

Research on a China 6b Heavy-duty Diesel Vehicle Real-world Engine out NO_x Emission Deterioration and NO_x Correction for Humidity and Temperature using On-board Sensors and Big Data Approach

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27 diesel vehicles accounted for 2.04% of the total number of motor vehicles, but the NO_x emission
28 accounted for 61.84% of the total vehicle NO_x emission, 34.56% of the total mobile pollution
29 sources NO_x emission (**China et al., 2017**).

30 In the past few decades, increasingly stringent emission regulations have been adopted by
31 many countries (e.g., Europe, US, Korea, Japan) (**Grange et al., 2017; Wu et al., 2017**). China had
32 also issued “Limits and measurement methods for emissions from diesel fueled heavy-duty vehicles
33 (CHINA VI)” numbered “GB17691-2018” in June, 2018. In China VI legislation, the requirement
34 of useful life was increased, also for the first time the emissions warranty period was set. For
35 instance, for the vehicles of category N3 with a maximum technically permissible mass exceeding
36 18,000kg, the useful life is 700,000km or seven years, the minimum emissions warranty period is
37 160,000km or five years, whichever is the sooner. Meanwhile, the minimum service accumulation
38 period is 233,000km (**GB, 2018; Economic Commission, 2010; European Commission, 2011**).

39 Manufacture generally verifies whether the emissions durability of the engine meets the
40 requirements of the regulations through the durability test. Since a urea-SCR catalyst with high
41 activity and durability is critical for the NO_x emission control, most studies focus on the
42 deterioration of SCR catalyst. Vehicle aging and oven aging are usually used for the research of
43 SCR catalyst deterioration. The vehicle aging method provides realistic conditions, however the
44 process requires long durability testing time. Thus, the oven aging approach has been used as an
45 accelerated aging method with the purpose of reducing the total duration of the test by thermally
46 stressing the catalyst in a high temperature environment (**De et al., 2017; De et al., 2018**). In the
47 aging process, periodically test was carried out on the engine bench to obtain the SCR conversion
48 efficiency. Finally, a deterioration equation for SCR conversion efficiency was fitted (**Zhang et al.,
49 2018; McCoy et al., 2014; Schmieg et al., 2012**).

50 The deterioration equation of SCR conversion efficiency can characterize the deterioration of
51 tailpipe NO_x emission only if there is no deterioration of engine out NO_x emission. However, few
52 previous studies have been carried out on the deterioration of in-use vehicles engine out NO_x
53 emissions. If the engine out NO_x deteriorates significantly, the tailpipe NO_x may also fail to meet
54 the regulatory requirements even if the SCR conversion efficiency remains the same as the original
55 state. Therefore, the study of engine out NO_x deterioration also makes sense for NO_x emission

56 control.

57 On the other hand, as the NO_x emission depends on ambient air conditions, the NO_x
58 concentration shall be corrected for ambient air temperature and humidity before analyzing the
59 deterioration of engine out NO_x emissions by using the data from the on-board NO_x sensors
60 (Krause et al., 1974; Hiromi et al., 1991; Pekula et al., 2003; Asad et al., 2012; Liu et al., 2015;
61 Wang et al., 2018; Wang et al., 2019). Since few in-use vehicles were equipped with ambient
62 humidity sensor, almost no study takes advantage of vehicle operation data to analyze the influence
63 of ambient factors on engine out NO_x emission. Furthermore, no study had given out a formula
64 suitable for on-board NO_x sensor for NO_x correction for ambient air temperature and humidity.

65 In view of the abovementioned problems, before the durability test, ambient air temperature
66 and humidity sensors were installed at the engine air filter on the tested vehicle. The real-time data
67 was uploaded (1Hz) to the cloud platform via telematics box (T-box). Based on the second-by-
68 second data obtained from the 254,622 km durability test, by using big data approach, this work
69 was going to achieve the following goals:

- 70 ● Getting the deterioration equation and the useful life deterioration factor (DF) of the
71 engine out NO_x for the tested vehicle;
- 72 ● Fitting an ambient air temperature and humidity correction formula for NO_x sensor.

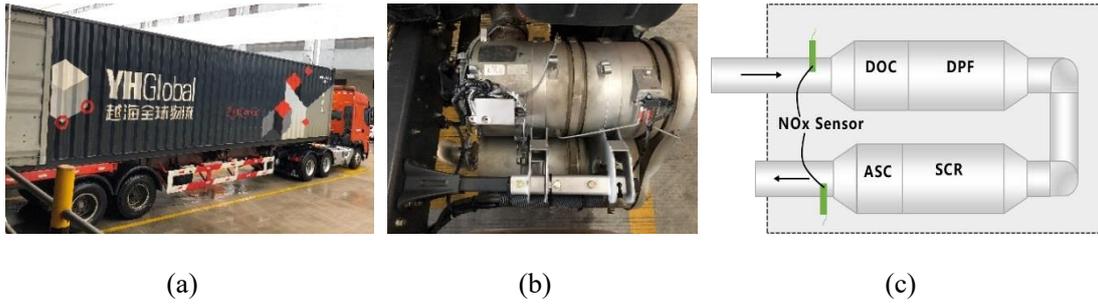
73 **2 Materials**

74 **2.1 Tested vehicle**

75 A N3 category heavy-duty diesel vehicle (**Figure 1(a)**) which was type approved to the China
76 VI (step B) standard and registered in August 2019 was used to perform the on-road durability test.

77 There are two on-board NO_x sensors located at diesel oxidation catalyts (DOC) inlet for engine
78 out NO_x measurement and ammonia slip catalyts (ASC) outlet for tailpipe NO_x measurement,
79 respectively (**Figure 1(b)**, **Figure 1(c)**). The main characteristics of the tested vehicle are summarized
80 in **Table 1**.

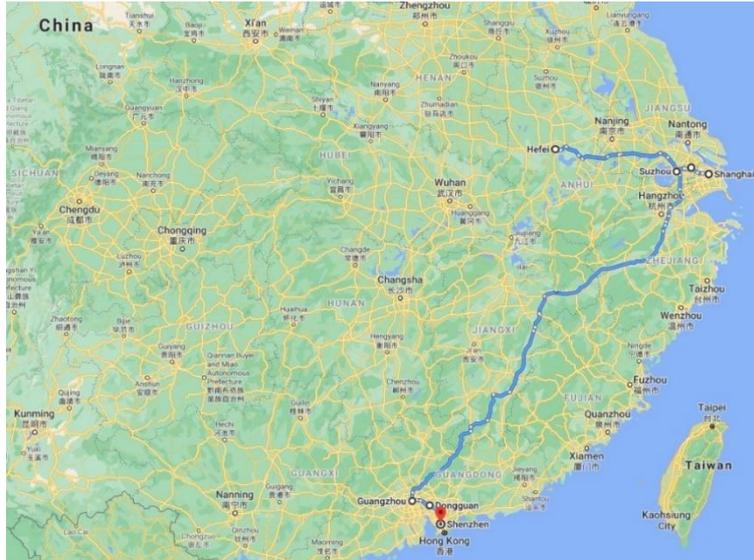
81 The main operating route of the tested vehicle was the expressway between several cities (Shanghai,
82 Suzhou, Hefei, Guangzhou, Shenzhen, etc.) in Southeast China (**Figure 2**).



83 **Figure 1.** (a) Tested vehicle; (b) aftertreatment configuration (picture of real products); (c)
 84 NOx sensors location and aftertreatment configuration (schematic plot).

85 **Table 1** Summary of vehicle, engine, aftertreatment, fuel and DEF specifications.

Type of Vehicle	N3 (Long-Haul)
Year of production	7/2019
Type of engine	XX13600-60
Maximum technically permissible mass	48,800kg
Engine rated power	441kW
Reference torque	3000 Nm
WHTC cycle work	38.72 kWh
Emission standard	China VI (step B)
Aftertreatment system	DOC+DPF+SCR+ASC
Fuel	China VI Standard
Diesel exhaust fluid (DEF)	Adblue (32.5%)
Method of pressure charging	Turbocharging
Charge air cooling system	Intercooler



86

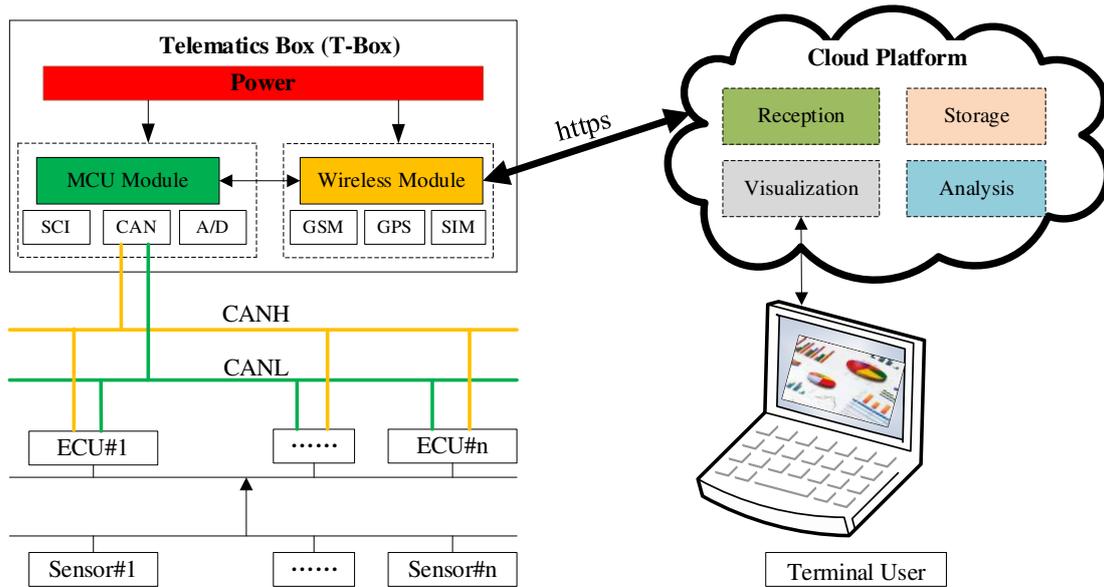
87

Figure 2 The main operating route of the tested vehicle

88 **2.2 Data acquisition system**

89 Data acquisition of durability test was based on the remote data acquisition system which
 90 included sensors (e.g. temperature sensors, pressure sensors), ECUs (e.g. EECU, VECU), telematics
 91 box (T-box) and cloud platform (**Figure3**). The communication between the ECUs and T-box was
 92 carried out through CAN (Controller Area Network) bus. T-Box encrypts and packs the data, then
 93 uploads the data packets to the cloud platform with 1Hz frequency based on https protocol through
 94 its built-in wireless communication module. After receiving the data packet, the cloud platform
 95 analyzes, stores and visualizes it. Meanwhile, the cloud platform provides functions such as data
 96 retrieval, download, statistical analysis, API (Application Programming Interface) and so on.

97 The Parameters collected in the durability test including ambient parameters, vehicle
 98 parameters, engine parameters and aftertreatment system parameters were shown in **Table 2**.



99

100

Figure 3 Data Acquisition System (schematic plot)

101

Table2 Durability test direct measurement parameters

	Parameter	Unit	Source	Label
	Ambient Temperature	°C	Sensor	"T_Air"
Ambient	Ambient Relative Humidity	%	Sensor	"RH_Air"
	Atmospheric Pressure	kPa	EECU	"P_Air"
	Vehicle Longitude	°	GPS	"Longitude"
	Vehicle Latitude	°	GPS	"Latitude"
Vehicle	Vehicle Speed	km/h	VECU	"Veh_Speed"
	Odometer	km	VECU	"Odometer"
	Gear	—	VECU	"Gear"
	Engine Speed	rpm	EECU	"Eng_Speed"
Engine	Actual Engine Percent Torque	%	EECU	"Act_Eng_Tor"
	Nominal Friction Percent Torque	%	EECU	"Fric_Tor"

	Throttle Opening	%	EECU	"Throttle_Opening"
	Rail Pressure	hPa	EECU	"P_Rail"
	Injection Timing	°CA	EECU	"Inj_Timing "
	Fuel Consumption Rate	kg/h	EECU	"Fuel_mRate"
	Accumulative Fuel Consumption	L	EECU	"Acc_Fuel_Cons"
	Fuel Tank Level	%	EECU	"Fuel_Level"
	Intercooler Outlet Temperature	°C	EECU	"T_AirC_O"
	Intercooler Outlet Pressure	kPa	EECU	"P_AirC_O"
	Intake air Mass Flow	kg/h	EECU	"Int_MassFlow"
	Intake Valve Opening	%	EECU	"Int_Valve_Opening"
	Coolant Temperature	°C	EECU	"T_Coolant"
	Oil Temperature	°C	EECU	"T_Oil"
	Oil Pressure	kPa	EECU	"P_Oil"
	Engine Out NOx	ppm	Sensor	"EngOut_NOx"
<hr/>				
	DOC Inlet Temperature	°C	EECU	"T_DOC_In"
	DPF Inlet Temperature	°C	EECU	"T_DPF_In"
	DPF Pressure Drop	kPa	EECU	"P_Drop_DPF"
Aftertreatment	SCR Inlet Temperature	°C	EECU	"T_SCR_In"
system	SCR Outlet Temperature	°C	EECU	"T_SCR_Out"
	Urea Injection Temperature	°C	EECU	"T_Urea_Inj"
	Urea Consumption Rate	mg/s	EECU	"Urea_Inj_Rate"
	Urea Pump Pressure	hPa	EECU	"P_Urea_Pump"

Urea Tank Level	%	EECU	"Urea_Level"
Urea Tank Temperature	°C	EECU	"T_Urea"
Urea Concentration	%	EECU	"Urea_Conc"
Tail Pipe NOx	ppm	Sensor	"Tailpipe_NOx"

102 **3 Method**

103 **3.1 Method of engine out NOx deterioration analysis**

104 This paper used the method shown in **Figure 4** to carry out the research. Firstly, we should get
105 the “Clean Dataset”, “Basic Dataset” and “Analysis Dataset”. Then, get the maximum odometer
106 (Odo_Max) without deterioration of engine out NOx. Finally, in the range of “Odo_Max”, based on
107 the NOx sensor and ambient air temperature and humidity sensors, accomplished NOx correction
108 for ambient temperature and humidity and forecasted the deterioration factor (DF) of engine out
109 NOx throughout the useful life of the tested vehicle.

