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## Research Article

**Keywords:** Metformin HCl, Sorbitan monostearate, Permeation enhancement, Pharmacodynamic, modified non-everted sac

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# Penetration driving force of metformin hydrochloride via Paracellular pathway in relation to its pharmacodynamic effect

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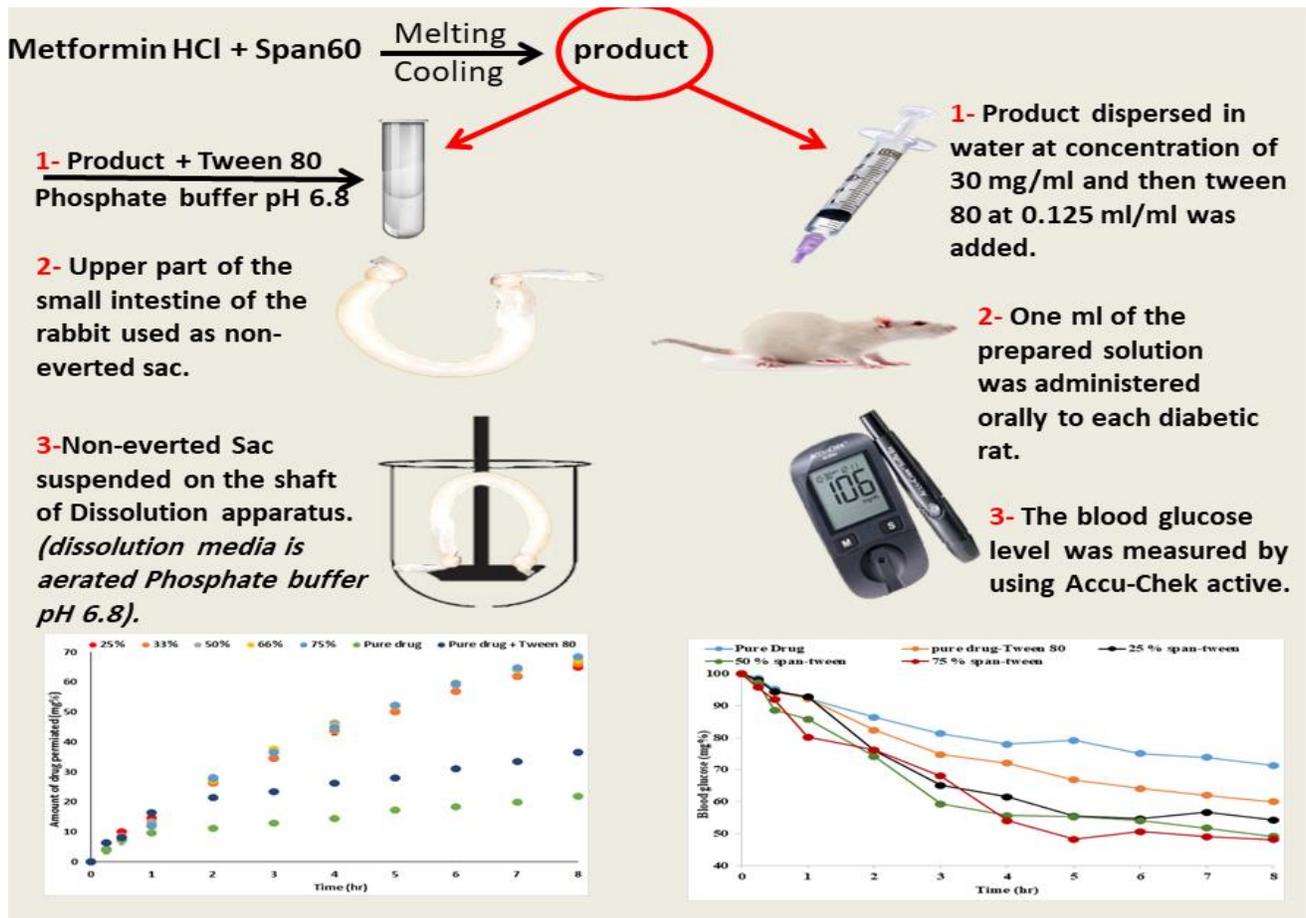
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1 **ABSTRACT**

2 **Background:** Penetration enhancement of metformin hydrochloride via its molecular dispersion in sorbitan monostearate  
3 microparticles is reported. Metformin dispersion in sorbitan monostearate as a carrier was thought to be the basic philosophy to  
4 maximize its entrapment in the matrix for maximum penetration effect. **Methods:** Drug dispersion in sorbitan monostearate with  
5 different theoretical drug contents (TDC) were prepared. **Results:** All products showed excellent micromeritics and actual drug content  
6 (ADC) increased by increasing TDC. These two features are essential for industry concerning processing and cost. The partition coefficient  
7 of the drug products showed huge improvement. This indicates the drug entrapment should be in the polar part of sorbitan  
8 monostearate as a special image. The drug entrapment process was also reflected in the drug release process due to the insolubility of  
9 the matrix in the dissolution medium. The drug permeation profiles from the different drug-sorbitan monostearate products are  
10 overlapped and its permeation parameters (permeation coefficient, total drug permeation percent & drug absorption enhancement  
11 percent) are nearly equal. The results of the permeation study by using modified non-everted sac suggested the main driving force for  
12 improving the drug paracellular pathway is its dispersion in sorbitan monostearate (special image) and is independent of ADC.  
13 Pharmacodynamic of the drug products showed a significant improvement than that from the drug alone at  $p < 0.05$ . ANOVA test  
14 indicated the insignificant pharmacodynamic difference between the low, middle, and high ADC of the products. There is an excellent  
15 point-to-point correlation between the drug permeation percent and the drug pharmacodynamic percent. The total amount of the drug  
16 permeation percent is equal to the mean of the total drug pharmacodynamic percent. **Conclusion:** The results concluded that the drug  
17 permeation driving force via the paracellular pathway is its entrapment in sorbitan monostearate as a special image and it does not  
18 depend on ADC. This entrapment mechanism improved the drug pharmacodynamic effect. The technique is simple and the products are  
19 easy to process due to having an excellent micromeritics property.

20 **Keywords:** Metformin HCl; Sorbitan monostearate; Permeation enhancement; Pharmacodynamic; modified non-everted sac.

21 **Graphical Abstract**



22

## 23 Introduction

24 Metformin Hydrochloride is one of the worldwide drugs used for the treatment of diabetic II patients. <sup>1</sup> The drug is  
25 considered safe and does not produce a hypoglycaemic effect. <sup>2</sup> It has some drawbacks concerned with gastro-intestinal  
26 disorders especially with an older patient. <sup>3</sup> The marketed doses of the drug are 3 doses, 500, 850, and 1000 mg per tablet  
27 with low bioavailability. The biopharmaceutical classification system classifies metformin hydrochloride as a class III drug. <sup>4</sup>  
28 This group of drugs has high solubility but low permeability. Then, it can understand the low bioavailability of the drug and  
29 consequently the high dose used in addition to the abdominal side effect.

