

Pyridine based cross-linked chitosan: a biopolymer adsorbent for the green removal of toxic metals from water

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Research Article

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Pyridine based cross-linked chitosan: a biopolymer adsorbent for the green removal of toxic metals from water

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Abstract

Herein we report the green recovery of toxic metals [namely: Cd²⁺, Cr³⁺, Mn²⁺, Pb²⁺, and Ni²⁺] from water utilizing a biopolymer: 2,6-pyridine dicarboxylic acid cross-linked chitosan (PDC-CCS) as the adsorbent. Adsorption studies were performed at a previously determined optimum adsorption conditions for Cu(II) [i.e temperature = 30 °C, pH of about 7.5, contact time = 60 mins and initial metal ion concentration of 2.5 mM]. At the RI-PB/def2-SVP level of theory, the Density Functional Theory (DFT) approach has been used to evaluate adsorption energy for metal ions. Selectivity studies were performed at pH 4.20, 5.56, 6.65 and 7.61. While Mn(II), Cd(II) and Ni(II) were strongly adsorbed at higher pH (7.5), Cr(III) and Pb(II) were seen to be strongly adsorbed at lower pH (around 4.0). Selectivity studies revealed that PDC-CCS can be utilized for simultaneous removal of the metals at pH 4.2; selective adsorption of Mn(II) at pH 5.56 as well as simultaneous-selective removal of Ni(II) and Mn(II) near neutral pH. The maximum adsorption limit of PDC-CCS for Mn(II), Cd(II) and Ni(II), were found to be 1258.79, 1118.70 and 829.62 mmol/g respectively. When compared with some relevant previously used adsorbent, PDC-CCS shows an exceptional adsorption capacity. Consequently, a successful biopolymer adsorbent for the treatment of water contaminated by hazardous metals.

Key words: selective adsorption; simultaneous adsorption; adsorption energy; DFT.

Indisputably, contamination of water by heavy metals constitutes major environmental problem owing to their debilitating effect and uneasy complete removal. Chitosan [a biopolymer obtained from chitin (figure 1a)] on the other hand is known for its high adsorption property towards metal ions [1]. Likewise, improvement in the sorption property of chitosan [with incomplete deacetylation (figure 1b), fully deacetylated (figure 1c)] has been made possible through several modifications that utilize the free amino function group in chitosan

[1,2]. Despite the fact that the utilization of chitosan in its modified form for the expulsion of noxious metals from water has pulled in a great deal of interests as of late [3-45], the utilization of pyridine based cross-linked chitosan has not been accounted for as far as we could possibly know. Recently, we reported a new pyridine based cross-linked chitosan (figure 1d) (2,6-pyridine dicarboxylic acid cross-linked chitosan) as a non-toxic biopolymer adsorbent for the recovery of Cu(II) ions from water [46]. In furtherance to this, the pyridine based biopolymer has been utilized in this study in order to extract other toxic metals from water, including; cadmium, chromium, manganese, lead, and nickel with the end goal of investigating/researching the selectivity of this adsorbent with regard to the solution pH and the interaction time of the adsorbent at the optimum temperature and the ideal initial metal ions concentration. Additionally, the Density Functional Theory (DFT) approach has been employed to justify the adsorbent's adsorption limit/capacity for each of the metals under scrutiny.

The deacetylation degree of chitosan was determined from previous study [46] by ¹H NMR spectroscopy using the formulae:

$$\text{DDA} = \left(1 - \frac{I_{CH_3}}{3 \times \sum I_{H_1}}\right) \times 100\% \quad (1) \quad [47]$$

$$\text{DDA} = \left(\frac{I_{H_1-GlnN}}{I_{H_1-GlnN} + \frac{1}{3}I_{CH_3}} \right) \times 100\% \quad (2) \quad [48,49]$$

Where I_{CH_3} depicts the proton integral in $-\text{COCH}_3$ group and $\sum I_{H_1} = I_{H_1-GlnN}$ this implies the summation of the proton integral attached to the D-glucosamine unit's C1 atom. Chitosan's degree of deacetylation (DDA) was obtained at 96 percent.

In accordance with the updated literature procedure of Sailakshmi et al [50], pyridine-2,6-dicarboxylic acid crosslinked chitosan (PDC-CCS) was prepared and the cross-linking degree was determined using the bradford assay. The presence of pyridine-2,6-dicarboxylic acid in the PDC-CCS was revealed by ¹³C NMR and UV-visible spectroscopy through peaks due to aromatic carbons and carbonyl carbons. FT-IR confirmed the interaction of the cross-linker with chitosan at the $-\text{NH}_2$ functional group. Elemental analysis showed an increase in the C/N ratio after cross-linking indicating a successful incorporation of the crosslinker. The result of the Bradford assay confirmed that the cross-linking is 100% complete. After crosslinking, X-ray diffraction spectroscopy revealed a reduction in the crystallinity of the biomaterial. Thermal analysis suggested a decrease in stability upon cross-linking. N₂ adsorption isotherm and SEM

analysis indicated an increased surface area as well as increased porosity of the synthesized cross-linked chitosan [46].

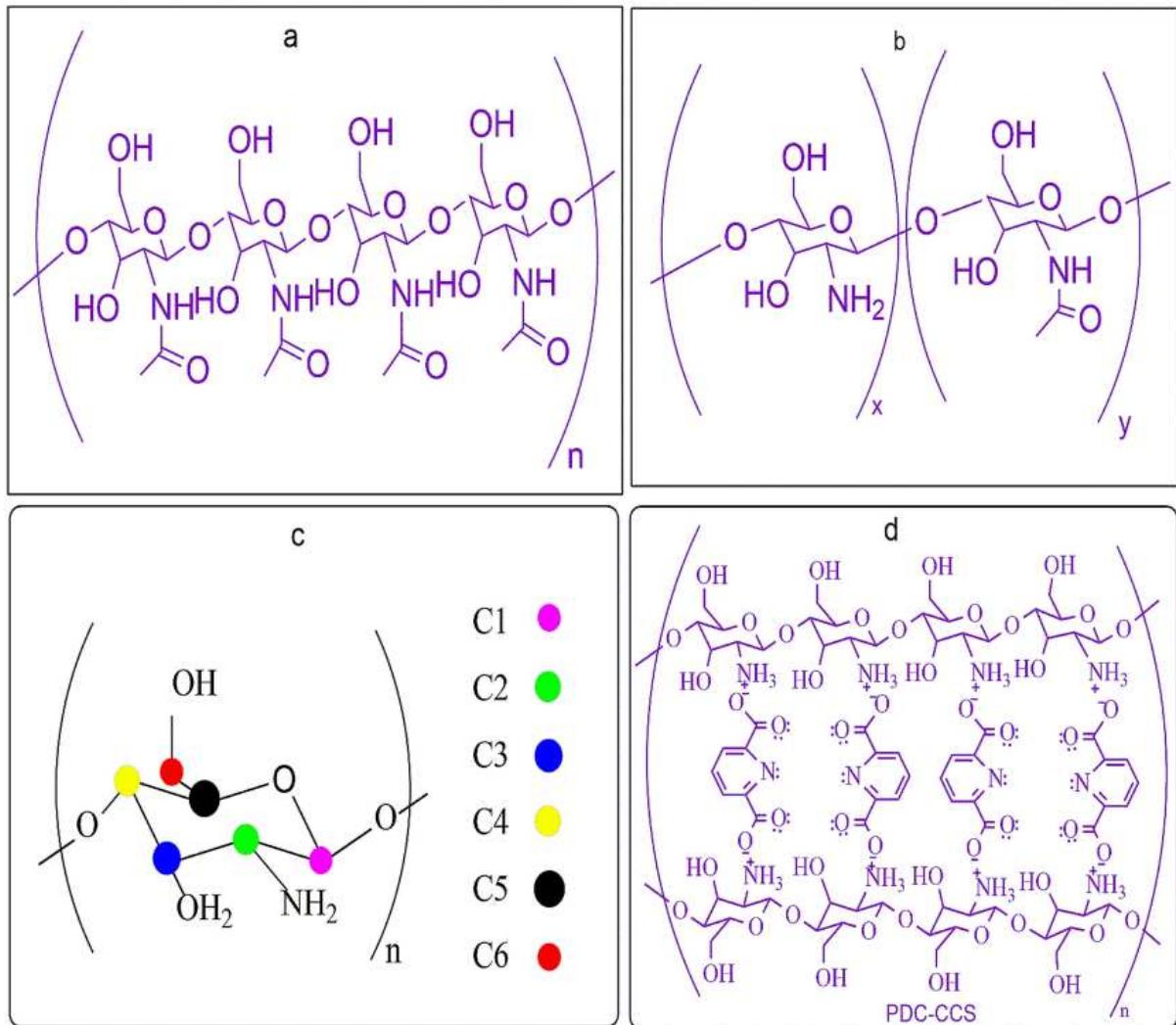


Figure 1: Structure of (a) chitin (b) chitosan (c) fully deacetylated chitosan (d) crosslinked chitosan showing possible binding sites

Following the Thien et al literature approach, we used PDC-CCS from previous research to recover Cu(II) from water. [47]. In addition, to obtain an optimal adsorption state, the impact of temperature, the solution pH, adsorbent time of contact along with initial concentration of Cu(II) ions were examined. In fact, the adsorption limit/capacity Q has been evaluated according to equation 3.

$$Q = \frac{V \times (C_o - C)}{W} \quad (3)$$

Where Q, C and C_o are, individually, the adsorption limit/capacity (mmolg⁻¹), the final equilibrium concentration of metal ions (mmoll⁻¹) and the initial concentration of metal ions.

