

Microalgae Cultivation in Wastewater From Agricultural Industries to Benefit Next Generation of Bioremediation: A Bibliometric Analysis

Jessica Muniz Melo

Instituto de Desenvolvimento Rural do Paraná Iapar-Emater Londrina: Instituto de Desenvolvimento Rural do Parana Iapar-Emater Londrina

Marina Ronchesel Ribeiro

Instituto de Desenvolvimento Rural do Paraná Iapar-Emater Londrina: Instituto de Desenvolvimento Rural do Parana Iapar-Emater Londrina

Tiago Santos Telles

Instituto de Desenvolvimento Rural do Paraná Iapar-Emater Londrina: Instituto de Desenvolvimento Rural do Parana Iapar-Emater Londrina

Higo Forlan Amaral

UniFil: Centro Universitario Filadelfia

Diva Souza Andrade (✉ 2013divaandrade@gmail.com)

Institute Agronomic of Parana State <https://orcid.org/0000-0003-0761-004X>

Research Article

Keywords: algae, effluent, environmental impact, coffee industry, cassava industry, dairy industry

Posted Date: June 1st, 2021

DOI: <https://doi.org/10.21203/rs.3.rs-427996/v1>

License:   This work is licensed under a Creative Commons Attribution 4.0 International License.

[Read Full License](#)

Version of Record: A version of this preprint was published at Environmental Science and Pollution Research on November 19th, 2021. See the published version at <https://doi.org/10.1007/s11356-021-17427-0>.

Abstract

The aim of this study is to provide a bibliometric analysis and mapping of existing scientific papers, focusing on microalgae cultivation coupled with biomass production and bioremediation of wastewater from cassava, dairy, and coffee industries. Using the Web of Science (WoS) database for the period 1996–2019, a search was performed using a keyword strategy, aiming at segregating the papers in groups. The keywords used in this search were “wastewater treatment,” “microalgae,” “cassava,” “dairy,” and “coffee” for the first step, resulting in 114 papers; for the second step, we used the keywords “wastewater treatment,” “biomass productivity,” “microalgae,” “economic viability,” and “environmental impacts,” which resulted in 29 scientific papers. In these papers, keywords such as “carbon dioxide biofixation” and “removal of nutrients by the production of biomass by microalgae” followed by “environmental and economic impacts” were highlighted. Some of these papers also presented an analysis of the economic feasibility of the process, including costs of production systems, which reveal the state-of-the-art setup required to make the cultivation of microalgae economically viable. Research in eco-industrial parks is needed to improve the integration of microalgae production systems using wastewater as a source of nutrients, aiming to achieve the global goal of bioremediation and clean alternatives for renewable energy generation.

Introduction

Microalgae are photosynthetic microorganisms capable of growing in industrial effluents, producing a biomass rich in oils and carbohydrates, which are the raw materials for generating clean energy and biofertilizers; they contribute to the bioremediation process simultaneously (Andrade et al., 2021; Woertz et al., 2009). Wastewater can be used to grow microalgae in the chain production process as a sustainable water source and as a medium rich in nutrients, containing organic carbon source for the heterotrophic and mixotrophic groups (Andrade et al., 2020; Lowrey et al., 2015). For instance, the *Scenedesmus obliquus* cultivated in municipal wastewater achieved higher lipid and carbohydrate than those grown in synthetic medium (Ansari et al., 2019). For palm oil mill wastewater treatment, Empanan et al. (2020) indicated *Nannochloropsis* sp. as an option to produce microalgae biomass simultaneously.

Our study analyzed articles that focused on the cultivation of microalgae in wastewater from three types of agro-industrial companies that processed soluble coffee, cassava, and dairy products. Coffee is one of the most consumed beverages in the world (Mussatto et al., 2011); the industrial processing of coffee beans generates enormous amounts of wastewater having high contents of organic matter, known to induce serious environmental risks (Panchangam and Janakiraman, 2015). Wastewater from cassava (*Manihot esculenta* Crantz) contains a higher concentration of organic and inorganic chemicals, such as carbohydrates, ammonia, calcium, chloride, inorganic phosphate, magnesium, nitrate, organic carbon, organic phosphorus, potassium, sodium, and sulfate (Selvan et al., 2019). Wastewater from the dairy industry has been described as an excellent source of nutrients for microalgae growth (Gonçalves et al., 2017). The cultivation of microalgae in dairy effluents (which is rich in C:N:P) replaces the culture medium containing mineral nutrients and fresh water generally used for microalgae cultivation, thereby

reducing the cost of production (Kumar et al., 2020). According to Valizadeh and Davarpanah (2020), biological purification of dairy effluents is an efficient and essential approach that leads to a healthy and clean environmental ecosystem.

According to the search terms, textual mining scanning is important in identifying scientific publications and still allows the mapping of scientific development, in addition to showing the growing interest in the topic addressed. In our study, bibliometric mapping was applied to verify the main topics discussed in the existing literature and investigate the associations among the most cited words, such as the association of “bioremediation of agro-industrial effluents” with “microalgae cultivation,” along with understanding the economic and environmental viability of these projects.

Bibliometric studies have re-explored the research in microalgae on a global scale (Garrido-Cardenas et al., 2018), with a focus on microalgae bioproducts (de Souza et al., 2019), highlighting the microalgae biomass market and their products (Rumin et al., 2020), microalgae-derived biodiesel (Ma et al., 2018), microalgae wastewater bioremediation (Pacheco et al., 2020) and algal species, products, and pretreatment techniques used for extraction (de Carvalho et al., 2020).

In this framework, our study aims to perform a temporal bibliometric analysis of articles focused on the cultivation of microalgae coupled with the bioremediation of wastewater from cassava, dairy, and coffee industries to identify specific and relevant publications in the literature using specific terms and examining their connections with different countries and the most cited articles.

Methodology

For bibliometric analysis, it was applied the procedures described by Cobo et al. (2011) as follows: (i) detect the topics treated by research fields, (ii) search by keywords in the literature/data collection, (iii) quality/preprocessing evaluation, (iv) visualize themes and thematic links, (v) visualize the different map elements (*clusters*) and network, (vi) synthesis and data analysis, and (vii) interpretation of the results. Bibliometric analysis was performed in the main collection of WoS of the Thomson Reuters Institute of Scientific Information (ISI) from January 1, 1996, to December 31, 2019, using two steps. The following keywords: “wastewater treatment,” AND “microalgae,” AND “cassava,” OR “dairy,” OR “coffee” were used for the first step. For the second step, we considered the following keywords: “wastewater treatment,” “biomass productivity,” AND “microalgae,” AND “economic viability,” OR “environmental impacts.” Based on the keywords, 184 papers were found in the first step and 33 were found in the second. After applying the exclusion criteria for duplication and review papers, 114 and 29 papers were selected from the first and second steps, respectively, and used for cluster analyses.

