

# Phosphorus and nitrogen co-doped carbon derived from Cigarette Filter for adsorption of methylene blue dye from aqueous solution

**Samantha Macchi**

University of Arkansas at Little Rock <https://orcid.org/0000-0002-7546-4200>

**Zane Alsebai**

Little Rock Central High School

**Fumiya Watanabe**

University of Arkansas at Little Rock

**Arooba Ilyas**

University of Arkansas at Little Rock

**Shiraz Atif**

University of Arkansas at Little Rock

**Tito Viswanathan**

University of Arkansas at Little Rock

**Noureen Siraj** (✉ [nxsiraj@ualr.edu](mailto:nxsiraj@ualr.edu))

University of Arkansas at Little Rock <https://orcid.org/0000-0003-4925-0265>

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## Research

**Keywords:** doped carbon, adsorption, green chemistry, microwave, cigarette

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13 **Abstract**

14 Global access to sanitary water is of utmost importance to human health. Presently,  
15 textile dye water pollution and cigarette pollution are both plaguing the environment.  
16 Herein, waste cigarette filters are converted into useful carbon-based adsorbent  
17 materials via a facile, microwave-assisted carbonization procedure. The cigarette filters  
18 are co-doped with phosphorus and nitrogen using ammonium polyphosphate to  
19 enhance their surface characteristics and adsorbent capability. The adsorbents are  
20 characterized physically to examine their surface area, elemental composition, and  
21 surface charge properties. Batch adsorption experiments were performed to determine  
22 the maximum adsorption capacity of the adsorbents. Additionally, the effects of various  
23 adsorption parameters— temperature, adsorbent dosage, pH, and time—on adsorption  
24 process were examined. The doped adsorbent showed a maximum adsorption capacity  
25 of 303.3 mg g<sup>-1</sup> respectively, which is three times that of the methylene blue adsorption  
26 capacity of commercially available activated carbon (~100 mg g<sup>-1</sup>). Thus, the  
27 phosphorus and nitrogen co-doped carbonized waste cigarette filter adsorbent shows a  
28 profound potential as a sustainable solution to combat textile dye water pollution and  
29 cigarette filter pollution simultaneously, due to its low cost, simple preparation, and

30 versatility in application.

31 **Keywords:** doped carbon; adsorption; green chemistry, microwave, cigarette

## 32 1. Introduction

33 The textile industry contributes to a considerable amount of water pollution  
34 worldwide. According to the National Resources Defense Council, textile mills  
35 generate approximately 20% of industrial water pollution, during which an approximate  
36 20,000 different chemicals contaminate water [1]. It is estimated that 500,000 textile  
37 dyes are produced yearly; these synthetic dyes are immensely stable to light,  
38 temperature, and chemical treatment. Moreover these synthetic dyes are resistant to  
39 biodegradation under aerobic conditions, and exhibit a high level of solubility in  
40 aqueous solutions with visibility to the naked eye at concentrations as low as 1 ppm [2].  
41 Due to these characteristics, current large-scale effluent treatments are ineffective for  
42 dye removal and high in cost, resulting in an estimated 20% of dyes being released into  
43 the environment.

44 Several prominent chemical and physical methods are used currently for textile dye  
45 removal from effluents, such as coagulation-flocculation, aerobic degradation, and  
46 adsorption [3]. Adsorption is a common choice to remove dye from solution as it is a

47 relatively simple and inexpensive method [4,5]. Adsorbents researched for dye removal  
48 include commercially-available and waste-generated activated carbon utilizing  
49 precursors such as tea [6], chitosan [7], and citrus peels [8]. There are also an  
50 increasing number of reports using heteroatoms such as nitrogen [9–11], phosphorus  
51 [12], or sulfur [13] - doped activated carbon materials, to achieve enhanced  
52 adsorption. Many materials have shown promising results using dual or co-doping with  
53 two different elements [14,15]. In this work, CF waste will be explored as a carbon  
54 precursor for synthesis of co-doped carbon material.

55 Cigarette waste contributes to the largest amount of plastic pollution around the  
56 world [16]. Most cigarette filters (CFs), the part of the cigarette that remains after  
57 smoking, are tossed onto the ground, leading to an immense ecological pollution. CFs  
58 are composed mainly of plastic, viz. cellulose acetate, which is not readily  
59 biodegradable [17]. Additionally, CFs contain toxic metals that can be leached into soil  
60 and water, causing direct harm to plants and animals [18]. Due to the posed ecological  
61 threat of the litter, new methods of reducing cigarette pollution are needed. Since CFs  
62 are comprised mostly of cellulose acetate, a carbon-based polymer, these waste  
63 products can easily be utilized as carbon precursors for production of activated carbons

64 [19–21].

65 This work aims to convert used CF into useful carbon adsorbents via inexpensive  
66 and facile microwave-assisted approach. The phosphorus and nitrogen heteroatom –  
67 doped carbon contains functional groups which may have a synergistic effect on the  
68 adsorption capacity. Both undoped and doped carbons from CF are characterized in  
69 detail. Methylene blue (MB) dye is used to investigate the adsorption characteristics of  
70 the newly developed phosphorus and nitrogen co-doped carbon from cigarette filter  
71 (DCCF) and undoped carbonized cigarette filter (CCF). To the best of our knowledge,  
72 no work has reported the use of this one-step microwave-assisted method for producing  
73 DCCF and its use as an adsorbent.

## 74 **2. Materials and methods**

### 75 *2.1. Chemicals*

76 Waste CFs were collected from the University of Arkansas in Little Rock campus  
77 and washed with deionized water to remove any dirt residue, and then they were dried  
78 in air prior to their use. The paper casing was removed prior to carbonization.  
79 Ammonium polyphosphate (APP, avg mw: 97) was a donation from JLS Chemicals.  
80 ACS reagent grade sodium nitrate ( $\text{NaNO}_3$ ) was purchased from ACROS. Methylene

81 blue (MB) dye was purchased from Sigma Aldrich. Triply deionized water (18.2 MΩ  
82 cm) was obtained using Elga model PURELAB ultra water-filtration system. Reagent  
83 grade hydrochloric acid (HCl) and sodium hydroxide (NaOH) were purchased from  
84 VWR and dilute 0.01 M solutions were used to adjust pH.

## 85 *2.2. Adsorbent synthesis*

86 Waste CFs were collected from receptacles located around UA Little Rock campus  
87 and carbonized through a facile, low-cost, microwave-assisted method described  
88 previously [22]. For DCCF synthesis, the CFs were weighed and combined with APP  
89 in a mass ratio of 1:0.4 g, and 2 drops of water was added to help initiate microwave  
90 carbonization process. An undoped carbonized sample of used CF (CCF) was prepared  
91 without APP. In this regard, CF with 2 drops of water were placed into a boron nitride  
92 crucible, which was promptly situated in a foamed aluminum oxide box to contain the  
93 reaction. The box was microwaved for 30 min at high power (2.45 GHz and 1.25 kW  
94 power) to carbonize the waste filters and then cooled to room temperature after which  
95 the resulting products were powdered using a mortar and pestle. This powder was  
96 placed in a container and stored in a desiccator for later use.