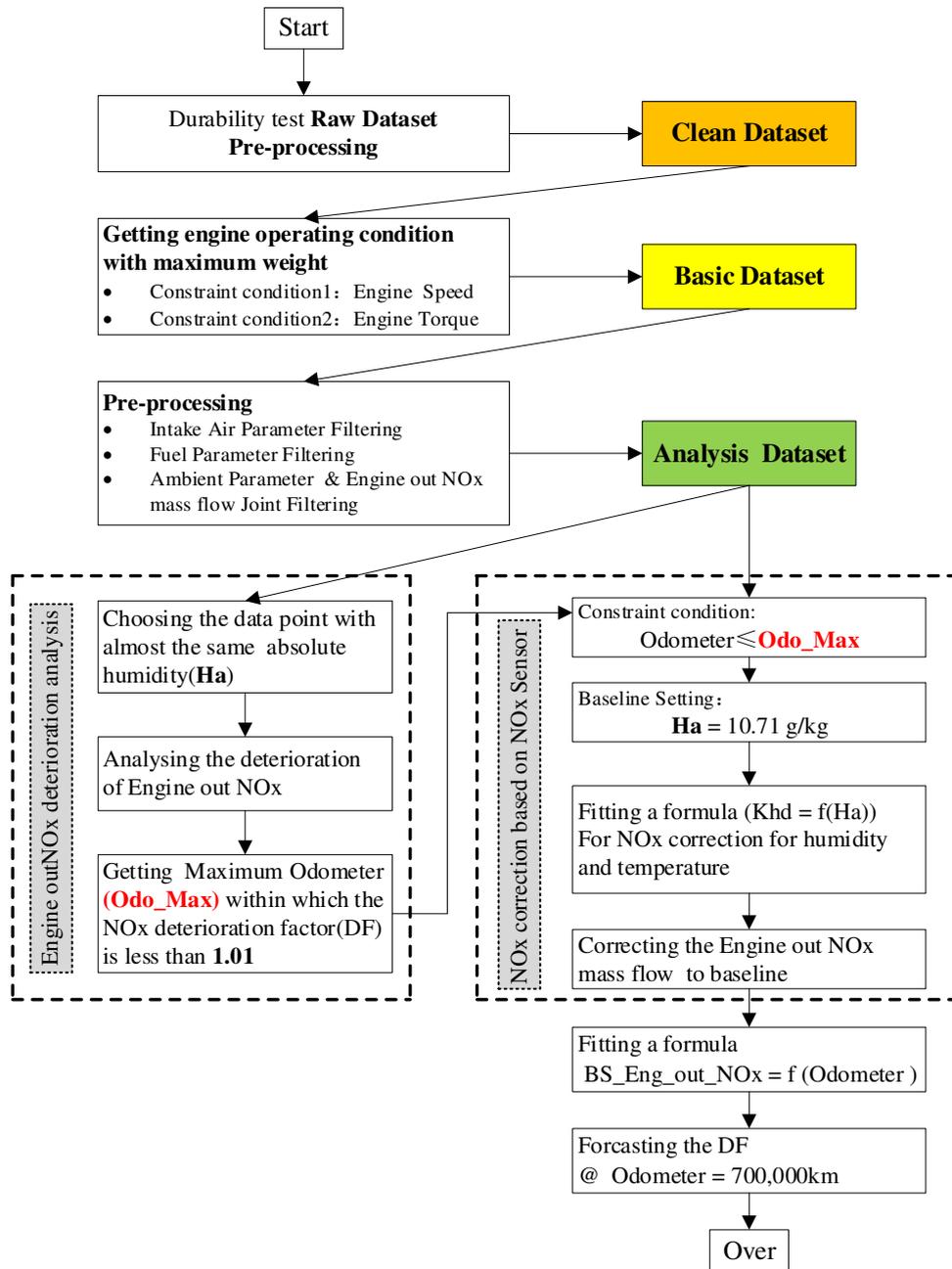


Figure 4 Method of engine out NOx deterioration analysis

3.2 Data preprocessing

Volume, velocity, variety, value, and veracity are the ‘5V’ attributes of big data. Due to the low value density of big data, it is necessary to preprocess the data before analyzing a specific issue. Typically, data preprocessing includes duplicates drop, NaN filling, outliers handling, derived parameter calculation, normalization, feature selection, and so on (Luengo et al., 2020; Steffen et al., 2020; Deng et al., 2020; Ma et al., 2020).

The “Raw Dataset” used in this paper consisted of 11,250,364 lines (observed value) and 37

119 columns (features), which belonged to the tall skinny dataset. The “Raw Dataset” preprocessing for
120 engine out NOx deterioration analysis mainly included outliers handling, derived parameter
121 calculation and feature selection.

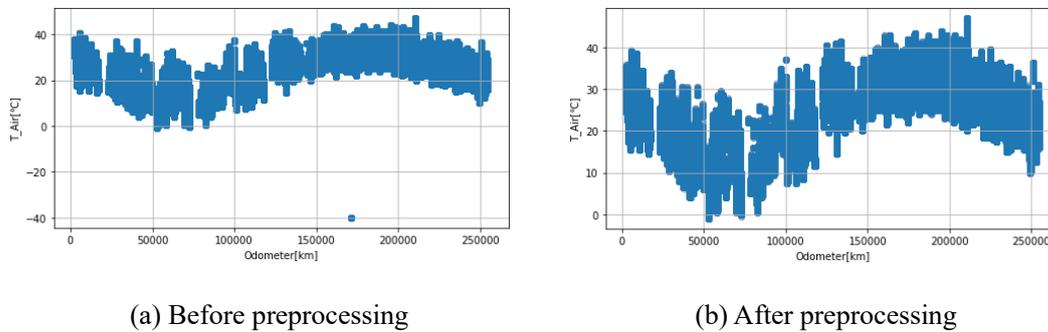
122 3.2.1 Outliers handling

123 The outliers of the datasets used in this paper can be classified into modifiable outliers and
124 unmodifiable outliers.

- 125 ● **Modifiable outliers**

126 **Figure 5(a)** shows the ambient temperature in the “Raw Dataset” with abnormal points. **Figure**
127 **5(b)** shows the modified ambient temperature. As we know, generally, ambient temperature would
128 not suddenly severe change in a short time, so the pre-value or post-value both can be used as an
129 alternative.

130 In this paper, the previous value fill method (“ffill” method in python) is used to deal with the
131 modifiable outliers. In the same way, this method was also fit for the outliers of other signals which
132 would not suddenly severe change in a short time, such as atmospheric pressure, longitude/latitude,
133 fuel/urea level, odometer, etc.



(a) Before preprocessing

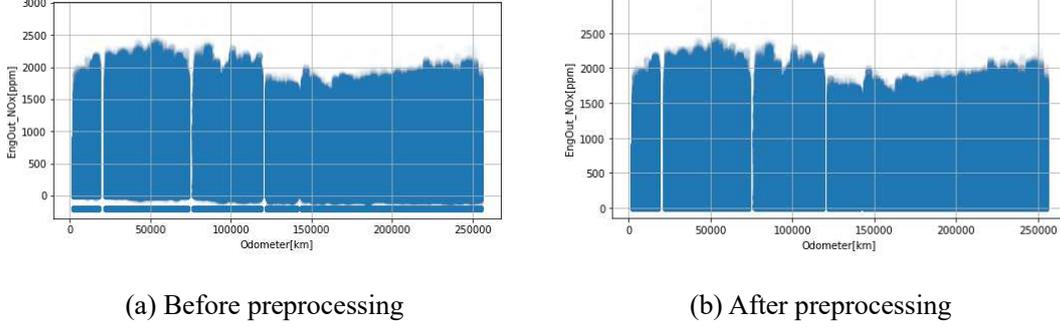
(b) After preprocessing

134 **Figure 5** Demo for modifiable outliers preprocessing

- 135 ● **Unmodifiable outliers**

136 As shown in **Figure 6(a)**, the engine out NOx concentration in the “Raw Dataset” has many
137 abnormal points which were less than zero. Since the engine out NOx concentration was related to
138 the engine working condition, and for in-use vehicles, the engines usually operate in transient
139 conditions, it is impossible to replace the abnormal points with the pre-value or post-value.
140 Generally, for the high-thin datasets, the unmodifiable outliers can be directly deleted. **Figure 6(b)**
141 shows the engine out NOx concentration without abnormal values.

142 Other abnormal points of signals related to engine working conditions in the “Raw Dataset”
 143 (such as fuel injection timing, fuel consumption, throttle opening, urea consumption rate, etc.) can
 144 be handled by the same way.



145 **Figure 6** Demo for unmodifiable outliers preprocessing

146 3.2.2 Derived Parameter Calculation

147 ● NOx Dry/wet correction

148 Due to the concentration was measured on a dry basis for the on-board NOx sensor, the
 149 measured concentration shall be converted to a wet basis according to the following **Equations (1-**
 150 **5)**:

$$c_{NOx(wet)} = c_{NOx(dry)} * k_w \quad (1)$$

$$k_w = \left(1 - \frac{1.2442 * H_a + 111.19 * \omega_{ALF} * q_{mf,i} / q_{mad,i}}{773.4 + 1.2442 * H_a + q_{mf,i} / q_{mad,i} * k_{f,w} * 1000}\right) * 1.008 \quad (2)$$

$$k_{f,w} = 0.055594 * w_{ALF} + 0.0080021 * w_{DEL} + 0.0070046 * w_{EPS} \quad (3)$$

$$H_a = \frac{6.220 * R_a * P_a}{P_B - P_a * R_a * 100} \quad (4)$$

$$P_a = (4.856884 + 0.2660089 * T_a + 0.01688919 * T_a^2 - 7.477123 * 10^{-5} * T_a^3 + 8.10525 * 10^{-6} * T_a^4 - 3.115221 * 10^{-8} * T_a^5) * (101.32 / 760) \quad (5)$$

where:

$c_{NOx(wet)}$ is the wet concentration in ppm;

$c_{NOx(dry)}$ is the dry concentration in ppm (NOx sensor observed value);

k_w is the dry/wet correction factor;

H_a is the intake air humidity, g water per kg dry air;

$q_{mf,i}$ is the instantaneous fuel mass flow rate, kg/h;

$q_{mad,i}$ is the instantaneous dry intake air mass flow rate, kg/h;

ω_{ALF} is the hydrogen content of the fuel, percent mass;

w_{DEL} is the nitrogen content of the fuel, percent mass;

w_{EPS} is the oxygen content of the fuel, percent mass;

T_a is temperature of the intake air, °C;

R_a is relative humidity of the intake air, %;

P_a is saturation vapour pressure of the intake air, kPa;

P_B is total barometric pressure, kPa.

151 ● **NOx mass flow**

152 The calculation of the instantaneous NOx mass flow shall be according to the following

153 **Equations (6-7):**

$$q_{mNOx,i} = 0.001587 * q_{mew,i} * c_{NOx(wet),i} \quad (6)$$

$$q_{mew,i} = q_{maw,i} + q_{mf,i} \quad (7)$$

154 where:

155 $q_{mNOx,i}$ is the instantaneous NOx mass flow rate, g/h

156 $c_{NOx(wet),i}$ is the instantaneous wet concentration in ppm

157 $q_{mew,i}$ is the instantaneous exhaust mass flow rate, kg/h

158 $q_{maw,i}$ is the instantaneous intake air mass flow rate, kg/h

159 $q_{mf,i}$ is the instantaneous fuel mass flow rate, kg/h

160 ● **Engine Power**

161 The calculation of the engine power shall be according to the following **Equations (8-9)**:

$$Eng_Power = \frac{Eng_Speed * Eng_Tor / 100 * Torque_refer}{9550} \quad (8)$$

$$Eng_Tor = Tor_{Act,Eng} - Tor_{Fric} \quad (9)$$

162 Where:

163 $Tor_{Act,Eng}$ is actual engine percent torque,%

164 Tor_{Fric} is friction percent torque,%

165 $Torque_refer$ is 3000 N.m

166 ● **Instantaneous NOx brake specific emission**

167 The calculation of the instantaneous NOx brake specific emission (g/kW.h) shall be according
168 to the following **Equation (10)**:

$$BSNOx_i = \frac{q_{mNOx,i}}{Eng_Power_i} \quad (10)$$

169 **3.2.3 Feature selection**

170 In this paper, we mainly focused on engine out NOx. However, the vehicle location parameters,
171 aftertreatment system parameters, and some indicative parameters (e.g. fuel level) didn't directly
172 affect the engine out NOx emission. These features can be dropped during data preprocessing.

173 Moreover, the derived parameters obtained in section 3.1.2 can be incorporated into the dataset
174 for engine out NOx analysis.

175 After the above data preprocessing, we can get the "Clean Dataset", and the parameters of
176 "Clean Dataset" were shown in **Table 3**.

177 **Table3** Parameters in Clean Dataset

	Parameter	Unit	Source	Label
	Ambient Temperature	°C	Sensor	"T_Air"
Ambient	Ambient Relative Humidity	%	Sensor	"RH_Air"
	Atmospheric Pressure	kPa	EECU	"P_Air"
	Vehicle Speed	km/h	VECU	"Veh_Speed"
Vehicle	Odometer	km	VECU	"Odometer"
	Gear	—	VECU	"Gear"
	Engine Speed	rpm	EECU	"Eng_Speed"
	Actual Engine Percent Torque	%	EECU	"Act_Eng_Tor"
	Nominal Friction Percent Torque	%	EECU	"Fric_Tor"
	Throttle Opening	%	EECU	"Throttle_Opening"
	Rail Pressure	hPa	EECU	"P_Rail"
	Injection Timing	°CA	EECU	"Inj_Timing "
Engine	Fuel Consumption Rate	kg/h	EECU	"Fuel_mRate"
	Accumulative Fuel Consumption	L	EECU	"Acc_Fuel_Cons"
	Intercooler Outlet Temperature	°C	EECU	"T_AirC_O"
	Intercooler Outlet Pressure	kPa	EECU	"P_AirC_O"
	Intake Mass Flow	kg/h	EECU	"Int_MassFlow"
	Intake Valve Opening	%	EECU	"Int_Valve_Opening"
	Coolant Temperature	°C	EECU	"T_Coolant"
	Oil Temperature	°C	EECU	"T_Oil"

	Oil Pressure	kPa	EECU	"P_Oil"
	Engine Out NOx(wet)	ppm	Calculation	"EngOut_NOx_wet"
	Engine Out Mass Flow	g/h	Calculation	"EngOut_NOx_MF"
Deprived	Net Percent Torque	%	Calculation	"Eng_Tor"
Parameters	Engine Power	kW	Calculation	"Eng_Power"
	Brake Specific Engine Out NOx	g/kW.h	Calculation	"BSEngOut_NOx"
	Absolute Humidity	g/kg	Calculation	"Ha"

178 4. Results and Discussion

179 Based on the data getting from 254,622 km durability test of the tested vehicle, we carried out
180 the research for engine out NOx emission deterioration, at the same time, completed the NOx
181 correction for ambient air temperature and humidity.

182 4.1 Results

183 In this paper, the “Clean Dataset”, “Basic Dataset” and “Analysis Dataset” were obtained
184 according to the methods shown in Section 3.1, the datasets scale, specific methods and constraint
185 conditions were shown in the **Table 4**.

186 The “Raw Datasets” in **Table 4** was the data of 254,622 km durability test. The “Clean Dataset”
187 was got by data preprocessing described in Section 3.2 in this paper.

188 **Table 4** Scale of Datasets and Method/Constraint Condition

Input Dataset			Method /	Output Dataset
Name	Rows	Columns	Constraint Condition	
Raw Dataset	11,250,364	37	Data Preprocessing	Clean Dataset
Clean Dataset	9,962,537	27	Getting Eng_Speed max Weight Bin/	Dataset_A

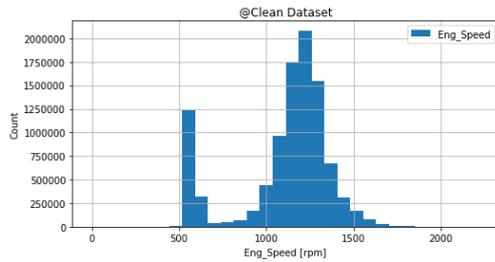
			Eng_Speed = 1200±2 [rpm]	
Dataset_A	130,135	27	Getting Eng_Tor max Weight Bin /	Basic Dataset
			Eng_Tor = 50±1 [%]	
Basic Dataset	25,417	27	Intake Air Parameter Filtering/	Dataset_B
			Int_MassFlow IQR	
Dataset_B	23,825	27	Fuel injection Parameters Filtering/	Dataset_C
			Fuel_Rate IQR	
Dataset_C	21,348	27	Fuel injection Parameters Filtering/	Dataset_D
			Injection Timing IQR	
Dataset_D	19,733	27	Ambient Parameter Joint Filtering/	Analysis Dataset
			EngOut_NOx_MF vs Ha (linear)	
Analysis Dataset	12,144	27	Ha =15±0.5 [g/kg]	Dataset_E

189 IQR: Interquartile range

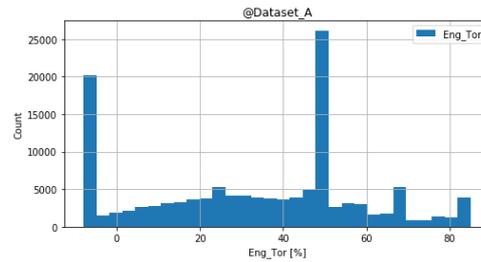
190 **4.1.1 Basic Dataset acquisition**

191 **Figure 7(a)** shows the frequency distribution (bins=30) of engine speed on “Clean Dataset”.
 192 Within its maximum weight range **[1185, 1259] rpm**, we had taken 1200±2 rpm as the constraint
 193 condition to get a new dataset named “Dataset_A”, where,±2 is the tolerance range of engine speed,
 194 so as to avoid the scale of the dataset being too small, similarly hereinafter.

195 **Figure 7(b)** shows the frequency distribution (bins=30) of net percent torque on “Dataset_A”,
 196 and within its maximum weight range **[48, 51] %**, we had taken 50±1 % as the constraint condition,
 197 then we got the “Basic Dataset” for the following research.



