

# Sustainable Production and In-place Utilization of a Liquid Nitrogenous Fertilizer

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## Research Article

**Keywords:** Nitrogenous Fertilizer, Sustainable Production

**Posted Date:** May 2nd, 2023

**DOI:** <https://doi.org/10.21203/rs.3.rs-2871214/v1>

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# Abstract

Efficient production and utilization of nitrogenous fertilizers can increase the food supply to support the dramatic increase of world's population. However, the conventional centralized production and excessive use of solid nitrogenous fertilizers leads to severe waste and environmental pollution. The adoption of liquid nitrogenous fertilizer can maximize the utilization efficiency. Since plants can simultaneously absorb ammonium- and nitrate-nitrogen fertilizer, herein, we propose a two-step relay strategy to sustainably produce  $\text{NH}_4\text{NO}_3$  solution for in-place utilization by using air and water as raw materials. This distributed synthesis approach can be easily incorporated into present irrigation systems with controllable fertilizer concentrations for different crops. Furthermore, a techno-economic analysis is conducted to confirm the application potential of this strategy. This perspective provides new insight for the sustainable production and in-place utilization of liquid nitrogenous fertilizers at appropriate concentrations and hopefully promotes the development of smart agriculture.

## Context & Scale

Population expanding has brought global food scarcity. Nitrogenous fertilizer is vital to increase the food supply. The centralized production of nitrogenous fertilizer requires huge energy consumption and fixed assets investment. Presently, the global energy problem further aggravates nitrogenous-fertilizer crisis, especially in developing countries. Moreover, the use of solid nitrogenous fertilizers leads to a severe waste (utilization rate < 50%), resulting in underground water pollution.

Herein, we exhibit a two-step relay strategy for distributed production and in-place utilization of liquid  $\text{NH}_4\text{NO}_3$  fertilizer, namely, the plasma-driven air-to- $\text{NO}_x$  conversion, and then electrocatalytic conversion to produce  $\text{NH}_4\text{NO}_3$ . The whole process can be driven by volatile green energy such as wind and solar power. A cost-effective techno-economic analysis for liquid  $\text{NH}_4\text{NO}_3$  production is provided, proving the application potential of the two-step relay strategy for nitrogenous fertilizers supply.

## INTRODUCTION

Nitrogenous fertilizer, as the largest consumed chemical fertilizer, has increased food production to support ~ 40% of the world's population.<sup>1</sup> In this regard, the Haber-Bosch (H-B) method for nitrogen fixation has been considered the greatest invention in the 20th century.<sup>2</sup> In conventional agriculture, solid nitrogenous fertilizer is produced in centralized chemical plants and then transported to where it is needed. Both processes are highly dependent on fossil fuels with the emission of huge amounts of greenhouse gas. Moreover, the utilization rate of the applied solid nitrogenous fertilizer is less than 50%,<sup>3</sup> inevitably leading to diffusion of unabsorbed nitrogenous fertilizer into underground water. Very recently, the introduction of liquid fertilizer into precision irrigation systems was proven to significantly improve fertilizer use efficiency.<sup>4</sup> Thus, the development of new routes for distributed production and in-place utilization of liquid nitrogenous fertilizer driven by renewable energy is of great significance.

Since plants can simultaneously absorb ammonium- and nitrate-nitrogen fertilizer, ammonium nitrate ( $\text{NH}_4\text{NO}_3$ ) solution can serve as a good candidate carbon-free liquid nitrogenous fertilizer.<sup>5</sup> Herein, we exhibit a two-step relay strategy to sustainably produce  $\text{NH}_4\text{NO}_3$  solution by using air and water as raw materials (Fig. 1). In the first step, air is converted into  $\text{NO}_x$  by plasma technology. In the second step, the produced  $\text{NO}_x$  is dissolved in water and then converted to  $\text{NH}_4\text{NO}_3$  solution by electrocatalytic reduction. Both steps can be directly driven by volatile green energy such as wind and solar power. The  $\text{NH}_4\text{NO}_3$  solution produced by this distributed two-step relay strategy can be easily integrated into the present precision irrigation system with controllable fertilizer concentrations for different crops. We summarized the significant progress in plasma-driven air-to- $\text{NO}_x$  conversion and electrocatalytic  $\text{NO}_x^-$  reactions.<sup>6,7</sup> Surprisingly, the two-step relay strategy has gained an economic advantage over conventional manufacturing for solid  $\text{NH}_4\text{NO}_3$  fertilizer based on techno-economic analysis (TEA). This work offers a method for sustainable production and in-place utilization of liquid nitrogenous fertilizer with high use efficiency, assisting the development of smart agriculture.

