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Co-Ni LDHs/PES hybrid membrane synergizes with PMS to effectively degrade orange II

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Abstract: The Co-Ni layered double hydroxides (Co-Ni LDHs) were prepared using co-precipitation method and Co-Ni LDHs hybrid polyethersulfone membranes (Co-Ni LDHs/PES) were prepared by phase inversion method, respectively. The products were characterized by FT-IR, XRD, SEM, TEM, EDX, TGA and tensile strength test. Results showed that the Co-Ni LDHs/PES membranes as prepared had excellent mechanical properties. The decrease of membrane contact angle and the increase of membrane water flux indicated that the hydrophilicity of Co-Ni LDHs/PES membrane can be improved. The hybrid membranes showed a good catalytic performance. As the loading of LDHs was $5\text{mg}\cdot\text{L}^{-1}$, the dosage of PMS and AO7 was $1\text{mmol}\cdot\text{L}^{-1}$ and $0.05\text{mmol}\cdot\text{L}^{-1}$, respectively, the degradation rate of AO7 can reach 96.58% within 20 minutes. The ion leaching of Co-Ni LDHs/PES was much less than that of Co-Ni LDHs, so, the dosage of the Co-Ni LDHs was much less than of Co-Ni LDHs. After repeated used for four times, Co-Ni LDHs/PES still has good catalytic performance. The effects of Co-Ni LDHs dosage, PMS dosage, initial pH, Cl^- and HA on the degradation of AO7 were investigated. The catalytic degradation mechanism of Co-Ni LDHs/PES was studied by free radical quenching experiments and XPS analysis. The main active species in the catalytic oxidation system are $\text{SO}_4^{\cdot-}$, $\cdot\text{OH}$, $^1\text{O}_2$ and $\text{O}_2^{\cdot-}$, among which $^1\text{O}_2$ and $\text{O}_2^{\cdot-}$ were the main active species.

Keywords: Co-Ni LDHs, Co-Ni LDHs/PES, Catalysis, Ion leaching

Introduction

The azo bond and amino group in azo dyes increase the harmful properties of compounds to nature (Gu et al. 2021), showing high light stability, washing fastness and resistance to microbial degradation (Prashantha et al. 2021), which is not conducive to the growth of soil microbial community and plants and reduces the germination process. Advanced oxidation process (AOP) produces highly reactive oxygen species (ROS), which is an efficient and environmentally friendly alternative method for degradation of refractory organic pollutants (Liu et al. 2021b; Giannakis et al. 2021). At the same time, the bimetallic nanoparticle catalyst exhibits excellent catalytic activity for PMS activation. LDHs have a large surface area, which can provide a large number of active sites for the full contact between the catalyst and PMS, thereby accelerating the oxidation reaction (Liu et al. 2021a). In addition, the unique characteristic of LDHs, namely the interlayer ion exchange, is favorable for dyes and persulfate ions entering the intermediate layer and then accelerating the degradation process (Zhou et al. 2016). For example, Ni-Co LDHs prepared by co precipitation method can effectively remove uranium (VI) (Kang et al. 2020). Chen et al. prepared the bimetallic Co-Ni organic framework material (Co-Ni MOF) by one-step solvothermal method, which has ultra-

41 high capacitance (Chen et al. 2021). Munonde et.al found that ultrasonic stripping of Ni-Fe LDHs
42 can effectively enhance its catalytic performance (Munonde, Zheng and Nomngongo 2019). Deng
43 et al. synthesized LDHs/GO activated PMS can effectively degrade gatifloxacin in wastewater with
44 less metal leaching, good stability and reusability (Deng et al. 2021). Ramachandran et al.
45 synthesized Ni-Co LDHs catalysts through in-situ etching process of Ni MOF, it shows good
46 stability and reusability (Ramachandran et al. 2021). Cui et al. combined Ni-Co LDHs with
47 polyvinylidene fluoride (PVDF) modified by polydopamine to form a film by hydrothermal method
48 (Cui et al. 2019), carried out oil-water separation by capillary effect driven by gravity; Hua et al.
49 reported for the first time that Ni-Fe LDHs can remove bisphenol A and other organic compounds
50 in secondary wastewater by ozonation process (Huang et al. 2019). It can be seen that there are few
51 studies on the preparation of Co-Ni LDHs by coprecipitation method and the activation of PMS for
52 degradation of organic dyes. Therefore, the reasonable design of new Co-Ni LDHs catalyst by
53 simple method may be the proposed remediation strategy.

54 In the process of LDHs coordinated PMS, nanoparticles (NP) are easy to gather and metal ions
55 are easy to aggregate and metal ions are easy to leached, leading to the loss of active sites and
56 secondary contamination (Deng et al. 2021). Nanofiber membranes (Chowdhury et al. 2020) are
57 vulnerable to the absorption of hydrophobic and soluble substances such as protein, organic
58 molecules, such as proteins, organic molecules, dyes etc., resulting in fouling (Mahmoudian and
59 Kochameshki 2021). The inorganic nanomaterials have hydroxyl groups on the surface, which
60 interact with the nanofiber membrane to improve the retention rate, flux and recovery rate of the
61 combined membrane. Incorporating these nanoparticles into the membrane structure is expected to
62 change the morphology of the membrane, reduce fouling and improve the heat resistance and
63 stability of the membrane. Li et al. used the metal displacement method to coat 28% AgNPs on the
64 Si grafted PAN film, which has good storage capacity and repeatable catalytic activity (Li et al.
65 2021b). Subsequently, inorganic nanoparticles have molecular sieving and catalytic properties, and
66 organic polymers have mechanical and processing properties, they further enhance the water flux
67 and selectivity of the catalytic membrane, reduce the fouling tendency of the membrane fouling,
68 and enhance the self-cleaning ability of the membrane (Yi et al. 2011). For example, Kang et al.
69 used chelation assisted in-situ growth to prepare LDHs/PAN, which can be effectively used for
70 desalination in textile wastewater (Kang et al. 2020). Chen and others used non solvent induced
71 phase separation technology to add FePc into PVDF matrix. The introduced FePc effectively
72 improved the porosity, average pore size, surface hydrophilicity and negative charge of the
73 composite membrane, thus realizing efficient self-cleaning performance of oil-water separation
74 (Chen et al. 2018). Ye et.al. found that the $\text{Co}_3\text{O}_4/\text{NCNTs}/\text{g-CN}$ membrane showed ideal catalytic
75 and self-cleaning performance (Ye et al. 2020). Furthermore, the inorganic nanoparticles are loaded
76 in the film so that the material is uniformly and well dispersed in the film matrix. Huang et.al
77 prepared $\text{Fe}_3\text{O}_4/\text{PVDF}$ three-channel hollow fiber membrane. The addition of Fe_3O_4 makes the
78 membrane have good Fenton catalytic performance and changes the microstructure, physical and
79 chemical properties and thermal stability of the catalytic membrane, making Fe_3O_4 uniformly
80 dispersed in the membrane (Huang et al. 2020). Ultimately, the catalytic membrane can be recycled
81 to effectively compound the layered dihydroxide with the membrane, which effectively solves the
82 problem of recovery and reuse of the catalyst. Xie et al. prepared novel active Ni-Co LDHs/Ag/CC
83 films by in-situ hydrothermal growth and photodeposition, which can be separated for at least 30
84 times in different types of oil/water mixtures, it had excellent environmental and mechanical

85 durability. (Xie et al. 2021).

86 In this study, we developed the Co-Ni hydrotalcites (Co-Ni LDHs) with single crystal phase
87 were prepared by co-precipitation method. LDHs have hydrogen bond and electrostatic interaction,
88 which can promote the combination with polyethersulfone membrane. The properties of LDHs
89 nanomaterials were improved by the incorporation of Co-Ni LDHs into the PES membrane. Due to
90 the hydrophilic surface of the membrane, the obtained Co-Ni LDHs/PES membrane cooperates with
91 PMS to produce strong oxidative free radicals ($\text{SO}_4^{\cdot-}$) has remarkable anti-pollution to azo dyes.
92 What's more, the dissolution of metal ions in the reaction process was reduced, the recycling times
93 were increased, the thermal and mechanical properties, pollution resistance and hydrophilicity of
94 the composite membrane are enhanced, so as to efficiently treat the wastewater polluted by azo dyes
95 through an economic, efficient and environmentally friendly preparation method.

96 **Materials and methods**

97 **Materials**

98 Polyethersulfone with Mw: 60,000 was provided from Solvay, USA. The raw materials were
99 dried at 80°C for 24h before use; potassium persulfate (PMS, 4%), Tert Butyl Alcohol (TBA,
100 $\geq 99.5\%$), Bovine Serum Albumin (BSA, Mw: 67,000) and Humic Acid (HA, $>90\%$) from Aladdin
101 pharmaceutical company; Orange II (AO7, $>85\%$), cobalt nitrate hexahydrate ($\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$),
102 nickel nitrate trihydrate ($\text{Ni}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$), sodium carbonate (Na_2CO_3), sodium hydroxide (NaOH),
103 hydrochloric acid (HCl), polyvinylpyrrolidone (PVP-K30), N,N-Dimethylacetamide (DMAc),
104 methanol (MeOH, $>99.9\%$), phenol (phenol, $>99.9\%$), p-benzoquinone (p-BQ, $>98\%$) and sodium
105 chloride (NaCl) were purchased from Tianjin Guangfu fine chemical. Chemicals were utilized
106 without any purification.

