

Manufacturing Migration and Trade Embodied Carbon Transfer: Empirical Evidence From China and Thailand

jian wu (✉ 546838437@qq.com)

North China Electric Power University - Beijing Campus: North China Electric Power University

<https://orcid.org/0000-0001-5002-5159>

Chunying Cui

Wenhua College

Xiaolong Mei

Wenhua College

Qingsong Xu

Shanghai University of Finance and Economics

Pu Zhang

Renmin University of China

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1 **Manufacturing migration and trade embodied carbon transfer: empirical evidence from China**
2 **and Thailand**

3 Jian Wu¹, Chunying Cui², Xiaolong Mei³, Qingsong Xu⁴, Pu Zhang⁵

4
5 *¹School of Economics and Management, North China Electric Power University, Beijing 102206,*
6 *China*

7 *²Faculty of Economics and Management, Wenhua College, Wuhan 430074, China*

8 *³Huayi(Hong Kong) International Limited, Quanzhou 350000*

9 *⁴Ririshun Supply Chain Technology Co., Ltd., Qingdao 266510, China*

10 *⁵School of Public Administration, Renmin University of China, Beijing 100872, China*

11 **Corresponding author:** Jian Wu

12 *School of Economics and Management, North China Electric Power University, Beijing 102206,*
13 *China*

14 *Tel: +8615248417981 ; E-mail:wu0794@126.com*

15 **Abstract**

16 At present, China's carbon emissions rank first in the world, which not only brings huge challenges
17 to the sustainable development of China's economy, but also brings more pressure from public
18 opinion in the international community. In 2020, ASEAN has become China's largest trading partner,
19 and Thailand, due to its unique industrial structure and investment environment, will surely become
20 one of the main ASEAN countries to undertake the transfer of China's manufacturing industry. Over
21 the years, the shift of carbon emissions by the continuous transfer of a large number of basic
22 manufacturing industries from China to Thailand promoted the release of China's carbon emission
23 pressure. In this article, on the basis of the data of import and export commodities between China
24 and Thailand from 2012 to 2017, the input-output model is carried out to analyze the energy
25 consumption of China's various industries, and three periods, namely 2012, 2015, and 2017, are used
26 to be key periods to calculate the embodied carbon of China's manufacturing migration and
27 Sino-Thailand trade. The empirical results show that the transfer of China's manufacturing to
28 Thailand from 2012 to 2017 has continued to rise. The transfer of Chinese manufacturing to Thailand
29 is positively correlated with the carbon emissions of trade between the two countries, which has
30 promoted the relief of China's pressure on energy conservation and emission reduction. Therefore,
31 government departments should formulate differentiated and stable domestic manufacturing policies;
32 spend on the development of advanced manufacturing industries with low energy consumption and
33 high technology density; encourage the relocation of industries with low technology density and high

34 carbon emissions to effectively reduce environmental pressure in China.

35 **Keywords** : Manufacturing migration; Trade embodied carbon; Input-output method

36

37 **Introduction**

38 **Research background and significance**

39 After joining WTO, the manufacturing industry and foreign trade develop rapidly in China. In 2009
40 and 2010, China became the largest exporter and manufacturer all over the world. By the end of 2018,
41 China's manufacturing sector has accounted for about 29.4 percent of GDP and 28.7 percent of
42 global manufacturing. With the rapid development of manufacturing and foreign trade, the
43 environmental and resource pressures have constrained the sustainable development of the industry.
44 In recent years, the overall carbon emissions and carbon transfer from trade have also increased
45 rapidly in China. Since 2006, China has become the world's largest carbon emitter, which has put
46 great pressure on China's efforts to conserve energy, such as carbon emission reduction and
47 environmental protection. Global warming and the continuous decline of environmental carrying
48 capacity further strengthen the total constraint of carbon emissions. For many years, China's basic
49 manufacturing industry has been shifting to Southeast Asian countries, and the study on the impact of
50 the trade changes on carbon emission transfer is of great practical significance.

51 This paper aims to study the relationship between trade implied carbon transfer and Southeast
52 Asian countries' undertaking of China's manufacturing industry transfer in recent years. Thailand,
53 due to its unique industrial structure, good investment environment and other advantages, has
54 become one of the important ASEAN target countries to undertake the transfer of China's basic
55 manufacturing industry. Therefore, Thailand is selected as a representative country in this paper. In
56 recent years, a large number of investors from China have set up factories in Thailand to transfer the
57 domestic manufacturing industry to Thailand, making full use of Thailand's cheaper human capital
58 and production costs than those of China. The changing trend of Sino-Thai bilateral trade will
59 inevitably have a potential impact on the carbon implicit. This paper is to reveal the relationship
60 between the shift of Chinese manufacturing to Southeast Asia and the carbon implications of trade,
61 which is of great significance for China to solve the environmental problems related to
62 manufacturing trade.

63 **Literature review**

64 Nowadays, it is very common that the manufacturing industry transfer transnationally in the world.
65 The transnational transfer of manufacturing brings about the change of trade flow and the transfer of
66 implicit carbon emission, which attracts much more attention in academia than before. In different
67 periods of manufacturing shift, researchers pay different attention to the carbon implicit in trade.
68 Before 2010, the global manufacturing industry migrated to mainland China, and China's import and
69 export trade led to the increase of the total amount of carbon implied (Jiaoguo Xie, Peishan Jiang,
70 2014). The distribution and transfer of carbon implied in trade in multiple regions became the focus
71 of research (Tao Wei, Shuijun Peng, 2017). In the field of studies on carbon implicit in trade among
72 different countries, many scholars paid much attention to the calculation of industrial transfer and
73 carbon implicit in trade transfer from the United States and Japan, two major trading partners, to
74 China (Lutong Li, 2015; Nan Chen, Xuemin Liu, Yuichi Nagatabe, 2016); and explained the
75 influence mechanism from the perspective of vertical specialization.