## STEP 1: PLASMA-DRIVEN AIR-TO- $\text{NO}_x$ CONVERSION

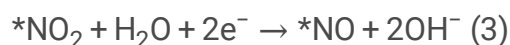
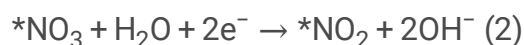
Nitrogen fixation to form nitrogen-containing oxides ( $\text{NO}_x/\text{NO}_x^-$ ) can be driven by light irradiation, electricity and plasma.<sup>7,8</sup> In 1989, O. A. Ilerperuma et al.<sup>9</sup> showed that  $\text{TiO}_2$ -coated ZnO dispersed in an aqueous solution could convert nitrogen to nitrate under ultraviolet radiation. Recently, photocatalytic air conversion for  $\text{NO}_x$  synthesis was developed by our group.<sup>10</sup> In addition, a direct electrochemical nitrogen oxidation strategy to form  $\text{NO}_3^-$  was mentioned by Chen et al.<sup>11</sup> and experimentally proven by our group<sup>12</sup> in 2019. Although great efforts have been devoted to this area, the efficiency of  $\text{NO}_x/\text{NO}_x^-$  synthesis via photo/electrocatalytic nitrogen oxidation is still very low because of the difficulty in activating the strong  $\text{N} \equiv \text{N}$  bond ( $941 \text{ kJ mol}^{-1}$ ).<sup>13</sup> In contrast, plasma-driven nitrogen fixation has been considered an attractive technology due to its high efficiency in nitrogen activation.<sup>14</sup> The plasma process, as one of the oldest phenomena occurring on Earth (e.g., lightning), is generated by the ionization of gases. The first industrial application of atmospheric nitrogen fixation was known as the Birkeland-Eyde (B-E) plasma process.<sup>15</sup> Specifically, plasma arcs were generated in the thermal-plasma furnace, and then the air passed the furnace to combust and produce  $\text{NO}_x$ . It was reported that only  $\sim 3\%$  of input energy was utilized in the B-E process for  $\text{NO}_x$  production. Although several improvement methods, such as waste heat utilization from process gases and the operation of furnaces at high pressure, have been developed, the energy efficiency is still unsatisfactory. Moreover, the  $\text{NO}_x$  products tended to dissociate when not supplied to thermal quenching.<sup>15</sup>

Instead, non-thermal plasma is taking the dominant status due to its low theoretical energy consumption for nitrogen fixation (approximately  $0.2 \text{ MJ mol}^{-1}\text{-N}$ ) and easy operation at low temperature.<sup>14</sup> In a typical non-thermal plasma reactor, the bulk temperature remains ambient, while the temperature of internal electrons can exceed several thousands of K, which allows for selective activation of the  $\text{N} \equiv \text{N}$

bond.<sup>16,17</sup> Based on different discharge patterns, non-thermal plasma can be divided into dielectric barrier discharge (DBD) plasma, glow discharge plasma, microwave (MW) plasma, gliding arc discharge plasma and so on. Figure 2a and Supplementary Table S1 summarize the progress on non-thermal plasma-driven NO<sub>x</sub> synthesis with respect to plasma types, operation parameters and energy costs. For example, DBD plasma coupled with catalysts was able to achieve nitrogen fixation with an energy cost of 18 MJ mol<sup>-1</sup>-N.<sup>18</sup> Pei et al.<sup>19</sup> reduced the specific energy cost for NO<sub>x</sub> formation to ~ 2.8 MJ mol<sup>-1</sup>-N by adopting direct current glow discharge at atmospheric pressure. The value was further reduced to 2.0 MJ mol<sup>-1</sup>-N for an electrode-free MW plasma because electrode-free ignition could effectively reduce energy loss to the walls.<sup>20</sup> Notably, Patil et al.<sup>21</sup> employed gliding arc discharge plasma to prepare NO<sub>x</sub> with 1% concentration at an energy cost of 1.43 MJ mol<sup>-1</sup>-N. It allowed the generation of higher NO<sub>x</sub> concentrations by increasing the frequency, pulse width, and amplitude.