107 **Preparation of catalytic membrane**

108 **(1) Preparation of Co-Ni LDHs**

109 Prepared by coprecipitation method, 0.006mol $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 0.006mol $\text{Ni}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$
110 were added into 100mL water and named solution A; 0.012mol Na_2CO_3 was added into 50mL water
111 and named solution B; $6\text{mol} \cdot \text{L}^{-1}$ NaOH was prepared and named solution C.

112 Using the double-drop method, control the temperature of the water bath at 65°C, add 100mL
113 of DI water to the beaker, add solution A and solution B dropwise at the same time under slow
114 stirring conditions, measure the pH value of the solution in real time, control the pH of the solution
115 to 10.0 ± 0.2 . The mixture was washed with DI water and Et-OH, dried and ground. After passing
116 through 100 mesh sieve, $\text{Co}_1\text{Ni}_1\text{LDHs}$ with the molar ratio of Co to Ni of 1:1 was obtained.

117 Similarly, in the process of preparation, only by changing the molar ratio of manganese nitrate
118 and nickel nitrate, the proportion of cobalt and nickel in LDHs can be effectively controlled, so as
119 to optimize the catalytic performance of LDHs. That is to say, the molar ratio of cobalt nitrate to
120 nickel nitrate was set as 1:1, 2:1, 1:2, 3:1, the above test process was repeated to obtain $\text{Co}_1\text{Ni}_1\text{LDHs}$,
121 $\text{Co}_2\text{Ni}_1\text{LDHs}$, $\text{Co}_1\text{Ni}_2\text{LDHs}$, $\text{Co}_2\text{Ni}_1\text{LDHs}$ and $\text{Co}_3\text{Ni}_1\text{LDHs}$, respectively.

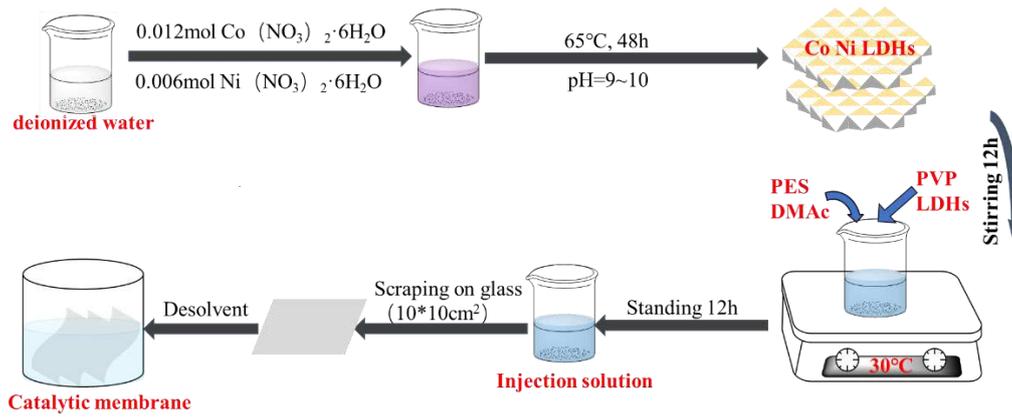


Fig. 1 Preparation of Co-Ni LDHs/PES catalytic membrane

(2) Preparation of Co-Ni LDHs/PES composite membrane

LDHs/PES catalytic membrane was prepared by phase-tolerant invasion technology (Sun et al. 2021). First, a certain amount of LDHs and PVP were evenly distributed into DMAc under strong stirring, ultrasonic treatment was carried out for 30min. Subsequently the PES was completely dissolved in the mixed solution, stirring was continued for 8 hours. The obtained suspension was further degassed in a vacuum oven for 24 hours to remove bubbles, LDHs/PES composite film was prepared by tape casting onto glass substrate with tape casting knife ($10 \times 10 \text{ cm}^2$), it was quickly immersed in the mixed solution containing ethanol and deionized water for phase invasion.

Table 1 Composition of casting film solution

Membrane	W_{LDHs} (g)	W_{DMAc} (g)	W_{PVP} (g)	W_{PES} (g)	$\omega_{\text{Co-Ni LDHs}}$ (%)
M ₀	0.00	16.00	0.50	4.00	0
M ₁	0.05	16.00	0.50	4.00	1.23
M ₂	0.10	16.00	0.50	4.00	2.44
M ₃	0.15	16.00	0.50	4.00	3.61
M ₄	0.20	16.00	0.50	4.00	4.76
M ₅	0.25	16.00	0.50	4.00	5.88
M ₆	0.30	16.00	0.50	4.00	6.98

In this study, the X value of Co-Ni LDHs mass ratio in the composite film was calculated as follows:

$$X(\%) = \frac{\omega_{\text{LDHs}}}{\omega_{\text{LDHs}} + \omega_{\text{PES}}} \times 100\%$$

Among ω_{LDHs} and ω_{PES} is the mass of LDHs and PES respectively (Unit: mg).

Characterization of catalytic membrane

In the process of characterization, $\text{Co}_2\text{Ni}_1\text{LDHs}$ (below referred to as Co-Ni LDHs) and $\text{Co}_2\text{Ni}_1\text{LDHs/PES}$ (below referred to as Co-Ni LDHs/PES) with 6.98wt% LDHs were selected for characterization. Fourier transform infrared spectroscopy (FT-IR) was used to evaluate the infrared spectra of samples on quanta FEG 250 with wavenumber range of $400\text{-}4000 \text{ cm}^{-2}$; The X-ray diffraction (XRD) was measured by Ultima IV X-ray powder diffractometer of Nippon University of science and technology, the results were analyzed by $\text{CuK}\alpha$ Radiation ($\lambda=0.15418 \text{ nm}$), confirm the range of Crystal pattern was $10^\circ\text{-}80^\circ$; X-ray photoelectron spectroscopy (XPS) was used to

145 observe the alkalescence of LDHs AlK α (1486.6eV) and the surface element composition of 50eV
146 test pass energy; Scanning Electron Microscope (SEM) of quanta FEG 250 and Transmission
147 Electron Microscope (TEM) of FEI Tecnai G2 F30 were used to study the morphology and structure
148 of the samples, the accelerating voltage was 20kV. The microscope was equipped with energy
149 dispersive X-ray spectrometer (EDS), probe beam current was 3pA-20nA, the detectors were intens
150 and EI secondary electron detectors, smartedx energy spectrum model; The hydrophilic property of
151 the film was measured by contact angle tester (JY-82). The film was pasted on the glass and 2 μ L,
152 The angle between the droplet and the surface was measured after 5s (Ganjali et al. 2020); According
153 to ASTM D412 standard, the mechanical properties of LDHs/PES were studied by using Zwick
154 tensile testing machine (GT-AI-3000, Germany). The effective length of 5cm and width of 1.5cm
155 were prepared, the elongation was measured at 10mm \cdot min⁻¹ at room temperature. The miscibility
156 of LDHs with PES was evaluated by thermogravimetric analysis (TGA) (Shimadzu
157 thermogravimetric analyzer, Japan), analyzed from 23 $^{\circ}$ C to 800 $^{\circ}$ C at a heating rate of 10 $^{\circ}$ C \cdot min⁻¹ in
158 N₂ flow; Total organic carbon analyzer (TOC, Jena multin C3100) was used to measure the total
159 organic carbon content; the UV-Vis absorption spectrum at 200~800nm was analyzed by UV-Vis
160 (PE lambda 750); The leaching amounts of Co and Ni were measured by Agilent 7700 inductively
161 coupled plasma mass spectrometry (ICP MS).

162 **Catalytic performance of catalytic membrane**

163 A cross-flow filtration device was used to study the catalytic activity of the Co-Ni LDHs/PES
164 composite membrane (Ye et al. 2021). Under 0.1MPa, the concentration of the feed solution was
165 0.05mmol \cdot L⁻¹, 200mL AO7 and 1mmol \cdot L⁻¹ PMS, The reaction was terminated under the quenching
166 of 0.2mol \cdot L⁻¹ NaNO₂ quenching. The reaction solution was separated within 0~20min and the
167 absorbance was measured at 484nm. There were two parallel groups in each group. After the
168 degradation experiment, the catalytic membrane was collected, washed with anhydrous ethanol and
169 deionized water for several times, immersed in a glass bottle containing anhydrous ethanol and
170 deionized water (volume ratio is 1:1) to remove pollutants and dried for later use.

171 **Results and discussion**

172 **Surface structure and morphology of materials**

173 The surface chemical functional groups of LDHs were obtained by FT-IR. As shown in Fig.2a,
174 the Co-Ni LDHs have three strong absorption peaks at 3377.12 cm⁻¹, 1355.44 cm⁻¹ and 1032.94 cm⁻¹,
175 which are respectively caused by the stretching vibration of hydrogen bond in hydroxyl (-OH) on
176 the surface of hydrotalcite, the bending vibration of hydrogen bond in H₂O molecule between the
177 layers of Hydrotalcite and CO₃²⁻ ion during the synthesis of hydrotalcite, while the strong absorption
178 peaks between 500cm⁻¹ and 800cm⁻¹ were caused by M-O, M-O-M, O-M-O (M=Co, Ni). The
179 results were consistent with the FTIR spectra of LDHs reported in the literature.

