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Bioelectronics-on-a-chip for cardio myoblast proliferation enhancement using electric field stimulation.

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ABSTRACT

Background: Cardio myoblast generation from conventional approaches is laborious and time-consuming. We present a bioelectronics on-a-chip for stimulating cells cardio myoblast proliferation during culture.

Method: The bioelectronics chip fabrication methodology involves two different process. In the first step, an aluminum layer of 200 nm is deposited over a soda-lime glass substrate using physical vapor deposition and selectively removed using a Q-switched Nd:YVO₄ laser to create the electric tracks. To perform the experiments, we developed a biochip composed of a cell culture chamber fabricated with polydimethylsiloxane (PDMS) with a glass coverslip or a cell culture dish placed over the electric circuit tracks. By using such a glass cover slip or cell culture dish we avoid any toxic reactions

28 caused by electrodes in the culture or may be degraded by electrochemical reactions with the cell
29 medium, which is crucial to determine the effective cell-device coupling.

30

31 **Results:** The chip was used to study the effect of electric field stimulation of Rat ventricular
32 cardiomyoblasts cells (H9c2). Results shows a remarkable increase in the number of H9c2 cells for
33 the stimulated samples, where after 72 hours the cell density double the cell density of control
34 samples.

35

36 **Conclusions:** Cell proliferation of Rat ventricular cardiomyoblasts cells (H9c2) using the
37 bioelectronics-on-a-chip was enhanced upon the electrical stimulation. The dependence on the
38 geometrical characteristics of the electric circuit on the peak value and homogeneity of the electric
39 field generated are analyzed and proper parameters to ensure a homogeneous electric field at the cell
40 culture chamber are obtained. It can also be observed a high dependence of the electric field on the
41 geometry of the electrostimulator circuit tracks and envisage the potential applications on
42 electrophysiology studies, monitoring and modulate cellular behavior through the application of
43 electric fields

44

45 **Keywords:** Cell electrostimulation, Bioelectronics chip, laser microfabrication, cell culture

46

47 **1. Background**

48 The application of electrical stimulation (ES) to cells culture to influence cell proliferation has been
49 investigated as a possible method of treatment in several diseases [1-5]. ES is also used in biomedical
50 research by the application of electrical signals in cell cultures for simulating different body
51 conditions [6-9]. Applications can range from studying the growth and information processing of
52 neurons [10] or the effect of electric impulses in cardiac cells [11], capillary electrophoresis chips for
53 the separation of biochemicals such as amino acids and nucleotides [12] up microstructures for the

54 analysis of DNA [13]. Mostly, such electrical stimulators present the same assembly that consist of
55 two electrodes which are directly in contact with cells and culture medium and the electric impulse
56 is externally applied [14-17]. This condition is not always appropriate because the electrodes may
57 cause toxic reactions in the culture or may be degraded by electrochemical reactions with the cell
58 medium [18, 19], so the design of the device will strongly depends on these restrictions.

59

60 The most sophisticated electrical stimulators use microcircuits instead of simple electrodes that in
61 most of cases are fabricated using standard chemical bath or photolithography [20-22]. The main
62 advantage of photolithography is its versatility, since allows the fabrication of microelectrodes with
63 a broad range of shapes and sizes, nevertheless, it requires an elaborate work in various steps
64 involving several chemical substances that can last about 3 hours [23] to successfully fabricate the
65 electrodes. As an alternative, selective laser elimination of thin materials deposited over glass
66 substrates present some advantages in terms of time and material by being a relatively accessible and
67 non-expensive technique [24-28]. While photolithography needs hours to fully fabricate the
68 electrostimulator circuit, laser ablation can fully mark the same surface in a few minutes. Moreover,
69 once you have a thin film of material only the laser interaction is needed to fabricate the electrode,
70 instead of the chemical components. This technique uses the process of laser ablation, where the
71 interaction of the laser energy with the sample leads to material removal. Usually this phenomenon
72 depends on the absorption of laser photons by the sample material, which means that the wavelength
73 of the laser should be chosen carefully for maximum absorption. However, the use of ultrafast lasers
74 avoids this approach since ablation takes place as result of multi-photon absorption at high peak
75 intensities, which means that even materials normally transparent to the laser wavelength can be
76 processed [29].

77

78 In this paper we present a bioelectronics-on-a-chip for cardiomyoblasts cells proliferation
79 enhancement using electrical stimulation. The electrical stimulator was fabricated using a laser-based

80 fabrication technique. First, a 200 nm aluminum film was deposited over a soda-lime glass by
81 physical vapor deposition (PVD). By using laser techniques, the aluminum film was selective
82 removed to obtain a predesigned electric circuit which was able to apply electric stimulus in an area
83 delimited by a polydimethylsiloxane (PDMS) layer over the circuit. To avoid toxic reactions in the
84 culture or degradation by electrochemical reactions with the cell medium, a 145 μm glass was placed
85 between the electric tracks and the culture medium. The electrical stimulator was then assembled
86 between two polycarbonate layers to maintain the device compact and was used to study the effect of
87 electrical stimulation of Rat ventricular cardiomyoblasts cells (H9c2). Since primary cardiomyocytes
88 do not proliferate, we have chosen H9c2 cells as an alternative to primary cardiomyocytes; these cells
89 maintain morphological characteristics of immature embryonic cardiomyocytes with electrical and
90 hormonal signal pathway elements of adult cardiac cells. These cells have been extensively used in
91 cardiovascular research and specifically in other electric stimulation assays [30-34].

92
93 Results shown a high dependence of the electric field on the geometry of the electrostimulator circuit
94 tracks and envisage the potential applications on enhancement cell proliferation using electric field.
95 For example, injection of serum cultured autologous myoblasts associated with coronary
96 revascularization is a safe and feasible procedure and is associated with an increase in the myocardial
97 viability index in the infarcted region and an improvement in left ventricular function. In this sense,
98 the bioelectronics chip developed in this work emerge as powerful tool a to increase cardio myoblast
99 cell production in vitro. Section 2 presents material and methods. Section 3 is devoted to results and
100 Section 4 to conclusions.

101

102 **2. Materials and methods**

103 *2.1. Laser set-up*

104 A Nd:YVO₄ Q-Switched pulsed laser (Power Line 20E, ROFIN-SINAR laser, Munich) operating at
105 the fundamental wavelength of 1064 nm and with pulse width of 20 ns was used for fabricating the

106 electric tracks. The laser beam was focused with a lens of 100 mm focal distance providing a uniform
107 irradiance distribution in an area of 80x80 mm² with a spot size at focus of 15 μm. The laser system
108 is equipped with a mirror galvanometer system and a CAD-like software that allows drawing and
109 defining the laser irradiation spatial distribution per unit time.

110

111 *2.2. Electric circuit materials*

112 The glass used as a substrate was a commercial microscope slide of 26 x 76 mm, provided by Labbox
113 (Labbox Labware, Barcelona, Spain). The material used for the thin layer deposition was aluminum
114 with a purity of 99.98% and for fabricating the culture chamber in the first prototype we used
115 polydimethylsiloxane, Silgard 184 (Dow Corning® 184 Silicone Elastomer, Michigan, USA).