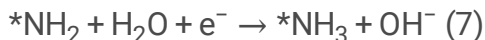
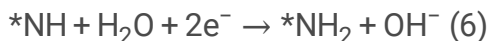
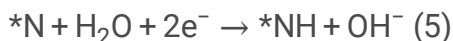
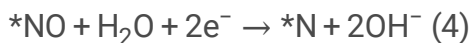
## STEP 2: ELECTRO-CATALYTIC NITRATE-TO-AMMONIA CONVERSION

The obtained NO<sub>x</sub> (NO<sub>2</sub>/NO) from the plasma process firstly get through aqueous solution. NO is insoluble in water, and NO<sub>2</sub> reacts with water to form nitrate and NO. With the presence of O<sub>2</sub>, the produced NO<sub>x</sub> finally dissolves in the electrolyte to form nitrate. Thus, the second step in the relay strategy is the electrocatalytic reduction of half nitrate to form NH<sub>4</sub>NO<sub>3</sub> solution. The rational design and optimization of electrocatalysts with maximum efficiency and selectivity for ammonia requires a fundamental understanding of the reaction mechanism.<sup>6,22</sup> The process of the electrochemical nitrate reduction reaction (NO<sub>3</sub>RR) can be summarized as the deoxidation and hydrogenation of nitrogen-containing intermediates, involving the transfer of eight electrons and nine protons.<sup>28,30,31</sup> There are many stable intermediates with various valence states, including NO<sub>2</sub>, NO, N<sub>2</sub>O, N<sub>2</sub> and NH<sub>2</sub>OH, which can escape from the catalyst surface as products. Although the thermodynamic equilibrium potential of each intermediate varies considerably, many intermediates may coexist in the actual catalytic process due to the specific kinetic processes and the differences in their adsorption energy.<sup>23</sup> As a result, there is selective competition for the production of any target product.<sup>24</sup> The reaction pathway of the NO<sub>3</sub>RR begins with the adsorption of nitrate to the active site and its gradual deoxidation process. This process can be summarized by equations (1)–(3).

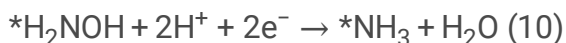
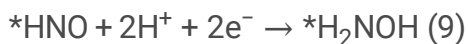
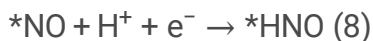


Next, the resulting \*NO intermediate is hydrogenated. The mechanism of N-O bond cleavage can be divided into direct breaking followed by hydrogenation and successive hydrogenation followed by dehydration.

Direct breaking followed by hydrogenation model:



Successive hydrogenation followed by dehydration model:



In equations (4)–(7), if two \*N intermediates couple, a byproduct of N<sub>2</sub> will be generated. In equations (8)–(10), \*NH<sub>2</sub>OH might be generated as a byproduct. Different hydrogenation pathways produce different intermediates and byproducts.<sup>25</sup> Therefore, it is crucial to design electrocatalysts with high activity and selectivity toward the synthesis of goal products from the NO<sub>3</sub>RR.<sup>23,26</sup> Here, we summarized various types of catalysts for the NO<sub>3</sub>RR, including metal-free electrocatalysts, transition metal-based electrocatalysts, and noble metal-based electrocatalysts (Fig. 2b and Supplementary Table S2). Metal-free electrocatalysts are represented by carbon-based materials. Polymeric carbon nitride with a controlled number of nitrogen vacancies exhibited 90% Faradaic efficiency (FE) and 0.03262 mmol g<sup>-1</sup> h<sup>-1</sup> yield for ammonia product at -0.75 V versus reversible hydrogen electrode (RHE).<sup>27</sup> Transition metal-based catalysts have long been the focus of research in electrocatalysis due to their low cost, high activity, and potential for large-scale applications. Cobalt phosphide (CoP) nanosheets with a three-dimensional structure exhibited ~ 100% FE and a 9.56 mol h<sup>-1</sup> m<sup>-2</sup> yield of ammonia at a potential of -0.3 V vs. RHE.<sup>28</sup> Compared to metallic cobalt nanosheets, the introduction of phosphorus atoms into the lattice effectively stabilized the active phase and optimized the energy barriers of the key steps in the NO<sub>3</sub>RR. Sargent et al.<sup>29</sup> prepared a series of CuNi alloys with various Cu:Ni compositions by electrodeposition, which electrochemically reduced nitrate into ammonia with a FE of 99 ± 1% and a yield of 0.48 mmol h<sup>-1</sup> cm<sup>-2</sup> at -0.15 V vs. RHE. With increasing Ni content in the CuNi alloys, the *d*-band center of Cu upshifted, and the anti-bonding occupation decreased, which greatly enhanced the intermediate adsorption energy. Noble metal-based catalysts with empty *d*-orbitals have been considered state-of-the-art electrocatalysts for the NO<sub>3</sub>RR due to the role of *d*-orbital electrons in enhancing charge injection of the lowest vacancy molecular orbital of nitrate. Luo et al.<sup>30</sup> designed rhodium nanoflowers as NO<sub>3</sub>RR electrocatalysts, in which the low-coordination Rh atoms facilitated the adsorption of nitrate ions and stabilized the

intermediates. As a result, this electrocatalyst reduced nitrate to ammonia with a 95% FE and 0.0149 mmol h<sup>-1</sup> cm<sup>-2</sup> yield at +0.2 V vs. RHE. Very recently, we proposed a novel three-step relay mechanism to decrease the reaction overpotential for the NO<sub>3</sub><sup>-</sup>RR. A series of Ru<sub>x</sub>Co<sub>y</sub> catalysts were designed and prepared to perform the three-step relay mechanism, in which Ru<sub>15</sub>Co<sub>85</sub> exhibited the optimal catalytic performance (onset potential: +0.4 V vs. RHE, FE: 96.8%, yield: 3.2 mol g<sub>cat</sub><sup>-1</sup> h<sup>-1</sup>).<sup>31</sup> Moreover, great progress has been made in scaling up NO<sub>3</sub>RR. An electrochemical system with a working volume of 500 L was used to electrochemically reduce nitrate to ammonia by Feng's group.<sup>32</sup> The selectivity of NH<sub>4</sub><sup>+</sup> in this system was over 92.0% with concentrations ranging from 241 mg L<sup>-1</sup> to 2527 mg L<sup>-1</sup>, and the productivity of NH<sub>4</sub><sup>+</sup> did not decay after 2 months of continuous operation. This proves the practical application potential of the NO<sub>3</sub>RR to produce ammonia.

## POTENTIAL ECONOMIC BENEFITS OF THE TWO-STEP RELAY STRATEGY

To ascertain the economic potential of the two-step relay strategy, we conduct a techno-economic analysis (TEA) based on the model reported recently.<sup>33</sup> The parameters used in the TEA are reasonably assumed according to the reported performances (Fig. 3, see details in Supplementary Information). The energy cost for plasma-driven NO<sub>x</sub> formation is chosen as 1.43 MJ mol<sup>-1</sup> in the gliding arc plasma reactor at atmospheric pressure, and the energy efficiency (EE) of the Ru<sub>15</sub>Co<sub>85</sub> catalyst was determined to be 41.54% for electrocatalytic nitrate reduction to ammonia.<sup>21,31</sup> The costs in the model are separated into three components, namely, the operating costs, the capital costs and other costs. Electricity costs take up the majority of the operation costs, in which the plasma process and electrochemical process occupy 49.46% and 22.48%, respectively. Notably, the TEA results indicate that the two-step relay strategy is profitable for NH<sub>4</sub>NO<sub>3</sub> production (cost: 433 \$ tonne<sup>-1</sup>; market price: 500 \$ tonne<sup>-1</sup>).<sup>34</sup> In addition, the costs of this strategy will decrease rapidly along with the decrease of the energy consumption and the green electricity price, proving the promising application potential.