Likewise, the solution volume (l) and sorbent mass (g) are V and W, respectively. Additionally, evaluation of the experimental data has been performed with kinetic models (pseudo-first-order and second-order kinetic models according to equation 4 and 5 respectively) and models of Isothermal Adsorption (Langmuir and Freundlich adsorption isotherms according to equation 6 and 7 respectively)

$$\ln(q_e - q_t) = \ln q_e - \frac{k_1}{2.303} t \quad (4)$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (5)$$

$$\frac{C_e}{Q_e} = \left(\frac{1}{K_L q_m} \right) + \left(\frac{C_e}{q_m} \right) \quad (6)$$

$$\frac{C_e}{Q_e} = \left(\frac{1}{K_L q_m} \right) + \left(\frac{C_e}{q_m} \right) \quad (7)$$

Where the quantity of Cu(II) ion adsorbed (mg g^{-1}) at equilibrium and time t is q_e and q_t respectively; The first-order and second-order adsorption rate constants (min^{-1}) are respectively expressed by k_1 and k_2 ; C_e is the equilibrium Cu(II) ion concentration in solution (mgl^{-1}), whereas the equilibrium adsorption limit/capacity (mg g^{-1}) is denoted as Q_e ; for a single-layer coverage (mg g^{-1}), q_m represents the saturated adsorption limit, while k_f , n and K_L are taken as constants. The observed optimum adsorption conditions were: temperature of 30 °C, pH of about 7.5, the initial concentration of Cu(II) ions was found to be 2.5 mM and the contact time was 60 mins. The second-order kinetic model was in good fitness with the experimental adsorption of the Cu(II) ion onto PDC-CCS. Similarly, the Langmuir isothermal adsorption model was adequate for the elucidation of the experimental results. In the same vein, the adsorption process has been shown to be spontaneous and enthalpy driven from the result obtained from the thermodynamic studies of adsorption. In particular, a high value of 2186 mmol/g was obtained for Cu(II) ions as the maximum adsorption limit/capacity of the PDC-CCS. This value was much higher when compared with value obtained from other studies in the literature. Moreover, PDC-CCS could easily be regenerated and reuse for several adsorption cycles. [46].

While we expect the adsorption of other metals [Cd^{2+} , Cr^{3+} , Mn^{2+} , Pb^{2+} and Ni^{2+}] onto the PDC-CCS to follow the same mechanism/model for the recovery of Cu (II), the assessment of the PDC-CCS adsorption potential for each of the metals was carried out under optimum Cu(II) adsorption conditions. Solutions of the metal ions [Cd^{2+} , Cr^{3+} , Mn^{2+} , Pb^{2+} and Ni^{2+}] at the

optimum initial concentration were first prepared by dissolving calculated amount of the salts [$\text{CdCl}_2 \cdot \text{H}_2\text{O}$, $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$, $(\text{CH}_3\text{COO})_2\text{Pb} \cdot 3\text{H}_2\text{O}$ and NiCl_2] separately in distilled water. The metal ions concentrations in the solutions were determined with Spectro Arcos ICP-OES. To change the pH of the solutions to the optimum pH, sodium hydroxide and hydrogen chloride solutions were added where appropriate. In 25 ml of prepared metal ion solutions, 0.005 g of PDC-CCS was added separately with constant shaking at the optimum temperature and contact time, at some time intervals, a 0.25 ml solution was taken and the concentrations of the metal ions in the samples were again measured. Based on the difference between the initial and final concentration of metal ions in aqueous solutions, the adsorption limit for metal ions was calculated at a given time using equation 3.

The adsorbent selectivity for the metal ions in the solution was examined by first preparing a 25 ml solution mixture of Cd^{2+} , Cr^{3+} , Mn^{2+} , Pb^{2+} , Ni^{2+} , and Cu^{2+} at the said ideal concentration of the metal ions by weighing calculated amount of the respective salts in a graduated vessel and diluting up to the required volume. Aqueous hydrochloric acid/ammonia was used where appropriate to change the solution's pH. Four different solution mixtures of the metal ions were thus prepared with a pH of 4.20, 5.56, 6.65 and 7.61. The initial concentrations of the metal ions were calculated for the four separate solutions using ICP-OES. Thereafter, a 0.005g of the adsorbent (PDC-CCS) was added separately into the four different solutions with continuous shaking at the optimum temperature. Samples from the solutions were taken at intervals of 5, 10, 15, and 20 mins; the concentration of metal ions in the samples was again measured, the capacity of adsorption was calculated, and the selectivity for each metal was examined.

The second-order kinetic model closely suits the adsorption of Cu(II) on the adsorbent (PDC-CCS), thus suggesting a chemisorption in which the Cu(II) ions are mainly adsorbed through complexation by the various donor sites on the adsorbent [46]. The adsorption energy for each of the metal has been estimated by computing the final single point energy (FSE) of the adsorbent, metal ion in solution, adsorbent-metal complexes and H_2O . The chemical structures of the adsorbent, metal ion in solution, adsorbent-metal complex and H_2O were drawn with AVOGADRO and pre-optimized. However, for an easy simulation, the ionic interaction of protonated chitosan with ions of pyridine-2,6-dicarboxylate was replaced with a peptide linkage as the interaction can as well occur through condensation by the elimination of water molecule. The charges on the metal ions were taken into consideration; and where necessary, the spin multiplicities were assigned base on a strong field ligand for the adsorbent-metal and a weak field ligand for the metal ions in solution. Thereafter, geometry optimization of the

chemical structures were performed using ORCA at the RI-PB/def2-SVP level of theory with the aim of obtaining the final single point energies. The adsorption energy (E_{ads}) was calculated as follows:

$$E_{ads} = [E(\text{adsorbent-metal}_{(s)}) + E(nH_2O)] - [E(\text{adsorbent}_{(s)}) + E(\text{metal}_{(aq)})] \quad (8)$$

Where $E(\text{adsorbent-metal}_{(s)})$ is the final single point energy (FSE) of the adsorbent bound metal, $E(nH_2O)$ is the FSE of n molecules of water, $E(\text{adsorbent}_{(s)})$ is the FSE of the adsorbent (PDC-CCS) and $E(\text{metal}_{(aq)})$ is the FSE of metal ion in solution.

The adsorption process is illustrated in scheme 1 where the metal ions are chelated by the O and N donor sites on the adsorbent mainly by the transfer of charge from the adsorbent to the metal ions in solution, as indicated by the NPA charge obtained from Natural bond orbital (NBO) calculations [46]. Figure 2 shows the result obtained when PDC-CCS was used to remove other toxic metals [Cd(II), Cr(III), Mn(II), Pb(II) and Ni(II)] from water at the observed optimum adsorption conditions for Cu(II) while the competitive adsorption capacities and selectivity of PDC-CCS for the metals at pH 4.20, 5.56, 6.65 and 7.61 are shown in figure 3, 4, 5, and 6 respectively. The decrease in adsorbent's capacity of adsorption for the metals as illustrated in figure 2 is as follows: $Ni^{2+} > Cd^{2+} > Mn^{2+} > Pb^{2+} > Cr^{3+}$. However, it should be noted that the 2.5 mM of Pb(II) gave some precipitate of $Pb(OH)_2$ at pH 4.2, the amount of precipitate increases as the pH is increased. Similar observation was seen with 2.5 mM of Cr(III) giving a precipitate of $Cr(OH)_3$ at pH 5.56 and higher. The result of the computational studies and selectivity studies revealed that the PDC-CCS's capacity of adsorption for Pb(II) and Cr(III) would be higher than the result obtained in figure 2 if Pb(II) and Cr(III) were adsorbed at a lower pH (around 4.0). This is evident from the adsorption energies obtained from the computational studies in table 1 [i.e the adsorption energy for Pb(II) is less than Mn(II)] and adsorption capacity obtained from selectivity studies at pH of 4.20 (figure 3). Thus, the optimum adsorption capacity of PDC-CCS for Pb(II) and Cr(III) would be over 859.05 mmol/g and 519.26 mmol/g in the absence of competitive cations as seen in figure 3a and b respectively. Hence, the optimum pH of 7.5 can only be considered for the adsorption of Cd^{2+} , Mn^{2+} , Ni^{2+} and Cu^{2+} .