116

117 *2.3. Thin layer deposition*

118 Aluminum layers of 2019 Å of thick were deposited over soda lime glass substrates by physical vapor
119 deposition (PVD) using a Balzers BAE 250 coating system (Oerlikon Balzers, Liechtenstein). In order
120 to achieve a high-quality film, a three-steps cleaning process of the substrate is need. In all the steps
121 an ultrasonic cleaner (Branson 5200, Danbury, USA) was used. At the beginning of the cleaning
122 process samples were brush-scrubbed and then immersed in a soapy bath at a temperature of 35°C for
123 30 minutes. After that, glasses were rinsed and bathed again with deionized water in the same
124 conditions. Finally, they undergo a new ultrasound bath immersed in isopropyl alcohol (35°C for 30
125 minutes) and were dried using pressurized air.

126

127 *2.4. Cell culture*

128 Rat ventricular cardiomyoblasts cells (H9c2) (ATCC, Manassas, VA, USA) in 0.1% gelatin with
129 DMEM (Sigma-Aldrich, St. Louis, MO, USA) medium supplemented with 10% fetal bovine serum
130 (FBS) (Sigma-Aldrich, St. Louis, MO, USA), antibiotics (100 UI/mL penicillin, 100 μl/mL
131 streptomycin) (Sigma-Aldrich, St. Louis, MO, USA) and 2 mM L-glutamine (Sigma-Aldrich, St.

132 Louis, MO, USA), were maintained and stimulated in a 5% CO₂ atmosphere at 37°C. H9c2 cells were
133 seeded at least 24 hours before stimulation on cell imaging dishes (Eppendorf, Hamburg, Germany).
134 After the electrical exposure, the cells were marked with the fluorescence stain DAPI (4',6-diamidino-
135 2-phenylindole) (Abcam, Cambridge, UK). In order to apply it, immediately after the experiments
136 the cells are subjected to a fixation process with methanol at 20°C for 15 minutes and then stored at
137 4°C. The next step consists in permeabilize the cell membrane with 0.1% Triton X-100 (Sigma-
138 Aldrich, St. Louis, MO, USA) at room temperature for 10 minute and after that a 1% bovine serum
139 albumin (BSA) solution (Sigma-Aldrich, St. Louis, MO, USA) at room temperature for 15 minutes.
140 Finally, the DAPI marker is applied to the cell culture.

141

142 *2.5. Characterization methods*

143 The thin layer deposited samples were examined using both optical and confocal microscopes. The
144 optical microscope Nikon MM-400 (Nikon Metrology, Brighton, USA) was used to visualize the
145 sample and predetermine damage at the surface. Morphological observations of the samples were
146 undertaken by means of a Carl Zeiss Ultra Plus field emission scanning electron microscope (Zeiss,
147 Oberkochen, Germany). Both the surface and the cross section after coating fracture were evaluated.
148 The conductivity of the samples was determined via four-probe method. An electric current (5 – 30
149 mA) was passed through collinear outer metal electrodes by a Keithley 2400 source meter (Keithley
150 Instruments, Cleveland, USA) and the voltage drop was measured between two inner electrodes with
151 a HP 34401 A multimeter (Agilent Technologies, Santa Clara, USA). Considering that the distance
152 between adjacent electrodes (s) was 2.5 mm and the thickness (t) of the films was close to 200 nm,
153 the necessary condition for employing four-point probe method for conductivity measurements ($t \ll s$)
154 was satisfied. Once the electric circuit was fabricated, the electric impulses were applied by the NI
155 USB-6501 portable digital I/O device (National Instruments, Austin, USA), which provides 5 V by
156 default and up to 8.5 mA. For controlling this device, a software programmed in LabVIEW was used
157 to apply a square signal whose parameters can be chosen by the user. The fluorescence microscopy

158 images were obtained using the confocal microscope Leica TSC SP8 (Leica Microsystems CMS
159 GmbH, Mannheim, Germany). To simulate the intensity and the homogeneity of the electric field
160 above the electrical stimulator ANSYS Maxwell (ANSYS, Canonsburg, USA) was used. Circuits
161 with different geometries were simulated and the electric field in different planes was estimated.

162 **3. Results**

163 *3.1. Thin film deposition process.*

164 Aluminum layers of 2019 Å over microscope slides were obtained by PVD, figure 1a shows a sketch
165 of this technique. After the cleaning process described in section 2.3, glasses were introduced in the
166 coating system where the aluminum layer was deposited at a deposition rate of 50 Å/s under a vacuum
167 of 2×10^{-5} mbar.

168

169 After that, the metalized substrate undergoes an annealing process at 200 °C for 2 hours in an oven,
170 that notably enhances the quality of the soldering afterwards and homogenize the coating surface
171 [28]. Images of the profile of the layer have been taken by measuring the cross section of the samples
172 with Scanning Electron Microscope SEM (Fig. 1b). Before the annealing processes, the layer presents
173 a roughened surface with frequents clusters of particles. However, the thermal annealing leads to a
174 smoother surface. In this case, the image was taken with a working distance of 5.2 mm, an extra high
175 tension (EHT) of 15 KV and 8×10^4 magnification.

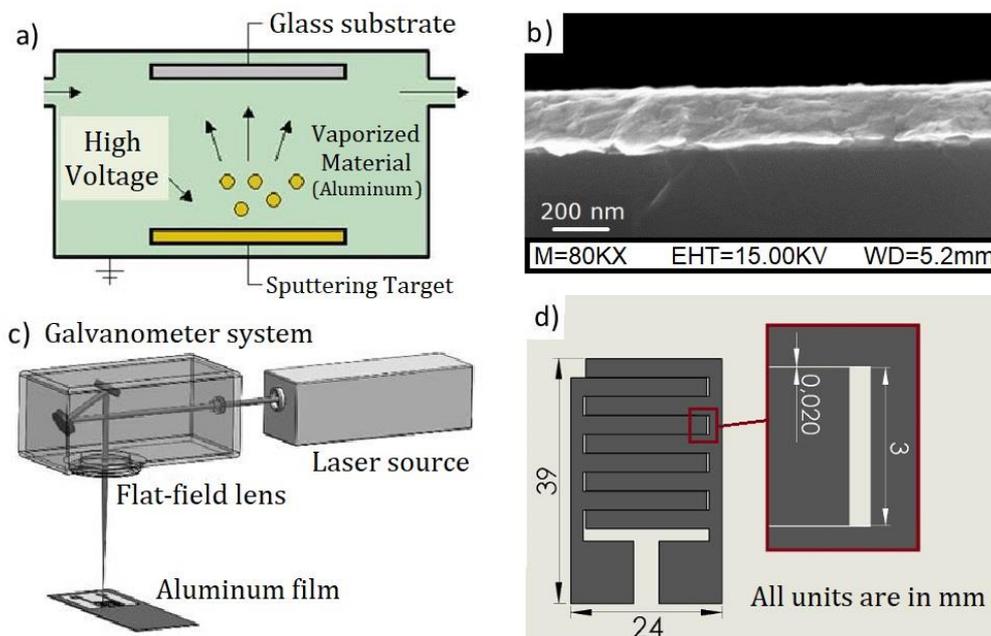
176

177 Electric conductivity of the samples was measured before and after the thermal treatment obtaining
178 that before the thermal treatment the electric conductivity of the layer is $2.250 \pm 0.085 \times 10^5$ S/cm
179 while after the annealing process, the conductivity is $2.492 \pm 0.086 \times 10^5$ S/cm. Taking into account
180 that the conductivity of the aluminum is 3.77×10^5 S/cm, it can be asserted that it is reduced in a 40%
181 due to the deposition process . However, it can be increased carrying out the annealing process.