## OPPORTUNITIES AND PERSPECTIVES

In summary, we propose a two-step relay strategy for distributed production and in-place utilization of liquid NH<sub>4</sub>NO<sub>3</sub> fertilizer, that is, plasma-driven air-to-NO<sub>x</sub> conversion coupled with electrocatalytic conversion of nitrate to ammonia. The TEA shows that this route has commercial potential with an efficient integrated system in areas where renewable energy is abundant. However, there are still challenges in future applications. For the plasma process, the theoretical energy consumption for NO<sub>x</sub> synthesis is 0.2 MJ mol<sup>-1</sup>, which is much less than the minimum energy consumption reported in the current literature<sup>15</sup>. Therefore, we must make an effort to improve the energy efficiency of non-thermal plasma. For example, when the electrode structure is optimized, it is possible to provide a higher electric field strength during discharge, reducing the breakdown voltage. The adoption of advanced catalysts in

plasma reactors can further improve the NO<sub>x</sub> concentration. For electrochemical processes, a neutral electrolyte is indispensable for irrigation. However, presently reported NO<sub>3</sub>RR catalysts usually exhibit high performance in alkaline electrolytes due to the suppression of the competition hydrogen evolution reaction. Thus, it is highly desirable to design and prepare efficient NO<sub>3</sub>RR catalysts in neutral electrolytes. This perspective opens new opportunities to solve the global nitrogenous fertilizer crisis.

## Declarations

### SUPPLEMENTAL INFORMATION

The supplemental information includes supplemental techno-economic analysis, Figures S1, and Tables S1-S2.

### ACKNOWLEDGMENTS

We acknowledge the National Natural Science Foundation of China (Nos. 22071173 and 22271213) and the Haihe Laboratory of Sustainable Chemical Transformations for financial support.

### AUTHOR CONTRIBUTIONS

Y.W., B.Z., and Y.Y. offered the idea. K.Y. and S.H. wrote the paper.

### DECLARATION OF INTERESTS

The authors declare no conflict of interest.

