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Synthesis of large pore LTL and MOR zeolites and use as adsorbent for the removal of heavy metal and radioactive metal ions in aqueous solution

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Abstract

1 Heavy metal and radioactive ions can cause serious environmental problems if
2 they are not completely removed from wastewater as well as in groundwater. In this
3 study, large pore LTL and MOR zeolites were successfully synthesized and used as
4 adsorbent to remove Pb^{2+} , Cu^{2+} , Zn^{2+} , Cd^{2+} , Cs^+ and Sr^{2+} ions in aqueous solution. At low
5 initial concentration (10 ppm), LTL and MOR zeolites effectively removed above metal
6 ions with removal efficiency in the range of 95-99%. Both zeolites showed high affinity
7 to Cs^+ and Pb^{2+} ions with the adsorption capacity of LTL zeolite to Cs^+ and Pb^{2+} were
8 278.8 mg/g and 141.4 mg/g, and that of MOR zeolite were 238.8 mg/g and 178.9 mg/g,
9 respectively. The EDS results showed that Pb^{2+} ions from the aqueous solution were
10 exchanged with exchangeable Na^+ ions in MOR zeolite and K^+ ions in LTL zeolite. The
11 pseudo-second-order kinetic model and Langmuir isotherm model fitted better to
12 experiment data on the adsorption of metal ions on both LTL and MOR zeolite. This
13 result revealed that the adsorption of these metal ions on LTL and MOR zeolite was
14 monolayer chemisorption. The equilibrium adsorption results showed that the
15 microstructure of zeolite significantly affected the adsorption capacity of LTL and MOR
16 zeolite on removal of tested metal ions.

Keywords

Large pore zeolites, porous materials, heavy metal, radioactive, metal adsorption

Introduction

1 Heavy metal pollution is one of the most concerning issues in the balance between
2 industrialization and environment protection. Heavy metal contamination usually comes
3 from heavy industries and manufacturers such as mining, steel, metal plating, tanneries,
4 battery production (Sprynskyy et al. 2006). Heavy metal ions such as lead (Pb^{2+}), copper
5 (Cu^{2+}), zinc (Zn^{2+}), cadmium (Cd^{2+}) are non-biodegradable, highly water-soluble. They
6 permeate into and accumulate for long time in soil, pollute the surface water and ground-
7 water. Due to the bioaccumulation, they can absorb and accumulate in food, living
8 organisms, human bodies and cause serious health effects (Azimi et al. 2017). Besides,
9 radioactive contaminants in nuclear facilities waste stream are also an important
10 environmental concern. Cesium (Cs) and strontium (Sr) are the most abundant
11 radionuclides in nuclear fission products. The radioactive Cs and Sr are very dangerous to
12 human health due to their relatively long half-life, about 30 years. The environmental
13 problem caused by these radioactive isotopes will last for a very long time (El-Kamash
14 2008).

15 Several methods and technologies have been developed to eliminate heavy metals
16 and radioactive metals in waste water prior to discharge. Some of the common methods
17 are electro-coagulation, electro-flotation, electrodeposition, chemical precipitation, ion
18 exchange, adsorption, membrane filtration, reverse osmosis, and advance oxidation
19 (Azimi et al. 2017). Among these methods, adsorption is one of the most popular
20 techniques due to its simplicity and efficiency.

21 Zeolite is a microporous material with a well-defined framework and
22 microstructure. Depending on composition and microstructure, zeolites have different
23 micro-properties and applications (Lobo 2003). In adsorption application, the pure silica
24 zeolite with hydrophobic channel system showed high capture capacity to radioactive
25 iodine (Pham et al. 2016). Some synthetic zeolites were reported with very high
26 selectivity in removal of radioactive metal ions (Datta et al. 2014, 2019). Aluminosilicate
27 zeolites are suitable for removal of metal ions from water due to their high porosity,
28 hydrophilic channel system, high stability, high ion exchange capacity, and their ability
29 to generate non-toxic counter exchanged-ion (Davis 2014, Zendelska et al. 2014). Natural
30 zeolites have been widely studied for the removal of metal ions in aqueous solution.
31 Among natural zeolites, clinoptilolite and mordenite were the most concerned. They were
32 used as adsorbent for the removal of heavy metal ions such as Pb^{2+} , Cu^{2+} , Zn^{2+} , Co^{2+} ,
33 Mn^{2+} in aqueous solution (Sprynskyy et al. 2006, Zendelska et al. 2014, Erdem et al.
34 2004, Günay et al. 2007, Wang et al. 2008, Mihaly-Cozmuta et al. 2014, Aghel et al.
35 2020, Galletti et al. 2020). Clinoptilolite and mordenite natural zeolites were also used for

1 decontamination of radioactive ions as Cs^+ , Sr^{2+} , Co^{2+} (Moattar and Hayeripour 2004,
2 Prajitno et al. 2021). Clinoptilolite is found naturally in the form of rock. It contains
3 several impurity phases such as quartz, smectite, mica (Wang et al. 2008). Therefore, the
4 adsorption capacity of natural zeolites is highly different from reported works, varied
5 from a few to hundreds of mg/g, depending on the sources of the zeolites (Sprynskyy et
6 al. 2006, Erdem et al. 2004, Wang et al. 2008). Synthetic zeolites have been used in
7 catalytic reaction, gas separation, sensing material, wastewater treatment (Kwon et al.
8 2020). Among various zeolite frameworks, Linda Type A (LTA) zeolite has the lowest
9 silicon-aluminum ratio, Si/Al of 1-2, leading to the highest cation exchange capacity
10 (Collins et al. 2020). Synthetic LTA zeolite was used as adsorbent material for the
11 removal of heavy metal and radioactive metal ions from aqueous solution (El-Kamash et
12 al. 2005, Ibrahim et al. 2010, Tashauoei et al. 2010, Lu et al. 2016, Shen et al. 2017,
13 Hong et al. 2019, Li et al. 2020). Despite its remarkable cation exchange capacity, the
14 small-pore of LTA zeolite, with the pore diameter of 4.1 Å, may affect their metal ions
15 removal efficiency (Kwon et al. 2020).

16 Linda Type L (LTL) and mordenite (MOR) zeolites are two of the most widely
17 used large-pore synthetic zeolites. The crystal structure of LTL zeolite consists of a one-
18 dimensional channel with aperture of about 7.1 Å running across the *c*-axis (McCusker et
19 al. 2007), and the Si/Al ratio ranging of 3.0-6.0 (typically 3.0). LTL zeolite is mostly
20 used as catalyst (Calzaferri 2020), host for accommodation of organic dye as optical
21 material (Calzaferri 2020, Fois et al. 2013). MOR zeolite is a two-dimensional channel
22 system with Si/Al ratio in the range of 4-12. The framework of MOR zeolite contains an
23 elliptical pore channel with pore size of 6.7×7.0 Å running across the *c*-axis and another
24 channel running across the *b*-axis with pore diameter of 2.6×5.7 Å (McCusker et al.
25 2007). MOR zeolite has been used in catalytic reactions, semiconductors, chemical
26 sensors, separation of gas or liquid mixture, and solid adsorbent (Hincapie et al. 2004).

27 We report here the synthesis of large pore LTL and MOR zeolite by conventional
28 hydrothermal reaction and use of synthesized zeolites as adsorbent for removal of heavy
29 metal ions including Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} , and radioactive ions including Cs^+ , Sr^{2+} in
30 aqueous solution. The sorption characteristics including adsorption kinetic, adsorption
31 equilibrium and sorption models were investigated.

