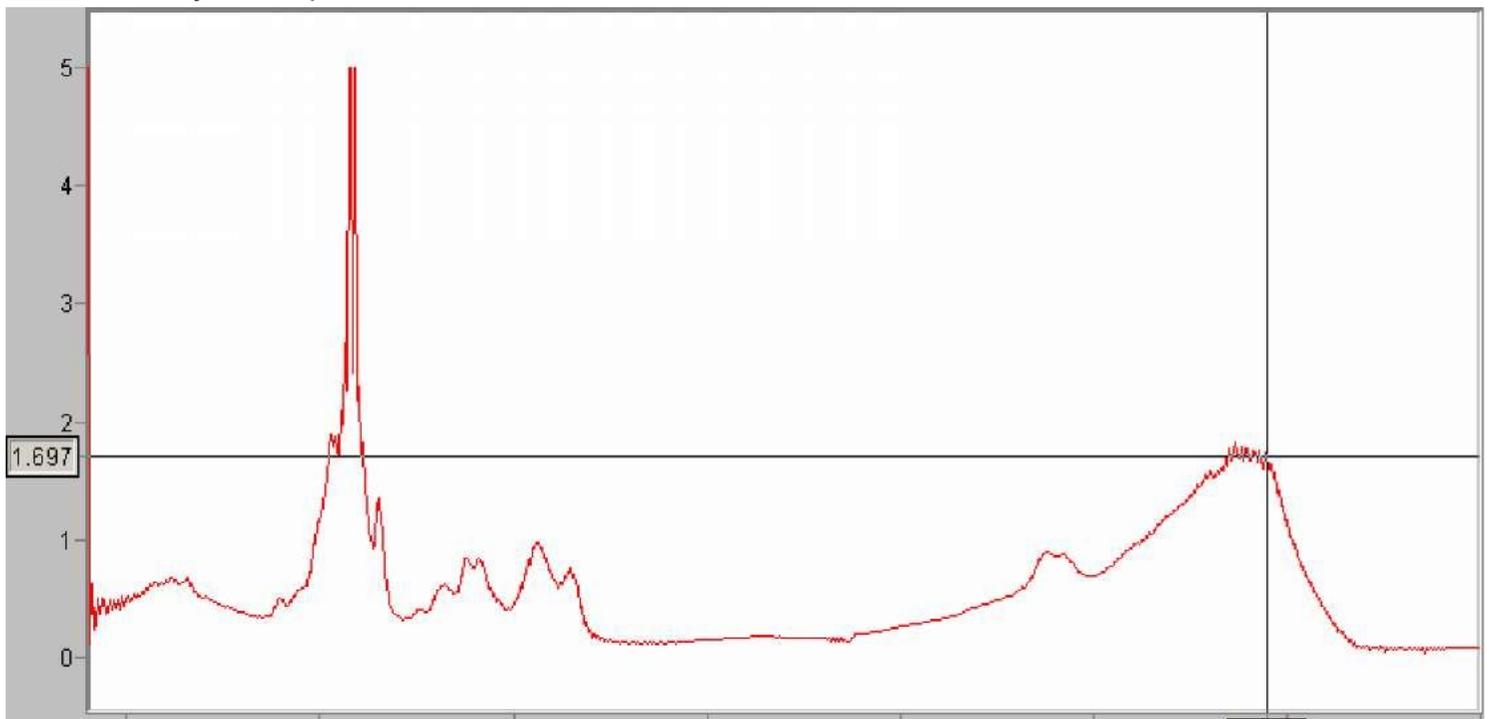
Figure 1

Summary of processes involved in the production of chitosan from crab.



