

Degradation of Tris(1-chloro-2-propanyl) Phosphate by the Synergistic Effect of Persulfate and Zero-valent Iron During a Mechanochemical Process

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Research Article

Keywords: Tris(1-chloro-2-propanyl) phosphate, Persulfate, Mechanochemical, Zero-valent iron, Dechlorination, Degradation

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1 **Degradation of tris(1-chloro-2-propanyl) phosphate**
2 **by the synergistic effect of persulfate and zero-valent**
3 **iron during a mechanochemical process**

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13

14

Abstract

15
16 This study revealed a dual pathway for the degradation of tris (1-chloro-2-propanyl)
17 phosphate (TCPP) by zero-valent iron (ZVI) and persulfate as co-milling agents in a
18 mechanochemical (MC) process. Persulfate was activated with ZVI to degrade TCPP
19 in a planetary ball mill. After milling for 2 h, 96.5% of the TCPP was degraded with the
20 release of 63.16, 50.39 and 42.01% of the Cl^- , SO_4^{2-} and PO_4^{3-} , respectively. In the
21 first degradation pathway, persulfate was activated with ZVI to produce hydroxyl ($\cdot\text{OH}$)
22 radicals and ZVI is oxidized to Fe(II) and Fe(III). A substitution reaction occurred as
23 a result of the attack of $\cdot\text{OH}$ on the P–O–C bonds, leading to the successive breakage
24 of the three P–O–C bonds in TCPP to produce PO_4^{3-} . In the second pathway, a C–Cl
25 bond in part of the TCPP molecule was oxidized by $\text{SO}_4^{\cdot-}$ to carbonyl and carboxyl
26 groups. The P–O–C bonds continued to react with $\cdot\text{OH}$ to produce PO_4^{3-} . Finally, the
27 intermediate organochloride products were further reductively dechlorinated by ZVI.
28 However, the synergistic effect of the oxidation ($\cdot\text{OH}$ and $\text{SO}_4^{\cdot-}$) and the reduction
29 reaction (ZVI) did not completely degrade TCPP to CO_2 , resulting in a low
30 mineralization rate (35.87%). Moreover, the intermediate products still showed the
31 toxicities in LD_{50} and developmental toxicant. In addition, the method was applied for
32 the degradation of TCPP in soil, and high degradations (>83.83%) were achieved in
33 different types of soils.

34
35 **Keywords:** Tris(1-chloro-2-propanyl) phosphate; Persulfate; Mechanochemical; Zero-

36 valent iron; Dechlorination; Degradation

37 **Speciality:** Phosphorus flame retardants; Advanced oxidation process; Ball milling

38

39 1. Introduction

40 Brominated flame retardants (BFRs) have been banned in Europe on the grounds
41 of their toxicity (Veen & Boer, 2012). They have been replaced by phosphorus flame
42 retardants (PFRs), which are used to prevent the spread of flames after combustion and
43 to delay ignition. PFRs are widely used in the textile and electronics industries, in
44 transportation and in home improvement materials (Veen & Boer, 2012). However,
45 PFRs can be released to the environment via volatilization, product wear and leakage
46 during production and use. Although PFRs are not listed as persistent organic pollutants
47 (POPs), they are long-lived in the environment (Quintana et al., 2008). As a typical
48 PFRs, tris(1-chloro-2-propanyl) phosphate (TCPP) has a potential toxicity which is
49 similar with BFRs (Björklund et al., 2004). Thus, TCPP should be removed from the
50 environment as a matter of urgency.

51 TCPP has been detected in water, air, soil and organisms (Un-Jung et al., 2017,
52 Wang et al., 2017). The levels of TCPP in surface water range from 0.05 µg/L to 10
53 µg/L, and those in river sediments were up to 165 µg/kg dw. Previous reports have
54 shown that TCPP is both carcinogenic and teratogenic and accumulates in the liver and
55 kidneys, resulting in a decrease of the number of cells and a change in neurotransmitters
56 (Hoffman et al., 2014). Mechanochemical (MC) destruction is an effective and
57 environmentally friendly method of removing chlorinated organic pollutants (Yan et al.,
58 2017). Unlike photocatalytic and microbial degradation (Jurgens et al., 2014, Ruan et
59 al., 2013), MC degradation is inexpensive, rapid, efficient, produces harmless

60 degradation products (Cagnetta et al., 2016) and has been used for the degradation of
61 persistent organic pollutants (Veen & Boer, 2012). However, the MC degradation of
62 TCPP has not been reported previously.

63 In the MC process, chemical reagents are activated by the high mechanical energy
64 in a ball-milling reactor and the bonds in the target pollutants are destroyed as a result
65 of the change in the morphology and crystal structure of the pollutant (Dubinskaya,
66 2010). TCPP contains P–O–C and C–Cl bonds, which both have important roles in
67 maintaining the stability and toxicity of POPs. However, the use of MC processes to
68 simultaneously degrade pollutants containing both phosphorus and chlorine has not
69 been reported previously. We suggest that the mechanisms of the MC degradation of
70 TCPP are different from those of other POPs.

71 Metals and metal oxides have been used as co-milling reagents to enhance the
72 efficiency of the MC process in ball-milling (Fan et al., 2018, Yan et al., 2017). As a
73 strong oxidant, persulfate is widely used in the degradation of organic matter. It can be
74 activated by heat, alkalis, ultraviolet light, microwave irradiation and transition metals
75 to form highly active sulfate radicals ($\text{SO}_4^{\cdot-}$) that react with organic molecules (Oh et
76 al., 2009, Wei et al., 2016). Also, persulfate can be activated by MC process with NaOH
77 or CaO to degrade organic pollutants (Fan et al., 2020, Yan et al., 2015). Previous
78 studies have shown that zero-valent iron (ZVI), Fe^{2+} and Fe^{3+} can activate persulfate
79 (Oh et al., 2009, Wei et al., 2016, Yan et al., 2017). Under the action of free radicals,
80 the C–Cl bonds of organic pollutants are broken and organic substances gradually

81 become inorganic substances, eventually resulting in mineralization (Cagnetta et al.,
82 2017). In the MC process, zero-valent metals or metal oxides have been used as co-
83 milling reagents with persulfate to enhance the MC degradation of pollutants (Liu et al.,
84 2016a, Wang et al., 2019). However, the degradation of chlorinated organic compounds
85 via a MC process with both ZVI and persulfate as co-milling agents has not yet been
86 reported, and the degradation mechanisms remain unclear. Especially, the synergistic
87 effect of the reduction of ZVI and the oxidation reaction of $\text{SO}_4^{\cdot-}$ in MC process on
88 pollutants degradation need to be further explored.

89 ZVI and persulfate were used as co-milling reagents to remove TCPP in a
90 planetary ball mill. The objectives of this study were to reveal the mechanism by which
91 a persulfate+Fe+mechanochemical (PS+Fe⁰+MC) process can use activated persulfate
92 to degrade TCPP. The degradation intermediates and final products of TCPP were to be
93 identified. The aim was to determine the pathway for the degradation of TCPP by this
94 MC method to develop a new method for the remediation of chlorinated organic
95 compounds.