Materials and methods

Materials

32 Aluminum hydroxide ($\text{Al}(\text{OH})_3$, 76.5%, Alfa Aesar), Potassium hydroxide (KOH,
33 85%, Merck), Sodium aluminate (NaAlO_2 , 99%, Alfa Aesar), Sodium hydroxide (NaOH,
34 99%, Merck), Ludox-AS40 (SiO_2 , 40%, Sigma Aldrich) were used for the synthesis of

1 LTL and MOR zeolites. Cadmium acetate $((\text{CH}_3\text{COO})_2\text{Cd}\cdot 2\text{H}_2\text{O}$, >99%, Xilong
2 Scientific), Copper(II)nitrate $(\text{Cu}(\text{NO}_3)_2\cdot 2\text{H}_2\text{O}$, >99%, Xilong Scientific), Lead(II)nitrate
3 $(\text{Pb}(\text{NO}_3)_2$, >99%, Xilong Scientific), Zinc sulfate $(\text{ZnSO}_4\cdot 7\text{H}_2\text{O}$, >99%, Xilong
4 Scientific), Caesium nitrate $(\text{CsNO}_3$, >99%, Xilong Scientific), Strontium nitrate
5 $(\text{Sr}(\text{NO}_3)_2$, >99%, Xilong Scientific) were used in metal removal experiments. All
6 chemicals and reagents in this study were used as received without further purification.

7 **Synthesis of LTL and MOR zeolite**

8 LTL zeolite was synthesized from a gel composed of KOH, $\text{Al}(\text{OH})_3$, Ludox-
9 AS40 and deionized water (DIW) with the molar ratio in term of $\text{Al}_2\text{O}_3/\text{K}_2\text{O}/\text{SiO}_2/\text{H}_2\text{O}$
10 was 1.2/3.0/9.83/165. The reaction gel was prepared by adding 1.32 g of KOH and 6.62 g
11 of DIW in a plastic beaker with stirring until completely dissolved, then 0.82 g of
12 $\text{Al}(\text{OH})_3$ was added. After stirring for 30 minutes at room temperature, 4.82 g of Ludox-
13 AS40 was added dropwise into the solution to create a white gel. The gel was aged for
14 3.5 hours at room temperature with vigorous stirring. The reaction gel was then
15 transferred into a Teflon-lined autoclave. The hydrothermal reaction was carried out in a
16 conventional oven at 170°C for 3 days.

17 MOR zeolite was synthesized from a gel composed of NaOH, NaAlO_2 , Ludox-
18 AS40 and DIW with the molar ratio in term of $\text{Na}_2\text{O}/\text{Al}_2\text{O}_3/\text{SiO}_2/\text{H}_2\text{O}$ was 4.5/1/19/294.
19 The synthesis gel was prepared by adding 0.63 g of NaOH and 7.8 g of DIW in a plastic
20 beaker with stirring until completely dissolved, then 0.37 g of NaAlO_2 was added. The
21 mixture was stirred for 30 minutes to create a homogenous white color mixture. After
22 that, 6.3 g of Ludox-AS40 was added dropwise into the mixture to obtain a white gel.
23 The gel was aged for 2 hours at room temperature with vigorous stirring. The synthesis
24 gel was then transferred into a Teflon-lined autoclave. The hydrothermal reaction was
25 carried out in a conventional oven at 175°C for 4 days.

26 **Sorption studies**

27 **Kinetic study**

28 Kinetic adsorption of metal ions on zeolite was investigated by adding 0.1 g of
29 LTL/MOR zeolite and 150 mL solution containing 50 ppm of single metal ions as Cu^{2+} ,
30 Cd^{2+} , Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} into a glass beaker. The pH of the solution was about 6.0 – 7.0.
31 The mixture was then stirred at room temperature. After certain periods of time, 2 mL of
32 the aliquot was collected whilst the mixture was kept stirring to maintain the initial ratio
33 of adsorbent and solution. Zeolite adsorbent in the collected sample was separated by
34 centrifugation, and the concentration of metal ions in the solution was measured.

1 The adsorption capacity and the removal efficiency of zeolite for metal ions were
2 calculated using the equation (1) and (2), respectively:

$$q = \frac{(C_0 - C_t) \times V}{m} \quad (1)$$

$$H = \frac{(C_0 - C_t)}{C_0} \quad (2)$$

3 where t (minute) was time length of the adsorption test, C_0 (ppm) and C_t (ppm) were the
4 concentrations of metal ions in the initial solution and the solution at time t, respectively,
5 m (g) was the weight of zeolite adsorbent, V (L) was the volume of the solution, q (mg/g)
6 was the adsorption capacity and H (%) was the removal efficiency.

7 **Equilibrium study**

8 Batch adsorption experiment was carried out at room temperature in 250 mL glass
9 beaker with using 0.1 g of LTL/MOR zeolite and 150 mL of metal salt solution
10 containing single metal ions as Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} . The initial concentration
11 of metal ions was varied from 10 to 600 ppm. The pH of the solution was about 6.0-7.0.
12 The mixture was stirred for 2 hours (in case of LTL zeolite) or 3 hours (in case of MOR
13 zeolite) for saturated adsorption. After adsorption time, zeolite was removed from the
14 solution by centrifugation, and concentration of metal ions remaining in solution was
15 determined. The adsorption capacity and removal efficiency were calculated as described
16 above.

17 **Characterization methods**

18 Scanning electron microscopy (SEM) analysis was obtained from scanning
19 electron microscope JEOL JSM-6400 operating at acceleration voltage of 5 kV. Powder
20 X-ray diffraction (XRD) patterns were obtained using a Bruker D8 Advance powder X-
21 ray diffractometer operating at 40 kV and 40 mA with Cu-K α radiation. Energy
22 dispersive X-ray (EDS) measurements were obtained from Hitachi FESEM S4800 and
23 Horiba EDX H-7593. The concentrations of heavy metal ions were measured using a
24 flame-atomic absorption spectrophotometry (Shimadzu AA-6300) with an air-acetylene
25 flame. Cadmium, copper, cesium, lead, strontium and zinc hollow cathode lamps were
26 used as radiation source with wavelengths of 228.8 nm, 852.1 nm, 324.8 nm, 283.3 nm,
27 460.7 nm, respectively.

Result and discussion

Characterization of synthesized zeolites

1 We first synthesized two types of large pore LTL and MOR zeolite by
2 conventional hydrothermal reaction as described in detail in the experiment section, and
3 their characteristics were shown in Fig. 1. The typical hexagonal prism crystals of LTL
4 zeolite were obtained by scanning electron microscope (SEM) as shown in Fig. 1a. The
5 x-ray diffraction pattern (XRD) in Fig. 1b confirmed the main LTL zeolite structure in
6 the synthesized product. Similarly, MOR zeolite with average crystal size of 20 μm and
7 prismatic morphology was synthesized and shown in Fig. 1c. The XRD pattern showed
8 the peaks of MOR structure (Fig. 1d). The relatively high intensity diffraction peaks are
9 consistent with the large crystal, and reveal the high crystallinity of obtained material.
10 The Si/Al ratio obtained by energy dispersive spectroscopy (EDS) measurements were
11 2.97 for LTL and 6.91 for MOR zeolite, respectively. The above synthesized LTL and
12 MOR zeolites were used as adsorbent for heavy metal removal studies without further
13 modification.