We used the VOSviewer 1.6.13 software for “Cluster” based on the text data from the previously exported WoS database. The flowchart generated through the terms was extracted using the keywords “complete record” and “cited references,” and the binary count used was based on the minimum occurrence of a term. We used the first and second steps for the geographical distribution of publications and summarized the highly cited papers (Table 1).

Table 1

Summary of the main articles related to the terms of the Research 1 (“wastewater treatment”, “microalgae” and “cassava OR dairy OR coffee”) and Research 2 (“wastewater treatment”, “biomass productivity”, “microalgae” and “economic viability OR environmental impacts”), in the WoS database, from 1996 to 2019

Article title	No citation	Country filiation	Reference
Dual role of microalgae: Phycoremediation of domestic wastewater and biomass production for sustainable biofuels production	435	South Africa	(Rawat et al., 2011)
Algae grown on dairy and municipal wastewater for simultaneous nutrient removal and lipid production for biofuel feedstock	260	USA	(Woertz et al., 2009)
Development of an attached microalgal growth system for biofuel production	194	USA	(Johnson and Wen, 2010)
Efficiency of ammonia and phosphorus removal from a Colombian agroindustrial wastewater by the microalgae <i>Chlorella vulgaris</i> and <i>Scenedesmus dimorphus</i>	191	Mexico	(González et al., 1997)
Rotating algal biofilm reactor and spool harvester for wastewater treatment with biofuels by-products	154	USA	(Christenson and Sims, 2012)
Reuse of effluent water from a municipal wastewater treatment plant in microalgae cultivation for biofuel production	141	South Korea	(Cho et al., 2011)
Food waste as nutrient source in heterotrophic microalgae cultivation	116	Peoples R. China	(Pleissner et al., 2013)
<i>Neochloris oleoabundans</i> grown on anaerobically digested dairy manure for concomitant nutrient removal and biodiesel feedstock production	97	USA	(Levine et al., 2011)
Anaerobic digestate as substrate for microalgae culture: The role of ammonium concentration on the microalgae productivity	89	France	(Uggetti et al., 2014)
The effect of bacterial contamination on the heterotrophic cultivation of <i>Chlorella pyrenoidosa</i> in wastewater from the production of soybean products	81	Peoples R. China	(Zhang et al., 2012)
Experimental study for growth potential of unicellular alga <i>Chlorella pyrenoidosa</i> on dairy waste water: An integrated approach for treatment and biofuel production	73	India	(Kothari et al., 2012)

Article title	No citation	Country filiation	Reference
Scale-up potential of cultivating <i>Chlorella zofingiensis</i> in piggery wastewater for biodiesel production	70	Peoples R. China/Finland	(Zhu et al., 2013)
Effects of cassava starch hydrolysate on cell growth and lipid accumulation of the heterotrophic microalgae <i>Chlorella protothecoides</i>	60	Peoples R. China/USA	(Wei et al., 2009)
From waste to energy: Microalgae production in wastewater and glycerol	60	Spain/Brazil	(Cabanelas et al., 2013)
Biodiesel production from algal oil using cassava (<i>Manihot esculenta</i> Crantz) as feedstock	52	Peoples R. China	(Lu et al., 2010)
Microalgal biomass and lipid production in mixed municipal, dairy, pulp and paper wastewater together with added flue gases	48	Sweden	(Gentili, 2014)
Cyanobacterial process for renovating dairy wastewater	48	USA	(Lincoln et al., 1996)
Impact of ammonia concentration on <i>Spirulina platensis</i> growth in an airlift photobioreactor	48	USA/Netherlands/Norway	(Yuan et al., 2011)
Enhancement of energy production efficiency from mixed biomass of <i>Chlorella pyrenoidosa</i> and cassava starch through combined hydrogen fermentation and methanogenesis	46	Peoples R. China	(Xia et al., 2014)
High rate algal pond systems for low-energy wastewater treatment, nutrient recovery and energy production	44	New Zealand	(Craggs et al., 2014)

Results And Discussion

Microalgae biomass using wastewater

The clusters obtained in the first step showed significant clustering matching to microalgae bioremediation of dairy, cassava, and coffee wastewater themes. The main link among the clusters is due to the term “microalgae”. The keywords of the articles were as follows: (i) dairy wastewater related to the removal of nutrients and associated with *C. vulgaris* and *C. pyrenoidosa* (red cluster); (ii) cassava starch to obtain lipids related to *C. protothecoides* (yellow cluster); and (iii) use of coffee wastewater associated with anaerobic digestion and cyanobacteria (blue, green, and purple clusters) (Fig. 1).

Understanding the connections among the groups is important because they refer to the use of microalgae for the bioremediation of agro-industrial effluents.

Studies that used microalgae for dairy wastewater treatment aimed to develop a technology to produce raw materials for low-cost biodiesel production. For instance, Woertz et al. (2009) investigated the lipid productivity and the removal of nutrients by green microalgae cultivated in dairy wastewater, which was supplemented by CO₂ due to carbon limitation that accelerated microalgae growth. In addition, Johnson and Wen (2010) cultivated *Chlorella* sp. in dairy wastewater using foam to perform cell fixation, which resulted in better biomass and fatty acid yield. Additionally, Kothari et al. (2012) used *C. pyrenoidosa* in two stages: in the first stage, the wastewater quality parameters were evaluated, and nutrient removal was assessed for nitrogen and phosphorus; in the second stage, high oil and fat production was verified. Labbé et al. (2017) reported that *Chlorella* sp. and *Scenedesmus* sp. were capable of growing in different dairy farm effluents, showing that there is potential in using microalgae growth for treating these effluents and improving the finances of small and medium dairy farms.

There are few publications on the cultivation of microalgae in cassava wastewater (“manipueira”), aiming at the treatment of this effluent through algal biomass production. Yang, Ding, and Zhang (2008) used cassava powder as a raw material for *C. pyrenoidosa* cultivation in undiluted wastewater from ethanol fermentation to generate biomass, regulate the pH, and reduce the chemical oxygen demand (COD). However, the focus of some related studies on cassava is on organic carbon supplementation in the microalgae culture medium to increase biomass production. The use of this organic carbon source is justified by the reduction in costs, in addition to increasing biomass production and lipid accumulation (Wei et al., 2009).

