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1 Novel Er³⁺ doped heavy metals-oxyfluorophosphate glass as a blue emitter

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7 Abstract

8 Developed P₂O₅-ZnO-PbO-WO₃-NaF glasses containing Er³⁺ ions were prepared by the
9 melt/casting procedures. X-ray diffraction patterns confirmed the amorphicity of the prepared
10 materials. The density and Fourier Transform Infrared FTIR spectroscopy showed that Er³⁺ ions
11 play a modifier role and the studied glasses have low phonon energy. The observed decrease in
12 the measured glass transition temperature indicates that the decrease in the bonding strength of the
13 studied glass structure. The studied glass has a high thermal stability. Vickers microhardness
14 results showed the weakening of the glass network. Measured UV-Vis absorption spectra exhibited
15 several bands in the ultraviolet and visible regions. The studied glass has a high refractive index.
16 The metallization criterion showed that the studied glasses have an insulating behavior. The
17 metallization criterion values of the present glasses are in the range of nonlinear optical materials.
18 Under 320 nm excitation wavelength, the studied glass generates three blue bands at 446, 457, and
19 473 nm. The CIE-1931 chromaticity diagram coordinates confirmed the blue emission of the
20 prepared glass. According to the obtained results, the produced glasses have a high potential for
21 using as efficient luminescence materials for photonic devices in the blue region.

22 **Keywords:** Photonic Glass, Blue Emission, Heavy Metals-Oxyfluorophosphates Glass, Er³⁺ ion

24 1. Introduction

25 Recently, photonic materials play a tremendous role in several modern devices. A high-
26 broad category of optical instruments relies on the efficiency of light emission in a certain region
27 of the electromagnetic spectrum [1-2]. The generation and control in the four fundamental colors of
28 white light, blue, green, yellow, and red using the photonic materials have been investigated
29 extensively [3-5]. Several photonic materials have been studied for various optical and electro-
30 optical devices, among them the glass materials. Glassy materials emerged and occupied a topping
31 rank in this field due to their various advantages like ease of fabrication, translucence, the solubility

32
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34 of high concentration of rare earth ions, and cost-effective production [6-7]. Phosphate is considered
35 a superior host matrix that has good thermal stability, high transparency over the UV and visible
36 wavelength range, and especially good solubility of rare-earth ions. Due to their properties,
37 phosphate glasses were regarded as better hosts compared to other host glass networks [8-10]. The
38 poor chemical durability of phosphate glass is always treated by addition suitable oxides such as
39 ZnO, MoO₃, and Al₂O₃. On the other hand, inlaying the phosphate network with ZnO improves
40 the optical and electronic properties of phosphate glass [11-12]. Fluoride host materials have a high
41 quantum yield of luminescence due to ionic bonds and low phonon energy of fluoride [13-14]. Heavy
42 metals rich glass have a combination of desirable optical, mechanical, and thermal properties of
43 its constituents. The inclusion of heavy metal ions in the glass matrices is of interest to the
44 realization of more efficient photonic behavior in which their presence improves the efficiency of
45 fluorescence. The addition of heavy metal oxides minimize the host phonon energy and thereby
46 suppressing the non-radiative losses [15-16]. In view of the foregoing, heavy metal
47 oxyfluorophosphate glasses are excellent selection as host materials for several active optical
48 applications. Trivalent erbium ion Er³⁺ is used as a dopant in various host glasses due to its unique
49 optical properties. The erbium ion is an ideal candidate to be used widely in photonic applications
50 due to its rich energy levels in near infrared, visible, and ultraviolet range [17-19].

51 The motivation of the present work is to develop a low phonon energy of glass system
52 incorporated with Er³⁺ ions for photonic applications. X-ray diffraction, density, FTIR, DSC,
53 Vickers microhardness, optical absorption were measured. Many structural, thermal, and optical
54 parameters such as mean phosphor– phosphor separation, glass stability, optical band gap,
55 refractive index.

56 **2. Experimental Techniques**

57 **2.1. Materials Synthesis**

58 Proper amounts of high purity oxides and fluoride were synthesized and melted to get
59 heavy metal oxyfluorophosphate glass containing Er³⁺ ion in the chemical formula 45P₂O₅-25ZnO-
60 (20-x)PbO-5WO₃-5NaF-xEr₂O₃, where x in mol% is equal to 0, 1, and 2. The raw materials in the
61 powder form were mixed thoroughly in the agate mortar and placed in a porcelain crucible for
62 melting it in an electric furnace at 1100 °C for 2 h to obtain a homogenous bubble free liquid.
63 During the melting period, the molten was intermittent stirring at regular intervals then quenched
64 on a preheated stainless steel mold. The obtained glasses were annealed below the glass transition
65 temperature to eliminate internal thermal stresses.

66 2.2. Measurements

67 The structural phase of the prepared materials was examined using X-ray diffraction
68 mechanism [Shimadzu XD3A radiation with $\text{CuK}\alpha = 1.54056 \text{ \AA}$]. Bulk density was measured at
69 room temperature using Archimedes principle by xylene as the buoyancy liquid (0.86 g/cm^3) using
70 the relation [20-21]

$$71 \quad \rho = \frac{W_a \rho_x}{(W_a - W_b)} \quad (1)$$

72 Where, W_a is the glass piece weight in air, W_b is its weight in xylene liquid, $(W_a - W_b)$ is the
73 buoyancy and ρ_x is the density of xylene. The measured values have been conducted three times
74 and the average was taken.

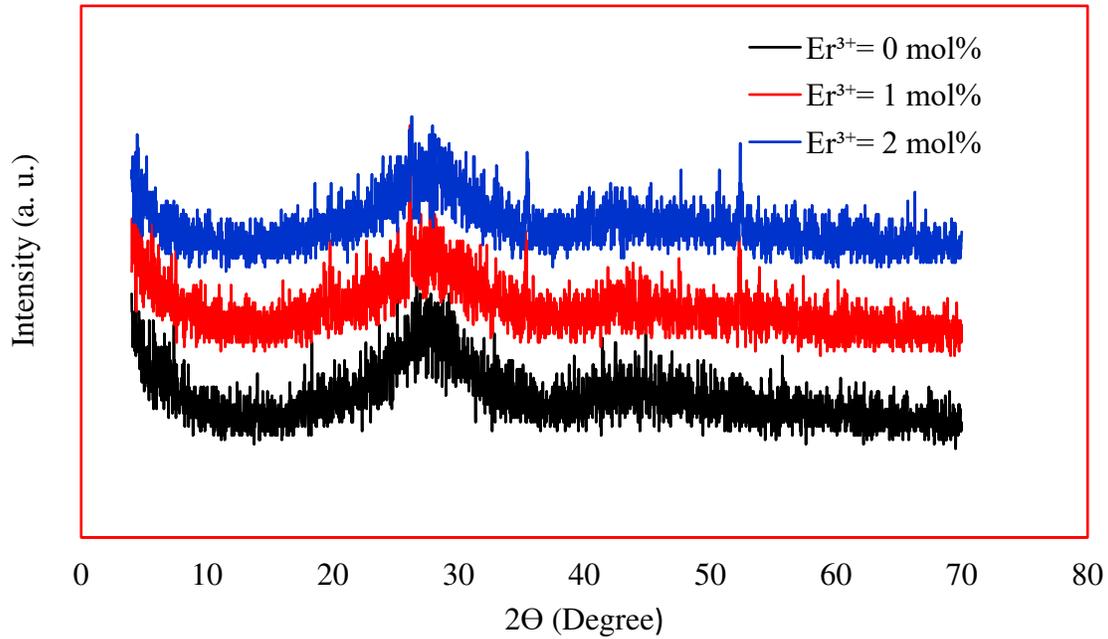
75 The structural units of the obtained glasses were studied by computerized FTIR spectrophotometer
76 [JASCO FT-IR-300] using KBr as a reference material in the spectral $400 - 4000 \text{ cm}^{-1}$.
77 Differential scanning calorimeter DSC measurements were carried out by TA Instruments, SDT
78 Q600 in an open platinum pan at heating rates of $10 \text{ }^\circ\text{C/min}$ up to higher than 600 C in a high-
79 purity nitrogen atmosphere and at a flow rate 15 Psi . The test was performed to identify the
80 characteristic temperatures such as the glass transition and onset of crystallization with accuracy
81 $\pm 3 \text{ (K)}$ under non-isochronal conditions. The Vickers microhardness was measured using HMV
82 Shimadzu microhardness tester with a load equal to 490.3 mN by a force duration of 10 second for
83 each sample. Five randomly indentation was tested on the same smooth surface for each sample.
84 About 2 mm glass sample thickness had been polished for UV-visible absorption spectra
85 measurements in the range $190-1100 \text{ nm}$ using *Jenway 6405 UV/Vis* Spectrophotometer. The
86 photoluminescence spectra were measured using an SPEX spectrofluorimeter (Model Fluorolog-
87 II, SPEX CertiPrep, Metuchen, NJ) in the wavelength region of $300-500 \text{ nm}$ under 320 nm
88 excitation wavelength with ± 1.5 wavelength accuracy emitted from 150W Xenon lamp. The PL
89 measurements were performed on the flat and smooth surface specimens.

90 3. Results and Discussion

91 3.1. Powder X-ray diffraction (XRD)

92 The obtained results of the X-ray diffraction patterns are exhibited in **Figure 1**. The two beaks
93 and high noise signal in the diffraction patterns reflect the feature of non-periodic arrangement of
94 atoms in the obtained solid materials. The showed spectra confirm the amorphous structure of the

95 studied materials. The X-ray diffractograms have a notable broad band due to the interplanar
96 spacing in the glass structure.