14 **Kinetic studies**

15 In this work, the effect of adsorption time to the adsorption of metal ions on LTL
16 zeolite was shown in Fig. 2. The adsorption process of all metal ions on LTL zeolite was
17 relatively fast. Within 15 minutes, the equilibrium state was reached (except Sr^{2+} , the
18 equilibrium was reached at 60 minutes). The pseudo-first-order and pseudo-second-order
19 models of the metal ions adsorption on LTL zeolite were also presented in Fig. 2. The
20 parameters of these models are shown in Table 1. The correlation coefficients R^2 of
21 pseudo-second-order model (0.99-1) were much higher than that of the pseudo-first-order
22 model case (0.21-0.79), and the simulated equilibrium adsorption capacity calculated
23 from pseudo-second-order model was approximate to the experimental data (Fig. 2a-f).
24 Therefore, the pseudo-second-order model was more suitable to describe the adsorption
25 kinetic of metal ions on LTL zeolite (Fig. 2g,h). The obtained result revealed that the
26 pseudo-second-order sorption mechanism was predominant, and the adsorption rate of
27 metal ions on LTL zeolite occurred following the chemisorption process (El-Kamash et
28 al. 2005).

29 Additionally, the adsorption of metal ions on MOR zeolite with different periods
30 of time was shown in Fig. 3. The adsorption process of Pb^{2+} and Cs^+ ions on MOR zeolite
31 occurred relatively faster than that of the remaining metal ions (Fig. 3a,b). The
32 equilibrium state achieved within 10 minutes, whilst the adsorption process and the
33 loading amount of Cu^{2+} , Cd^{2+} , Zn^{2+} , Sr^{2+} metal ions on MOR zeolite kept increasing
34 slowly until 180 minutes of adsorption experiment without getting equilibrium state (Fig.
35 3c-f). The pseudo-first-order and pseudo-second-order models of the metal ions
36 adsorption on MOR zeolite were plotted in Fig. 3a-f, and the parameters of these models
37 were presented in Table 2. Similar to the LTL zeolite case, the pseudo-second-order

1 model fitted with higher fitting degree to experiment data on kinetic adsorption of metal
2 ions on MOR zeolite (Fig. 3g,h). The chemisorption was the main process governing the
3 sorption rate of tested metal ions on MOR zeolite.

4 The calculated pseudo-second-order model adsorption rate constants k_2 of metal
5 ions on LTL, MOR zeolite were shown in Table 3. The adsorption rate constants of tested
6 metal ions on LTL zeolite were higher than the obtained values in MOR zeolite case. In
7 our study, there are two factors that might affect to this result, including the Si/Al ratio
8 and crystal size of two zeolites. The LTL zeolite with Si/Al ratio of 2.97 contained a
9 higher exchangeable site that increased the ion exchange rate. Besides, the crystal size of
10 MOR zeolite is larger than that of LTL crystal, which might decrease the diffusion rate of
11 ion in MOR zeolite as observed in other reported works (Kwon et al. 2020).

12 **Equilibrium studies**

13 The metal ions adsorption in terms of removal efficiency and adsorption capacity
14 were shown in Fig. 4. The removal efficiency of Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} on LTL
15 and MOR zeolite at initial concentrations ranged from 10 – 600 ppm were shown in Fig.
16 4a and Fig. 4c, respectively. At the initial concentration of 10 ppm, LTL zeolite
17 effectively removed Cd^{2+} , Pb^{2+} , Sr^{2+} and Cs^+ with the efficiency of 96, 97.1, 95.4 and
18 97.6% respectively. At the same time, the removal efficiency of MOR zeolite to Cu^{2+} ,
19 Cd^{2+} , Pb^{2+} , Sr^{2+} and Cs^+ was 98.2, 98.2, 96.9, 94.9 and 99%, respectively. These results
20 revealed that both LTL and MOR zeolites were able to effectively remove these metal
21 ions at low concentration in water. The removal efficiency of both zeolites dramatically
22 decreased with increasing concentration of all metal ions. However, this is a relative
23 number based on the concentration of metal ions before and after adsorption. In high
24 concentration condition, the adsorption capacity is a more important value.

25 The adsorption capacity of Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} ions on LTL and MOR
26 zeolites at different initial concentrations ranging from 10 – 600 ppm were presented in
27 Fig. 4b and Fig. 4d, respectively. We observed that in almost all cases of tested metal
28 ions, the adsorption capacity of both LTL and MOR zeolites in removal of metal ions
29 increased with increasing concentration of metal ions. The same result was reported by
30 the previous study on the adsorption of Zn^{2+} in natural zeolite. The adsorption capacity of
31 Zn^{2+} increased with the increase of initial concentration until the saturation point reached.
32 At that point, the further increase of the metal ions concentration would not result in any
33 significant change in adsorption capacity. The increase of Zn^{2+} amount created the
34 concentration gradient and driving force to uptake Zn^{2+} to adsorbent, which was
35 responsible to overcome the mass transfer resistance associated with the adsorption of
36 metal ions from solution by zeolite (Zendelska et al. 2014).

1 In our study, the saturated point of the adsorption of Cu^{2+} , Cd^{2+} , Zn^{2+} , Sr^{2+} on LTL
2 zeolite was established at the initial metal ions concentration of 50 ppm. The further
3 increased concentration to 100 ppm led to a slight increase in the uptake capacity, but it
4 was not significant. The maximum obtained values in adsorption capacity were 28.3,
5 43.9, 23.1 and 34.6 mg/g for Cu^{2+} , Cd^{2+} , Zn^{2+} and Sr^{2+} , respectively. In the adsorption of
6 Pb^{2+} and Cs^+ metal ions in LTL zeolite, the saturated points were obtained at initial
7 concentration of 100 ppm and 450 ppm with the highest adsorption capacity of 141.4
8 mg/g and 278.8 mg/g, respectively. In the case of Pb^{2+} ions, the uptake capacity of LTL
9 zeolite was almost unchanged with further increase in solution concentration. However,
10 the adsorption capacity of LTL zeolite for both Cs^+ and Pb^{2+} ions decreased as the initial
11 concentration increased to 600 ppm (Fig. 4b). The obtained result might be due to the
12 microstructure and the affinity of LTL zeolite to Cs^+ and Pb^{2+} in the adsorption of these
13 metals ions. It was known that the metal ion uptake by zeolite adsorbent occurred by the
14 combination of ion-exchange and adsorption process. Metal ions had to move to the
15 zeolite surface and the pore windows. In the next state, metal ions migrated and diffused
16 through the channel systems to ion-exchange sites and replaced the exchangeable ions
17 (Erdem et al. 2004). In this study, LTL zeolite is a large pore and one-dimension channel
18 system running along the *c*-axis of cylindrical type crystal. In addition, the as-synthesized
19 LTL with Si/Al ratio of 2.97 was relatively low. It created a high concentration of ion-
20 exchange sites in the framework. Due to these microstructure properties, at high
21 concentration of metal ions containing high density of metal ions in solution, metal ions
22 rapidly contacted and occupied the exchangeable sites in the channels near the crystal
23 surface. As a result, the first occupied ions blocked the channel window and prevented
24 the further diffusion of metal ions in the aqueous solution into the LTL zeolite channel,
25 resulting in decrease of adsorption capacity.

26 In comparison, in this study the as-synthesized MOR zeolite had Si/Al ratio of
27 6.91 and 2-dimensional channel system. The adsorption of metal ions occurred relatively
28 slower. The adsorption of Cu^{2+} and Sr^{2+} ions reached a saturated point at initial
29 concentration of 50 and 150 ppm and the highest adsorption capacity was 41.3 and 83.3
30 mg/g, respectively. With continuously increasing the concentration of metal ions to 600
31 ppm, the adsorption of Zn^{2+} , Cd^{2+} , Pb^{2+} on MOR zeolite was saturated. The maximum
32 adsorption capacity was 71.8 mg/g of Zn^{2+} , 131.9 mg/g of Cd^{2+} and 178.9 mg/g of Pb^{2+} .
33 The uptake of Cs^+ ions in MOR zeolite in this study has not reached a saturated point at
34 this state. The uptake capacity gradually increased with increasing the initial
35 concentration of Cs^+ ions in solution (Fig. 4d). The adsorption capacity obtained at initial
36 concentration of 600 ppm was 238.8 mg/g of Cs^+ which is lower than the highest
37 adsorption capacity of LTL zeolite to Cs^+ .