## 97 *2.3. Physical characterization*

98 Physical characterization of CF and DCCF were performed using several  
99 techniques. A JSM-7000F scanning electron microscope (SEM) was utilized to  
100 determine the morphology and percent elemental composition of the bulk materials.  
101 For SEM imaging, a small amount of sample was placed on a double-sided carbon tape  
102 on aluminum mount substrate before analysis. ASAP 2020 Micrometrics surface area  
103 and porosity analyzer with Brunauer–Emmett–Teller (BET) method was used to  
104 analyze surface area and pore size of materials via nitrogen adsorption/desorption  
105 studies at a bath temperature of 77 K. Thermo K-Alpha X-ray photoelectron  
106 spectrometer (XPS) system was used to determine surface elemental composition of  
107 dried carbonized samples. Fourier transform infrared (FTIR) spectroscopy was  
108 performed using a Thermo Scientific Nicolet 6700 Spectrometer to confirm that MB  
109 was adsorbed onto adsorbent surface and not degraded during adsorption. To determine  
110 point of zero charge (PZC), a simple salt addition method was used. Briefly, a  
111 suspension of adsorbent (0.01 g) was prepared in 0.1 M NaNO<sub>3</sub> aqueous solution in  
112 different reaction vessels (5 g L<sup>-1</sup> CCF or DCCF).

## 113 *2.4. Adsorption studies*

### 114 *2.4.1. Adsorbent dosage*

115 To optimize the adsorbent dosage for adsorption, various masses (5-20 mg) were  
116 contacted with 50 mL of 10 ppm MB solution. After reaching equilibrium (24 h), the  
117 treated MB solutions were centrifuged at 3800 RPM for 10 min to separate the dye  
118 solution from the adsorbent. Absorption spectrophotometry (Lambda 850 UV-vis  
119 spectrophotometer with 1 cm path length quartz cuvette) was utilized to determine the  
120 concentration of MB remaining in solution at equilibrium. From this, the percent  
121 removal and adsorption capacity were determined.

#### 122 *2.4.2. Initial concentration*

123 To analyze the effects of MB concentration on the adsorption onto CCF and DCCF  
124 from CFs, batch adsorption tests were performed. Using the MB stock solution, 50 mL  
125 MB solutions were prepared with varying concentration (5 ppm to 100 ppm). 10 mg  
126 samples of the carbon from the CF and a magnetic stir bar were placed into each of the  
127 MB solutions. The solutions were stirred at room temperature at constant speed until  
128 they reached equilibrium. The equilibrium data was then fitted into Langmuir and  
129 Freundlich isotherm models to determine how the MB interacts with CCF and DCCF.

#### 130 *2.4.3. Adsorption kinetics*

131 To understand how the uptake of MB by CCF and DCCF is affected by time,

132 adsorption kinetic tests were performed. Samples containing 50 mL of various initial  
133 concentration of MB solution (5-100 ppm) were prepared and contacted with 10 mg of  
134 adsorbent powder and stirred using a magnetic stir bar after which a timer was  
135 immediately started. After specified time intervals, an aliquot of the MB solution was  
136 analyzed by absorbance spectroscopy. This data was fit into pseudo-first and second  
137 order equation to determine the primary mechanism of adsorption for the two materials.

#### 138 *2.4.4. Effect of temperature*

139 Solutions of MB were prepared at 30 ppm and adjusted to various temperatures: 25,  
140 35, 45, and 55 °C. Then, 10 mg of adsorbent was added and stirred for 24 h. Afterwards,  
141 remaining concentration of MB dye was analyzed via absorbance spectrophotometry  
142 and adsorption capacity was calculated.

#### 143 *2.4.5. Effect of pH*

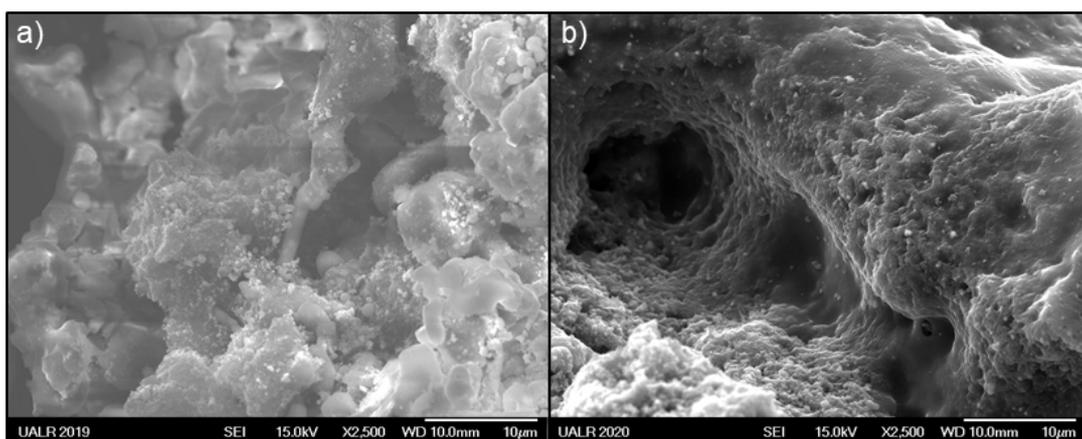
144 Test solutions were prepared using dilute concentrations of HCl and NaOH. 10 mg  
145 of adsorbent was contacted with 50 mL of 30 ppm initial concentration of MB solution  
146 in the flask. The mixture containing constant amount of adsorbent and constant  
147 concentration of MB dye was stirred at 120 rpm until equilibrium was achieved (24 h)  
148 at various initial pH.

149 **3. Results and discussion**

150 *3.1. Physical characterization*

151 *3.1.1. SEM*

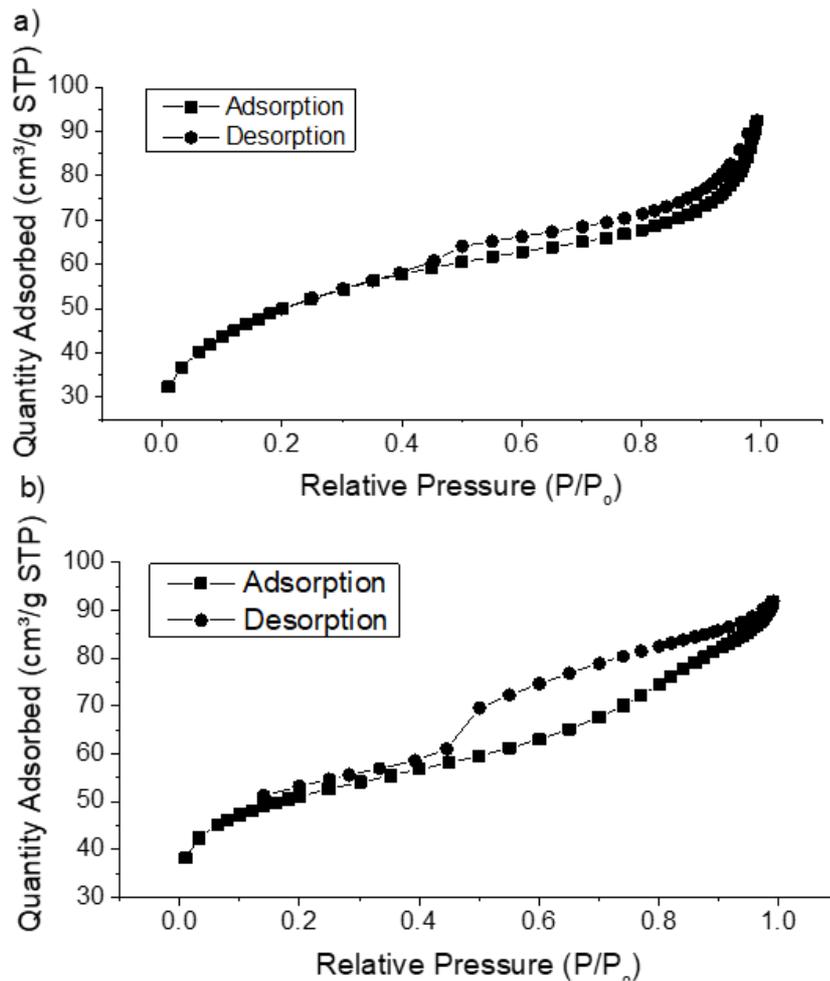
152 Surface morphology of carbonized waste cigarette filters was determined by SEM  
153 imaging. SEM image of CCF exhibits a rigid amorphous structure with smaller  
154 microstructures decorated on the surface (Figure 1a). Images of DCCF sample display  
155 cave-like structures and ridges at the macrostructure with spherical microscale  
156 structures distributed throughout (Figure 1b). The doped sample also exhibit more  
157 sponge-like morphology indicating that it possesses a more well-developed pore  
158 structure than the undoped adsorbent. In order to confirm this, surface area analysis by  
159 BET was also performed.