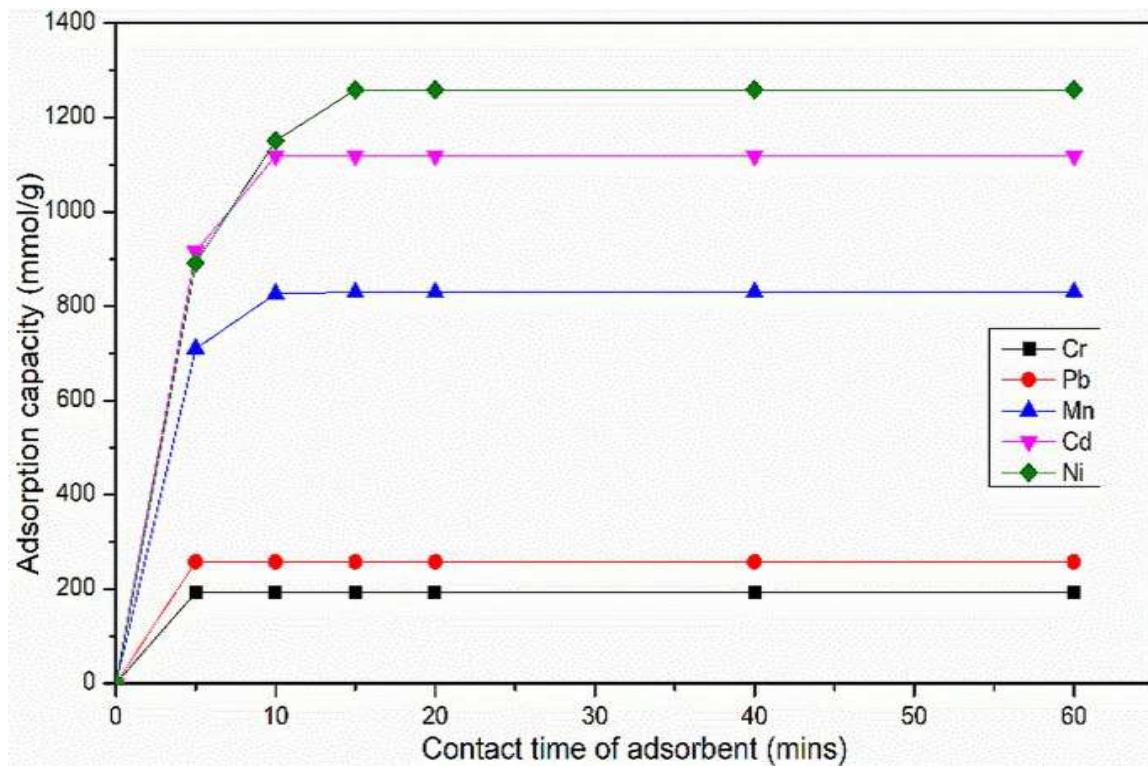


Figure 2: Capacity of adsorption of PDC-CCS for Cr^{3+} , Pb^{2+} , Mn^{2+} , Cd^{2+} , and Ni^{2+} [at 30 °C, pH 7.5, initial metal ion concentration of 2.5 mmol/l]

Table 1: Result of FSE for the adsorbent, metal ions in solution [$\text{metal}_{(\text{aq})}$], adsorbent bound-metal [$\text{adsorbent-metal}_{(\text{s})}$], $6\text{H}_2\text{O}$ and adsorption energy.

Eadsorbent _(s) (Eh)	Emetal _(aq) (Eh)	Eadsorbent-metal _(s) (Eh)	6(EH ₂ O) (Eh)	Adsorption energy (Eh)
Cu(II)				
-3459.0801	-2098.2197	-5099.1858	-458.1648	-0.0508
Ni(II)				
-3459.0801	-1966.1280	-4967.0907	-458.1648	-0.0474
Cd(II)				
-3459.0801	-625.5834	-3626.5422	-458.1648	-0.0435
Pb(II)				
-3459.0801	-650.3730	-3651.2985	-458.1648	-0.0103
Mn(II)				
-3459.0801	-1608.8333	-4609.751	-458.1648	-0.0024

Cr(III)

-3459.0801 -1501.6064 -4502.5* -458.1648 0.0217

*: Optimization energy not converged after 3000 iterations

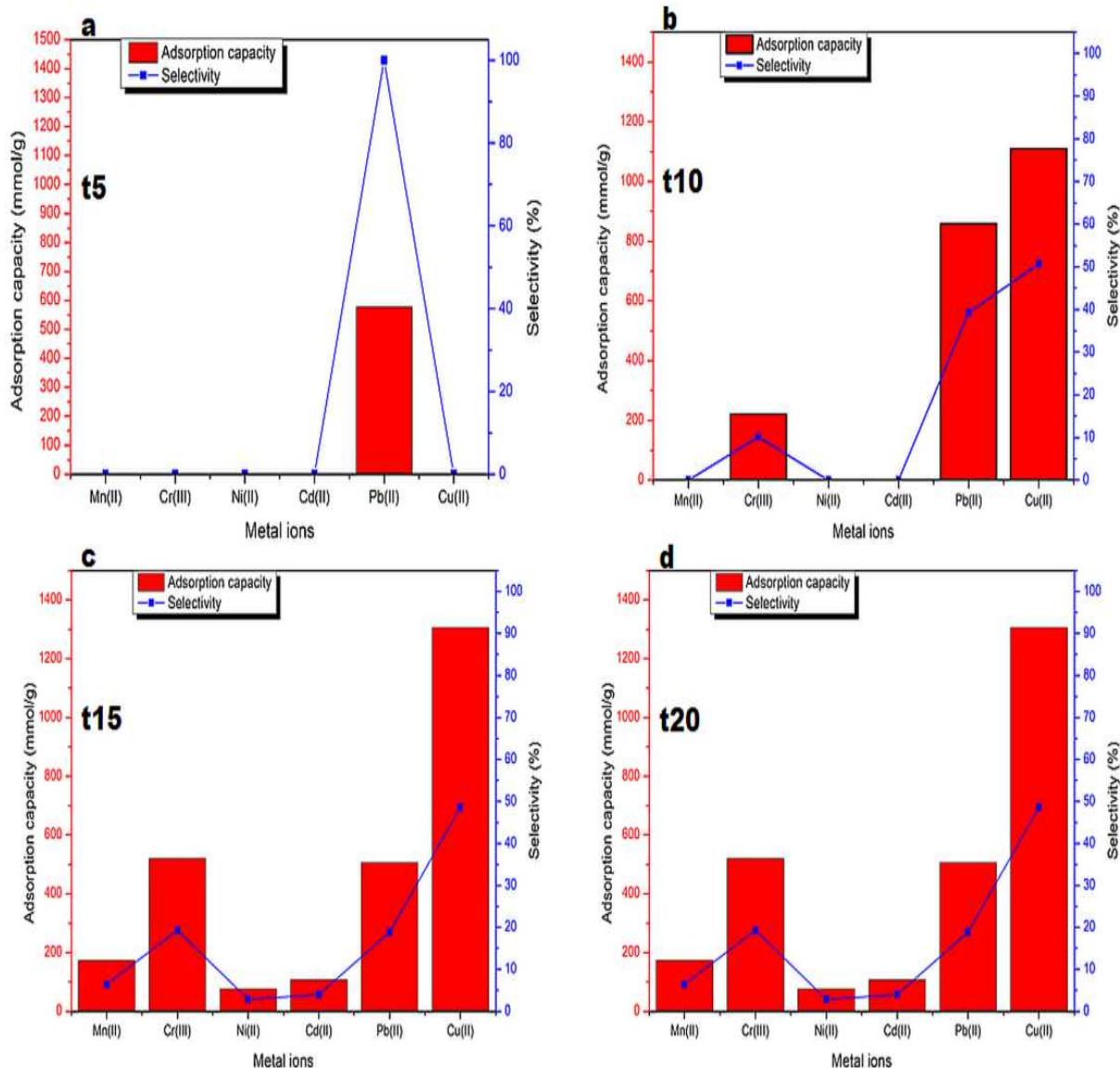
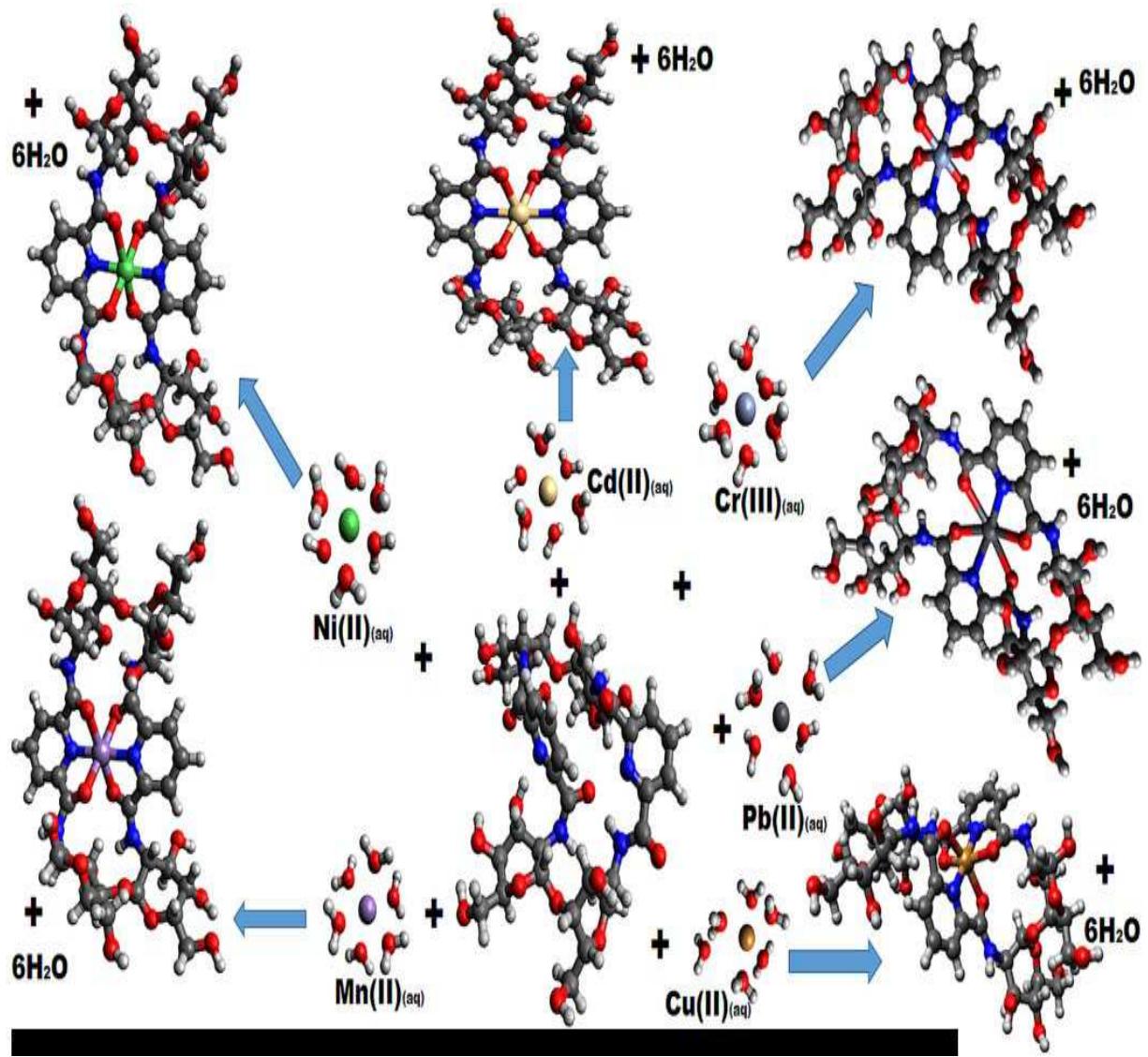