30 Metformin Hydrochloride was found to be absorbed (about 90 %) via the Paracellular pathway. <sup>5</sup> The high solubility  
31 of the drug and its Paracellular pathway absorption suggested a rapid and complete drug absorption. But, the absorption of  
32 metformin hydrochloride is limited. It was reported that the addition of tween 80 to the drug led to an increase in all drug  
33 permeation parameters. <sup>6</sup> That is due to the role of non-ionic surfactants on enhancing metformin absorption via the  
34 paracellular pathway. <sup>7</sup> There is a significant saturable component of the paracellular pathway which limited the absorption of  
35 the highly water-soluble drug. The presence of tween 80 reduces the saturable paracellular pathway by electrostatic  
36 interactions between. <sup>5</sup> the opposite charges of diffused substances (drug & tween 80) and the anionic residues of the lateral  
37 space and or tight junctions. <sup>5</sup> A novel “sponge” hypothesis was formulated to explain how metformin could be absorbed  
38 across human intestinal through the predominantly paracellular mechanism. <sup>5</sup>

39 Mady et al, <sup>6</sup> succeed to prepare sorbitan monostearate as microparticles containing metformin in the molecular state  
40 by using the rapid congealing technique. The molecular state of the drug in sorbitan monostearate was proved by different  
41 instrumental analyses. The authors suggested and used a modified non-everted sac technique in the discussion of the in-vitro  
42 drug permeation mechanism. They found that the addition of tween enhanced the drug permeation from the rabbit intestinal  
43 sac. The drug permeation enhancement was more pronounced from sorbitan monostearate entrapped drugs. The permeation  
44 parameters (permeation coefficient, total penetration percent & Drug absorption enhancement %) are markedly increased  
45 from sorbitan monostearate microparticles encapsulating drug. The authors concluded that, as a result of the drug polarity, the  
46 drug is encapsulated in the polar part of the surfactant which led to a huge increasing the encapsulated drug partition  
47 coefficient. Emulsification of sorbitan monostearate microparticles encapsulated drug in phosphate buffer pH 6.8 by using  
48 tween 80 indicated the change of the surface again to hydrophilic. This image may be responsible for the above permeation  
49 parameters as a result of the correction of the HLP value (hydrophilic-lipophilic balances) of the image, which could be  
50 easily diffused through the paracellular pathway.

51 Accordingly, the aim of this work is trying to investigate the penetration driving force of the drug via the paracellular  
52 pathway based on the previously reported by the author that, the drug dispersion in sorbitan monostearate has higher  
53 paracellular pathway penetration. Then studying the relationship between increasing the actual drug content on the  
54 penetration effect to achieve the maximum drug dispersed in sorbitan monostearate for maximum penetration effect and  
55 consequently maximum pharmacodynamic effect. The pharmacodynamic study would be tested in diabetic rats. The  
56 micromeritics properties of the prepared products should be also studied, which are essential in the manufacture processing.  
57 In the end trying to find a correlation between the two normally related parameters for a drug, drug permeation enhancement  
58 percent and the drug pharmacodynamic enhancement percent.

## 59 Materials and Methods

### 60 Materials

61 Metformin Hydrochloride (HCl), was purchased from El-Nasr Pharmaceutical Chemical Co (Egypt), Sorbitan monostearate  
62 of research-grade was purchased from Altas Chemie, IC GmbH (Germany). All other chemicals were of analytical grade and  
63 used as received

### 64 Methods

#### 65 Dispersion of metformin HCl in sorbitan monostearate

66 Metformin HCl is dispersed in sorbitan monostearate by using the melting method. The required amounts of  
67 metformin HCl and sorbitan monostearate to prepared the solid dispersions of 25%, 33.33%, 50%, 66.66% & 75% theoretical  
68 drug content (TDC) in sorbitan monostearate were weight and physically mixed. <sup>8</sup> The prepared physical mixtures were  
69 melted while stirring until clear molten solutions were obtained to assure from molecular dispersion of the drug in the carrier.  
70 The molten solutions were slowly cooled at room temperature while stirring to form sold masses. The products obtained were

71 grinding, sieving, and stored at room temperature. The product particles, which passed from sieve size 600 μm was used for  
72 further studies.<sup>6</sup>

73

## 74 **Characterizations of the prepared drug-sorbitan monostearate solid dispersions**

### 75 ***Determination of the Actual Drug Content % [ADC]***

76 An accurate amount of each solid dispersion product containing 20 mg as TDC was weighed and then dissolved in  
77 100 ml of 0.1 N HCl at 60°C. The solution may be filtered if necessary and measure spectrophotometry at 232 λ max using  
78 0.1 HCl as a blank. Sometimes dilutions may be carried out and the procedure was repeated in triplicate. The mean actual  
79 drug content and encapsulation % were calculated using the following equations.<sup>8,9</sup>

80 
$$\text{Theoretical drug content (TDC)} = \frac{\text{drug total}}{(\text{drug total} + \text{sorbitan monostearate})} \times 100^{8,9}$$

81 
$$\text{Actual drug content (ADC)} = \frac{\text{Actual drug content total}}{(\text{drug total} + \text{sorbitan monostearate})} \times 100^{8,9}$$

### 82 ***Flow properties***

83 The angle of repose method was used to study the follow property of the sorbitan monostearate-metformin solid  
84 dispersion products. The measuring was done by maintaining the funnel at a fixed height from a smooth glass surface in all  
85 experiments. The samples were passed through a funnel to form a stable cone.<sup>10,11</sup> The angle of repose (θ) was calculated by  
86 using the following equation:

87 
$$\theta = \tan (h/r) \text{ where, } \theta = \text{angle of repose, } h = \text{height of cone, } r = \text{radius of the cone base.}^{10,11}$$

### 88 ***Measurements of densities***

89 A fixed weight of sorbitan monostearate-metformin solid dispersion product was carefully introduced into a 50 ml  
90 graduated cylinder. The bulk volume (V0) was measured in cm<sup>3</sup>. Then dropping the cylinder from a high of 2.5 cm at one-  
91 second intervals. The procedure was repeated till no further change in volume was noted. The tapped volume (Vt) was  
92 measured cm<sup>3</sup>.<sup>12,13,14</sup> The densities parameters of the granules were calculated according to the following equations:

93 
$$\text{Bulk density} = \frac{\text{weight of the sample in gm}}{\text{volume in cm}^3 (V_0)}^{15}$$

94 
$$\text{Tapped density} = \frac{\text{weight of the sample in gm}}{\text{volume in cm}^3 (V_t)}^{15}$$

95 
$$\text{Carr's index} = \frac{\text{Tapped density} - \text{Bulk density}}{\text{Tapped density}} \times 100^{16}$$

### 96 ***Experimentally determination of partition coefficients (Log P) by using n-octanol-water***

97 A 20 mg of either of pure drug or that of each product containing 20 mg metformin HCl determined from the actual  
98 drug content was taken and dissolved in 20 ml of n-octanol. Then 20 ml of distilled water was added to the previous n-  
99 octanol solution while stirring. The formed system was transferred into a separating funnel and allowed to equilibrate. The  
100 concentration of the drug diffused from the organic phase (n-octanol) to the aqueous was measured spectrophotometrically at  
101 232 λ max.<sup>6,17</sup>

102 
$$\text{Log } p = \log \left[ \frac{\text{solute unionized in octanol}}{\text{solute ionized in water}} \right]^{6,17}$$

### 103 ***Drug release profile***

104 To the USP paddle dissolution apparatus, an accurate weight of the product containing 500 mg of Metformin HCl  
105 [calculated according to the determined actual drug content] was added.<sup>18</sup> The release solution was 900 ml of 0.1N HCl with  
106 a maintained temperature at 37 ± 0.5 ° C. The stirring rate was 100 rpm. The samples of 5 ml were taken at predetermined  
107 time intervals for determining the cumulative drug release. A new release medium was added to replenish each sample  
108 withdrawn. Sometimes dilutions may be carried out and the resulting solutions were measured at 232 λ max using 0.1 HCl as  
109 a blank. The procedure is carried out in triplicate.<sup>6</sup>

110 **Non-everted sac model as a tool to evaluate the intestinal permeability**

111 The method steps employed to evaluate the drug permeability profile from the modified non-everted sac method are  
112 modified experimental procedures described by references. <sup>19, 20,21</sup>