96 **2. Materials and methods**

97 **2.1. Materials**

98 The TCPP ($\text{C}_9\text{H}_{18}\text{Cl}_3\text{PO}_4$, $\geq 98\%$ purity) was purchased from Shanghai Rhawn
99 Technology Development (Shanghai, China). This product contains two isomers (Fig.
100 S1 and Table S1): tri(chloro-isopropyl) phosphate and *bis*-(1-chloro-2-propyl) (3-
101 chloro-1-propyl) phosphate, referred to here as TCPP 1 and TCPP 2, respectively. Iron

102 powder (100 mesh) was obtained from Shanghai Macklin Biochemical (Shanghai,
103 China). Potassium persulphate ($K_2S_2O_8$, $\geq 98\%$ purity) and the solvents (methanol, ethyl
104 acetate and absolute ethanol) used in the gas chromatography–mass spectrometry (GC–
105 MS) analyses were all purchased from Sinopharm Chemical Reagent (Shanghai, China).
106 Ethyl acetate was purchased from Sinopharm Chemical Reagent Co., Ltd., Shanghai,
107 China. All other chemical reagents and organic solvents were of analytical-reagent
108 grade.

109 Three soils were collected from Liaoning (red soil), Jiangsu (yellow soil) and
110 Heilongjiang (black soil) in China, respectively. All the soils were air-dried for one
111 week ground and passed through a 1-mm mesh screen. The selected soil was stored at
112 4 °C and used as natural soil.

113 **2.2. Ball-milling experiment**

114 The MC experiment was performed in a planetary ball mill (QM-1SP2, Nanjing
115 University Instrument Corp., Nanjing, China). Different ratios of iron powder and
116 persulfate were mixed with the TCPP as co-milling reagents to give different weight
117 ratios. The Fe^0 +persulfate+TCPP mixture weighed 5 g. 150g of stainless-steel balls
118 with diameters of 5 and 8 mm were placed into two 500-mL stainless-steel pots. The
119 planetary ball mill was operated at a speed of 300~500 rev min⁻¹ and the direction of
120 rotation changed automatically every 45 min, including a 15 min pause for cooling. All

121 the experiments were performed in triplicate. The values of the mean and standard
122 deviation were calculated by SPSS 19.0 software.

123 **2.3. MC degradation of TCPP in soil**

124 4.5g of different types of soil with 200 mg/kg of TCPP, 1g of iron powder and
125 0.25g of persulfate was mixed and added into the ball milling tank with 30:1 of the ball
126 material mass ratio (BMR). The planetary ball mill was operated at a speed of 400 rpm,
127 and the rotation direction changed automatically every 45 min, including 15min pause
128 cooling time. All experiments were performed in triplicate.

129 **2.4. Determination of TCPP and the degradation product**

130 To determine the concentration of TCPP and the degradation product, 0.05 g of
131 each ground sample was extracted with 10 mL of ethyl acetate and concentrated to 1
132 mL in a rotary evaporator (Rotavapor R-200, Buchi, Flawil, Switzerland) (Liu et al.,
133 2016b). The concentration of TCPP was determined by GC/MS/MS using an Agilent
134 7000B system equipped with a DB-1 column (30m×0.25mm×1.00μm) (Agilent
135 Technologies Inc., USA). The column temperature was increased from 60 to 280°C
136 (held for 1 min) at 15°C min⁻¹ and the residence time of the solvent was 5 min. The
137 carrier gas was 99.999% He. The mass spectrometer transmission line and the ion
138 source temperature were both 250°C and the mass scan range was 30~400.

139 The degradation products of TCPP were qualitatively determined by liquid
140 chromatography–quadrupole time-of-flight mass spectrometry (LC–QTOF-MS) using

141 a Shimadzu LC 30A + AB Sciex Triple TOF 5600⁺ system equipped with a Agilent
142 ZORBAX SB-C18 column (100 mm × 2.1 mm × 3.5 μm). The column temperature was
143 40°C. The measurements were performed in the positive ion mode by gradient elution
144 using water (containing 0.1% formic acid) and acetonitrile at a flow-rate of 0.3 mL/min.
145 The mass scan range was 50~1000 (Yu et al., 2019).

146 **2.5. Determination of Cl⁻, SO₄²⁻ and PO₄³⁻**

147 After MC treatment, 0.01g of each sample was dissolved in 20 mL of Milli-Q
148 water. The mixture was stirred with a magnetic stirrer for 20 min at 80°C and then
149 treated ultrasonically for 30 min before filtration through a 0.47 μm fiber filter (Zhang
150 et al., 2011). Cl⁻, SO₄²⁻ and PO₄³⁻ were determined in the collected filtrate using an
151 ICS900 ion chromatography system (Dionex, USA) equipped with a IonPac AG23
152 Guard Column (4 × 50 mm). The column temperature was 25°C with a flow-rate of 1
153 mL/min and current intensity of the anion was 35 mA. The change in ion concentration
154 was calculated by the release rate:

$$155 \text{ Release rate} = (C_t - C_0)/C_0$$

156 where C_t is the concentration of the ion at t (min) and C_0 is the concentration of the
157 ion at 0 min.

158 **2.6. Instrumental analysis**

159 Different methods of analysis were used to characterize the ball-milling samples
160 collected at different times in the ball-milling experiment to clarify the mechanism of
161 TCPP degradation by the MC process. Raman spectra were recorded using a DXR532

162 microscopic confocal Raman spectrometer (Thermo Fisher Scientific, USA) with an Ar
163 laser beam at 514.5 nm and a scan range of 400~2500 cm^{-1} (Liu et al., 2016b). The
164 infrared spectra were measured with the KBr disk method using a Thermo Fisher
165 Scientific Nicolet IS5 Fourier transform infrared (FTIR) spectrometer in the range
166 400~4000 cm^{-1} (Dong et al., 2019).

167 The crystal structure of the ball-milling sample was analyzed with an Ultima IV
168 X-ray diffraction (XRD) spectrometer (Rigaku Electric Co., Ltd, Japan) in the range 2θ
169 = 10~90° at a step size of 0.02° (Sui et al., 2017). The elemental distribution and micro-
170 morphology of the ball-milling samples were analyzed by field-emission scanning
171 electron microscopy using an FEI Quanta 400 FEG (Quanta, USA). The changes in the
172 valence states of the elements in the ball-milling samples were analyzed by X-ray
173 photoelectron spectrometry (XPS) using a ESCALAB 250Xi spectrometer (Thermo
174 Fisher Scientific, USA) and the binding energy scale was calibrated by the C1s peak at
175 284.8 eV (Dong et al., 2019). The active species and free radical were determined by
176 an electron spin resonance (ESR) using Bruker ESR A320 (Germany).