(a)



(b)

198 **Figure7** (a) Eng_Speed distribution @ Clean Dataset; (b) Eng_Tor distribution @ Dataset_A

199 4.1.2 Basic Dataset preprocessing

200 The analysis of the deterioration of engine out NO_x shall be carried out on a certain steady
 201 working condition (for in-use vehicles) or established cycles (for engine bench, whether transient
 202 or steady). Therefore, for the tested vehicle, before the engine out NO_x deterioration research, we
 203 should ensure the dataset used for the research was a “steady” one.

204 On the “Basic Dataset”, although the engine speed and engine torque were almost the same,
 205 the dataset contained many transition operating points, some outliers, and shot noise, etc. Therefore,
 206 in order to obtain the dataset of a certain steady working condition as accurate as possible, it is
 207 necessary to filter the “Basic Dataset” to eliminate the influence of transition working conditions
 208 and noise points on the final results.

209 For a given diesel engine and a given working condition, engine out NO_x is mainly affected
 210 by intake air parameters and fuel injection parameters. The intake air parameters are main affected
 211 by ambient air parameters. So, we could use these parameters to filter the “Basic Dataset”, then we
 212 would get the “Analysis Dataset”.

213 ● Intake air parameter filtering

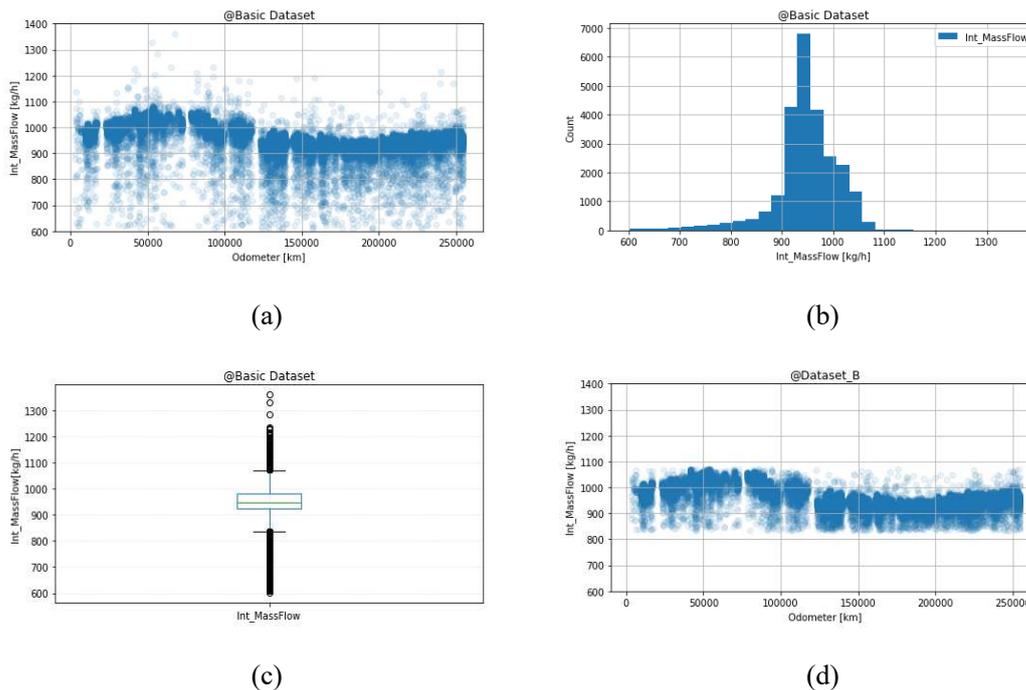
214 **Figure 8(a)** shows the intake air mass flow versus odometer on “**Basic Dataset**”. As it can be
 215 seen, there were many outliers and shot noise points, which were basically generated by transition

216 working conditions.

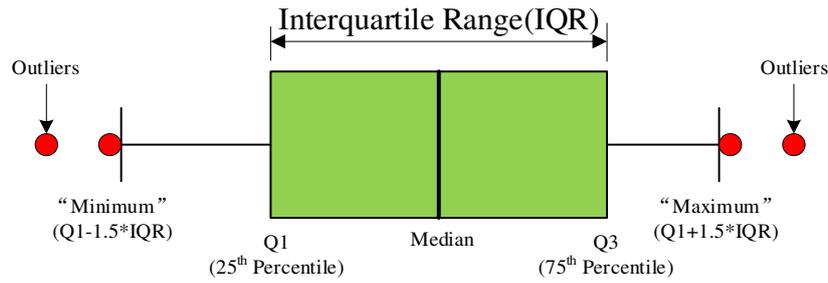
217 **Figure 8(b)** shows the frequency distribution of the intake air mass flow. As it can be seen, the
218 intake air mass flow distribution was relatively concentrated, so interquartile range (IQR) can be
219 used for filtering. If the value was less than the minimum or greater than the maximum showed in
220 **Figure 9**, it would be dropped.

221 **Figure 8(c)** shows the box-plot of the intake air mass flow (the minimum is 835.0 kg/h, the
222 maximum is 1071.0 kg/h)

223 **Figure 8(d)** shows the result of the intake air mass flow that had been filtered by IQR.
224 Compared to **Figure 8(a)**, we could find that a large number of outliers had been filtered out. After
225 the filtering of intake air mass flow, we got “Dataset_B”.



226 **Figure 8** Intake air parameter filtering. (a) Int_MassFlow vs odometer @ Basic Dataset; (b)
227 Int_MassFlow frequency distribution @ Basic Dataset; (c) Int_MassFlow box-plot @ Basic Dataset;
228 (d) Int_MassFlow vs odometer @ Dataset_B;



229

230

Figure 9 IQR (box-plot) filtering schematic plot

231

- **Fuel injection parameters filtering**

232

Figure 10(a) shows the fuel consumption rate versus odometer on “Dataset_B”. **Figure 10(b)**

233

shows the box-plot of the fuel consumption rate (the minimum is 34.78 kg/h, the maximum is 35.45

234

kg/h). We got “Dataset_C” after filtering fuel consumption rate by IQR.

235

Figure 10(c) shows the injection timing versus odometer on “Dataset_C”. **Figure 10(d)** shows

236

the box-plot of injection timing (the minimum is 5.83 BTDC°CA, the maximum is 5.99 BTDC°CA).

237

We got “Dataset_D” after filtering injection timing by IQR.

238

Figure 10(e) shows the fuel consumption rate versus injection timing on “Dataset_B”. As it

239

can be seen, for a given operation condition of the tested vehicle, the larger the injection timing is,

240

the higher the fuel consumption is. As we know, the larger the injection timing is, the higher the

241

combustion temperature is, the higher combustion temperature would lead to higher engine out NOx

242

emission. So, we had taken both fuel consumption rate and injection timing as the constraint

243

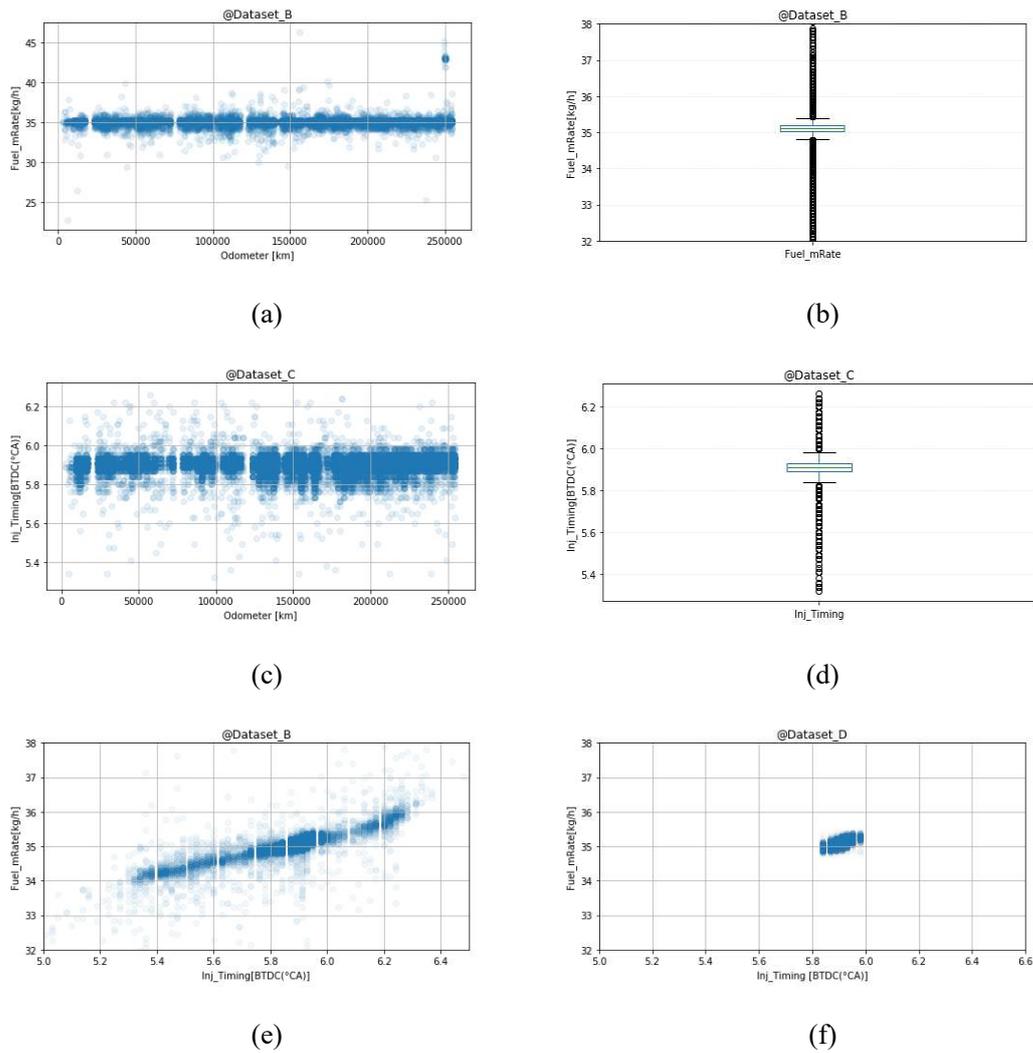
conditions to ensure the consistency of the injection parameters.

244

Figure 10(f) shows the fuel consumption rate versus injection timing that had been filtered by

245

IQR, then, we got “Dataset_D”.



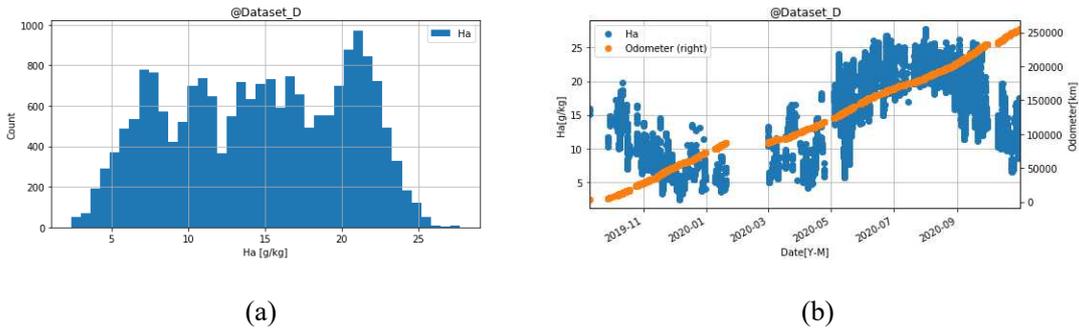
246 **Figure 10** Fuel injection parameters filtering (a) Fuel_mRate vs odometer @ Dataset_B; (b)
 247 Fuel_mRate box-plot @ Dataset_B; (c) Inj_Timing vs odometer @ Dataset_C; (d) Inj_Timing box-
 248 plot @ Dataset_C ; (e) Inj_Timing vs Fuel_mRate @ Dataset_B; (f) Inj_Timing vs Fuel_mRate @
 249 Dataset_D;

250 ● **Ambient parameters and engine out NOx mass flow joint filtering**

251 **Figure 11(a)** shows the frequency distribution of absolute humidity (Ha) on “Dataset_D”. The
 252 distribution of Ha is relatively dispersed. Therefore, IQR filtering method can no longer be suitable
 253 for filtering ambient parameters.

254 **Figure 11(b)** shows Ha distribution in different seasons on “Dataset_D”. As it can be seen, Ha
 255 was significantly affected by seasons in Southeast China, for instance, usually Ha is lower (5-10

256 g/kg) in winter and higher (20-25 g/kg) in summer.



257 **Figure 11** (a) Ha distribution@ Dataset_D; (b) Ha & odometer vs Date @ Dataset_D

258 After the intake air parameter and fuel injection parameters filtering, absolute humidity (Ha),
 259 was the most related ambient parameter to engine out NOx mass flow. The Pearson correlation
 260 coefficient between engine out NOx mass flow and Ha changed from **-0.359** (on “Clean Dataset”)
 261 to **-0.587** (on “Dataset_D”).

262 As it was shown in **Figure 12(a)**, on the whole, there was a good linear relationship (fitting
 263 function: $y = -16.444 * x + 1562.7$) between engine out NOx mass flow and Ha. But, there were still
 264 many shot noise points which may lead to a lower Pearson correlation coefficient and relatively big
 265 error for the final results or conclusions. Therefore, before the quantitative analysis of the impact of
 266 ambient factors on engine out NOx emission, these shot noise points should be filtered out. The
 267 specific filtering steps were as follows:

268 *Step1*: Fitting a function f (**Equation 11**), then getting k and b ;

$$EngOut_NOx_MF = f(Ha) = k * Ha + b \quad (11)$$

269 *Step2*: Calculating the instantaneous engine out NOx mass flow at the observed Ha by using k
 270 and b in step 1 (**Equation 12**)

$$Eng_Out_NOx_Cal_i = k * Ha_i + b \quad (12)$$

271 Step3: Calculating the ratio of each observed point by using the following **Equation 13**

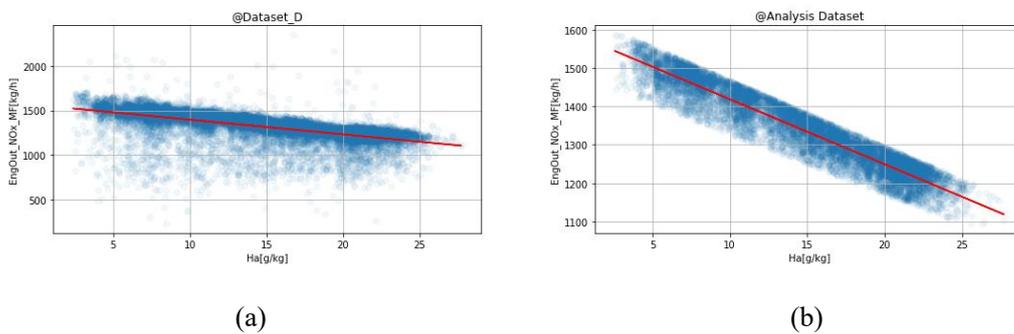
$$Ratio_i = EngOut_NOx_MF_i / Eng_Out_NOx_Cal_i \quad (13)$$

272 Step4: Setting a range **[0.95, 1.05]** for ratio, filtering by the ratio, then getting a new dataset.

273 Step5: Repeating step1-4 until the difference of two successive iterations k is less than 1%.

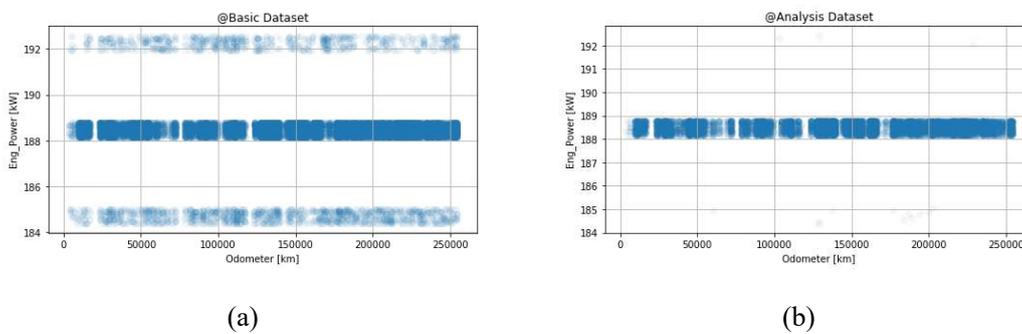
274 **Figure 12(b)** shows the result of the Ha and engine out NOx mass flow joint filtering on

275 “Dataset_D”. The fitting function is $y = -16.963*x + 1588.7$, then we got “Analysis Dataset”.