113 • **Preparation of non-everted intestinal sacs:**

114 The animal used in this study was a Male albino rabbit with a weight of 2 kg obtained from the Tanta animal house.  
115 All procedures were approved and regularly controlled by the Animal Ethics Committee of Faculty of Pharmacy Tanta  
116 University (No: 2212018) and all experiments were performed by the guidelines and regulations of this committee. All the  
117 procedures were also carried out in full accordance with the ARRIVE guidelines 2020 <sup>22</sup>, and adequate care was taken to  
118 minimize pain and discomfort for animals. Upon confirmation of loss of the pain reflex, the animal was scarified. A midline  
119 longitudinal incision of 3– 4 cm was made and the small intestine was located. A 14 cm segment of the intestine was used to  
120 prepare the sac. The lumen of the intestinal segment was washed with buffer to remove any solid material. Using a surgical  
121 thread, a side of the segment of the small intestine could be tied. The fresh intestinal sac was then filled with buffer, tied to  
122 the other side with surgical thread, and checked for leaks. The prepared segments after each step were placed in continuous  
123 aerated phosphate buffer and used for studying the drug permeation after filling with the perfusion solution. <sup>6</sup>

124 An amount of Sorbitan monostearate product containing 50 mg of Metformin HCl as an actual drug content was  
125 accurately weighed and dispersed in 4 ml of pH 6.8 phosphate buffer. One ml of tween 80 added. The fresh intestinal sac  
126 segment was then emptied from the buffer solution. The intestinal sac was then filled with prepared perfusion solution, tied  
127 with surgical thread, and tested for leaks. The segment length and diameter were measured for surface area determination. <sup>6</sup>

128 • **Drug permeation profile study**

129 The prepared segment was suspended on the shaft of the USP dissolution apparatus. The outside of the sac medium  
130 (permeation medium) was 900 ml of phosphate buffer (pH 6.8) with continuous aeration and maintained the temperature at  
131  $37 \pm 0.5$  ° C. The stirring rate was 50 rpm. Samples of 5 ml were taken at predetermined time intervals and the new release  
132 medium was added to replenish each sample taken. The amount of drug permeated from the segment to the medium was  
133 determined spectrophotometrically at  $232 \lambda$  max. <sup>6</sup>

134 • **Determination of permeability coefficient**

135 The use of Fick's law for the determination of the permeability coefficient (apparent permeability) of the drug across  
136 the isolated rat intestine was previously reported. <sup>6,23,24</sup> A simplified equation could be written as the following:

137  $dM/dt = PSCd$

138 The variables M and Cd could be determined by analysis of mucosal fluid. The surface area [S] could be calculated by  
139 considering the intestinal sac a cylinder. Then, M/SCd could be calculated and plotted against time. The slope of the linear  
140 part of the plot is the permeability coefficient (P), which has the units of velocity (cm/s). The slope of the linear part of the  
141 curve was determined by linear regression <sup>23,24 30,31</sup>

142 **Pharmacodynamics study**

143 • **Animals**

144 The animal used in this study was the male albino Wister rats aged 7-8 weeks with a weight of 150-200 g. All  
145 procedures were approved and regularly controlled by the Animal Ethics Committee of Faculty of Pharmacy Tanta  
146 University (No: 2212018) and all experiments were performed by the guidelines and regulations of this committee. All the  
147 procedures were also carried out in full accordance with the ARRIVE guidelines 2020, <sup>22</sup> and adequate care was taken to  
148 minimize pain and discomfort for animals. The housing of the animal was at an ambient temperature of  $25 \pm 1$  °C and relative  
149 humidity of 45-55% with a 12hr each of dark and light cycles. They fed was pellet diet and water ad libitum.

150 • **Induction of the experimental diabetes**

151 After overnight fasting of the animals, diabetes was induced by a single intraperitoneal injection of a freshly prepared  
152 solution of streptozotocin (50 mg/kg body weight) in 0.1 M citrate buffer (pH 4.5). <sup>25</sup> The animals were allowed to drink 5%  
153 glucose solution as a solution for the hypoglycaemic effect of the drug. <sup>26</sup> On the third day of streptazotocin injection, the rats  
154 fasted for 6 h and blood was withdrawn from the tail vein. The blood glucose level was measured by using Accu-Chek active  
155 (Accu-chek active test strip). Rats that had fasting blood glucose levels  $>250$  mg/dl were considered to be diabetic and were  
156 used to monitor the efficacy of metformin formulations. <sup>26</sup>

157                   • **Determination of the hypoglycaemic effect of metformin HCl**

158                   For only 15 minutes on the day of the experiment, the rats were given free access to the pellet. To provide a stable  
159 blood glucose level, the food was restricted but the rats were given free access to water for two hours. Then, the formulations  
160 were dispersed in water at concentration of 30 mg/ml, and 0.125 ml tween 80 was added for each ml. From the prepared tested  
161 dispersion, one ml was administered orally to each rat. At time intervals of (0, 0.25, 0.5, 1, 2, 3, 4, 5, 6, 7, and 8) hours, blood  
162 samples were withdrawn from the tail vein. The blood glucose was measured by using Accu-Chek active (Accu-chek active  
163 test strip). The blood glucose level was plotted as a function of time. The area above the curve was determined and used for  
164 monitoring the efficacy of different formulations. The amount of reduction in blood glucose level was also calculated and  
165 plotted as a function of time.<sup>6,27</sup>

166                   • **Statistical analysis**

167                   Statistical analysis of the in-vivo data was carried out by applying the ANOVA test. The data were analyzed by one-  
168 way analyses of variance (ANOVA) with blood glucose level as an independent factor.

169 **Results and Discussion**

170                   The work aims to determine the drug permeation driving force through the Paracellular pathway reported by the  
171 authors from sorbitan monostearate microparticles encapsulated the drug.<sup>6</sup> In that work, it was proved the molecular  
172 dispersion of the drug led to improving its Paracellular pathway permeation. To be assured from complete dispersion of the  
173 drug molecules and sorbitan monostearate, the solid dispersion is prepared by melting the physical mixture of the required  
174 amounts of the drug and the carrier. In addition, it could be expected there is no loss in both components of the solid  
175 dispersion as a result of the absence of a third component, which can dissolve either of the components or both. This lead to  
176 assurance from nearly remaining the ratios of the components.

177                   The effect of drug dispersion in the wax matrix on the drug processing could be noticed from the table (1). The flow  
178 property of all drug-matrices ratios was markedly improved from fair to passable flow in the case of the pure drug to very  
179 free-flowing except that prepared with 75 % TDC, which is Free-flowing. That may be due to the low concentration of the  
180 wax matrix compared to other ratios. The closest of the angle of repose values on using different concentrations of the wax  
181 matrix may be due to the method of preparation, which is based on melting the drug and the matrix to form a clear melted  
182 solution before solid mass formation after cooling. Therefore, the homogeneity of the dispersion of the drug in the dispersed  
183 substance could be expected. These results indicate the advantage of using sorbitan monostearate as a dispersed matrix since  
184 it improves the flowability of the dispersed drug which is sometimes considered as a limiting step in the pharmaceutical  
185 manufacture processes. In addition, to assure the homogeneity of using different concentrations of the dispersed media, it will  
186 be preferring to use the melting method to get a clear melt solution. This may be a disadvantage in using the melting  
187 technique for thermos-labile substances but it may be not considered because the melting point of sorbitan monostearate is  
188 around 56°C. The compressibility index of the solid dispersed drug in sorbitan monostearate by using melting method is  
189 completely improved from poor compressible substance in case of the pure drug to excellent compressibility substance for all  
190 solid dispersed drug-sorbitan monostearate ratios.<sup>28</sup>

192 **Table 1.** Micromeritic properties of the prepared products

TDC %	COMPRESSIBILITY %	± SD	Angle of repose	± SD
25	7.907	0.104	28.60	0.530
33	6.009	0.165	29.14	0.082
50	6.100	1.246	29.17	0.089
66	7.872	1.254	29.85	0.681
75	8.411	1.120	31.35	0.037
100	26.767	0.910	39.71	0.550

193  
194                   Since metformin-sorbitan monostearate solid dispersions were prepared by using melting technique, this led to  
195 supposes that, there is no loss for both drug and matrix and the actual drug content should be equal to theoretical drug  
196 content. On the determination of the actual drug content, from table (2), it can be noticed that the actual drug content (ADC)  
197 is nearly equal to the theoretical drug content (TDC). The deviation of ACD from TDC is nearly constant and is maximum on

198 using 25 % TDC. That is maybe due to the insolubility of sorbitan monostearate in the extraction solution. ADC increased  
199 nearly parallel to increasing the TDC.