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## Figures

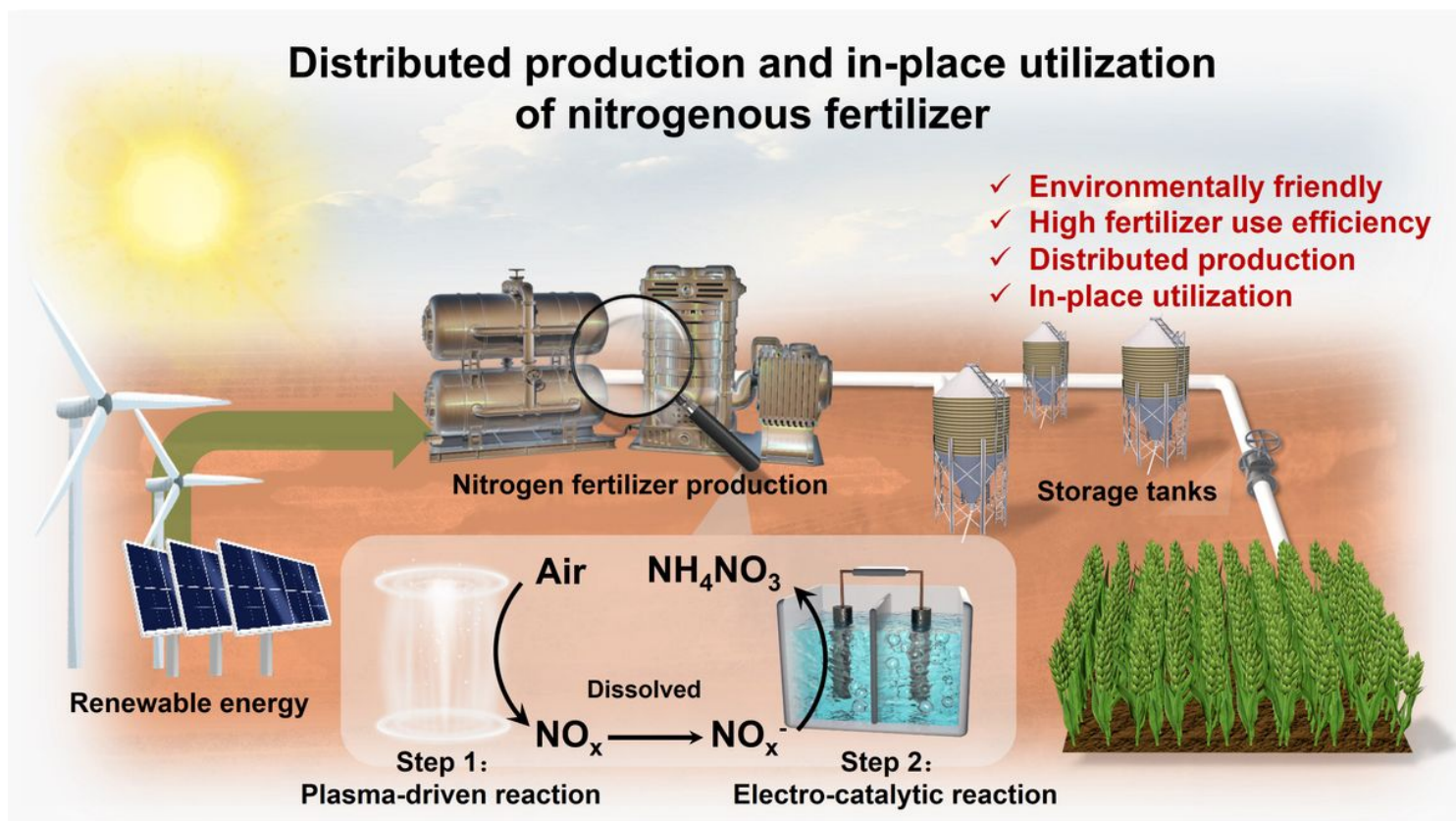


Figure 1

## Schematic Illustration of the Two-Step Relay Strategy for Distributed Production and In-Place Utilization of a Liquid $\text{NH}_4\text{NO}_3$ Fertilizer