76 Over the past decade, due to the rising costs such as land, labor and material resources of
77 mainland China, together with the continuous appreciation of the RMB, resulting in the reduction or
78 even disappearance of the advantage of labor-intensive industries in China's manufacturing sector. At
79 the same time, the Chinese mainland constantly implement transnational manufacturing industry
80 transferring, those export-oriented and low-end manufacturing industry began to transfer to
81 Southeast Asian countries, six of which undertake industrial transfer in the front row (Yong Li, 2018).
82 In comparison with other countries, Thailand has a relatively stronger industrial undertaking capacity,
83 better industrial foundation, investment environment and policy welfare, and its domestic upstream
84 and downstream industrial chains that match labor-intensive industries have developed better.
85 Among the "Belt and Road" countries, Thailand is in the first echelon due to its potential to
86 undertake the transfer of manufacturing industries (Xiaotao Zhang, Yi Liu, Cui Yang, 2019).

87 In 2011, ten ASEAN countries became China's third largest trading partner after the United
88 States and the European Union. Many studies have begun to focus on the carbon implications of
89 trade between China and ASEAN. Existing studies have found that, although China's imports of
90 embodied carbon from ASEAN increase year by year, the growth rate of China's exports of
91 embodied carbon is faster, leading to the disadvantage of China's net export (Huan Yuan, 2019).
92 From the perspective of vertical division of labor, the carbon export implied in East Asia's trade with
93 China gradually decreases (Zhiquan Qian, Laike Yang, 2016), while the carbon export from ASEAN
94 countries to China gradually increases (Hongfei Chen, 2018).

95 In terms of the measurement of trade embedded carbon, input-output models are adopted in

96 most transnational studies (Yaxiong Zhang, Kun Zhao, Fei Wang, 2010). Among them, multinational
97 input-output model (Multi Regional Input-Output model, hereinafter referred to as the model of
98 MRIO) become an effective analysis tool, which is widely used in several frontier research fields,
99 such as the driving factors of international trade implicit carbon (Rosa Duarte et al., 2018), the
100 domestic provincial carbon emissions reduction mechanism (Qiaoling Liu, et al., 2019) and the
101 regional carbon transfer problem analysis (Hai Xie et al., 2017). MRIO model can not only measure
102 the overall carbon implicit in trade of domestic manufacturing industry (Jiefeng Li, 2017), but also
103 carry out targeted analysis on the carbon implicit in international trade in such regions as Beijing,
104 Tianjin and Hebei (Cong Liu et al. 2017), suggesting that this tool has a strong applicability. This
105 paper intends to use the MRIO method to study the carbon implications of trade caused by the
106 relocation of Chinese manufacturing to Thailand.

107 From the above studies, it can be found that the current academic achievements on the issue of
108 carbon implicit in trade are mostly focused on the impact of the transfer of the world manufacturing
109 to China, and there are few studies on the impact of the transfer of Chinese manufacturing on carbon
110 implicit in trade. At present, more and more manufacturing industries in mainland China begin to
111 transfer to foreign countries, and this trend is so obvious that it cannot be underestimated. The
112 large-scale transfer of the middle and low-end manufacturing industries to Southeast Asia will
113 certainly lead to a large number of changes in the flow direction of the carbon implied in trade.
114 Therefore, it is of great significance to calculate the carbon hidden in China as well as the related
115 impact of industrial upgrading. Thailand is a typical Southeast Asian country to undertake the
116 outmigration of Chinese manufacturing. Using MRIO model, this paper focuses on Sino-Thai trade
117 carbon transfer problems caused by the transfer of manufacturing industry. We expect to enrich the
118 existing trade carbon transfer empirical results in the study of nationality, and to reveal carbon
119 emissions in the process of outsourcing manufacturing change of import and export structure. To
120 bring about industrial upgrading, promote energy conservation and emissions reduction, China will
121 adjust and implement the policy to achieve a high quality of development.

122 **Related theory and mechanism analysis**

123 **Carbon implicit in trade**

124 The concept of "trade-embodied carbon" originates from the International Federation of Research
125 Institutions. In 1974, "trade-implied carbon" was used for the first time in the Energy Working Group
126 Meeting to express the total amount of resources consumed in the process of production activities.
127 The energy or pollutants emissions are combined with the "embodied" words to evaluate the energy

128 consumption or pollution emitted directly or indirectly during the production of goods or services.
129 Specifically, in the field of carbon emissions, because any production will directly or indirectly
130 produce carbon emissions, the concept of "hidden carbon" is derived, which is used to measure the
131 total amount of carbon dioxide emitted in the process of the production of goods or services. Among
132 the influencing factors of the change of implicit carbon emissions, the energy consumption effect is
133 the main factor to reduce the implicit carbon emissions of exports. Because of the lowest energy
134 consumption effect, the large-scale transfer of manufacturing industry in China to other countries is
135 bound to have a significant impact on the total energy consumption.

136 Commodity trade in international trade activities divides the various links of the entire chain of
137 commodity production into an international division of labor, resulting in a spatial spanning between
138 production links, as well as space between production and consumption. Therefore, carbon emissions
139 can be understood from the perspectives of production and consumption. The carbon emission
140 measurement in a region or a country is generally measured from the perspectives of production and
141 consumption. The production angle measure refers to the total carbon emissions of commodities
142 produced by a region or a country, while the consumer angle measure refers to the total carbon
143 emissions generated at home and abroad during the process of producing a final consumer product
144 from the beginning to the end.

145 The carbon emissions from the beginning to the end of production are the total carbon
146 emissions of all productive organizations in economic activities within the territory of a country.
147 However, in the context of such close global division of labor and cooperation, most commodity
148 production is carried out across borders. In global trade, such a measurement method makes the
149 carbon footprint go beyond the borders of the country, which is obviously unfair. Therefore, this
150 paper mainly calculates carbon emissions from the perspective of domestic consumption. Carbon
151 emissions are calculated as follows:

152
$$\text{Carbon emissions} = \text{carbon emissions produced} + \text{carbon emissions imported} - \text{carbon emissions exported} \quad (1)$$

153 Trade embodied carbon has always been linked to goods trading which can also be regarded as
154 tangible commodity trading. Goods trading are based on real goods, which will bring about the
155 corresponding carbon emissions in the process of its production. These goods are consumed in
156 another country through transnational trading, which makes the carbon emissions be transferred from
157 producing countries to consumption countries. Commodity producing countries not only suffer from
158 the deterioration of environmental pollution caused by commodity production, but also undergo the
159 damage of international image, and bear more pressure from international public opinions.