1 Interestingly, we observed in the case of Pb^{2+} adsorption in both LTL and MOR
 2 zeolites, the highest uptake amount of Pb^{2+} to LTL zeolite was 141 mg/g corresponding
 3 to 85% compared to that of MOR zeolite (179 mg/g) although the ion exchange site in
 4 LTL zeolite was almost twice to MOR zeolite. We conducted the EDS measurement on
 5 the Pb^{2+} saturated adsorbed on both zeolites and found that 60% of exchangeable sites in
 6 LTL zeolite remained (4.74% in 7.99%) whilst all Na^+ in exchange sites were replaced by
 7 Pb^{2+} in MOR zeolite (3.86%) as shown in Table 4. This obtained result is consistent with
 8 the adsorption capacity curves for Pb^{2+} ions in Figure 4b and Figure 4d. And it also
 9 revealed that the microstructure of zeolite in this study strongly affected metal ion uptake.

10 We observed that the adsorption capacities of both LTL and MOR zeolite to Cs^+
 11 and Pb^{2+} ions were relatively higher compared to the result obtained from the remaining
 12 metal ions. These results might be due to the effect of ionic radius, hydrated radius and
 13 hydration energy of the metal ions to the adsorption process. It was reported that, the
 14 adsorption of metal ions to microporous materials depended on the hydrated radius and
 15 hydration energy of metal ions. In fact, in a solution with pH value at about 6.5 or lower,
 16 metal ions existed as a hydrated state. As a result, the ions with smaller ionic radius could
 17 closely attack to the adsorbent surface and easily enter the channels of the adsorbent.
 18 Furthermore, the low hydration energy ions could easily be dehydrated and shrink in size
 19 for better adsorption (Sounthararajah et al. 2015). In our study, Cs^+ and Pb^{2+} ions have
 20 hydrated radius smaller than the pore diameter of LTL and MOR zeolite beside the lower
 21 hydrated energy compared to that of remaining ions as listed in Table 5. These factors
 22 responded to the experiment result that LTL and MOR zeolite showed higher adsorption
 23 capacity to Cs^+ and Pb^{2+} metal ions. The highest hydration energy of Cu^{2+} and Zn^{2+} could
 24 also relate to their low adsorption capacity on both zeolites.

25 Sorption modeling

26 **Kinetic model:** The adsorption kinetic was modelled by applying pseudo-first-
 27 order and pseudo-second-order rate models. The Lagergren first-order rate model can be
 28 described as equation (3) (Ho and McKay 1999b)

$$\log (q_e - q_t) = \log (q_e) - \frac{k_1}{2.303} t \quad (3)$$

29 The Lagergren second-order rate model can be described as equation (4)

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (4)$$

30 where q_t (mg/g) is the amount of adsorbed metal ions per unit weight of zeolite at time
 31 “ t ” (min), q_e (mg/g) is the amount of adsorbed metal ions at equilibrium, k_1 (1/min) is the

1 equilibrium rate constant of pseudo-first sorption, calculated from the slope of the linear
 2 regression equation of $\log(q_e - q_t)$ on $\log(q_e)$, k_2 (g/mg.min) is the equilibrium rate constant
 3 of pseudo-second sorption, calculated from the intercept of the linear regression equation
 4 of t/q_t on t/q_e . The fitted degree of the isotherm and kinetic models to experimental data
 5 was investigated by the correlation coefficient R^2 .

6 **Isotherm model:** The equilibrium metal adsorption data was simulated with the
 7 Langmuir and Freundlich models. Langmuir sorption isotherm bases on the monolayer
 8 coverage of the sorbent surface and assumes that sorption occurs at specific homogenous
 9 sorption sites. All the sorption sites are energetically identical and intermolecular forces
 10 decrease rapidly with the distance from the sorption surface (El-Kamash 2008).

11 **The Langmuir model** can be described as equation (5) (El-Kamash 2008)

$$\frac{C_e}{q_e} = \frac{1}{Q^0 K_L} + \frac{C_e}{Q^0} \quad (5)$$

12 where q_e (mg/g) is the amount of metal ions adsorbed by unit weight of zeolite, C_e (mg/L)
 13 is the equilibrium concentration of metal ions in the solution, Q^0 (mg/g) is the monolayer
 14 adsorption capacity and K_L is the Langmuir constant related to the free energy of
 15 adsorption. Q^0 and K_L are calculated from the slope and the intercept of the linear
 16 regression equation of C_e/q_e on C_e .

17 The characteristic of the Langmuir isotherm model is expressed by the equilibrium
 18 parameter R_L

$$R_L = \frac{1}{1 + K_L C_0} \quad (6)$$

19 where C_0 is the highest initial metal ions concentration (mg/L). The value of R_L indicates
 20 the type of isotherm adsorption to be irreversible ($R_L = 0$), favorable ($0 < R_L < 1$), linear
 21 ($R_L = 1$), or unfavorable ($R_L > 1$) (El-Kamash 2008).

22 **The Freundlich isotherm model** describes the multilayer sorption on
 23 heterogeneous surfaces. This isotherm expresses the surface heterogeneity and the
 24 exponential distribution of active sites and their energy (El-Kamash 2008). The
 25 Freundlich model can be described as equation (7)

$$\log(q_e) = \log(K_F) + \frac{1}{n} \log(C_e) \quad (7)$$

26 where q_e (mg/g) is the amount of adsorbed metal ions per unit weight of zeolite, C_e
 27 (mg/L) is the equilibrium concentration of metal ions in the solution, K_F is Freundlich

1 constant indicating the relative sorption capacity of adsorbent, and $1/n$ is the constant
2 indicating the intensity of the sorption process. K_F and n are calculated from the slope
3 and the intercept of the linear regression equation of $\log(q_e)$ on $\log(C_e)$ (El-Kamash
4 2008).

5 The adsorption isotherm modelling of metal ions on LTL and MOR zeolites were
6 plotted in Fig. 5. The obtained result showed that the adsorption of tested metal ions
7 fitted to Langmuir model with higher fitting degree compared to Freundlich model as
8 shown in Fig. 5a,c and Fig. 5b,d, respectively and the correlation coefficients R^2 of these
9 equations in Table 6. The monolayer adsorption capacity Q^0 values calculated from
10 Langmuir model (Table 6) were relevant to that obtained from experimental data. The
11 results revealed that the adsorption of metal ions on both LTL and MOR zeolites were
12 monolayer and chemical interaction to homogenous adsorption sites. The values of
13 equilibrium parameter R_L for the adsorption of all metal ions on both zeolites were
14 between 0 and 1 (Table 6), indicating the favorable adsorption of metal ions on these
15 zeolites.