276 **Figure 12** Ambient parameters and engine out NOx mass flow joint filtering; (a) Ha vs
 277 EngOut_NOx_MF@ Dataset_D; (b) Ha vs EngOut_NOx_MF@ Analysis Dataset;

278 **Figure 13(a)** and **Figure 13(b)** show engine power vs odometer on “Basic Dataset” and
 279 “Analysis Dataset” respectively, as it can be seen, after the abovementioned filtering, the engine
 280 power on “Analysis Dataset” was all almost the same in 254,622 km durability test. So “Analysis
 281 Dataset” could be considered as a “steady” dataset.



282 **Figure 13** (a) Eng_Power vs Odometer @ Basic Dataset; (b) Eng_Power vs Odometer@ Analysis

283 Dataset;

284 4.2 Analysis of engine out NOx emission deterioration

285 On “Analysis Dataset”, the Pearson correlation coefficient between engine out NOx mass flow
286 and Ha was **-0.947 (Table 5)**, without considering the deterioration, engine out NOx mass flow was
287 most related to Ha.

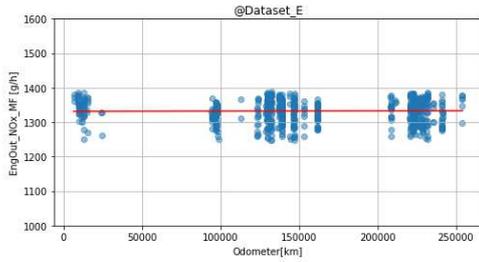
288 **Table 5** Pearson correlation coefficient for EngOut_NOx_MF @ Analysis Dataset

EngOut_NOx_MF	1.000	Fuel_mRate	0.047	T_Coolant	-0.061
BSEO_NOx	1.000	Eng_Tor	0.018	RH_Air	-0.082
EngOut_NOx_wet	0.898	Act_Eng_Tor	0.018	T_Oil	-0.350
Int_MassFlow	0.859	Eng_Power	0.016	Odometer	-0.534
P_AirC_O	0.777	P_Rail	0.009	Acc_Fuel_Cons	-0.541
P_Air	0.569	Eng_Speed	0.007	T_AirC_O	-0.859
P_Oil	0.080	Int_Valve_Opening	-0.021	T_Air	-0.863
Throttle_Opening	0.064	Gear	-0.045	Ha	-0.947
Inj_Timing	0.060	Veh_Speed	-0.045	Fric_Tor	—

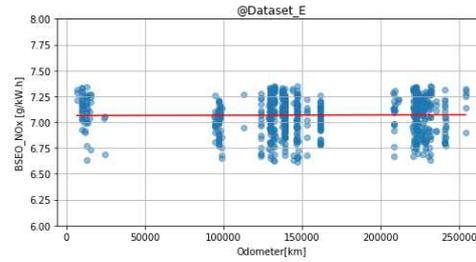
289

290 Therefore, further taking $Ha = 15 \pm 0.5$ g/kg which could cover a wider range of mileage or
291 seasons (**Figure 11(b)**) as a constraint condition, we can get a new dataset named “Dataset_E” on
292 which we could analyse the deterioration of engine out NOx emission.

293 **Figure 14(a)** shows the deterioration of engine out NOx mass flow (g/h) and **Figure 14(b)**
294 shows the deterioration of the engine out NOx brake specific emission (g/kW.h) on “Dataset_E”.



(a)



(b)

295 **Figure 14** (a) EngOut_NOx_MF vs Odometer @ Dataset_E; (b) BSEngOut_NOx vs Odometer@
 296 Dataset_E;

297 The deterioration function and deterioration factor were shown in **Table 6**. As it can be seen,
 298 within 254,622 km, for the maximum weight working condition (including ambient condition) of
 299 the tested vehicle, the deterioration factors of engine out NOx mass flow and engine out NOx brake
 300 specific emission were 1.001 and 1.001, respectively

301 **Table 6** The deterioration information for engine out NOx@ Dataset_E

		Eng_Out NOx [g/h]	Eng_Out NOx [g/kW.h]
Deterioration	k	6.102E-06	2.770E-08
Equation	b	1331.3	7.063
	0	1331.3	7.063
Odometer [km]	254,622	1332.9	7.070
	700,000	1335.6	7.083
Deterioration Factor (DF) @254,622 km		1.001	1.001
Deterioration Factor (DF) @700,000 km		1.003	1.003

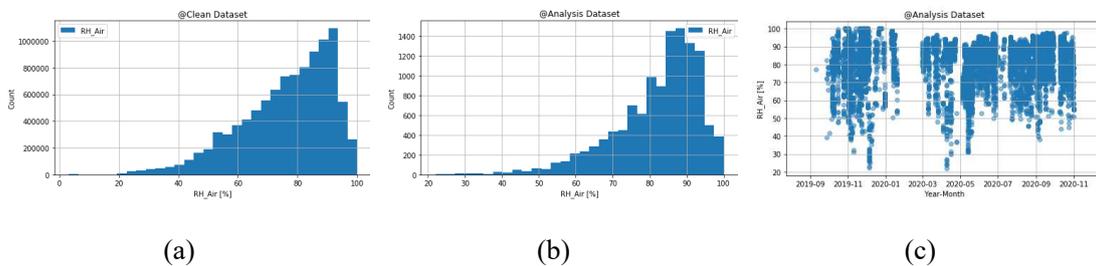
302 Therefore, within the durability test mileage, we could consider that the engine out NOx

303 emission of the tested vehicle did not deteriorate. That's to say, a study based on on-board sensors
304 for NOx correction for ambient air temperature and humidity can be carried out on "Analysis
305 Dataset".

306 4.3 On-board NOx correction for ambient air temperature and humidity

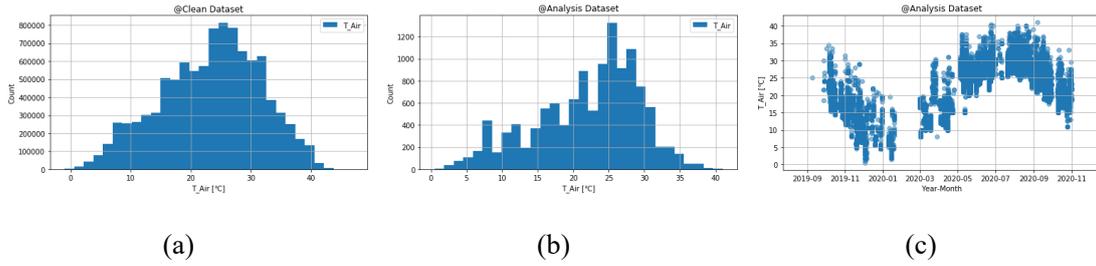
307 4.3.1 Distribution of ambient air factors

308 **Figure 15(a)** shows the distribution of relative humidity in the operation area (Southeast China,
309 see Figure 2) of the tested vehicle from September 2019 to November 2020 on "Clean Dataset", the
310 ratio of relative humidity greater than 50% was 93.5%, and that greater than 60% was 84.5%. **Figure**
311 **15(b)** shows the distribution of relative humidity on "Analysis Dataset", the ratio of relative
312 humidity greater than 50% is 97.8%, and that greater than 60% is 93.4%. **Figure 15(c)** shows the
313 distribution of relative humidity in different months on "Analysis Dataset". "Analysis Dataset" can
314 basically represent the distribution of relative humidity in the Southeast China throughout a year.



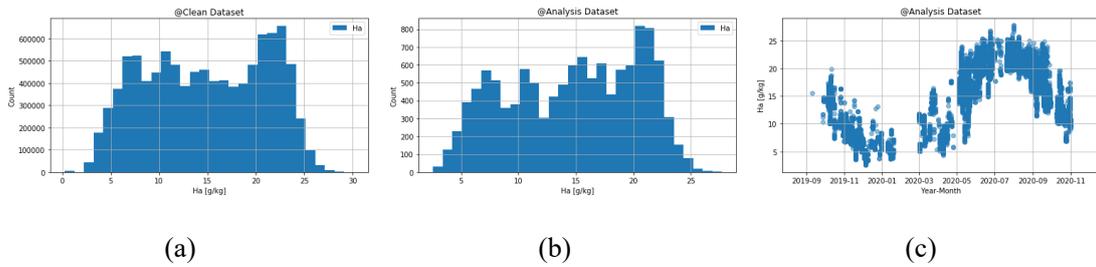
315 **Figure 15** (a) RH_Air distribution @Clean Dataset; (b) RH_Air distribution @Analysis Dataset; (c)
316 RH_Air vs Date @ Analysis Dataset

317 **Figure 16(a)** and **Figure 16(b)** showed the distribution of ambient temperature on "Clean
318 Dataset" and "Analysis Dataset" respectively. As it can be seen, the ambient temperature is mainly
319 affected by the season (**Figure 16(c)**), and the ambient temperature is almost above 0°C in Southeast
320 China all the year round.



321 **Figure16** (a) T_Air distribution @Clean Dataset; (b) T_Air distribution @Analysis Dataset; (c)
 322 T_Air vs Date @ Analysis Dataset

323 **Figure 17(a)** and **Figure 17(b)** showed the distribution of Ha on “Clean Dataset” and “Analysis
 324 Dataset” respectively. As it can be seen, the trend of Ha changing with the season was almost the
 325 same as that of the ambient temperature (**Figure 16(c)**, **Figure 17(c)**).



326 **Figure17** (a) Ha distribution @Clean Dataset; (b) Ha distribution @Analysis Dataset; (c) Ha vs
 327 Date @ Analysis Dataset

328 **Figure 18** shows the relationship between Ha and ambient temperature/relative humidity. The
 329 functional relationship can be described by **Equation 14**.

$$Ha = (0.0372 * RHa + 0.5212) * e^{0.063 * Ta} \quad (14)$$

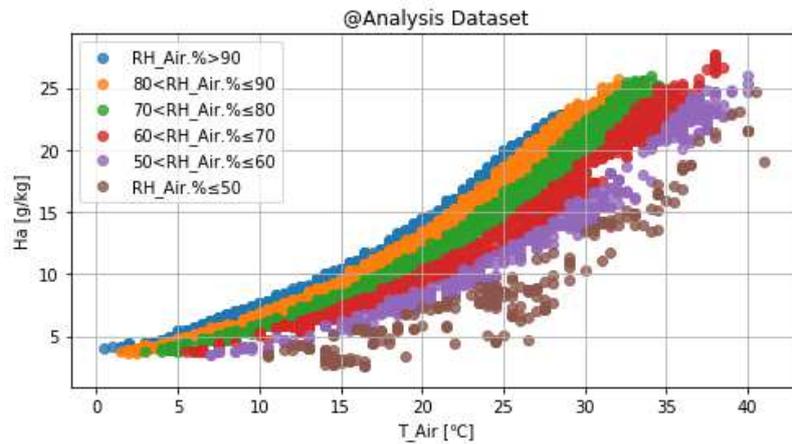
330 Where: RHa is relative humidity, %; Ta is ambient temperature, °C.

331 If the relative humidity remained the same or varied in a small range, Ha had an exponential
 332 relationship with the ambient temperature.

333 When the ambient temperature was at a low level, the variety of relative humidity has little
 334 effect on Ha, in other words, the lower ambient temperature would directly lead to lower Ha in

335 winter.

336 The larger the Ha is, the larger the specific heat capacity of the intake air is. Larger Ha would
337 lead to lower combustion temperature and lower engine out NOx emission. So, Ha has a significant
338 effect on engine out NOx emission.



339

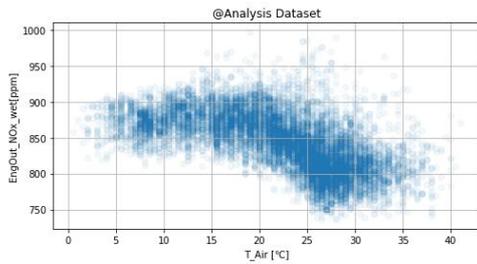
340 **Figure 18** The relationship between Ha and ambient temperature/relative humidity

341 4.3.2 The effect of ambient factors to engine out NOx emission

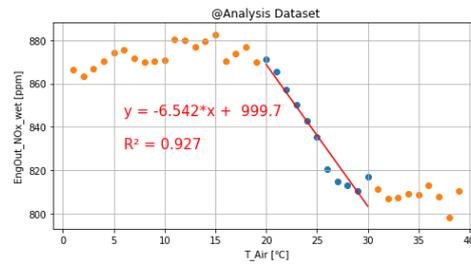
342 In this section, we mainly discuss the effect of ambient factors (ambient temperature and
343 absolute humidity(Ha)) on engine out NOx concentration (ppm) and engine out NOx mass flow
344 (g/h).

345 ● Ambient temperature vs engine out NOx (ppm)

346 **Figure 19(a)** shows ambient temperature vs engine out NOx concentration (ppm, wet basis)
347 on “Analysis Dataset” ; **Figure 19(b)** shows the average value of engine out NOx concentration
348 (ppm, wet basis) at different ambient temperature (step = 1°C) . As it can be seen, when the ambient
349 temperature is within the range of 20~30°C, there is a negative linear relationship between ambient
350 temperature and engine out NOx concentration ($R^2= 0.927$). But, when the ambient temperature is
351 lower than 20 °C or higher than 30 °C, the change of ambient temperature has little effect on engine
352 out NOx concentration (within 20ppm).



(a)

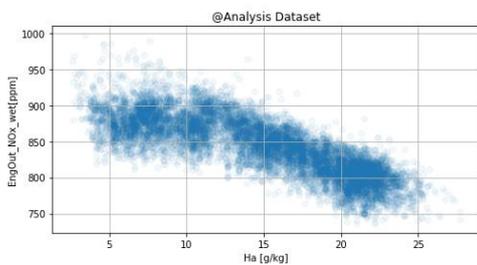


(b)

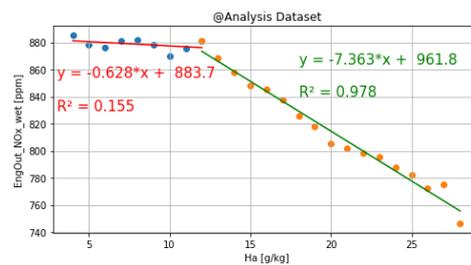
353 **Figure 19** (a) T_Air vs EngOut_NOx_wet @ Analysis Dataset; (b) T_Air vs EngOut_NOx_wet
 354 (mean) @ Analysis Dataset;

355 ● **Ha vs engine out NOx (ppm)**

356 **Figure 20(a)** shows Ha vs engine out NOx concentration (ppm, wet basis) on “Analysis
 357 Dataset”; **Figure 20(b)** shows the average value of engine out NOx concentration (ppm, wet basis)
 358 at different Ha (step = 1 g/kg). As it can be seen, when Ha is lower than 12 g/kg, the change of Ha
 359 had little effect on engine out NOx concentration (within 20ppm), otherwise, engine out NOx
 360 concentration had a good negative linear relationship with Ha ($R^2=0.978$).



(a)



(b)

361 **Figure 20** (a) T_Air vs EngOut_NOx_wet @ Analysis Dataset; (b) T_Air vs EngOut_NOx_wet
 362 (mean) @ Analysis Dataset;

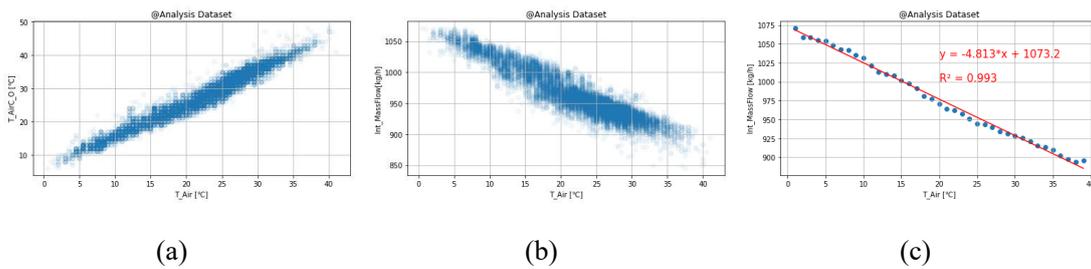
363 ● **Ambient temperature vs intake air mass flow**

364 According to **Equation 6** and **Equation 7**, the engine out NOx mass flow is affected by the
 365 exhaust mass flow and engine out NOx concentration (wet basis, ppm). On “Analysis Dataset”, the

366 exhaust mass flow is mainly affected by the intake air mass flow because the fuel consumption rate
 367 is almost the same.