**Figure 2**

FTIR of locally developed chitosan



**Figure 3**

FTIR of commercial chitosan

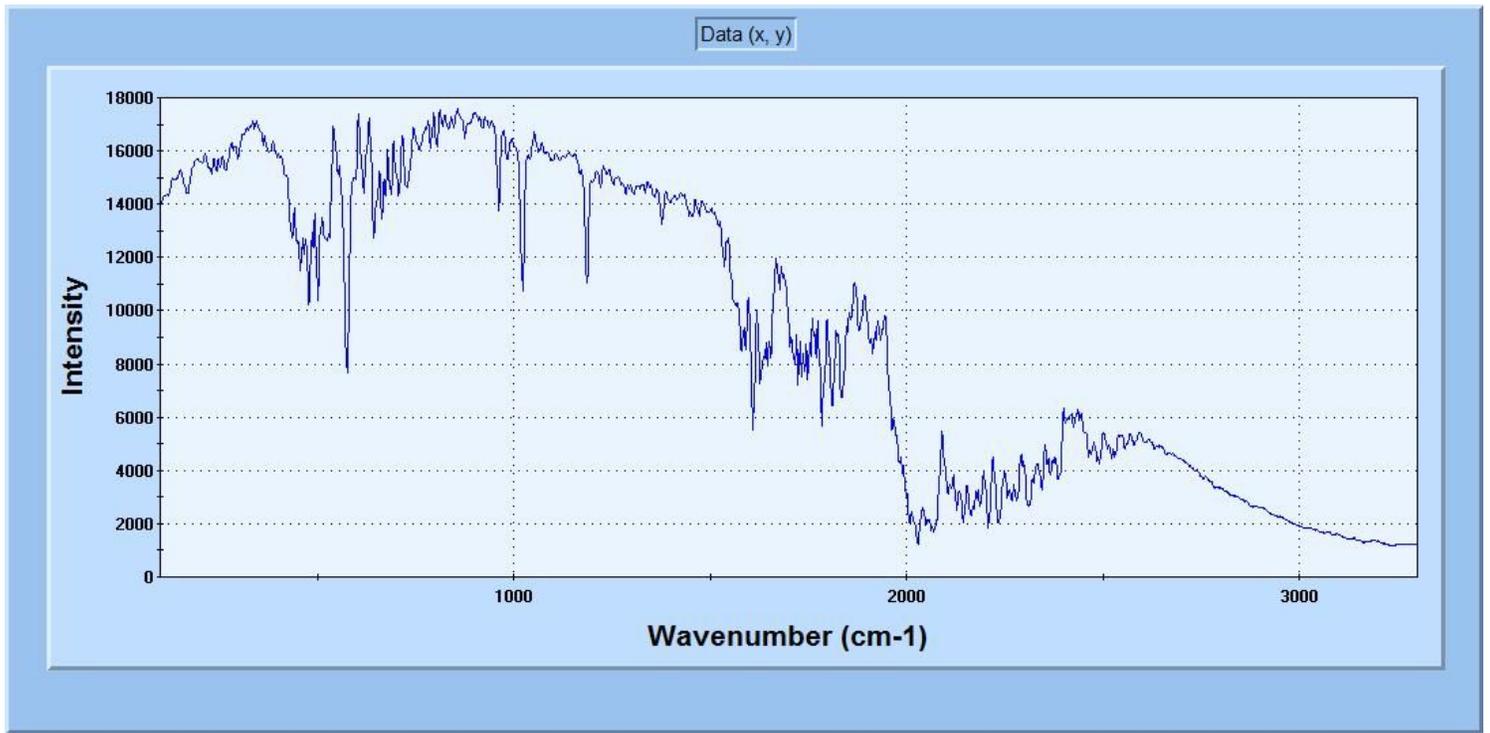


Figure 4