Publications address the use of microalgae in the industrial process of manufacturing cassava, aiming at the improvement, simplification, and optimization of production steps; for example, a study implements the simultaneous saccharification of cassava starch (using enzymes) and fermentation (using *C. protothecoides*) to avoid hydrolysis in several stages of the process (Lu et al., 2010). Another study reported that when *C. vulgaris* was grown mixotrophically in hydrolyzed cassava waste powder, the protein content and protein productivity of the biomass increased (Abreu et al., 2012). A study using *Scenedesmus* sp., which was cultured to enhance the lipid production and nutrient removal from tapioca wastewater (Romaidi et al., (2018) showed the potential of using this microorganism to produce raw material for bioenergy and wastewater bioremediation.

Using different exogenous sources of organic carbon in heterotrophic growth, such as cassava starch, the C/N ratio appears to be a significant factor affecting the metabolism performance of cyanobacterium *Aphanothece microscopica Nägeli* (Meireles dos Santos et al., 2017); therefore, this parameter should be carefully examined to gather valuable information on how to optimize and control the performance of cultivation systems.

The feasibility of increasing bioenergy production by fermentation of non-detoxified cassava bagasse hydrolysate as an alternative carbon source for microalgae biomass production was highlighted by Lu et al. (2010) using *C. protothecoides* and by Liu (2018) with a consortium of *C. pyrenoidosa* and red yeast *Rhodotorula glutinis*. Using different residues, Sun et al. (2019) showed that the addition of *C.*

pyrenoidosa biomass to rice residue and in thermo-chemical hydrolysis and biological acidification processes enhanced gaseous biofuel production during the anaerobic digestion of the raw material mixture in a short time.

Among the publications that address microalgae growing in coffee wastewater, a study by Posadas et al. (2014) was identified that evaluated a consortium of microalgae (*Phormidium*, *Oocystis*, and *Microspora*) and bacteria from activated sludge in five distinct fresh effluents from different agro-industries, one of them being from a lyophilized-coffee manufacturing factory. The authors detected low biodegradability, but found interesting results for nutrient recovery and microbial biomass generation.

Economic and environmental analyses associated with microalgae cultivation

The clusters obtained in the second search show the different approaches identified by the keywords related to terms such as “economic viability” and “environmental impacts.” Four groups were identified: (i) blue cluster: wastewater as a nutrient source for biodiesel generation; (ii) yellow cluster: microalgae for energy production, and clean and renewable energy sources; (iii) green cluster: microalgae cultivation to increase biomass and oil productivity, carbon dioxide biofixation, cost terms, large-scale production, techno-economic analysis, and nutrient removal; and (iv) red cluster: biodiesel production from biomass generated through microalgae cultivation (Fig. 2).

The integration of microalgae cultivation using the treatment of agro-industrial wastewater in the production of biofuels is a promising solution. The main link among the clusters is due to the term’s “growth” and “biodiesel production”. In addition to microalgae cultivation, the growth term is associated with the selection of strains that best adapt to the medium and thus, obtain higher biomass productivity; therefore, the other prominent term is “biodiesel production,” which is directly linked to the microalgae biomass acquisition process. This is because, with the decrease in fossil fuel reserves and environmental deterioration, studies involving microalgae and renewable energy sources are gaining prominence because they offer more economic and sustainable technologies.

Algae biodiesel has been the target of numerous studies because of the reduction of greenhouse gases compared to fossil fuels (Benemann et al., 2012). In addition, microalgae can be used to generate other derived chemicals, such as bioethanol, biokerosene, bioplastics, hydrogen biofuels, and biogas (Chisti and Yan, 2011).

Biofuels derived from microalgae are still not commercially viable because their costs are higher than gasoline (Cruce and Quinn, 2019). Thus, the sustainability of projects that aim to cultivate microalgae for the production of biofuels and other bioproducts is generally evaluated using technoeconomic analysis and/or life cycle assessment (LCA) (Grierson et al., 2013). One of the main “bottlenecks” highlighted by several authors with respect to the implementation of microalgae cultivation systems are the high costs arising from these processes. These can be defined as the sum of used energy, installation, pond downtime, capital costs (investment), operational, maintenance, and environmental issues, among others

(Dasan et al., 2019; Strazza et al., 2015), and determinants for the implementation of algal biomass production systems (because they can result in negative economic performance).

Aiming increase the production of biofuels from microalgae, future studies should focus on the areas of biotechnology and synthetic biology related to the efficient production of several bioproducts of economic interest, overcoming the previously mentioned bottleneck (Chen et al., 2019). Besides the economic aspects, microalgae projects are garnering interest due to the reduction in their environmental impacts. Agro-industrial residues are abundant and easily available. When not treated, wastewater contains nitrogen and phosphorus, which can lead to eutrophication and environmental problems, affecting bio-system recycling (Umamaheswari and Shanthakumar, 2016). The irregular disposal of wastewater compromises the environment because the soil, when receiving constant loads above the necessary, can change its characteristics and consequently the water bodies that it holds. The changes in water quality are mainly due to the polluting agents in the water; changing the water quality from the presence of nutrients leads to the eutrophication process (disordered growth of algae and macrophytes) that interferes with water use and ecosystem balance.

Microalgae are photosynthetic microorganisms and reduce greenhouse by CO₂ fixation, even when they are growing mixotrophically using organic carbon from wastewater (De Bhowmick et al., 2014); for instance, the production of 1.0 kg of microalgae biomass can fix up to 1.83 kg of CO₂ (Jiang et al., 2013).

The integration of microalgae cultivation with wastewater treatment significantly reduces the environmental impacts because it is an emerging technology, and the use of agricultural and industrial waste for microalgae cultivation ensures sustainability and reduces the high costs of cultivation. Agroindustry integration through microalgal cultivation is an economically feasible and ecologically sustainable approach for wastewater treatment, bioenergy production chain, and the food industry (Andrade et al., 2020; de Carvalho et al., 2020).

Geographical distribution of publications

The importance of research on the treatment of agro-industry effluents using microalgae is represented in Figure 3, which shows the distribution of communities of countries that published studies in this area and the advancement of these publications over time. Before 2014, the USA, China, and Brazil had a higher density of publications based on the two searches. Subsequently, in 2016, India and Finland were relevant in the studies. In 2017, countries such as Greece and Iran gained interest and, finally, between 2018 and 2019, England, Qatar, Brunei (Asia), and Australia showed a high density of publications.

Overall, the number of papers showed that China, USA, and Brazil accounted for 45% of the total publications (16.5%, 16.5%, and 12%, respectively), which can be explained by the importance of the agro-industrial sector in these countries.

Researchers' cooperation among countries and institutions highlights the importance of research involving microalgae and renewable energy sources of the 143 records found; 110 papers were written

and developed by researchers of the same nationality. Moreover, 33 articles were elaborated in cooperation with researchers from other nationalities.