Figure 3: Competitive adsorption capacities and selectivity of PDC-CCS at pH 4.2 for Mn^{2+} , Cr^{3+} , Ni^{2+} , Cd^{2+} , Pb^{2+} , and Cu^{2+} within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

Additionally, the selectivity studies show that the adsorbent (PDC-CCS) has the tendency to adsorb all the competing metal ions within 15 minutes of contact time at a pH of 4.2 (figure 3). The capacity of adsorption and adsorbent's selectivity towards the metal ions are in the following order: $Cu^{2+} > Pb^{2+} > Cr^{3+} > Mn^{2+} > Cd^{2+} > Ni^{2+}$. However, at pH 5.56 (figure 4), the tendency of the adsorbent to adsorb the metal ions in solution decreases but with high selectivity (100%) towards Mn(II). The observed reduction in adsorption capacity at the pH of 5.56 may be due to the strong competition among the metal ions for uptake by the adsorbent.

In essence, as one metal ion is adsorbed, it is replaced by another metal ion; the process continues until an equilibrium is attained when small amount of Mn(II) is successfully adsorbed without replacement after 15 minutes of contact time.



Scheme 1: Adsorption process of the metal ions [Mn^{2+} , Cr^{3+} , Ni^{2+} , Cd^{2+} , Pb^{2+} and Cu^{2+}] on the adsorbent [PDC-CCS] via chelation/complexation

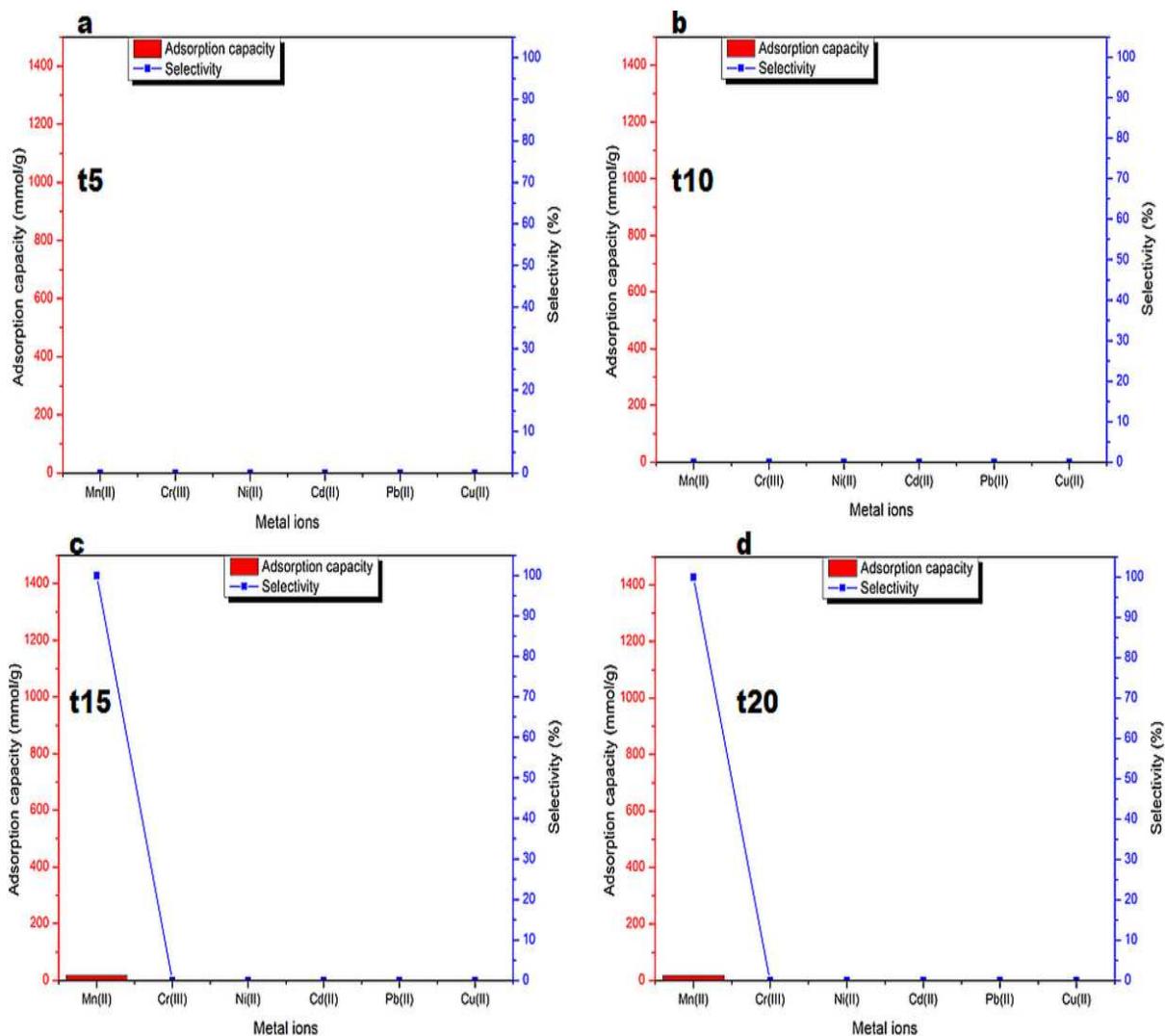


Figure 4: Competitive adsorption capacities and selectivity of PDC-CCS at pH 5.6 for Mn^{2+} , Cr^{3+} , Ni^{2+} , Cd^{2+} , Pb^{2+} , and Cu^{2+} within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

Table 2: Comparison between PDC-CCS adsorption capability and some previously recorded relevant adsorbents

Author/year	Adsorbent	Adsorption Capacity	Reference
Ni(II)			
Cuiping Wang et al. (2012)	Tourmaline	13.10 mg/g	[51]
Guanhao Liu et al. (2009)	Mg-Al Hydrotalcites Intercalated by ethylenediaminetetraacetic acid	108.20 mg/g	[52]

Debashis kundu et al. (2019)	B-Cyclodextrin-Cellulose/Hemi cellulose-Based Hydrogels	15.93 mg/g	[53]
Liping Fang et al. (2015)	LDH – HA	480.40 mg/g	[54]
	LDH – FA	290.60 mg/g	
Sayed Zia Mohammadi et al. (2014)	Activated Carbon from <i>Glycyrrhiza glabra</i> residue	166.70 mg/g	[55]
Eveliina Repo et al. (2009)	Silica gel functionalized with EDTA	21.60 mg/g	[56]
	DTPA-modified silica gel	16.70 mg/g	
Vinod Kumar Gupta et al. (2014)	Scrap tyre	25 mg/g	[57]
Wei Shen et al. (2019)	Alginate modified graphitic carbon nitride hydrogels	306.30 mg/g	[58]
Dawodu and Akpomie (2014)	Nigerian Kaolinite clay	166.67 mg/g	[59]
Ibraheem and Reinout (2021)	PDC-CCS	1258.79 mmol/g	This work
Cd(II)			
Cuiping Wang et al. (2012)	Tourmaline	25.19 mg/g	[51]
Debashis kundu et al. (2019)	B-Cyclodextrin-Cellulose/Hemi cellulose-Based Hydrogels	24.66 mg/g	[53]
Jayabrata and Samit	Biocomposite Hydrogel	193.90 mg/g	[60]
Rashi Gusain et al. (2019)	(MoS)/thiol functionalized multiwalled carbon nanotube (SH-MWCNT)	66.60 mg/g	[61]
Diana Cholico-Gonzalez et al. (2020)	Agave Bagasse	93.14 mg/g	[62]
Xiong Yang et al. (2020)	Birnessite	239.7 mg/g	[63]
Pu Yang et al. (2020)	Ion-imprinted polymers	41.212 mg/g	[64]