160 In the process of global trade, due to the differences in technological level and industrial base,

161 most developed countries are in the upper reaches of the industrial chain and in the leading position
162 of science and technology. They often produce low-emission products and import high-emission
163 commodities, thus taking a dominant position in global trade of commodities. Developing countries,
164 which are in the downstream of the industrial chain, do not have enough advanced science and
165 technology to support the production of low-carbon products. Instead, they can only produce and
166 export high-carbon products in large quantities, which bear considerable pressure of carbon
167 emissions and undertake a large amount of trade implied carbon transferred from developed
168 countries in the process of international trade. By the same token, China is also shouldering the
169 burden of carbon emissions that should be borne by developed countries. Therefore, under the
170 background of economic globalization, it is particularly important to carry out related research on the
171 transfer of implied carbon to define China's responsibility in global carbon emissions.

172 **Transfer of manufacturing industries**

173 By reviewing the absolute scale of global manufacturing value-added from 1965 to 2010, the
174 distribution pattern among countries and the changing trend, it can be found that the distribution of
175 global production chain of the world's manufacturing industry is in a continuous evolution process,
176 and its development can be roughly divided into two stages:

177 1) The first manufacturing shift took place in the 1970s, mainly from the US to overseas. In the
178 first oil crisis, many domestic manufacturing enterprises in the United States were in the stage of
179 marginal decline of industrial competitive advantage, and the production cost increased greatly.
180 Japan, South Korea, Taiwan and other regions have more cost advantages, and the rapid development
181 of these emerging industrial economies after the war led to the transfer of a large number of general
182 manufacturing industries from the United States to Japan, South Korea and other countries. Take
183 Japan as an example. From the postwar period to the 1980s, Japan completed the transformation
184 from undertaking the light and textile industry to the heavy chemical industry, and then to the
185 machinery industry, transportation equipment manufacturing, and durable consumer goods. Between
186 1965 and 1975, the average growth rate of industrial added value of the manufacturing in Japan was
187 close to 17.90%, which was about 10 percentage points higher than that of the United States on
188 average. By 1975, the added value of manufacturing in Japan had surpassed Western European
189 countries and reached one third of that of the United States.

190 2) The second manufacturing transferring took place around 1990, mainly shifted from the
191 United States, Japan and South Korea to the Chinese mainland. China's reform and development
192 since 1978 has attracted a large number of textile industries from Hong Kong, Macao, Taiwan, Japan
193 and South Korea; in 1992, after Comrade Deng Xiaoping made a speech on his southern tour, we

194 further expanded the industrial field and spatial scope of opening-up. After the 1997 Asian financial
 195 crisis, China's stable market and low cost drew a large number of European and American
 196 electronics and equipment manufacturers. From 1997 to 2010, the average growth rate of the
 197 manufacturing industry in the Chinese mainland reached 10.06%, which is much faster than that of
 198 developed countries in Europe and the United States. The value added of the manufacturing sector
 199 also increased from 7.47% to 18.39%, also far ahead of that of the United States, Japan.

200 After long-term development of China's manufacturing industry, since 2010, especially since
 201 2012, the labor force upgrade has led to the continuous increase of production costs, and a large
 202 number of manufacturing industries have moved to Southeast Asia with lower production costs.
 203 Southeast Asian countries have become the new regions for the transfer of manufacturing industries.
 204 From the manufacturing added value of major Southeast Asian countries from 2010 to 2017 (Table
 205 1), it can be seen that in recent years, the manufacturing added value of Southeast Asian countries
 206 has seen a huge growth compared with that in previous years, and most countries have seen multiple
 207 growth compared with 2010, which can be seen the achievements of these Southeast Asian countries
 208 to undertake the transfer of manufacturing industry in these years.

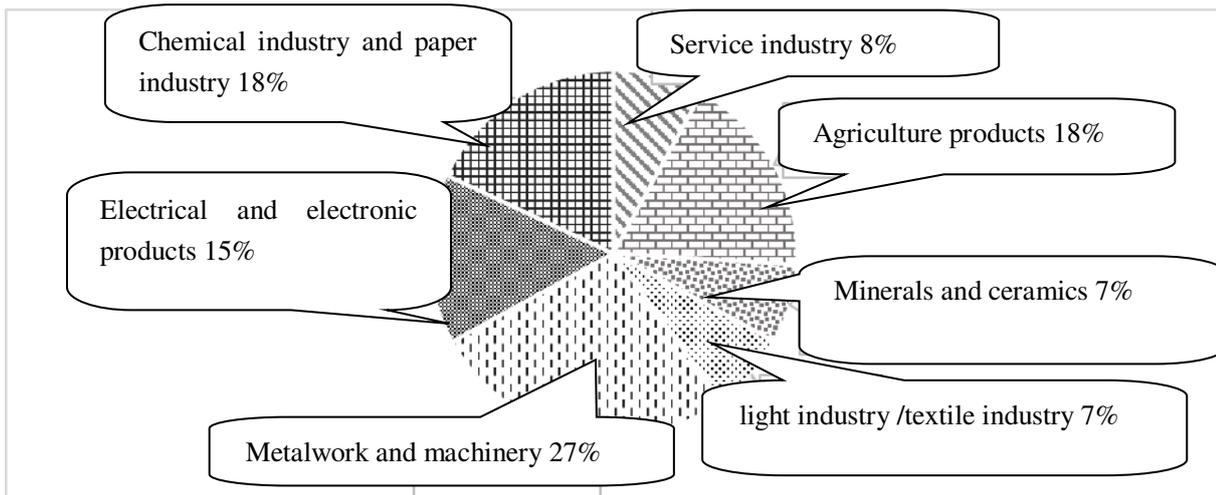
209 Table 1 Major Southeast Asian Countries 2010-2017 Manufacturing Value Added (Unit: US \$100 million)