Four publications were developed in cooperation among different countries, highlighting the cooperation among Spanish and Brazilian researchers belonging to the Cadis University (UCA), Spain, and Federal University of Bahia, Brazil. The USA, in turn, developed cooperation with researchers from the Netherlands and Norway (Europe), in addition to studies developed together with Chinese researchers. China presented cooperation with researchers from Finland, in addition to its cooperation with USA.

Future research trends on microalgae cultivation

Studies that associate microalgae life cycle evaluation and economic technical analysis are essential to identify the paths to follow and achieve sustainability in bioenergy generation and bioproducts. The particularities and diversity of agro-industrial effluents can provide economic, environmental, and social resources from the use of microalgae in bioremediation and biomass production. The challenge of making the production of microalgae biofuels more accessible is due to the integration of biorefineries with respect to exploring other bioproducts of higher value, thus compensating the process production costs. For algae biofuels, electricity coproduction and high protein value products are the most studied in the literature, especially the study of algae flour as a food source (Cruce and Quinn, 2019).

According to Roth, Hoeltz, and Benitez (2020), Brazil is considered a pioneer in the development of technologies to produce renewable biofuels, although the country has fewer investments compared to the USA and European countries.

Fossil energy use is the main contributor to greenhouse gas emissions (GGE), and carbon dioxide emissions are the most common gas released by human activities, representing three-quarters of the global emissions of GGE (Dasan et al., 2019). Therefore, there is a need to develop renewable energy sources to meet the energy demands of the world.

In addition, public policies that benefit the cultivation of microalgae in agro-industrial effluents, through taxes on production (subsidies), financing for the sector, and carbon credits, are important to stimulate research, development, and innovation and integrate universities and public and private research agencies, while adding more and more research efforts to explore the cultivation of microalgae and their bioproducts.

Conclusion

The use of agro-industry wastewater in the microalgae production chain for biomass generation is a promising alternative to reduce costs and decrease environmental impacts. Large-scale research on microalgae production in agro-industrial effluents is essential to enable bioproduct generation projects and achieve sustainable and low-cost production of microalgae biomass.

Economic and environmental analyses should be integrated to allow a large-scale project performance evaluation because the technologies arising from microalgae cultivation systems are essential to improve the viability of projects for bioproduct generation, resulting in environmental, economic, and social gains.

Bibliometric analysis, based on the Web of Science (WoS) database, which addresses the cultivation of microalgae and the treatment of agro-industrial wastewater, shows scientific gains regarding the development of alternative technologies to produce microalgae biomass, especially in the treatment of dairy wastewater. There is a gap in the publications indexed with the topic of cultivating microalgae to treat wastewater from the industrialization of cassava and coffee.

Further research is needed to optimize the biomass/lipid accumulation in microalgae cultivation and better understand the mechanisms underlying the enhanced wastewater treatment.

Abbreviations

WoS: Web of Sciences; COD: Chemical oxygen demand; LCA: Life cycle assessment; GGE: Greenhouse gas emissions

Declarations

Ethics approval and consent to participate:

Not applicable.

Consent for publication:

Not applicable.

Availability of data and materials:

Not applicable.

Funding:

This study was partially supported by the National Council for the Improvement of Higher Education (CAPES, 001) and by the INCT-CNPq (Brazilian National Council for Scientific and Technological Development) (MPCPAgro 465133/2014-2).

Competing interest:

The authors declare that they have no competing interests.

Authors' contributions:

DSA and TST: Conceptualization, Methodology, JMM and MRR: writing - original draft. DSA, TST and HFA: Supervision writing, review & editing. All authors read and approved the final manuscript.

Acknowledgments:

JMM acknowledges MSc. scholarship from the National Council for the Improvement of Higher Education (CAPES). DSA and TST are also research fellows of Brazilian National Council for Scientific and Technological Development (CNPq) grants (315060/2020-4) and (315529/2020-2), respectively.

References

1. Abreu AP, Fernandes B, Vicente AA, Teixeira J, Dragone G (2012) Mixotrophic cultivation of *Chlorella vulgaris* using industrial dairy waste as organic carbon source *Bioresour Technol* 118:61-66 doi:<https://doi.org/10.1016/j.biortech.2012.05.055>
2. Andrade DS, Amaral HF, Gavilanes FZ, Morioka LRI, Nassar JM et al. (2021) Microalgae: Cultivation, Biotechnological, Environmental, and Agricultural Applications. In: Maddela N, Cruzatty LG, Chakraborty S (eds) *Advances in the Domain of Environmental Biotechnology. Environmental and Microbial Biotechnology*. Springer, Singapore, pp 635-701. doi:https://doi.org/10.1007/978-981-15-8999-7_23
3. Andrade DS, Telles TS, Leite Castro GH (2020) The Brazilian microalgae production chain and alternatives for its consolidation *J Clean Prod* 250:119526 doi:<https://doi.org/10.1016/j.jclepro.2019.119526>
4. Ansari FA, Ravindran B, Gupta SK, Nasr M, Rawat I et al. (2019) Techno-economic estimation of wastewater phycoremediation and environmental benefits using *Scenedesmus obliquus* microalgae *J Environ Manage* 240:293-302 doi:<https://doi.org/10.1016/j.jenvman.2019.03.123>
5. Benemann J, Woertz I, Lundquist T (2012) Life cycle assessment for microalgae oil production *Disruptive Sci Technol* 1:68-78 doi:<https://doi.org/10.1089/dst.2012.0013>
6. Cabanelas ITD, Arbib Z, Chinalia FA, Souza CO, Perales JA et al. (2013) From waste to energy: Microalgae production in wastewater and glycerol *Appl Energy* 109:283-290 doi:<https://doi.org/10.1016/j.apenergy.2013.04.023>
7. Chen H, Li T, Wang Q (2019) Ten years of algal biofuel and bioproducts: gains and pains *Planta* 249:195-219 doi:<https://doi.org/10.1007/s00425-018-3066-8>
8. Chisti Y, Yan J (2011) Energy from algae: Current status and future trends: Algal biofuels – A status report *Appl Energy* 88:3277-3279 doi:<https://doi.org/10.1016/j.apenergy.2011.04.038>
9. Cho S, Luong TT, Lee D, Oh Y-K, Lee T (2011) Reuse of effluent water from a municipal wastewater treatment plant in microalgae cultivation for biofuel production *Bioresour Technol* 102:8639-8645 doi:<https://doi.org/10.1016/j.biortech.2011.03.037>
10. Christenson LB, Sims RC (2012) Rotating algal biofilm reactor and spool harvester for wastewater treatment with biofuels by-products *Biotechnol Bioeng* 109:1674-1684