Fudong Wang et al. (2019)	Straw Cellulose Hydrogel Beads (SCHBs)	95.62 mg/g	[65]
Jianhua Guo et al. (2019)	HA/Fe-Mn Oxides-loaded biochar composite (HFMB)	67.11 mg/g	[66]
Emmanuel F. Olasehinde et al. (2019)	Onion skin	21.28 mg/g	[67]
Ibraheem and Reinout (2021)	PDC-CCS	1118.70 mmol/g	This work
Mn(II)			
Han Yan et al. (2014)	Magnetic grapheme oxide	16.5 mg/g	[68]
Dawodu and Akpomie (2014)	Nigerian Kaolinite clay	111.11 mg/g	[59]
Z. Abdeen et al. (2015)	Polyvinyl alcohol/Chitosan (PVA/CS)	10.515 mg/g	[69]
Yong Liu et al. (2017)	Magnetic Fe ₃ O ₄ nano-particles	36.81 mg/g	[70]
Xiangbing Zhu et al. (2016)	Diethylenetriamine-functionalized carbon nanotubes dispersed in grapheme oxide colloids	9.5 mg/g	[71]
Mingjie Huang et al. (2019)	Layered doubled hydroxide intercalated with diethylene triamine pentaacetic acid (LDH _s -DTPA)	83.5 mg/g	[72]
	LDH _s -EDTA	44.4 mg/g	
	LDH _s -Oxalate	21.6 mg/g	
	LDH _s	28.8 mg/g	
Zhangxiang Lin et al. (2020)	Zeolite	8.6 mg/g	[73]
Ramin Mohammadi et al. (2019)	Alginate-Combusted coal gangue composite	64.29 mg/g	[74]
Seung-Moklee et al. (2009)	Manganese-coated sand sample (MCS)	59.34 mg/g	[75]
Ibraheem and Reinout (2021)	PDC-CCS	829.62 mmol/g	This work

Similarly, the selectivity of PDC-CCS shifted towards Ni(II) and Mn(II) near neutral pH (i.e pH 6.65 and 7.61 as seen in figure 5 and 6 respectively). A small amount of Cr(III) was initially adsorbed but was replaced within 15 minutes of contact time. However, PDC-CCS adsorbed more Ni(II) than Mn(II) at both pH values.

Interestingly, PDC-CCS shows exceptional adsorption capacity towards metal ions compared to some of the applicable adsorbents previously published as shown in table 2.

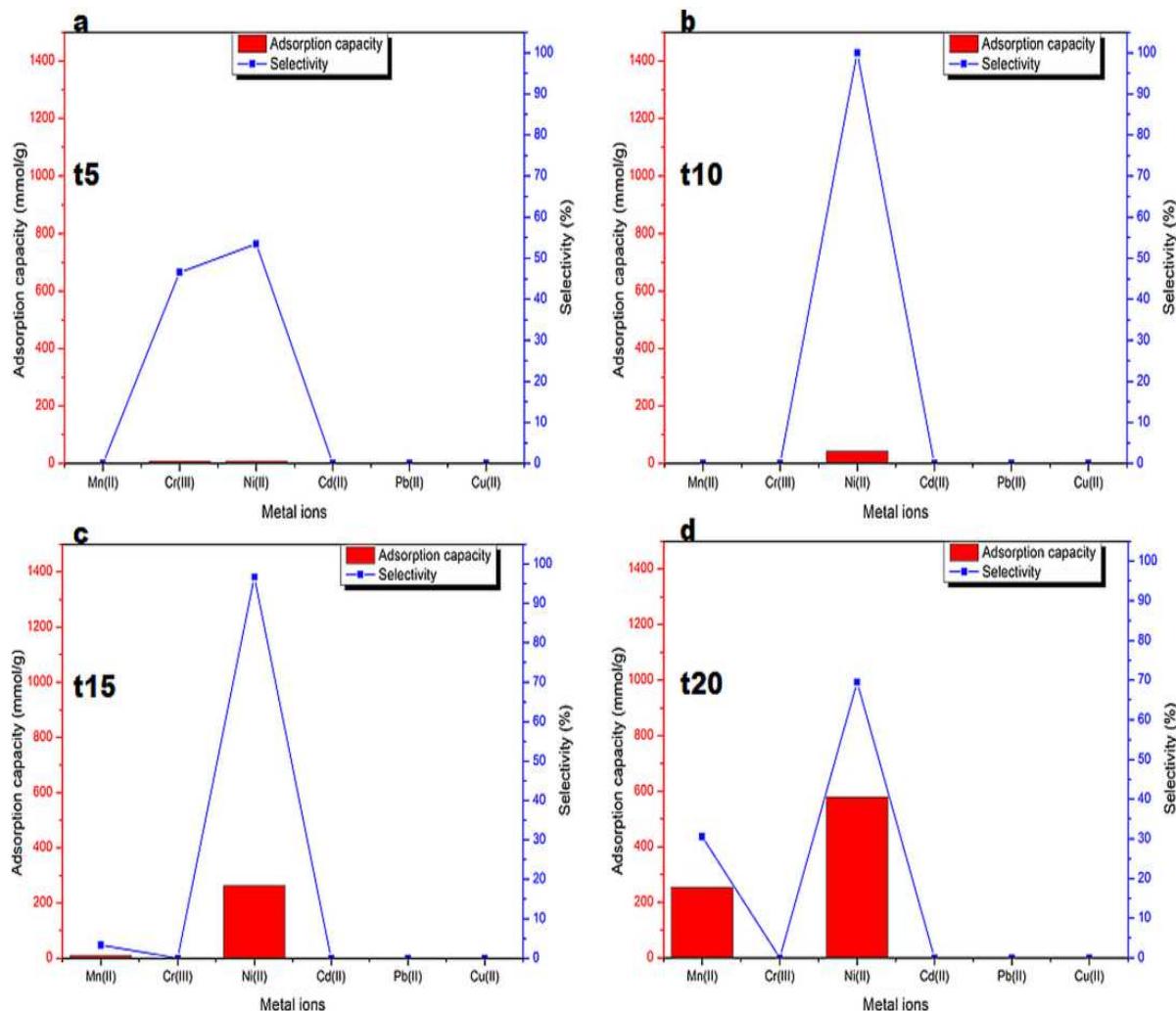


Figure 5: Competitive adsorption capacities and selectivity of PDC-CCS at pH 6.65 for Mn^{2+} , Cr^{3+} , Ni^{2+} , Cd^{2+} , Pb^{2+} , and Cu^{2+} within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

Conclusion

The adsorption of Cd^{2+} , Cr^{3+} , Mn^{2+} , Pb^{2+} and Ni^{2+} utilizing 2,6-pyridinedicarboxylic acid crosslinked chitosan (PDC-CCS) has been discussed. The capacity of adsorption by PDC-CCS was investigated at pH 7.5 while adsorption selectivities were examined at pH 4.2, 5.56, 6.65 and 7.61. Density functional theory approach has been used to support the trend in adsorption

capacities of PDC-CCS for the metal ions. Results obtained indicate that PDC-CCS is a novel biopolymer adsorbent which can be employed for the simultaneous removal of toxic metals and selective removal of Mn(II) from water.