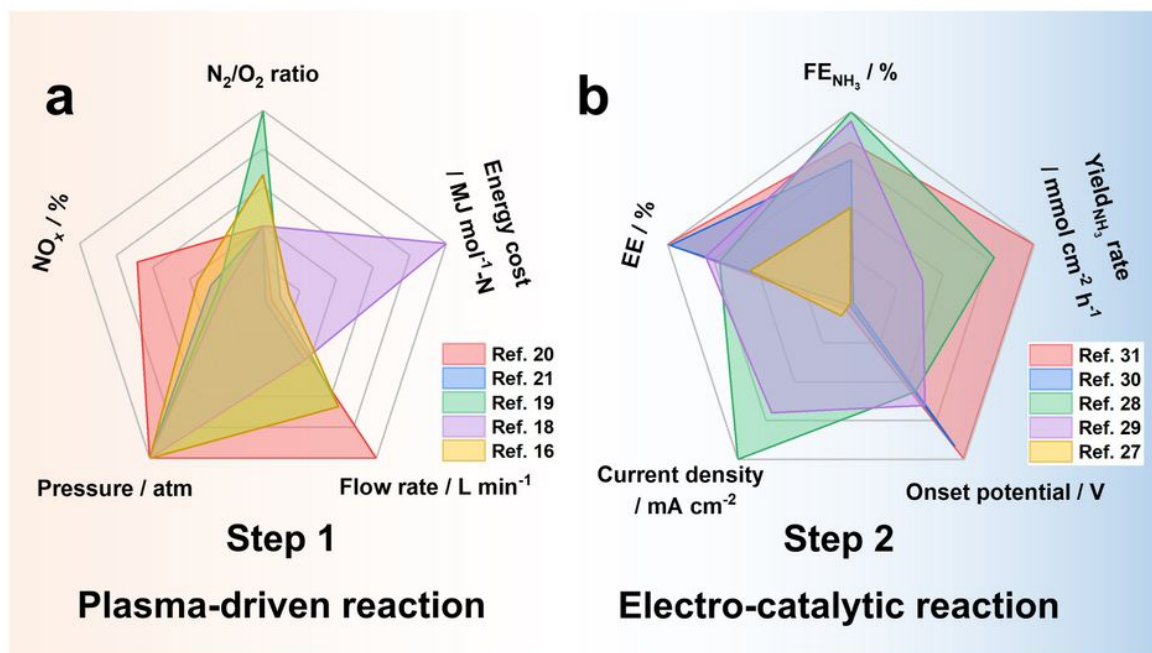


Figure 2

Summary of Various Parameters for (a) Plasma-Driven  $\text{NO}_x$  Generation and (b) Electrocatalytic Nitrate Reduction to Ammonia

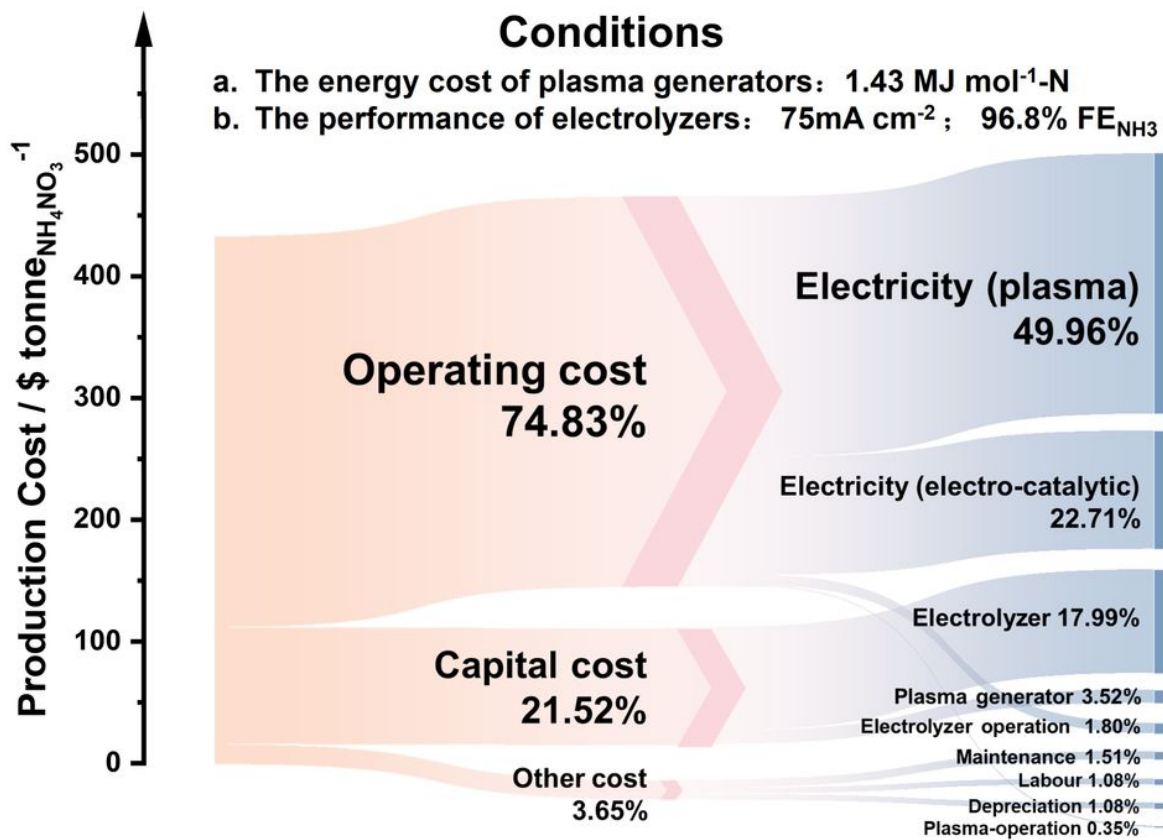


Figure 3

The Subdivided Cost of the Entire Process for Liquid  $\text{NH}_4\text{NO}_3$  Fertilizer Production at a Given Electricity Price of  $2.21 \text{ cents kWh}^{-1}$