	Country/Year	The Philippines	Vietnam	Thailand	Cambodia	Malaysia	Indonesia	Myanmar	Bangladesh
Manufacturing added value	2010	198	57.5	361.4	5.9	289.5	373.9	6.4	74.9
	2017	691	342	1232.2	35.9	701.6	2047.3	164	432

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211 **Analysis on the current situation of manufacturing transfer between China and** 212 **Thailand**

213 Among the ten ASEAN countries, Thailand is a typical country with stable diplomatic relations and
 214 close economic and trade exchanges with China. Since the establishment of diplomatic ties between
 215 China and Thailand more than 40 years ago, China and Thailand have maintained friendly relations,
 216 during which China's direct investment in Thailand has also been increasing and the level of bilateral
 217 cooperation has been deepening. From 2012 to 2017, investment projects and investment amount
 218 have been on the rise, basically showing a steady upward trend (Figure 1). The number of Chinese
 219 investment projects in Thailand increased from 26 in 2007 to 252 in 2016, and the direct investment
 220 also reached 4.735 billion US dollars. Among them, 152 projects from 2012 to 2016 accounted for
 221 60.3% of the total number of projects in the past three decades, and the investment amount reached
 222 2.703 billion US dollars, accounting for 57.36% of the total investment in the past ten years.



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Figure 1 Industrial structure of China's investment projects in Thailand from 2012-2017 ,

The investment projects mainly focus on the manufacturing industry, mainly in the electronic and electrical industry, machinery, metal products, textile industry and light industry, paper products, chemical products, plastic products, *etc.* The manufacturing sector accounted for 74 percent of the investment(Table2). It can be seen that China's investment in Thailand is mainly the transfer of manufacturing industry, and China's investment in Thailand's manufacturing industry is on the rise.

Table 2 China's investment in Thailand's manufacturing industry from 2007 to 2016

year	Number of items	Approved Project Amount (\$100 million)	Actual investment amount (\$100 million)
2007	26	537.57	11.03
2008	17	108.88	
2009	15	219.36	25.15
2010	28	541.83	67.86
2011	31	601.58	88.7
2012	28	508.52	56.41
2013	27	476.35	30.27
2014	30	532.15	38.37
2015	33	591.41	31.31
2016	34	594.9	36.56

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Source: Investment Promotion Council of Thailand

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Input-output model construction

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The input-output model is built on the basis of the input-output table. In this paper, the annual

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input-output table of a country or region is taken as the standard. The input-output table takes money

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as the unit of measurement and divides the economic system of a country or region into different

237 production sectors. The input-output table reflects the actual movement process of commodities or
 238 factors of production among various production departments, and describes the flow process and
 239 defense of value among various production departments. Table 3 is a standard input-output table:

240 Table 3 Input and output table

Input and output		Use among					Finally using						Total output	
		Department of a	Department of b	...	Department of x	Intermediate service total	Final consumption			Gross capital formation		export		import
							Consumption of rural residents	Consumption of urban residents	Government consumption	Total fixed capital formation	Inventory increase			
Intermediate input	Department of a	By the intermediate input and intermediate output is poor composition, there are two meanings, the horizontal look represents the input of a department to another department, and the vertical is the consumption of the production of a certain part to another department.					It is composed of intermediate input and poor final use, including four sectors of final use, import and total output in the vertical direction, and intermediate input of various departments in the horizontal direction. It's also called the final demand matrix.							
	Department of b													
	...													
	Department of x													
The added value of	Labor compensation	The total input matrix is composed of rows added value and columns of various sectors of national economy.												
	...													
	Total added value													
The total investment														

241 After sorting out and cleaning all the data in the input-output table (see Table 4), it can be seen
 242 that the synthesis of intermediate input, use and final use is the total output.

243 Table 4 Data cleaning of input-output table

Input and output		Use among					Finally using	Total output
		Department of a	Unit 2	...	Department of n	Intermediate service total		
Intermediate input	Department of a	X_{11}	X_{12}	,	X_{1n}	E_1	y_1	X_1
	Unit 2	X_{21}	X_{22}	,	X_{2n}	E_2	y_2	X_2
	...	,	,	,	,	,	,	,
	Department of n	X_{n1}	X_{n2}	,	X_{nn}	E_n	y_n	X_n
	subtotal	C_1	C_2	,	C_n	C	Y	X
The added value of	Labor compensation	V_1	V_2	,	V_n	V		
	Total added value	N_1	N_2	,	N_n	N		
The total investment								

244 According to the data model established in the above table, the following equations can be
 245 obtained:

$$246 \begin{cases} X_{11} + X_{21} + \dots + X_{1n} + y_1 = X_1 \\ X_{21} + X_{22} + \dots + X_{2n} + y_2 = X_2 \\ \dots\dots\dots \\ X_{n1} + X_{n2} + \dots + X_{nn} + y_n = X_n \end{cases} \quad (2)$$

247 In this paper, the equations are simplified to obtain Equation (3):

$$248 \sum_{j=1}^n X_{ij} + y_i = X_i \quad (3)$$

249 Then, the direct consumption coefficient can be expressed by formula, and Formula (4) can be
 250 obtained:

$$251 \partial_{ij} = \frac{X_{ij}}{X_j} (i, j = 1, 2, \dots, n)$$

252 Through Equation 3-3, it can be expressed as Equation (5):

$$253 \sum_{j=1}^n \partial_{ij} x_j + y_i = x_i \quad (5)$$

254 After establishing the above formula, it can be expressed as matrix formula:

$$255 X = [x_1, x_2, \dots, x_n] \quad (6)$$

$$256 y = [y_1, y_2, \dots, y_n]^T \quad (7)$$

$$257 A = \begin{bmatrix} a_{11} & \dots & a_{1n} \\ \dots & \dots & \dots \\ a_{n1} & \dots & a_{nn} \end{bmatrix} \quad (8)$$