182

183 *3.2. Laser fabrication of electrical tracks*

184 The fabrication of the electrical stimulator circuit is based on the laser ablation technique. Aluminum
 185 layers were irradiated with a quasi-perpendicular nanosecond Nd:YVO₄ laser emitting at a
 186 wavelength of 1064 nm. The laser is fitted with a galvanometer beam steering system and a flat-field
 187 lens of 100 mm focal distance (Fig 1.d). This lens allows scanning the substrate within the X, Y plane.
 188 In this technique, the laser is focused onto the surface of aluminum layer generating an intense plasma
 189 plume that pull off Al ions and particles from the layer without causing any cracks on substrate (glass)
 190 surface. A specific pattern structure, generated by CAD-like software, was designed, and fabricated
 191 selectively removing part of the aluminum layers deposited as described in section 3.1.
 192



193
 194
 195 **Fig. 1:** a) Sketch of the PVD process for aluminum layer deposition, b) image of the cross section of the aluminum
 196 films over the glass substrate after the thermal treatment. c) Laser set-up for the ablation process; d) CAD design of the
 197 electrostimulator with the zoomed view of the tracks design.

198
 199 Fig. 1d, shows the CAD design used in electrical stimulator fabrication. Laser parameters setting were
 200 optimized in order to perform the metal layer removal without damaging the substrate. An average
 201 laser power of 1.05 W, a repetition rate of 12 kHz and a scan speed of 60 mm/s were selected to
 202 perform the ablation process. The aluminum was successfully removed using a laser fluence value

203 between the damage threshold of glass and the ablation threshold of the target (920 J/cm² and 4.20
204 J/cm², respectively).

205 To determine the threshold fluence value for the aluminum layer, we follow the method of Liu. [35].

206 Assuming an output gaussian beam for the laser, the spatial fluence ($\varphi(r)$) is given by

$$207 \quad \varphi(r) = \varphi_0 e^{-2r^2/\omega_0^2} \quad (1)$$

208

209 where ω_0 is the gaussian beam radius (measured at $1/e^2$), φ_0 is the peak fluence of the laser and r is
210 the distance from the center of the beam. The energy per pulse (E_{pp}) and the peak fluence are related
211 according to the equation

$$212 \quad \varphi_0 = \frac{2E_{pp}}{\pi\omega_0^2} \quad (2)$$

213

214 The relation between peak fluence and the diameter of the laser ablated spot (D) is given by

215

$$216 \quad D^2 = 2\omega_0^2 \ln\left(\frac{\varphi_0}{\varphi_{th}}\right) \quad (3)$$

217

218 Combining equations 2 and 3 following relation is obtained

219

$$220 \quad D^2 = 2\omega_0^2 \ln(E_{pp}) - 2\omega_0^2 \ln\left(\frac{2}{\pi\omega_0^2\varphi_{th}}\right) \quad (4)$$

221

222 Therefore, using above equation threshold fluence and Gaussian beam spot size can be obtained by
223 measuring the diameters of the ablated areas D . Plotting D^2 versus the $\ln(E_{pp})$ and fitting the data,
224 ω_0 is determined and the threshold fluence is obtained extrapolating to $D^2 = 0$. Results are shown in
225 figure 2a, where values of 4.19 ± 0.77 J/cm² and 25.69 ± 0.51 μm were obtained for aluminum layer
226 threshold fluence and for the radius of the beam, respectively.

227

228 The proper selection of the laser parameters allows us to ablate the aluminum in the most efficient
229 way without causing damage in the glass substrate. The adjustable parameters of the system used
230 are the laser fluence, the laser frequency and the scan speed of the beam. To determinate the ratio
231 between the laser frequency and the scan speed we define the degree of pulse overlap between
232 consecutive spots. This factor is set in the equation

233

$$234 \quad O_d = 1 - \frac{v}{2df} \quad (5)$$

235

236 where v and f are the scan speed and frequency, respectively, and d is the diameter of the spot crater.
237 Pulse overlapping is a crucial parameter for fabricating a homogeneous electrical track. Excessive
238 overlap will deliver too much energy to the glass, damaging the surface and increasing manufacturing
239 time, while low overlap will result in inefficient material removal.

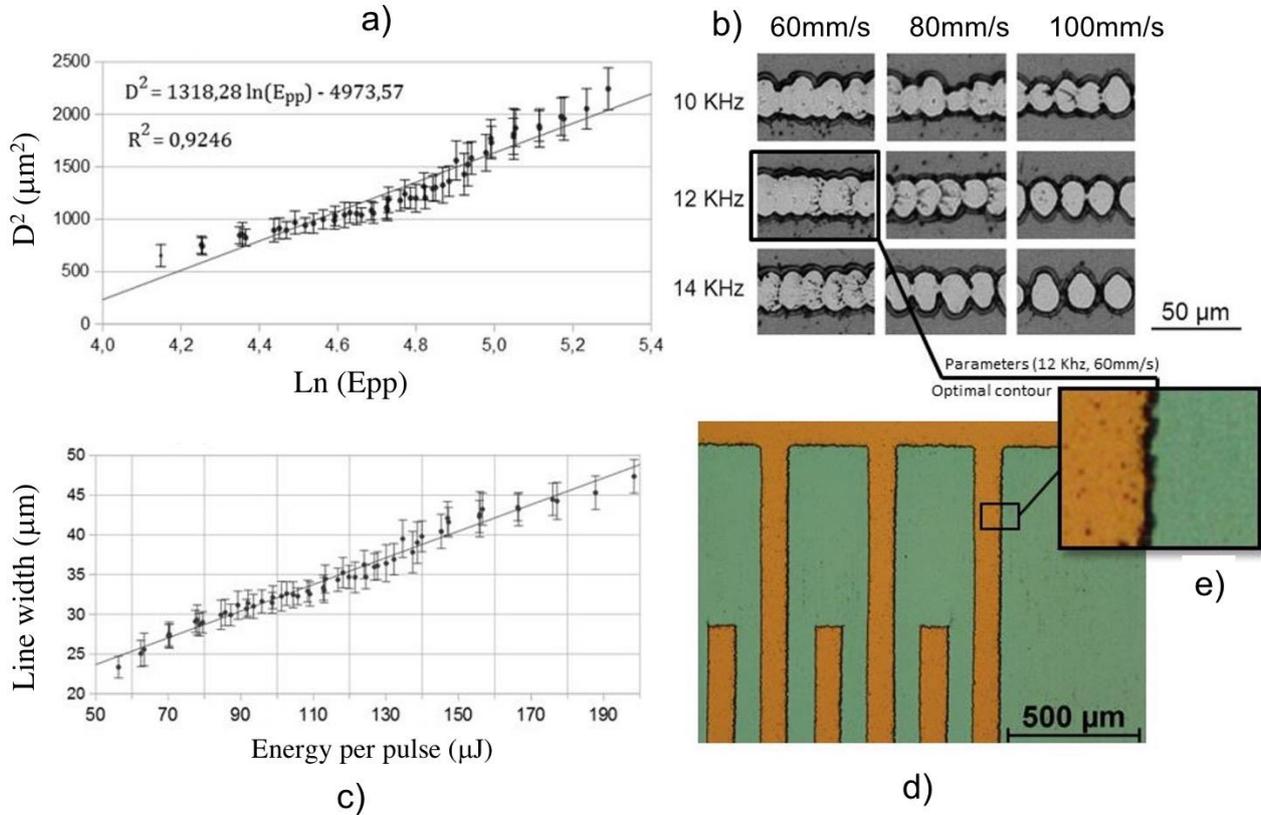
240

241 In Fig. 2b electrical tracks of a 200 nm aluminum layer ablated with different laser frequencies and
242 scan speeds and therefore, with different pulse overlapping are presented. All of them were ablated
243 with an average power of 700 mW. Results show how the ratio of 12 kHz and 60 mm/s produces
244 tracks with more regular width. This correspond to an overlap degree of 0.66. In other cases, the
245 pulses are either too separated or too overlapped. Based on these results, electrical tracks were
246 fabricated using an overlapping factor of 0.66.