doi:<https://doi.org/10.1002/bit.24451>

11. Cobo MJ, López-Herrera AG, Herrera-Viedma E, Herrera F (2011) An approach for detecting, quantifying, and visualizing the evolution of a research field: A practical application to the Fuzzy Sets Theory field J Informetr 5:146-166 doi:<https://doi.org/10.1016/j.joi.2010.10.002>
12. Craggs R, Park J, Heubeck S, Sutherland D (2014) High rate algal pond systems for low-energy wastewater treatment, nutrient recovery and energy production New Zeal J Bot 52:60-73 doi:<https://doi.org/10.1080/0028825X.2013.861855>
13. Cruce JR, Quinn JC (2019) Economic viability of multiple algal biorefining pathways and the impact of public policies Appl Energy 233-234:735-746 doi:<https://doi.org/10.1016/j.apenergy.2018.10.046>
14. Dasan YK, Lam MK, Yusup S, Lim JW, Lee KT (2019) Life cycle evaluation of microalgae biofuels production: Effect of cultivation system on energy, carbon emission and cost balance analysis Sci Total Environ 688:112-128 doi:<https://doi.org/10.1016/j.scitotenv.2019.06.181>
15. De Bhowmick G, Subramanian G, Mishra S, Sen R (2014) Raceway pond cultivation of a marine microalga of Indian origin for biomass and lipid production: A case study Algal Res 6:201-209 doi:<https://doi.org/10.1016/j.algal.2014.07.005>
16. de Carvalho JC, Magalhães AI, de Melo Pereira GV, Medeiros ABP, Sydney EB et al. (2020) Microalgal biomass pretreatment for integrated processing into biofuels, food, and feed Bioresour Technol 300:122719 doi:<https://doi.org/10.1016/j.biortech.2019.122719>
17. de Souza MP, Hoeltz M, Gressler PD, Benitez LB, Schneider RCS (2019) Potential of Microalgal Bioproducts: General Perspectives and Main Challenges Waste Biomass Valori 10:2139-2156 doi:<https://doi.org/10.1007/s12649-018-0253-6>
18. Emparan Q, Jye YS, Danquah MK, Harun R (2020) Cultivation of *Nannochloropsis* sp. microalgae in palm oil mill effluent (POME) media for phycoremediation and biomass production: Effect of microalgae cells with and without beads J Water Process Eng 33:101043 doi:<https://doi.org/10.1016/j.jwpe.2019.101043>
19. Garrido-Cardenas JA, Manzano-Agugliaro F, Acien-Fernandez FG, Molina-Grima E (2018) Microalgae research worldwide Algal Res 35:50-60 doi:<https://doi.org/10.1016/j.algal.2018.08.005>
20. Gentili FG (2014) Microalgal biomass and lipid production in mixed municipal, dairy, pulp and paper wastewater together with added flue gases Bioresour Technol 169:27-32 doi:<https://doi.org/10.1016/j.biortech.2014.06.061>
21. Gonçalves AL, Pires JCM, Simões M (2017) A review on the use of microalgal consortia for wastewater treatment Algal Res 24:403-415 doi:<https://doi.org/10.1016/j.algal.2016.11.008>
22. González LE, Cañizares RO, Baena S (1997) Efficiency of ammonia and phosphorus removal from a colombian agroindustrial wastewater by the microalgae *Chlorella vulgaris* and *Scenedesmus dimorphus* Bioresour Technol 60:259-262 doi:[https://doi.org/10.1016/S0960-8524\(97\)00029-1](https://doi.org/10.1016/S0960-8524(97)00029-1)
23. Grierson S, Strezov V, Bengtsson J (2013) Life cycle assessment of a microalgae biomass cultivation, bio-oil extraction and pyrolysis processing regime Algal Res 2:299-311 doi:<https://doi.org/10.1016/j.algal.2013.04.004>

24. Jiang Y, Zhang W, Wang J, Chen Y, Shen S et al. (2013) Utilization of simulated flue gas for cultivation of *Scenedesmus dimorphus* Bioresour Technol 128:359-364 doi:<https://doi.org/10.1016/j.biortech.2012.10.119>
25. Johnson MB, Wen Z (2010) Development of an attached microalgal growth system for biofuel production Appl Microbiol Biotechnol 85:525-534 doi:<https://doi.org/10.1007/s00253-009-2133-2>
26. Kothari R, Pathak VV, Kumar V, Singh DP (2012) Experimental study for growth potential of unicellular alga *Chlorella pyrenoidosa* on dairy waste water: An integrated approach for treatment and biofuel production Bioresour Technol 116:466-470 doi:<https://doi.org/10.1016/j.biortech.2012.03.121>
27. Kumar AK, Sharma S, Dixit G, Shah E, Patel A (2020) Techno-economic analysis of microalgae production with simultaneous dairy effluent treatment using a pilot-scale High Volume V-shape pond system Renew Energy 145:1620-1632 doi:<https://doi.org/10.1016/j.renene.2019.07.087>
28. Labbé JI, Ramos-Suárez JL, Hernández-Pérez A, Baeza A, Hansen F (2017) Microalgae growth in polluted effluents from the dairy industry for biomass production and phytoremediation Journal of Environmental Chemical Engineering 5:635-643 doi:<https://doi.org/10.1016/j.jece.2016.12.040>
29. Levine RB, Costanza-Robinson MS, Spatafora GA (2011) *Neochloris oleoabundans* grown on anaerobically digested dairy manure for concomitant nutrient removal and biodiesel feedstock production Biomass Bioenerg 35:40-49 doi:<https://doi.org/10.1016/j.biombioe.2010.08.035>
30. Lincoln EP, Wilkie AC, French BT (1996) Cyanobacterial process for renovating dairy wastewater Biomass Bioenerg 10:63-68 doi:[https://doi.org/10.1016/0961-9534\(95\)00055-0](https://doi.org/10.1016/0961-9534(95)00055-0)
31. Liu L, Chen J, Lim P-E, Wei D (2018) Enhanced single cell oil production by mixed culture of *Chlorella pyrenoidosa* and *Rhodotorula glutinis* using cassava bagasse hydrolysate as carbon source Bioresour Technol 255:140-148 doi:<https://doi.org/10.1016/j.biortech.2018.01.114>
32. Lowrey J, Brooks MS, McGinn PJ (2015) Heterotrophic and mixotrophic cultivation of microalgae for biodiesel production in agricultural wastewaters and associated challenges - a critical review J Appl Phycol 27:1485-1498 doi:<https://doi.org/10.1007/s10811-014-0459-3>
33. Lu Y, Zhai Y, Liu M, Wu Q (2010) Biodiesel production from algal oil using cassava (*Manihot esculenta* Crantz) as feedstock J Appl Phycol 22:573-578 doi:<https://doi.org/10.1007/s10811-009-9496-8>
34. Ma X, Gao M, Gao Z, Wang J, Zhang M et al. (2018) Past, current, and future research on microalga-derived biodiesel: a critical review and bibliometric analysis Environmental Science and Pollution Research 25:10596-10610 doi:<https://doi.org/10.1007/s11356-018-1453-0>
35. Meireles dos Santos A, Vieira KR, Basso Sartori R, Meireles dos Santos A, Queiroz MI et al. (2017) Heterotrophic cultivation of cyanobacteria: study of effect of exogenous sources of organic carbon, absolute amount of nutrients, and stirring speed on biomass and lipid productivity Frontiers in Bioengineering and Biotechnology 5 Original Research doi:<https://doi.org/10.3389/fbioe.2017.00012>
36. Mussatto SI, Machado EMS, Martins S, Teixeira JA (2011) Production, composition, and application of coffee and its industrial residues Food Bioproc Tech 4:661 doi:<https://doi.org/10.1007/s11947->