180 The XRD pattern of Co-Ni LDHs was shown in Fig.2a. The crystal phase of LDHs was largely
181 affected by Co(OH)₂ (PDF#74-1057) and Ni(OH)₂ (PDF#14-0117). A series of characteristic
182 diffraction peaks of Co-Ni LDHs were located at 2 θ values of 11.63 $^{\circ}$, 23.36 $^{\circ}$, 34.71 $^{\circ}$, 36.77 $^{\circ}$,
183 44.62 $^{\circ}$, 60.67 $^{\circ}$ and 65.01 $^{\circ}$, corresponding to the crystal planes of (003), (001), (012), (311), (009),
184 (110), (113). They match well with NiCo₂O₄ (PDF#73-1702). This result indicated that the
185 synthesized Co-Ni LDHs still retain the structural characteristics of NiCo₂O₄ hydrotalcite.

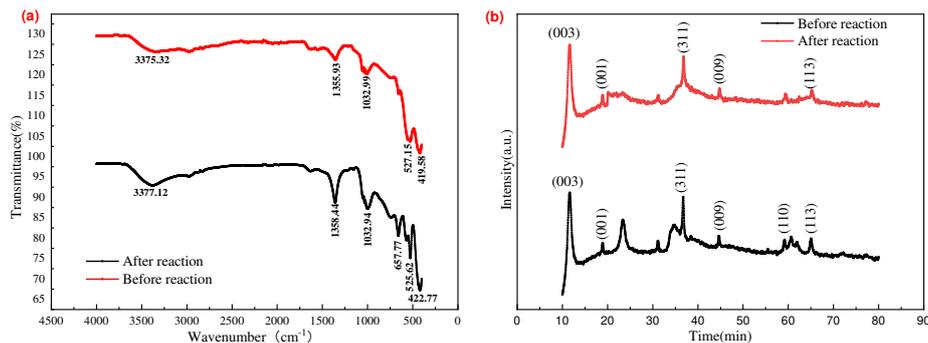


Fig. 2 Co-Ni LDHs of (a) FTIR spectrum; (b)XRD pattern.

The morphology and structure of all samples were characterized by SEM and TEM. As represented in Fig.3a, we found that SEM image of the Co-Ni LDHs exhibited a hexagonal plate-like structure and hydrotalcite structure. The observed plate-like structure may be due to the rapid transformation of aggregated $\text{Co}(\text{OH})_2$ and $\text{Ni}(\text{OH})_2$ particles into hydrotalcite with flocculent and rough surface. In order to understand the morphology of the material, the Co-Ni LDHs were analyzed by TEM. The test results were shown in Fig.3c-d, The LDHs had obvious thin-layer structure. Except for a few aggregated nanoparticles, the lamellar particles had no obvious change. The SAED was 0.203nm. It can be seen from SAED that the formation of the diffraction ring was attributed to the crystal structure of LDHs, the fuzzy dispersion of the diffraction ring indicated that the crystallinity was low, which also indicates that there were some defects in LDHs, which is helpful to improve the catalytic performance of LDHs (Xiaoliang et al. 2021). Additionally, the corresponding elemental mapping (EDS) results demonstrated the coexistence and the homogenous dispersion of O, Co and Ni elements in the Co-Ni LDHs (Fig.3b), indicating that the atomic contents of O, Co and Ni were 36.5%, 42.1% and 21.3% respectively. It can be seen that the ratio of Co and Ni were 2:1, the spatial distribution of Co and Ni was consistent, the results indicated that the LDHs catalyst prepared by coprecipitation method had good uniformity and dispersion (Ganjali et al. 2020).

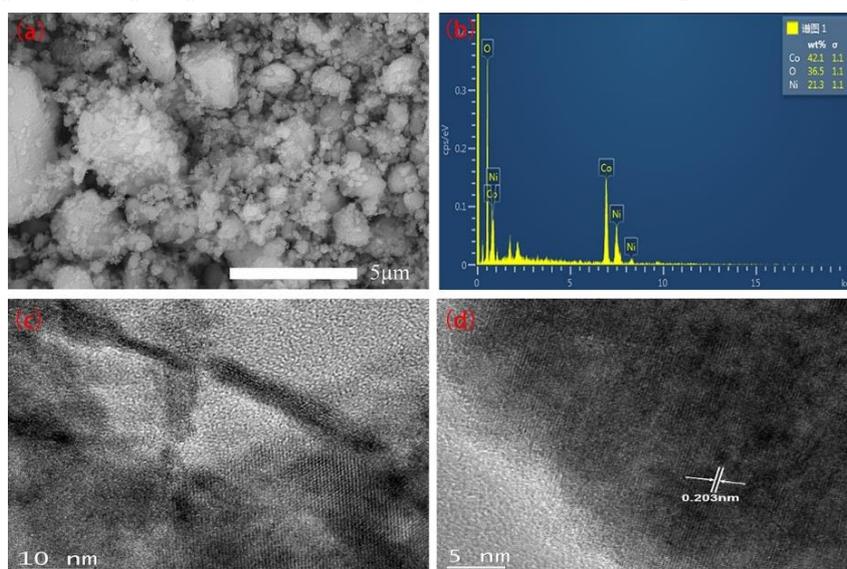
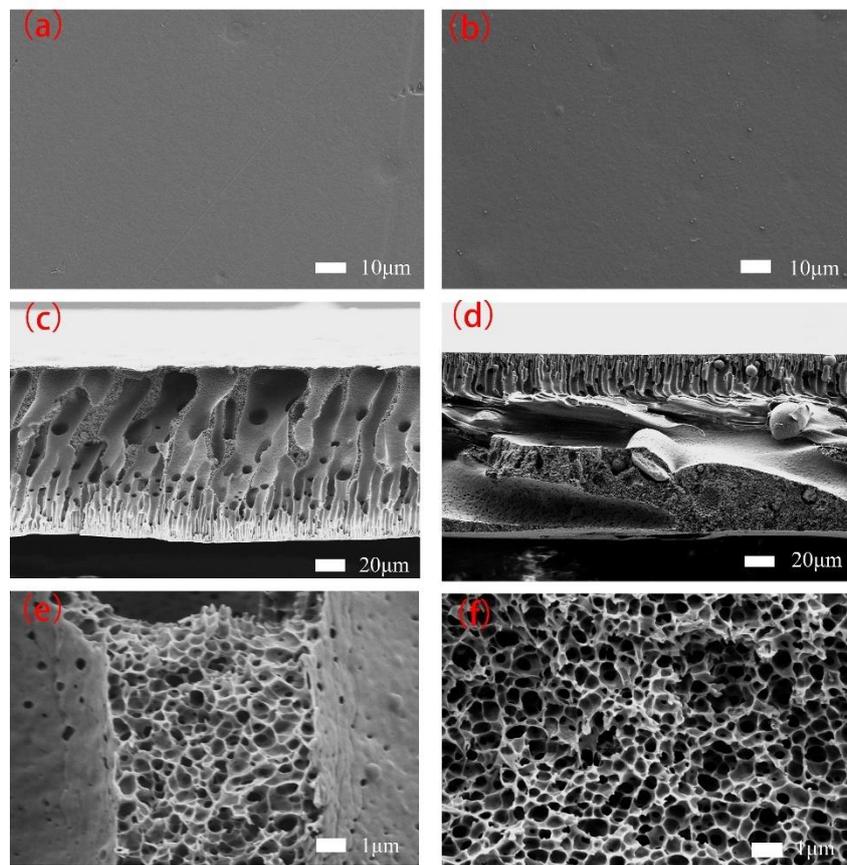


Fig. 3 (a)the SEM of Co-Ni LDHs; (b) EDX corresponding to 10 μm LDHs; (c-d) the TEM of Co-Ni LDHs

The morphology and structure of Co-Ni LDHs/PES were systematically studied by scanning electron microscope (SEM). It can be seen from Fig.4a-c that the pure film was white with smooth

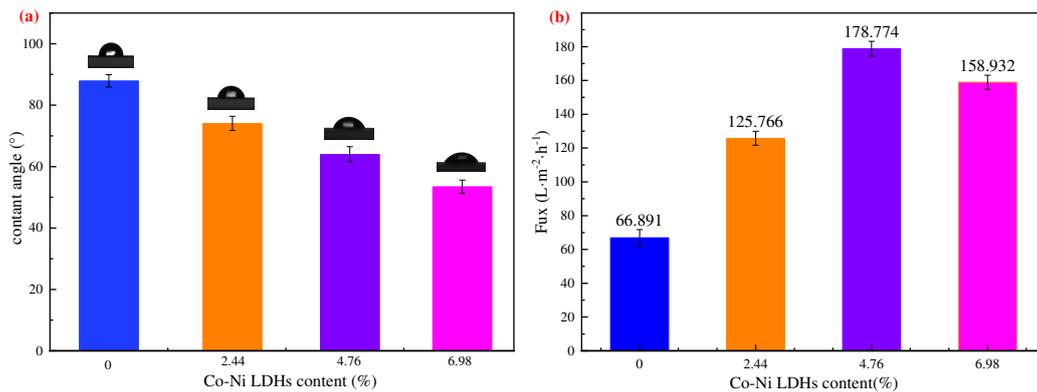
209 surface, and the catalytic film was gray white with rough surface. It can be seen from Fig.4c-f that
 210 the finger shaped pores of blank membrane are connected together through the wall of sponge
 211 structure, the pores were uneven. Simultaneously, catalytic membrane in a small amount of LDHs
 212 nanoparticles were surrounded by spongy holes, the cross section changes from large and short pores
 213 to narrow and long finger-like pores (Chu et al. 2020). Co^{2+} , Ni^{2+} and OH^- were diffused to the
 214 pinholes of the membrane and connected to the channel wall. The dense pinholes were covered by
 215 positively charged Co^{2+} and the immobilization of Co^{2+} on the membrane surface provides many
 216 nucleation sites for the growth of LDHs, which can further improve the separation performance of
 217 the catalytic membrane. Due to the hydrophilic properties of LDHs, the catalytic membrane had a
 218 thin separation layer and open finger holes, rough surface and the thickness was increased (Abdel-
 219 Karim et al. 2021), which facilitated the exposure of more active sites. Polyethersulfone (PES) acts
 220 as adhesive to further enhance the interaction between LDHs and membrane surface. However, the
 221 high concentration of Co^{2+} will inevitably lead to agglomeration of LDHs, which is not conducive
 222 to the increase of permeation flux.