247

248 Finally, the optimal ratio between laser power and frequency was also analyzed. Tracks were
249 fabricated with different values of both parameters. Fig. 2c shows the diameter of a single line versus
250 the energy per pulse, obtained by using different combinations of frequency (from 8 to 18 kHz) and
251 power (from 700 to 2000 mW). It can be observed the linear relationship between the width of the
252 line and the energy per pulse. This width was considered during the aluminum layer removal process.
253 Therefore, the optimum laser parameters setting for the electrostimulator fabrication were, a pulse

254 energy of 90 μJ (corresponding to a frequency of 12 kHz and a laser power of 1.05 W) combined
 255 with a scan speed of 60 mm/s.
 256



257
 258 **Fig. 2:** a) Representation of D^2 (diameter of the ablated spot) versus the logarithm of the energy per pulse over an
 259 aluminum layer. b) Results of laser ablation in aluminum layers with different parameters. c) Relation between the
 260 diameter of the laser mark and the energy per laser pulse. d) Optical microscope photography of the tracks of one of the
 261 electrostimulator circuits fabricated,
 262

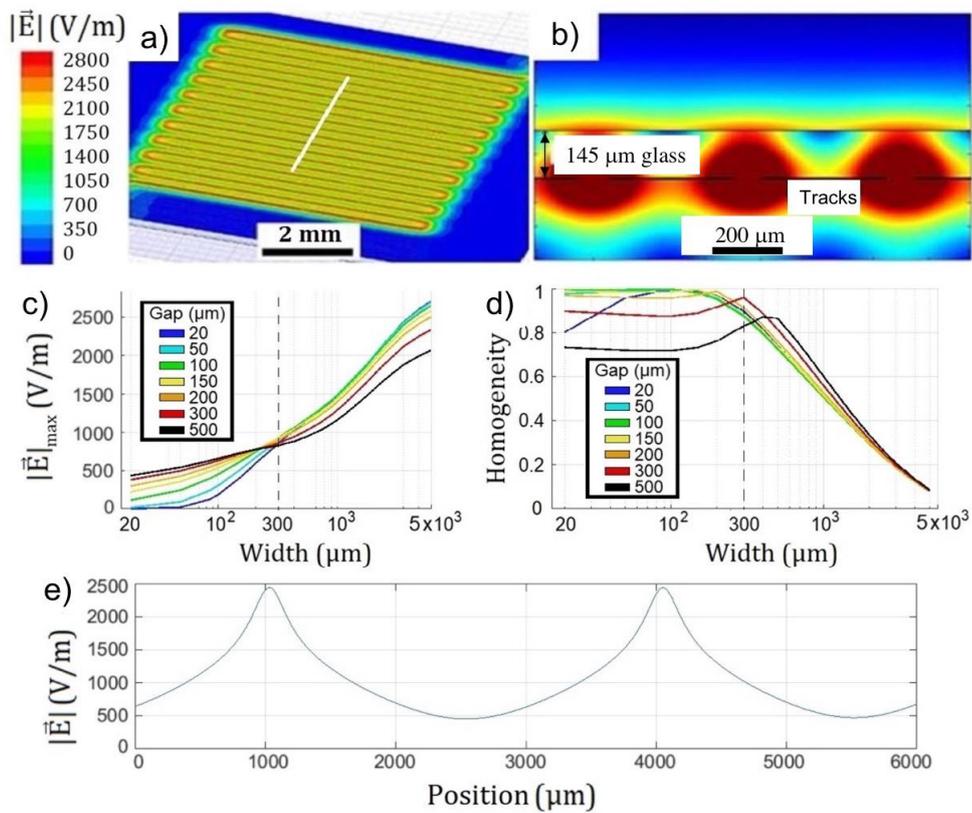
263 In Fig. 2d, it can be observed an optical microscope image of a part of the electrical stimulator. The
 264 microscope is equipped with a double lighting system that allows illuminating samples both from
 265 above and below. In the fig 2d, orange region corresponds to the glass substrate and the green one to
 266 the aluminum tracks. Note that the image was taken lighting the electrical stimulator from below. The
 267 aluminum was successfully removed and there are no contacts between the tracks. Besides, the glass
 268 substrate was not damaged.
 269

270 3.3. Electrical tracks characterization

271

272 To study the shape and intensity of the electrical field generated by the circuit, simulations were
 273 performed using the software ANSYS Maxwell. Simulations were performed applying a voltage of
 274 5 V between the terminals of different models. In each case, results show an electrical field fluctuating
 275 spatially between two values, with a period equal to the distance between the center of two
 276 consecutive tracks. This behavior can be observed in Fig. 3a and 3b.

277



278

279 **Fig. 3:** a) Simulation of the intensity of an electrical field over a 145 μm glass placed above a circuit with width tracks
 280 of 225 μm and a gap of 50 μm . The white lines indicate the cross section shown in part b. b) cross section of the electric
 281 field. c) Peak value of the electrical field along the glass surface depending on the width and separation of the tracks
 282 and d) Homogeneity of the electrical field depending on the width and separation of the tracks. e) Electrical field along
 283 the surface of the glass for a circuit with 3 mm width tracks and 20 μm gap.

284

285 Fig. 3a shows the intensity of the electric field induced on the surface of a 145 μm glass (microscope
 286 cover slip) by an aluminum circuit placed underneath. In this figure, a circuit with track width of 225

287 μm and a gap of $50 \mu\text{m}$ between tracks was simulated. A cross section of the electrical field
288 propagating through the thin glass is shown in Fig. 3b. Note the oscillatory behavior of the electrical
289 field profile at the interface glass-air in the orthogonal direction to the tracks. As consequence of this
290 behavior, it is necessary to define the homogeneity of the electrical field as

291

$$292 \quad H = \frac{|\vec{E}|_{min}}{|\vec{E}|_{max}} \quad (6)$$

293

294 According eq (6), the electric field will be more homogeneous when the value of H approaches 1,
295 while the oscillations will be more relevant the closer the value of h approaches zero. The electrical
296 field induced by the circuit along the direction perpendicular to the circuit tracks (represented with a
297 white line in fig. 3a) was characterized for tracks widths in a range from 20 to $5000 \mu\text{m}$ and for gaps
298 between them from 20 to $500 \mu\text{m}$. Results of the peak value of the electrical field are shown in fig.
299 3c, and fig 3d shows the homogeneity of the electrical field for the same circuit geometries.
300 Simulations show that electrical field amplitude increases with the width of the tracks while the
301 homogeneity of the field over the cover slip decreases. On the other hand, in fig. 3c two regions are
302 clearly differentiated. If the tracks width is less than $300 \mu\text{m}$, those circuits with a greater gap between
303 tracks will provide a greater field. On the contrary, when the width of the tracks exceeds $300 \mu\text{m}$, the
304 circuit that produces the largest electric field will be the one with the smallest gap between tracks.
305 These two regions are also distinguished in figure 3d where it is shown that more homogeneous
306 electric fields are generated for those circuits with less gap between tracks. Furthermore, the
307 homogeneity is almost constant for tracks width less than $200 \mu\text{m}$ and reaches a maximum depending
308 on the gap between the tracks. An abruptly decrease of the field homogeneity is observed for tracks
309 width between 200 and $500 \mu\text{m}$ and gaps from 200 to $500 \mu\text{m}$.