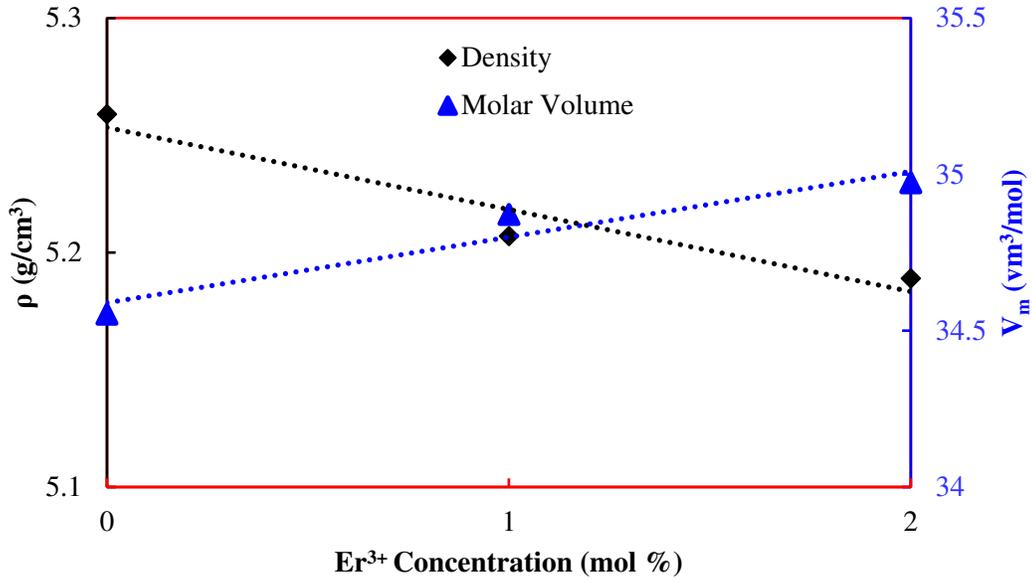
97
98 **Fig 1: X-ray diffraction patterns for the studied materials**

99 3.2. Density, Molar Volume, and mean phosphor– phosphor separation

100 The alteration of density ρ and molar volume V_m with the increase of Er³⁺ ions are shown
101 in **Figure 2**. The Molar volume V_m (cm³/mol) was calculated using the molecular weight M
102 (g/mol) and the experimental density ρ_{exp} (g/cm³) according to the formula [20-21].

$$103 \quad V_m = \frac{M}{\rho} \quad (2)$$

104 The results revealed diminution in density and growth in molar volume with Er³⁺ ions increment.
105 The noticeable decrease in the density and augmentation in molar volume indicate that the
106 inclusion of Er³⁺ ions to the proposed glass matrix create more interstitial space in the glass
107 network. This space occurs due to the formation of non-bridging oxygens NBOs. The tangible
108 augment of molar volume refers to Er³⁺ ions occupy the interstitial space in the present glass
109 network, which meaning the Er³⁺ ions enter as a modifier in the studied glass network. This
110 behavior of Er³⁺ is responsible for creating the NBOs inside the present glass structure.



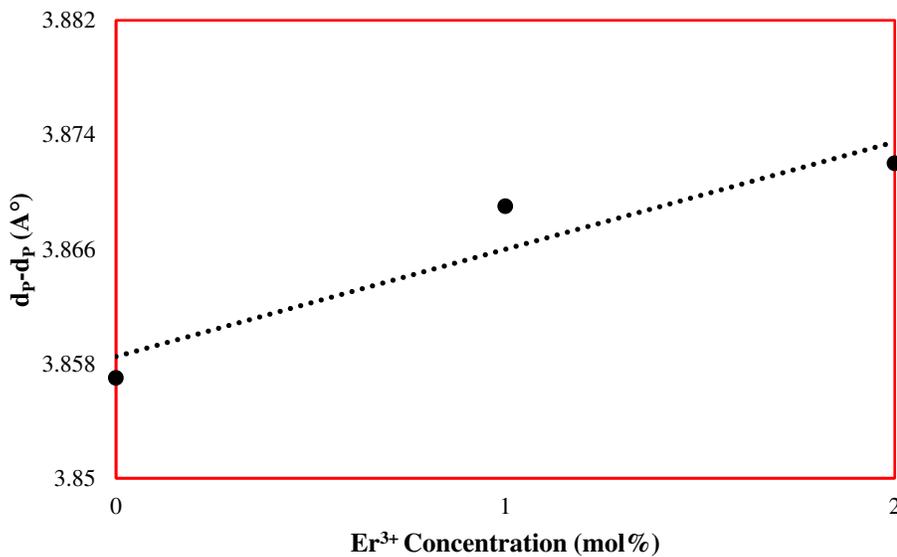
111 **Fig 2:** The obtained results of density and molar volume of the studied glasses

112
113 The mean phosphor – phosphor separation d_{P-P} was calculated using standard formula [21].

$$114 \quad d_{P-P} = \left(\frac{V_M^P}{N_A} \right)^{\frac{1}{3}} \quad (3)$$

$$115 \quad V_M^P = \frac{V_M}{2(1 - X_P)}$$

116 where the volume V_M^P corresponds to the volume that contains one mole of phosphor within
117 the given structure and X_P molar fraction of P_2O_5 , and N_A Avogadro's number.
118

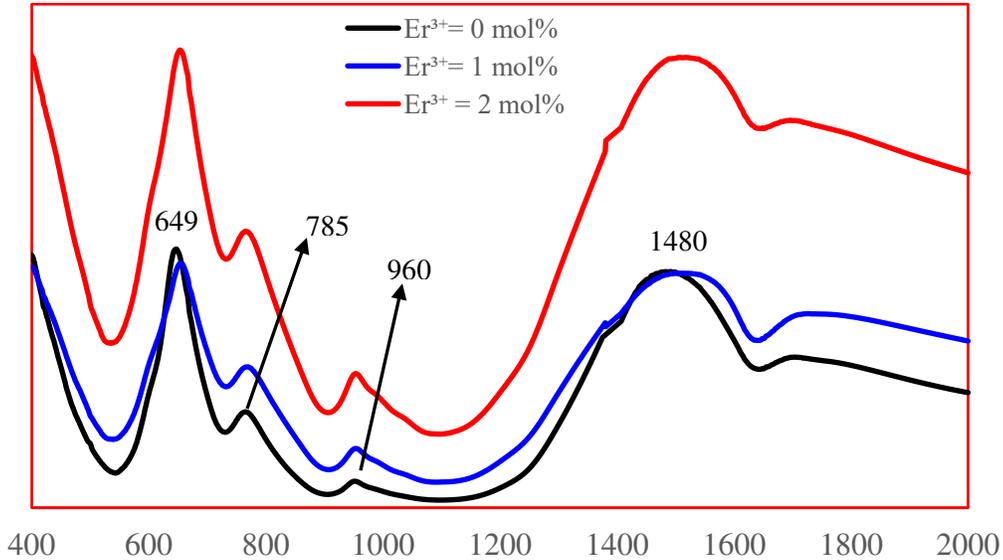


119 **Fig 3:** The mean phosphor– phosphor separation of the studied glasses

121 The observed increase in mean phosphor – phosphor separation as shown in **Figure 3**
122 asserts that the expansion in the glass network i.e., the insertion of Er^{3+} open the glass network.

123 3.3.FTIR Characterization

124 Four clear bands were observed in the free Er^{3+} glass sample as shown in **Figure 4**. Two
125 intense bands located at 649 and 1480 cm^{-1} , and two low intense bands centered at 785 cm^{-1} and
126 960 cm^{-1} are determined.



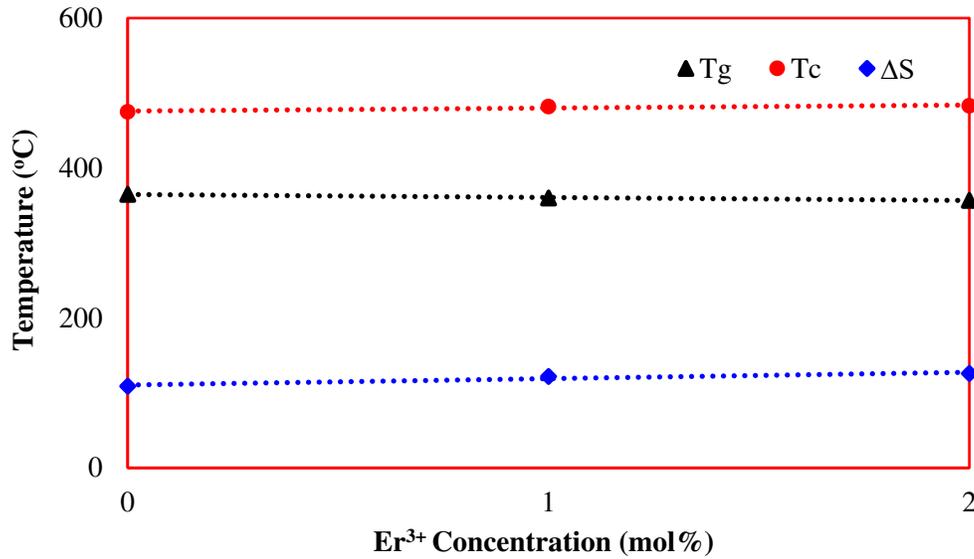
127 **Fig 4:** FTIR spectra for undoped and Er^{3+} doped glasses

128 The high intense band located at 649 cm^{-1} is attributed to the symmetric stretching modes $(\text{P-O-P})_s$
129 linkages of Q^1 [11, 13, 21]. The 649 cm^{-1} band is the highest band and hence it is corresponding to
130 the phonon energy. The present glasses have low phonon energy ranged from 649 to 656 cm^{-1}
131 compared to the other glasses such as silicate, borate, and germanate [22-23]. The low intense band
132 located at 785 cm^{-1} due to the asymmetric stretching modes $(\text{P-O-P})_{as}$ linkages. The low intense
133 band at 960 cm^{-1} indicates the existence of asymmetric stretching vibrations of PO_4^{3-} tetrahedra
134 $(\text{P-O-}$ ionic group). The presence of this band suggests the ionic character of all studied glasses.
135 The broad band at 1480 cm^{-1} is assigned to the asymmetric stretching of double bonded P=O modes
136 [11, 13, 21, 24, 25]. With the inclusion of Er^{3+} , all the peaks exhibit a slight variation to longer
137 wavenumber and increase in the intensity. No bands were observed in the Er^{3+} doped glasses.
138 These observations confirm the formation of NBOs due to the incorporation of Er^{3+} ions into the
139 matrix, the increases of the degree of polymerization of the glasses, and the modifier role of the
140 Er^{3+} ions in the studied glass network [11, 13, 21, 22, 23].

141

144 **3.4. Thermal Properties**

145 The obtained values of the glass transition temperature T_g , onset crystallization
146 temperature T_c , and thermal stability ΔS that evaluated via the temperature gap between T_c and T_g
147 ($T_c - T_g$) [13] are shown in **Figure 5**. The observed decreases in T_g and increases in T_c indicate a
148 decrease in the bonding strength of the glass structure, which in turn means the glass network
149 somewhat less rigid. The change in T_g and T_c also linked to the number of bridging and non-
150 bridging oxygen in the glass network. The decrease in T_g and increase in T_c mean an increase in
151 the number of non-bridging oxygen, which indicates that the structure becomes more open. These
152 results support the density and FTIR results. The diminution of T_g with the increase of Er^{3+}
153 concentration implies Er^{3+} enrich the glass forming ability. The thermal stability of the glass is an
154 important factor in photonic devices, in which high values of thermal stability are desirable.
155 Obviously, the addition of Er^{3+} improves the stability of the prepared glass. The value of $\Delta S >$
156 $100\text{ }^\circ\text{C}$, which indicates that the present glasses exhibit suitable thermal stability and could be
157 useful for photonics applications.