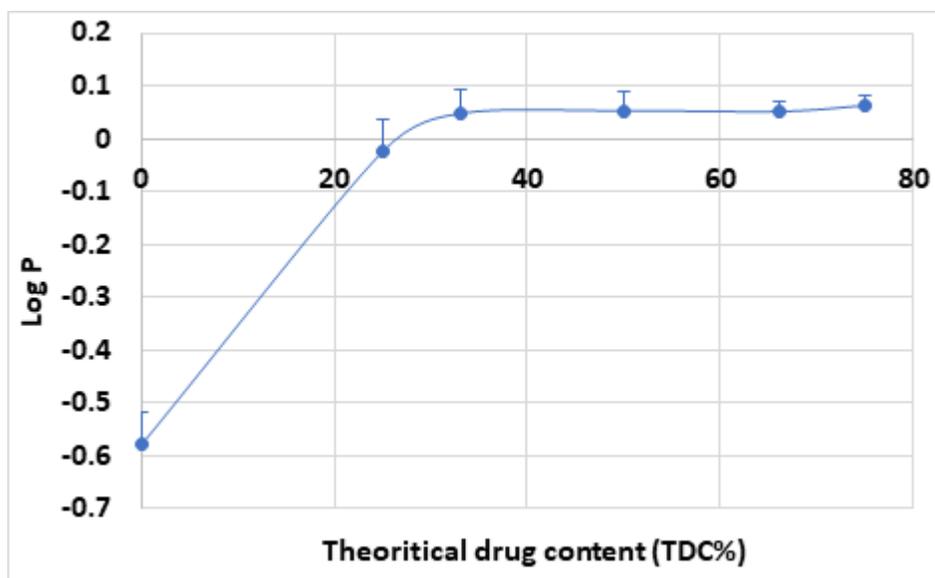
200 **Table 2.** The actual (ADC) and theoretical (ATC) drug content of the prepared products

TDC %	ADC %	± SD
25	21.909	0.90
33	31.455	1.29
50	48.727	2.31
66	64.909	1.03
75	73.545	1.16

201

### 202 **Partition coefficient**

203 The partition coefficient of the pure drug and all drug solid dispersion products with different ratios were studied.  
204 Figure (1) showed that the partition coefficient of 25% drug dispersed in sorbitan monostearate as solid dispersion increased  
205 markedly than that of the pure drug. On using 33% drug in the solid dispersion form, the value of  $P_o/w$  is again increased and  
206 remains constant on increasing the drug percentage in the solid dispersion products. Since the drug-sorbitan monostearate  
207 solid dispersion is prepared by the melting method to produce a melt clear solution and the partition coefficient value  
208 depends on the lipophilicity of the drug, it can be concluded that the melting of the drug led to its dispersion in the polar part  
209 of the carrier. In this case, the polar part of the carrier could be only the polar part of an image of the surfactant which is,  
210 maybe, the surfactant micelle. This conclusion was also previously reported by the author. <sup>6,17</sup>



211 **Figure 1.** Effect of the theoretical drug content on its partition coefficient.  
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### 214 **Dissolution profile**

215 The drug release profile from different matrices prepared with different metformin-span ratios was studied. From  
216 figure (2), it can be noticed that there is rapid initial and incomplete drug release and both depend on the drug-matrix ratio.  
217 These two features are well-known and characterized for each drug dispersed in the molecular state in an insoluble matrix  
218 which is, maybe, also our case. Increasing the wax ratio led to decreasing the burst effect and total drug release and the  
219 reverse could be noticed on concerning the drug. That is maybe due to the insolubility of sorbitan monostearate in the  
220 dissolution media. In addition, the high solubility of the drug in the dissolution media may enhance the burst effect.

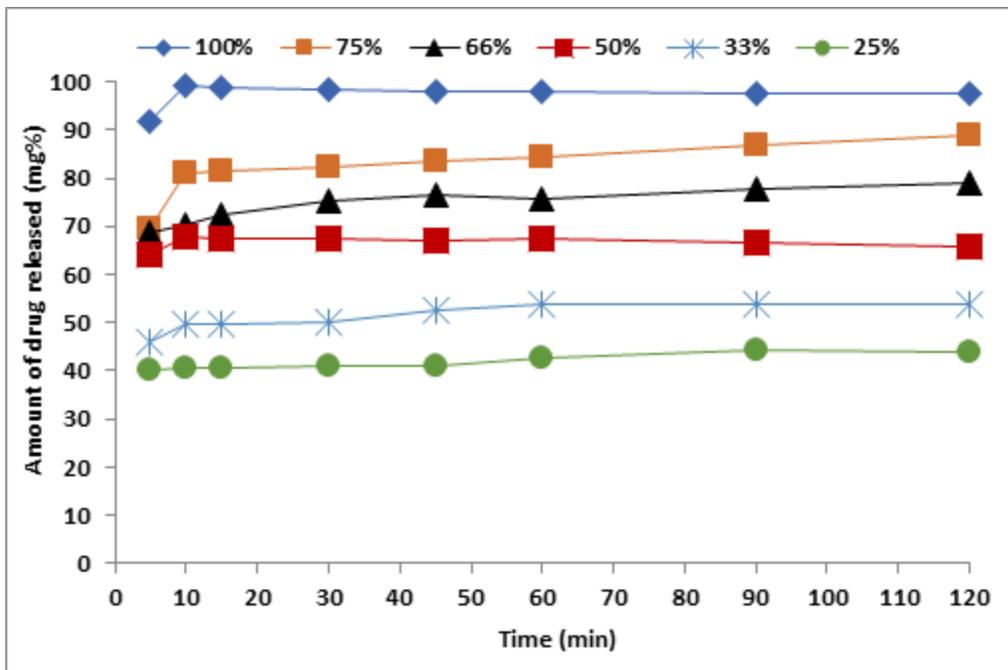


Figure 2. Drug release profile from different prepared drug-span matrices

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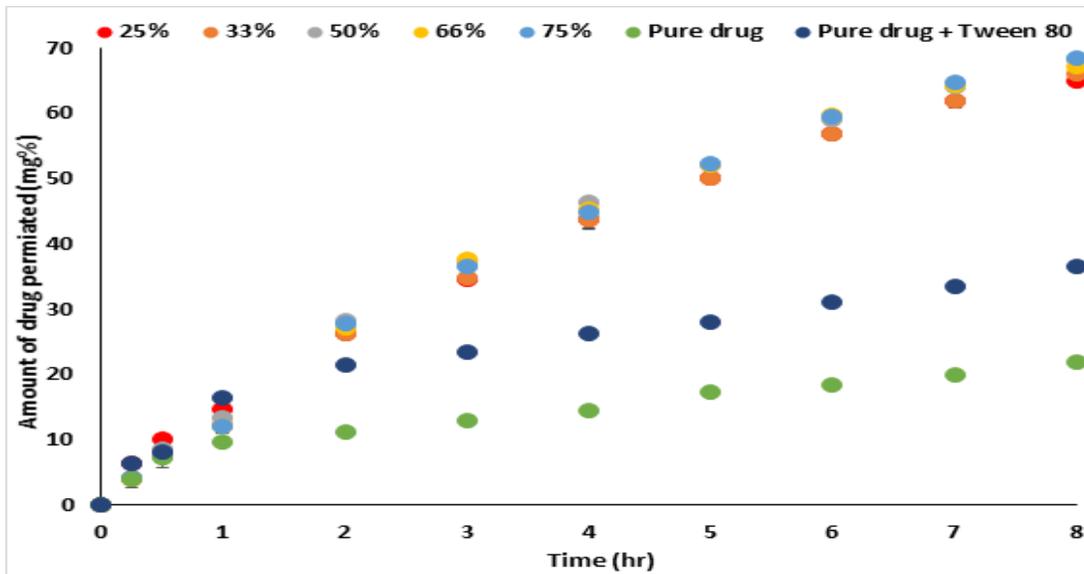
### Permeation profile

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The intestinal sacs for assaying the permeability are a quick and sensitive technique for determining the overall intestinal integrity or comparative transport of a specific molecule, with the added benefit of intestinal site-specificity. The apparent permeability [Papp] or permeation coefficient of a molecule through the intestinal barrier could be calculated.<sup>26</sup> The benefits of the application of the intestinal sac would be increased after solving the critical points facing its application by the author. Mady et al,<sup>6</sup> succeed to solve the critical points of the technique by suspension the sac to the dissolution shaft in the dissolution media of the dissolution apparatus. This modification led to creating instead of drug release profile to drug permeation profile on using standard dissolution apparatus. The author discussed the critical points about the suggested solution, which may increase the value of the application of the technique as a modified non-everted sac.