258 Finally, the matrix form is expressed as a system of equations, and the following formula is
 259 obtained:

$$260 AX + Y = X \quad (9)$$

$$261 (I - A)X = Y \quad (10)$$

262 After the above formula is obtained, the first assumption is made:

$$263 (I - A)X \neq 0$$

264 Formula (11) can be known as:

$$265 X = (I - A)^{-1} Y \quad (11)$$

266 Formula (12) can be obtained:

267

$$(I - A)^{-1} = B = \begin{bmatrix} B_{11} & \dots & B_{1n} \\ \dots & & \dots \\ B_{n1} & \dots & B_{nn} \end{bmatrix} \quad (12)$$

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Derived from the above formula, the matrix B of Formula (12) is the complete demand matrix, B in the B matrix_{ij}. It is the complete demand coefficient. The complete demand coefficient means that the products of a unit of J department need to pass a certain number of products of I department, that is, the theoretical interpretation of input and output data. It is the basis for the calculation and research of implicit carbon emissions, and it is of great significance for research.

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In this paper, M_i represents the value of export commodity I; Use θ_{ij} is the carbon emission of a unit of product I in the whole process; C_{ij} represents the implied carbon export volume brought by export product I. Thus, Equation (13) can be obtained:

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$$C_i = \sum_{j=1}^n M_j \cdot \theta_{ij} \quad (13)$$

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In the calculation of carbon implicit in trade, the carbon emissions of exported products in the production process are mainly composed of direct carbon emissions and indirect carbon emissions. In direct carbon emission coefficient calculation, θ_{mi} is the direct carbon emission coefficient of department M, f_m is the energy emission coefficient of department m, e_{m1} is the energy consumption generated by unit product output value in the production of department M; Equation (14) can be obtained:

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$$\theta_{mi} = f_m \cdot e_{m1} \quad (14)$$

284

Secondly, Formula (15) can be obtained: $e_{m1} = \frac{E_m}{X_m}$

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The carbon emission coefficient of energy I in the production process of sector M is denoted by α_i , d_i is the energy consumption quantity of energy I in the production process of department m; D_m represents the total amount of energy consumed by sector M. Thus, Equation (16) can be obtained:

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$$F_m = \sum_{i=1}^n \alpha_i \frac{d_i}{D_m} \quad (16)$$

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Indirect carbon emission coefficient calculation, this paper will θ_{m2i} is the direct carbon emission coefficient of department m; e_{m2i} is the indirect energy consumption generated by unit

291 product output value in the production of department M, b_{ij} is the complete consumption coefficient
292 of department m, and the formula for calculating indirect carbon emission coefficient can be obtained
293 by kneading output analysis:

$$294 \quad \theta_{m2} = f_m \cdot e_{m2} \quad (17)$$

$$295 \quad e_{m2} = \sum_{i=1}^n e_{m1} \cdot b_{ij} \quad (18)$$

296 Finally, the complete carbon emission coefficient θ_m is expressed as Equation (19):

$$297 \quad \theta_m = \theta_{m1} + \theta_{m2} \quad (19)$$

298

299 **Estimation of carbon implicit in trade**

300 **Sample selection and data sources**

301 This paper studies the impact of manufacturing transfer on carbon transfer implied in trade between
302 China and Thailand. The trade data and energy data are obtained from the National Bureau of
303 Statistics of China and the Economic Management Family database. In the input-output table of
304 China, the input-output table of three benchmark years of National Bureau of Statistics (2012, 2015
305 and 2017) is adopted. The energy consumption table of all industries in China adopts the energy
306 consumption table of the National Bureau of Statistics for the three benchmark years of 2012, 2015
307 and 2017. The data of National Bureau of Statistics from 2012 to 2017 was used in the table of
308 China's import and export commodities to Thailand.

309 **Data processing and measurement**

310 **Calculation of Implied Carbon Emission of Imports**

311 The method and formula of import implied carbon emissions are the same as those in the previous
312 input-output model section. The calculation formula is as follows:

$$313 \quad C_i = \sum_{i=1}^n M_i \cdot \theta_i \quad (20)$$

314 Although the calculation formula for the embodied carbon emissions of imports is the same,
315 there are two paradigms: the first one is set as the embodied carbon of the first category of goods
316 exported from Thailand to China $i C_i$, the implied carbon emission coefficient of the second sector in

317 Thailand is $i\theta_i$, the trade volume of category I commodities exported from Thailand to China
 318 is iM_i . In the second case, the implicit carbon of Thailand's exports to China is set as iC_i , the implied
 319 carbon emission coefficient of China's domestic sector of the second category is $i\theta_i$, the trade volume
 320 of category I commodities exported from Thailand to China is iM_i .

321 The former method uses the input-output ratio and energy consumption of the exporting country
 322 to calculate the carbon implicit in China's trade in export goods. The measurement results of this
 323 method will be relatively accurate, but it needs to use the input-output table and energy consumption
 324 table of Thailand, and conduct the same data sorting according to the classification of industry
 325 sectors in Thailand. Inconsistency in industry classification between China and Thailand will lead to
 326 large errors. At the same time, the input-output table of Thailand needs to be prepared, and the data
 327 collation conducted when calculating the data of China needs to be repeated. Therefore, this paper
 328 chooses the second method, replacing the carbon emission coefficient of each sector in Thailand with
 329 the carbon emission coefficient of each sector in China, which makes the calculation simpler and the
 330 data accuracy can be guaranteed.

331 Data processing and measurement

332 (1) Energy carbon emission coefficient

333 According to the calculation formula deduced above, the energy carbon emission coefficient is
 334 determined according to the proportion of various energy quantities consumed by each department.
 335 The main sources of CO₂ generation are coal, oil and natural gas. According to China Statistical
 336 Yearbook, the energy proportion of coal, oil and natural gas can be calculated respectively (coal, oil
 337 and natural gas are converted into standard coal). According to the following table (Table 5), the
 338 energy emission coefficients of coal, oil and natural gas can be obtained.