223
 224 **Fig. 4 the plane section of (a) blank membrane; (b) hybrid membrane; the cross section of (c-e) blank**
 225 **membrane; (d-f) hybrid membrane;**

226 The increase of hydrophilicity provides better antifouling performance. The pure water layer
 227 formed on the super hydrophilic surface can prevent the adsorption and deposition of hydrophobic
 228 pollutants on the membrane. When the increase of LDHs was 6.98wt%, the film contact angle was
 229 from 87.9° to 53.42° (Fig.5a). The cross-flow filtration device was used to test the membrane sample.
 230 The membrane sample to be tested was cut into a 50mm disc and embedded in the membrane pool.
 231 The effective test area of the membrane was 20.25 cm^2 . With deionized water as the filtrate, the
 232 quality of permeated water in the inner membrane was tested after preloading for 30min under

233 0.2MPa transmembrane pressure (Ye et al. 2021) (Fig.5b). The results showed that the pure water
 234 flux of blank membrane was $66.89\text{L}\cdot\text{m}^{-2}\cdot\text{h}^{-1}$, and the pure water permeability of catalytic membrane
 235 was $86.884\text{L}\cdot\text{m}^{-2}\cdot\text{h}^{-1}$, $125.776\text{L}\cdot\text{m}^{-2}\cdot\text{h}^{-1}$, $178.774\text{L}\cdot\text{m}^{-2}\cdot\text{h}^{-1}$, $158.932\text{L}\cdot\text{m}^{-2}\cdot\text{h}^{-1}$. From the above analyses,
 236 we can get the results that the surface wettability of the membrane increases with the increase of the
 237 weight percentage of LDHs nanofillers in the membrane structure, which can be attributed to the
 238 stronger affinity between LDHs and water molecules than that of PES (Abdel-Karim et al. 2021).
 239 Moreover, there were hydrophilic functional groups (COOH , NH_2) on the surface of LDHs, which
 240 lead to a decrease in interface energy and an increase in hydrophilicity during phase transformation
 241 (Li et al. 2021a). Yuvaraj et.al doped Co-Al LDHs into the Nano composite polyamide RO
 242 membrane, which had a greater affinity for water (Chakraborty et al. 2014). Yu et.al found that the
 243 water contact angle of FePc/PVDF decreased as the content of FePc in the casting solution increased
 244 due to the hydroxyl group bonded to the central metal Fe in FePc (Yu et al. 2021). Remarkably, the
 245 increase of the content of nanoparticles always increases the hydrophilicity of the membrane, adding
 246 6.98wt% LDHs to obtain the largest pure water flux, which can be attributed to the accumulation of
 247 too much hydrotalcite on the membrane surface, attaching to the surface of the membrane pores,
 248 reducing the membrane Pore area, resulting in decreased hydrophilicity. Guo et al. found that the
 249 porosity of Co-Cu LDHs composite membrane decreases with the increase of LDHs content and
 250 higher hydrophilicity usually leads to higher water flux and better antifouling performance (Guo et
 251 al. 2021). The above results indicated that they are consistent with the results previously reported in
 252 other studies.



253
 254 **Fig. 5 (a) Water contact angle; (b) water flux of different content catalytic membranes.**

255 Bovine serum albumin (BSA, 1.0g L^{-1}) was used to test the rejection rate (%). In Fig.6a, the
 256 BSA removal rate of blank membrane reached 56.92% within 20 minutes, the rejection rate of
 257 membrane increased with the increase of catalyst content. When the content of Co-Ni LDHs were
 258 0.25g, the removal rate increased from 0.0158min^{-1} to 0.0893min^{-1} and the final removal rate
 259 reached 98.81%. After the treatment of BSA, the used membrane was immersed in anhydrous
 260 ethanol and deionized water for cleaning, the water flux was measured again. It was found that the
 261 water flux of the membrane decreased, which indicated that membrane was contaminated
 262 (Koulivand et al. 2019). The fouling of membrane was caused by the adsorption of polymer on
 263 membrane surface. Even though the flux remained stable in the process of BSA filtration, the flux
 264 would decrease with the increase of Co-Ni LDHs content due to the agglomeration of nano fillers
 265 and pore blockage of membrane.

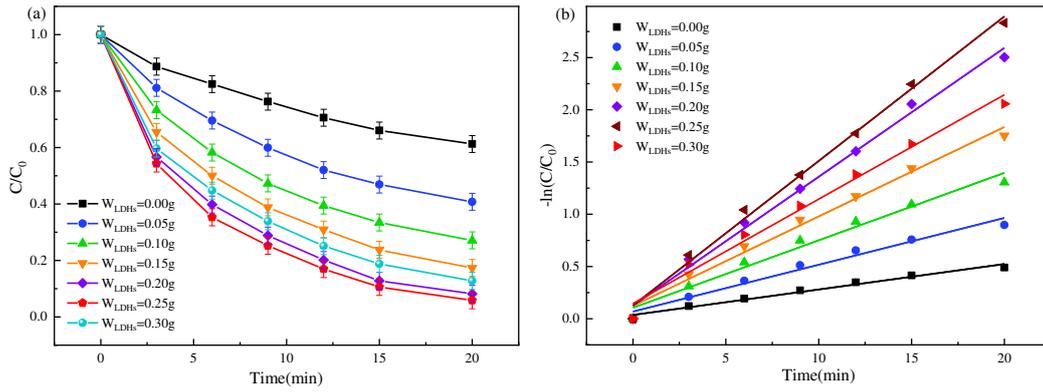


Fig. 6 Rejection rate of catalytic membrane with different content

The total porosity and average pore radius of LDHs/PES membranes with different concentrations were estimated and shown in Table 2. The total porosity of the membrane was between 70% and 80%. Due to the transformation of amorphous properties and the increase of phase separation rate, there was a significant positive correlation between the porosity of the membrane and the increased of the weight percentage of nano filler in the membrane matrix. These results may be attributed to the better water passing tendency of LDHs than PES. In addition, the addition of LDHs further increases the diffusion rate of DMAc solvent from the polymer matrix to water.

Table 2 Roughness parameters, membrane thickness measured from SEM image, CA, porosity% and mean pore size for the fabricated membranes.

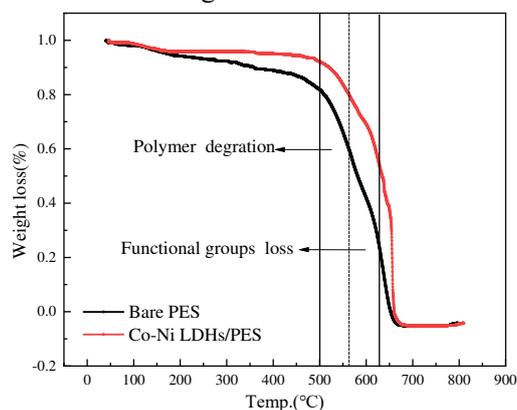
Membrane	Thickness (μm)	Porosity (%)	Rm (nm)
0wt% LDHs	39.66 \pm 2.4	69.3 \pm 4.5	8.1 \pm 0.11
2.44wt% LDHs	55.26 \pm 1.9	76.9 \pm 4.9	10.9 \pm 0.2
4.76wt% LDHs	60.24 \pm 2.7	72.9 \pm 4.2	9.2 \pm 0.21
6.98wt% LDHs	57.95 \pm 2.3	69.2 \pm 4.8	9.2 \pm 0.19

There is a clear relationship between the mechanical properties of the membrane and the durability of the membranes used for pressure driven filtration. Therefore, the typical mechanical properties of the prepared films, including tensile strength, were calculated and listed in Table 4. Compared with the membrane without nano fillers, it was found that the mechanical standard of the membrane was positively correlated with the addition of 1.23~6.98wt% LDHs nano fillers to the PES matrix (Abdel-Karim et al. 2021). This fact can be attributed to the following reasons: the good stability of LDHs tend to be the material in the polymer matrix, leading to a significant correction of its inherent mechanical properties. In addition, the formation of the bond between the nano filler particles and the membrane structure, the good dispersion of LDHs nanocomposites in the polymer matrix. On the other hand, the tensile strength and elongation at break decreased with the increase of LDHs content from 1.23wt% to 6.98wt%, which can be described by the aggregation of LDHs.