177 **2.7. Statistical analysis**

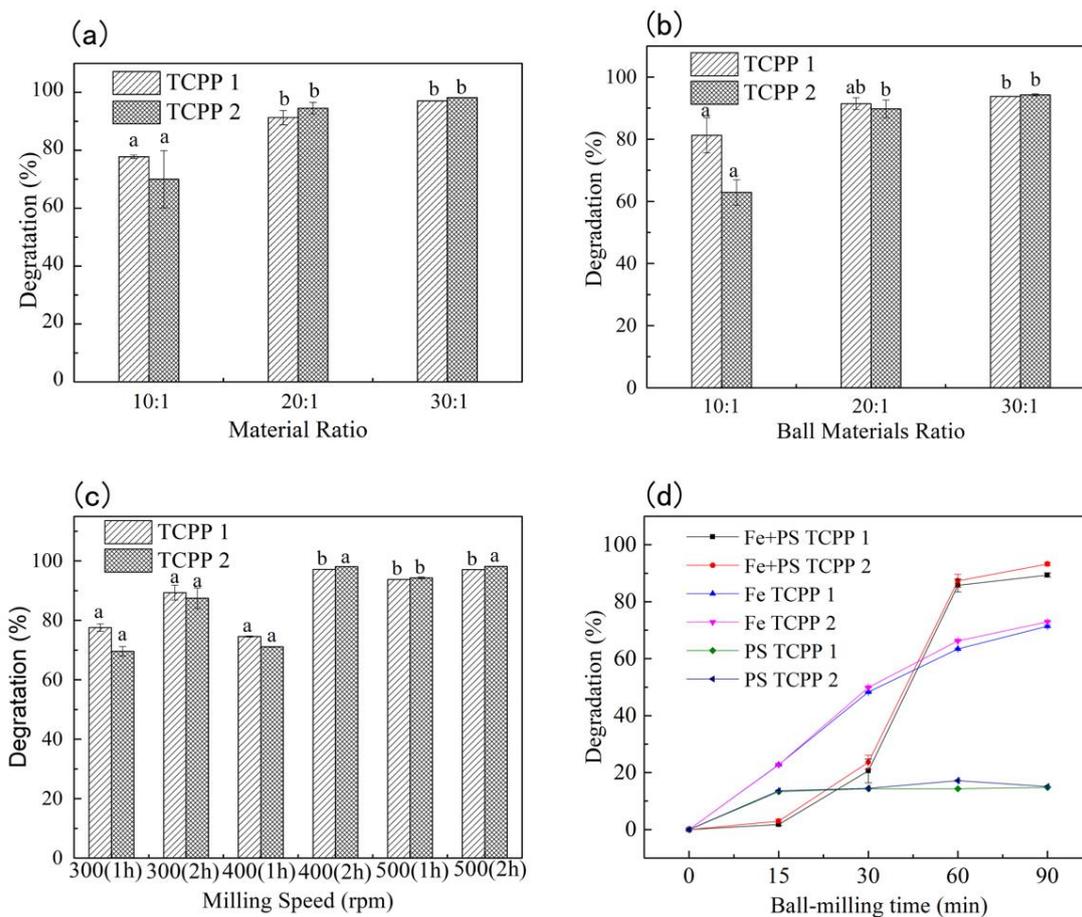
178 All the data were mean \pm standard deviation values from three different
179 experiments obtained in triplicate. An analysis of variance (ANOVA) was used to test
180 the significance of the results using SPSS 19.0 software and $p < 0.05$ was considered
181 to be statistically significant.

182 **3. Results and discussion**

183 **3.1. Degradation of TCPP under different conditions in the PS+Fe⁰+MC treatment**

184 **process**

185 The degradation of TCPP by the PS+Fe⁰+MC process was studied and the
186 efficiency of degradation of TCPP by this method was compared with degradation by
187 Fe⁰ + persulfate and a mechanochemical process + persulfate. Fig. 1 shows that the
188 PS+Fe⁰+MC process can degrade TCPP effectively. The material ratio (the mass of co-
189 milling reagent to the mass of the target pollutant) is one of the most important factors
190 affecting the MC method (Liu et al., 2016b). Fig. 1a shows that the degradation
191 efficiency of TCPP increased as the material ratio increased when the ratio of ZVI to
192 persulfate was 4:1. When the material ratio reached 20:1 and 30:1, the degradation
193 efficiencies of TCPP 1 and TCPP 2 were >90% after ball-milling for 2 h. When the
194 material ratio was 30:1, the degradation efficiencies of TCPP 1 and TCPP 2 were as
195 high as 97.10 and 98.17%, respectively. However, when the material ratio was 10:1, the
196 degradation efficiencies of TCPP 1 and TCPP 2 were only 77.76 and 70.01%,
197 respectively. These results show that as the material ratio increases, an increase in the
198 ZVI and persulfate content increases the degradation efficiency of TCPP. ZVI provides
199 electrons during the ball-milling process, which activate persulfate to generate free
200 radicals, which, in turn, attack the chlorine atoms in pollutants and accelerate the
201 process of dechlorination .



202

203 Fig. 1. Degradation efficiency of TCPP by the PS+Fe⁰+MC process under different (a)

204 material ratios (ratio of ZVI and persulfate 4:1, with ball-milling for 2 h), (b) ball to

205 material ratios and (c) milling speeds. (d) Comparison with different co-milling

206 reagents. Different letters indicate a significant difference at $p < 0.05$

207

208 The BMR is another important factor affecting MC degradation. Three BMRs

209 (10:1, 20:1 and 30:1) were selected. Fig. 1b shows that the efficiencies of the MC

210 degradation of TCPP increased with an increase in the BMR. When the BMR was 30:1,

211 the degradation efficiencies of TCPP 1 and TCPP 2 were 93.78 and 94.30%,

212 respectively, but the degradation efficiencies of TCPP 1 and TCPP 2 were only 81.24

213 and 62.87% when the BMR was 10:1. This is because the collision energy increases as
214 the mass of the milling balls increases, which favors the degradation of pollutants . The
215 removal of pollutants is also related to the collision power. The collision power includes
216 the collision energy and the collision frequency (Abdellaoui & Gaffet, 1995). The
217 collision frequency in the ball mill tank increases as the number of milling balls
218 increases. However, too many milling balls reduce the space available for the
219 movement of balls in the ball-milling tank, which decreases both the collision speed
220 and energy (Sui et al., 2017).

221 Fig. 1c shows the effect of milling speed on the degradation of TCPP and indicates
222 that the degradation efficiency increases with an increase in the milling speed. The
223 degradation efficiencies of TCPP 1 and TCPP 2 reached 93.79 and 94.30%, respectively,
224 after 1 h of milling time at 500 rev min⁻¹. The kinetic energy in a planetary ball mill is
225 transferred during the ball-milling process and the speed determines the total energy
226 input from the ball mill (Abdellaoui & Gaffet, 1995). As the rotation speed increases,
227 the collision speed and frequency of the milling ball and the target pollutant increase,
228 which results in a high mechanical energy of the mixture in the tank, thereby converting
229 it into chemical energy. The MC reaction is therefore accelerated, resulting in the rapid
230 degradation of the pollutant . The removal efficiency of TCPP was >97% at 400 and
231 500 rev min⁻¹ after 2 h of milling time.