158 **Fig 5: T_g , T_c , and ΔS of the studied glasses**

159 **3.5. Vickers Microhardness**

160 The observed decrease in the Vickers microhardness with the increase of Er^{3+} as shown in
161 **Figure 6** is attributed to the decrease in packing density. In other words, the decrease of
162 microhardness is consistent with the weakening of glass network.
163

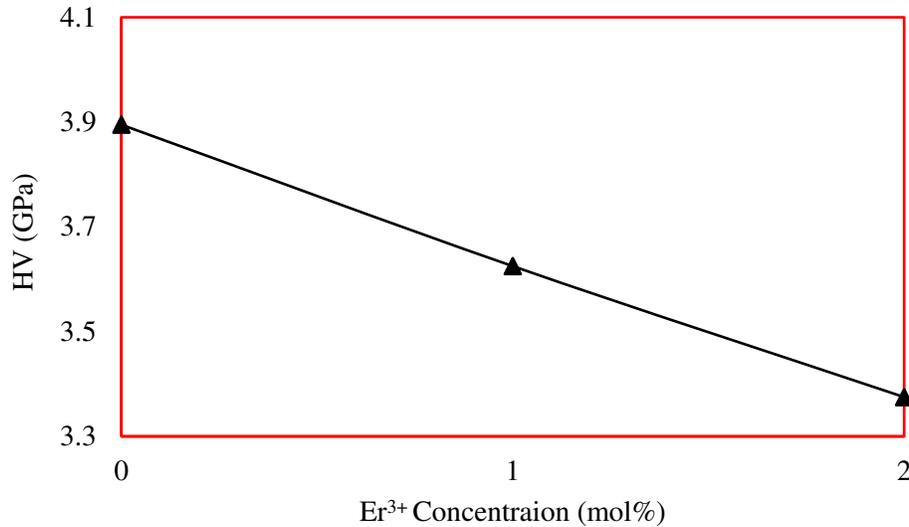


Fig 6: Variation of microhardness with erbium ion concentration

3.6. Optical Properties

The absorption coefficient spectra of Er³⁺ free and co-doped studied glasses are displayed in **Figure 7**. Nine absorption bands in the 1 mol% Er³⁺ doped samples are observed due to the various transitions in Er³⁺ ions.

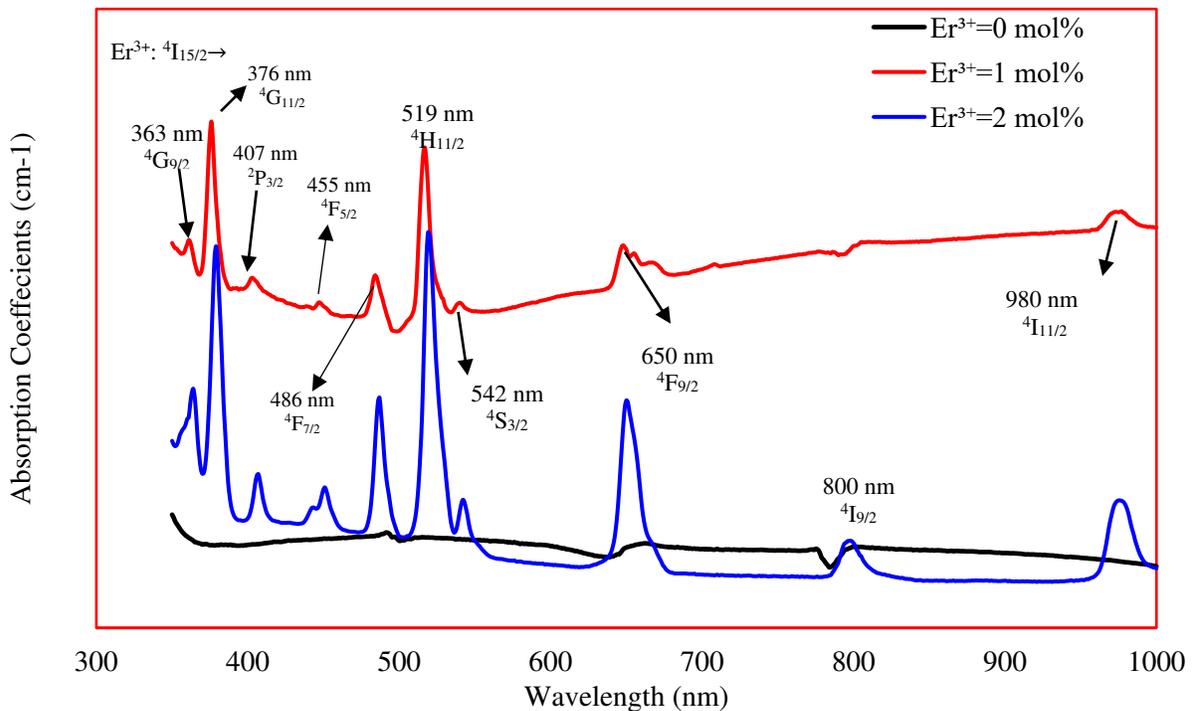
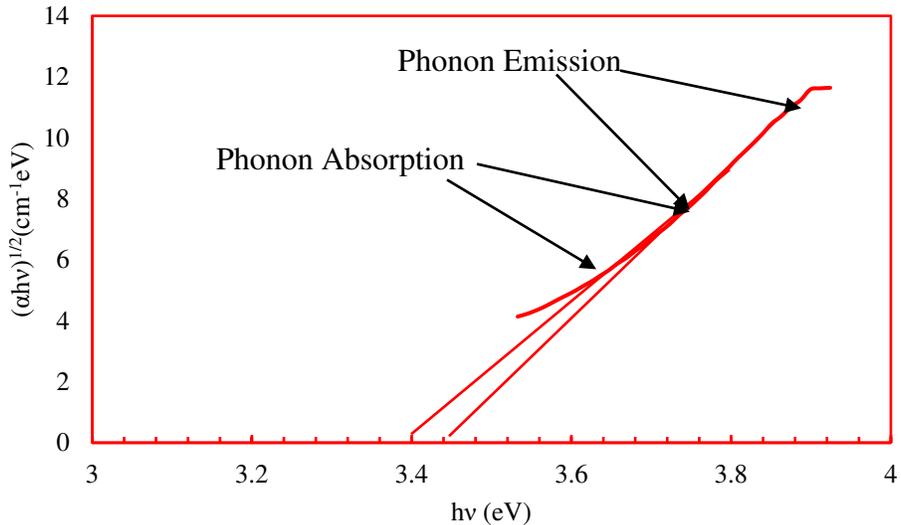


Fig 7: Absorption spectra of studied glasses

173 The absorption bands corresponding to the transitions between the Er^{3+} ion ground-state, $^4\text{I}_{15/2}$, and
 174 its various excited states belonging to the $4f^2$ configuration. The observed peaks centered at 363,
 175 376, 407, 455, 486, 519, 542, 650, and 980 nm, these peaks were attributed to the transition from
 176 the ground state $^2\text{I}_{15/2}$ to $^4\text{G}_{9/2}$, $^4\text{G}_{11/2}$, $^4\text{P}_{3/2}$, $^4\text{F}_{5/2}$, $^4\text{F}_{7/2}$, $^4\text{H}_{11/2}$, $^4\text{S}_{3/2}$, $^4\text{F}_{9/2}$, and $^4\text{I}_{11/2}$ and transitions
 177 of Er^{3+} ions, respectively. Besides these bands, an additional band is observed at 2 mol% Er^{3+} and
 178 centered at 800 nm, which is attributed to the transition to $^4\text{I}_{9/2}$ in Er^{3+} . The longer shift in the
 179 absorption spectrum of 2 mol% indicates the glass becomes less rigidity and the increase of non-
 180 bridging oxygen atoms [17-18].

181 **3.6.1. Optical Parameters**

182 In semiconducting materials, during the photon absorption process for indirect band gap
 183 E_g phonon absorption or emission was stimulated. The absorption of photon energy is
 184 corresponding to $E_g - E_{ph}$, where $E_{ph} = h\omega$ represents the phonon absorption (ω is the phonon
 185 frequency). On the other hand, when the photon energy is $E_g + E_{ph}$ the photon absorption can also
 186 happen by the phonon emission, for which the absorption coefficient α is larger than that for phonon
 187 absorption. The value of E_g for indirect allowed transition deduced through solving $E_g - E_{ph}$ and
 188 $E_g + E_{ph}$ [24-25]. **Figure 8** shows the relation between of $(\alpha h\nu)^{1/2}$ versus photon energy $h\nu$ for the
 189 sample Er^{3+} -free sample as a representative figure, the other samples show the same trend.



190 **Fig 8:** Phonon absorption and emission for indirect allowed transition of the studied glasses

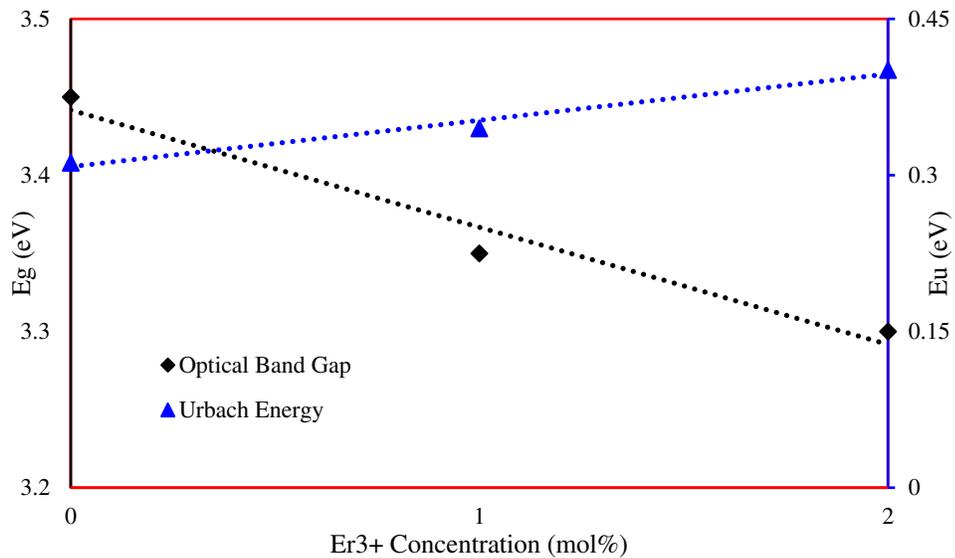
191 The obtained values of optical band gaps versus different concentrations of Er^{3+} ions are
 192 depicted in **Figure 9**. The remarked shrank in E_g with Er^{3+} ions addition is accredited to the
 193 disruption of the bridging oxygen atoms. The inclusion of Er^{3+} creates more non-bridging oxygen
 194

195 through the glass network, which augmented the disorder in the localized states of electron; thereby
 196 decreasing the donor centers causing reducing the optical band gap.