310 To study electrical cell stimulation, a low homogeneity electric field was selected. Fig. 3e shows the
311 electric field corresponding to a circuit with 3 mm width tracks and $20 \mu\text{m}$ gap that provides an
312 oscillating electric field between a minimum of 455 V/m and a maximum of 2437 V/m .

313 Once the manufacturing process was completed, the programming of a control software that allowed
314 to apply different electrical signals to cell cultures was addressed. With this purpose a specific
315 program connected to an I/O device which generate square signals according to the user's indications
316 was developed.

317 The hardware selected to provide the signal was the NI USB-6501 portable digital I/O device, from
318 National Instruments. It provides 5 V by default and up to 8.5 mA. For this application, the program
319 was designed to apply a non-symmetrical square waveform with an amplitude of 5 V. The frequency
320 of the signal, the duration of the pulse and the duration of the signal can be tuned by the user. Almost
321 any modern computer is enough to run and manage both the hardware, which only needs a free USB
322 slot, and the software, which no requires having LabVIEW installed.

323

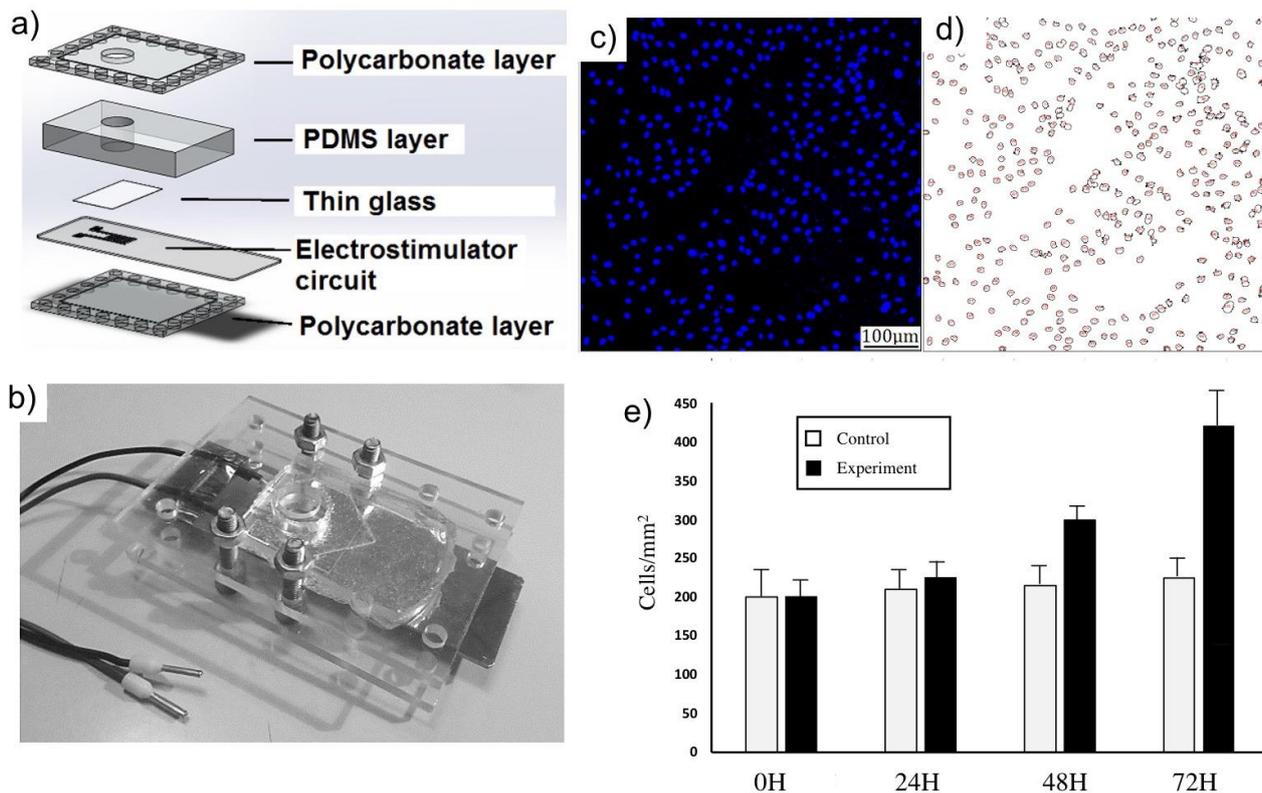
324 *3.5. Cell stimulation*

325 Cell Imaging Dishes (Eppendorf, Hamburg, Germany) containing H9c2 cells (50000 cells were
326 seeded in each cell dish) was placed directly over the electrical stimulator circuit (figure 4a and 4b)
327 and a continuous signal of 5V was applied, inducing over the surface of the cell imaging dishes the
328 electrical field showed in fig 3e. The electrical stimulus (5V), was applied throughout the experiment
329 for 24, 48 and 72 hours. After the experiment, cells were marked with the DAPI fluorescence stain.
330 Fluorescence microscopy images were taken using the Leica TSC SP8 confocal microscope. Cell
331 density was determined by processing the images with the software ImageJ (minimum particle size
332 of 50 pixels and minimum circularity of 0.3).

333

334

335



336

337 **Fig. 4:** a) diagram of the electrical stimulator assembled parts, b) image of the electrical stimulator device, c) image of a
 338 cell culture obtained with a fluorescence microscopy, d) previous image after being processed with the software ImageJ
 339 and e) Cell density of the samples after a continuous stimulation of 24, 48 and 72 hours.

340

341 Fig. 4c shows a fluorescence microscopy image (the blue dots are the cell nuclei). Fig. 4d shows the
 342 same image after being processed by the ImageJ software, which identifies the nucleus for an accurate
 343 count. To evaluate the number of cells fluorescence microscopy images with an area of 1.385 mm²
 344 were analyzed (between 4 and 10 depending on the quality of the image for each condition). Results
 345 are presented as the mean value of all the images processed and the error as 2σ (the half-width of a
 346 95 percent confidence interval). Results of the cell density count are shown in fig. 4e for the samples
 347 exposed for 24, 48 and 72 hours, as well as the count in the control samples. It can be observed a
 348 remarkable increase in the number of cells for the stimulated samples, where after 72 hours the cell
 349 density doubles the cell density of the control samples. Note that the bovine serum was removed from
 350 the culture medium to avoid any effect on the cells so that cells proliferation is due solely to the effect
 351 of the electrostimulation.