Table 3 Maximum strength, tensile strength and elongation rate of catalytic film with different content

Membrane	Maximum strength (μm)	Tensile Strength (%)	Elongation (%)
0wt% LDHs	5.425	3.478	3.404
2.44wt% LDHs	5.629	3.331	3.931
4.76wt% LDHs	6.602	4.401	5.789
6.98wt% LDHs	7.221	3.703	4.4603

289 The TGA results (Fig.7) showed that the blank membrane and catalytic membrane showed a
290 similar trend and had similar degradation steps (polymer degradation step and functional group
291 loss stage). At temperatures below 500°C, the considerable sustained weight of the two samples can be
292 attributed to the high instability of DMAc, which was almost completely removed during phase
293 transformation, the micro hydrophobicity of PES delays the absorption of water (Abdel-Karim et al.
294 2018; Anadão et al. 2013). Interestingly, the addition of LDHs to PES matrix did not reduce the
295 stability of the membrane, which may be attributed to the availability of polar functional groups of
296 LDHs, resulting in strong interfacial bonding between LDHs and PES matrix.



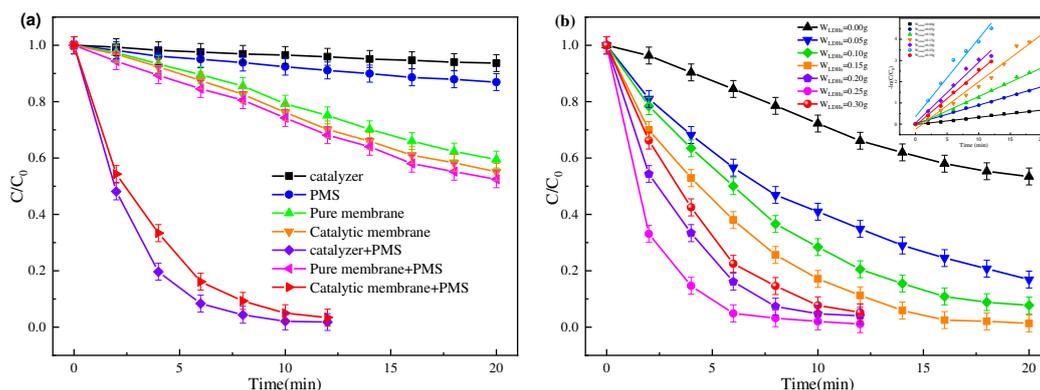
297
298 **Fig. 7 TGA curves for pure PES and hybrid membrane with 6.98wt% LDHs.**

299 **Catalytic activity of Co-Ni LDHs/PES catalytic membrane**

300 PMS is the precursor to remove the reactive species of AO7. It can be known that when the
301 ratio of Co:Ni was 2:1 and the ratio of PMS:AO7 was 20:1 through Co-Ni LDHs were synergized
302 with PMS to degrade AO7, the effect was the best. It caused the increase of active sites, generates
303 free radicals and decomposes AO7. When the content of Co-Ni LDHs was $0.01\text{g}\cdot\text{L}^{-1}$, it is more
304 economical and the effect was better. According to the amount of catalyst to determine the amount
305 of catalytic membrane, select 0, 1.23, 2.44, 3.61, 4.76, 5.88, 6.98wt% Co-Ni LDHs were loaded into
306 the membrane.

307 Co-Ni LDHs/PES synergized with PMS to degrade AO7 to evaluate the catalytic behavior of
308 the catalytic membrane. As shown in Fig.8a, the removal rates of catalyst, blank membrane and
309 catalytic membrane were 6.32%, 43.55% and 48.95% respectively after 20min of reaction. The
310 removal rates of blank membrane and catalytic membrane doped with Co-Ni LDHs did not change
311 significantly. The Co-Ni LDHs and PES membranes showed a rather limited role in the physical
312 adsorption process. When the addition of PMS was $1\text{mmol}\cdot\text{L}^{-1}$, the removal rate of AO7 reached
313 13.06% after 20min; the results showed that the amount of PMS was not enough to produce
314 abundant active species in the self-decomposition process. When the catalytic membrane with 4.76%
315 LDHs was used, the diameter of the membrane was 50mm and the net weight was 0.05g, it can be
316 seen that the removal rate of AO7 can reach 96.58% within 20min when the catalyst $5\text{mg}\cdot\text{L}^{-1}$ was
317 added, the TOC removal rate can reach 54.76% after 30 minutes of degradation, Under the same
318 conditions, the removal rates of AO7, TOC were 98.19%, 50.29% respectively. When LDHs was
319 5.88wt%, the degradation rate increased from 0.034min^{-1} to 0.3685min^{-1} , indicating that the Co-Ni
320 LDHs/PES/PMS reaction system had a good removal effect on AO7. The uniformly dispersed Co-
321 Ni LDHs/PES catalytic membrane was conducive to improving the effective contact area between
322 the catalyst and PMS, significantly improved the catalytic rate (Zhang et al. 2020). The interaction
323 between PES and Co-Ni LDHs changed the surface properties of the films and the equilibrium of
324 sol size during the film formation. The antifouling performance, rejection rate and self-cleaning

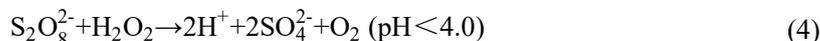
325 performance of the membrane were improved.



326

327 **Fig. 8 different oxidation systems of (a) different oxidation systems; (b) Degradation rate of AO7 removal by**
 328 **different content of catalytic membrane**

329 In addition, the experimental reaction conditions greatly affect the removal of azo dyes. For
 330 example, pH, temperature, inorganic anions, natural organic matter, etc. affect the catalytic
 331 efficiency of the catalyst to a certain extent. The results were shown in Fig.9b-c. From pH 3 to 6,
 332 the degradation rate of AO7 increased from 89.91% to 98.66%, the reaction rate increased from
 333 0.4756min^{-1} to 1.3742min^{-1} , the lower degradation rate of AO7 in acidic condition may be due to
 334 the fact that excessive H^+ can scavenge the free radicals of $\text{SO}_4^{\cdot-}$, OH^{\cdot} and H^+ can form hydrogen
 335 bond with O-O bond in PMS, which would attach positive charge to HSO_5^- and hinder the interaction
 336 with the surface of positively charged LDHs. When the pH reached the basic condition, the reaction
 337 rate slowed down to 0.5883min^{-1} , the removal rate was 87%. This was because the pK_{a1} of HSO_5^-
 338 was 0.16, the pK_{a2} was 9.4. It can be considered that PMS only produces HSO_5^- in acidic and neutral
 339 solutions. When pH was 9.0, the content of HSO_5^- would rise, while $\text{SO}_4^{\cdot-}$ and HSO_5^- would decrease,
 340 resulting in the decrease of positive charge on the surface of the catalytic membrane and the decrease
 341 of attraction to anionic dyes AO7, HSO_5^- , which together lead to the decrease of reaction rate under
 342 alkaline conditions (Oladipo et al. 2019). In addition, in alkaline condition, a large amount of OH^{\cdot}
 343 can inhibit the static interaction between LDHs and AO7 or PMS, which was not conducive to the
 344 oxidation reaction. Under acidic condition, the reaction is as follows:



345 Reaction temperature (10-40°C) has a great influence on the experimental reaction rate. When
 346 the content of AO7 was $0.05\text{mmol}\cdot\text{L}^{-1}$, the content of LDHs was $0.005\text{g}\cdot\text{L}^{-1}$ and pH was 7.0, it
 347 can be seen from Fig.9d-e that increasing reaction temperature was conducive to the degradation of
 348 AO7 in LDHs/PES membrane/PMS system, the removal efficiency of AO7 can reach 98.3% within
 349 10min at 40°C. This phenomenon was mainly due to the increase of collision frequency between
 350 LDHs catalyst and PMS molecule at high temperature. At 10°C, only 16.26% was removed. In
 351 addition, inorganic anions (Cl^- , HCO_3^- , H_2PO_4^-) and natural organic compounds (NOM, HA)
 352 affected the catalytic performance of the catalysts (Fig.9f-i). Obviously, the addition of Cl^- , HCO_3^-
 353 and H_2PO_4^- had a dual effect. When the concentration of Cl^- increased, the reaction speed was
 354 obviously accelerated, because HSO_5^- and $\text{SO}_4^{\cdot-}$ can react with Cl^- to produce HOCl . HOCl was
 355 considered to be an excellent azo dye bleaching agent, which accelerated the oxidative degradation

356 of AO7. At the same time, it can be seen from table 2-3 that when the concentration of Cl^- reached
 357 $100\text{mmol}\cdot\text{L}^{-1}$, the reaction rate was 1.6377min^{-1} , while when it reached $2000\text{mmol}\cdot\text{L}^{-1}$, there was
 358 no obvious change. It was possible that when the concentration of Cl^- was too high in the reaction
 359 system, it would react with the free radicals in the system to form Cl^\cdot and Cl_2 , thus inhibiting the
 360 increase of reaction rate. At the same time, HA would rapidly accumulate on the membrane surface,
 361 further forming a dense cake layer, inhibiting the catalytic activity, leading to membrane fouling.
 362 The main reason was that HA consumed the free radicals in the reaction system, thus inhibiting the
 363 degradation rate of AO7. The NOM content of conventional water was usually below $20\text{mg}\cdot\text{L}^{-1}$ with
 364 the extension of reaction time. AO7 can still be completely degraded within 20min, which showed
 365 the excellent treatment effect of Co-Ni LDHs/PMS system.