197 The Urbach energy E_u was calculated rely on the Urbach and Tauc's model via the relation [21]

$$198 \quad \alpha(\nu) = \beta \exp\left(\frac{h\nu}{E_u}\right) \quad (4)$$

199 where, α_0 is a constant. The Urbach energy deduced through plot $\ln \alpha$ against $h\nu$ and by
 200 taking the slope of the straight line of plotted curve. The augmentation of E_u as shown in **Figure**
 201 **9** indicates the increasing of the disorder in the studied glass network accredited to the
 202 imperfections formation as anomalous bond with variations in bond angle deformation, dangling
 203 bonds or NBOs in the glasses, wrong bonds besides color centers.



204 **Fig 9:** Optical band gap and Urbach energy as a function in Er^{3+} of the studied glasses
 205

206 The refractive index n based optical band gap energy E_g was calculated from the equation 5 [26-27].

207 The obtained values of refractive indices are shown in **Figure 10**. The higher values of the
 208 refractive indices are attributed to the creation of non-bridging oxygen in the glass network. The
 209 non-bridging oxygen is much more polarizable than bridging oxygen. The glasses with a more
 210 fragmented network exhibit higher refractive indices.

$$211 \quad \frac{n^2 - 1}{n^2 + 2} = 1 - \sqrt{\frac{E_g}{20}} \quad (5)$$

212 The solid behavior i.e. metallic or insulator was identified through the values of metallization
 213 criterion. The metallization criterion can be valued from the relation suggested by Dimitrov and
 214 Komatsu [26-27]

215

$$M = 1 - \frac{n^2 - 1}{n^2 + 2} = \sqrt{\frac{E_g}{20}} \quad (6)$$

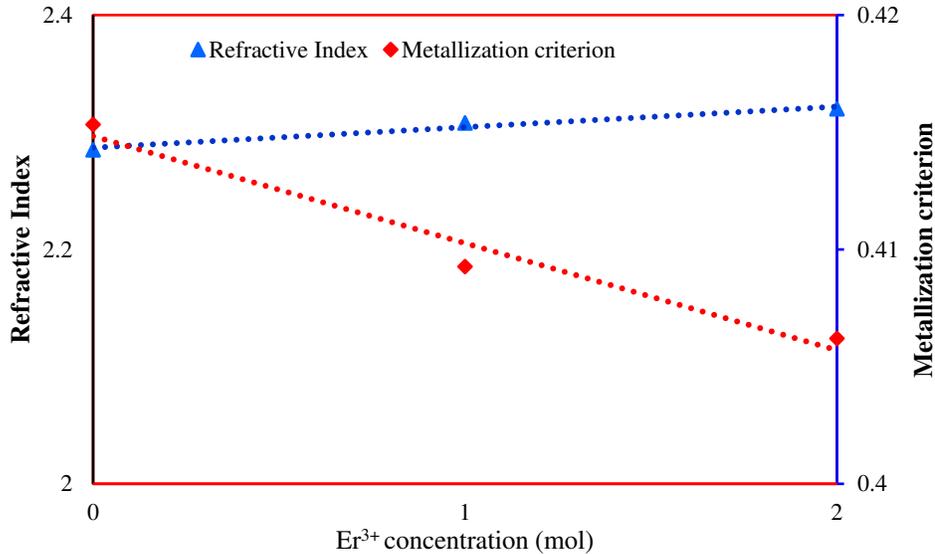
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In the present glasses, the values of metallization criterion changed from 0.415 to 0.406 as shown in **Figure 10**. The values of metallization criterion of the studied glasses are less than one. Therefore, the studied glasses have insulating nature. The studied glasses possess a metallization criterion in the 0.415–0.406, which are a good basis for nonlinear optical materials [26-27].



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Fig 10: Variation of refractive index and metallization criterion of the studied glasses

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3.7.Emission Spectral Analysis

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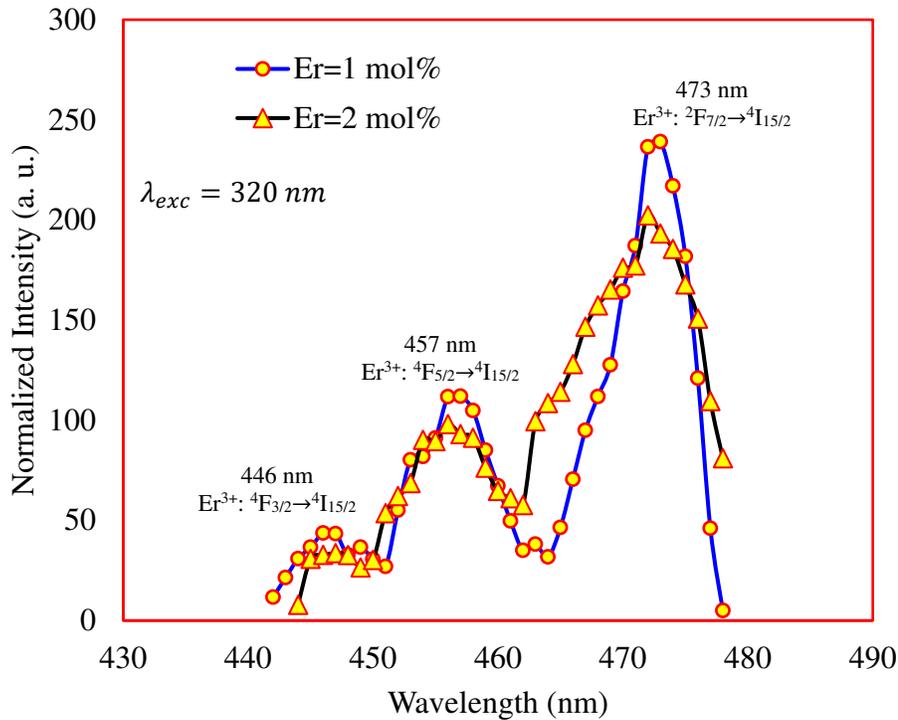
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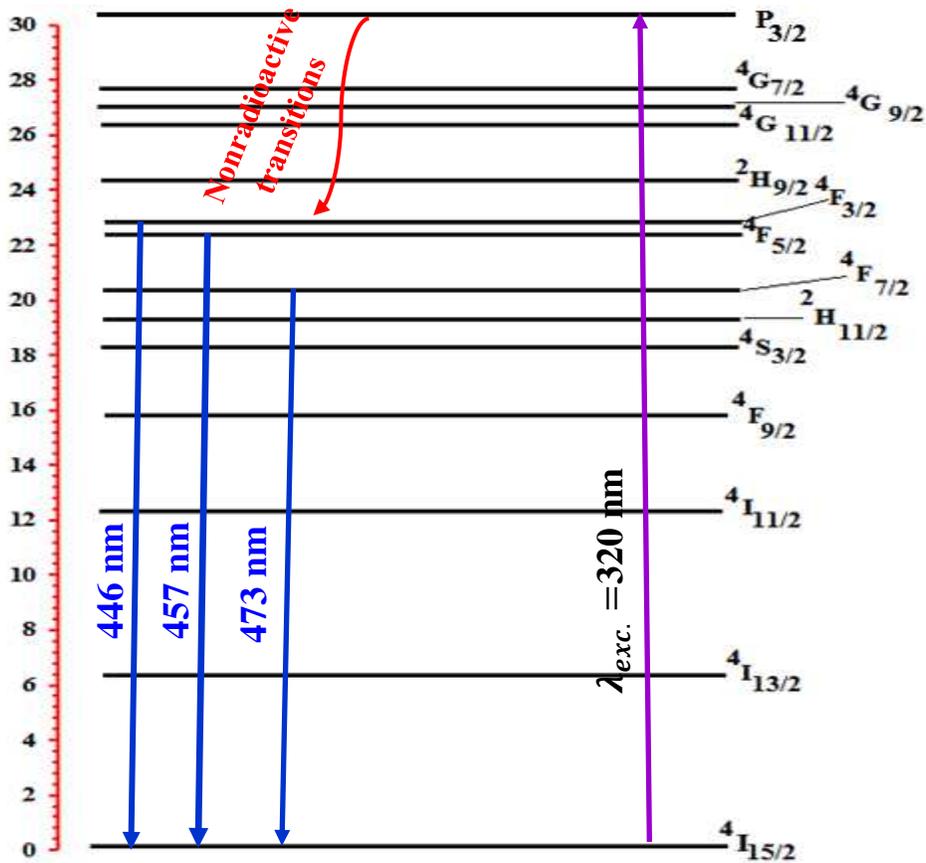
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Figure 11a displays the emission spectra of the studied Er³⁺ doped glasses after pumping by 320 nm. Three emission bands are observed in the blue area of the spectra and located at 446, 457, and 473 nm. The observed peaks are assigned to ⁴F_{3/2} → ⁴I_{15/2} (446 nm), ²F_{5/2} → ⁴I_{15/2} (457 nm) and ⁴F_{7/2} → ⁴I_{15/2} (473 nm) transitions. The emission intensity of 2 mol% Er³⁺ is less than 1 mol% Er³⁺ due to the concentration-quenching effect. To get more understand for the energy transfer mechanisms involved between different energy levels of Er³⁺, the energy schematic diagram is disciplined in **Figure 11b**. The ground state electrons ⁴I_{15/2} of Er³⁺ ions are excited to the ²P_{3/2} using 320 nm excitation wavelength. The Er³⁺ ions populated at ²P_{3/2} energy level then decay nonradiatively to a long-lived ⁴F_{3/2}, ⁴F_{5/2}, and ⁴F_{7/2} levels, which is due to the multiphonon relaxation process MRP process. The electrons at ⁴F_{3/2} are decay rapidly through radiative relaxation to the ground state ⁴I_{15/2} level and produce blue emission peaks at 446 nm. The electrons at ⁴F_{3/2} are also decayed through the nonradiative relaxation NR process to populate long living ⁴F_{5/2} level.