37. Pacheco D, Rocha AC, Pereira L, Verdelhos T (2020) Microalgae water bioremediation: trends and hot topics Appl Sci 10:1886 doi:<https://doi.org/10.3390/app10051886>
38. Panchangam SC, Janakiraman K (2015) Decolorization of aqueous coffee and tea infusions by chemical coagulation Desalin Water Treat 53:119-125 doi:<https://doi.org/10.1080/19443994.2013.860401>
39. Pleissner D, Lam WC, Sun Z, Lin CSK (2013) Food waste as nutrient source in heterotrophic microalgae cultivation Bioresour Technol 137:139-146 doi:<https://doi.org/10.1016/j.biortech.2013.03.088>
40. Posadas E, Bochon S, Coca M, García-González MC, García-Encina PA et al. (2014) Microalgae-based agro-industrial wastewater treatment: a preliminary screening of biodegradability J Appl Phycol 26:2335-2345 doi:<https://doi.org/10.1007/s10811-014-0263-0>
41. Rawat I, Ranjith Kumar R, Mutanda T, Bux F (2011) Dual role of microalgae: Phycoremediation of domestic wastewater and biomass production for sustainable biofuels production Appl Energy 88:3411-3424 doi:<https://doi.org/10.1016/j.apenergy.2010.11.025>
42. Romaidi, Hasanudin M, Kholifah K, Maulidiyah A, Putro SP et al. (2018) Lipid production from tapioca wastewater by culture of *Scenedesmus* sp. with simultaneous BOD, COD and nitrogen removal Journal of Physics: Conference Series 1025:012075 doi:<https://doi.org/10.1088/1742-6596/1025/1/012075>
43. Roth JCG, Hoeltz M, Benitez LB (2020) Current approaches and trends in the production of microbial cellulases using residual lignocellulosic biomass: a bibliometric analysis of the last 10 years Arch Microbiol 202:935-951 doi:<https://doi.org/10.1007/s00203-019-01796-9>
44. Rumin J, Nicolau E, Junior RGO, Fuentes-Grünwald C, Picot L (2020) Analysis of scientific research driving microalgae market opportunities in europe Mar Drugs 18 doi:<https://doi.org/10.3390/md18050264>
45. Selvan ST, Govindasamy B, Muthusamy S, Ramamurthy D (2019) Exploration of green integrated approach for effluent treatment through mass culture and biofuel production from unicellular alga, *Acutodesmus obliquus* RDS01 Int J Phytoremediation 21:1305-1322 doi:<https://doi.org/10.1080/15226514.2019.1633255>
46. Strazza C, Del Borghi A, Costamagna P, Gallo M, Brignole E et al. (2015) Life Cycle Assessment and Life Cycle Costing of a SOFC system for distributed power generation Energ Convers Manag 100:64-77 doi:<https://doi.org/10.1016/j.enconman.2015.04.068>
47. Sun C, Xia A, Fu Q, Huang Y, Lin R et al. (2019) Effects of pre-treatment and biological acidification on fermentative hydrogen and methane co-production Energ Convers Manag 185:431-441 doi:<https://doi.org/10.1016/j.enconman.2019.01.118>
48. Uggetti E, Sialve B, Latrille E, Steyer J-P (2014) Anaerobic digestate as substrate for microalgae culture: The role of ammonium concentration on the microalgae productivity Bioresour Technol 152:437-443 doi:<https://doi.org/10.1016/j.biortech.2013.11.036>

49. Umamaheswari J, Shanthakumar S (2016) Efficacy of microalgae for industrial wastewater treatment: a review on operating conditions, treatment efficiency and biomass productivity *Reviews in Environmental Science and Bio/Technology* 15:265-284 doi:<https://doi.org/10.1007/s11157-016-9397-7>
50. Valizadeh K, Davarpanah A (2020) Design and construction of a micro-photo bioreactor in order to dairy wastewater treatment by micro-algae: parametric study *Energy Source Part A: Recovery, Utilization, and Environmental Effects* 42:611-624 doi:<https://doi.org/10.1080/15567036.2019.1588425>
51. Wei A, Zhang X, Wei D, Chen G, Wu Q et al. (2009) Effects of cassava starch hydrolysate on cell growth and lipid accumulation of the heterotrophic microalgae *Chlorella protothecoides* *J Ind Microbiol Biotechnol* 36:1383 doi:<https://doi.org/10.1007/s10295-009-0624-x>
52. Woertz I, Feffer A, Lundquist T, Nelson Y (2009) Algae grown on dairy and municipal wastewater for simultaneous nutrient removal and lipid production for biofuel feedstock *J Environ Eng* 135:1115-1122 doi:[https://doi.org/10.1061/\(ASCE\)EE.1943-7870.0000129](https://doi.org/10.1061/(ASCE)EE.1943-7870.0000129)
53. Xia A, Cheng J, Ding L, Lin R, Song W et al. (2014) Enhancement of energy production efficiency from mixed biomass of *Chlorella pyrenoidosa* and cassava starch through combined hydrogen fermentation and methanogenesis *Appl Energy* 120:23-30 doi:<https://doi.org/10.1016/j.apenergy.2014.01.045>
54. Yang C-f, Ding Z-y, Zhang K-c (2008) Growth of *Chlorella pyrenoidosa* in wastewater from cassava ethanol fermentation *J Microbiol Biotechnol* 24:2919-2925 doi:<https://doi.org/10.1007/s11274-008-9833-0>
55. Yuan X, Kumar A, Sahu AK, Ergas SJ (2011) Impact of ammonia concentration on *Spirulina platensis* growth in an airlift photobioreactor *Bioresour Technol* 102:3234-3239 doi:<https://doi.org/10.1016/j.biortech.2010.11.019>
56. Zhang Y, Su H, Zhong Y, Zhang C, Shen Z et al. (2012) The effect of bacterial contamination on the heterotrophic cultivation of *Chlorella pyrenoidosa* in wastewater from the production of soybean products *Water Res* 46:5509-5516 doi:<https://doi.org/10.1016/j.watres.2012.07.025>
57. Zhu L, Wang Z, Takala J, Hiltunen E, Qin L et al. (2013) Scale-up potential of cultivating *Chlorella zofingiensis* in piggery wastewater for biodiesel production *Bioresour Technol* 137:318-325 doi:<https://doi.org/10.1016/j.biortech.2013.03.144>