161 Figure 1. SEM images of a) CCF and b) DCCF adsorbents at 2,500 X magnification.

162 *3.1.2. BET surface area analysis*

163 Both adsorbents were characterized by BET in order to gain insight into their  
164 surface area and porosity. From adsorption-desorption isotherms, both adsorbents  
165 exhibit a type IV isotherm characterized by Langmuir-like behavior at relative low  
166 pressure and hysteresis loop at higher pressure (Figure 2) [23]. The hysteresis loop is  
167 formed by capillary condensation in the mesoporous structures of the material. The  
168 BET surface area of CCF and DCCF adsorbents are 176.5 and 177.6 m<sup>2</sup> g<sup>-1</sup>, respectively.  
169 The microwave activation process causes the formation of reducing gases leading to  
170 high surface area carbon materials. This result indicates that doping with APP does not  
171 play a significant role in enhancing the overall surface area of the activated material.  
172 However, DCCF is significantly more mesoporous (87.6% mesopores by volume). This  
173 could be due to larger reducing gas formation when combined with APP. The overall  
174 results of BET analysis are tabulated in Table 1.



175

176 Figure 2. Adsorption and desorption curves of a) CCF and b) DCCF.

177 [Table 1]

178 3.1.3. XPS

179 In order to determine surface elemental composition of adsorbent materials, XPS

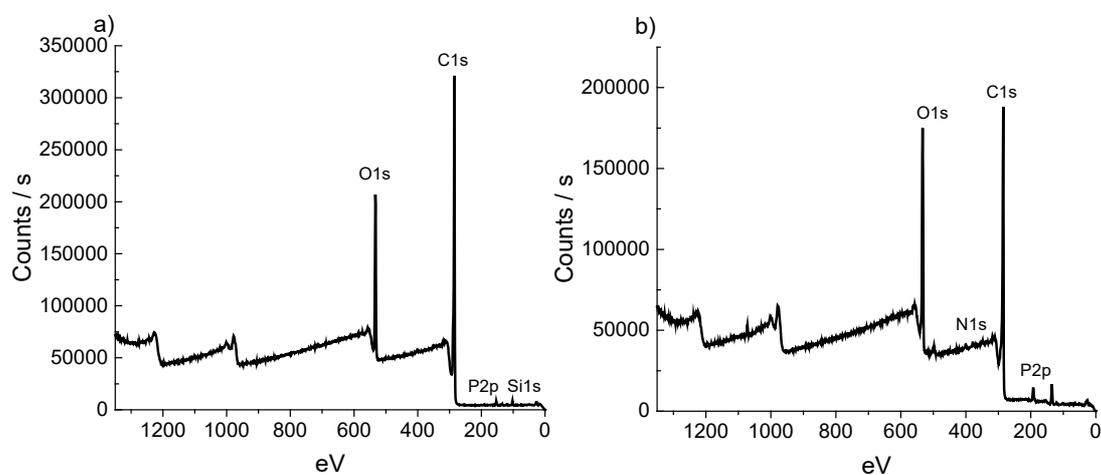
180 was performed. Various functional groups of atoms at the surface can greatly enhance

181 adsorption mechanism by allowing chemisorption processes to occur. Survey scan

182 spectra of both samples reveal the presence of carbon, oxygen, and phosphorus at the

183 surface (Figure 3). Results of CCF reveals the additional presence of silicon at a low

184 percentage (1.13%, Table 2). This is expected, as silicates can be formed in cigarette  
185 smoke and deposited in the filter during smoking [24]. DCCF contains much greater  
186 amount of phosphorus (3.98%) and nitrogen at the surface, confirming that the doping  
187 of the material was successful. These elements at the surface of adsorbent can aid in  
188 binding MB.



189

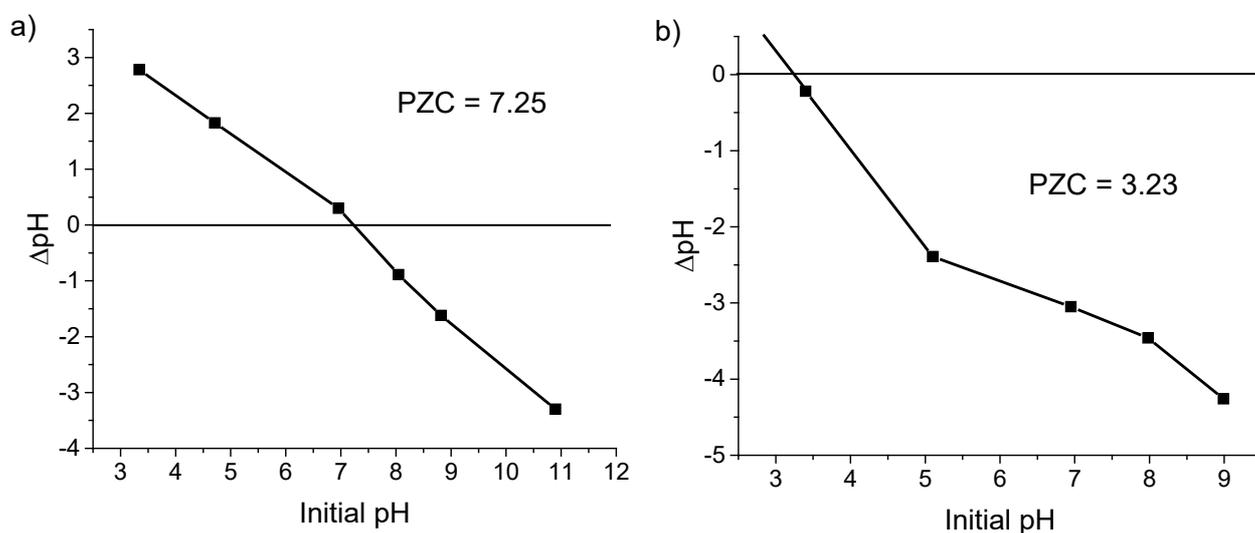
190 Figure 3. Survey scan plots of a) CCF and b) DCCF adsorbents

191 [Table 2]

#### 192 3.1.4. PZC

193 The PZC of the adsorbents is analyzed in order to better understand the possible  
194 adsorption mechanism onto the materials. The PZC can be defined as the pH where the  
195 net charge of an adsorbent is zero. Since MB is a cationic dye, adsorption is favored  
196 when the solution pH is greater than the PZC of an adsorbent (adsorbent carries net

197 negative charge). In order to determine PZC, a salt addition method was used as  
198 described previously. A plot of  $\Delta\text{pH}$  versus  $\text{pH}_{\text{initial}}$  was formed where  $\Delta\text{pH}=0$  was  
199 deemed to be the PZC (Figure 4). The PZC of CCF and DCCF were found to be 7.25  
200 and 3.23, respectively. This implies that MB adsorption will be more favorable onto  
201 the doped adsorbent (DCCF) at natural pH.