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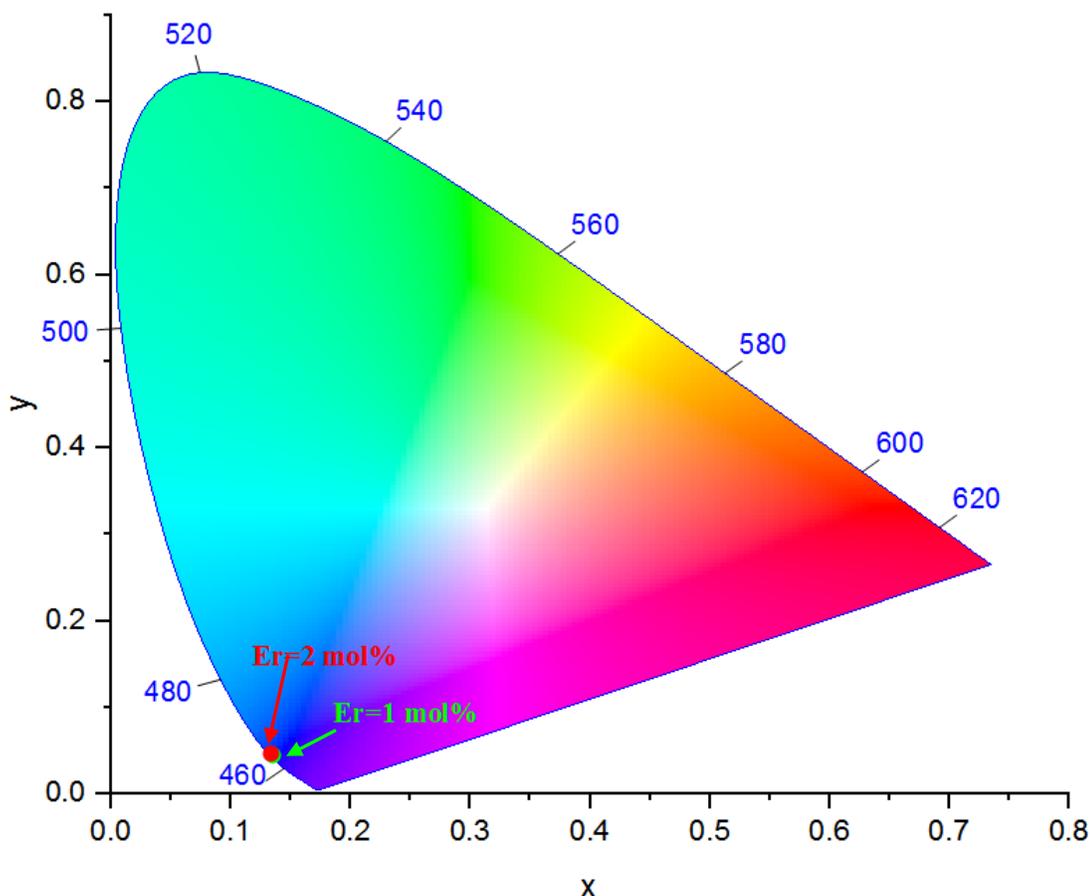
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Fig 11: a) The emission spectra and b) Transition mechanisms of Er^{3+} in the studied glass network

241 The emission band at 457 nm is produced by radiative relaxation from $^4F_{5/2}$ level to the ground
242 state $^4I_{15/2}$ level. The emission peak at 473 nm is produced through rapid decay of radiative
243 relaxation from $^4F_{7/2}$ level to the ground state $^4I_{15/2}$. The CIE chromaticity coordinates for 1 and 2
244 mol % of Er^{3+} ion are (0.135, 0.045) and (0.133, 0.047), respectively as shown in **Figure 12**. These
245 coordinates correspond to the blue region as shown in **Figure 12**.

246

CIE 1931



247

248

Figure 12: CIE-1931 chromaticity diagram of the studied glasses

249

250

4. Conclusion

251

252

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256

Developed heavy metals oxyfluorophosphate glasses inlaid by 1 and 2 mol % of Er^{3+} ions were prepared. The obtained results of density, FTIR, thermal properties, Vickers microhardness, optical band gap, Urbach energy, and refractive index are in perfect tune with each other. The structural properties showed that Er^{3+} ions act as a modifier role in the present glass network. The studied glass network is an open structure and many non-bridging oxygen atoms were created in the glass network. The studied glasses have low phonon energy ranging from 649

257 to 656 cm^{-1} . The present glasses have high thermal stability. Under 320 nm excitation wavelength,
258 three bands in the blue region centered at 446, 457, and 473 nm were generated. Hence, the
259 reported glasses are potentially usable as photonic materials, especially as a blue emitter.