232 Fig. 1d shows the degradation of 0.16 g TCPP with persulfate, ZVI or a mixture
233 of ZVI and persulfate as the co-milling regents (4.84 g). After milling for 2 h, the

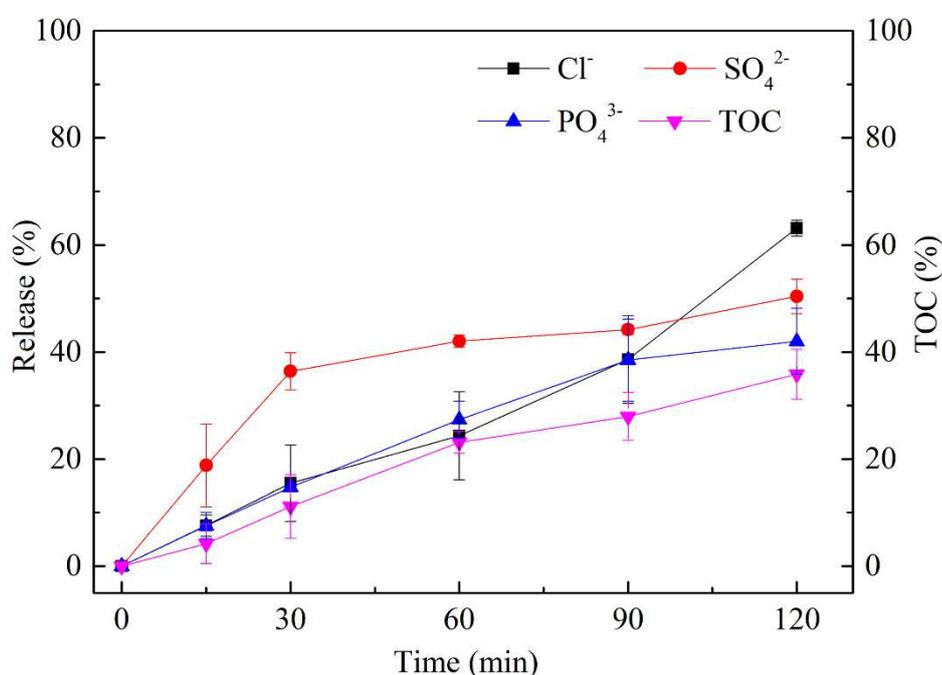
234 degradation efficiencies of TCPP 1 were 20.21, 80.15 and 95.50% in the MC+persulfate
235 (MC+PS), MC+Fe⁰ and PS+Fe⁰+MC experiments, respectively. The degradation
236 efficiencies of TCPP 2 were 20.21, 75.93 and 96.50% in the MC+PS, MC+Fe⁰ and
237 PS+Fe⁰+MC experiments, respectively. The degradation efficiency of TCPP did not
238 change when persulfate alone was used as the co-milling reagent. The degradation
239 efficiency increased with an increase in the milling time for the Fe⁰+MC and the
240 PS+Fe⁰+MC systems. After 45 min of ball-milling, the PS+Fe⁰+MC system had the
241 highest degradation efficiency of TCPP.

242 A combination of ZVI and persulfate has been used previously as an advanced
243 oxidation method to remove organic pollutants from water (Oh et al., 2009, Wei et al.,
244 2016). As a strong oxidant, persulfate can be activated by ultraviolet light, heating or
245 transition metals to generate sulfate radicals that can oxidize and decompose pollutants.
246 Metals can produce lattice defects after ball-milling and then generate a large number
247 of electrons, which favors electron transfer in the dechlorination process (Cagnetta et
248 al., 2017). Therefore the Fe²⁺ produced by the electron transfer of ZVI can activate
249 persulfate to generate SO₄·⁻ to promote the removal of TCPP.

250 The particle shape and size of the co-milling agents also can affect the efficiency
251 of the degradation of pollutants. In this study, small particles were adsorbed onto the
252 surface of large particles and large agglomerates formed, suggesting that the large
253 particles would break and form a new surface after ball-milling (Fig. S3). The particle
254 size of the co-milling agents decreased with increasing milling time (Fig. S4). After

255 milling for 60 min, the number of particles >45 μm decreased. After milling for 120
256 min, particles >45 μm disappeared completely, showing that the degradation of TCPP
257 continued over time (Wang et al., 2020). The smaller the particle size and the larger the
258 specific surface area of ZVI, the stronger the reaction activity. Small size was beneficial
259 for ZVI to stimulate PS to produce $\text{SO}_4^{\cdot-}$ and reduce organic pollutants

260 3.2. Dechlorination and mineralization of TCPP



261

262 Fig. 2. Ion release rate and removal rate of total organic carbon from ball-milled
263 samples at different times

264

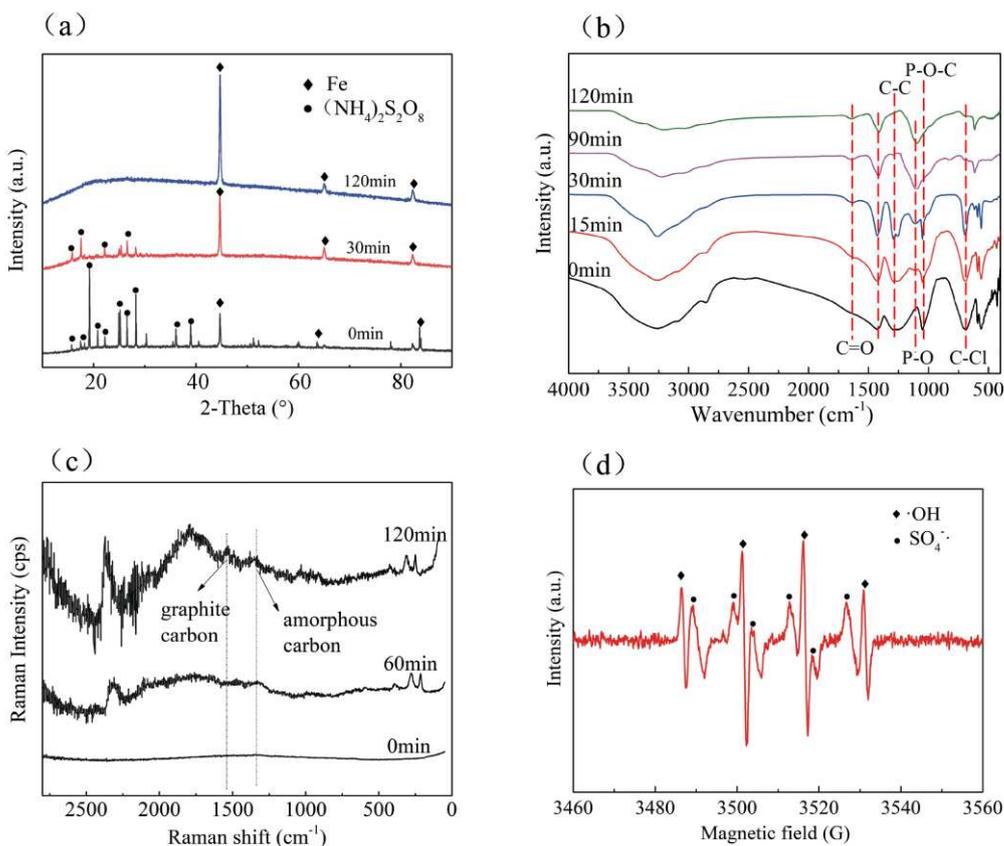
265 The molecular structure of TCPP contains a phosphoric acid center and three
266 chlorinated alkyl chains. When the free radicals generated during the ball-milling
267 process attack the TCPP molecule, Cl^- and PO_4^{3-} are released and $\text{S}_2\text{O}_8^{2-}$ is converted