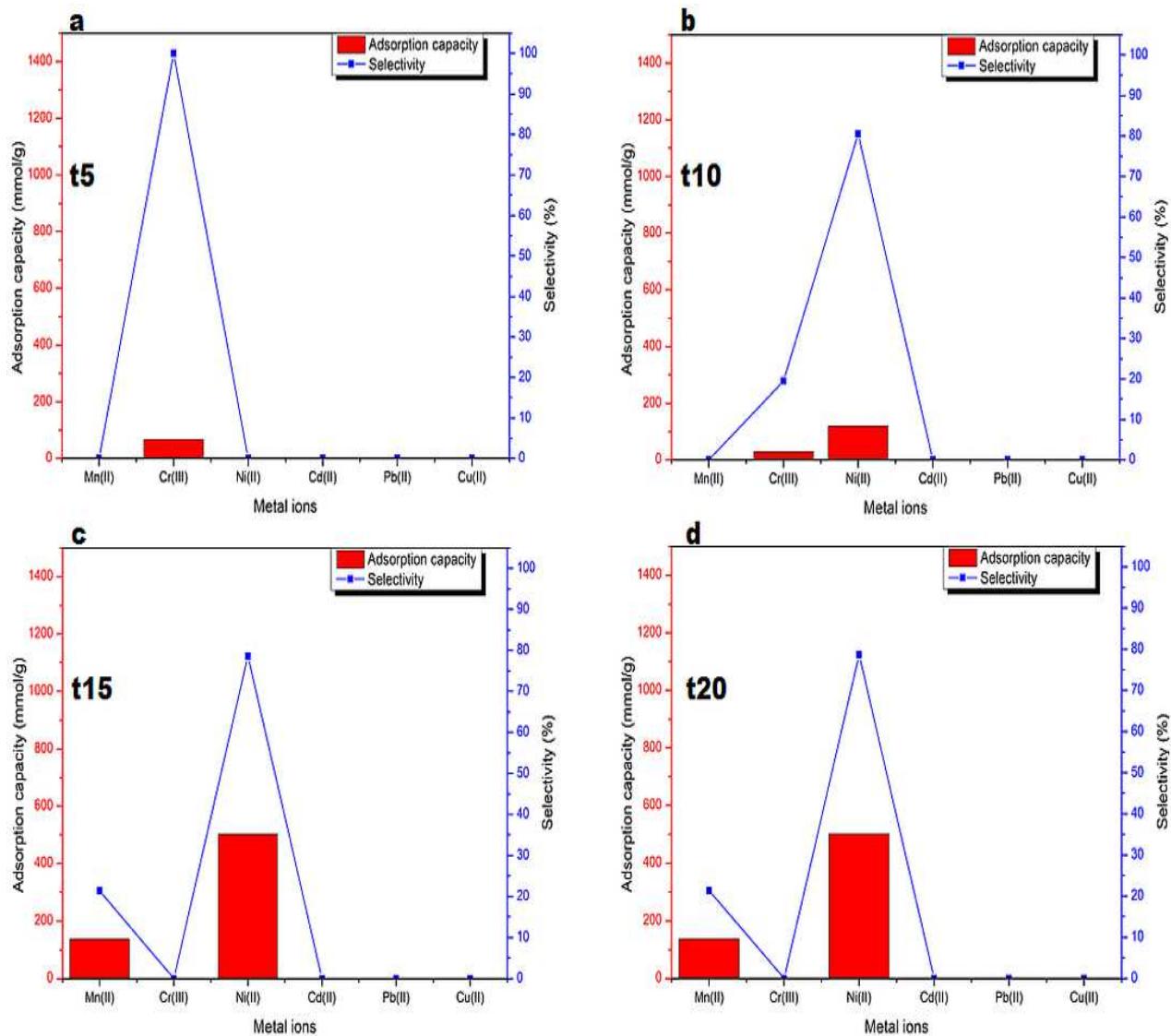


Figure 6: Competitive adsorption capacities and selectivity of PDC-CCS at pH 7.61 for Mn^{2+} , Cr^{3+} , Ni^{2+} , Cd^{2+} , Pb^{2+} , and Cu^{2+} within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

Conflicts of interest

There are no disputes to report.

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Figures

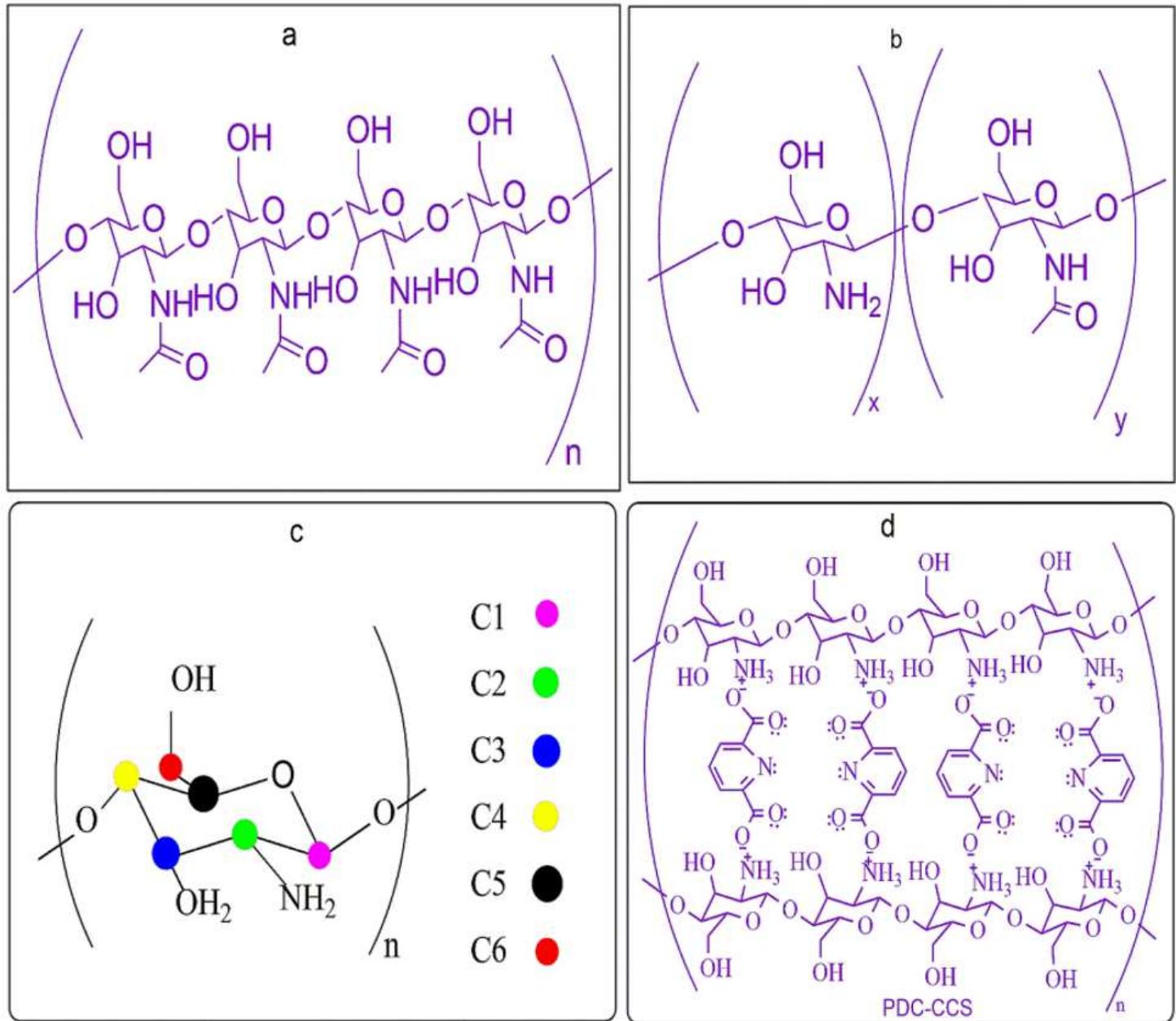


Figure 1

Structure of (a) chitin (b) chitosan (c) fully deacetylated chitosan (d) crosslinked chitosan showing possible binding sites