352

353 **4. Discussion**

354 Electrical signals are known to play an important role during cardiac tissue development. Recent “in
355 vitro” studies have shown that low voltage electrical stimulation (ES) plays an important role in
356 regulating cell, differentiation, proliferation adhesion, matrix formation, and migration [36-38].

357 Cell alignment and elongation in the direction of electrical stimulation are commonly observed after
358 culturing cardiomyocytes in an electrical stimulation field [39]. To achieve greater cardiac cell
359 maturation and function “in vitro”, some efforts has been made to understand the role of mechanical
360 and electrical stimulation in cardiac cell gene and protein expression. There has been a significant
361 amount of effort in development of culture platforms that improve cardiac function compared to
362 traditional 2D culture, where cells do not align and remain relatively immature [40]. The application
363 of electrical stimulation to cells culture to influence cell proliferation has been also investigated as a
364 possible method to increase “in vitro” maturation of cardiac cells [4, 5]. In this sense, electric biochips
365 where to apply electrical stimulus to cells reveals as a powerful tool for 2D and 3D culture.

366 Nevertheless, commonly used electrical stimulators present the same assembly that consist of two
367 electrodes which are directly in contact with cells and culture medium which is not appropriate
368 because the electrodes may cause toxic reactions in the culture or may be degraded by electrochemical
369 reactions with the cell medium. To prevent such reactions, some of then uses salt bridges submerged
370 in the culture media to stimulate cells. These salt bridges are used to separate cells from metallic
371 electrodes which prevents media pH modifications and the generation of electrochemical products.

372 These type of chambers, are not easy to operate by the following reasons: 1) cell exposure time to
373 the electrical stimulation is limited due the concentration and heat differences between the bridge
374 contents and the media drives the diffusion of salt and temperature into the media and vice-versa, 2)
375 it is difficult to run several chambers simultaneously, 3) it is challenging to maintain sterility, 4) the
376 working area is small. Furthermore, devices used to deliver DC electrical stimulation in the clinical
377 setting use metallic electrodes rather than salt bridges, thus making results obtained during in vitro

378 and in vivo experiments difficult to correlate [41]. To solve these issues, the laser based fabrication
379 process that we have used for fabricating the electrical tracks of the bioelectronics-on-a-chip device
380 is relatively accessible, flexible (in terms geometries and sizes with possibility of fabricating multiple
381 chambers systems) and low cost, compared with another similar device fabricated by
382 photolithography and chemical baths. Cardiac tissue engineering has grown in last decades in parallel
383 with the development of human cell in vitro constructs. Nevertheless, the functionality maintenance
384 of cardiac tissue has not being achieved. Bioelectronics tissue platforms where to apply electrical
385 and mechanical stimulation of tissues can promote the cardiomyogenesis in vitro by mimicking the
386 complexity of the in vivo microenvironment. The results presented in this work shows a remarkable
387 increase in the number of H9c2 cells for the stimulated samples. The electrical field stimulation
388 device presented here enables researchers to expose cells to ES with an easy to use, re-usable,
389 adjustable, and inexpensive chamber and envisage the potential applications on electrophysiology
390 studies, monitoring and modulate cellular behavior through the application of electric fields.

391

392 **5. Conclusions**

393 Cell proliferation of Rat ventricular cardiomyoblasts cells (H9c2) using the bioelectronics-on-a-chip
394 was enhanced upon the electrical stimulation. It can be observed a remarkable increase in the number
395 of cells for the stimulated samples, where after 72 hours the cell density doubles the cell density of
396 the control samples.

397

398 **Ethics approval and consent to participate:**

399 Not applicable

400 **Consent for publication:**

401 Not applicable

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403 All data generated or analyzed during this study are included in this published article.

404 **Competing interests:**

405 The authors declare that they have no competing interests"

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412 **Authors' contributions:**

413 Angel Aragón: Fabrication of bioelectronics biochips, biochip assembly and biological experiments.

414 María Cebro-Márquez: Biological trials and analysis

415 Eliseo Perez: Characterization of Electrical field.

416 Antonio Pazos: Characterization and simulation of the electrical field.

417 Ricardo Lage: Biological trials of biomaterials.

418 José Ramón González-Juanatey: Biological trials supervision.

419 Isabel Moscoso: Biological trials using cardio myoblast.

420 Carmen Bao-Varela: Deposition and characterization of Electrical tracks.

421 Daniel Nieto: Supervision of work and laser fabrication of electrical tracks

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427 Innovation and Growth 2011–2015 (I2C Plan).

428

429 **Abbreviations:**

430 Polydimethylsiloxane: PDMS
431 Rat ventricular cardiomyoblasts cells: H9c2
432 Electrical stimulation: ES
433 Physical vapor deposition: PVD
434 Fetal bovine serum: FBS
435 Bovine serum albumin: BSA
436 4',6-diamidino-2-phenylindole: DAPI
437 Extra high tension: EHT
438 Scanning Electron Microscope: SEM
439 Dulbecco's Modified Eagle Medium: DMEM