Raman spectroscopy of commercial chitosan

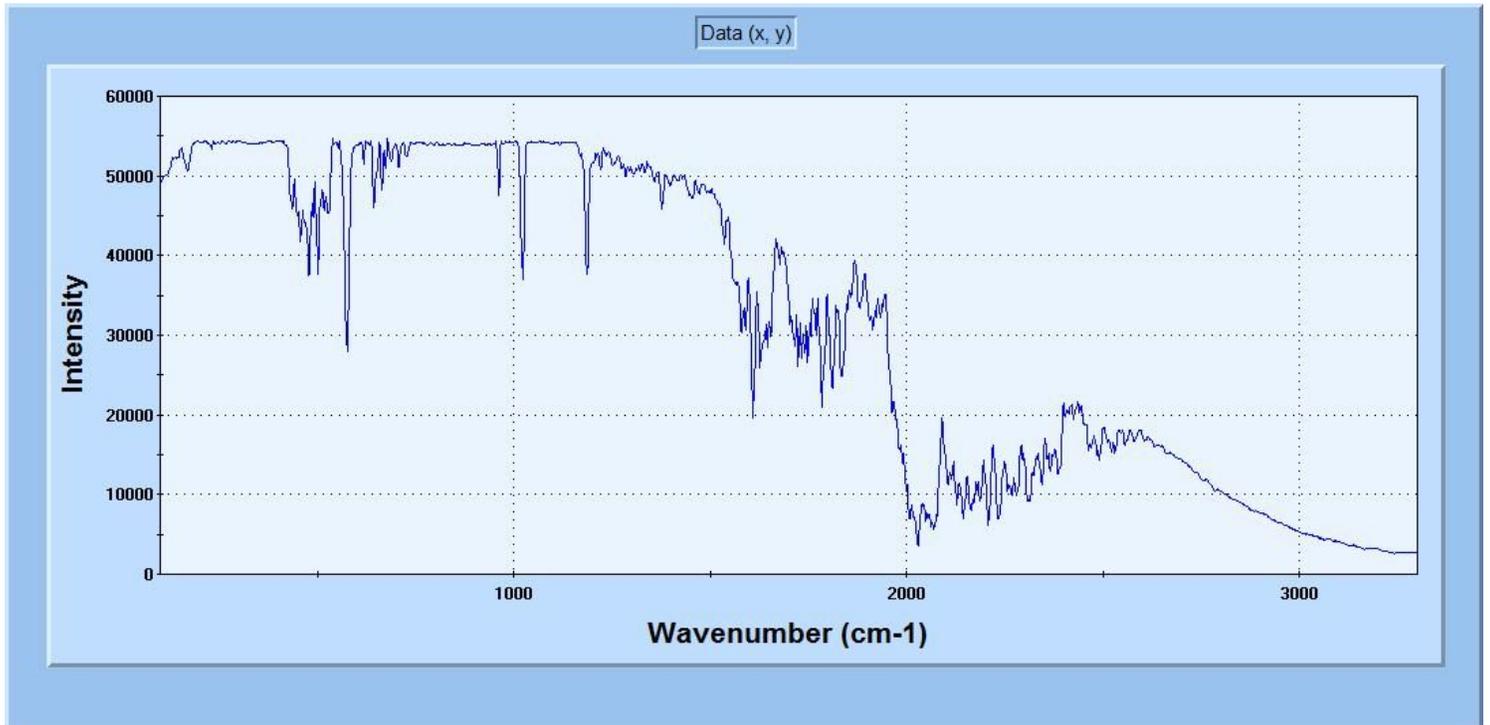


Figure 5

Raman spectroscopy of local developed chitosan