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Figures

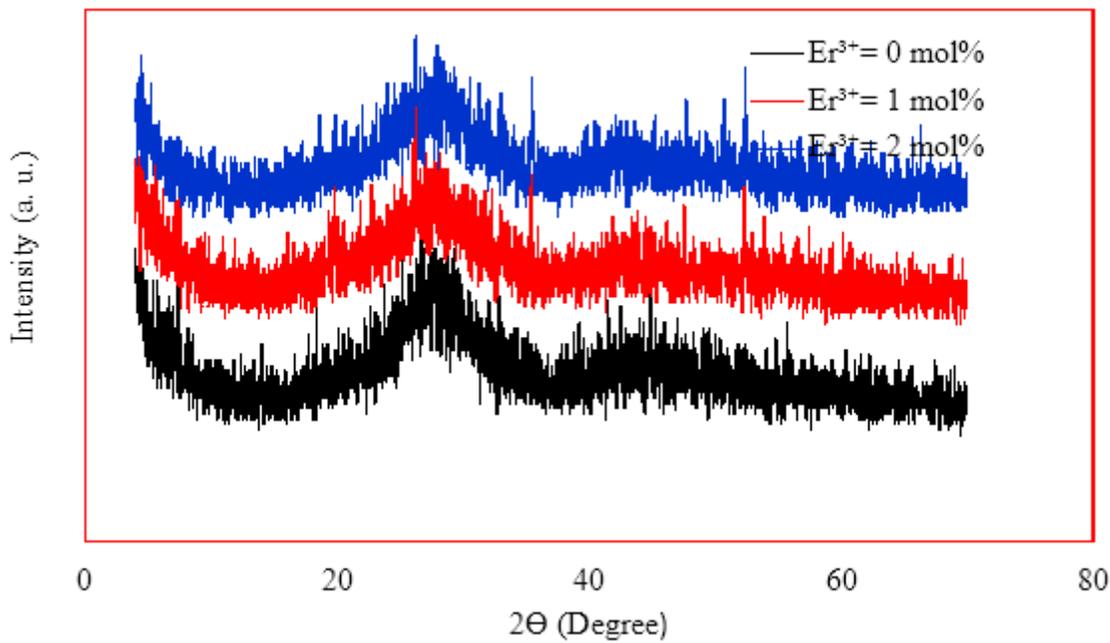


Figure 1

X-ray diffraction patterns for the studied materials

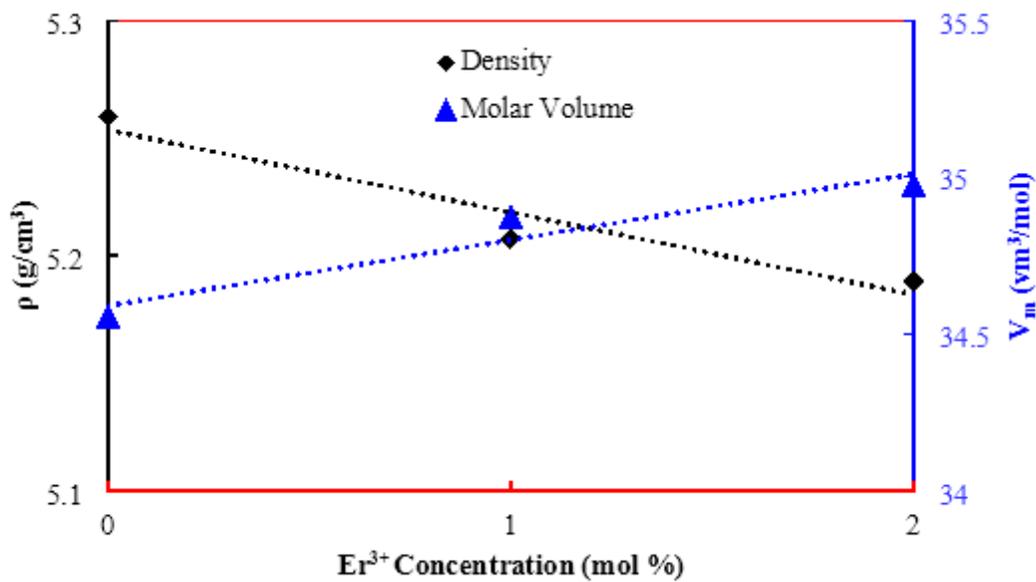


Figure 2

The obtained results of density and molar volume of the studied glasses

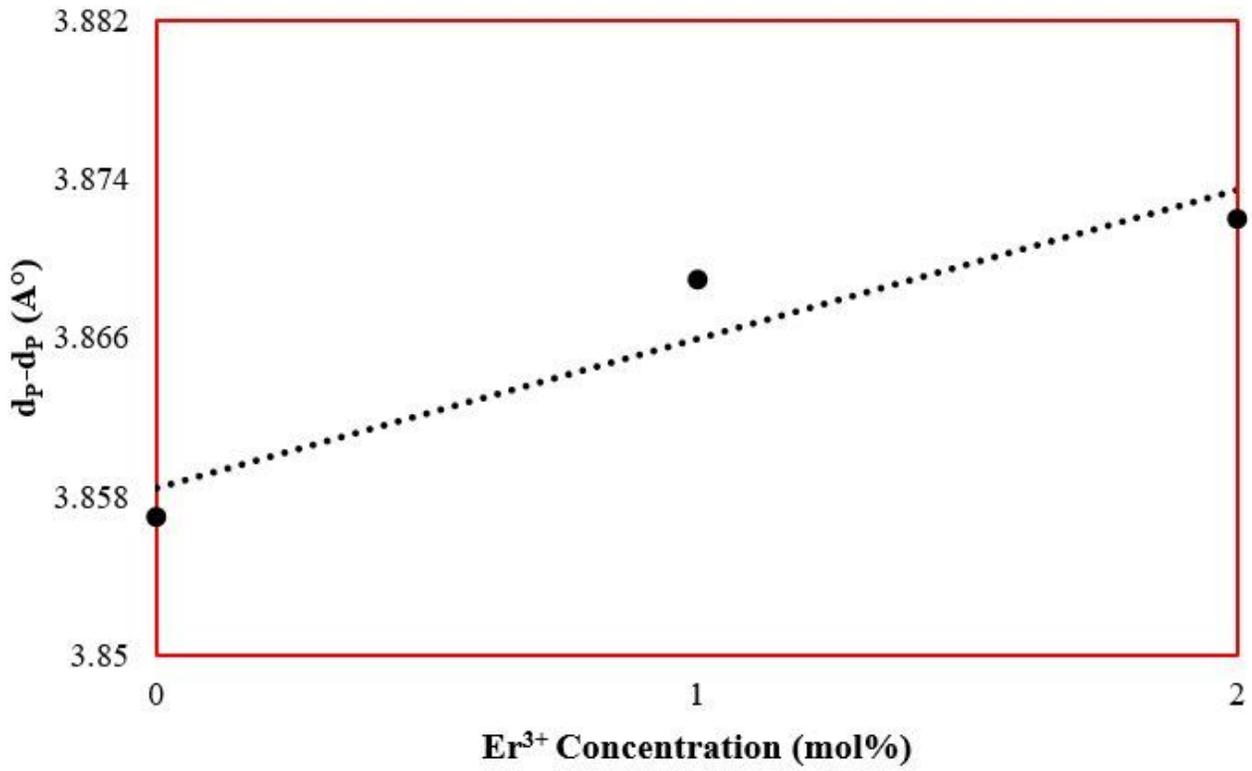


Figure 3

The mean phosphor- phosphor separation of the studied glasses

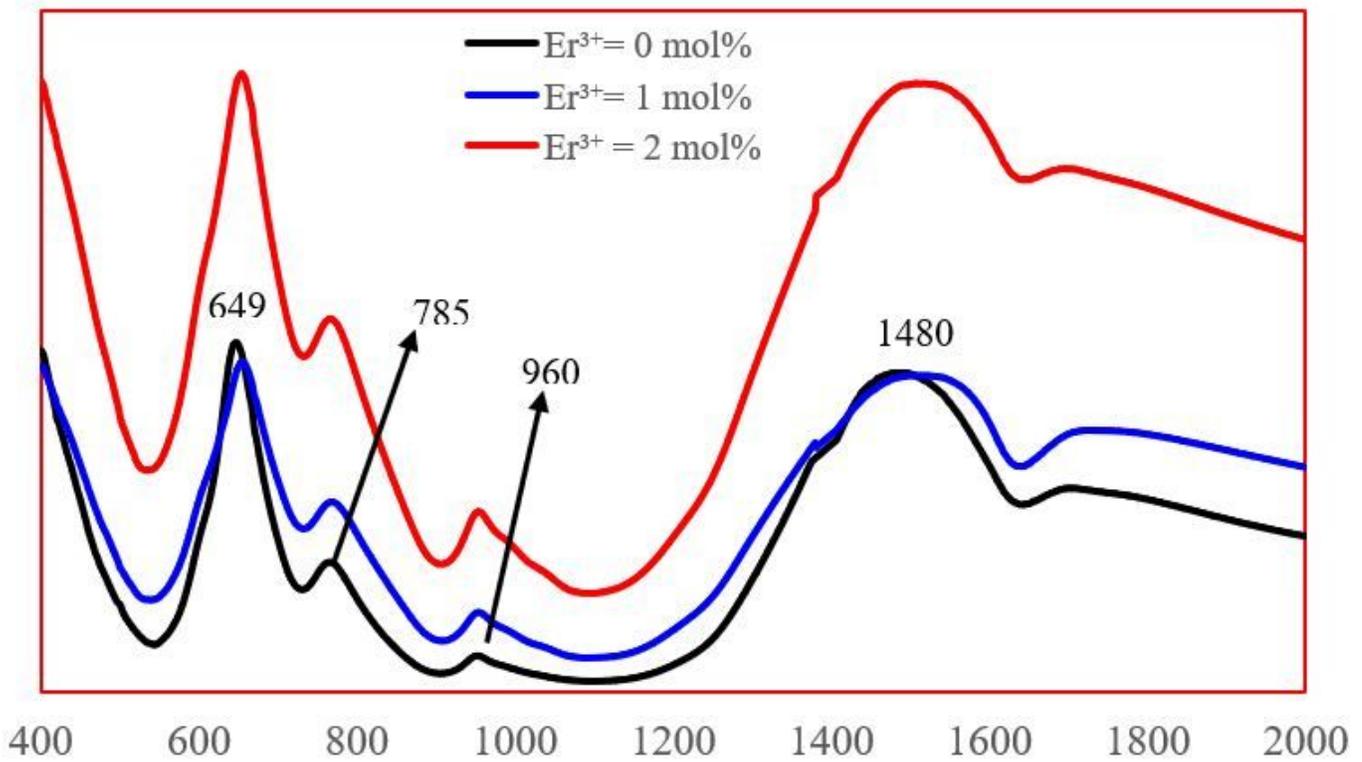


Figure 4