Conclusion

16 We have reported herein the synthesis of two large pore zeolites as LTL and MOR
17 zeolite by conventional hydrothermal reaction. The as-synthesized zeolites were used to
18 adsorb heavy metal ions including Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} and radioactive ions as Cs^+ and
19 Sr^{2+} . At low concentration of metal ions, LTL and MOR showed efficient removal of the
20 tested metal ions. In solution with high concentration of metal ions, the adsorption kinetic
21 followed the pseudo-second-order model indicating the chemisorption process of metal
22 ions on both LTL and MOR zeolites. The results, fitted well to the Langmuir isotherm
23 model, revealed the monolayer adsorption on homogenous surfaces of LTL and MOR
24 zeolite. The equilibrium adsorption results showed that the microstructure of zeolite
25 significantly affected the adsorption capacity of LTL and MOR zeolite on removal of
26 tested metal ions. Both LTL and MOR showed highest adsorption capacity for Cs^+ and
27 Pb^{2+} metal ions.

Declarations

1 **Ethics approval and consent to participate:** Not applicable.

2 **Consent for publication:** Not applicable.

3 **Availability of data and materials:** All data generated or analysed during this study are
4 included in this published article.

5 **Financial interests:** The authors declare they have no financial interests.

6 **Competing interests:** The authors declare that they have no competing interests.

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9 **Authors' contributions:** **D.H-P.N** designed and conducted experiments on zeolite
10 synthesis, metal adsorption, and manuscript preparation. **Q.T.L** carried out the material
11 characterization. **T.C-T.P**, **T.T.L** designed experiments, supervisor, and project
12 administration, prepared-wrote and edited the manuscript.

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Caption to Figures and Tables

- 1 **Fig. 1** Characterization of adsorbents, SEM image and XRD pattern of synthesized LTL
2 zeolite (a,b) and MOR zeolite (c,d).
- 3 **Fig. 2** Plots of experimental data and kinetic modelling of the metal ion adsorption on
4 LTL zeolite including a) Cs^+ , b) Pb^{2+} , c) Cd^{2+} , d) Sr^{2+} , e) Cu^{2+} , f) Zn^{2+} , g) pseudo-first-
5 order model, h) pseudo-second-order model with different period of adsorption time.
- 6 **Fig. 3** Plots of experimental data and kinetic modelling of the metal ion adsorption on
7 MOR zeolite including a) Cs^+ , b) Pb^{2+} , c) Cd^{2+} , d) Sr^{2+} , e) Cu^{2+} , f) Zn^{2+} , g) pseudo-first-
8 order model, h) pseudo-second-order model with different period of adsorption time.
- 9 **Fig. 4** Metal ion adsorption in term of removal efficiency and adsorption capacity of
10 metal ions on LTL zeolite (a and b) and MOR zeolite (c and d) with different initial
11 concentration of metal ions.
- 12 **Fig. 5** The adsorption modelling of metal ions on LTL (a, b) and MOR zeolite (c, d) with
13 Langmuir isotherm model (a, c) and Freundlich isotherm model (b, d), respectively.
- 14 **Table 1** Parameters of pseudo-first-order and pseudo-second-order models for the
15 adsorption of Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} on LTL zeolite
- 16 **Table 2** Parameters of pseudo-first-order and pseudo-second-order models for the
17 adsorption of Cu^{2+} , Cd^{2+} , Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} on MOR zeolite
- 18 **Table 3** Pseudo-second-order rate constant of the metal ion adsorption on synthesized
19 LTL and MOR zeolites.
- 20 **Table 4** EDS measurement data of Pb^{2+} saturated adsorbed on LTL and MOR zeolite.
- 21 **Table 5** Ionic radius, hydrated radius and hydration energy of metal ions in this study.
- 22 **Table 6** Parameters of Langmuir and Freundlich models for the adsorption of Cu^{2+} , Cd^{2+} ,
23 Pb^{2+} , Zn^{2+} , Cs^+ , Sr^{2+} on LTL and MOR zeolite