339 Table 5 Energy substance emission coefficient table

Table of emission coefficient of energy substances	
Energy material	Emission coefficient (unit: ton CO ₂ / ten thousand tons)
coal	2.66
oil	2.13
Natural gas	1.50

340 The data comes from the National Bureau of Statistics

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(2) Department adjustment

When performing data statistics and calculations, because there are too many department classifications on the input-output table, in order to maintain the consistency of the data and enhance the rationality of the statistical data, the relevant departments are organized without affecting the core conclusions in this study. Under the premise of not affecting the core conclusions of this article, the relevant departments are sorted out, and only the data of manufacturing-related departments are included in a targeted manner, and some departments that do not have trade volume are deleted. Some reasonable adjustments in each production department were made to obtain classified statistics for each department (Table 6).

Table 6 Department classification table of China and Thailand

The serial number	department	The serial number	department
1	Oil and gas extraction products	9	Metal smelting and calendaring products
2	Food and tobacco	10	Metal products
3	textile	11	Special equipment
4	Textile, clothing, shoes, hats, leather, down and their products	12	Electrical machinery and equipment
5	Wood products and furniture	13	Communication equipment, computers and other electronic equipment
6	Paper printing and cultural and educational sports goods	14	Instrument and meter
7	Petroleum, coking products and processed nuclear fuel products	15	Scrap waste
8	Chemical products	16	Production and supply of electricity and heat

352 Firstly, the energy consumption EM1 per unit output value was calculated according to
353 Equation (15), and the energy carbon emission coefficient of different sectors was acquired on the
354 basis of Equation (16) according to the energy substance emission coefficient in Table 7, and the
355 energy consumption data of Thailand was estimated in accordance with the description of the
356 transfer of embodied carbon emissions from imported goods in the data processing.

357 Secondly, the direct carbon emission coefficient is calculated according to Equation (14) θ_{mi} .
358 the indirect carbon emission coefficient is calculated according to Equations (17) and (18) θ_{m2} .

359 Thirdly, the total carbon emission coefficient is calculated by adding the direct carbon emission

360 coefficient and the indirect carbon emission coefficient according to Equation (19) θ . The complete
 361 carbon emission coefficient includes the direct and indirect emission coefficients and the carbon
 362 emission coefficients of China and Thailand's import and export (Table 7):

Table 7 Table of complete carbon emission coefficient by sector

The serial number	department	2012	2015	2017
1	Oil and gas extraction products	1.5429	1.0362	3.7245
2	Food and tobacco	1.3885	2.0002	0.6646
3	textile	1.8335	1.8945	1.5274
4	Textile, clothing, shoes, hats, leather, down and their products	0.3106	0.4029	0.3135
5	Wood products and furniture	0.7046	0.7386	0.6869
6	Paper printing and cultural and educational sports goods	0.8523	0.9858	0.6544
7	Petroleum, coking products and processed nuclear fuel products	1.4933	1.4683	1.0232
8	Chemical products	4.6914	5.0369	1.5599
9	Metal smelting and calendaring products	4.0246	3.7389	1.2490
10	Metal products	0.8281	0.9278	0.5675
11	Special equipment	0.5322	0.6345	0.6131
12	Electrical machinery and equipment	1.0098	1.2469	0.7075
13	Communication equipment, computers and other electronic equipment	2.2305	2.4394	1.3983
14	Instrument and meter	0.3732	0.3915	1.2069
15	Scrap waste	0.3554	0.3767	2.6687
16	Production and supply of electricity and heat	2.3611	2.8501	1.4797

363 According to the energy consumption data of Thailand, $F_m = (EM/EZ)*F$ is used to calculate the
 364 energy consumption data, and the three steps above are followed to complete the calculation. Finally,
 365 the statistical table of the implied carbon emissions of China's trade with Thailand in 2012, 2015 and
 366 2017 is obtained:

Table 8 Statistical table of carbon emissions implied in China's trade with Thailand in 2012, 2015 and 2017

The serial number	department	2012		2015		2017	
		import	export	import	export	import	export
1	Petroleum and natural gas exploration and exploitation	9.54	0.00	9.88	0.00	11.19	0.00
2	Food and Tobacco Manufacturing	18.34	0.00	24.27	0.00	29.66	0.00
3	Textile industry	10.20	106.98	8.39	98.05	8.23	107.24
4	Textile, clothing, footwear and headgear industry	0.00	16.97	0.00	21.82	0.00	24.59
5	Wood processing and home furnishing manufacturing	0.00	15.18	0.00	21.83	0.00	27.07
6	Paper making, printing and sports and sports goods manufacturing	5.09	14.30	6.71	16.62	8.39	18.07
7	Petroleum processing, coking and nuclear fuel processing industries	224.67	0.00	174.95	0.00	0.00	176.92
8	The chemical industry	1204.59	567.92	870.50	680.26	871.60	846.90
9	Metal smelting and rolling industry	37.97	669.63	75.57	692.53	99.39	726.08

10	Metal products	17.05	63.91	6.08	80.17	6.68	98.58
11	Special equipment manufacturing	41.04	28.42	30.69	22.56	28.72	18.87
12	Electrical machinery and equipment manufacturing	37.17	139.38	49.77	177.07	58.45	207.35
13	Manufacturing of communications equipment, computers and other electronic equipment	15.87	204.80	14.75	207.35	17.80	221.93
14	Instrumentation and culture, office machinery manufacturing	0.00	114.13	0.00	81.78	0.00	77.19
15	Recycling and other manufacturing	0.00	6.05	0.00	7.00	0.00	7.58
16	The production and supply of electricity and heat	0.00	75.70	0.00	105.68	0.00	132.59

Results Unit (10,000 tons)

367 **Analysis of measurement results**

368 This paper studies the impact of manufacturing industry transfer on the carbon implied in
369 China-Thailand trade. Based on the data of China's direct investment in Thailand from 2012 to 2017
370 (the website of the National Bureau of Statistics), this paper measures China's direct investment in
371 Thailand to measure the transfer of China to Thailand. In China's outbound investment, it is mainly
372 the transfer of manufacturing industry, so direct investment can be regarded as manufacturing
373 investment (Table 9).