Figures

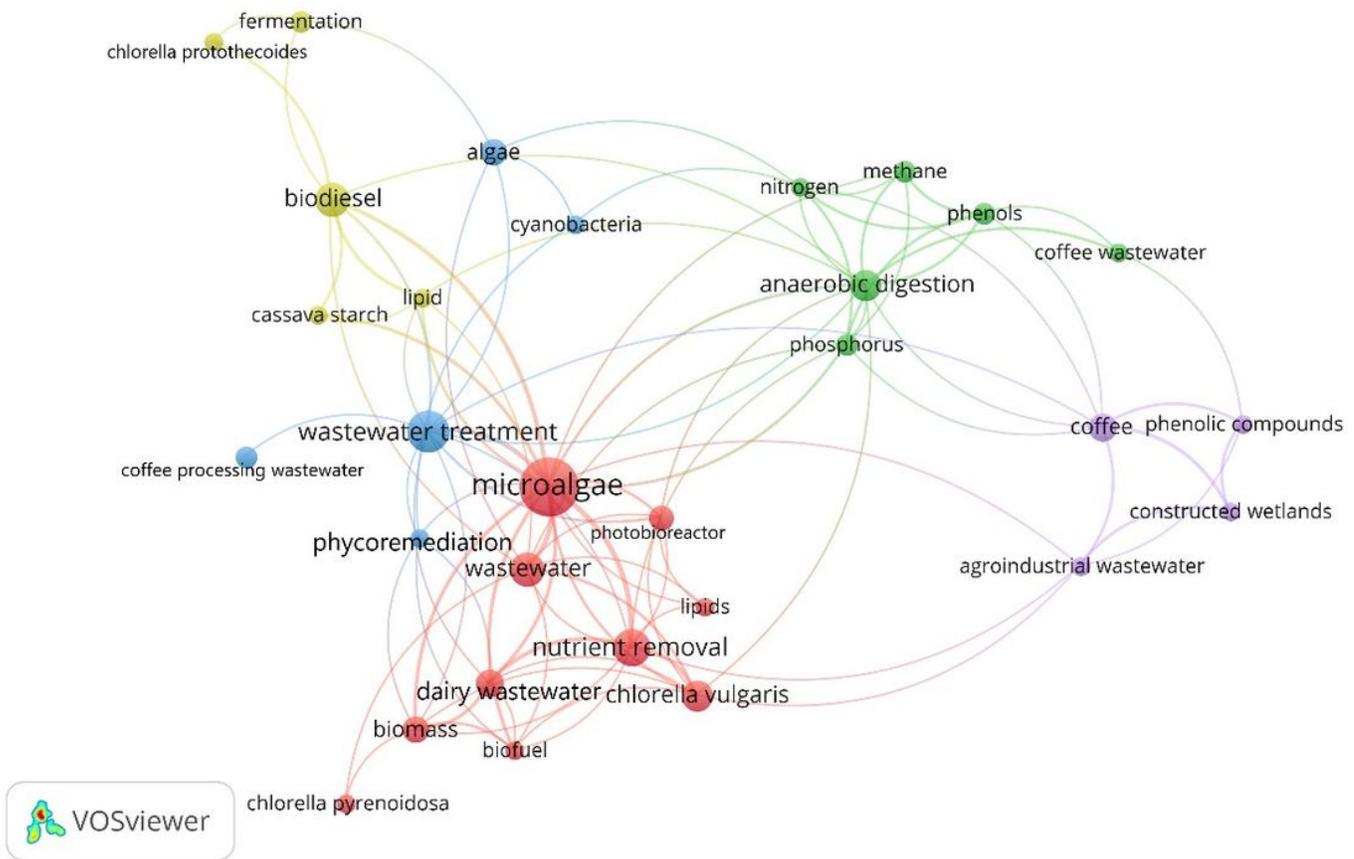


Figure 1

Community of keywords and their associations in publications on agro-industrial effluent treatment in the Web of Science (WoS) database, in the period from 1996 to 2019. Legend: blue cluster= wastewater treatments; yellow cluster = biodiesel from microalgae biomass; green and purple clusters = clean and renewable source of energy and use of coffee wastewater; and red cluster = microalgae, biomass productivity, oil production and nutrient removal. The larger the size of the circle's circumference, the greater the association of the represented word with neighboring words