Fig. 1

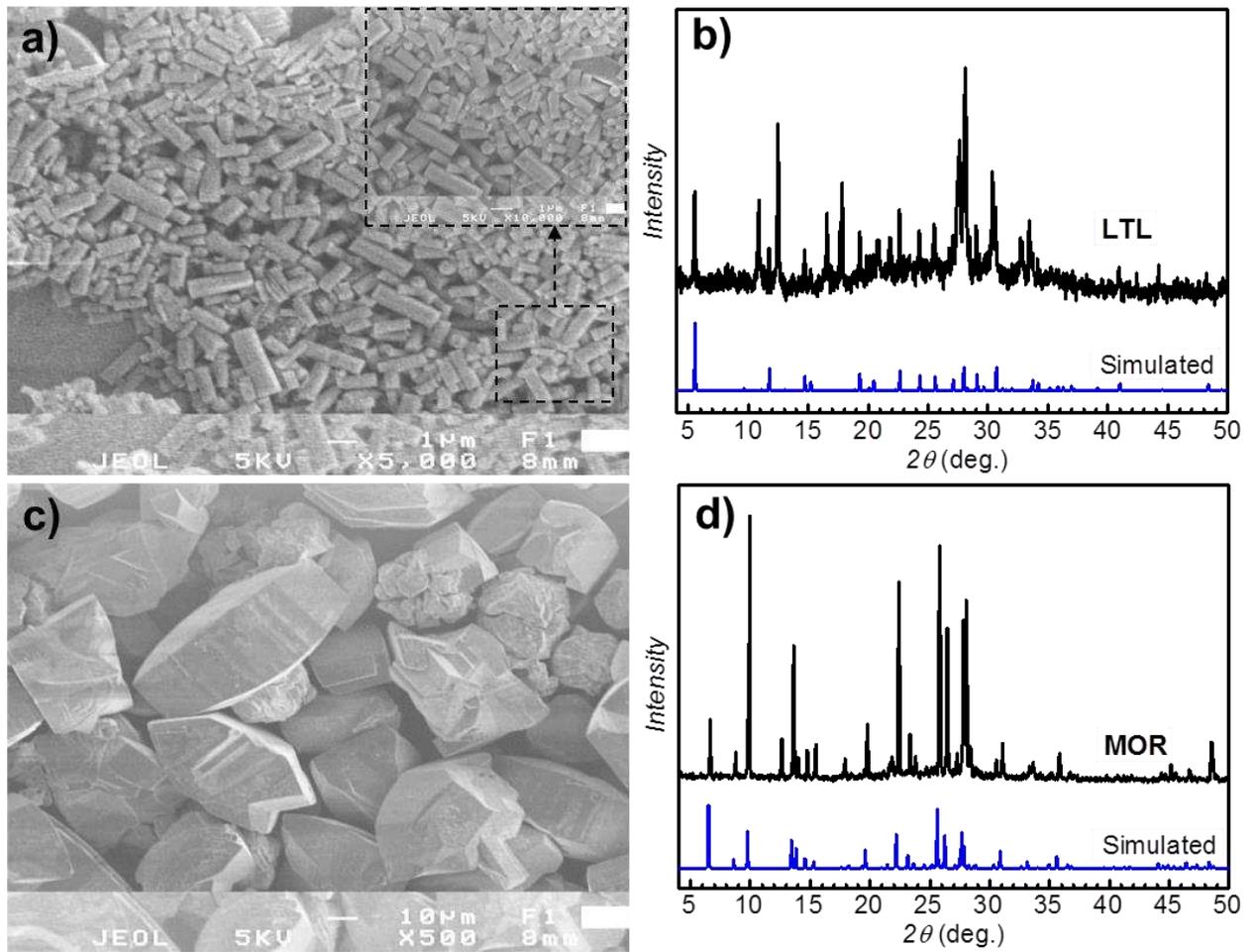


Fig. 2

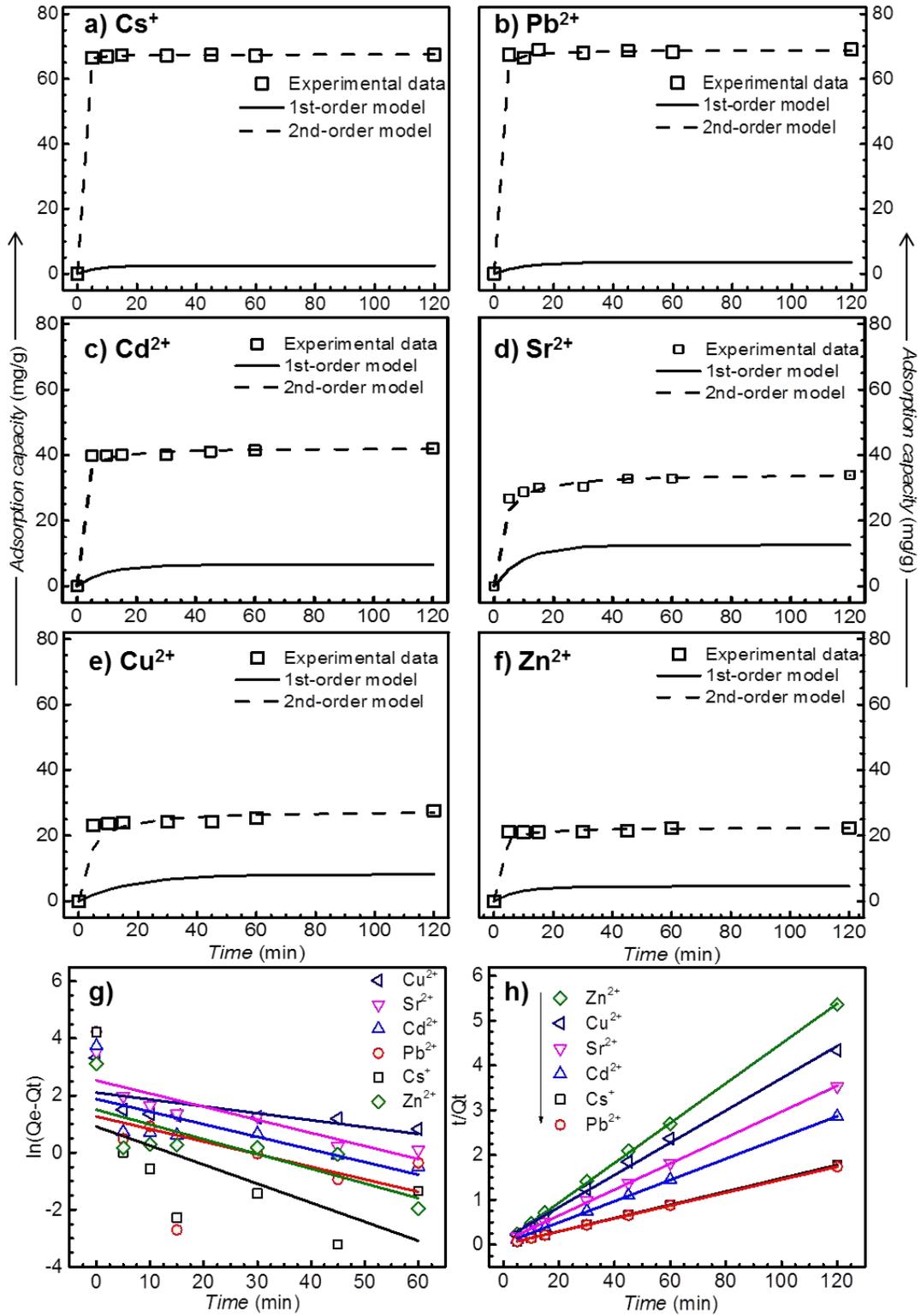


Fig. 3

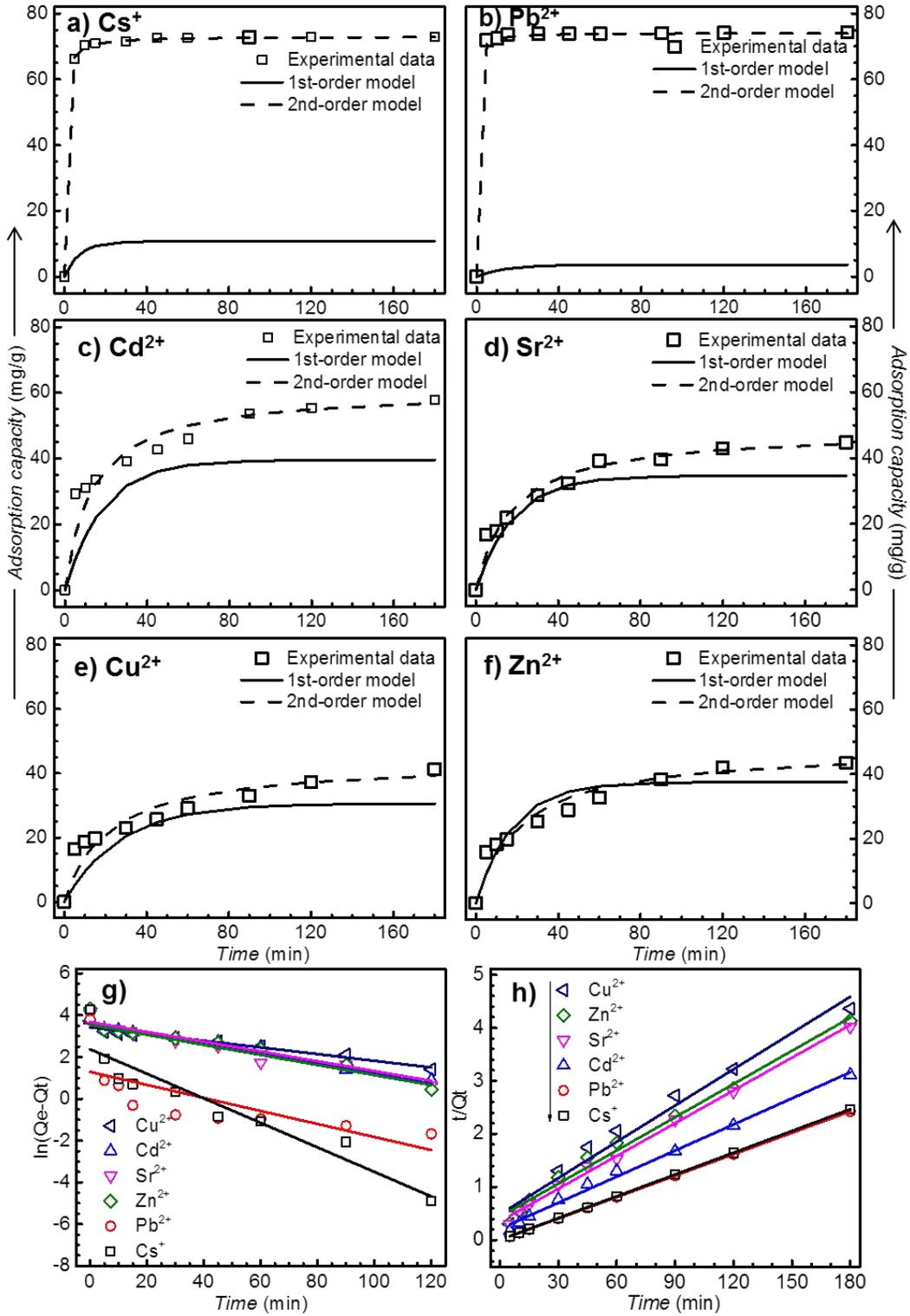


Fig. 4

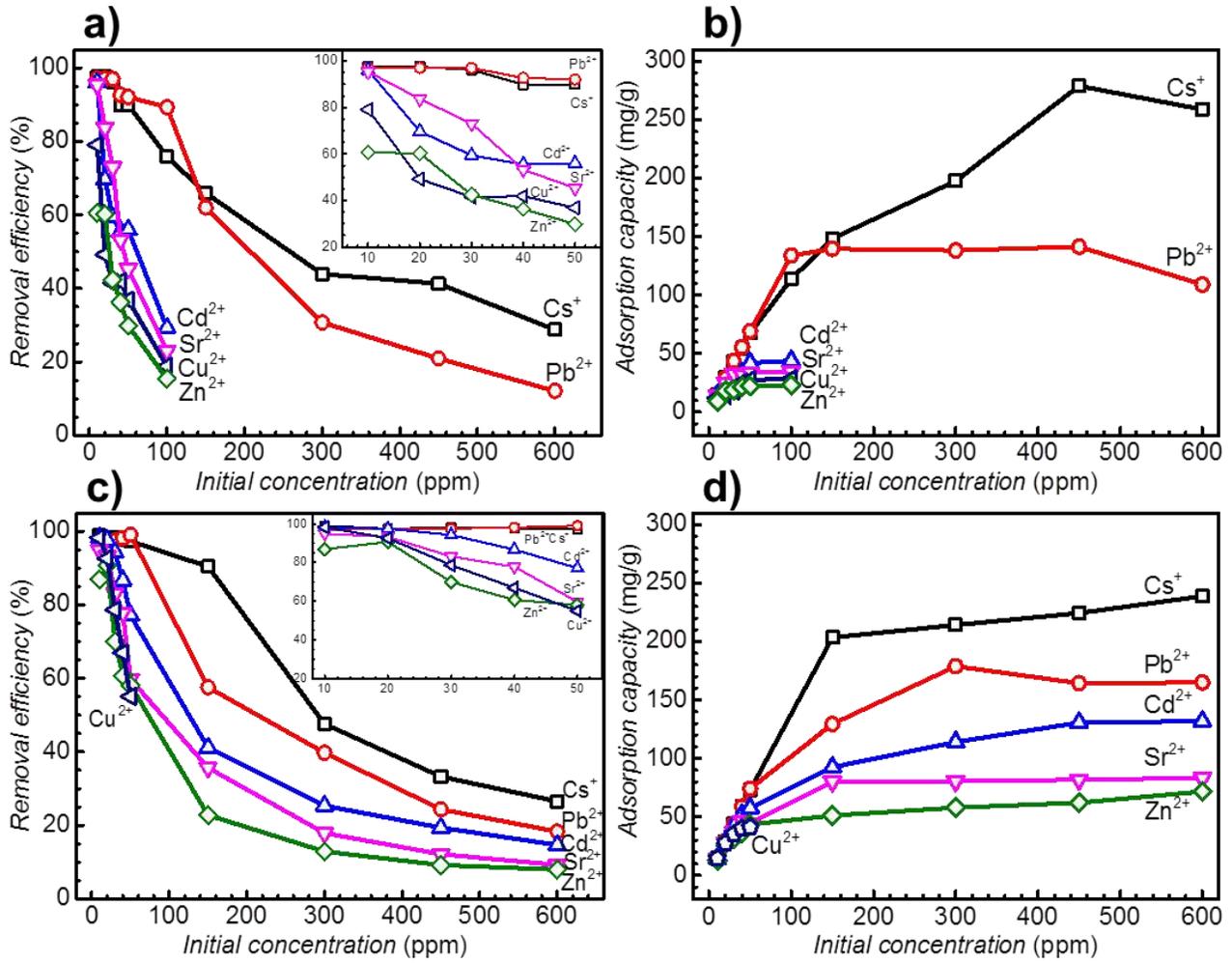


Fig. 5

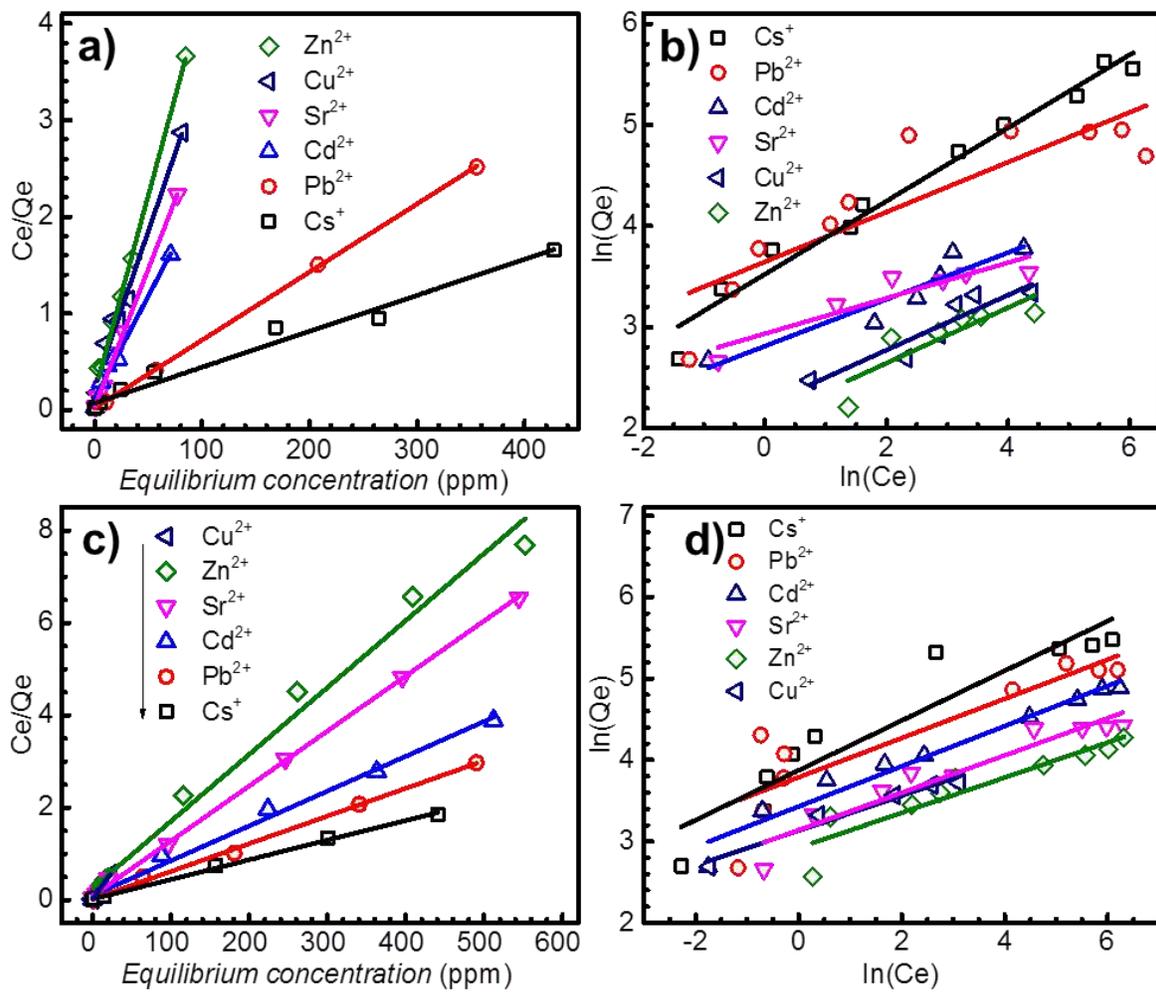


Table 1

| Metal ion | Cu ²⁺ | Cd ²⁺ | Pb ²⁺ | Zn ²⁺ | Cs ⁺ | Sr ²⁺ |
|--|------------------|------------------|------------------|------------------|-----------------|------------------|
| <i>Pseudo-first-order model</i> | | | | | | |
| q _{es} ^(a) (mg/g) | 8.2 | 6.6 | 3.6 | 4.5 | 2.5 | 12.5 |
| k ₁ ^(b) (1/min) | 0.056 | 0.102 | 0.101 | 0.119 | 0.153 | 0.105 |
| Correlation coefficient R ² | 0.4366 | 0.5227 | 0.2142 | 0.6047 | 0.3860 | 0.7871 |
| <i>Pseudo-second-order model</i> | | | | | | |
| q _{es} ^(a) (mg/g) | 27.8 | 42.2 | 69.0 | 22.5 | 67.6 | 34.5 |
| k ₂ ^(c) (g/mg.min) | 0.0111 | 0.0281 | 0.0501 | 0.0407 | 0.1685 | 0.0120 |
| Correlation coefficient R ² | 0.9966 | 0.9999 | 1 | 0.9997 | 1 | 0.9995 |
| q _e ^(d) (mg/g) | 27.6 | 42.0 | 69.1 | 22.4 | 67.5 | 34.0 |

^(a) simulated equilibrium adsorption capacity, ^(b) pseudo-first sorption rate constant, ^(c) pseudo-second sorption rate constant, ^(d) experimental adsorption capacity

Table 2

| Metal ion | Cu ²⁺ | Cd ²⁺ | Pb ²⁺ | Zn ²⁺ | Cs ⁺ | Sr ²⁺ |
|--|------------------|------------------|------------------|------------------|-----------------|------------------|
| <i>Pseudo-first-order model</i> | | | | | | |
| q _{es} ^(a) (mg/g) | 30.6 | 39.5 | 3.6 | 37.6 | 10.7 | 34.6 |
| k ₁ ^(b) (1/min) | 0.037 | 0.054 | 0.072 | 0.056 | 0.135 | 0.056 |
| Correlation coefficient R ² | 0.9538 | 0.9609 | 0.5017 | 0.9681 | 0.8843 | 0.9649 |