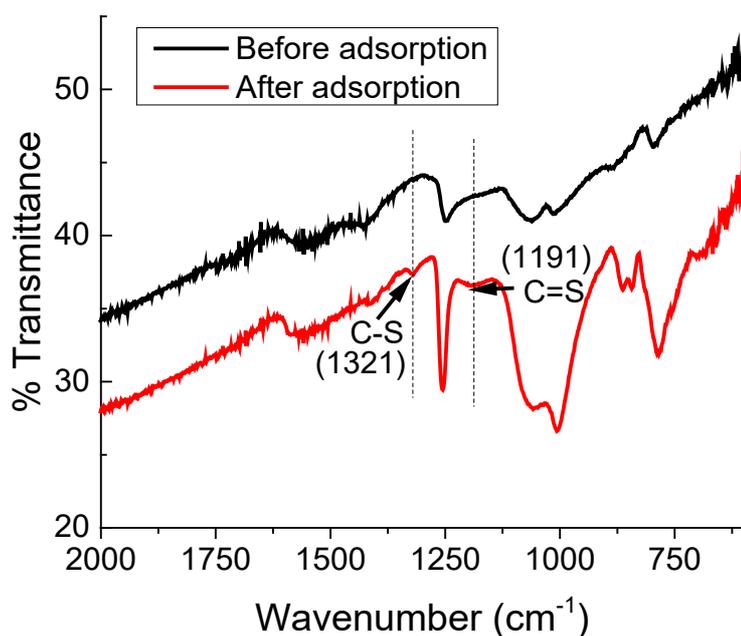
202

203 Figure 4. Point of Zero Charge ( $\text{pH}_{\text{zc}}$ ) plots for a) CCF and DCCF.

#### 204 3.1.5. FTIR

205 In order to confirm MB adsorption onto the doped adsorbent, FTIR was used to  
206 identify characteristic carbon-sulfur bonds post-adsorption onto DCCF. Compared to  
207 the raw adsorbent material, there are two additional peaks at  $1191$  and  $1321\text{ cm}^{-1}$  which  
208 are correlated to the C=S double bond and the C—S bond, respectively. The

209 introduction of these carbon sulfur bonds post-adsorption confirms that MB is adsorbed  
210 to the surface and is not degraded during adsorption process. A similar band at 1396  
211  $\text{cm}^{-1}$  was observed for CCF post MB adsorption (Figure S1), indicating a similar  
212 nondegradative adsorption process for the undoped sample as well.



213

214 Figure 5. FTIR of DCCF adsorbent before and after adsorption of MB

### 215 3.2. Adsorption characterization

#### 216 3.2.1. Adsorbent dosage:

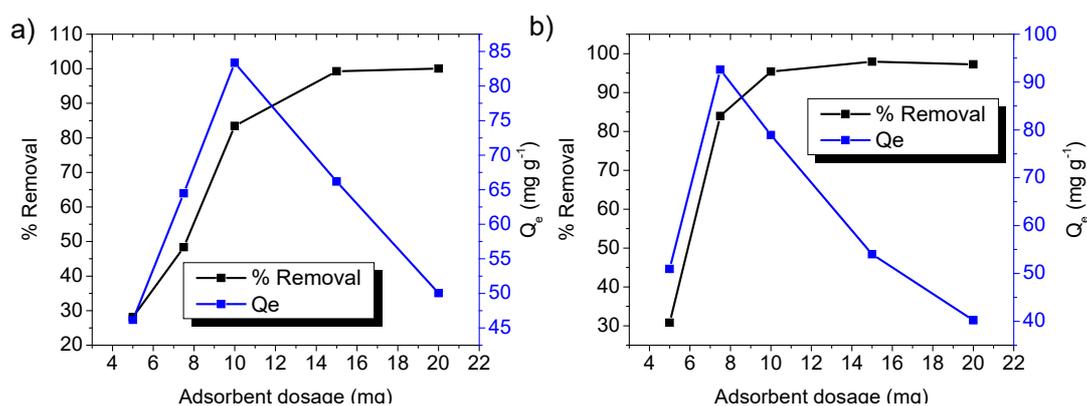
217 Various masses of CCF or DCCF were contacted with 50 mL solutions of MB dye,  
218 separately, and allowed to reach equilibrium. Afterwards, the percent removal of dye  
219 was calculated using Equation 1.

220 
$$\text{Percent Removal} = \left( \frac{c_0 - c_e}{c_0} \right) * 100 \quad (1)$$

221 Where C is the concentration of MB in solution initially and at equilibrium. The amount  
 222 of dye adsorbed at equilibrium,  $Q_e$  ( $\text{mg g}^{-1}$ ) was calculated by using the following  
 223 Equation 2:

$$224 \quad Q_e = \frac{(C_0 - C_e)V}{W} \quad (2)$$

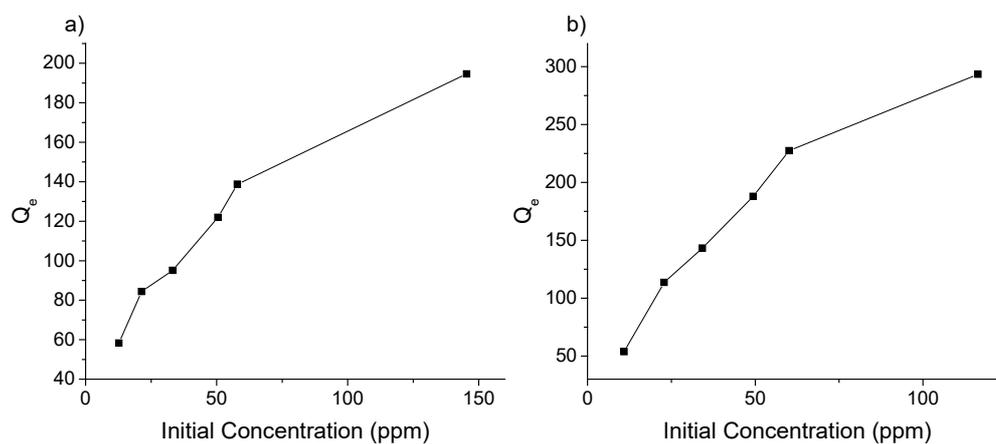
225 Where V is the volume of solution and W is the weight of adsorbent. For both  
 226 samples, percent removal of dye increases with an increase in adsorbent dosage (Figure  
 227 6). However,  $Q_e$  increases to a maximum value and then decreases after a certain mass  
 228 dosage. For CCF, the maximum  $Q_e$  value is obtained at a mass dosage of 10 mg. For  
 229 DCCF, this occurs at a slightly lower mass of 7.5 mg. To keep conditions the same for  
 230 both adsorbents, a mass loading of 10 mg is used for further adsorption experiments.