366 **Table 4- 1 Reaction rate constant at different pH**

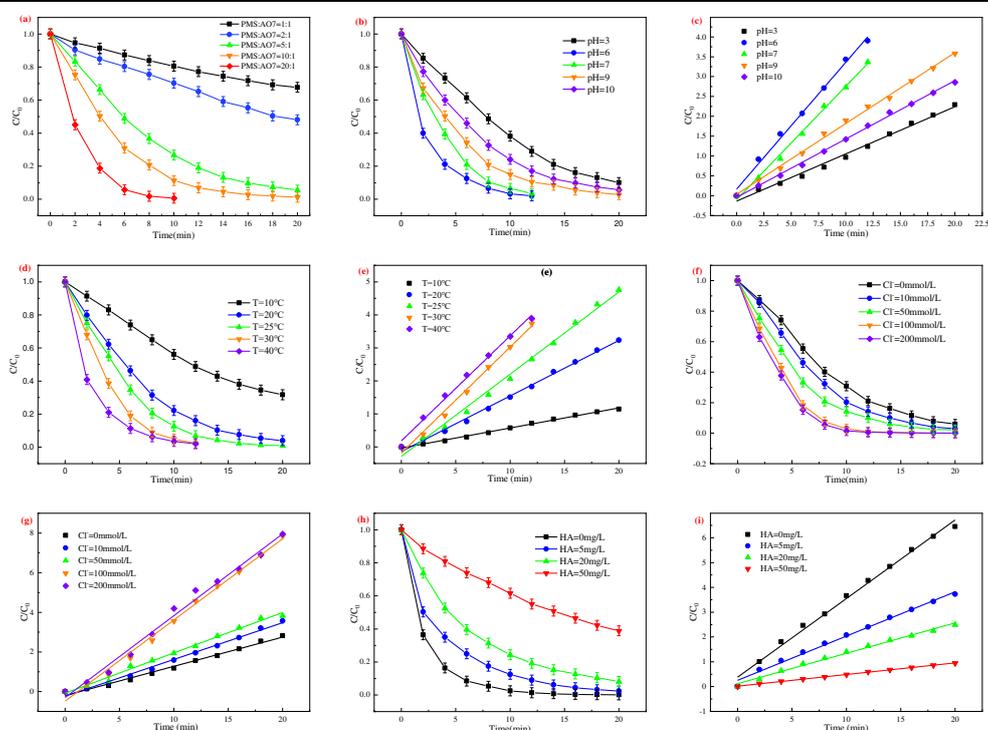
pH	3	6	7	9	10
$K_{\text{abs}} (\text{min}^{-1})$	0.4756	1.3742	1.1415	0.7138	0.5883
R^2	0.989	0.993	0.996	0.997	0.998

367
368 **Table 4- 2 Reaction rate constants at different Cl^- concentrations**

$\text{Cl}^- (\text{mmol}\cdot\text{L}^{-1})$	0	10	50	100	200
$K_{\text{abs}} (\text{min}^{-1})$	0.5896	0.7420	0.8141	1.6377	1.6672
R^2	0.991	0.993	0.993	0.993	0.988

369
370 **Table 4- 3 Reaction rate constant at different HA concentrations**

HA ($\text{mmol}\cdot\text{L}^{-1}$)	0	10	20	50
$K_{\text{abs}} (\text{min}^{-1})$	0.6338	0.3568	0.2450	0.0938
R^2	0.993	0.993	0.993	0.999

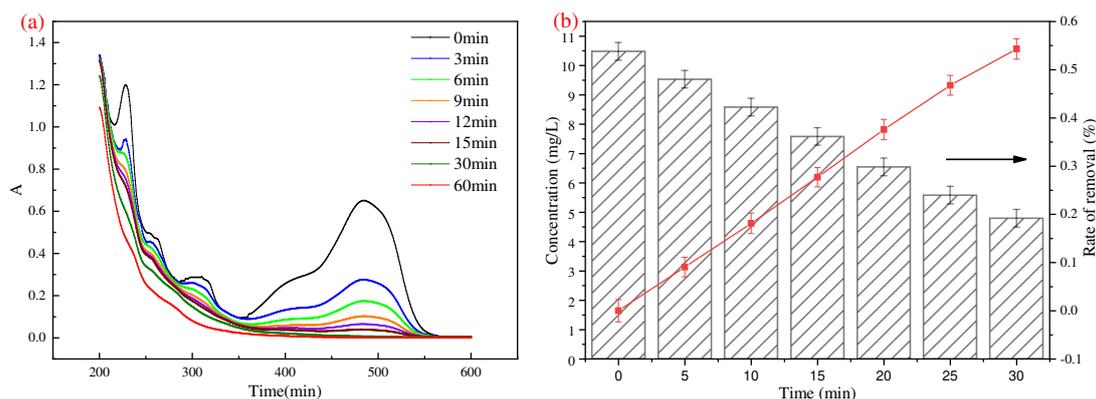


371
372 **Fig. 9 Factors influencing catalytic effect of (a) PMS content; (b)pH; (c)The first-order linear equation of**
 373 **pH; (d) Temperature; (e) The first-order linear equation of Temperature; (f) Cl^- ; (g) The first-order linear**
 374 **equation of Cl^- ; (h) HA; (i) The first-order linear equation of HA.**

375 Identification of main mechanisms in Co Ni LDHs/PMS system

376 Degradation and mineralization of orange II

377 UV-Vis spectroscopy was used to scan the mineralization ability and reaction process of AO7
378 degradation in Co-Ni LDHs/PES/PMS system. Figure.10a showed the characteristic peaks of AO7
379 at 220nm, 310nm and 484nm during the degradation process, corresponding to the naphthalene ring
380 of AO7 and azo bond chromophore group. As the reaction going on, the absorption peak decreased
381 rapidly, which indicating that the Co-Ni LDHs/PES system can rapidly oxidize the azo chromophore
382 of AO7 and had a good decolorization effect; With the prolongation of the reaction time, the
383 characteristic peak of the naphthalene ring structure at 310nm also gradually decreased, indicating
384 that the system can continue to oxidize the intermediate product of AO7 degradation and had a
385 certain mineralization ability. After about 30min, AO7 was completely removed. In order to detect
386 the mineralization ability of Co-Ni LDHs/PES/PMS system to AO7, TOC test was carried out
387 (Fig.10b). At 30min, the TOC of the membrane dropped from 10.48mg·L⁻¹ to 4.74 mg·L⁻¹, the
388 mineralization rate reached 54.76%. Combined with spectrum scanning, it was speculated that the
389 azo bond and naphthalene ring of AO7 were oxidized to form aromatic compounds with benzene
390 ring as the main body, some intermediate products can be further degraded into small molecule
391 organics, finally mineralized into CO₂ and H₂O (Legentil et al. 2021).

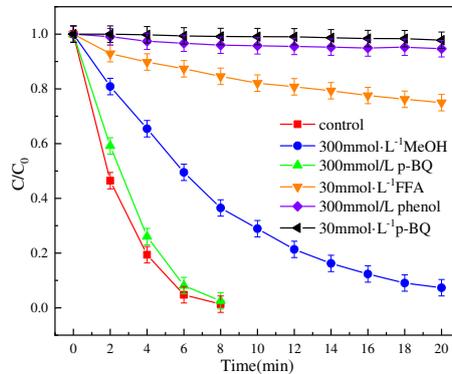


392
393 **Fig. 10 (a)UV spectrum scanning of AO7 degradation process; (b) Degradation trend of TOC of Catalytic**
394 **membrane**

395 Analysis of active oxide species

396 According to previous research, tertiary butanol (TBA), methanol (MeOH), phenol, furfuryl
397 alcohol (FFA), p-benzoquinone (p-BQ) and other substances are usually used to quench the freedom
398 that may be generated in the catalytic degradation process. In the catalytic membrane/PMS system,
399 it generally generated SO₄⁻, ·OH, ¹O₂ and O₂⁻. As can be seen from Fig.11, after adding
400 300mmol·L⁻¹ butyl alcohol and 300mmol·L⁻¹ methanol, the degradation rate of AO7 was still
401 above 95.5% after 20min of reaction, which had almost no inhibition effect compared with the blank
402 sample. The reason may be that methanol and tert-butyl alcohol were hydrophilic compounds, which
403 can not effectively aggregate on the catalyst surface. Phenol is a hydrophobic substance, it is
404 considered to have better quenching effect on SO₄⁻[8.8×10⁹mol/(L·s)]
405 and ·OH[(1.2~2.8)×10⁹mol/(L·s)], They can be better adsorbed on the catalyst surface; After adding
406 300 mmol·L⁻¹ phenol and reacting for 20min, the degradation rate of AO7 was only 49.67%. The
407 results showed that the production of PMS mainly occurs on the surface of the catalyst, and the
408 activation of PMS produces SO₄⁻, ·OH; When 30mmol·L⁻¹ furfuryl alcohol was added to the

409 reaction system, the removal rate of AO7 decreased to 25.92% after 20min, the catalytic degradation
 410 was greatly inhibited; When 100mmol·L⁻¹ p-benzoquinone was added, we found that the
 411 degradation rate of AO7 by LDHs was 2.22% within 20min, which showed that there was O₂⁻ in
 412 the degradation process.