268 to SO_4^{2-} . Fig. 2 shows that the release efficiencies of Cl^- , SO_4^{2-} and PO_4^{3-} increased as
269 the ball-milling time increased. The release of SO_4^{2-} was higher than that of Cl^- and
270 PO_4^{3-} until a milling time of 90 min. After ball-milling for 2 h, the release efficiencies
271 of Cl^- , SO_4^{2-} and PO_4^{3-} were 63.16, 50.39 and 42.01%, respectively.

272 TCPP can be dechlorinated to phosphorus-containing organic species, the organic
273 group of which is removed to produce PO_4^{3-} . In addition, PO_4^{3-} is not completely
274 released, indicating that the phosphoric acid center of TCPP is difficult to destroy
275 completely. When compared with the high degradation efficiency of TCPP, the
276 dechlorination of TCPP is not complete, which indicates that a large number of
277 chlorine-containing degradation intermediates are produced during the MC degradation
278 of TCPP. Fig. 2 also shows that the removal efficiency of total organic carbon only
279 reaches 35.87%, indicating that TCPP is not completely mineralized, consistent with
280 the results of Liu et al. (2017).

281 **3.3. Characterization of milled samples**

282



283

284 Fig. 3. (a) XRD, (b) FTIR, (c) Raman spectra of the ball-milled samples at different
 285 times and (d) the electron spin resonance spectra of samples ball-milled for 0.5 h.

286

287 FTIR, XRD and Raman analyses were carried out on the ball-milled samples to
 288 clarify the mechanism of MC degradation of TCPP. FTIR spectrometry was used to
 289 determine the changes in the characteristic FTIR peaks of the functional groups in the
 290 TCPP molecules during ball-milling (Table S1).

291 Fig. 3a shows the XRD spectra of the milled samples for different milling times.
 292 After milling for 30 min, the characteristic peak for persulfate weakened, indicating
 293 that the PS+Fe⁰+MC process rapidly destroyed TCPP. After milling for 2 h, the Fe peak
 294 was greatly increased and the persulfate peak completely disappeared, indicating that

295 the increased crystallinity of Fe activated persulfate, which has a major role in the
296 degradation of TCPP in the ball-milling process. In addition, the Fe peak was broadened
297 with the increasing milling time, indicating that the distortion of Fe lattice increased,
298 which provided more free electrons for the redox process in the degradation of TCPP
299 (Sui et al., 2017).

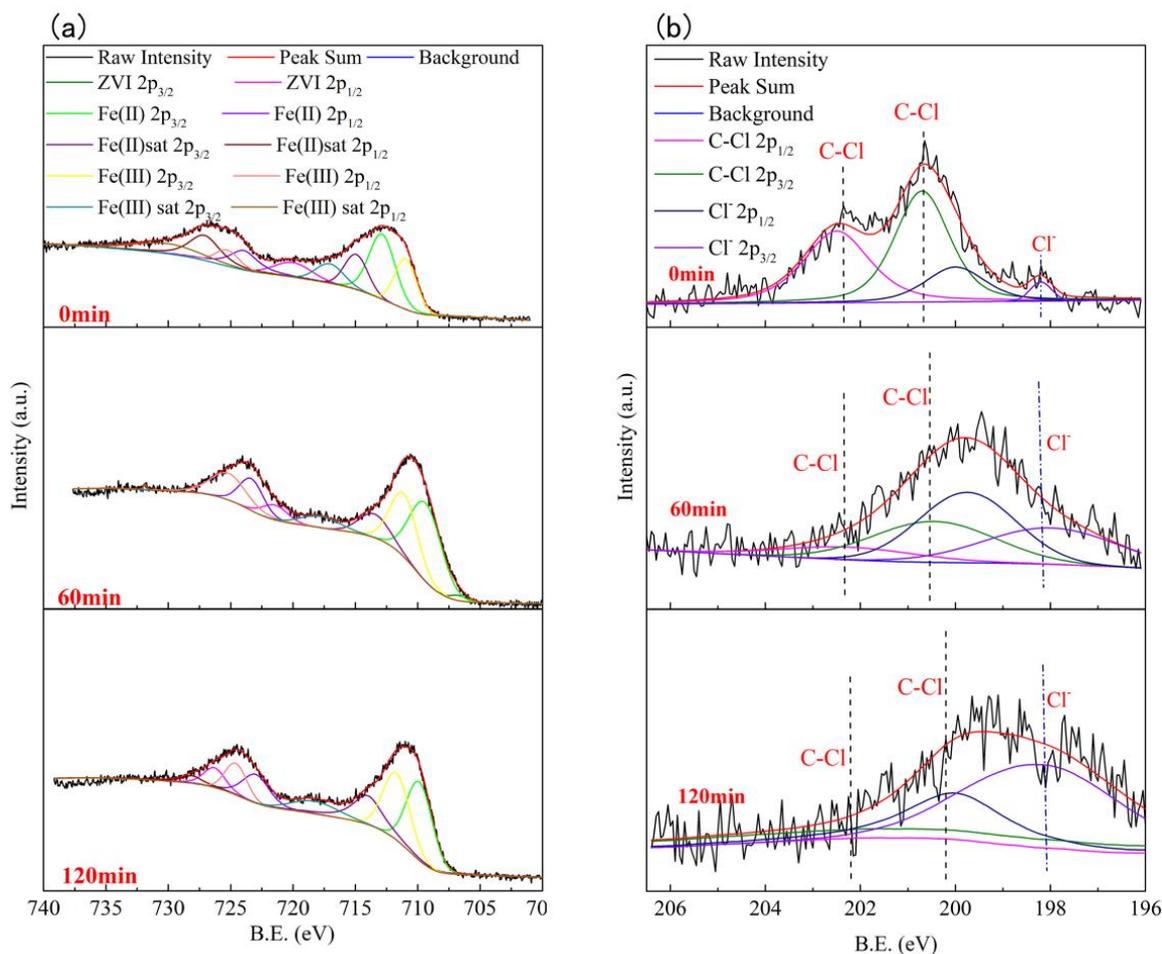
300 Fig. 3b shows that the C–Cl peak at 695 cm^{-1} decreased with an increase in the
301 ball-milling time, indicating that the Cl atom in TCPP was gradually removed to form
302 Cl^- . The peaks at 1049 , 1281 and 1428 cm^{-1} , which represent the P–O–C and C–C
303 bonds and the CH_2 group, respectively, decreased with an increase in the milling time
304 (Yan et al., 2017, Zhang et al., 2020), which shows that the chloropropane group linked
305 to the ether bond was removed from TCPP. The fracture of the C–C bond means that
306 the chloropropane side-chain was broken down to form smaller molecules. The peaks
307 at about 1100 cm^{-1} , characteristic of the P–O bond, increased after ball-milling (Siow
308 et al., 2014), which indicates that the number of phosphoric acid groups increased. The
309 peak at 1642 cm^{-1} related to the C=O bond appeared during ball-milling, which means
310 that carbonyl groups formed in the product.