231  
 232 Figure 6. Effects of adsorbent dosage on adsorption capacities and % MB removal for  
 233 a) CCF and b) DCCF.

234 3.2.2. Effect of initial concentration:

235 The effect of initial concentration of MB adsorption onto the adsorbents was  
236 investigated by contacting a fixed mass of 10 mg adsorbent to varying concentration of  
237 MB from 5-100 ppm. For both adsorbents, it was observed that the adsorption capacity  
238 increased as the initial concentration of MB increased (Figure 7). This is due to the  
239 mass transfer driving force between liquid-solid interface involved in heterogeneous  
240 adsorption. More dye molecules in the liquid phase shifts equilibrium toward  
241 adsorption onto the solid phase. Also, when the initial concentration is very low (5 ppm),  
242 both adsorbents exhibit a similar  $Q_e$  value. However, for CCF, the maximum  $Q_e$  value  
243 achieved is 194.6 mg g<sup>-1</sup> while DCCF reaches a value of 293.45 mg g<sup>-1</sup>. This indicates  
244 the enhanced adsorptive capabilities of DCCF compared to CCF.



245

246 Figure 7. Effects of initial MB concentration on the equilibrium adsorption capacity of

247 a) CCF and b) DCCF.

248 3.2.3. Adsorption isotherms:

249 Adsorption isothermal modelling of the data allows a detailed investigation of  
250 possible adsorption mechanisms. The models help to describe the interactions between  
251 adsorbent and dissolved dye species at the liquid-solid phase boundary and allow an  
252 estimation of the maximum adsorption capacity. The two most common models,  
253 Langmuir and Freundlich models, have been applied to the adsorption data of CCF and  
254 DCCF samples.

255 Modelling with the Langmuir equation is performed with several assumptions, one  
256 being that only a monolayer of adsorbate can be adsorbed onto the active sites of an  
257 adsorbents, and there is a limited amount of these sites. The model also makes the  
258 assumptions that those active sites are energetically equivalent regardless of their  
259 occupation, meaning the Langmuir equation does not consider repulsive forces of  
260 molecules bound to adsorbent surface. The linear form of the Langmuir equation [25]  
261 (Equation 3) was used to determine the Langmuir constants related to maximum  
262 adsorption amount per unit gram of adsorbent ( $Q_{max}$ ) and related to the energy of  
263 adsorption ( $K_L$ )

$$264 \quad \frac{C_e}{Q_e} = \frac{1}{Q_{max}K_L} + \frac{1}{Q_{max}} C_e \quad (3)$$

265 From the slope of Equation 3,  $Q_{\max}$  can be obtained and was determined to be 212.8  
266 and 303.0 mg g<sup>-1</sup> for CCF and DCCF, respectively (Table 3). This indicates that DCCF  
267 possesses a higher capacity to adsorb MB from solution. The  $K_L$  value of DCCF is also  
268 much higher than CCF (0.38 vs 0.08) indicating a stronger interaction between doped  
269 sample surface and the adsorbate. Both models showed reasonable fitting with  $R^2$   
270 values of 0.911 and 0.986 for CCF and DCCF, respectively.

271 Modelling with the Freundlich equation is done with the assumptions that the  
272 adsorbent surface is heterogeneous and that the adsorption sites are of varying energy.  
273 The Freundlich equation (Equation 4) was also used in the linear form:

$$274 \quad \log Q_e = \log K_F + \frac{1}{n} \log C_e \quad (4)$$

275 Where  $K_F$  and  $n$  are constants related to adsorption capacity and intensity, respectively.  
276 Neither adsorbent was well represented by the model with  $R^2$  values less than 0.88 in  
277 both cases. However, both adsorbents possess an  $n$  value greater than 1 which is  
278 indicative of a favorable process of adsorption. The  $n$  value of DCCF is greater than  
279 that of CCF (Table 3) which can be correlated to a stronger interaction between  
280 adsorbate and adsorption sites on the surface of the adsorbent material.  $K_F$  values are

281 related to adsorption capacity and, like Langmuir modelling of the data, DCCF exhibits  
282 a higher  $K_F$  value. Langmuir and Freundlich fitting plots are displayed in Figure S2.

283 To investigate the spontaneity of the adsorption onto the two different adsorbents,  
284 Gibbs free energy was calculated from Equation 5.

$$285 \quad \Delta G^\circ = -RT \ln k_0 \quad (5)$$

286 where R is the gas constant ( $8.314 \text{ J mol}^{-1} \text{ K}^{-1}$ ) and T is the temperature (298 K), and  
287  $k_0$ , is equal to  $Q_e/C_e$  [26]. Both CCF and DCCF exhibited spontaneous adsorption  
288 processes, indicated by negative values of  $\Delta G^\circ$ . DCCF value of  $\Delta G^\circ$  is lower than CCF,  
289 indicating increased spontaneity of adsorption process upon conversion to doped  
290 carbon material.  $\Delta G^\circ$  values for both adsorbents are listed in Table 3.

291 [Table 3]

#### 292 3.2.4. Kinetics

293 In order to gain insight on the kinetic mechanism of adsorbents, kinetic adsorption  
294 was fitted into pseudo-first and pseudo-second order kinetic models. Experiments were  
295 performed by varying initial concentration from 5 to 100 ppm of MB at natural pH and  
296 recording the dye concentration at various time intervals after contact with adsorbent

297 (Figure 8a and 8b). The pseudo-first order model was used in the linear form (Equation  
298 6) in order to evaluate the first order rate constant,  $k_1$ .