FTIR spectra for undoped and Er³⁺-doped glasses

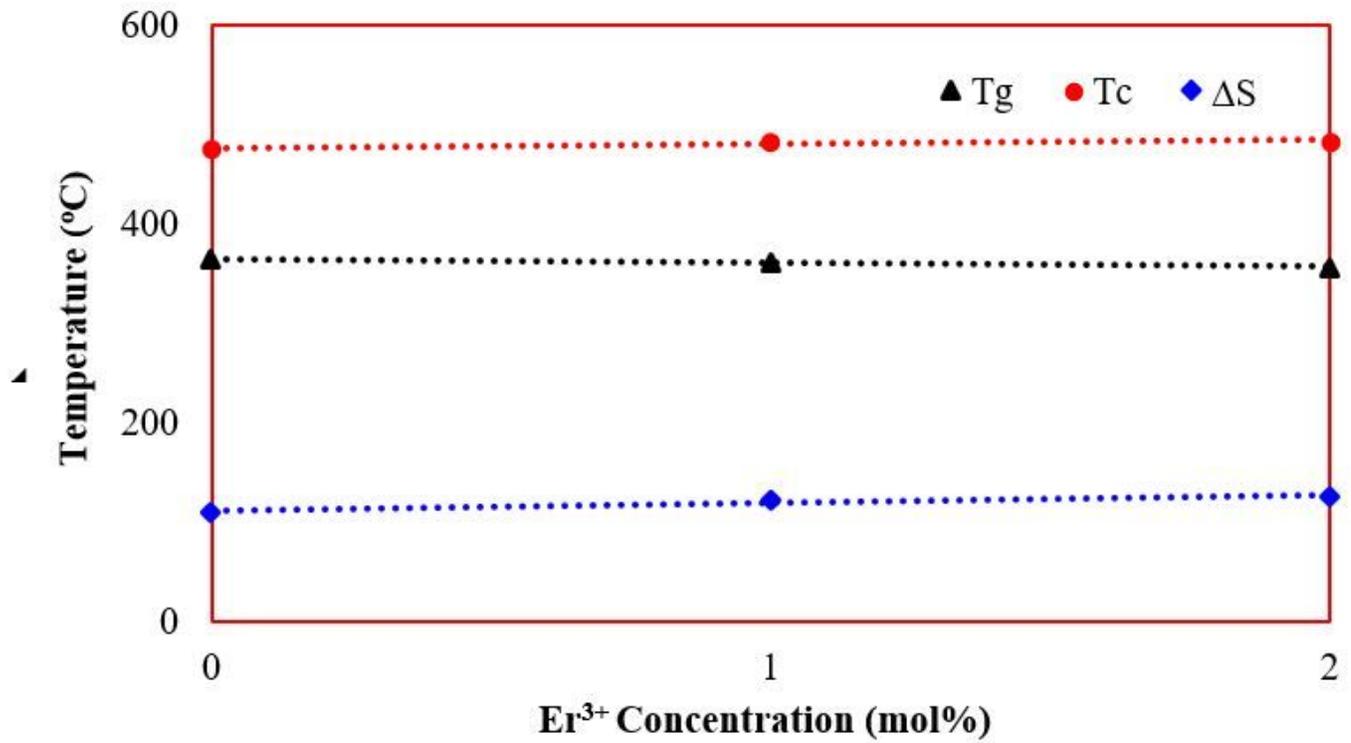


Figure 5

T_g, T_c, and ΔS of the studied glasses

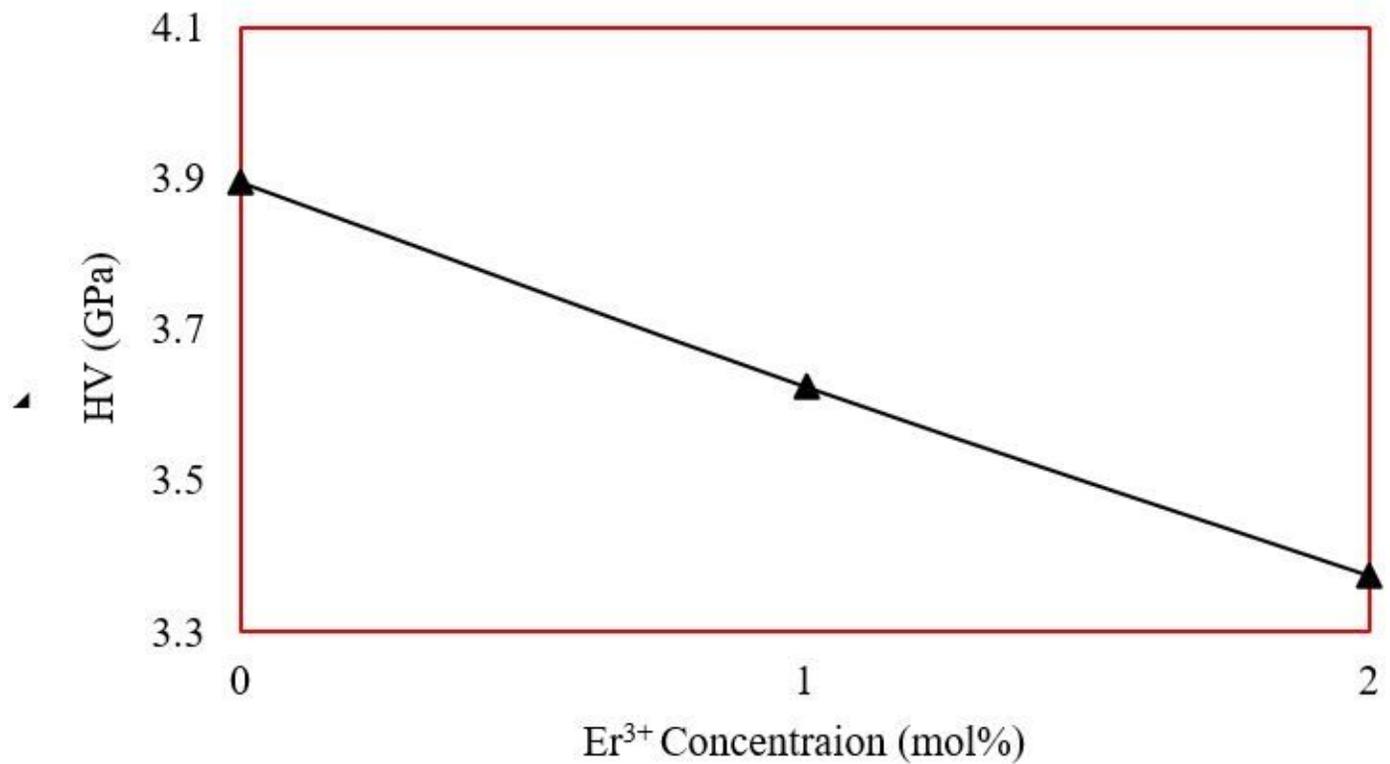


Figure 6

Variation of microhardness with erbium ion concentratio

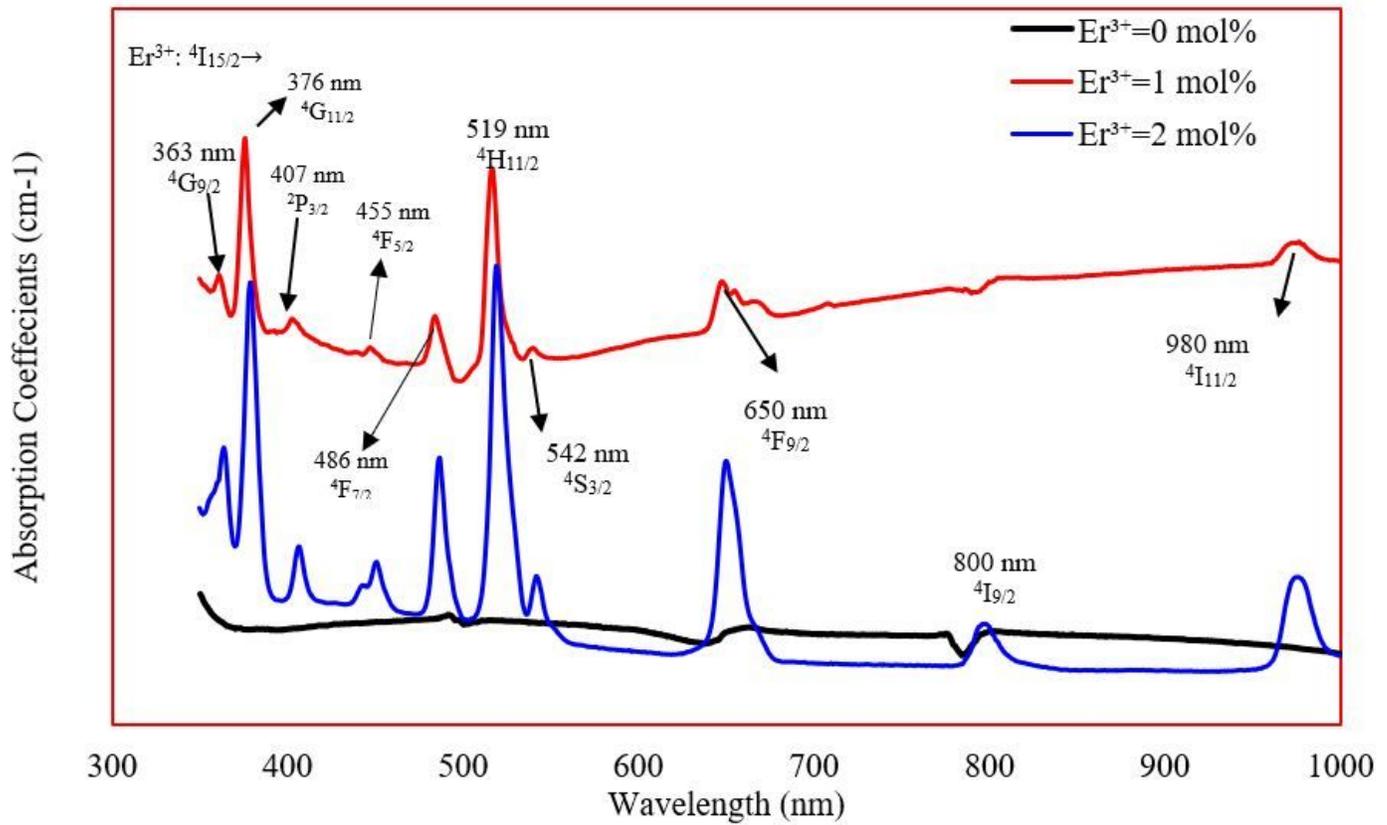


Figure 7

Absorption spectra of studied glasses

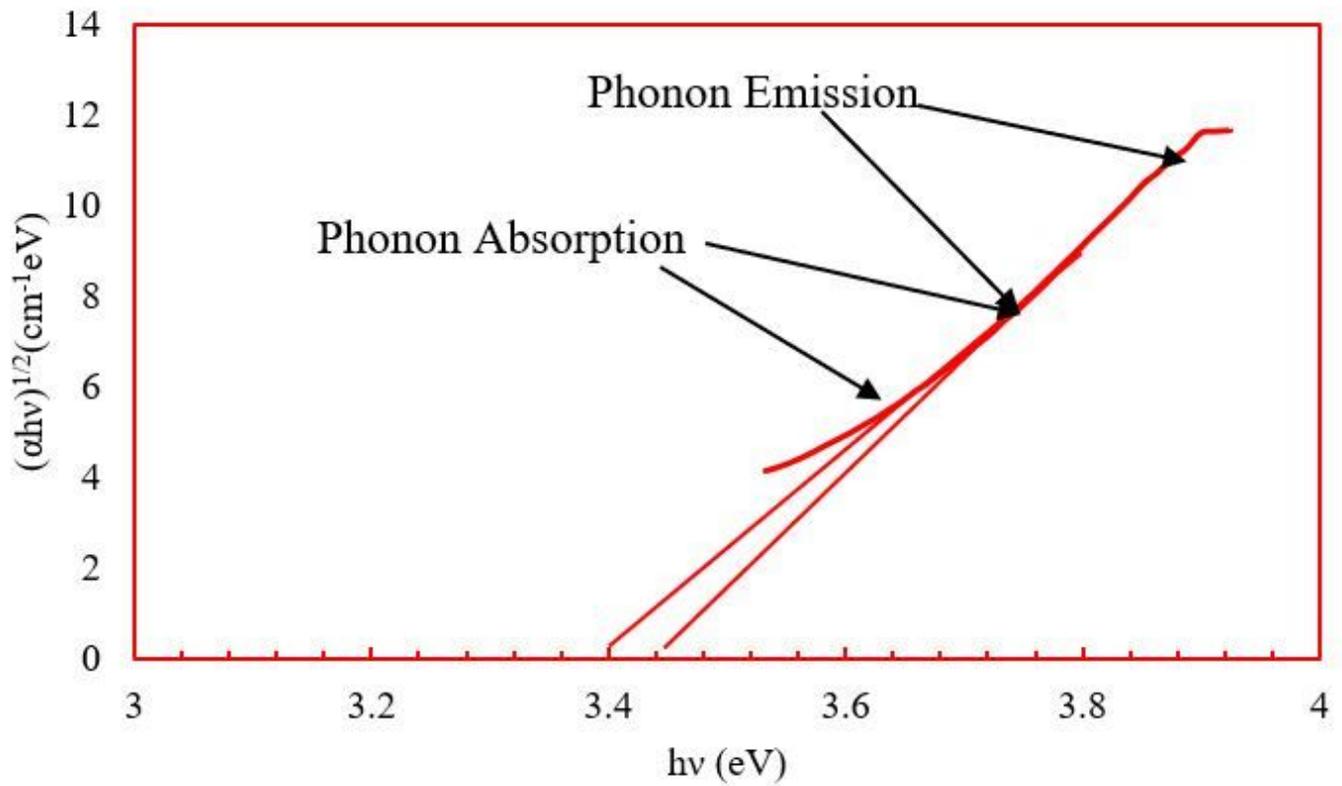


Figure 8

Phonon absorption and emission for indirect allowed transition of the studied glasses