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Figure 3 showed that the addition of tween 80 to the pure drug enhances its permeability concerning the initial, rate and total drug permeated in the experimental time. That is due to different reported mechanisms<sup>5,6,7</sup> These effects would be more pronounced from the different solid dispersion products of the drug in sorbitan monostearate. The drug permeation profiles from the different drug-sorbitan monostearate solid dispersion products showed an overlap profile style concerning the initial, rate, and the total amount of drug released. This may be due to the drug dispersion in the carrier matrix and the use of an amount of the products containing the same actual drug concentration. Mady et al,<sup>6</sup> discussed the essential of metformin HCL encapsulation in the molecular state in the carrier to improve its permeability. The conclusion of the author about the essential molecular dispersion of the drug in sorbitan monostearate as a carrier represents the basic philosophy to maximize its entrapment in the matrix. Increasing the initial drug permeated and total drug permeated lead to expecting improving the onset of action and decreasing the drug reported dose. Although metformin is reported to be safe from producing a hypoglycaemic effect, decreasing the dose leads to decreasing the GIT side effect especially in older patients.



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**Figure 3.** The permeability profiles of the pure drug, drug-tween, and different molecular solid dispersions of the drug in sorbitan monostearate matrices.

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The permeability parameters of metformin HCl, metformin-tween, and different dispersion of metformin-sorbitan monostearate products across the non-everted sac were calculated and summarized in table (3). The values of  $r^2$ , in each case, are high enough to consider a good fitting of the calculated permeation data. In every case, there is no lag time. In the case of metformin HCl, the absence of lag time may be due to its high-water solubility which may be responsible for the presence of intercept values with y abscissa in concentration. The presence of an intercept value represents, in this case, the rapid saturation of the Paracellular pathway tissues of the intestinal wall with the drug before drug transport.<sup>6</sup> This finding is reinforced by the fact that about 90 % of metformin HCl is absorbed via the Paracellular pathway.<sup>5</sup> and the absence of lag time. The addition of tween 80 to the drug led to increasing of all permeation parameters by different reported mechanisms.<sup>5,6,7</sup> The permeation parameters of the drug from its different molecular dispersion products in sorbitan monostearate are markedly increased than that from drug-tween although the intercept values are nearly the same. In addition, the permeation parameters of the drug from its solid dispersion products prepared with different ratios are nearly equal which is reflected in the drug absorption enhancement (DAE %). The drug absorption enhancement percent was calculated according to the following equation.<sup>6</sup>

261

$$\% \text{ DAE} = \frac{\text{The cumulative amount of drug penetrated from the dosage form}}{\text{The cumulative amount of pure drug penetrated}} \times 100$$

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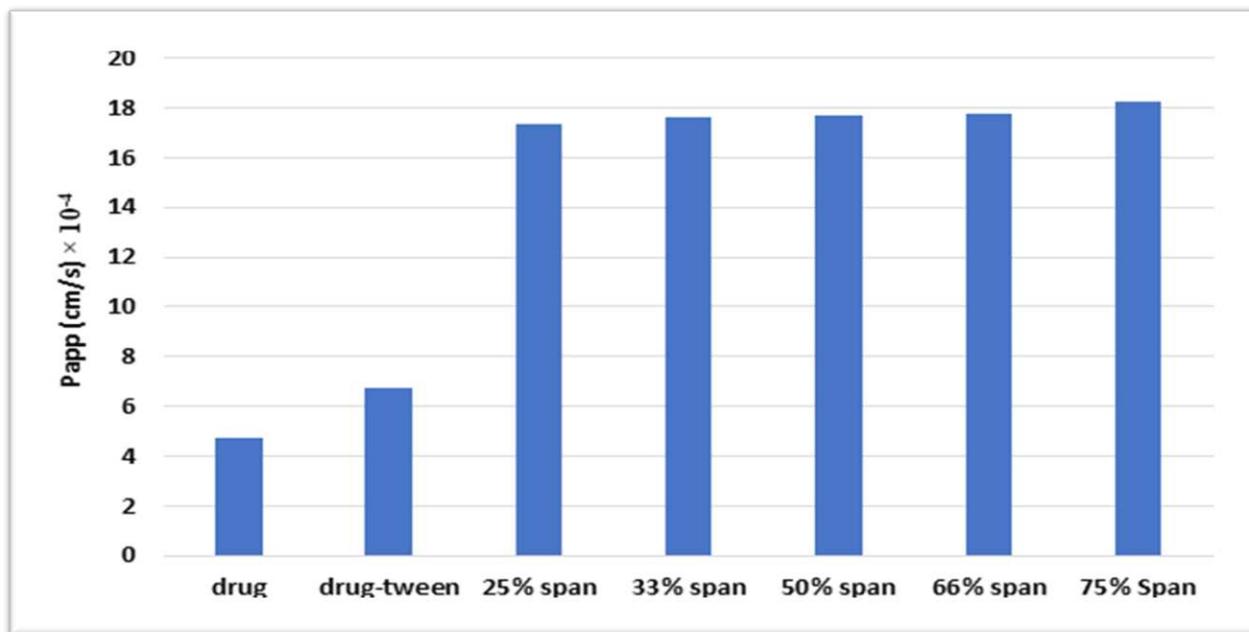
**Table 3.** Metformin HCl transferred data through non-everted intestinal sac of pure drug, drug- tween, and different solid dispersions of the drug in sorbitan monostearate.

	$r^2$	$P_{app}(\text{cm/s})10^{-4}$	intercept	total Permeation %	DAE %
Pure drug	0.995	4.723	7.631	21.860 ( $\pm 0.222$ )	100.000
Drug-tween	0.997	6.706	15.957	36.524 ( $\pm 0.259$ )	167.0814
25% span	0.985	17.368	16.161	68.387 ( $\pm 0.649$ )	312.8408
33% span	0.973	17.644	16.975	67.032 ( $\pm 0.432$ )	306.6423
50% span	0.982	17.656	17.412	68.159 ( $\pm 0.693$ )	311.7978
66% span	0.984	17.764	15.205	65.972 ( $\pm 1.061$ )	301.7932
75% Span	0.979	18.239	15.586	64.960 ( $\pm 0.400$ )	297.1638

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From table 3, it can be noticed that the drug absorption enhancing percent from different molecular drug solid dispersion percent are nearly equal.

267 Metformin HCl is a class III drug (highly water-soluble). Entrapment of the drug in sorbitan monostearate led to a  
268 huge increasing its partition coefficient indicating the entrapment of the drug occurred in the polar part of the surfactant. This  
269 led to the change of the drug from hydrophilic to the lipophilic entrapped image in sorbitan monostearate. The formed image  
270 led to the previously reported increasing the partition coefficient and decreasing the drug release. Emulsification of the image  
271 by tween 80, led to a marked increasing the apparent permeability and consequently the total permeability of the drug.  
272 Emulsification of the image by tween 80 may be changed the image surface from lipophilic to hydrophilic and that may  
273 explain the absence of the lag time and the presence of the intercept with y abscissa in concentration. Changing the formed  
274 image surface to hydrophilic by adding tween 80 may be led to increasing the Paracellular pathway of the image-  
275 encapsulated drug. The similarity of the intercept values to the drug-tween indicating the same permeation mechanism of the  
276 image to the drug itself (paracellular pathway). These results could be also confirmed from the histogram representation of  
277 the total drug permeation (figure 4).