311 As the milling time increased, the color of the MC degradation product deepened
312 and the product turned completely black after milling for 2 h (Fig. S5), suggesting that
313 the samples were carbonized, which was confirmed by the Raman spectra (Fig. 3c).
314 The peak of the initial TCPP was unclear after 1 h of ball-milling. After milling for 2 h,
315 two peaks at appeared at the D-band ($1330\sim 1380\text{ cm}^{-1}$) and the G-band ($1540\sim 1580$

316 cm^{-1}), which correspond to the typical Raman spectra of amorphous carbon and
317 graphite, respectively (Wakayama et al., 1999). The appearance of the D and G peaks
318 in the Raman spectra suggests that TCPP was carbonized to carbon materials with
319 defective and disordered structures (Xu et al., 2013). The sequence of peaks D and G
320 showed that the carbonization process first generated amorphous carbon and then part
321 of the carbon product was converted to graphite. Zhang et al. (2011) reported that
322 pentachloronitrobenzene can be converted to amorphous carbon and graphite during
323 milling with Fe. The intensity of the D and G peaks was not high, which showed that
324 only part of the TCPP was mineralized through carbonization. This shows that it is
325 difficult to fully mineralized TCPP and that mineralization was not the only pathway
326 used to degrade TCPP.

327 ESR was used to identify the active species in the PS+Fe⁰+MC system for selected
328 samples ball-milled for 30 min. Fig. 3d shows that the characteristic peaks of $\cdot\text{OH}$ and
329 $\text{SO}_4\cdot^-$ appeared, indicating that $\cdot\text{OH}$ and $\text{SO}_4\cdot^-$ were produced during the ball-milling
330 process(Yin et al., 2020). This result confirmed that the degradation of TCPP by the
331 MC process was a result of oxidation by $\cdot\text{OH}$ and $\text{SO}_4\cdot^-$.

332 **3.4. Mechanism of activation of persulfate**

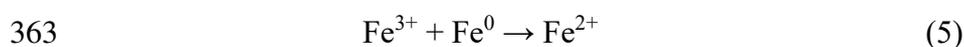


333
 334 Fig. 4. XPS spectra of (a) Fe 2p and (b) Cl 2p of ball-milled samples at different times

335
 336 XPS was used to analyze the chemical composition and changes in the valence of
 337 the elements on the surface of the sample to investigate the degradation mechanism of
 338 TCPP. All the XPS peaks were calibrated using the C1s peak at 284.8 eV. Table S2 gives
 339 the specific binding energy positions of the fitted peaks of ZVI in the initial sample
 340 (Deng et al., 2020). The changes in the peak areas of samples Fe⁰, Fe²⁺ and Fe³⁺ at
 341 different milling times were compared.

342 Fig. 4a shows that the peak area of ZVI decreased with an increase in the milling

343 time, whereas the peak areas of Fe²⁺ and Fe³⁺ increased. This suggests that ZVI was
344 oxidized to Fe²⁺ by persulfate during the ball-milling process with the formation of
345 SO₄²⁻ (Eq. (1)) (Al-Shamsi & Thomson, 2013). Some of the Fe²⁺ was oxidized further
346 to Fe³⁺. The persulfate (S₂O₈²⁻) was converted into SO₄²⁻ and SO₄^{•-} (Eq. (2)) (Oh et al.,
347 2009). Some of the Fe²⁺ reacted with the sulfate radicals generated in Eq. (2) to produce
348 Fe³⁺ and SO₄²⁻ (Eq. (3)) (Kishi & Ikeda, 1973). However, as shown in Fig. S6, the
349 concentration of the produced Fe²⁺ was far higher than that of Fe³⁺, showing Fe³⁺ is
350 easy to be reduced to Fe²⁺ in MC process (Eq.(5)). The results shows that the
351 degradation of TCPP by the PS+Fe⁰+MC process was accompanied by the generation
352 of SO₄²⁻, consistent with the increase in the release rate of SO₄²⁻ shown in Fig. 2 (Deng
353 et al., 2020). The SO₄^{•-} generated in Eq. (2) reacted with water (present in humid air and
354 in additives) to generate hydroxyl radicals (•OH) and SO₄²⁻ (Eq. (4)). These results all
355 confirm that persulfate can be activated by ZVI to generate SO₄^{•-} and •OH radicals,
356 thereby promoting the degradation of TCPP. Finally, the reduction reaction of ZVI
357 could remove chlorine in the micromolecular chlorinated organics which were the
358 intermediate products during the MC process (Eq. (6)).





365

366 Fig. 4b shows the change in valency of chlorine. In the initial stage, the
367 characteristic peaks of the C–Cl bond appeared at about 200.7 and 202.5 eV and a weak
368 Cl^- peak was seen at about 198.2 eV (Moulder et al., 1992). After ball-milling for 1 h,
369 the characteristic peak of the C–Cl bond gradually weakened until it disappeared at 2 h,
370 whereas the characteristic peak of Cl^- gradually strengthened. This shows that TCPP
371 was destroyed and the organic chlorine in the TCPP molecule was transformed into
372 inorganic chlorine.