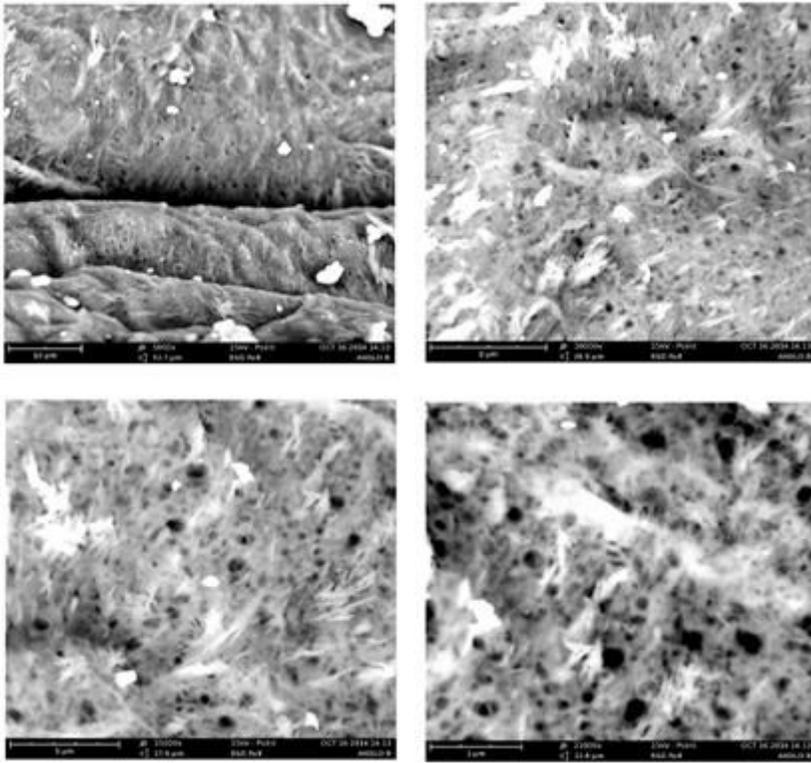


Figure 6

SEM image of locally Developed Chitosan

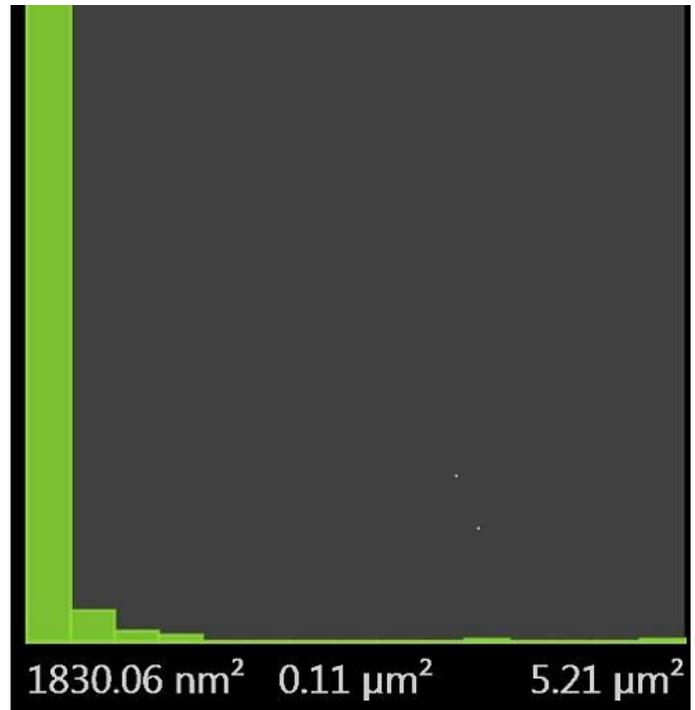
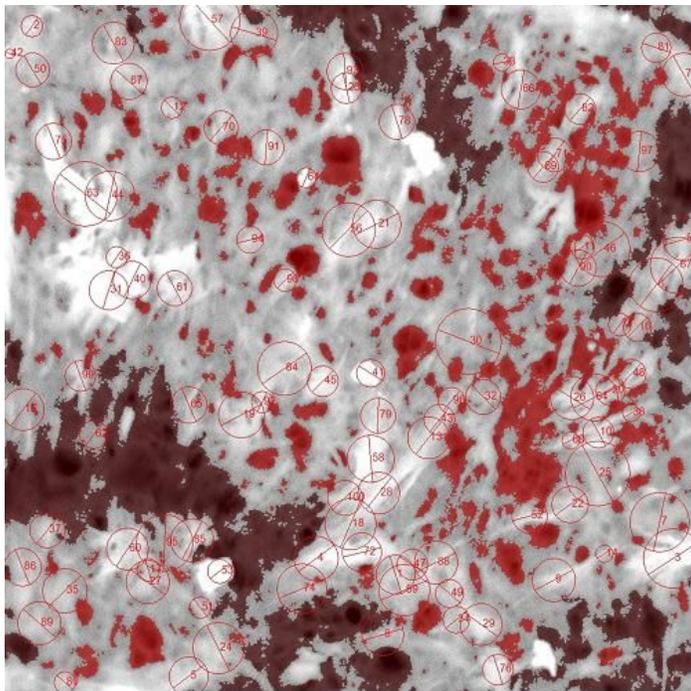