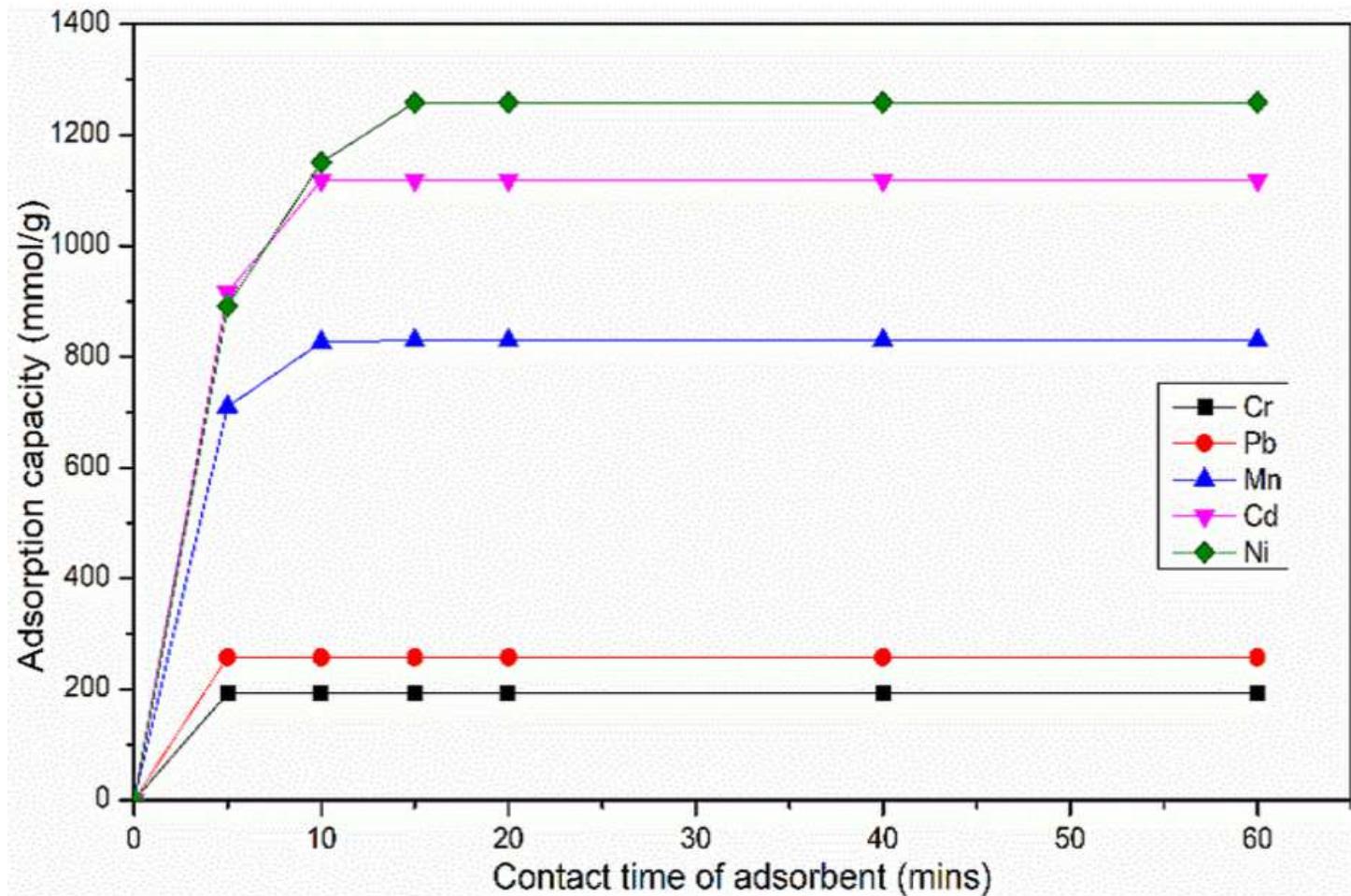


Figure 2

Capacity of adsorption of PDC-CCS for Cr³⁺, Pb²⁺, Mn²⁺, Cd²⁺, and Ni²⁺ [at 30 °C, pH 7.5, initial metal ion concentration of 2.5 mmol/l]

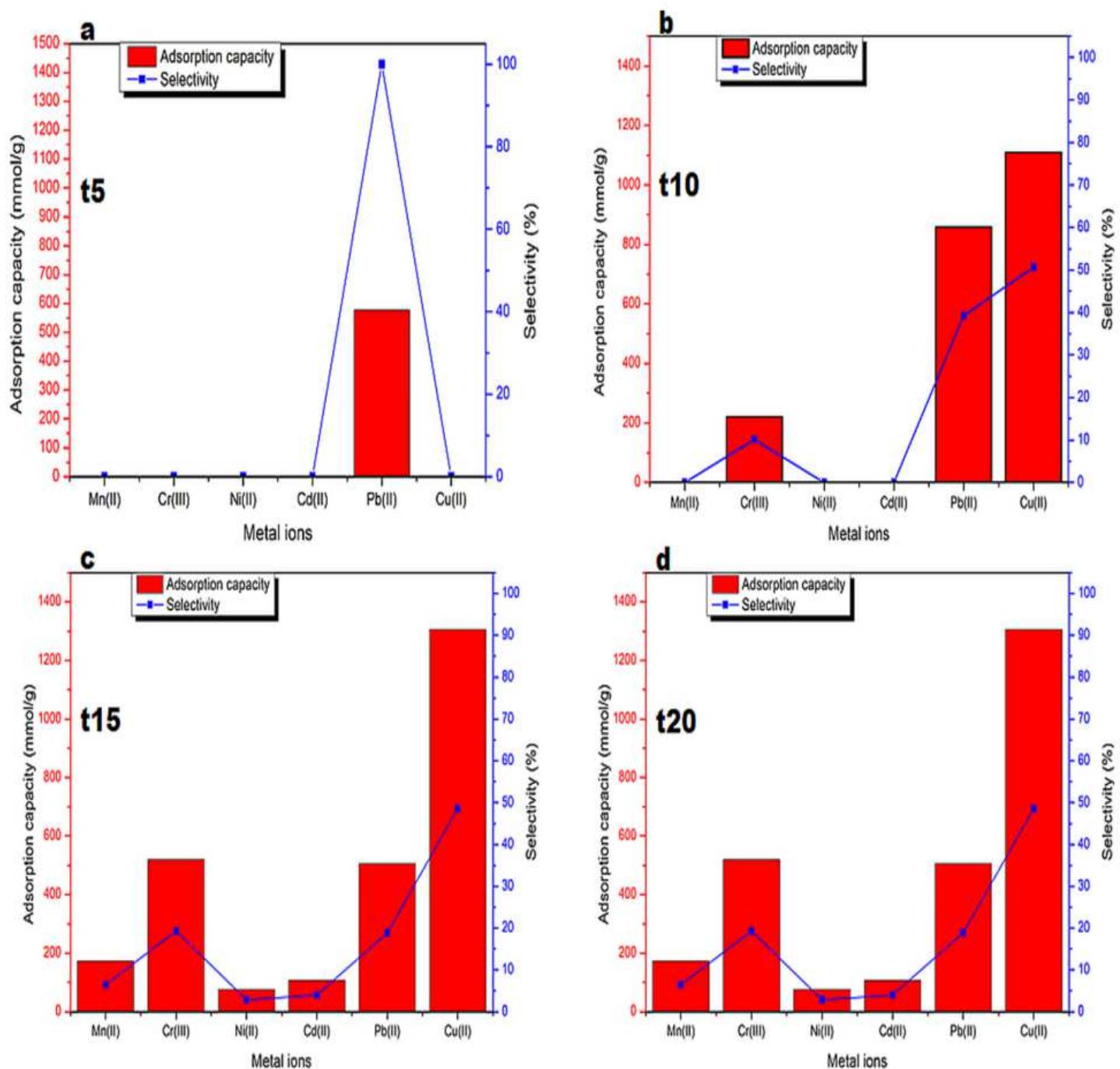


Figure 3

Competitive adsorption capacities and selectivity of PDC-CCS at pH 4.2 for Mn²⁺, Cr³⁺, Ni²⁺, Cd²⁺, Pb²⁺, and Cu²⁺ within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

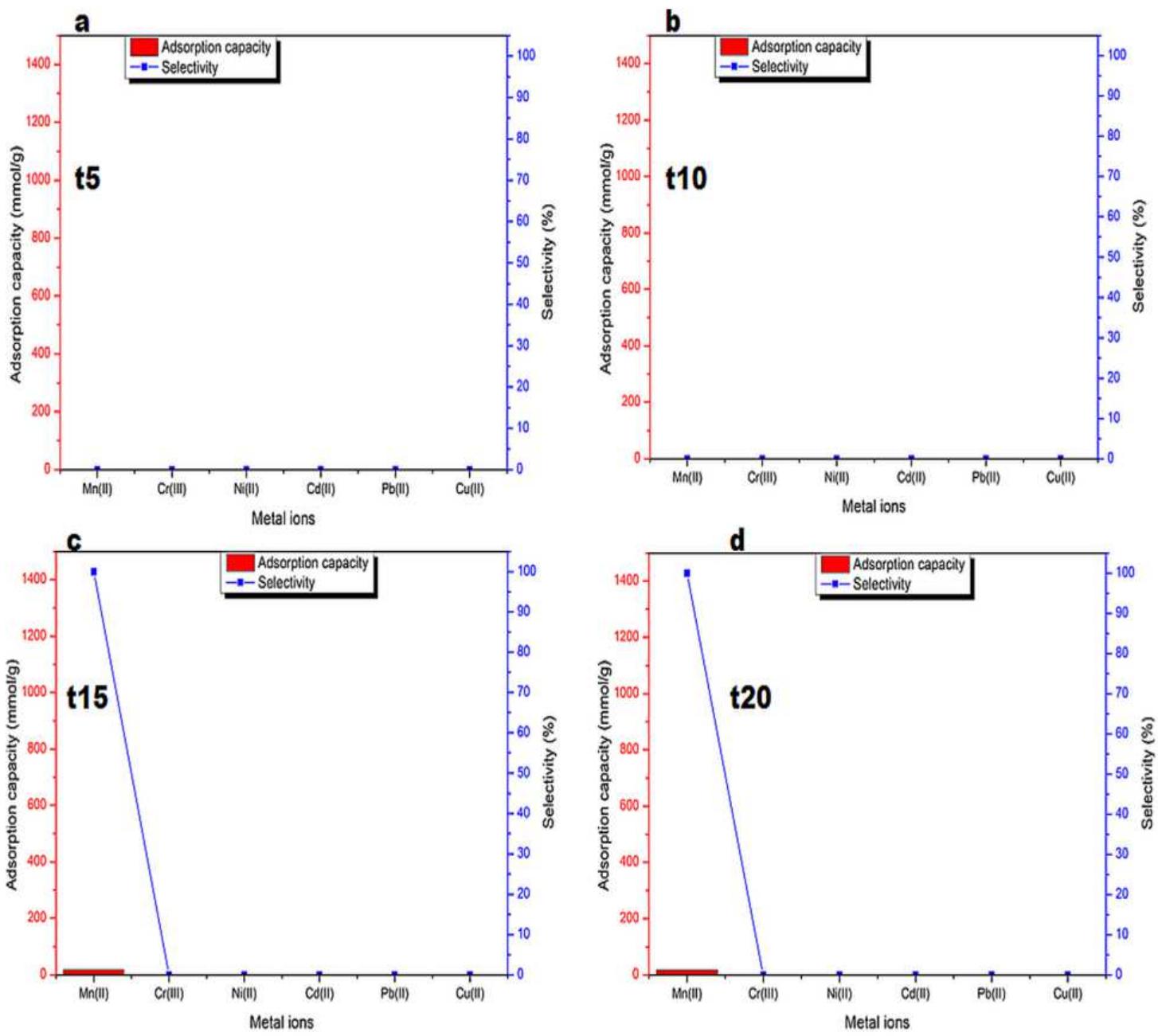


Figure 4

Competitive adsorption capacities and selectivity of PDC-CCS at pH 5.6 for Mn²⁺, Cr³⁺, Ni²⁺, Cd²⁺, Pb²⁺, and Cu²⁺ within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