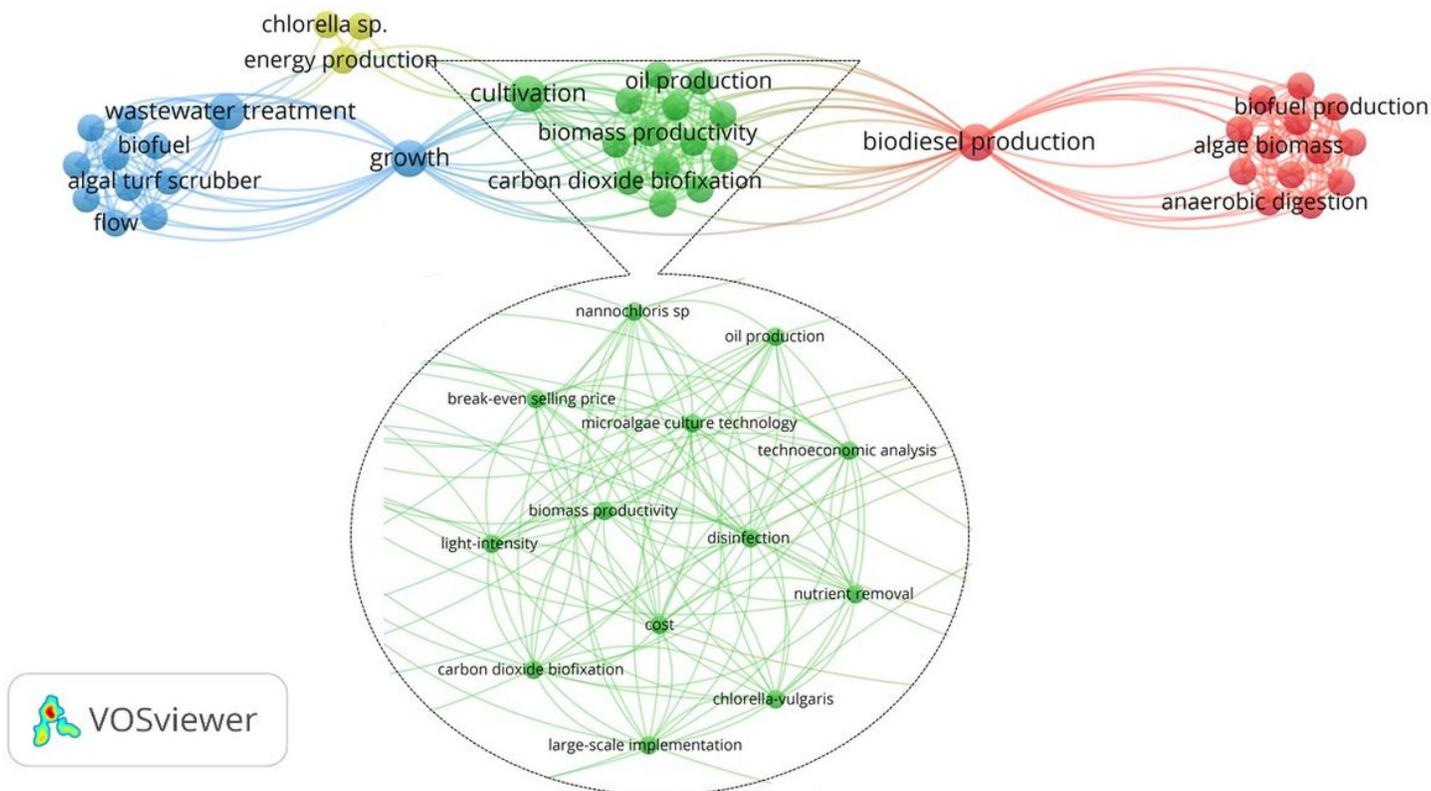


Figure 2

Community of keywords and their associations in publications on agro-industrial effluent treatment in the Web of Science (WoS) database, in the period from 1996 to 2019. Legend: blue cluster = wastewater and synthetic media; yellow cluster = clean and renewable energies; green cluster = biomass productivity, oil production, carbon dioxide biofixation, cost, large-scale production, technoeconomic analysis and nutrient removal; and red cluster = biodiesel from the microalgae biomass

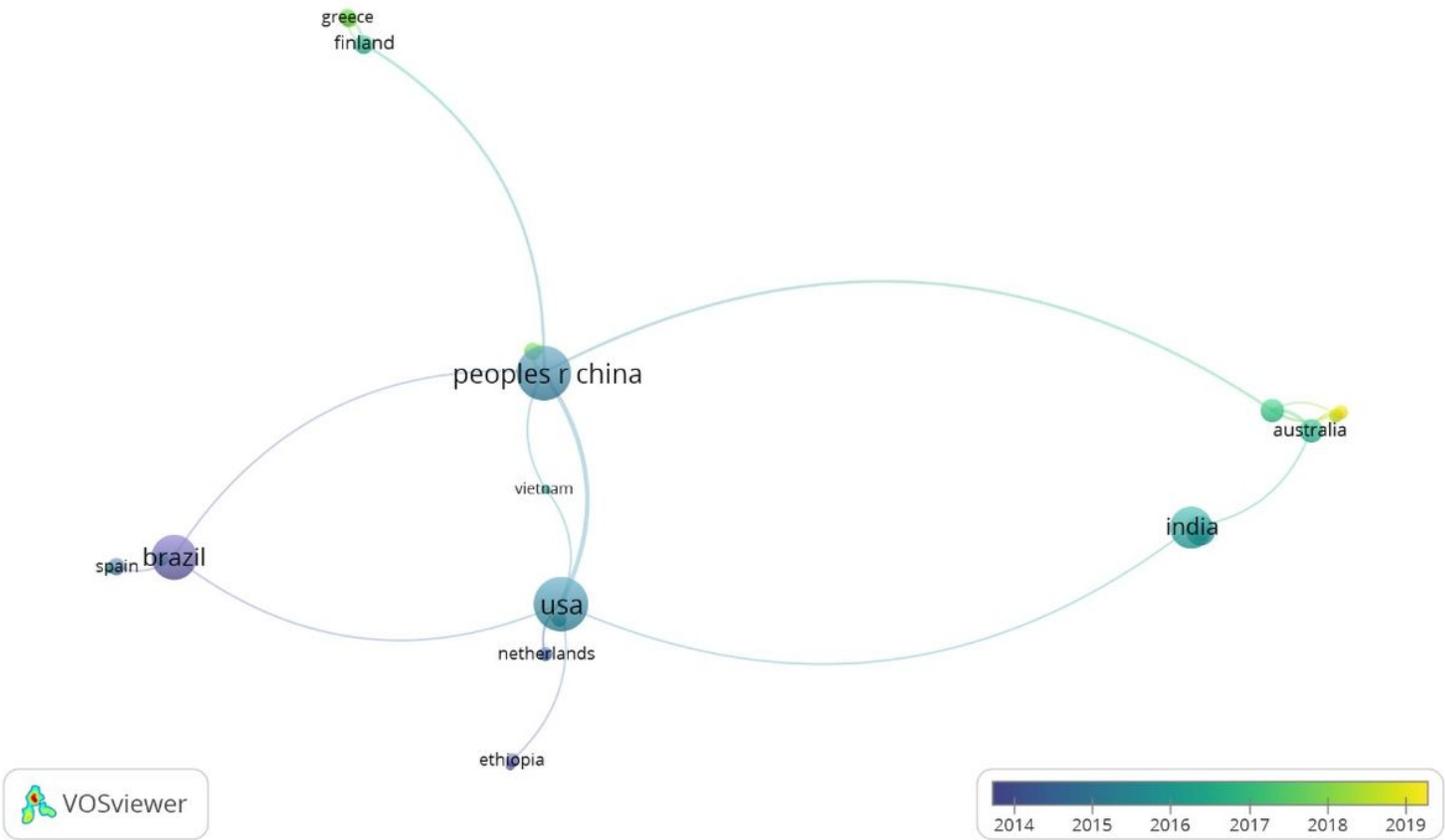


Figure 3

Community of countries and their publications on treatment of agro-industrial effluents in the Web of Science (WoS) database, in the period from 1996 to 2019