440
441

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Figures

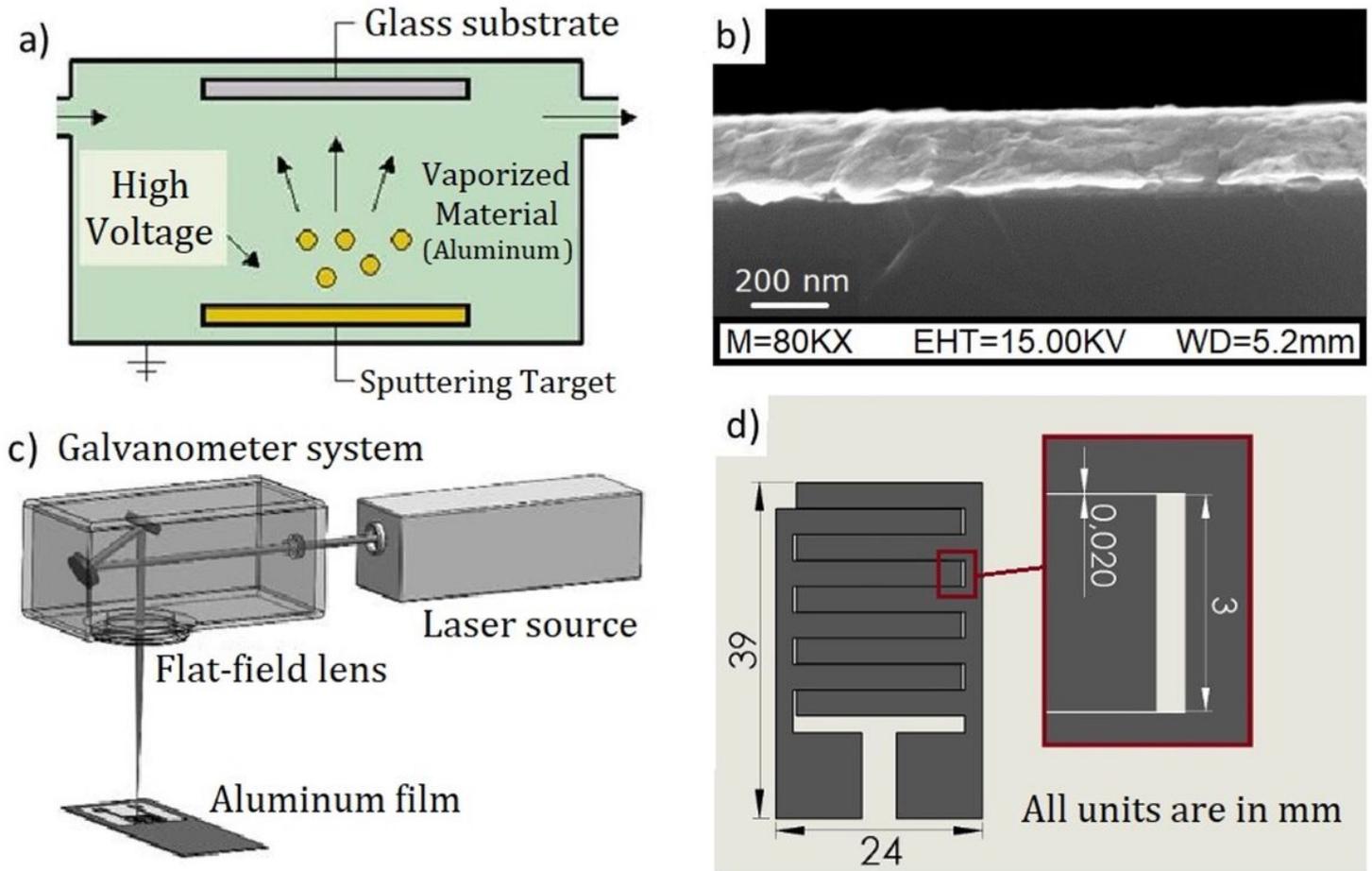


Figure 1

a) Sketch of the PVD process for aluminum layer deposition, b) image of the cross section of the aluminum films over the glass substrate after the thermal treatment. c) Laser set-up for the ablation process; d) CAD design of the electrostimulator with the zoomed view of the tracks design.

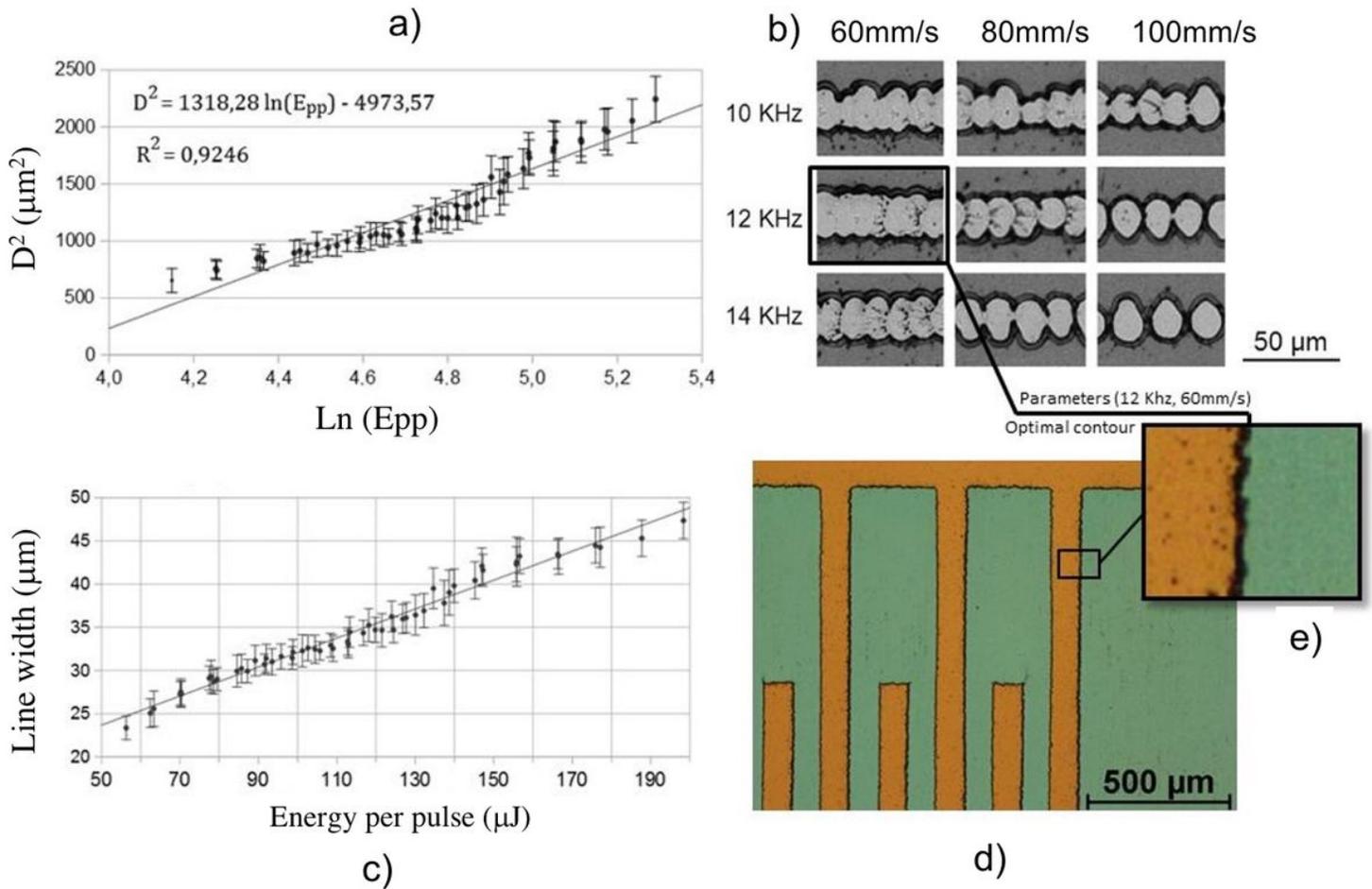


Figure 2

a) Representation of D^2 (diameter of the ablated spot) versus the logarithm of the energy per pulse over an aluminum layer. b) Results of laser ablation in aluminum layers with different parameters. c) Relation between the diameter of the laser mark and the energy per laser pulse. d) Optical microscope photograph of the tracks of one of the electrostimulator circuits fabricated,