Figure 7

Fibermetric Image and Pore Histogram of local developed chitosan

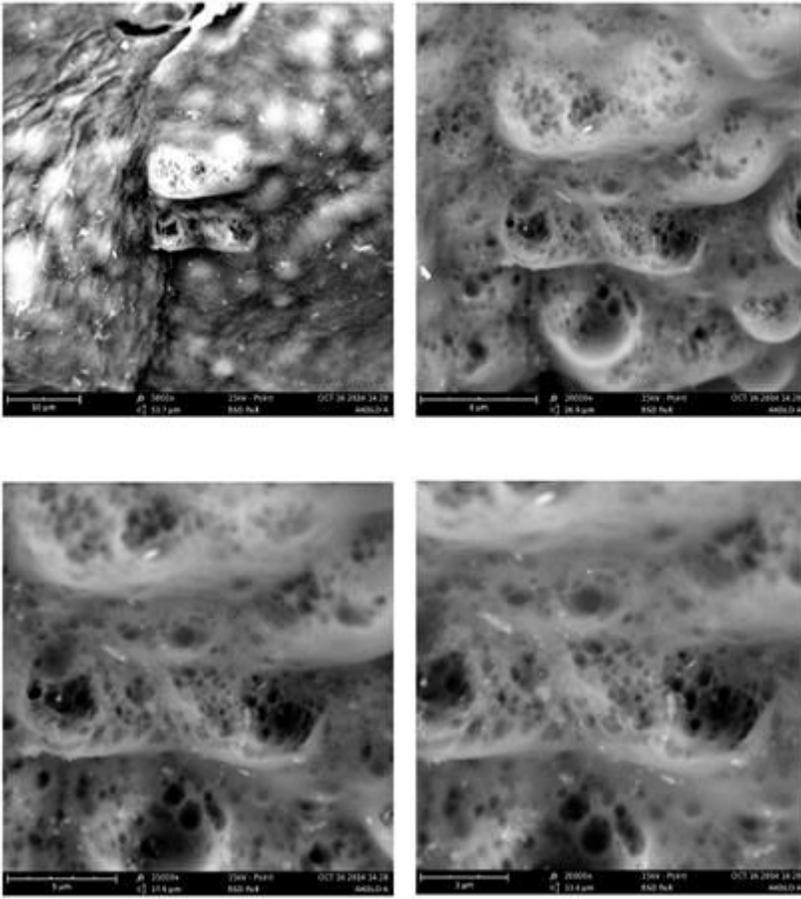