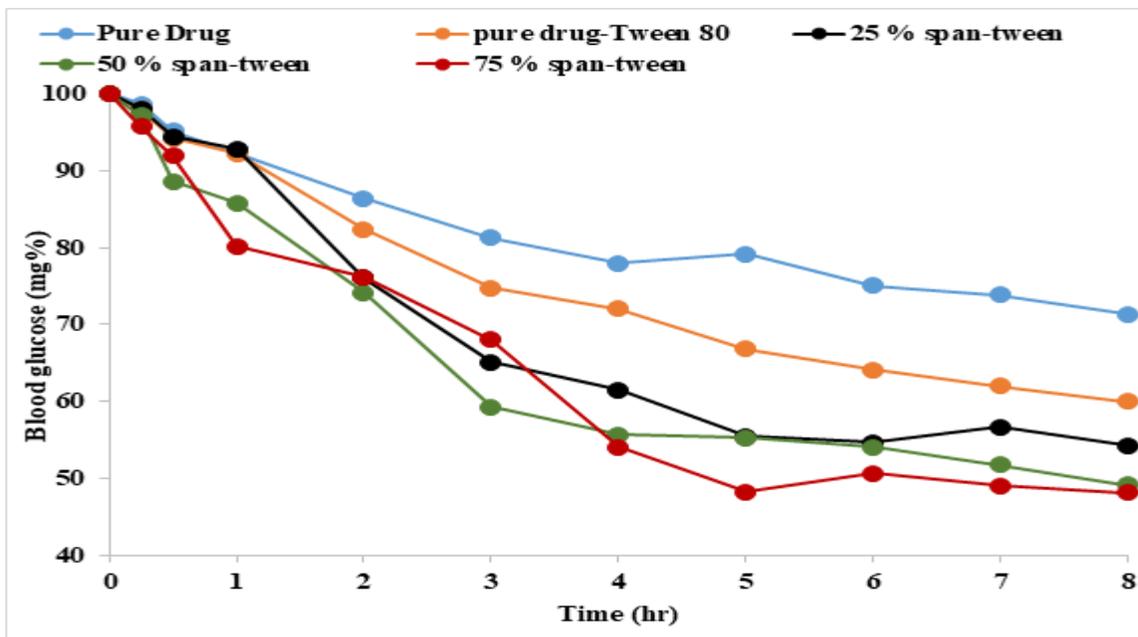


278  
279 **Figure 4.** Histogram representation of the apparent permeability of metformin (M-to-S) from the pure drug, drug-tween, and  
280 drug-sorbitan monostearate solid dispersion products.

281  
282 The similarity of the drug permeation profiles, the permeability coefficient, total permeation percent and drug  
283 absorption enhancement percent from its different solid dispersion products prepared with different ratios suggesting that the  
284 role of sorbitan monostearate is only entrapment of the drug in its polar part as an image. This image entrapment process  
285 represents the drug permeation driving force, which is responsible for the paracellular permeation enhancement effect and  
286 this effect does not affect all drug-matrix ratios.

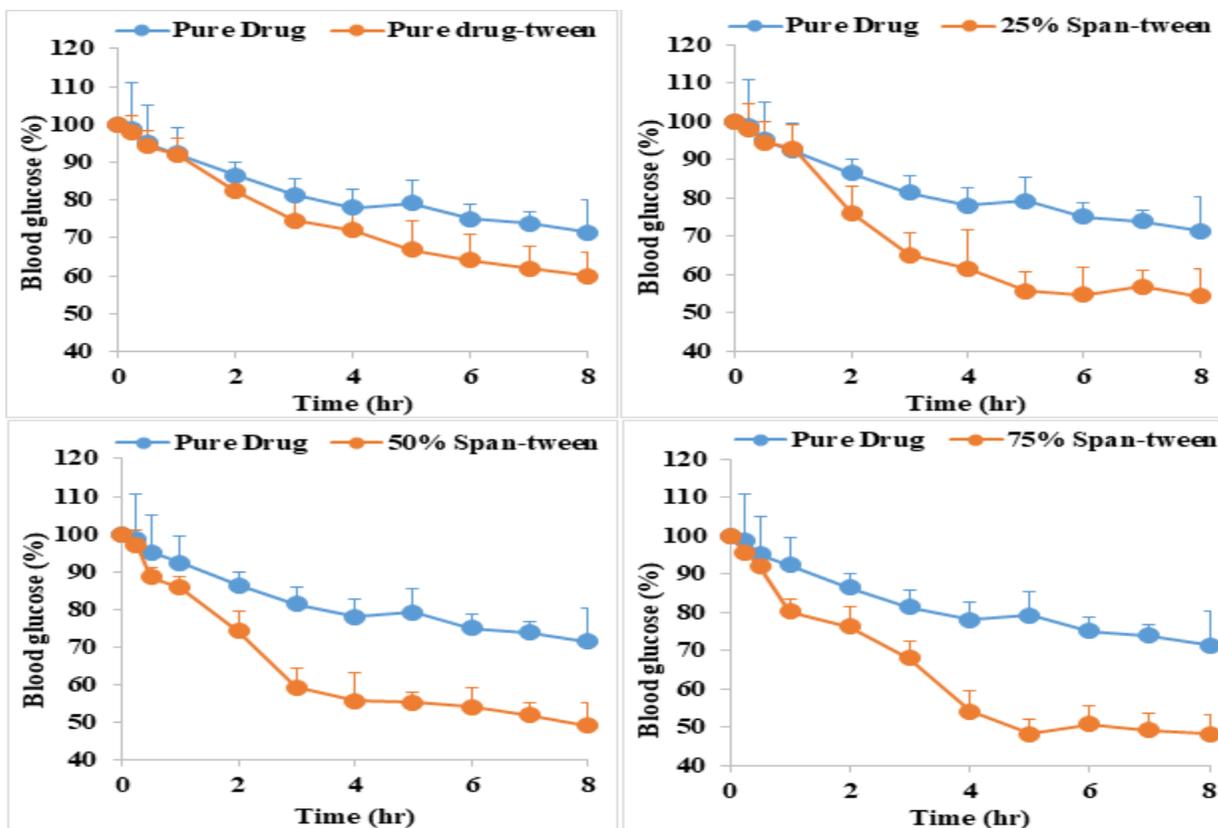
### 287 **Pharmacodynamics evolution of the metformin HCl products:**

288 Evaluation of the in-vivo effect of metformin hydrochloride is monitored by using its pharmacodynamics marker  
289 parameter (lowering the blood glucose level after oral administration). The blood glucose level was measured before the drug  
290 administration, which represents the glucose level at zero time. After the drug administration, the plasma glucose level is  
291 monitored as a function of time. The blood glucose level would be expressed as a percent and the profile of drug glucose  
292 concentration is plotted as a function of time (Figure. 5 A&B).



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Figure 5 (A). Profiles of the change in glucose levels percent versus time.



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Figure 5 (B). Profiles of the change in glucose levels percent versus time (SD error bar).

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A drop in the blood glucose level could be noticed from the first hour after oral drug administration. The effect of the high-water solubility of the drug and its paracellular pathway could be also reported as a result of the beginning of dropping of the blood glucose level after 15 min. The maximum and rate of blood glucose level from drug-tween are higher than that

300 from drug alone which confirms the results of the drug permeation through the modified permeation non everted sac test.  
 301 Expected results could be noticed from the glucose dropping level as a result of administration of drug dispersed in sorbitan  
 302 monostearate matrix. A clear significant difference between the pharmacodynamic effect of the pure drug and the dropping of  
 303 glucose level after administration of lower, middle, or higher drug entrapped in sorbitan monostearate at  $P < 0.05$  on applying  
 304 ANOVA test was found.