374 Table 9 China's investment in Thailand

	In 2012,	In 2013,	In 2014,	In 2015,	In 2016,	In 2017,
China's Net Direct Investment in Thailand (US \$10,000)	47860	75519	83946	40724	112169	105759

375 Looking at the total carbon emission coefficient table of the sub-sector of China-Thailand trade:

376 Table 10 Total carbon emission coefficient of China-Thailand trade

	2012	2015	2017
Full carbon emission factor	24.53	26.17	20.05

377 Finally, the annual total of carbon emissions can be obtained as follows:

378 Table 11 China's annual carbon emissions

	2012	2015	2017
Total carbon emissions (unit: 10,000 tons)	506150.00	598219.80	608608.86

379 It can be observed that China's investment in Thailand showed a sharp upward trend from 2012
380 to 2017 (Table 9-Table 11). The complete carbon emission factor fell from 24.53 in 2012 to 20.05 in
381 2017, indicating that China's manufacturing trade implied carbon emissions and the energy
382 consumed per unit of carbon emissions is declining, while China's carbon emissions have increased
383 significantly during 2012-2015, but have a small increase during 2015-2017. In comparison with the
384 full carbon emission coefficient during 2012-2015, the transfer of manufacturing industry is in its
385 infancy stage, which has an impact on the embodied carbon of trade, but the impact is limited. A

386 clear difference can be seen from 2015 to 2017. There has been no significant increase in carbon
387 emissions during the three years, indicating that the transfer of manufacturing at this stage has
388 implications for trade. The carbon-containing shift has a greater impact. Thailand's domestic carbon
389 emissions have risen, and it has assumed the embodied carbon shift from China's trade. On the whole,
390 it can be witnessed that the transfer of manufacturing industry has a clear promotion effect on the
391 transfer of embodied carbon in trade between China and Thailand.

392 **Impact of manufacturing shift on carbon implicit in trade**

393 From the above analysis, it can be seen that there was a large number of manufacturing transfers
394 between China and Thailand in 2012-2017. In all industries, carbon emissions are mainly generated
395 by the manufacturing operations, and the manufacturing industry has undertaken a large amount of
396 carbon emissions. Although the amount of embodied carbon generated in China's trade with
397 Thailand is rising, the upward trend is slowing down. Among them, although China's manufacturing
398 industry is in a trend of outward transfer, there is still a certain amount of domestic development, and
399 the large amount of carbon emission growth that should have existed in the development process
400 disappeared because the transfer of this part of the embodied carbon emissions to Thailand was
401 undertaken by Thailand due to the transfer of manufacturing. Observing the changes in the fully
402 implied carbon emission coefficient, it can be found that the decrease from 24.53 in 2012 to 20.04 in
403 2017, indicating that, in the trade of goods between China and Thailand, the energy consumed by
404 China to produce a unit of goods is declining, and the carbon emissions produced are also declining.
405 The intermediate part of this is transferred to Thailand, which was undertaken by Thailand (Table 8 -
406 Table 10).

407 In comparative analysis of embodied carbon emissions between Sino-Thai trade, we removed
408 sectors without import or export, and selected industries such as textile industry, papermaking and
409 printing, stationery and sports goods manufacturing, chemical industry, metal products industry,
410 equipment manufacturing, electrical machinery and equipment manufacturing, communications
411 equipment, computers and other electronic equipment manufacturing industries.

412 Obviously, it can be found that trade embodied carbon emissions are mainly concentrated in the
413 chemical industry and the metal smelting and processing industry. From the perspective of other
414 major manufacturing industries transferred, the textile industry and other manufacturing data

415 indicated that there was a significant increase in export embodied carbon emissions during
416 2012-2015, but this rising trend has slowed down during 2015-2017, while imported embodied
417 carbon has shown a downward trend during 2012-2015 and a stable state during 2015-2017. This
418 reflects that China's responsibility for carbon emissions outside its own country is decreasing. The
419 intermediate input imported by the manufacturing industry transferred from the country directly
420 reaches Thailand. The carbon emissions were decreased, making China more able to handle its
421 international carbon emissions responsibilities.

422 In combination with China's transfer of manufacturing industries to Thailand, the trade
423 embodied carbon is beneficial to China in the process of manufacturing transfer, which reduces the
424 pressure of environmental pollution to a certain extent in China. Additionally, trade embodied carbon
425 has a significant positive effect on China's environmental protection. The changes in trade embodied
426 carbon confirmed that China's manufacturing shift also has a positive impact on the decline of
427 domestic trade embodied carbon, and alleviates the pressure on China's total carbon emissions. This
428 provides a reference for China to formulate new policies on trade and investment in the context of
429 the transfer of manufacturing industries overseas, and also provides evidence for China's efforts to
430 reduce carbon emissions due to huge carbon emissions pressures.

431 **Conclusions and recommendations**

432 This paper uses the input-output model to calculate the carbon implicit in trade, and studies the
433 change of the carbon implicit in trade under the situation of manufacturing transfer between China
434 and Thailand. After the analysis of manufacturing transfer first, and then to trade implied in the
435 number of carbon and discharge coefficient calculation and comparison analysis, we found that
436 between 2012 and 2017, China's manufacturing industry transferred to Thailand is in a rising state,
437 part of the transfer of light industry and heavy industry had a significant effect on the implied trade
438 between the two countries. Although China is still in the period of net transference of trade embodied
439 carbon, the carbon emission embodied in export trade is far greater than that embodied in import
440 trade. This situation has created enormous pressure on China's sustainable economic development of
441 energy conservation and emission reduction. In this paper, by means of measuring the carbon
442 emissions implied in the trade between China and Thailand, and making a comparative analysis of
443 the transfer of manufacturing industry, we tried to provide an effective reference for China to

444 formulate foreign trade and investment policies through the data, and to improve the quantitative
445 basis for China to reduce the carbon emission responsibility due to the huge export.