$$299 \quad \log(Q_e - Q_t) = \log Q_e - \frac{k_1}{2.303} t \quad (6)$$

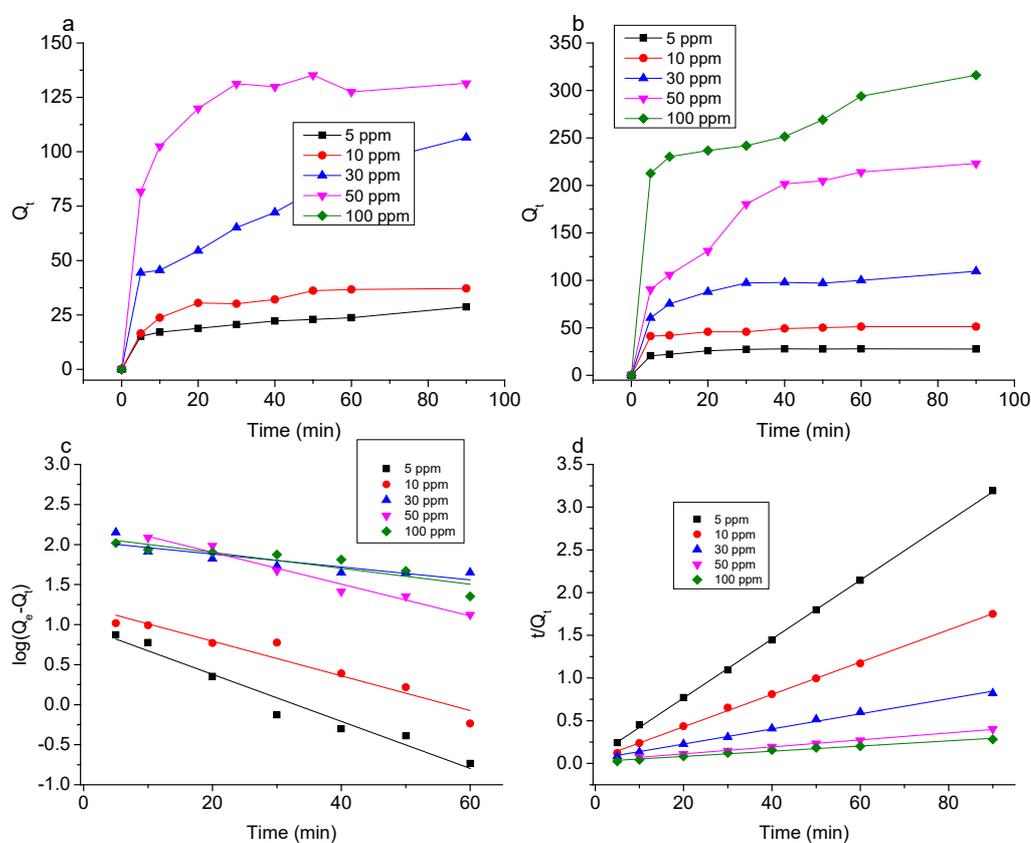
300 Where  $Q_t$  is the amount of dye adsorbed at time,  $t$ .  $R^2$  values were used to determine  
301 the better fitting model. The pseudo-second order equation was also used in the linear  
302 form (Equation 7) to determine second order rate constant,  $k_2$ .

$$303 \quad \frac{t}{Q_t} = \frac{1}{k_2 Q_e^2} + \frac{1}{Q_e} t \quad (7)$$

304 Plotting the linear form of Equation 6 and 7 generates a straight line in which  $k$  can  
305 be directly calculated (Figure 8c, 8d, S2a, and S2b). CCF average  $R^2$  value is 0.88  
306 (Table S1) while the average value of  $R^2$  for second order fitting is 0.99. This indicates  
307 a better fitting of CCF adsorption to pseudo-second order kinetics. DCCF average  $R^2$   
308 value for pseudo-first order plot is 0.90 while for pseudo-second, the value average is  
309 0.99. This indicates that the adsorption mechanism is better correlated to a pseudo-  
310 second order process for both samples. This process is characterized by strong  
311 chemisorptive adsorption between MB and CCF and DCCF adsorbents. In addition, the  
312 standard deviation was calculated from Equation 8:

$$313 \quad \Delta Q(\%) = 100 \times \sqrt{\frac{\sum \left[ \frac{Q_{t,exp} - Q_{t,cal}}{Q_{t,exp}} \right]^2}{n-1}} \quad (8)$$

314 For CCF adsorption,  $\Delta Q$  was found to be between 1.03-8.48 for second order  
 315 compared to 6.98-19.90 for first order (Table S1). Similarly, DCCF displayed  $\Delta Q$   
 316 values between 4.52-16.97 for pseudo-first order and 4.89-8.44 for pseudo-second  
 317 order. This data further supports a chemisorptive mechanism of adsorption for the two  
 318 adsorbents.



319  
 320 Figure 8. Kinetics plot of a) CCF and b) DCCF and pseudo c) first and d) second order  
 321 fitting of data of doped sample.

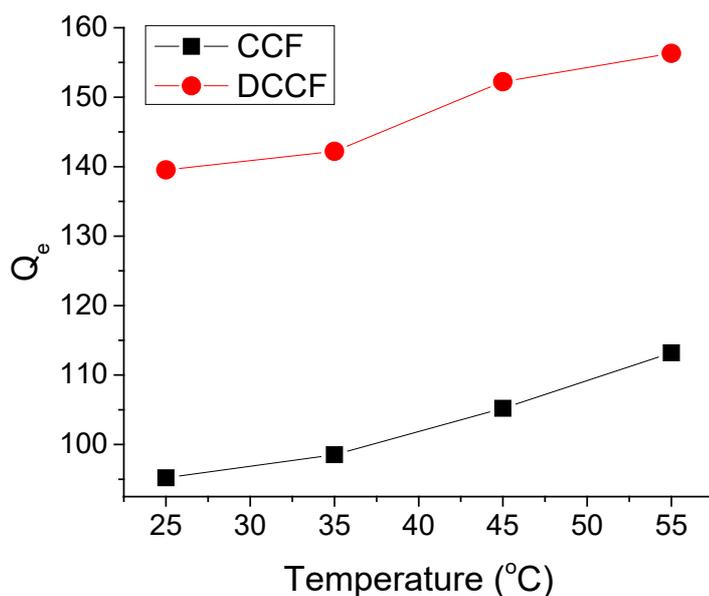
322 The adsorption capacity of CCF and DCCF were compared to those of other waste-  
 323 derived carbon materials for their removal of MB from solution. The waste precursors

324 and corresponding maximum adsorption capacities are reported in Table 4. From this  
325 data, it can be concluded that CCF and DCCF show exceptional application as  
326 adsorbent materials for removal of the cationic MB dye as their adsorption capacities  
327 are higher than many other waste-derived carbons. Additionally, many of the  
328 previously used waste precursors require chemical activation, whereas this work  
329 highlights a simplistic method to produce doped carbons with desirable adsorption  
330 characteristics.

331 [Table 4]

### 332 3.2.5. Effect of temperature:

333 In order to evaluate the temperature effect on adsorption onto the cigarette-based  
334 samples, experiments were performed at four different temperatures ranging from 25  
335 to 55 °C. It is observed that for both adsorbent materials, the adsorption capacity,  $Q_e$  is  
336 increasing as the temperature increases (**Figure 9**). This is due to an increased diffusion  
337 rate of MB molecules into the internal cavities of porous carbons [25]. This occurs  
338 mainly due to the lowering of viscosity of the solvent as temperature increases. This is  
339 also indicative of an endothermic adsorption process for both adsorbents [27].



340

341 Figure 9. Effect of temperature on equilibrium adsorbent capacity from initial

342 concentration of 30 ppm and 10 mg adsorbent dosage.

343 3.2.6. Effect of pH:

344 The effect of solution pH on MB adsorption was determined by contacting 10 mg

345 of adsorbent to 50 mL of 30 ppm MB solution (**Figure 10**). CCF adsorption is greatly

346 dependent on pH, ranging from 77.6 mg/g to 99.7 mg/g in a pH range from 3.9 to 10.2.