305 From Figure 5A, it can be noticed that the dropping of glucose level profile after administration of lower (25%),  
 306 middle (50%), and higher (75%) drug entrapped in sorbitan monostearate are intersecting at more than one point to the  
 307 degree of congruence. Applying the ANOVA test concluded there is no significant difference between the pharmacodynamic  
 308 effect (dropping of glucose level) of the three products at  $P < 0.05$ , which confirms again the drug permeation results from  
 309 the modified non-everted sac technique. It should be reported that each point represents the mean of 6 blood glucose level  
 310 measurements at that time with standard deviation as shown in (figure 5 B).

311 The area above the curves (AAC) was calculated from figure 5. The results are tabulated in table (4). Drug  
 312 pharmacodynamic enhancement percent was calculated according to the following formula:

313 **Drug pharmacodynamic enhancement % =  $\frac{(\text{AAC of treated drug} - \text{AAC of pure drug})}{(\text{AAC of pure drug})} \times 100$**

314 **Table 4.** The Data of the reduction of blood glucose level and the area above the blood glucose level versus time curve,  
 315 obtained after oral administration of different Metformin HCl products to diabetic rats.

Time (hr)	Drug	Reduction of blood glucose (mg/dl)			
		Drug/tween	25%	50%	75%
0.0	0.0	0.0	0.0	0.0	0.0
0.25	9.75(±57.8)	10.75(±23.0)	10.6(±33.7)	15.0(±20.1)	22.0(±6.5)
0.5	16.75(±42.1)	18.25(±5.7)	18.6(±60.9)	44.0(±28.6)	19.0(±9.6)
1.0	13(±37.4)	10.25(±20.1)	8.3(±7.6)	14.3(±7.5)	59.3(±5.1)
2.0	28.25(±20.0)	49.25(±35.0)	86.6(±66.4)	59.3(±27.4)	20.0(±10.5)
3.0	25.25(±12.5)	38.25(±14.2)	56.6(±9.5)	76.0(±6.6)	41.7(±8.1)
4.0	16.25(±9.0)	13(±21.1)	20.3(±49.0)	19.0(±24.1)	70.3(±9.1)
5.0	-5.3(±23.1)	26.5(±46.2)	28.3(±72.6)	1.3(±37.2)	30.0(±15.4)
6.0	19.5(±16.0)	13.25(±33.0)	5(±37.0)	6.3(±17.2)	-12.7(±9.9)
7.0	6(±6.4)	10.5(±17.7)	-11.0 (±35.5)	11.7(±12.3)	8.3(±4.0)
8.0	13.75(±31.1)	10(±16.2)	14.6(±55.1)	14.0(±25.0)	4.3(±7.1)
<b>AAC</b>	882.63	1067.8	1355.8	1473.7	1512.0
<b>(mg.hr/dl)</b>	(±231.4)	(±115.9)	(±164.2)	±185.2)	(±141.9)
<b>Pharmacodynamic enhancement %</b>		20.98	53.61	66.97	71.31
<b>Mean pharmacodynamic enhancement %</b>				63.96 (±9.23)	

316 Values between brackets are S.E.M. (n=6)

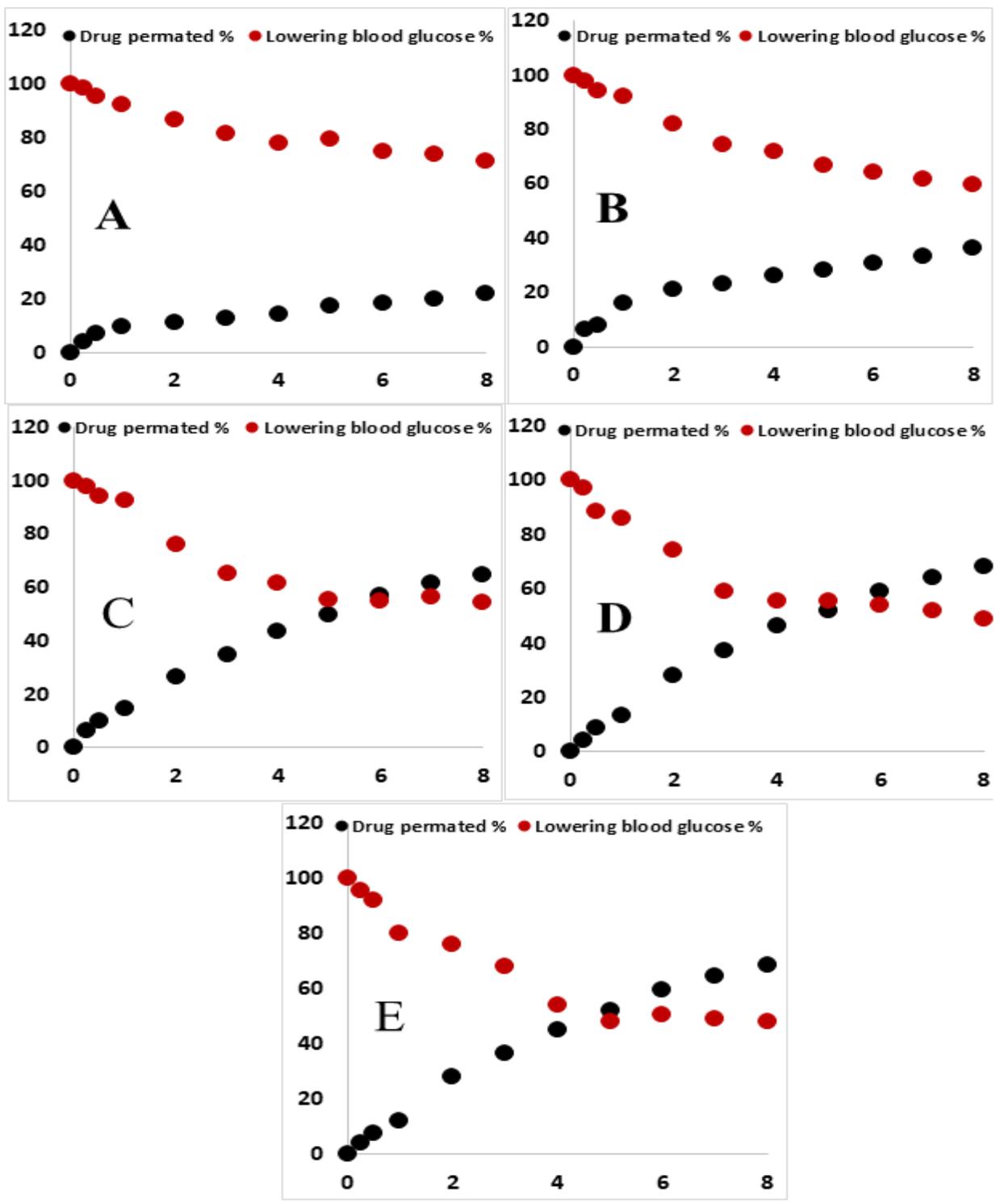
317 From table 4, it can be noticed that the drug pharmacodynamic enhancement % increased according to the following  
 318 order: 75% > 50% > 25% > drug-tween. The mean of pharmacodynamic enhancement percent is 64 percent, which is equal  
 319 to drug absorption enhancement effect % as a result of drug molecular dispersion in sorbitan monostearate (table 3).

### 320 **Drug intestinal permeation - pharmacodynamic correlation**

321 FDA defined in-vitro-in-vivo correlation (IVIVC) as “a predictive mathematical model describing the relationship  
 322 between an in vitro property of a dosage form and a relevant in vivo response”. In general, the in vitro property is the rate or  
 323 extent of drug dissolution or release while the in vivo response is the plasma drug concentration or amount of drug absorbed  
 324 <sup>30,31,32,33</sup> FDA guidance described 4 levels for IVIVC which are A, B, C, and multiple C. <sup>34</sup> In this study, level A was selected  
 325 because of its highest category of correlation since it correlates a point-to-point relationship. <sup>35,36</sup>

326 The pharmacodynamic marker of metformin is its dropping effect on the blood glucose level. Therefore, it was tried to  
 327 correlate (point-to-point correlation) the percentage of drug permeated and its dropping of blood glucose level percentage.