446 First of all, the carbon emissions embodied in China's trade with Thailand changed with the
447 shift of manufacturing industry, which not only slows down the rising trend of China's carbon
448 emissions embodied in trade, but also eases the pressure of China's energy conservation and emission
449 reduction. On the whole, the transfer of Chinese manufacturing to Thailand is positively correlated
450 with the carbon emissions embodied in trade between the two countries, but the total carbon
451 emissions embodied in trade is in a slowing trend, reflecting that the transfer of manufacturing slows
452 down the growth of the carbon emissions embodied in trade between the two countries. This
453 phenomenon is also closely related to the policies between the two countries. China's increasingly
454 strict energy-saving and emission reduction policies require enterprises to reduce emissions, while
455 Thailand's relatively loose environmental policies and abundant labor resources create favorable
456 conditions for the transfer of China's manufacturing industry, thus exerting an impact on the transfer
457 of carbon implied in trade.

458 Second, China's shift to Thailand's manufacturing industry is mainly concentrated in industries
459 prone to carbon emission pressure and with low technical requirements. These sectors account for the
460 majority of China's direct investment in Thailand; light manufacturing is a major transfer sector, but
461 it is not a low emission sector in terms of carbon emissions. The largest slowdown in the growth of
462 carbon implicit in trade between the two countries is also in the light manufacturing industry, which
463 has a major impact on the carbon implicit in trade between the two countries.

464 Finally, although the transfer of manufacturing has a positive impact on China's environmental
465 pressures, manufacturing is still China's most important industrial sector and a pillar industry for
466 China's economic development. With the shift of manufacturing to Southeast Asia, Chinese
467 government should formulate policies to maintain the stability of domestic manufacturing and
468 support China's outstanding manufacturing enterprises. The calculation results of Sino-Thai trade
469 embodied carbon also help China formulate trade and investment facilitation policies for Southeast
470 Asian countries. The international transfer of manufacturing is a challenge as well as an opportunity.
471 The trend of further transfer of manufacturing in the future will inevitably have a huge economic and
472 political impact on China and the undertaking country. However, China will gradually benefit from
473 the gradual decline in the pressure of international environmental responsibility as the manufacturing

474 industry moves abroad, which brings hope to China's energy conservation and emission reduction
475 work, and is also more conducive to China's high-quality economic growth.

476 **Data Availability**

477 In this article, used to gnep database ,on the basis of the data of import and export commodities
478 between China and Thailand from 2012 to 2017, the input-output model is carried out to analyze the
479 energy consumption of China's various industries, and three periods, namely 2012, 2015, and 2017,
480 are used to be key periods to calculate the embodied carbon of China's manufacturing migration and
481 Sino-Thailand trade.

482

483 **Declarations**

484 This study was purely registry based, as no human participants were recruited or included in
485 experiments.

486 **Ethics Approval** ethics approval is not required for this paper.

487 **Consent to participate** Not applicable.

488 **Consent for publication** Not applicable.

489 **Authors Contributions** WU, and CUI developed the idea of the study, MEI, XU and ZHANG
490 participated in its design and coordination and helped to draft the manuscript. WU and CUI
491 contributed to the acquisition and interpretation of data. WU and CUI provided critical review and
492 substantially revised the manuscript. All authors read and approved the final manuscript.

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Figures

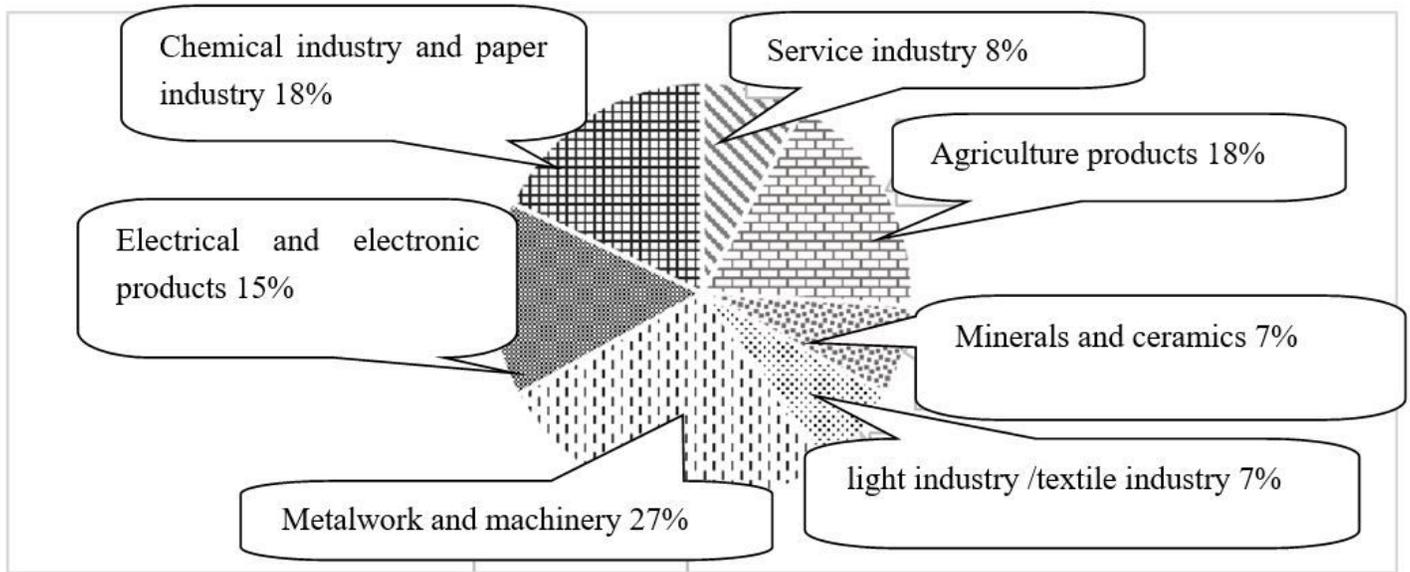


Figure 1

Industrial structure of China's investment projects in Thailand from 2012-2017 ,