368 For a given steady working condition (e.g. “Analysis Dataset”), according to ideal gas law $PV =$
 369 nRT , the intake air mass flow will be affected by intercooler outlet temperature.

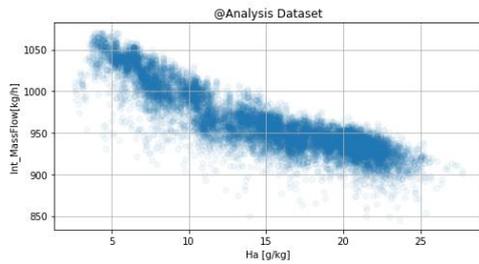
370 **Figure 21(a)** shows intercooler outlet temperature versus ambient temperature; **Figure 21(b)**
 371 shows intake air mass flow versus ambient temperature; **Figure 21(c)** shows ambient temperature
 372 versus the average value of intake air mass flow at different ambient temperature (step = 1°C). As
 373 it can be seen , the intake air mass flow had a good negative linear relationship with ambient
 374 temperature($R^2 = 0.993$).



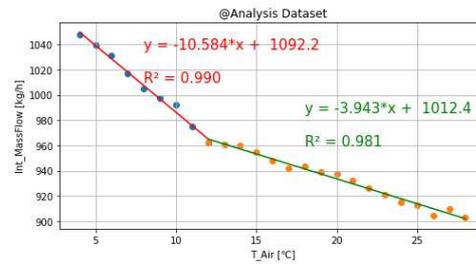
375 **Figure 21** (a) T_Air vs T_AirC_O @ Analysis Dataset; (b) T_Air vs Int_MassFlow @ Analysis
 376 Dataset; (c) T_Air vs Int_MassFlow (mean) @ Analysis Dataset

377 ● **Ha vs intake air mass flow**

378 **Figure 22(a)** shows intake air mass flow versus Ha on “Analysis Dataset”; **Figure 22(b)** shows
 379 the average value of intake air mass flow at different Ha (step = 1 g/kg) .As it can be seen, Ha lower
 380 than 12 g/kg ($k = -10.584$) had a greater effect on intake air mass flow than that of Ha higher than 12
 381 g/kg ($k = -3.943$).



(a)

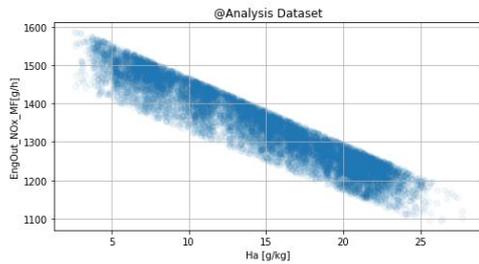


(b)

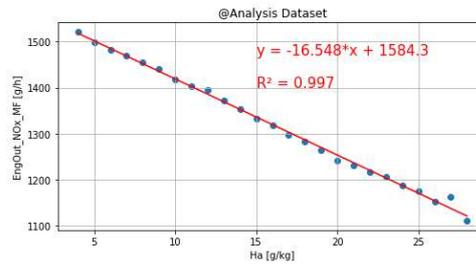
382 **Figure 22** (a) Ha vs Int_MassFlow @ Analysis Dataset; (b) Ha vs Int_MassFlow (mean) @ Analysis
 383 Dataset.

384 ● **Ha vs engine out NOx (g/h)**

385 **Figure 23(a)** shows Ha vs engine out NOx mass flow (g/h) on Analysis Dataset; **Figure 23(b)**
 386 shows the average value of engine out NOx mass flow (g/h) at different Ha (step = 1 g/kg). Engine
 387 out NOx mass flow had a good negative linear relationship with Ha ($R^2= 0.997$).



(a)



(b)

388 **Figure 23** (a) Ha vs EngOut_NOx_MF@ Analysis Dataset; (b) Ha vs EngOut_NOx_MF (mean) @
 389 Analysis Dataset;

390 To sum up, for a given steady working condition, whether ambient temperature or Ha, they had
 391 different effect on engine out NOx concentration (ppm) at different sections; the exhaust mass flow
 392 rate was mainly affected by the ambient temperature; engine out NOx mass flow (g/h) was mainly
 393 affected by Ha. So, we can take the engine out NOx mass flow (g/h) as the correction target, Ha as
 394 the independent variable to study a formula for NOx correction for ambient air temperature and

395 humidity based on on-board sensors.

396 4.3.3 NOx correction for temperature and humidity

397 According to the results of section 4.3.2 in this paper, based on on-board sensors, we had
398 carried out the NOx correction for ambient temperature and humidity as following steps:

399 *Step1*: NOx Dry-Wet correction (It had been done in data preprocessing).

400 *Step2*: Setting $Ha = 10.71$ g/kg as the reference, that is to say $K_{h,d} = 1$ @ $Ha = 10.71$ g/kg .

401 *Step3*: Calculating the average value of engine out NOx mass flow @ $Ha = 10.71 \pm 0.5$ g/kg by

402 **Equation 15.**

$$EngOut_NOx_MF_{Base} = \left(\sum_i^n EngOut_NOx_MF_{Ha_i = 10.71 \pm 0.5} \right) / n \quad (15)$$

403 *Step4*: Calculating the real correction coefficient K_{h,d_Real} of each observation point by

404 **Equation 16.**

$$K_{h,d_Real}_i = EngOut_NOx_MF_{Base} / EngOut_NOx_MF_i \quad (16)$$

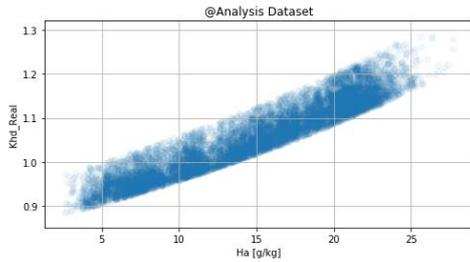
405 *Step5*: Fitting a formula for $K_{h,d}$ (**Equation 17**), then getting k and b;

$$K_{h,d} = f(Ha) = k * Ha + b \quad (17)$$

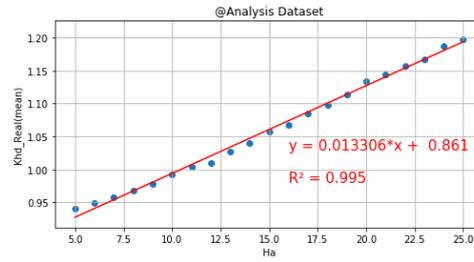
406 *Step6*: Using k and b obtained in step 5 to correct engine out NOx mass flow.

407 **Figure 24(a)** shows Ha versus K_{h,d_Real} on Analysis Dataset; **Figure 24(b)** shows the average
408 value of K_{h,d_Real} at different Ha (step = 1 g/kg, range= (5,25)). K_{h,d_Real} had a good positive
409 linear relationship with Ha ($y = 0.013306 * x + 0.861$, $R^2 = 0.995$).

$$K_{h,d} = 0.013306 * Ha + 0.861 \quad (18)$$



(a)



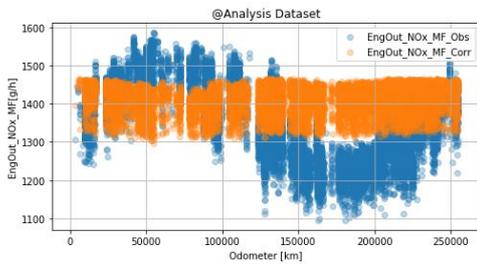
(b)

410 **Figure 24** (a) Ha vs K_{h,d_Real} @ Analysis Dataset; (b) Ha vs K_{h,d_Real} (mean) @ Analysis Dataset;

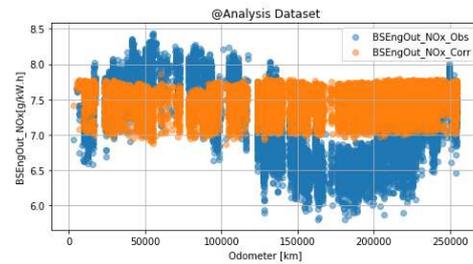
411 4.3.4 Verification of NOx correction formula

412 For the base point ($Ha = 10.71\text{g/kg}$), $K_{h,d} = 1.004$, The bias was merely 0.4%, So, we may
 413 conclude that the accuracy of **Equation 18** could be guaranteed for the base point.

414 **Figure 25(a)** shows the raw and corrected engine out NOx mass flow versus odometer on
 415 “Analysis Dataset”. As it can be seen, after ambient temperature and humidity correction, engine
 416 out NOx mass flow was on the same level in different seasons, so as the engine out NOx brake
 417 specific emission (**Figure 25(b)**).



(a)



(b)

418 **Figure 25** (a) Odometer vs EngOut_NOx_MF @ Analysis Dataset; (b) Odometer vs
 419 BSEngOut_NOx @ Analysis Dataset;

420 **Table 7** shows the deterioration function (linear) of the corrected engine out NOx mass flow
 421 (g/h) and engine out NOx brake specific emission (g/kW.h).

422 Compared to **Table 6**, the deterioration factor (@254,622 km) of engine out NOx was 0.004

423 higher than that in **Table 6**, the deterioration factor (@700,000 km) of engine out NOx was 0.011
 424 higher than that in **Table 6**. Generally, the different between the deterioration factor in **Table 6** and
 425 **Table7** was less than 1.1%.

426 So, we can conclude that the method used in this paper and the formula (**Equation 18**) for NOx
 427 correction for ambient air temperature and humidity were suitable for on-board sensors and could
 428 be used for the deterioration analysis for the in-use vehicle engine out NOx emission.

429 **Table 7** The deterioration information for engine out NOx@ Analysis Dataset

		Eng_Out NOx [g/h]	Eng_Out NOx [g/kW.h]
Deterioration	k	2.805E-05	1.489E-07
Equation	b	1403.9	7.449
	0	1403.9	7.449
Odometer [km]	254,622	1411.1	7.487
	700,000	1423.6	7.553
Deterioration Factor (DF) @254,622 km		1.005	1.005
Deterioration Factor (DF) @700,000 km		1.014	1.014

430 **5. Conclusion and Outlook**

431 This study had analyzed the deterioration of the engine out NOx by using 254,622km durability
 432 test data and big data approach for the tested vehicle. Then, within the odometer that no engine out
 433 NOx deterioration had happened, we had completed the NOx correction for ambient temperature
 434 and humidity for NOx sensor. The main conclusions of our present study can be summarized to the
 435 following:

- 436 ● After 254,622km durability test, the deterioration factor of engine out NO_x is about 1.005,
437 which basically indicated that the engine out NO_x emission was not deteriorated.
- 438 ● According to the deterioration function of the engine out NO_x, we forecasted that the
439 deterioration factor of engine out NO_x would be 1.014 at the end of the useful life (700,000km)
440 of the tested vehicle. That meant engine out NO_x would not be deteriorated during the useful
441 life or even longer.
- 442 ● The engine out NO_x concentration (ppm) would be affected by absolute humidity and ambient
443 temperature. But, different range of absolute humidity or ambient temperature would have
444 different effects on engine out NO_x concentration (ppm).
- 445 ● For a steady working condition, engine out NO_x mass flow (g/h) had a good negative linear
446 relationship with Ha ($R^2= 0.997$).
- 447 ● The formula for NO_x correction for ambient air temperature and humidity based on on-board
448 sensors can be used for the deterioration analysis of the in-use vehicle engine out NO_x
449 emission.

450 In this work, we had only analyzed the working condition with maximum weight of the tested
451 vehicle. Moreover, the ambient air temperature and humidity can merely represent the
452 environmental conditions in Southeast China. As for other areas in China, the k and b in **Equation**
453 **18** for calculating $K_{h,d}$ may be not suitable, it need to be proved. Future studies should focus on the
454 applicability of k and b for different environmental conditions.

455 **Ethics approval and consent to participate**

456 Not applicable

457 **Consent for publication**

458 Not applicable

459 **Availability of data and material**

460 The datasets used during the current study are available from the corresponding author on
461 reasonable request.

462 **Competing interests**

463 The authors declare that they have no known competing financial interests or personal
464 relationships that could have appeared to influence the work reported in this paper.

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467 number 51679176.

468 **Authors' contributions**

469 **Peng Li:** Conceptualization, Methodology, Formal analysis, Investigation, Data Curation,
470 Writing - Original Draft, Visualization

471 **Lin Lü:** Conceptualization, Methodology, Investigation, Resources, Writing - Review &
472 Editing, Supervision, Project administration, Funding acquisition

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475 with data collection. We also acknowledge all the reviewers for their useful comments and
476 suggestions.

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Figures



Figure 1

(a) Tested vehicle; (b) aftertreatment configuration (picture of real products); (c) NO_x sensors location and aftertreatment configuration (schematic plot).

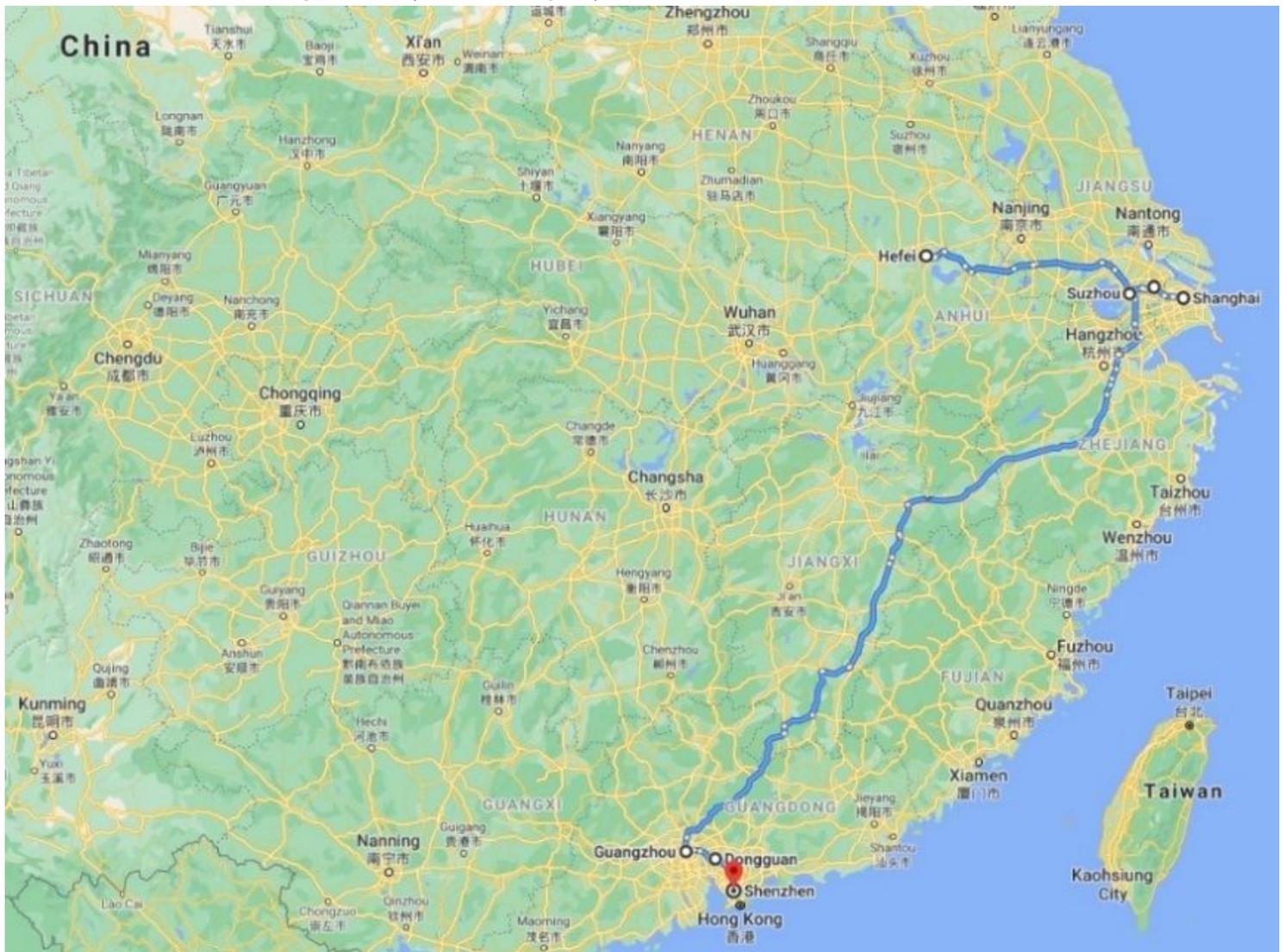


Figure 2

The main operating route of the tested vehicle Note: The designations employed and the presentation of the material on this map do not imply the expression of any opinion whatsoever on the part of Research Square concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries. This map has been provided by the authors.