| <i>Pseudo-second-order model</i> | | | | | | |
| q _{es} ^(a) (mg/g) | 43.9 | 61.0 | 74.1 | 48.1 | 73.0 | 48.5 |
| k ₂ ^(c) (g/mg.min) | 0.0011 | 0.0013 | 0.0552 | 0.0010 | 0.0284 | 0.0012 |
| Correlation coefficient R ² | 0.9774 | 0.9936 | 1 | 0.9884 | 1 | 0.9955 |
| q _e ^(d) (mg/g) | 41.3 | 57.8 | 74.3 | 43.6 | 73.0 | 44.8 |

^(a) simulated equilibrium adsorption capacity, ^(b) pseudo-first sorption rate constant, ^(c) pseudo-second sorption rate constant, ^(d) experimental adsorption capacity

Table 3

| Zeolite | Rate constant $k_2 \times 10^3$ (g/mg.min) | | | | | |
|---------|--|------------------|-----------------|------------------|------------------|------------------|
| | Pb ²⁺ | Cu ²⁺ | Cs ⁺ | Sr ²⁺ | Zn ²⁺ | Cd ²⁺ |
| LTL | 50.1 | 11.1 | 168.5 | 12 | 40.7 | 28.1 |
| MOR | 55.2 | 1.1 | 28.4 | 1.2 | 1.0 | 1.3 |

Table 4

| Element | LTL zeolite (Atomic%) | | MOR zeolite (Atomic%) | |
|-----------|-----------------------|------------------|-----------------------|------------------|
| | Before adsorption | After adsorption | Before adsorption | After adsorption |
| O | 69.23 | 63.37 | 68.86 | 69.03 |
| Al | 6.25 | 7.99 | 3.45 | 3.86 |
| Si | 18.57 | 22.18 | 23.83 | 25.18 |
| K | 5.95 | 4.74 | - | - |
| Na | - | - | 3.86 | 0 |
| Pb | 0 | 1.72 | 0 | 1.93 |

Table 5

| Metal ion | Ionic radius (Nightingale Jr 1959) (nm) | Hydrated radius (Nightingale Jr 1959) (nm) | Hydration energy (Marcus 1991) (kJ/mol) |
|------------------|---|--|---|
| Cs ⁺ | 0.169 | 0.329 | -245 |
| Pb ²⁺ | 0.132 | 0.410 | -1,345 |
| Sr ²⁺ | 0.113 | 0.412 | -1,385 |
| Cu ²⁺ | 0.072 | 0.419 | -1,920 |
| Cd ²⁺ | 0.097 | 0.426 | -1,575 |