328 From figure (6, A-D), it can be noticed that the drug permeation percent curve is the opposite superimposed to the blood  
 329 glucose dropping percent curve. That is maybe due to the glucose dropping effect is dependent on the blood drug  
 330 concentration. The area between the two curves would be decreased by increasing the percent of drug molecular dispersed in  
 331 the span matrix until intercepted at the special point.



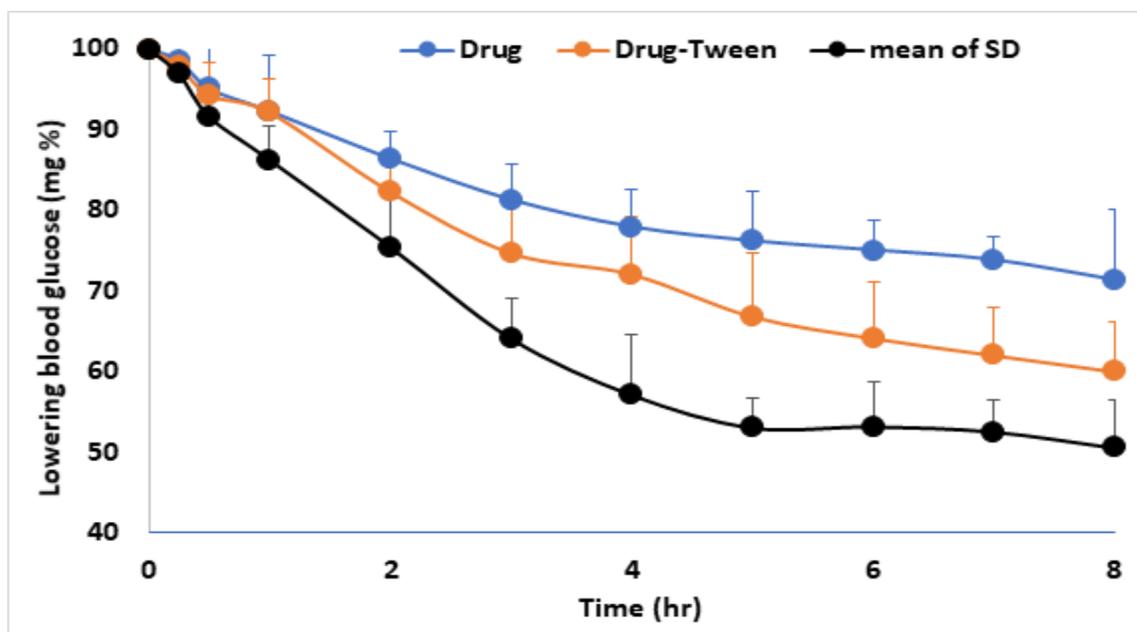
332  
 333 **Figure 6.** Point to point (level A) correlation of the drug permeation profiles and its pharmacodynamics effect:  
 334 **A:** metformin HCL    **B:** Metformin-tween 80    **C:** 25% drug in span-tween  
 335 **D:** 50% drug in span-tween                                    **E:** 75% drug in span-tween

336 Since Level A correlation is a linear relationship between two variables, it was tried to create a mathematic line  
 337 correlation between the drug permeation enhancing percent and its pharmacodynamics enhancing percent (dropping of  
 338 glucose level) as a point-to-point correlation. Table 5 shows the value of the correlation coefficient in every case is high  
 339 enough to conclude a linear correlation between the drug permeation enhancing percent and its pharmacodynamic enhancing  
 340 percent. Decreasing the slope values of the products than from both drug alone and drug plus tween confirm the drug  
 341 penetration enhancements, which is consequently lead to more dropping of blood glucose level. The nearly similar slope  
 342 values of the low, middle and high drug entrapment products are in agreement with the insignificant difference in the drug  
 343 permeability and pharmacodynamic effect between the three products. In addition, the results supported the conclusion about  
 344 the drug permeation driving force is its molecular dispersion in the sorbitan monostearate suggesting image, which is not  
 345 dependent on the percentage of drug entrapped. Decreasing the intercept values of the products from the pure drug may be,  
 346 indicates the unstatutable paracellular pathway of the drug absorption from the suggested image, which facing the pure drug  
 347 absorption.

348 **Table 5.** Correlation data of drug permeation and pharmacodynamics profile:

	r2	slop	intercept
Metformin HCl	0.948	-1.471	102.89
Metformin plus tween 80	0.950	-1.237	104.73
25% metformin SD	0.944	-0.791	100.11
50% metformin SD	0.951	-0.755	96.231
75% metformin SD	0.949	-0.783	96.162

349 From the above study, it was found the following: 1. the drug permeation profiles from all drug molecular dispersed  
 350 products in sorbitan monostearate (low, middle & high) are found to be overlapped to each other. 2. The drug  
 351 pharmacodynamic effect of the prepared products are intersecting at more than one point to the degree of congruence. 3.  
 352 Applying the ANOVA test showed there is no significant difference between the pharmacodynamic effect (dropping of glucose  
 353 level) of the three-drug molecular dispersed products at  $P < 0.05$ . 4. The mean drug absorption (permeation) percent is equal  
 354 to the mean pharmacodynamic percent. Accordingly, it can be reported that the paracellular enhancement of sorbitan  
 355 monostearate to metformin is based on its dispersion in the matrix, which is confirmed by the author before,<sup>6</sup> and the  
 356 enhancement does not depend on the drug-matrix ratio. This conclusion is supported by the results of the ANOVA test,  
 357 which shows no significant difference between the drug products' pharmacodynamic effects. Accordingly, the mean  
 358 pharmacodynamic effect of the low, middle, and high drug molecular dispersed in the matrix was calculated and is  
 359 represented in figure 7 with bar standard deviation.



360

361 **Figure 7.** Profiles of the change in glucose levels percent versus time (SD error bar).

## 362 **Conclusion**

363 From this study, it can be concluded that the permeability problem facing metformin, as an example for the class III  
364 drugs according to BSC classification, may be solved by its dispersion in sorbitan monostearate. Sorbitan monostearate is  
365 widely used in food industries and its uses in pharmaceutical technology would be harmless. The high hydrophilicity  
366 property of the Class III drug solubilizes them in the polar part of sorbitan monostearate in a special image, which may be  
367 theoretically micelle form. The image suggested by the authors (micelle) represents the penetration driving force of class III  
368 group drugs via the paracellular pathway. This image, which needs more investigation, does not depend on the drug-matrix  
369 ratio. Permeability enhancement could also test by using the author's suggested modified non-everted sac technique. This  
370 conclusion based on an excellent relationship found between the drug permeation percent and its pharmacodynamic effect  
371 percent. Improving drug permeability leads to improving the drug bioavailability and consequently leads to decreasing the  
372 drug dose and side effects to the patient. At the same time decreasing the cost for the pharmaceutical industry as a result of  
373 decreasing the raw materials required, in addition to the simplicity and reproducibility of the technique used, encourage to  
374 suggest the technique for its dual effects.

## 375 **Data availability**

376 The raw data supporting the conclusions of this manuscript will be made available by the authors, without undue  
377 reservation, to any qualified researcher.

## 378 **Ethics statement**

379 All procedures of animal study were approved and regularly controlled by the Animal Ethics Committee of Faculty  
380 of Pharmacy Tanta University (No: 2212018) and all experiments were performed in accordance with the guidelines and  
381 regulations of this committee. All the procedures were also carried out in full accordance with the ARRIVE guidelines 2020  
382 <sup>19</sup>.

## 383 **Author contributions**

384 All the authors have contributed equally to the manuscript, and have reviewed and approved the submission.

## 385 **Ethics declarations**

386 The authors declare no competing interests.

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