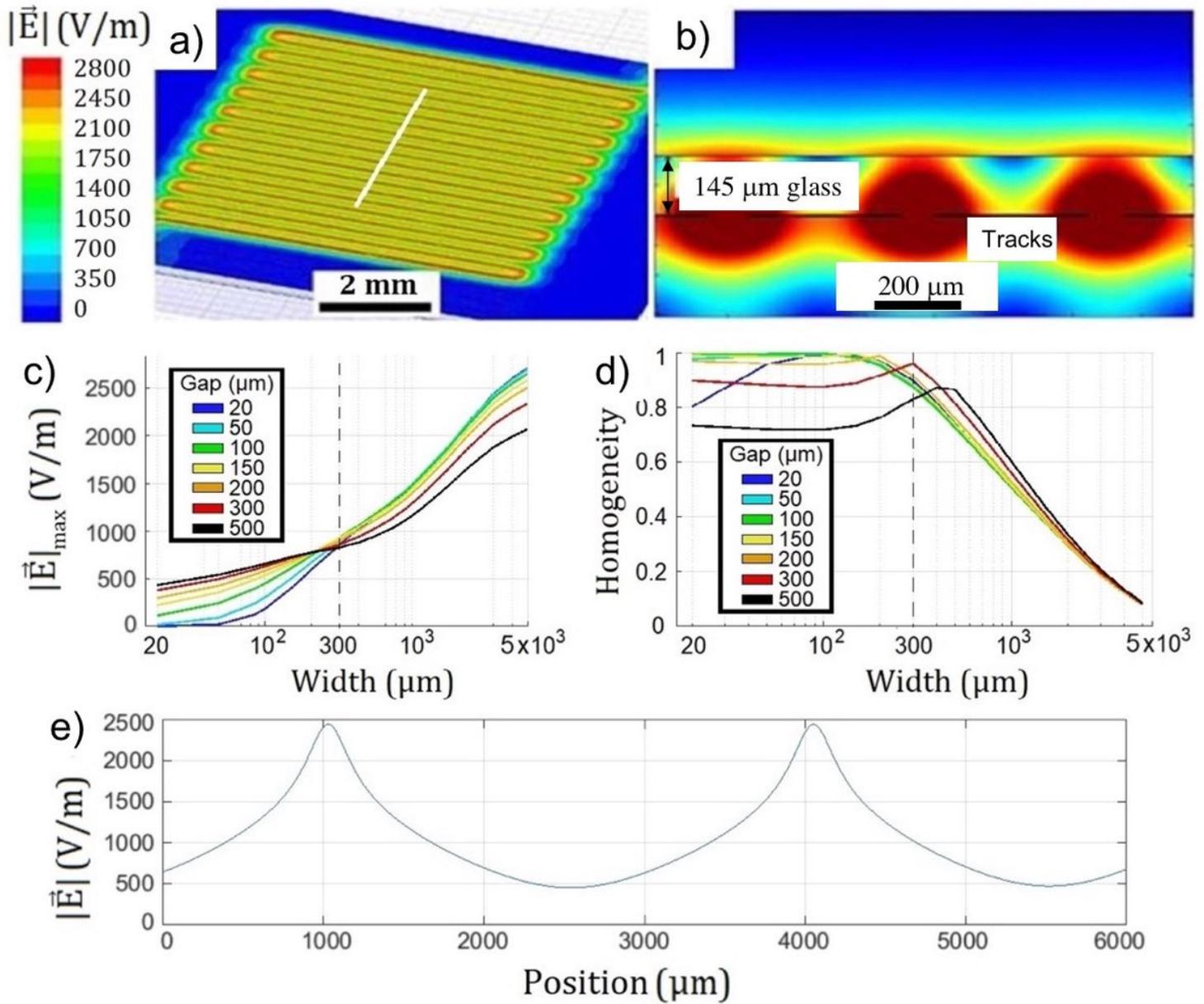


Figure 3

a) Simulation of the intensity of an electrical field over a 145 μm glass placed above a circuit with width tracks of 225 μm and a gap of 50 μm . The white lines indicate the cross section shown in part b. b) cross section of the electric field. c) Peak value of the electrical field along the glass surface depending on the width and separation of the tracks and d) Homogeneity of the electrical field depending on the width and separation of the tracks. e) Electrical field along the surface of the glass for a circuit with 3 mm wide tracks and 20 μm gap.

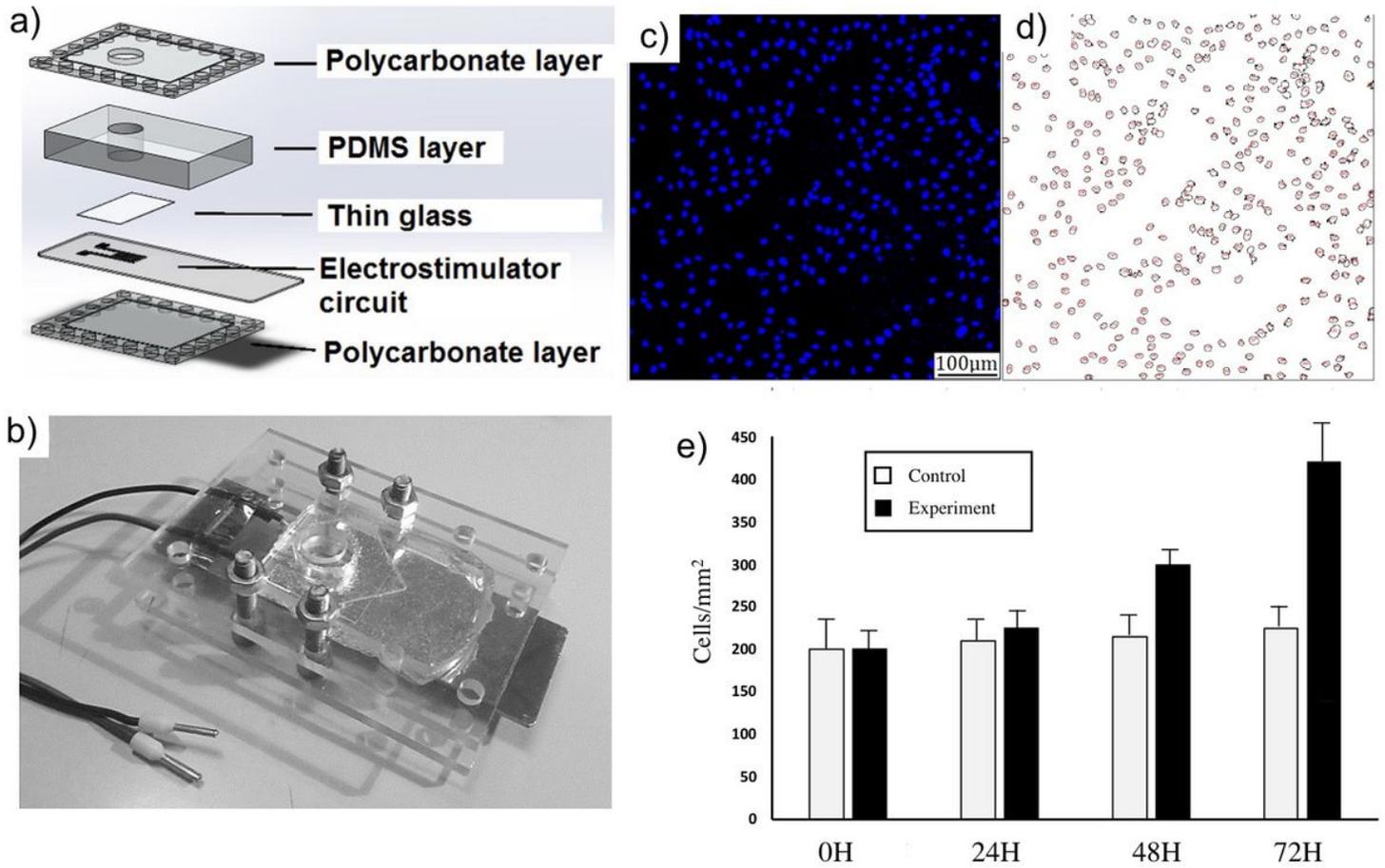


Figure 4

a) diagram of the electrical stimulator assembled parts, b) image of the electrical stimulator device, c) image of a cell culture obtained with a fluorescence microscopy, d) previous image after being processed with the software ImageJ and e) Cell density of the samples after a continuous stimulation of 24, 48 and 72 hours.