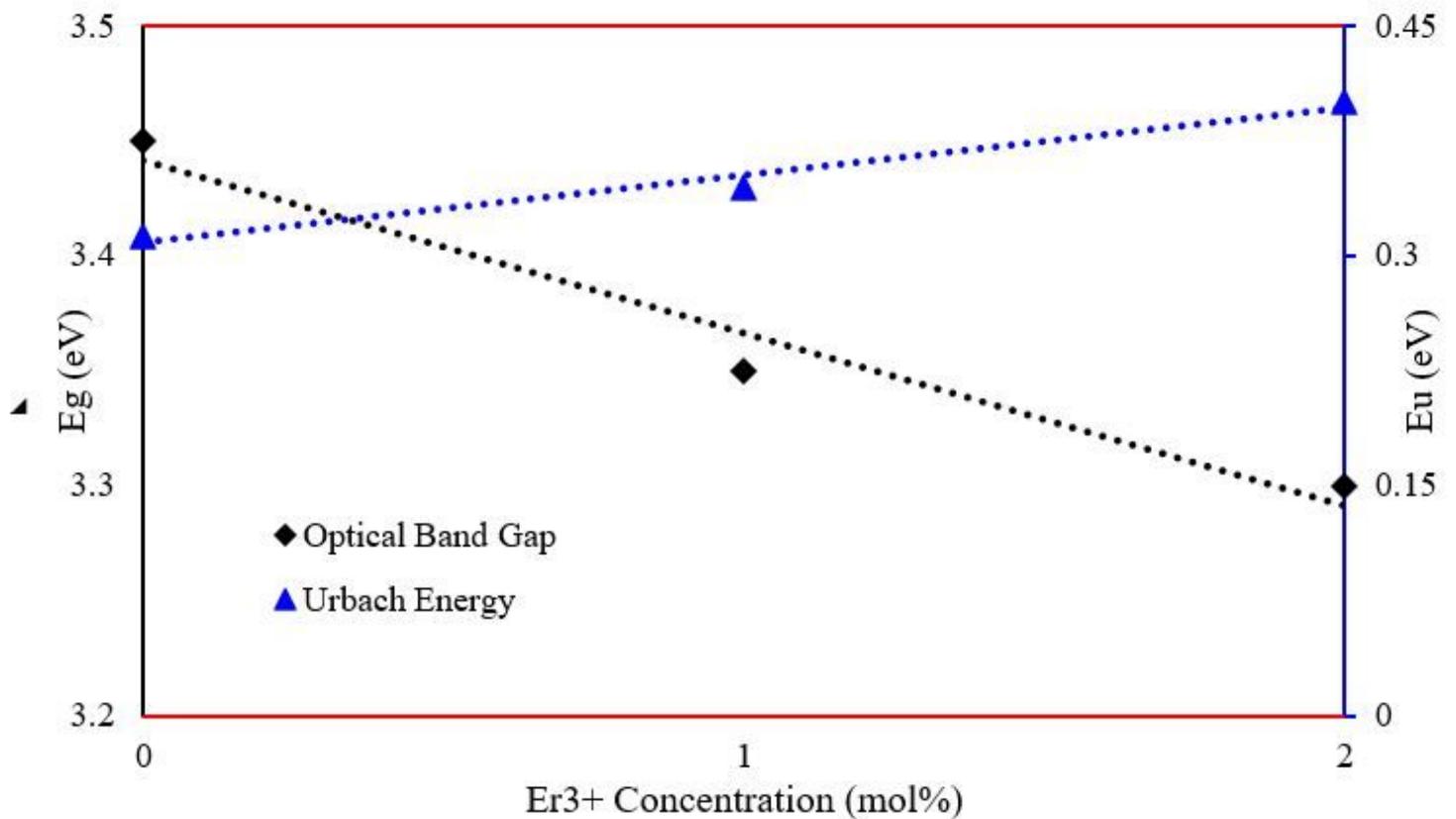


Figure 9

Optical band gap and Urbach energy as a function in Er³⁺ of the studied glasses

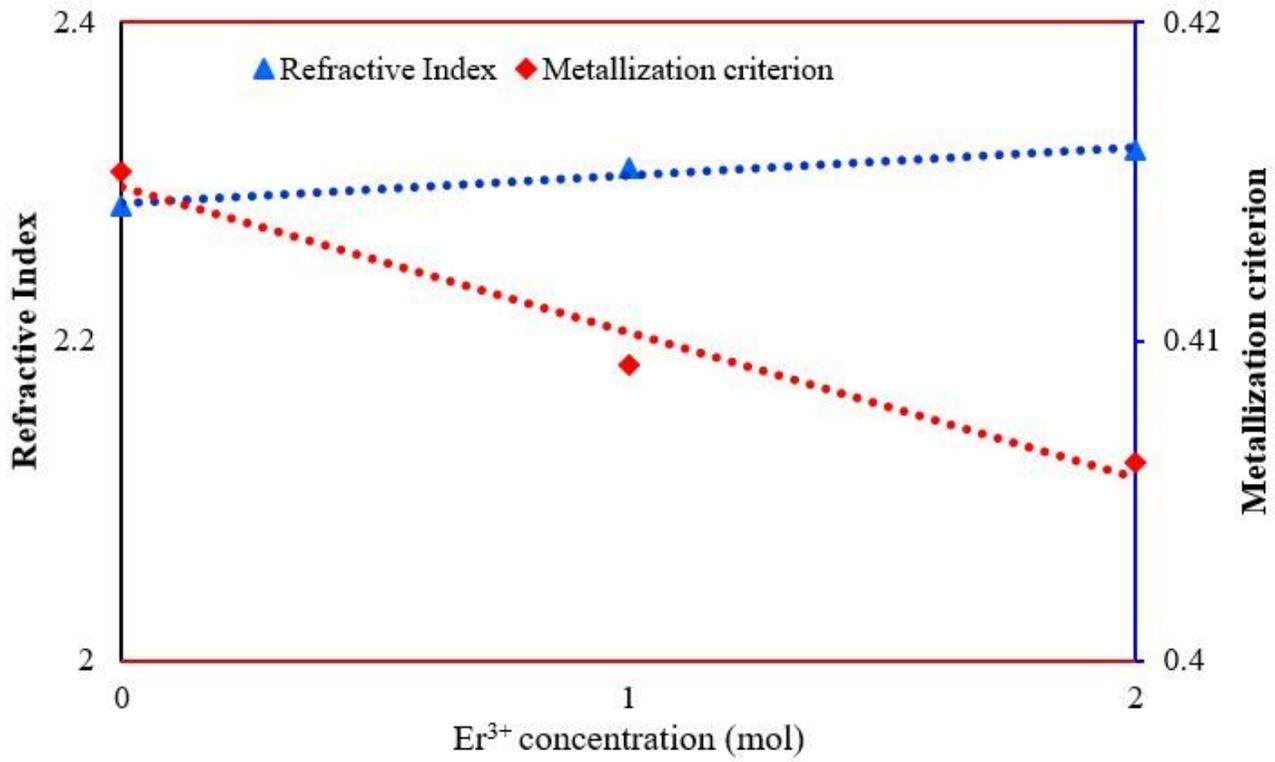


Figure 10

Variation of refractive index and metallization criterion of the studied glasses

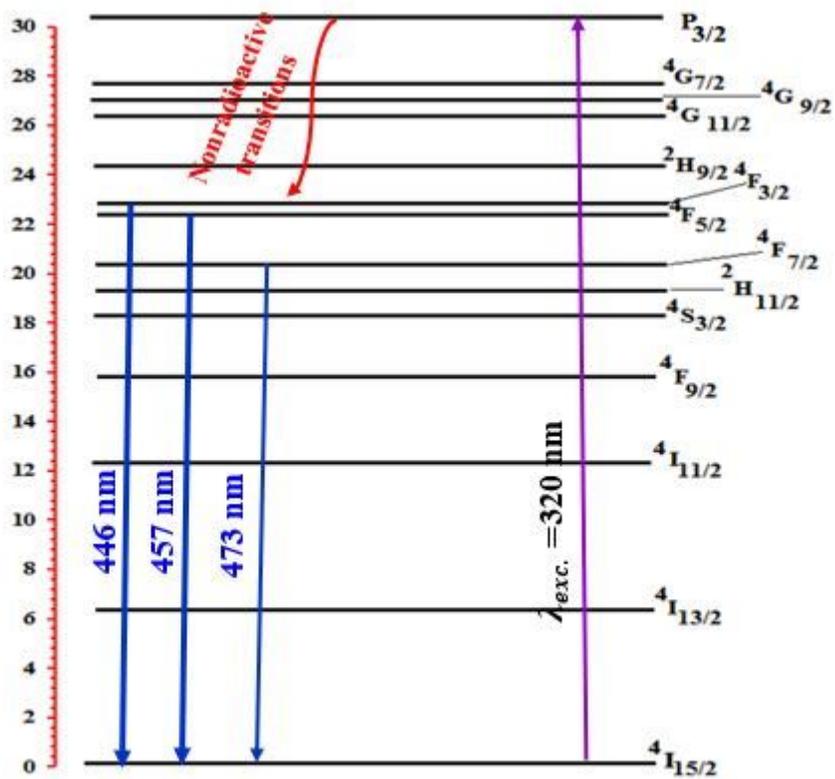
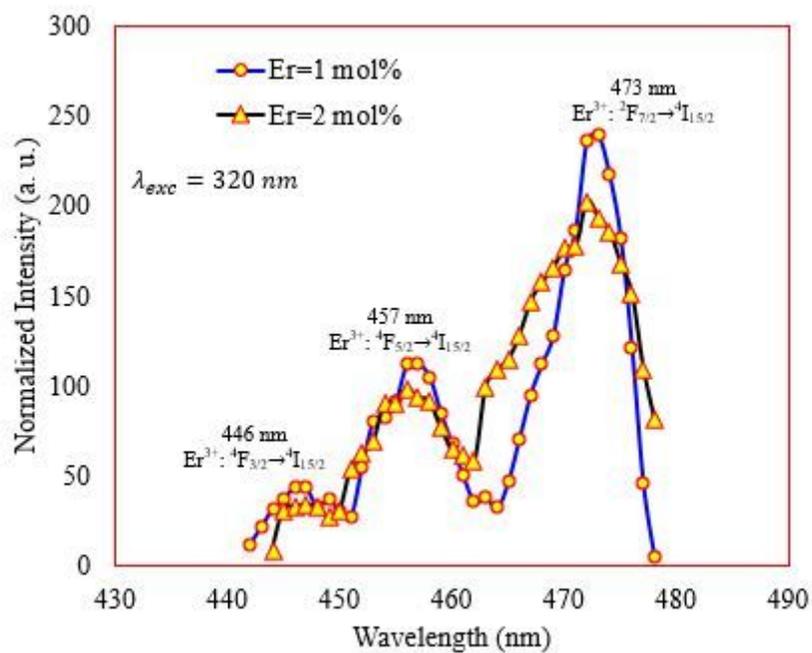


Figure 11

a) The emission spectra and b) Transition mechanisms of Er³⁺ in the studied glass network

CIE 1931

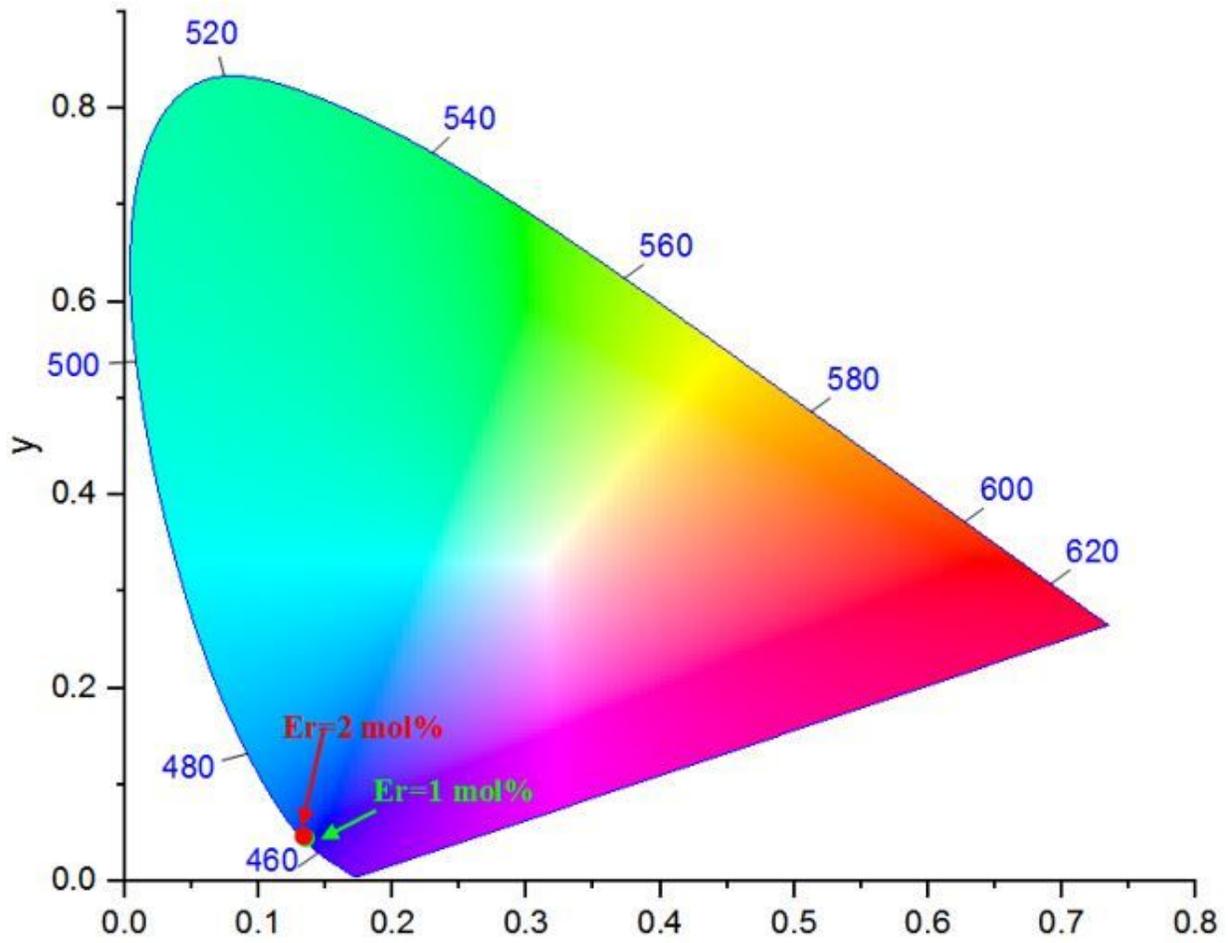


Figure 12

CIE-1931 chromaticity diagram of the studied glasses