413
 414 **Fig. 11 Effect of radical quenchers on AO7 degradation**

415 The excellent PMS activation performance of LDHs can be attributed to the huge charge
 416 transfer characteristics of the bimetal layer structure of LDHs, in which SO₄⁻ was mainly produced
 417 by Co²⁺ in LDHs catalyzing PMS. SO₄⁻ reacted with water to form ·OH, PMS self decomposition
 418 can produce ¹O₂ and O₂⁻ were mainly produced by free radicals chain reaction of PMS. The reaction
 419 formula is as follows. The results of radical quenching experiments showed that free radicals (SO₄⁻,
 420 ·OH) and non-radicals (¹O₂, O₂⁻) were produced simultaneously in LDHs/PMS system, among
 421 which non-radicals (¹O₂, O₂⁻) played an important role in the degradation of AO7.



422 Analysis of reaction mechanism

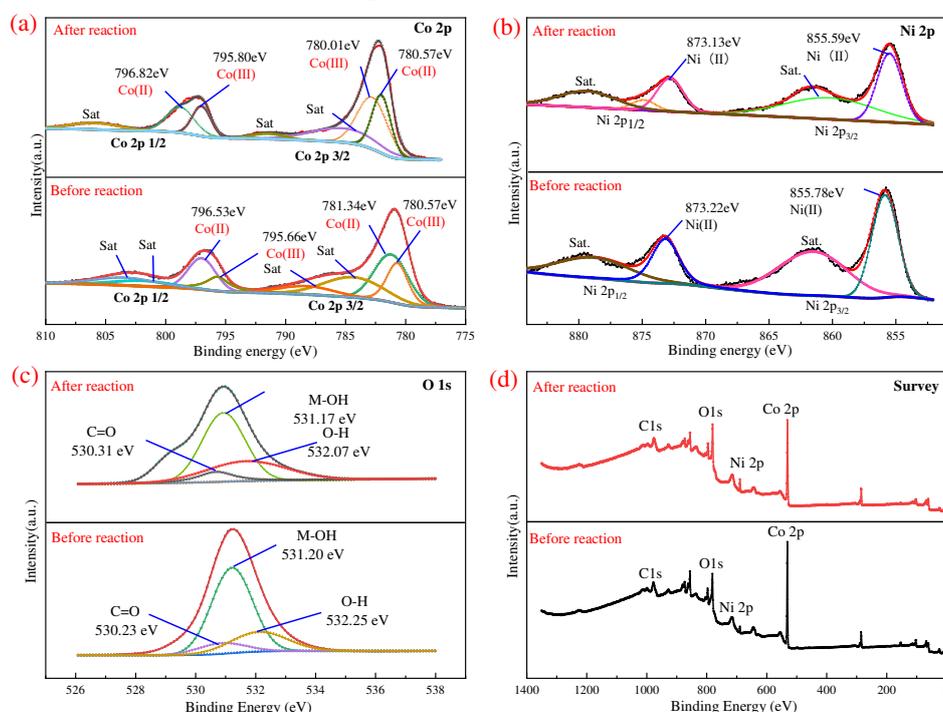
423 Firstly, AO7 was adsorbed on the surface of the catalytic membrane with large specific surface
 424 area and strong adsorption capacity. The catalytic mechanism of LDHs/PES catalytic membrane
 425 was revealed by comparing the surface element valence of the catalyst before and after the reaction.
 426 As shown in Figure.12a-b, the peaks of 779.7eV, 785.452eV correspond to Co2p_{3/2}. The peaks of
 427 795.2eV, 803.31eV correspond to Co2p_{1/2}; the spin energy is 14.99eV. In here, the peaks of 781.34eV,
 428 796.53eV correspond to Co³⁺. The peaks of 780.57eV, 795.66eV correspond to Co²⁺. 785.12eV,
 429 802.54eV correspond to Co2p_{3/2}. 789.21eV, 804.35eV correspond to Co2p_{1/2} (Saghir, Fu and Xiao
 430 2020). After the reaction, the relative proportion of Co³⁺ and Co²⁺ changed from 67.84%, 32.16%
 431 to 61.93%, 38.07%. From the above results, it can be seen that after the synergistic effect of LDHs
 432 and PMS, the Co(II) on the catalyst surface increased by 5.91% after the reaction. The relative
 433 proportion of Co(III) decreased by 5.91%.

434 In general, the peaks of Ni2p_{3/2} and Ni2p_{1/2} correspond to 854.23eV and 860.78eV, the spin
 435 energy is 17.3eV, the satellite peaks are 861.81eV and 879.05eV (Zhao et al. 2018). In here, the
 436 Co2p_{3/2} and Co2p_{1/2} were 855.78eV and 873.22eV, respectively. The vibration satellite was
 437 861.79eV and 879.35eV. The Ni(II) area decreased by 52.38% after the reaction. These results
 438 indicated that the Co(III)/Co(II) and Ni(III)/Co(II) cycles were involved in the activation of PMS
 439 by LDHs. The reduction of Co(II) was attributed to the reduction of Co(II) to Co(III), which led to

440 the oxidation cycle of Co^{2+} - Co^{3+} - Co^{2+} .



441 According to Figure.12c, 530eV and 531.6eV were the characteristic peaks of metal lattice
 442 oxygen and interlayer adsorbed oxygen or surface hydroxyl oxygen on the catalyst surface,
 443 respectively. The decrease of metal lattice oxygen content, the increase of surface hydroxyl oxygen
 444 and interlayer adsorbed oxygen content after catalytic reaction indicated that metal ions on the
 445 surface of Hydrotalcite participate in redox reaction and Co-OH structure reconstruction and O_2 was
 446 adsorbed into the interlayer of hydrotalcite. The reactive substances degraded by pollutant
 447 molecules were not only $\text{SO}_4^{\cdot-}$ participate in the reaction, but also $\cdot\text{OH}$, $^1\text{O}_2$, $\cdot\text{O}_2^-$ were involved in
 448 the reaction. It should be noted that the transformation of reactive species in LDHs/PES/PMS system
 449 was introduced in the equation. The reason was that the polyvalent metal cations in the layer have
 450 redox characteristics at a certain potential, the intercalated anions migrate in the interlayer space to
 451 balance the dynamic change of positive charge between the layers in the electrochemical reaction.
 452 The reaction mechanism was as follows (Fig.13):



453

454

455

Fig. 12 The high resolution XPS spectra of (a)Co 2p; (b)Ni 2p; (c)O 1s; (d)XPS spectra of LDHs. The upper figure was prior to the reaction and the lower figure was after the reaction.

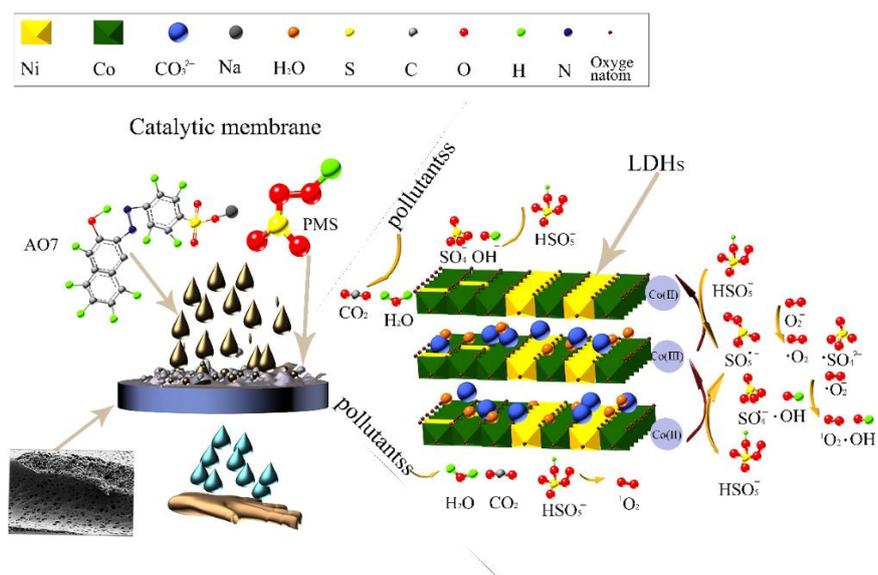
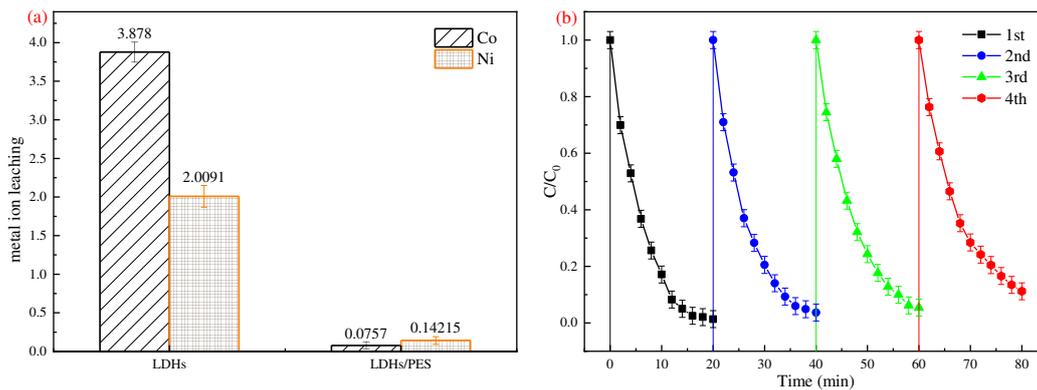