| Zn ²⁺ | 0.074 | 0.430 | -1,880 |

Table 6

| Metal ion | Cu ²⁺ | Cd ²⁺ | Pb ²⁺ | Zn ²⁺ | Cs ⁺ | Sr ²⁺ |
|--|------------------|------------------|------------------|------------------|-----------------|------------------|
| LTL zeolite | | | | | | |
| <i>Langmuir model</i> | | | | | | |
| Q ⁰ (mg/g) ^(a) | 30.9 | 47.2 | 142.9 | 24.4 | 270.3 | 35.0 |
| K _L (1/g) ^(b) | 0.141 | 0.182 | 0.372 | 0.233 | 0.051 | 1.007 |
| R _L ^(c) | 0.0663 | 0.0520 | 0.0045 | 0.0411 | 0.0304 | 0.0098 |
| R ² | 0.9841 | 0.9842 | 0.9998 | 0.9975 | 0.9804 | 0.9997 |
| <i>Freundlich model</i> | | | | | | |
| 1/n ^(d) | 0.27 | 0.23 | 0.25 | 0.27 | 0.36 | 0.18 |
| K _F (mg/g) ^(e) | 9.29 | 16.82 | 38.32 | 8.13 | 33.89 | 18.82 |
| R ² | 0.8675 | 0.8956 | 0.7558 | 0.7271 | 0.9748 | 0.8533 |
| q _{max} ^(f) (mg/g) | 28.3 | 43.9 | 141.4 | 23.1 | 278.8 | 34.6 |
| MOR zeolite | | | | | | |
| <i>Langmuir model</i> | | | | | | |
| Q ⁰ (mg/g) ^(a) | 42.4 | 133.3 | 166.7 | 69.0 | 232.6 | 84.0 |
| K _L (1/g) ^(b) | 1.35 | 0.08 | 0.35 | 0.06 | 0.23 | 0.14 |
| R _L ^(c) | 0.0146 | 0.0205 | 0.0047 | 0.0284 | 0.0071 | 0.0118 |
| R ² | 0.9986 | 0.9942 | 0.9982 | 0.9876 | 0.9983 | 0.9995 |
| <i>Freundlich model</i> | | | | | | |
| 1/n ^(d) | 0.21 | 0.25 | 0.24 | 0.22 | 0.31 | 0.23 |
| K _F (mg/g) ^(e) | 22.92 | 30.85 | 44.16 | 18.55 | 48.10 | 23.12 |
| R ² | 0.9666 | 0.9635 | 0.7698 | 0.8682 | 0.8822 | 0.9138 |
| q _{max} ^(f) (mg/g) | 41.3 | 131.9 | 178.9 | 71.8 | 238.8 | 83.3 |

^(a) monolayer adsorption capacity, ^(b) Langmuir constant, ^(c) equilibrium parameter, ^(d) sorption intensity constant, ^(e) Freundlich constant, ^(f) experimental maximum adsorption capacity