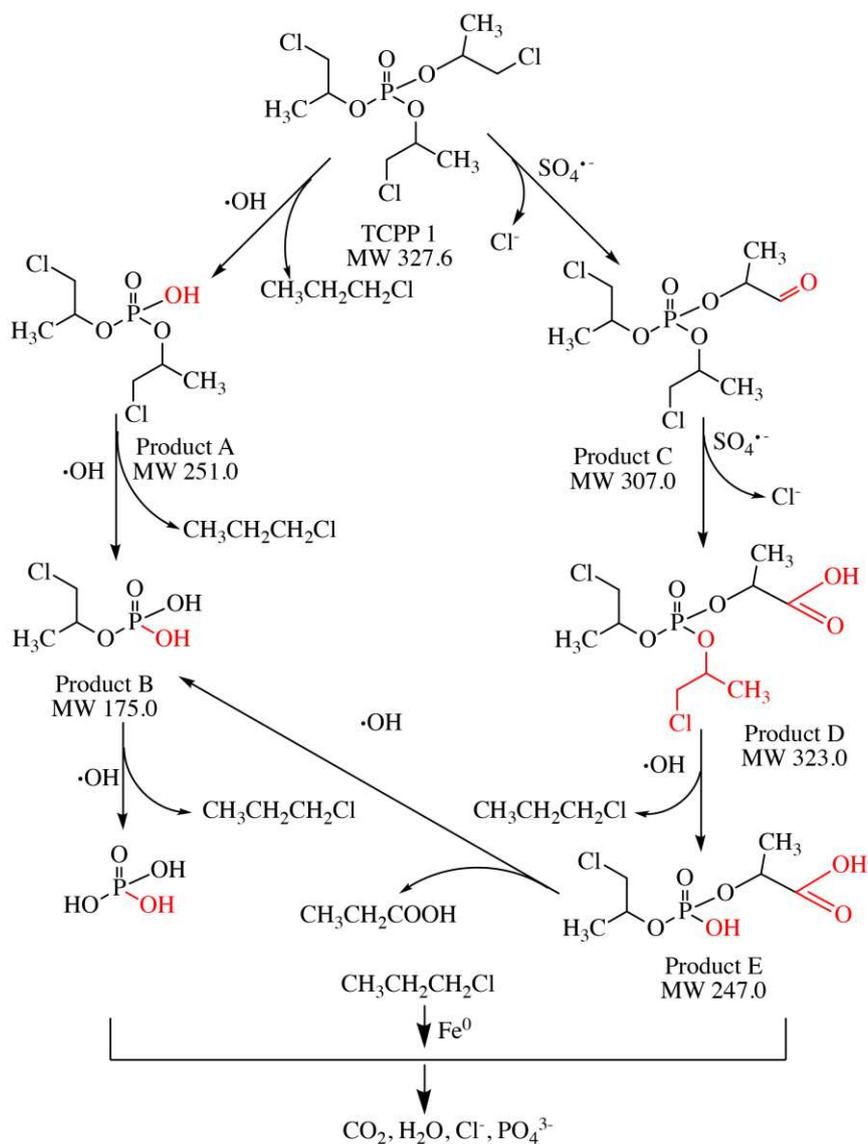
373

374 **3.5. Degradation pathways of TCPP in PS+Fe⁰+MC treatment**

375 The degradation products of TCPP1 were analyzed by LC–QTOF-MS and five
376 intermediate products were detected: $\text{C}_6\text{H}_{13}\text{Cl}_2\text{O}_4\text{P}$ (product A, m/z 251.0); $\text{C}_3\text{H}_8\text{ClO}_4\text{P}$
377 (product B, m/z 175.0); $\text{C}_9\text{H}_{17}\text{Cl}_2\text{O}_5\text{P}$ (product C, m/z 307.0); $\text{C}_9\text{H}_{17}\text{Cl}_2\text{O}_6\text{P}$ (product D,
378 m/z 323.0) and $\text{C}_6\text{H}_{12}\text{Cl}_2\text{O}_6\text{P}$ (product E, m/z 247.0). Table S7 shows the corresponding
379 information and mass spectra.

380 Two degradation pathways of TCPP are proposed (Fig. 5). The first pathway is the
381 P–O–C cleavage pathway, which is similar to the oxidative degradation of organic
382 phosphorus compounds (Cheng et al., 2020). The $\cdot\text{OH}$ generated by the activation of
383 persulfate attacks the phosphate center of TCPP and TCPP is cleaved at the P–O–C
384 bond to form the hydroxylated product A and 1-chloropropane. Product A is oxidized

385 by the same process to form product B, producing a third 1-chloropropane and PO_4^{3-} .



386

387

Fig. 5. Proposed degradation pathways of TCPP

388

389 In the second pathway, the C–Cl at the end of the alkyl chain of TCPP is oxidized

390 by $\text{SO}_4^{\cdot-}$ to form a carbonyl compound (product C), which, in turn, is oxidized to

391 produce a carboxylic acid (product D). The C–Cl bond in product D cannot be oxidized

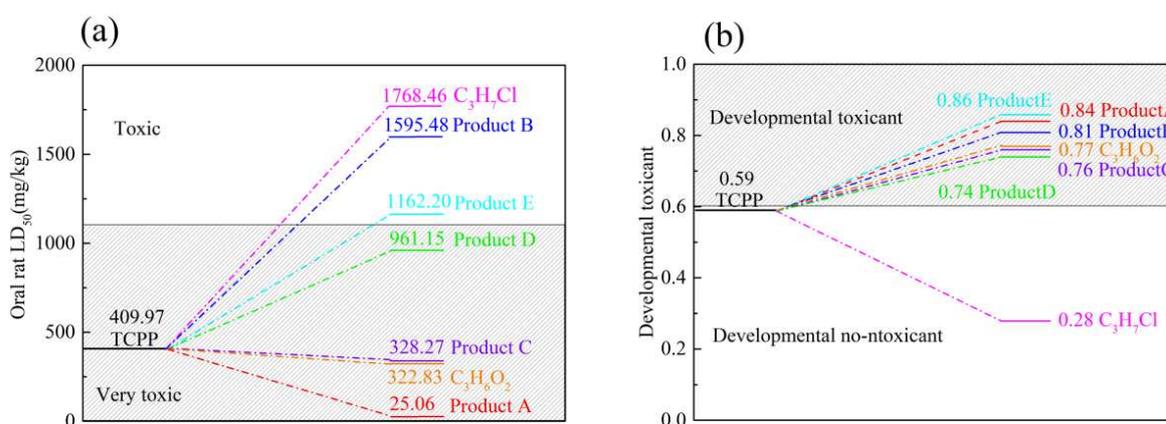
392 further, but the phosphate center in product D is attacked by the same route as the first

393 pathway. Product D is removed from one of the 1-chloropropane molecules to form
 394 product E, the P–O–C bonds of which are broken, followed by the formation of
 395 propionic acid through substitution, addition and $\text{SO}_4^{\cdot-}$ cleavage (Yu et al., 2019). The
 396 oxidative dechlorination in the second pathway confirms that the role of ZVI is not to
 397 reduce TCPP, but to activate persulfate to oxidize TCPP in the $\text{PS}+\text{Fe}^0+\text{MC}$ system (Li
 398 et al., 2021).

399 The degradation mechanism includes oxidation, dechlorination, hydroxylation and
 400 dealkylation. $\cdot\text{OH}$ and $\text{SO}_4^{\cdot-}$ mainly attack the phosphate center and the C–Cl bond at
 401 the end of the alkyl chain through substitution, addition and a series of electron transfer
 402 reactions. TCPP was converted into Cl^- , PO_4^{3-} and some intermediate products.
 403 However, $\text{SO}_4^{\cdot-}$ could not oxidize C-Cl bond in micromolecular organochlorides, while
 404 ZVI activated by MC could play the role in reductive dichlorination.