Fig. 13 Mechanism of dye degradation in Co-Ni LDHs/PMS system

Reusability and stability of catalytic membrane

According to the Table 5 and Figure.14a, Co-Ni LDHs degrades AO7 at a higher rate than Co-Ni LDHs/PES, but the leaching rate of metal ions was quite high during the degradation process, the leaching concentration of Co^{2+} was the highest. The release of cobalt ions into the environment was toxic and carcinogenic, causing secondary pollution to the environment. Co-Ni LDHs/PES not only improved the catalytic performance of Co-Ni LDHs, but also reduced the leaching of metal ions. At the same time, the catalytic membrane is very stable. Under the initial conditions of AO7 contents of $0.05\text{mmol}\cdot\text{L}^{-1}$, pH of 4.00 and PMS content of $1\text{mmol}\cdot\text{L}^{-1}$, the catalytic membrane (Co $0.1422\text{mg}\cdot\text{L}^{-1}$, Ni $0.0756\text{mg}\cdot\text{L}^{-1}$) ion leaching was much smaller than that of the catalyst (Co $1.939\text{mg}\cdot\text{L}^{-1}$, Ni $1.0046\text{mg}\cdot\text{L}^{-1}$) with LDHs content of $10\text{mg}\cdot\text{L}^{-1}$ and the amount of ion leaching was almost negligible. The important thing was that in the Co-Ni LDHs/PES composite membrane, the Co-Ni LDHs were tightly packed in the membrane matrix, so the physical, chemical and catalytic properties of the membrane were more stable. The catalytic activity and cobalt leaching of the cobalt-containing catalyst in this study had been reported in the previous literature. In addition, the activation performance of the composite membrane for PMS activation was also been reported in the literature. Compared with other Co containing catalysts (Table 3), the catalytic performance of Co-Ni LDHs/PES in PMS based reaction system was close to that of the reported nano particle catalysts, including CoCOOH , Co_3O_4 , Co_3O_4 based composites and supported cobalt based catalysts (Oladipo et al. 2019).

After the catalyst and the catalytic membrane were repeatedly used for 4 times, it was found that Co-Ni LDHs/PES had good reusability. The removal rates of AO7 were 97.5% and 96.8% after 20 minutes of reaction in the first and second reusing, respectively. In the fourth reusing, the removal rate of AO7 was still 94.2%, with a high removal rate. However, the removal rate of the catalyst was only 78.5% after four times of use. The decrease of the removal rate of the catalyst may be due to the adsorption of small molecules produced by the degradation of dye molecules in the process of catalytic degradation of pollutants, which reduces the active sites on the surface of LDHs, thus reducing the catalytic performance of LDHs.



485
486 **Fig. 14 (a) quantity of Co, Ni leached in orange II degradation system; (b) Reusability of catalytic**
487 **membrane.**

488 **Table 5 Comparison of the catalytic activity and leaching of metal ions of this study with those reported in**
489 **the literature**

num ber	catalyzer	Contaminants	Reaction conditions	Leaching ion number	reference
1	Co-Ni LDHs/PE S	AO7(1mmol·L ⁻¹ , 200mL, 93.12%, 20min)	[catalyzer] ₀ =10mg·L ⁻¹ , [PMS] ₀ =100mg·L ⁻¹ , [pH] ₀ =7.0	Co: 0.0757mg·L ⁻¹ Ni: 0.14215mg·L ⁻¹	This study
2	Co-Ni LDHs	AO7(1mmol·L ⁻¹ , 1L, 100%, 20min)	[catalyzer]=10mg·L ⁻¹ , [PMS] ₀ =100mg·L ⁻¹ , [pH] ₀ =7.0	Co: 1.939mg·L ⁻¹ Ni: 1.0046mg·L ⁻¹	This study
3	Co-Cu LDH	Sulfamethoxazole (10mg·L ⁻¹ , 86.6%, 60min)	[catalyzer] ₀ =60mg·L ⁻¹ [PMS] ₀ =150mg·L ⁻¹ , [pH] ₀ =5.77(initial)	Co: 0.157mg·L ⁻¹ Cu: 0.174mg·L ⁻¹	(Guo et al. 2021)
4	Co-Fe LDHs	phenol(0.53 mM, 87.3%, 60min)	[catalyzer] ₀ =150mg·L ⁻¹ [PS] ₀ =300mg·L ⁻¹ , [pH] ₀ =8.5	Co: 0.152mg·L ⁻¹ Fe: 0.048mg·L ⁻¹	(Wang et al. 2021)
5	Mn- CoPc	Propranolol(10mg·L ⁻¹ , 93.6%, 30min)	[catalyzer] ₀ =0.5~2.0 g·L ⁻¹ [PMS] ₀ =600 mg·L ⁻¹ , [pH] ₀ =5~11(initial)	Co: 39μg·L ⁻¹ Mn: 43μg·L ⁻¹	(Minhui et al. 2019)
6	Co ₃ O ₄ /NC NTs/g-CN	Sulfamethoxazole (20mg·L ⁻¹ , 92.3%, 20min)	[catalyzer] ₀ =10mg·L ⁻¹ , PMS] ₀ =20mg·L ⁻¹ , [pH] ₀ =6.67	Co: 0.016mg·L ⁻¹	(Ye et al. 2020)
7	LaCoO ₃	Phenol 8(20mg·L ⁻¹ , 100ML, 95%, 180min)	[catalyzer] ₀ =10mg·L ⁻¹ , PMS] ₀ = 0.2 mg·L ⁻¹ , [pH] ₀ =6.67	Co: 0.119mg·L ⁻¹	(Hammouda et al. 2017)
8	Co ₃ O ₄ /Sn O ₂ /RSBC	Sulfaisoxazole (50mg·L ⁻¹ , 5min)	[catalyzer] ₀ =10 mg·L ⁻¹ , PMS] ₀ =100mmol·L ⁻¹ , [pH] ₀ =9	Co: 0.7mg·L ⁻¹	(Liu et al. 2020)
9	Co/MoS ₂ NF	OFX(20mg·L ⁻¹ , 100ML, 92%, 60min)	[catalyzer] ₀ =10mg·L ⁻¹ , PMS] ₀ =100mmol·L ⁻¹ , [pH] ₀ =11	Co: 0.15mg·L ⁻¹ Mo: 0.68mg·L ⁻¹	(Peng et al.)
10	Fe ₃ Co ₇ /n-	Bisphenol A	[catalyzer] ₀ =0.1g·L ⁻¹ ,	Co: 0.22mg·L ⁻¹	(Ye et al.

	CNT	(30mg·L ⁻¹ , 100mL, 100%, 40min)	PMS] ₀ =0.35g·L ⁻¹ , [pH] ₀ =11	Fe: 0.54mg·L ⁻¹	2021)
11	Co- aerogel	phenol(50mg·L ⁻¹ , 120min)	[catalyzer] ₀ =2 g·L ⁻¹ , [PMS] ₀ =200mmol·L ⁻¹ ,	Co: 0.8~1.2mg·L ⁻¹	(Hardjono et al. 2011)
12	CoO/NiFe ₂ O ₄	EB(50mg·L ⁻¹ , 200mg·L ⁻¹ ,97%, 120min)	[catalyzer] ₀ =50mg·L ⁻¹ , [H ₂ O ₂] ₀ =5mmol·L ⁻¹ [pH] ₀ =2	Co, Ni:0.04- 0.53mg·L ⁻¹	(Oladipo et al. 2019)

490 Conclusion

491 In conclusion, high activity Co-Ni LDHs were successfully prepared in this experiment, Co-
492 Ni LDHs were immobilized in polyether sulfone (PES) membrane by phase conversion technology.
493 The water flux and rejection rate of the catalytic membrane were tested. The results showed that the
494 Co-Ni LDHs nanoparticles increased the hydrophilicity of the PES membrane. When the catalytic
495 membrane contained 4.76wt% LDHs, the dosage of PMS was 1mmol·L⁻¹, the dosage of AO7 was
496 0.05mmo·L⁻¹, the degradation rate can reach 96.58% within 20 minutes, the mineralization rate can
497 reach 54.76%, which was much higher than the 50.29% of the catalyst. The ion leaching amount of
498 LDHs/PES (Co 3.88mg·L⁻¹, Ni 2.01 mg·L⁻¹) was much lower than that of LDHs (Co 0.08 mg·L⁻¹,
499 Ni 0.14 mg·L⁻¹), the leaching amount was almost negligible. Factors such as the amount of LDHs,
500 the amount of PMS, the initial pH, Cl⁻ and HA have an effect on the degradation of AO7 by Co-Ni
501 LDHs/PES. After repeated use for four times, the catalytic membrane still has a removal rate of
502 87.5%, while the catalyst only has a removal rate of 81.2%, showing ideal stability, reusability and
503 realizing the self-cleaning performance of the catalytic membrane. Finally, through free radical
504 quenching experiment and XPS: reaction mechanism analysis, the main active substances were
505 determined SO₄⁻, ·OH, ¹O₂ and O₂⁻, where ¹O₂ and O₂⁻ are the main active species. This research
506 provides a new way for the preparation of environmentally friendly catalytic membranes and their
507 application in wastewater treatment.

508
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512
513 **Availability of data and materials** The datasets used and/or analyzed during the current study
514 are available from the corresponding author on reasonable request.

515
516 **Author contribution** All authors contributed to the study conception and design. Material
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Declarations

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