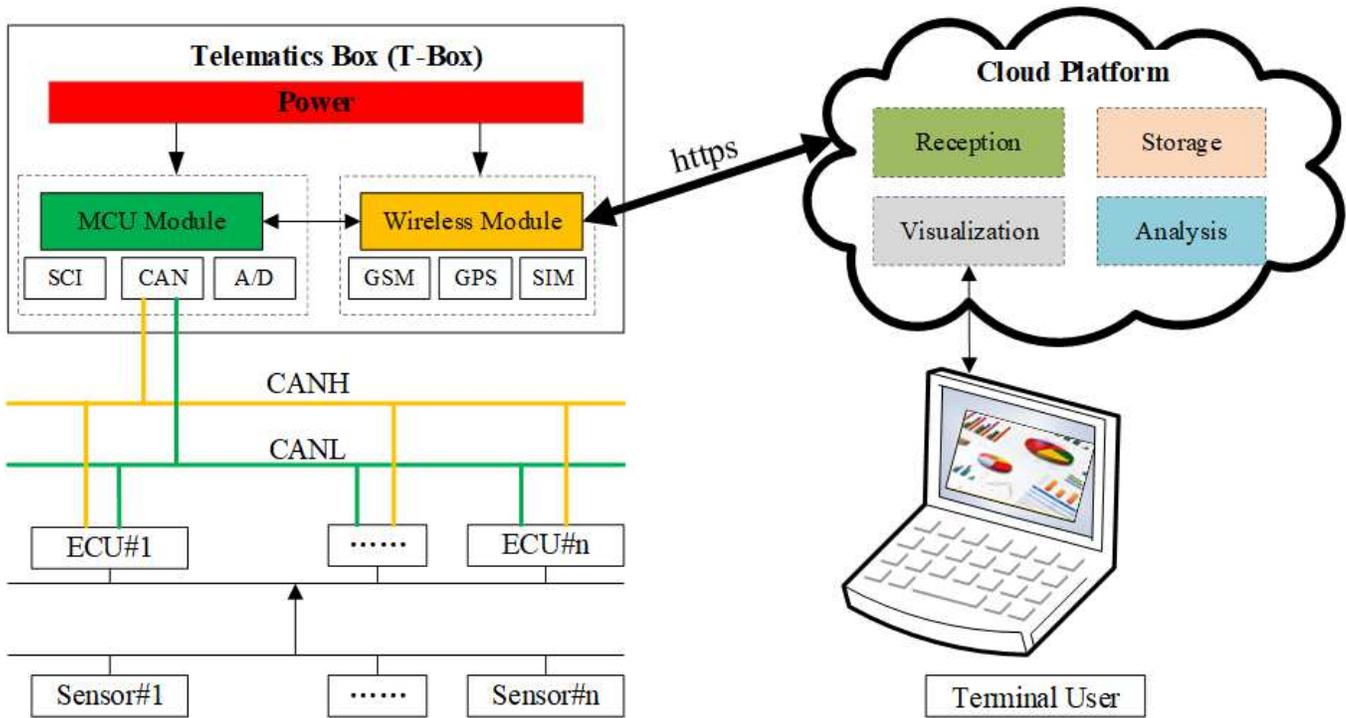


Figure 3

Data Acquisition System (schematic plot)

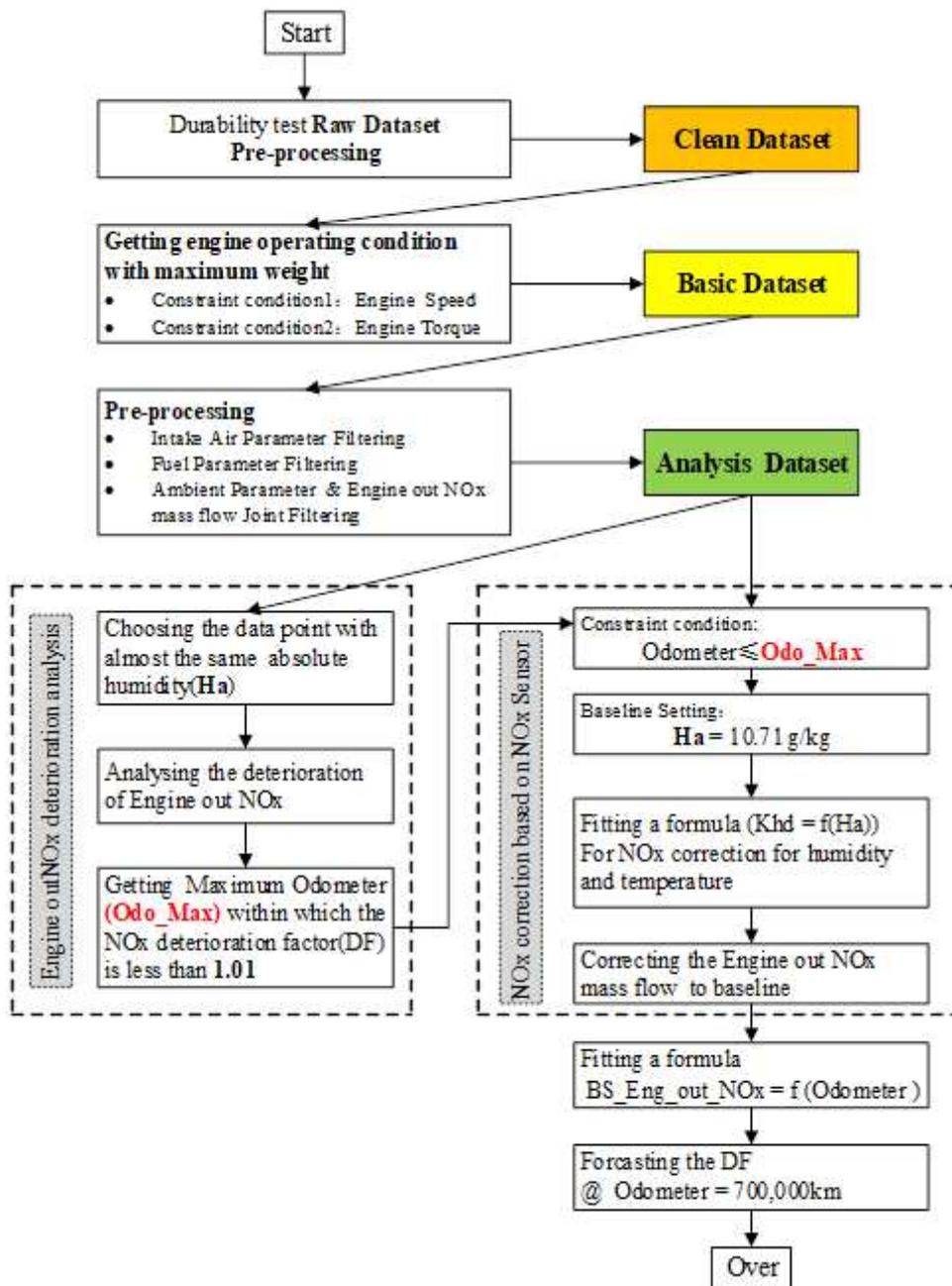
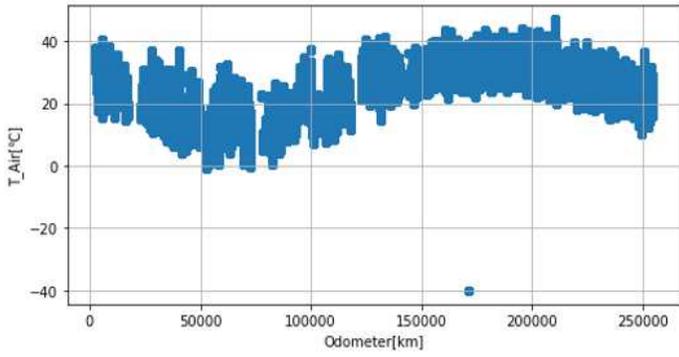
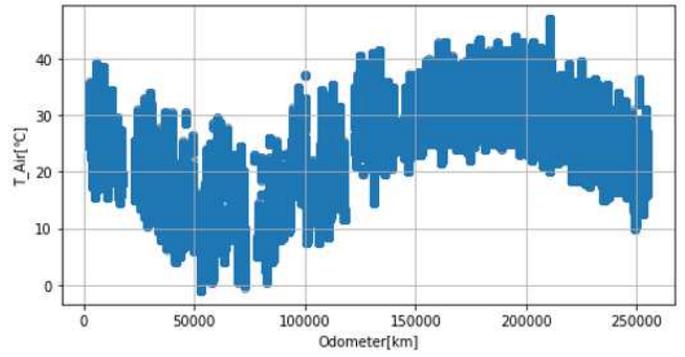


Figure 4

Method of engine out NOx deterioration analysis



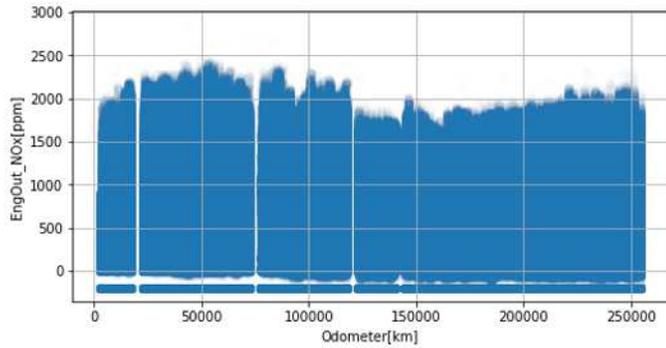
(a) Before preprocessing



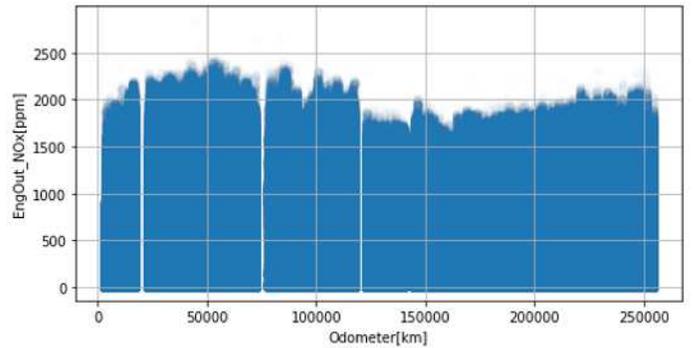
(b) After preprocessing

Figure 5

Method of engine out NOx deterioration analysis



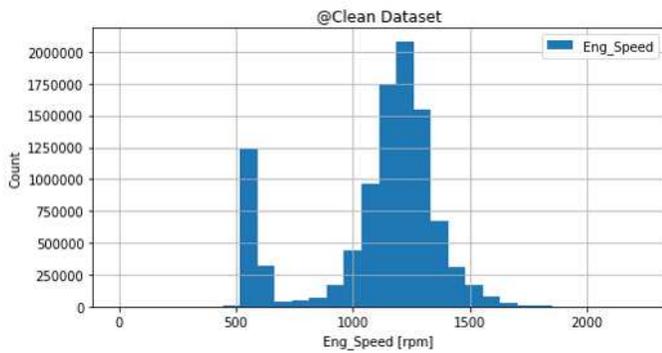
(a) Before preprocessing



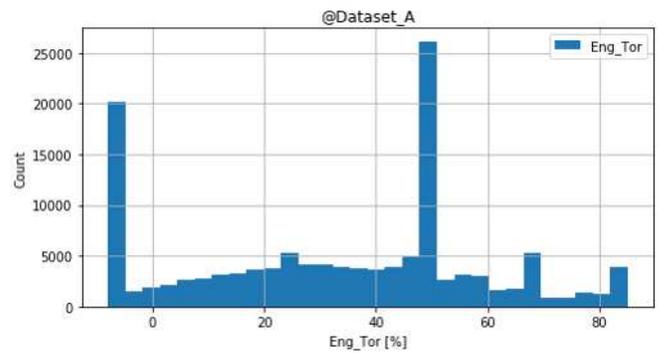
(b) After preprocessing

Figure 6

Demo for unmodifiable outliers preprocessing



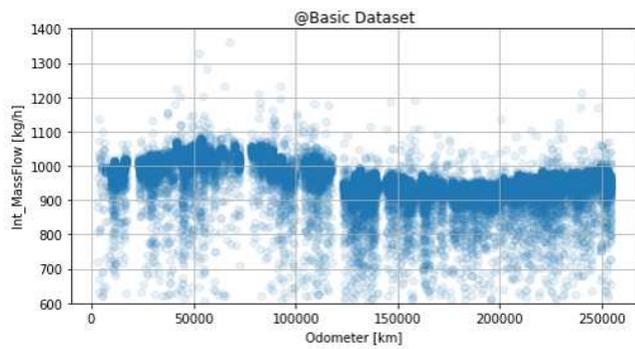
(a)



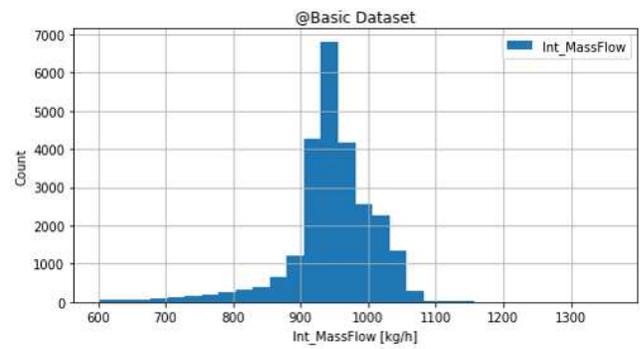
(b)

Figure 7

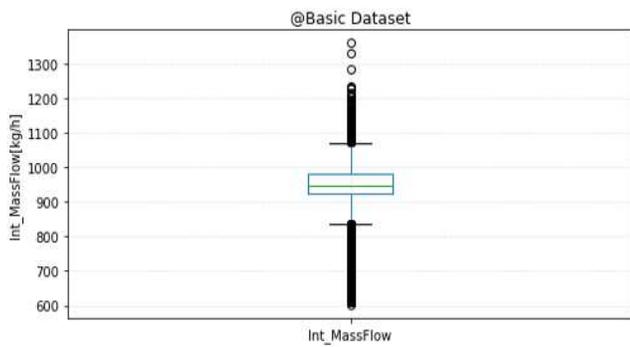
(a) Eng_Speed distribution @ Clean Dataset; (b) Eng_Tor distribution @ Dataset_A



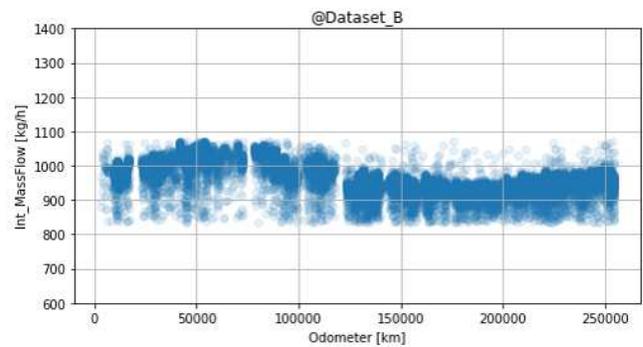
(a)



(b)



(c)



(d)

Figure 8

Intake air parameter filtering. (a) Int_MassFlow vs odometer @ Basic Dataset; (b) Int_MassFlow frequency distribution @ Basic Dataset; (c) Int_MassFlow box-plot @ Basic Dataset; (d) Int_MassFlow vs odometer @ Dataset_B;