405

406 3.6 Toxicities of TCPP and its MC degradation intermediates



407

408

Fig. 6 Toxicities of TCPP and its MC degradation intermediates

409

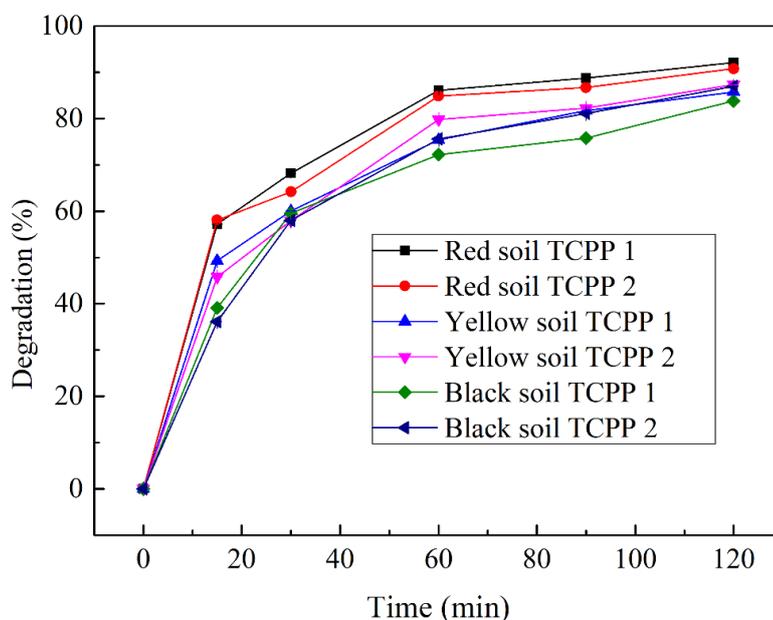
410 Environmental Protection Agency toxicity estimation software tool (TEST)
411 version 5.1 was used to evaluate the toxicity of TCPP and its degradation intermediates.
412 In the TEST software, the 50% lethal dose (LD₅₀) of oral rats was selected as an index
413 to predict the acute toxicities of the degraded intermediate products. As shown in Fig.6
414 (a), the LD₅₀ of TCPP was 409.97mg/kg, which is considered "very toxic". After ball
415 milling, the LD₅₀ values of some intermediates were converted into "toxic" areas, while
416 others still maintained in the "very toxic" areas. The results shows that PS+Fe⁰+MC
417 process reduced the toxicity of LD₅₀, and TCPP can be converted into some low-toxic
418 products.. However, most of intermediates showed developmental toxicant more than
419 that of TCPP (Fig. 6b). Although TCPP could be almost completely degraded via
420 PS+Fe⁰+MC process, the toxicity of the intermediates did not effectively removed
421 because TCPP could not be completely mineralized by MC. So, the risk resulted from
422 MC degradation of TCPP cannot be ignored.

423

424 **3.7 Degradation of TCPP in soils by MC with ZVI and PS**

425 As shown in Fig. 7, after milling for 2 h, the degradation rates of TCPP 1 in red
426 soil, yellow soil and black soil were 92.13%, 85.76% and 83.83%, respectively, and the
427 degradation rates of TCPP 2 were 90.80%, 87.38% and 87.01%, respectively. To clarify
428 the relation between the degradation rates of TCPP and characteristics of soils, the pH,
429 iron contents and organic matter contents of three soils were detected (Table S2). The
430 results showed that the degradation of TCPP was high under acid conditions. The

431 previous studies have shown that PS is easily activated to generate $\text{SO}_4^{\cdot-}$ and $\cdot\text{OH}$ under
432 low pH conditions, and increasing pH inhibited the formation of $\text{SO}_4^{\cdot-}$ and $\cdot\text{OH}$. Iron
433 concentration is another important influencing factor (Fan et al., 2018). The degradation
434 of TCPP in red soil was faster than that of the other types of soils because iron
435 concentration in red soil was higher than that of other two soils. The higher the iron
436 concentration in soil, the higher the degradation of TCPP. This is because the presence
437 of iron can promote the production of $\text{SO}_4^{\cdot-}$ from PS to degrade pollutants rapidly.



438

439 Fig. 7. Effect of soil types on TCPP degradation. The concentration of TCPP:

440 200mg/kg; mass ratio of soil to PMS: 18:1; BMR: 30:1; rotation speed: 400 rpm

441

442 In addition, the order of organic matter contents in different soils were: red soil <

443 yellow soil < black soil. After ball milling for 2 h, the degradation rates of TCPP in the

444 soil were: red soil > yellow soil > black soil. The results showed that the content of

445 organic matter in soils affected negatively the degradation rates, which confirmed the
446 previous research (Fan et al., 2018). In addition, during the first 15min of MC
447 degradation, the removal efficiencies of TCPP in soil were higher than that of TCPP
448 without soil mixture, which was because that metal oxide in soil might promote the
449 degradation rates of MC to TCPP. Therefore, we suppose that PS+Fe⁰+MC process is a
450 promising method for the removal of organic pollutants in soil.

451

452 **4. Conclusions**

453 This study shows that the PS+Fe⁰+MC process is an effective method for the
454 degradation of TCPP. The degradation efficiency was as high as 96.5% after milling for
455 2 h with a material ratio of 30:1, a BMR of 30:1 and a milling speed of 400 rev min⁻¹.
456 The ·OH formed in the combination process attacked the P–O–C bonds in phosphate
457 center of TCPP, meanwhile a C–Cl bond in part of the TCPP molecule was oxidized by
458 SO₄·⁻ to carbonyl and carboxyl groups. resulting in dechlorination via oxidation of the
459 C–Cl bond. Finally, ZVI reductively dechlorinated the intermediate organochloride
460 products, resulting in the mineralization of TCPP due to the synergistic effect of the
461 reduction of ZVI and the oxidation reaction of ·OH and SO₄·⁻ in MC process although
462 LD₅₀ and developmental toxicant of the intermediate products were not completely
463 removed. These results show that persulfate can be used in the MC degradation of
464 organic pollutants; moreover, pollutants in soils can be degraded via the MC methods.
465 The PS+Fe⁰+MC system is an efficient and environmentally friendly method that is

466 widely used to remove organic phosphorus pollutants.

467

468 **Author contribution** W. Qiao and Q. Yang designed the work, performed MC
469 degradation and sampling, and performed all parameters' measurements used in this
470 project. Y. Qian and Z. Zhang analyzed data and participates in the interpretation of
471 data. W. Qiao and Q. Yang contributed to drafting and critically revising of the paper.
472 All authors gave final approval of the version to be published, and agreed to be
473 accountable for all aspects of the work.

474

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479

480 **Availability of data and materials** The datasets used or analyzed during the
481 current study are available from the corresponding author on reasonable request.

482

483 **Declarations**

484 **Ethics approval** Not applicable.

485 **Consent to participate** Not applicable.

486 **Consent to Publish** Not applicable.

487 **Competing interests** The authors declare no competing interests

488

489 **References**

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