Figure 8

SEM image of commercial Chitosan

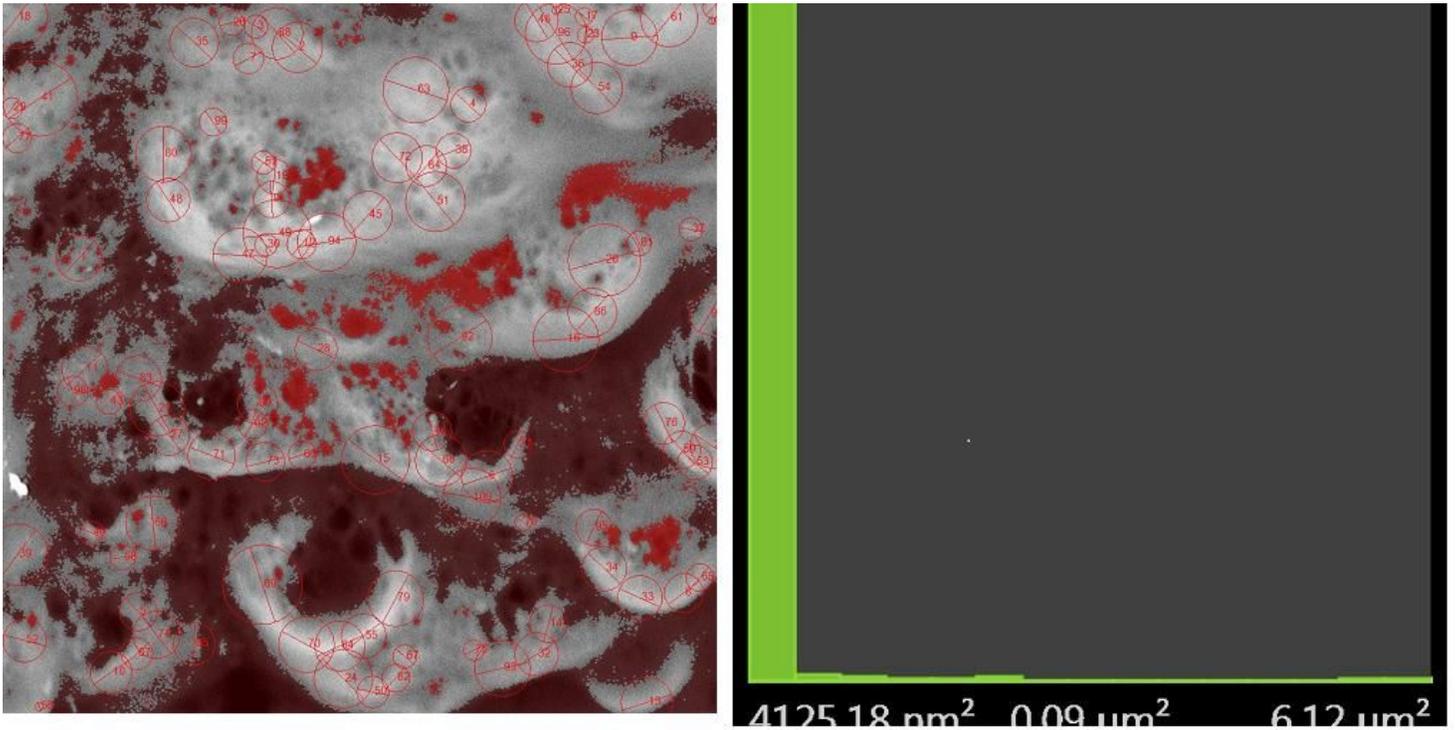


Figure 9



Figure 10