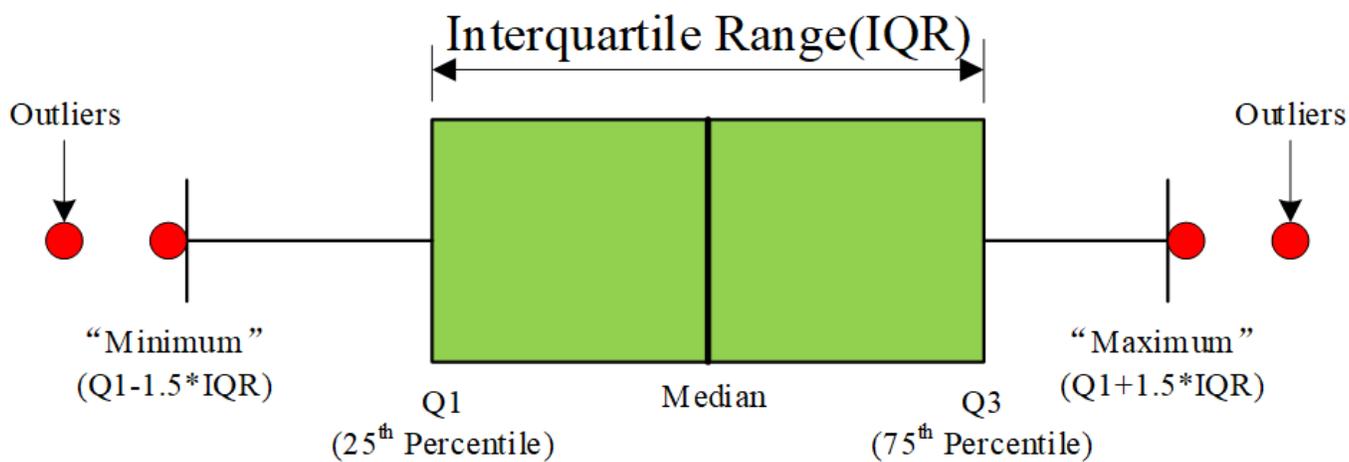
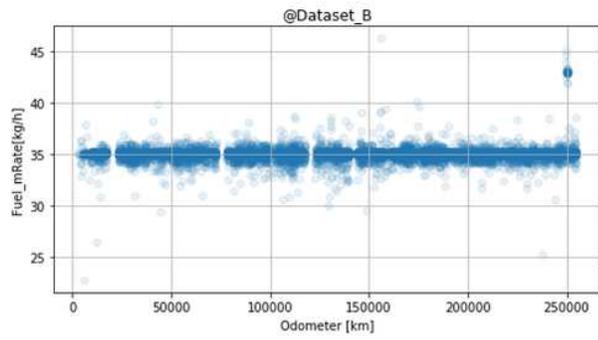
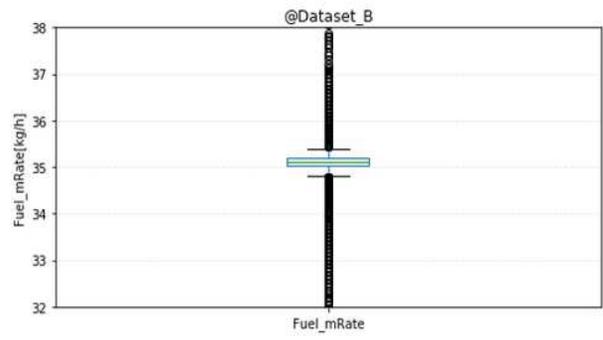


Figure 9

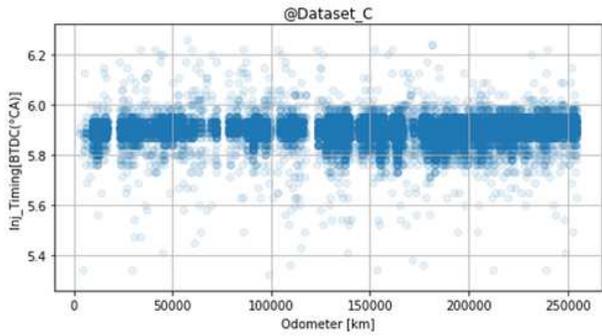
IQR (box-plot) filtering schematic plot



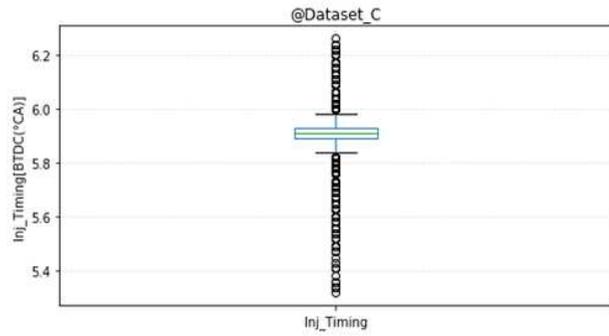
(a)



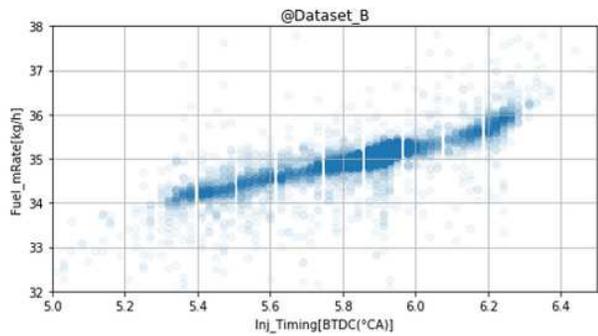
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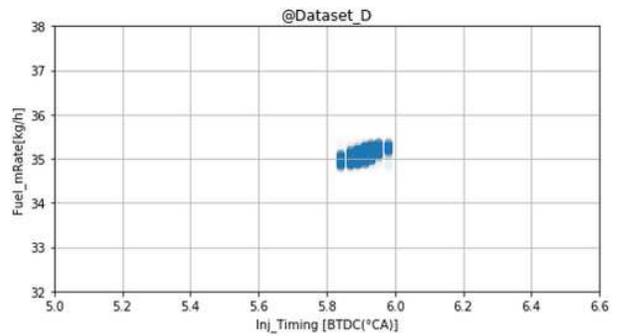
(c)



(d)



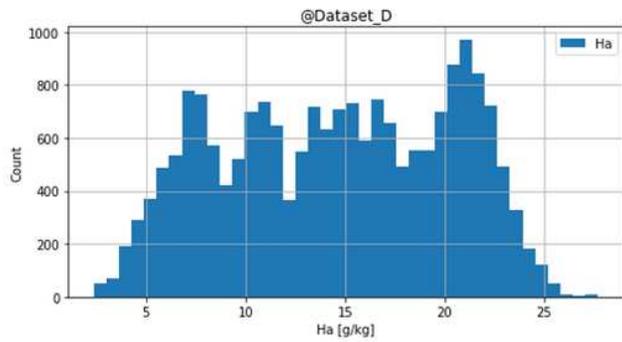
(e)



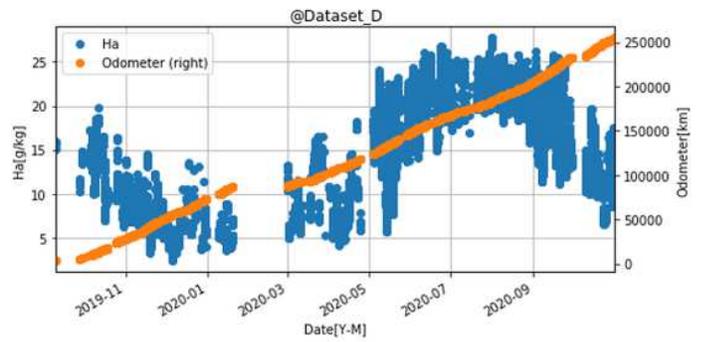
(f)

Figure 10

Fuel injection parameters filtering (a) Fuel_mRate vs odometer @ Dataset_B; (b) Fuel_mRate box-plot @ Dataset_B; (c) Inj_Timing vs odometer @ Dataset_C; (d) Inj_Timing box-plot @ Dataset_C ; (e) Inj_Timing vs Fuel_mRate @ Dataset_B; (f) Inj_Timing vs Fuel_mRate @ Dataset_D;



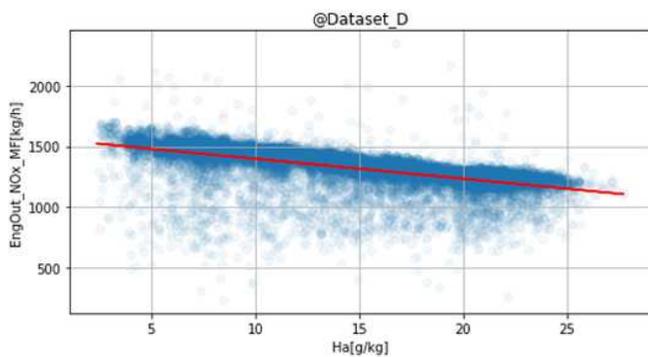
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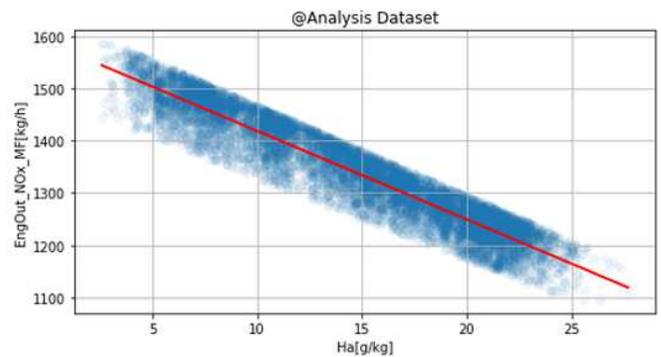
(b)

Figure 11

(a) Ha distribution@ Dataset_D; (b) Ha & odometer vs Date @ Dataset_D



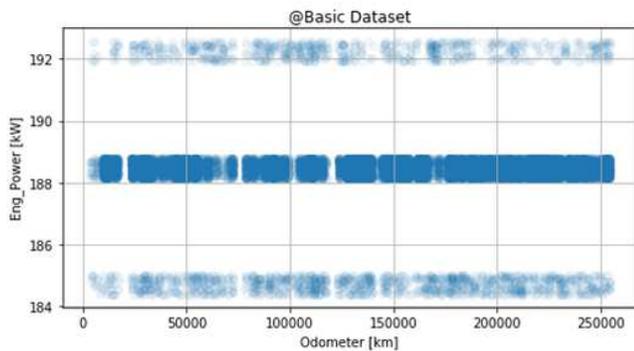
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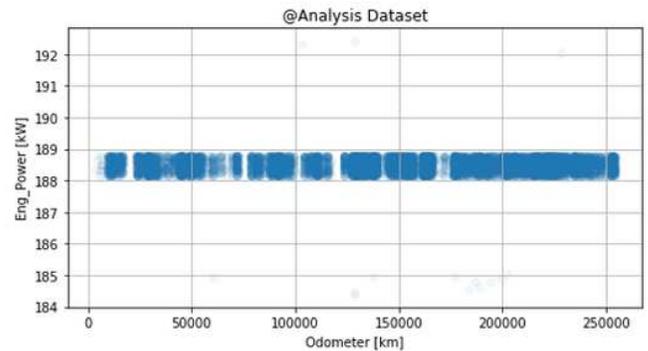
(b)

Figure 12

Ambient parameters and engine out NOx mass flow joint filtering; (a) Ha vs EngOut_NOx_MF@ Dataset_D; (b) Ha vs EngOut_NOx_MF@ Analysis Dataset;



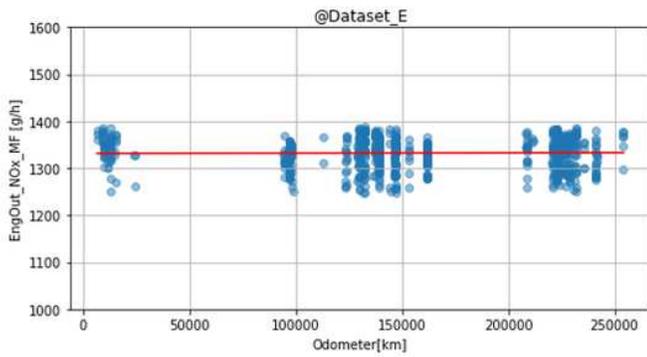
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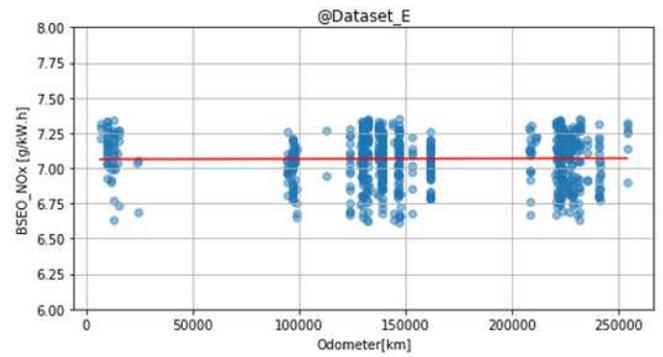
(b)

Figure 13

(a) Eng_Power vs Odometer @ Basic Dataset; (b) Eng_Power vs Odometer@ Analysis Dataset;



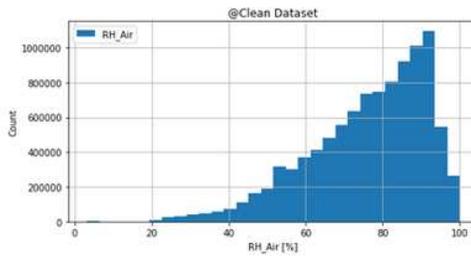
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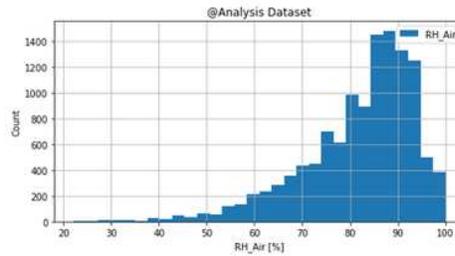
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Figure 14

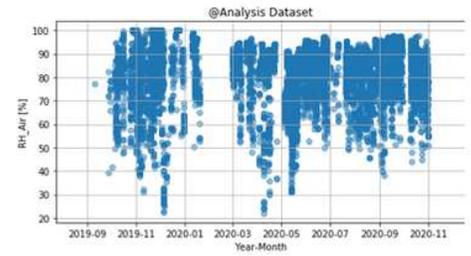
(a) EngOut_NOx_MF vs Odometer @ Dataset_E; (b) BSEd_NOx vs Odometer@ Dataset_E;



(a)



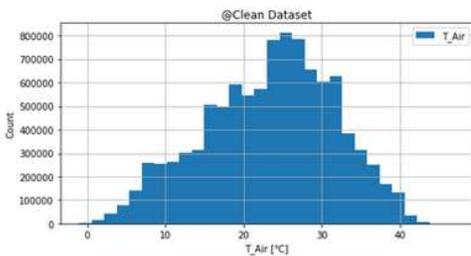
(b)



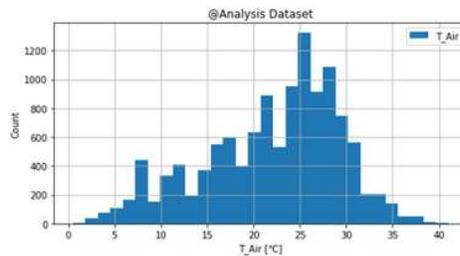
(c)

Figure 15

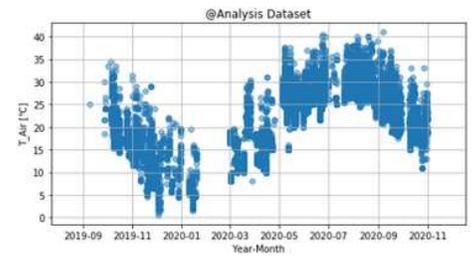
(a) RH_Air distribution @Clean Dataset; (b) RH_Air distribution @Analysis Dataset; (c) RH_Air vs Date @ Analysis Dataset



(a)



(b)



(c)

Figure 16

(a) T_Air distribution @Clean Dataset; (b) T_Air distribution @Analysis Dataset; (c) T_Air vs Date @ Analysis Dataset