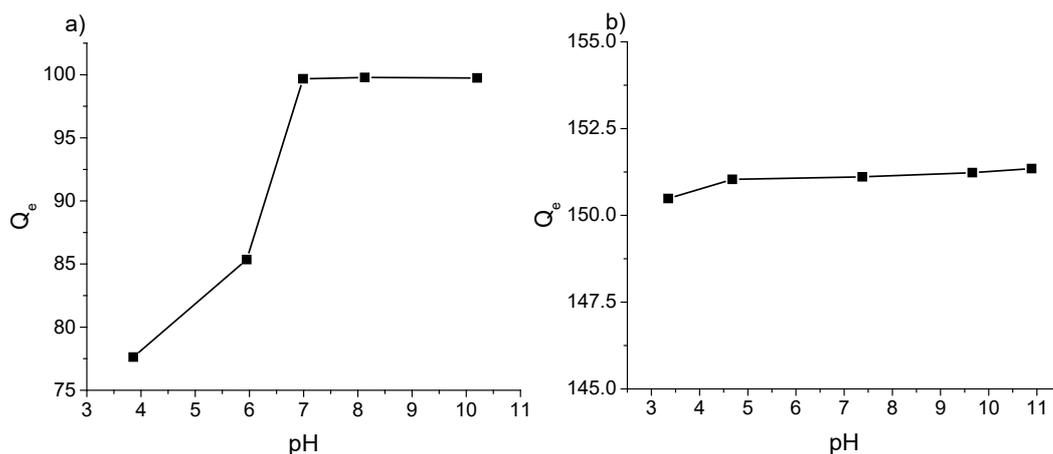
347 This is due to the neutral PZC of CCF. Below pH 7, the adsorption is unfavored because

348 of the repulsive forces between MB and the positive adsorbent surface. In contrast,

349 DCCF adsorption capacity remains relatively unchanged over the pH range 3.35 to

350 10.89. This is because of a low PZC value of DCCF, causing it to have a net negative

351 surface charge at pH past 3.23.



352

353 Figure 10. Effect of initial solution pH on adsorption capacity of a) CCF and b) DCCF

354 using an initial 50 mL of 30 ppm MB solution.

#### 355 4. Conclusions

356 Useful adsorbent materials were successfully prepared from waste CCF using a simple and

357 rapid one-step microwave synthesis. DCCF exhibited an exceptional maximum adsorption

358 value of 303.0 mg g<sup>-1</sup>, making it a very efficient and low-cost adsorbent. The materials were

359 characterized in detail to reveal crucial information about their surface area, elemental

360 composition, and morphology. The adsorbents were found to have high surface area (~177 m<sup>2</sup>

361 g<sup>-1</sup>) and well-developed porosity. Doping of the sample was confirmed using XPS which

362 showed significant contribution of phosphorus and nitrogen on the surface of the material which

363 played a significant role in enhancing the adsorption capacity of the material. Adsorption of

364 MB onto adsorbents was found to be best correlated to a monolayer adsorption process as

365 confirmed by higher R<sup>2</sup> value with Langmuir fitting. Further, the adsorbents undergo a pseudo-

366 second order adsorption process which is indicative of a chemisorptive process. Adsorption  
367 onto the adsorbents is spontaneous ( $\Delta G < 0$ ) and endothermic in nature. This work highlights an  
368 inexpensive and green method to convert a common litter source into a useful material for water  
369 remediation.

## 370 **Declarations**

### 371 **Availability of data and materials**

372 The datasets generated during and/or analyzed during the current study are available  
373 from the corresponding author on reasonable request.

### 374 **Competing interests**

375 The authors declare they have no competing interests.

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378 University of Arkansas at Little Rock

### 379 **Authors' contributions**

380 S.M., Z.A, A.I., and S.A collected adsorption data and performed data analysis. S.M.  
381 and F.W. collected physical characterization data. T.V. and N.S. provided  
382 supervision, project administration, and acquisition of funding. Writing and original

383 draft preparation was conducted by S.M. and N.S. All authors read and approved the  
384 final manuscript.

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483 sorption of crystal violet and methylene blue from aqueous solutions onto an  
484 agro-waste derived activated carbon. *Appl Water Sci* 2020;10:132.

485 **Table 1.** Surface area characteristics from BET.

Sample	BET surface area (m <sup>2</sup> g <sup>-1</sup> )	Pore volume (cm <sup>3</sup> g <sup>-1</sup> )	Micropore volume (cm <sup>3</sup> g <sup>-1</sup> )	Mesopore volume (cm <sup>3</sup> g <sup>-1</sup> )	Average pore width (Å)
CCF	176.5	0.140	0.042	0.098	31.7
DCCF	177.6	0.137	0.017	0.120	31.1

486 **Table 2.** Surface elemental composition (At%) of adsorbents

Element	CCF	DCCF
C1s	80.77	72.56
O1s	17.8	21.91
P2p	0.30	3.98
N1s	---	0.90
Si2p	1.13	---

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491 **Table 3.** Langmuir and Freundlich constant value results from linear fitting and free  
 492 energy values for CCF and DCCF

Isotherm	Parameter	CCF	DCCF
Langmuir	$Q_{\max}$ (mg g <sup>-1</sup> )	212.8	303.0
	$K_L$ (L mg <sup>-1</sup> )	0.08	0.38
	$R^2$	0.911	0.986
Freundlich	$K_F$ (mg g <sup>-1</sup> (L mg <sup>-1</sup> ) <sup>1/n</sup> )	54.2	121.3
	n	3.85	4.55
	$R^2$	0.874	0.828
Gibb's free energy	$\Delta G^\circ$ (kJ mol <sup>-1</sup> )	-5.78	-11.1

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499 **Table 4.** Comparison of maximum adsorption capacity of MB of CCF and DCCF to  
500 other adsorbent materials (at 298 K).

<b>Adsorbent precursor</b>	<b>Maximum capacity (mg g<sup>-1</sup>)</b>	<b>Reference</b>
Carbonized cigarette filter (CCF)	212.8	This work
P and N co-doped cigarette filter (DCCF)	303.0	This work
Banana peel	227.2	[28]
Coffee grounds	181.8	[29]
Coconut leaves	66.0	[30]
Sludge	46.7	[31]
Rice husk	33.9	[32]
Seed pod	14.8	[33]

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## Supporting Information

# Phosphorus and nitrogen co-doped carbon derived from Cigarette Filter for adsorption of methylene blue dye from aqueous solution

Samantha Macchi<sup>1</sup>, Zane Alsebai<sup>2</sup>, Fumiya Watanabe<sup>3</sup>, Arooba Ilyas<sup>1</sup>, Shiraz Atif<sup>1</sup>, Tito Viswanathan<sup>1</sup> and Noureen Siraj<sup>1,\*</sup>

<sup>1</sup> Department of Chemistry, University of Arkansas at Little Rock, 2801 S. University Ave, Little Rock, AR 72204, USA; [spmacchi@ualr.edu](mailto:spmacchi@ualr.edu), ZA, AI, SA, [txviswanatha@ualr.edu](mailto:txviswanatha@ualr.edu), [nxsiraj@ualr.edu](mailto:nxsiraj@ualr.edu)

<sup>2</sup> Little Rock Central High School, 1500 Park Street, Little Rock, AR 72202, USA; [zane.abdeen.alsebai@gmail.com](mailto:zane.abdeen.alsebai@gmail.com)

<sup>3</sup> Center for Integrative Nanotechnology Sciences, University of Arkansas at Little Rock, 2801 S. University Ave, Little Rock, AR 72204, USA; [fxwatanabe@ualr.edu](mailto:fxwatanabe@ualr.edu)

\* Correspondence: [nxsiraj@ualr.edu](mailto:nxsiraj@ualr.edu); (501-916-6544)