EDS image for the commercial chitosan

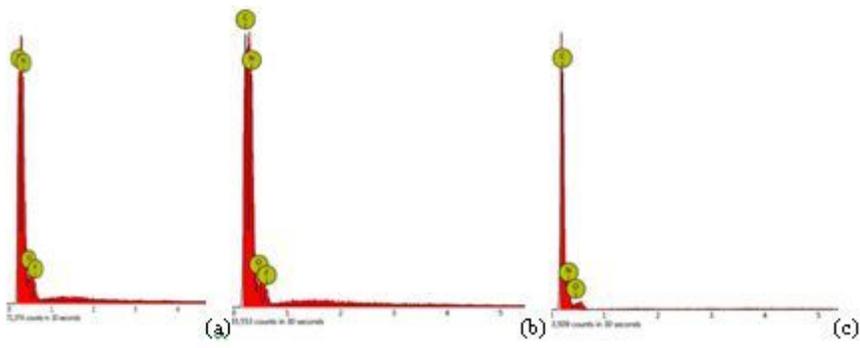
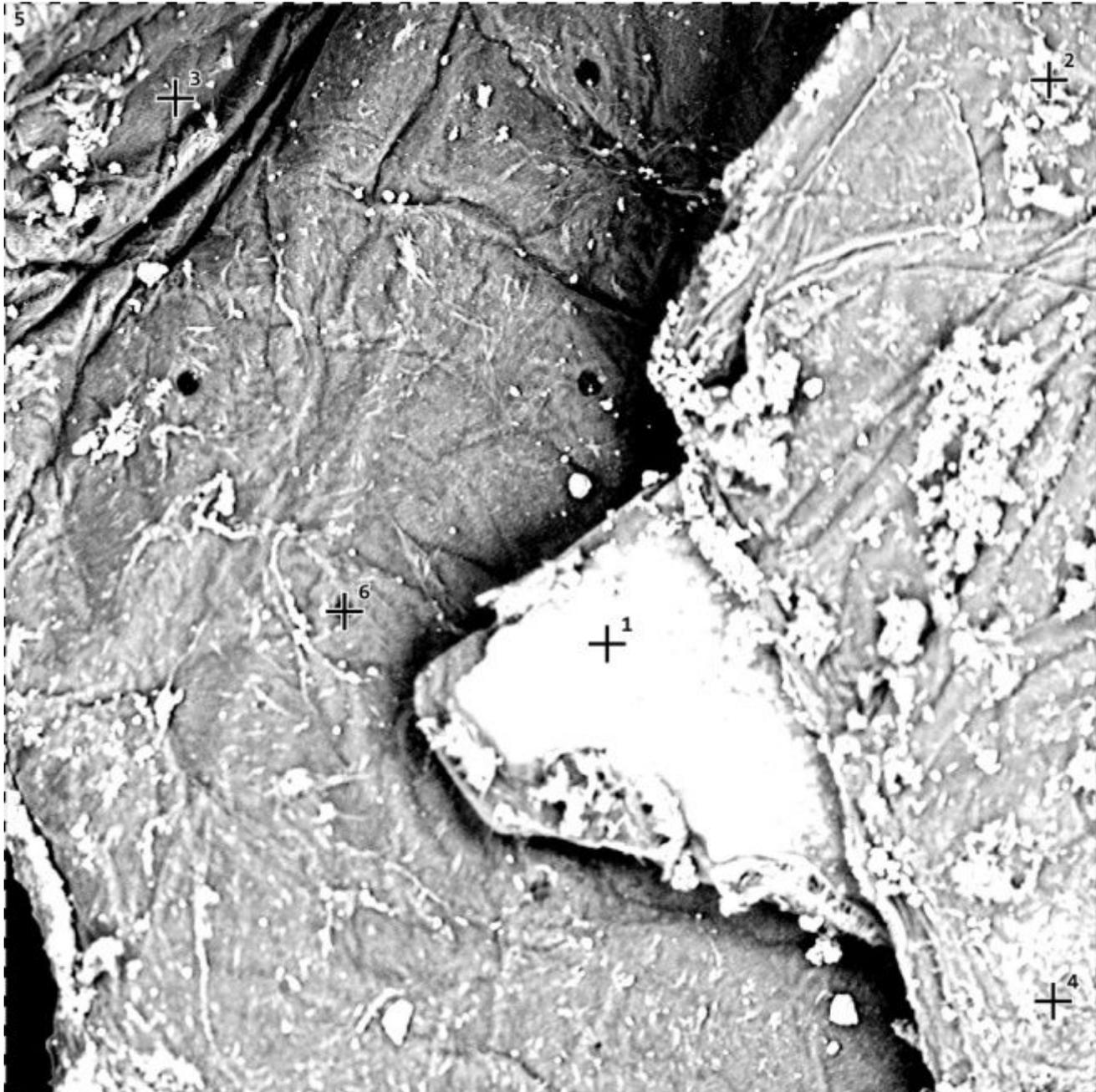