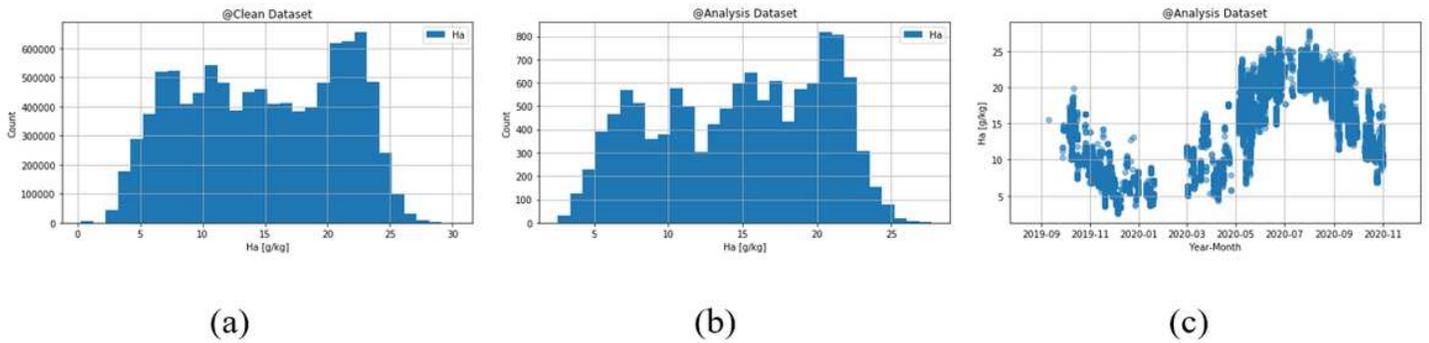


Figure 17

(a) Ha distribution @Clean Dataset; (b) Ha distribution @Analysis Dataset; (c) Ha vs Date @ Analysis Dataset

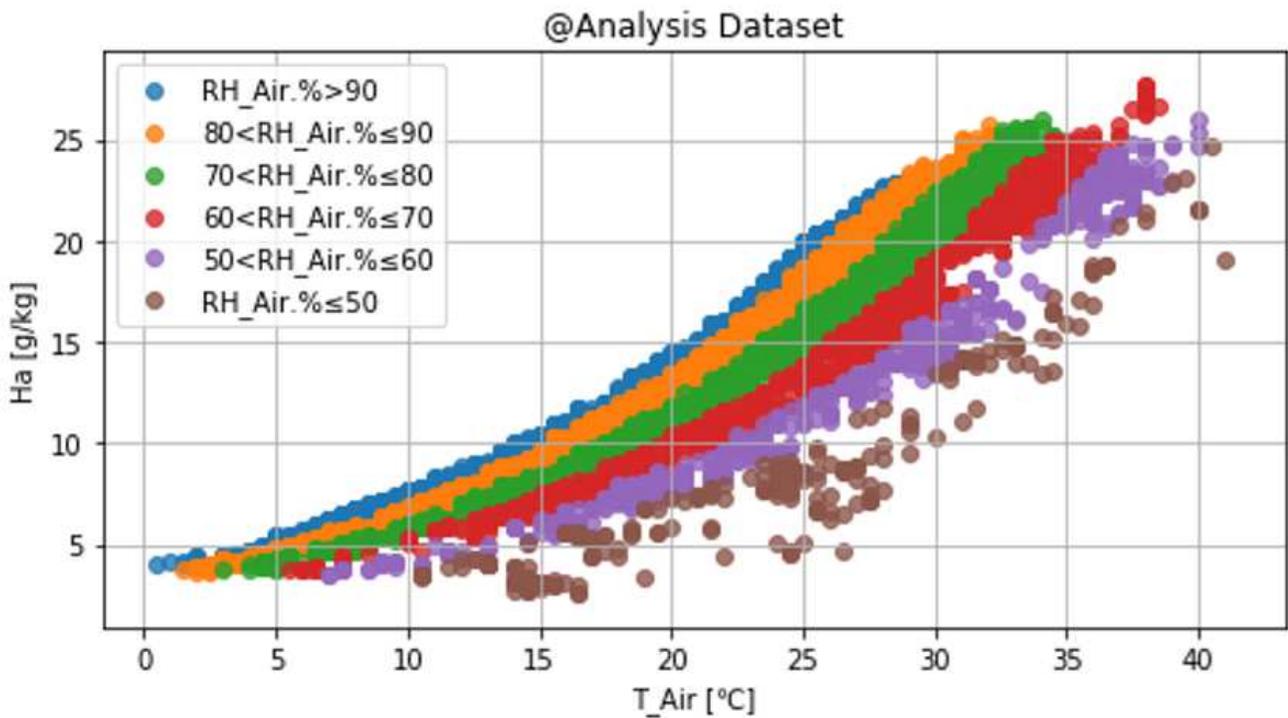
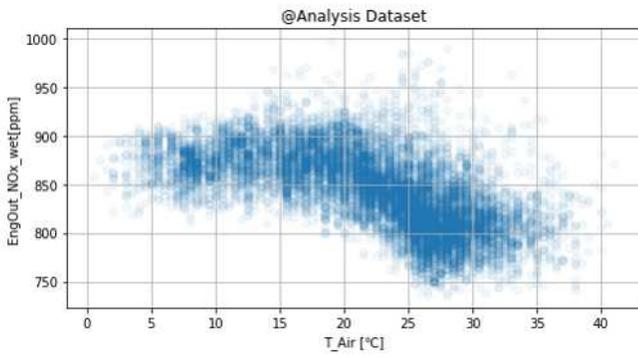
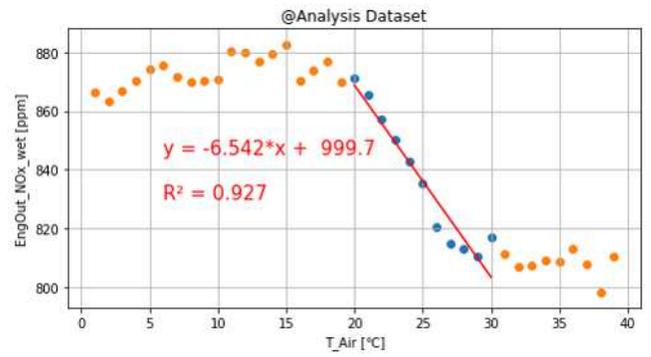


Figure 18

The relationship between Ha and ambient temperature/relative humidity



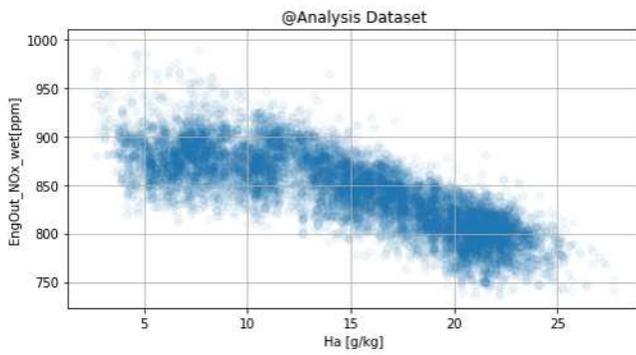
(a)



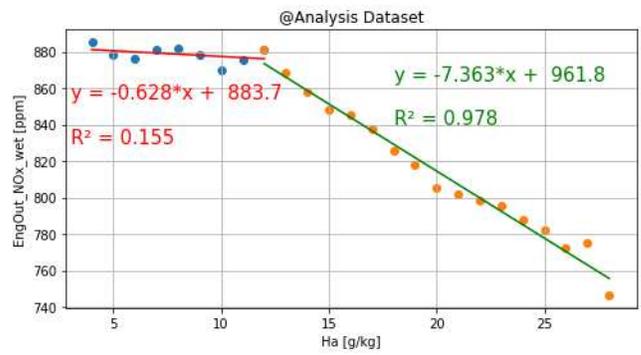
(b)

Figure 19

(a) T_Air vs EngOut_NOx_wet @ Analysis Dataset; (b) T_Air vs EngOut_NOx_wet (mean) @ Analysis Dataset;



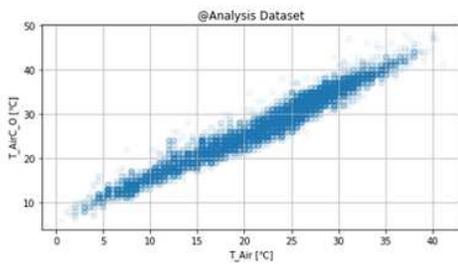
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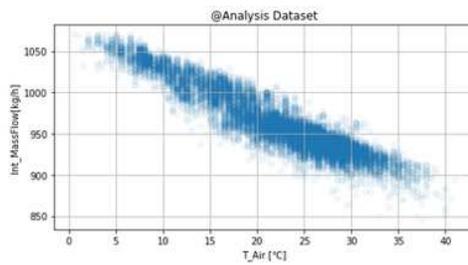
(b)

Figure 20

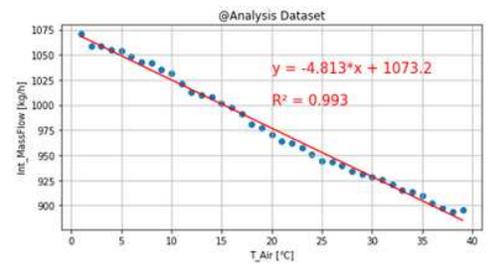
(a) T_Air vs EngOut_NOx_wet @ Analysis Dataset; (b) T_Air vs EngOut_NOx_wet (mean) @ Analysis Dataset;



(a)



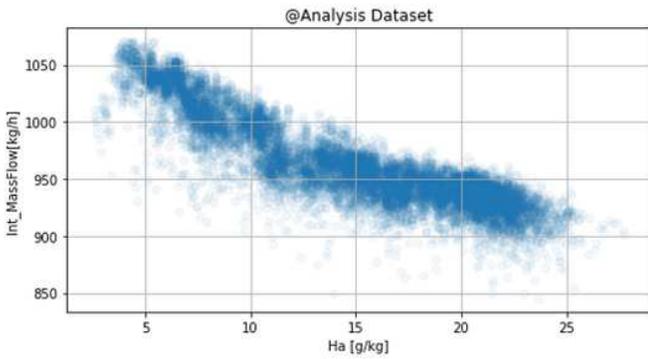
(b)



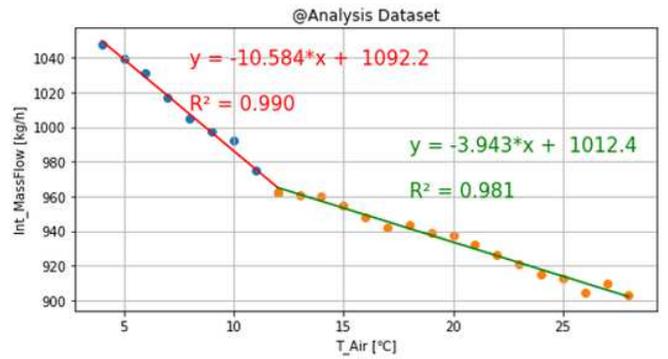
(c)

Figure 21

(a) T_Air vs T_AirC_O @ Analysis Dataset; (b) T_Air vs Int_MassFlow @ Analysis Dataset; (c) T_Air vs Int_MassFlow (mean) @ Analysis Dataset



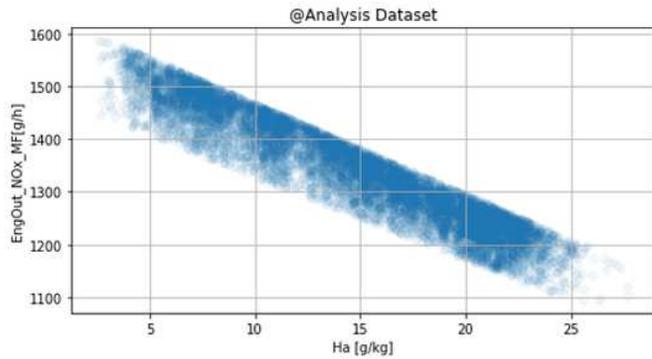
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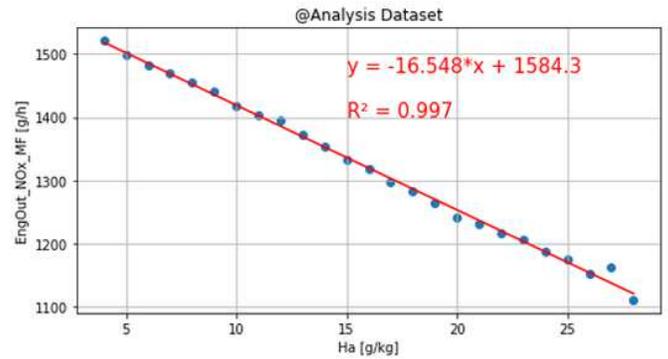
(b)

Figure 22

(a) Ha vs Int_MassFlow @ Analysis Dataset; (b) Ha vs Int_MassFlow (mean) @ Analysis Dataset.



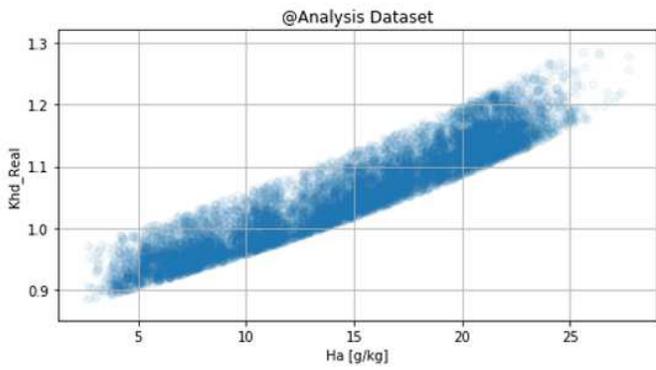
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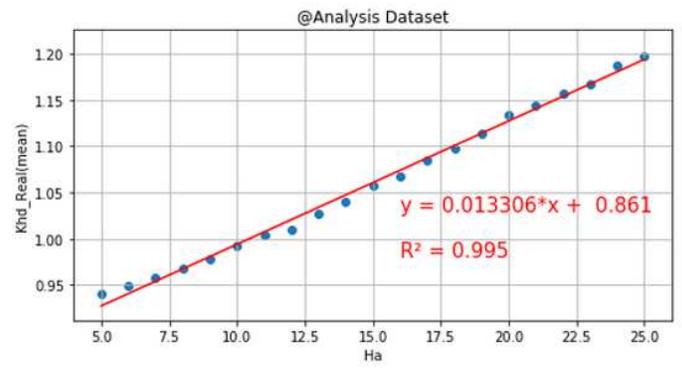
(b)

Figure 23

(a) Ha vs EngOut_NOx_MF @ Analysis Dataset; (b) Ha vs EngOut_NOx_MF (mean) @ Analysis Dataset;



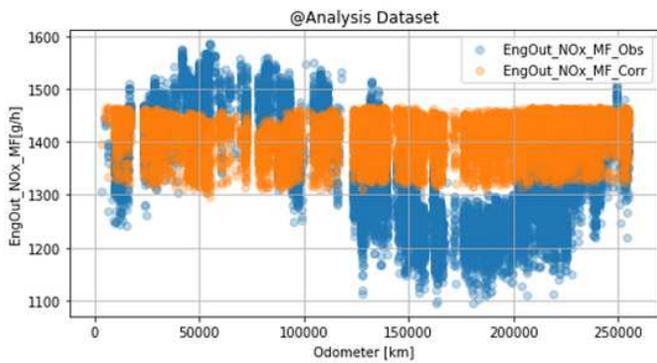
(a)



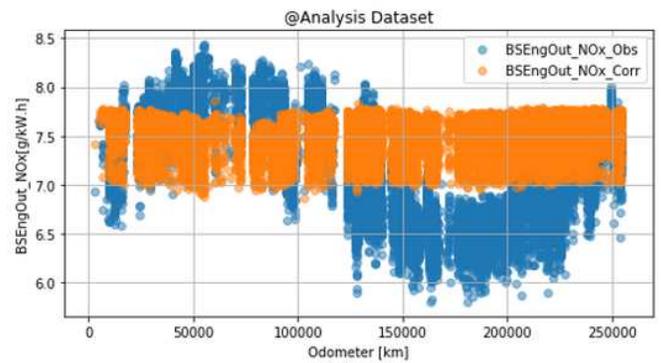
(b)

Figure 24

(a) Ha vs Kh,d_Real @ Analysis Dataset; (b) Ha vs Kh,d_Real (mean) @ Analysis Dataset;



(a)



(b)

Figure 25

(a) Odometer vs EngOut_NOx_MF @ Analysis Dataset; (b) Odometer vs BSEngOut_NOx @ Analysis Dataset;