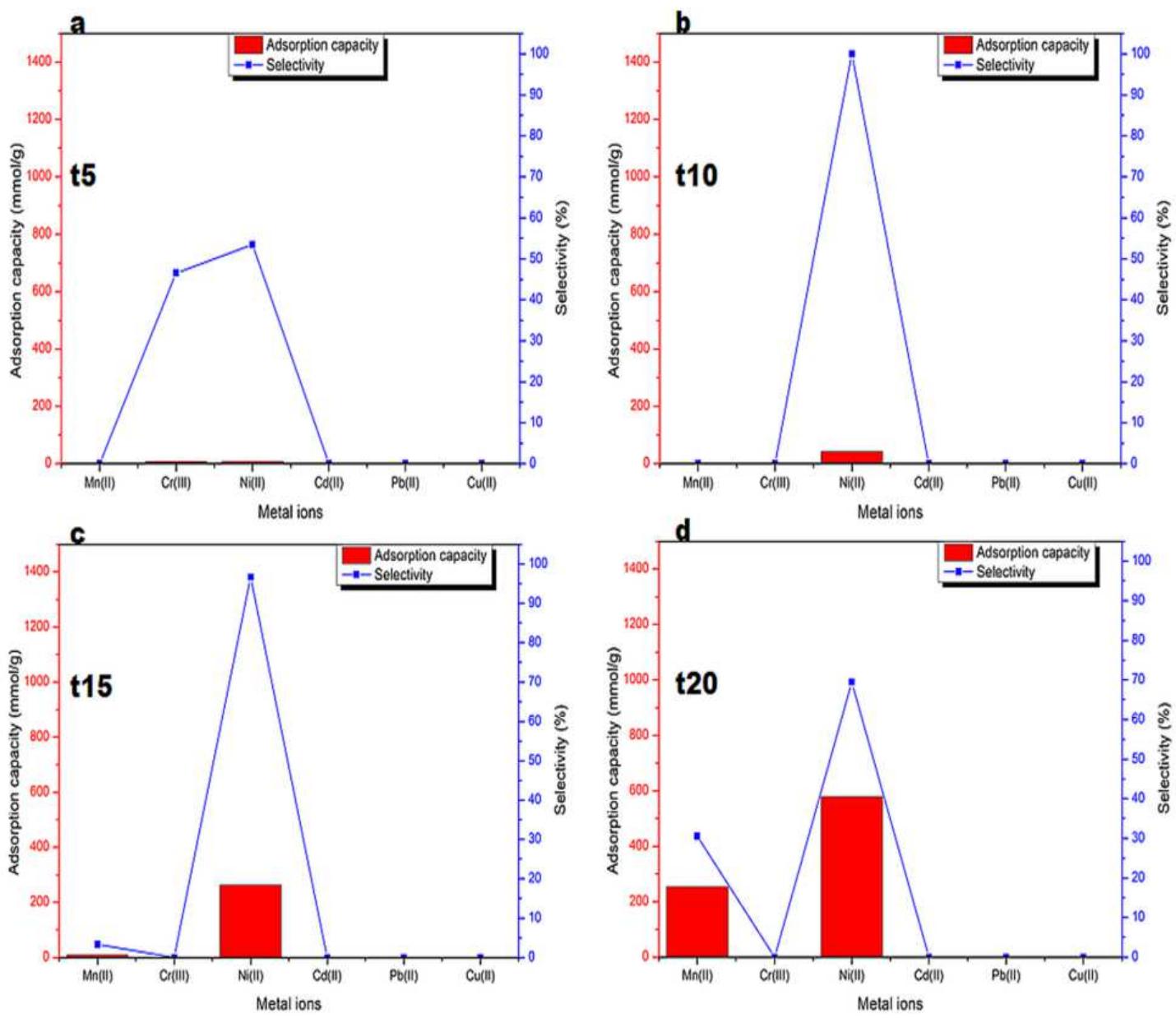


Figure 5

Competitive adsorption capacities and selectivity of PDC-CCS at pH 6.65 for Mn²⁺, Cr³⁺, Ni²⁺, Cd²⁺, Pb²⁺, and Cu²⁺ within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

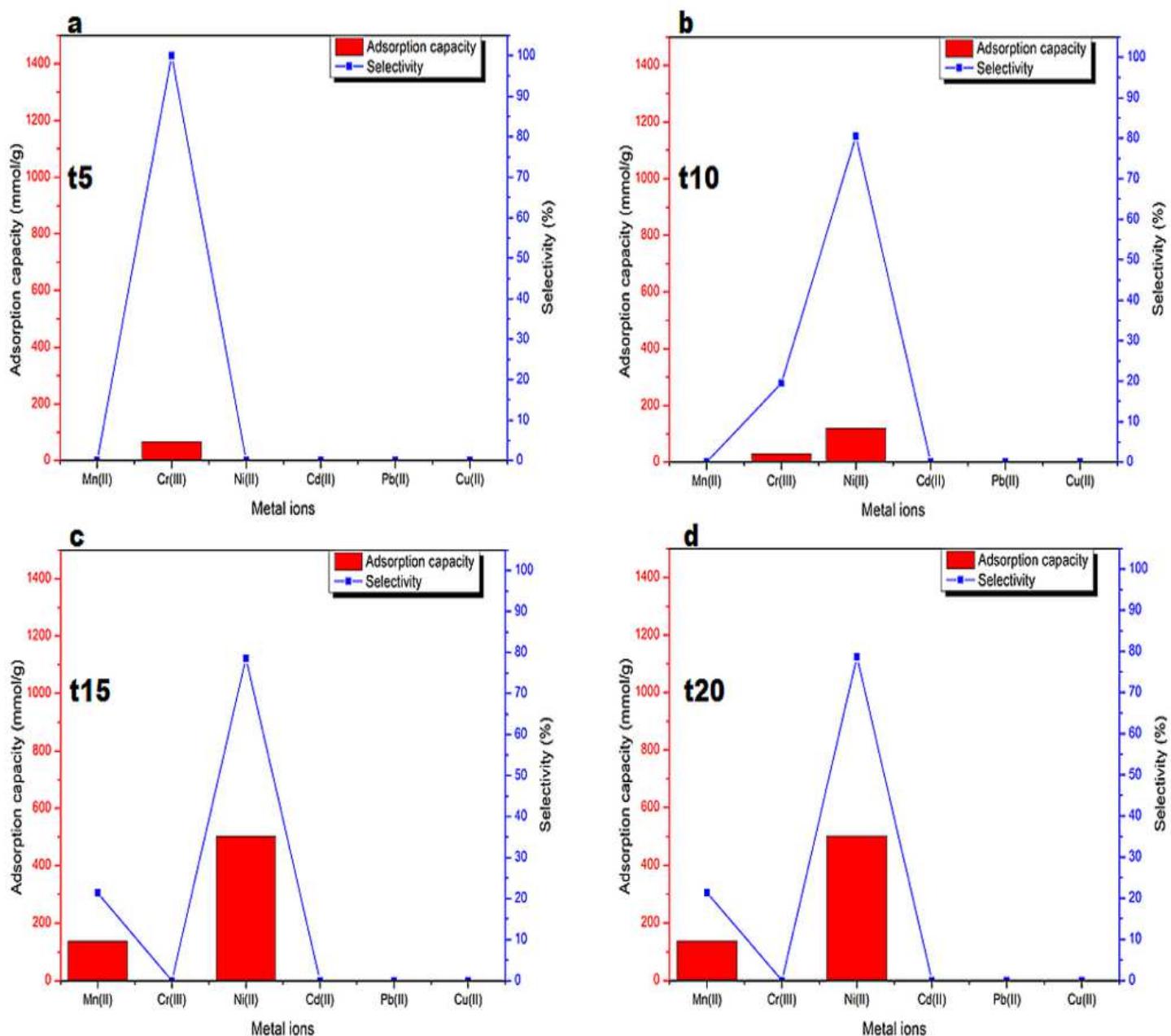


Figure 6

Competitive adsorption capacities and selectivity of PDC-CCS at pH 7.61 for Mn²⁺, Cr³⁺, Ni²⁺, Cd²⁺, Pb²⁺, and Cu²⁺ within; (a) five mins (b) ten mins (c) fifteen mins and (d) twenty mins.

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