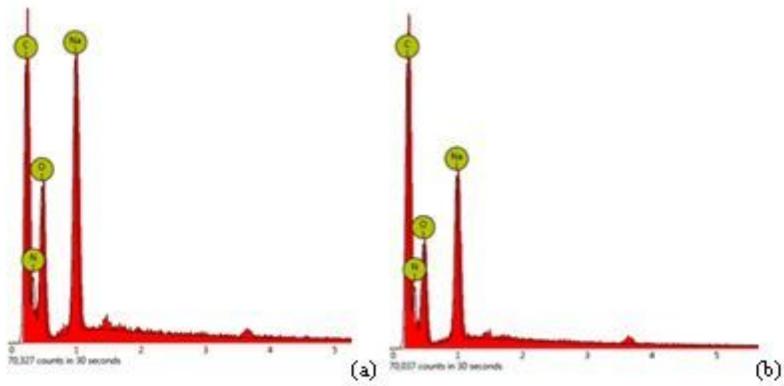
Figure 11

a (spot 2), b (spot 3) and c (spot 6): EDS spectrum for commercial chitosan



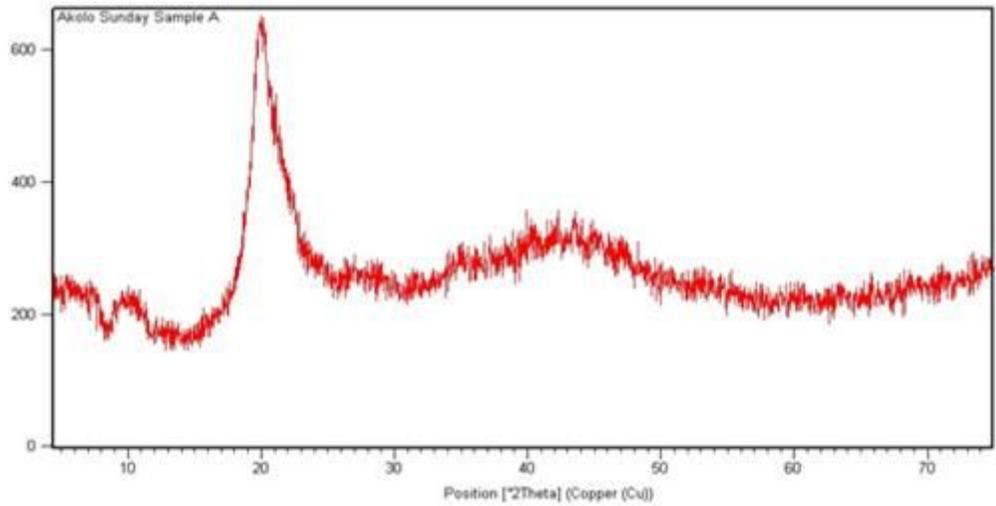
**Figure 12**

EDS image for locally developed chitosan



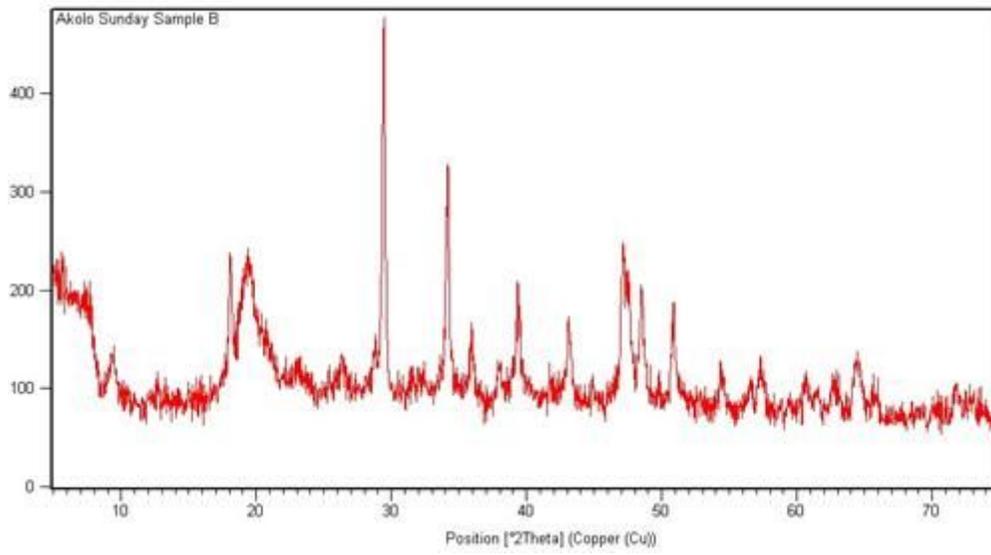
**Figure 13**

a (spot 2) and b (spot 6): EDS spectrum for locally developed chitosan



**Figure 14**

XRD for commercial chitosan



**Figure 15**

XRD for locally developed chitosan