### FTIR

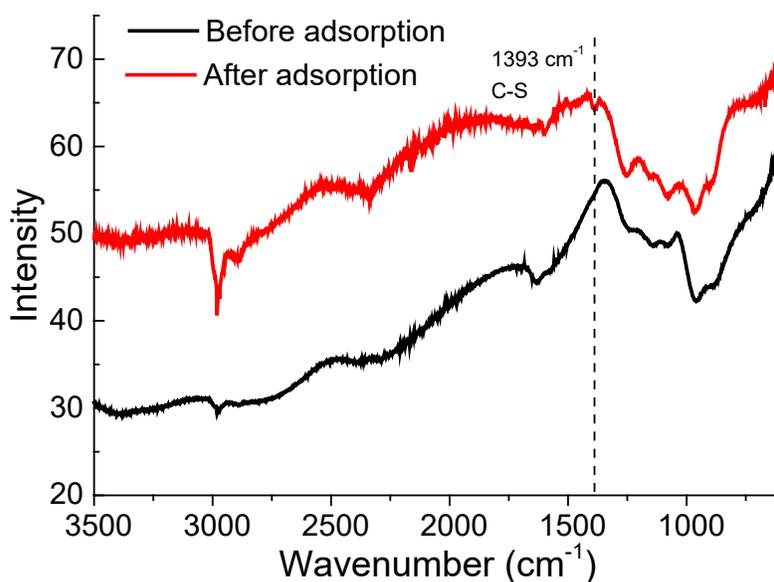


Figure S1. FTIR of CCF before and after adsorption

### Adsorption modelling

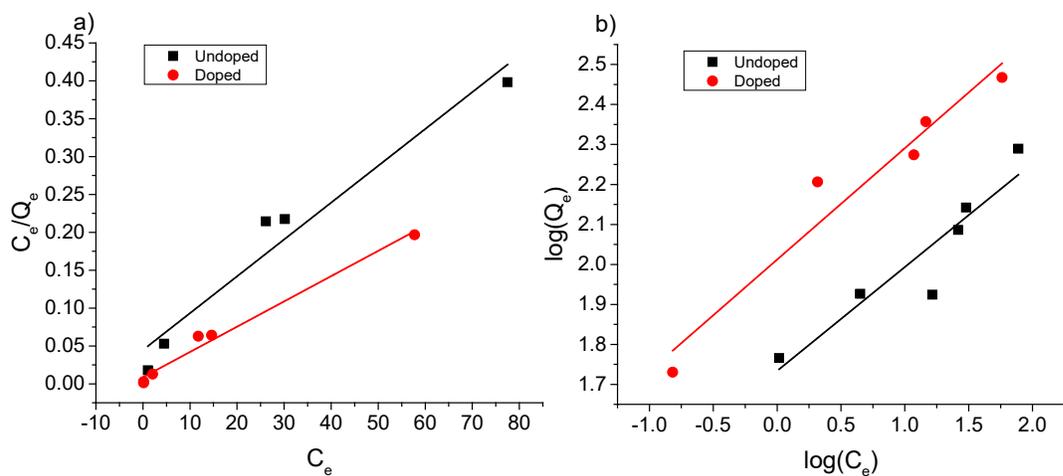


Figure S2. a) Langmuir fitting and b) Freundlich fitting of CCF and DCCF adsorption data from Figure 7.

### Kinetic modelling of undoped sample data

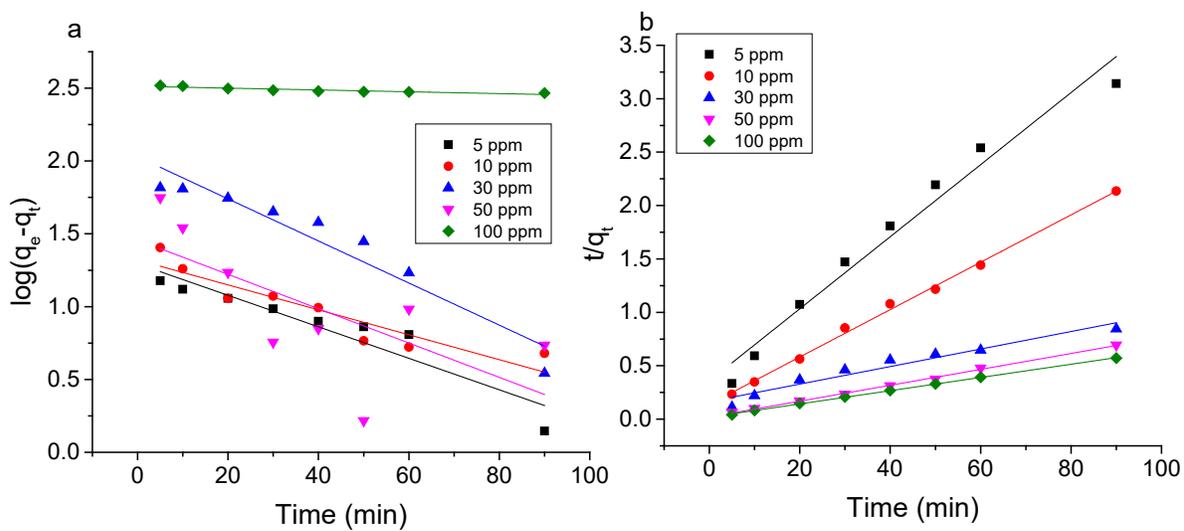


Figure S3. A) Pseudo first and b) pseudo second order fitting for CCF kinetic data from Figure 8a.

Table S1. Results of fitting of pseudo first and second order kinetic models on adsorption onto CCF and PNCF.

CCF									
Pseudo-first order					Pseudo-second order				
$C_0$ (ppm)	$Q_{e,cal}$ (mg/g)	$k_1$ (1/min)	$R^2$	$\Delta q$	$C_0$ (ppm)	$Q_{e,cal}$ (mg/g)	$k_2$ (g/mg · min)	$R^2$	$\Delta q$
5	26.15	0.00290	0.988	6.98	5	23.78	0.00661	0.995	8.05
10	44.67	0.00503	0.934	15.14	10	42.29	0.00326	0.993	1.03
30	99.71	0.00438	0.940	19.90	30	90.47	0.00097	0.978	8.48
50	134.24	0.00855	0.619	14.57	50	132.48	0.00193	0.995	5.90
100	176.42	0.00039	0.911	8.80	100	154.29	0.00030	0.999	6.78
DCCF									
Pseudo-first order					Pseudo-second order				
$C_0$ (ppm)	$Q_{e,cal}$ (mg/g)	$k_1$ (1/min)	$R^2$	$\Delta q$	$C_0$ (ppm)	$Q_{e,cal}$ (mg/g)	$k_2$ (g/mg · min)	$R^2$	$\Delta q$
5	28.47	0.00986	0.877	8.88	5	28.47	0.01479	0.999	6.79
10	51.92	0.00812	0.953	4.52	10	50.63	0.00740	0.998	4.89
30	100.84	0.00708	0.873	13.82	30	100.38	0.00578	1.000	5.36
50	222.93	0.00968	0.987	16.97	50	223.71	0.00039	0.989	7.93
100	300.40	0.00434	0.828	9.51	100	263.54	0.00117	0.995	8.44