

Utilization of Agricultural Waste for the Production of Xylooligosaccharides Using Response Surface Methodology and Their In Vitro Prebiotic Efficacy

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Research Article

Keywords: Xylooligosaccharide, Xylan, Sugarcane bagasse, prebiotic, probiotic, Fermented foods, bacteriocin

Posted Date: September 10th, 2021

DOI: <https://doi.org/10.21203/rs.3.rs-748907/v1>

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1 **UTILIZATION OF AGRICULTURAL WASTE FOR THE PRODUCTION OF**
2 **XYLOOLIGOSACCHARIDES USING RESPONSE SURFACE METHODOLOGY AND THEIR**
3 ***IN VITRO* PREBIOTIC EFFICACY**

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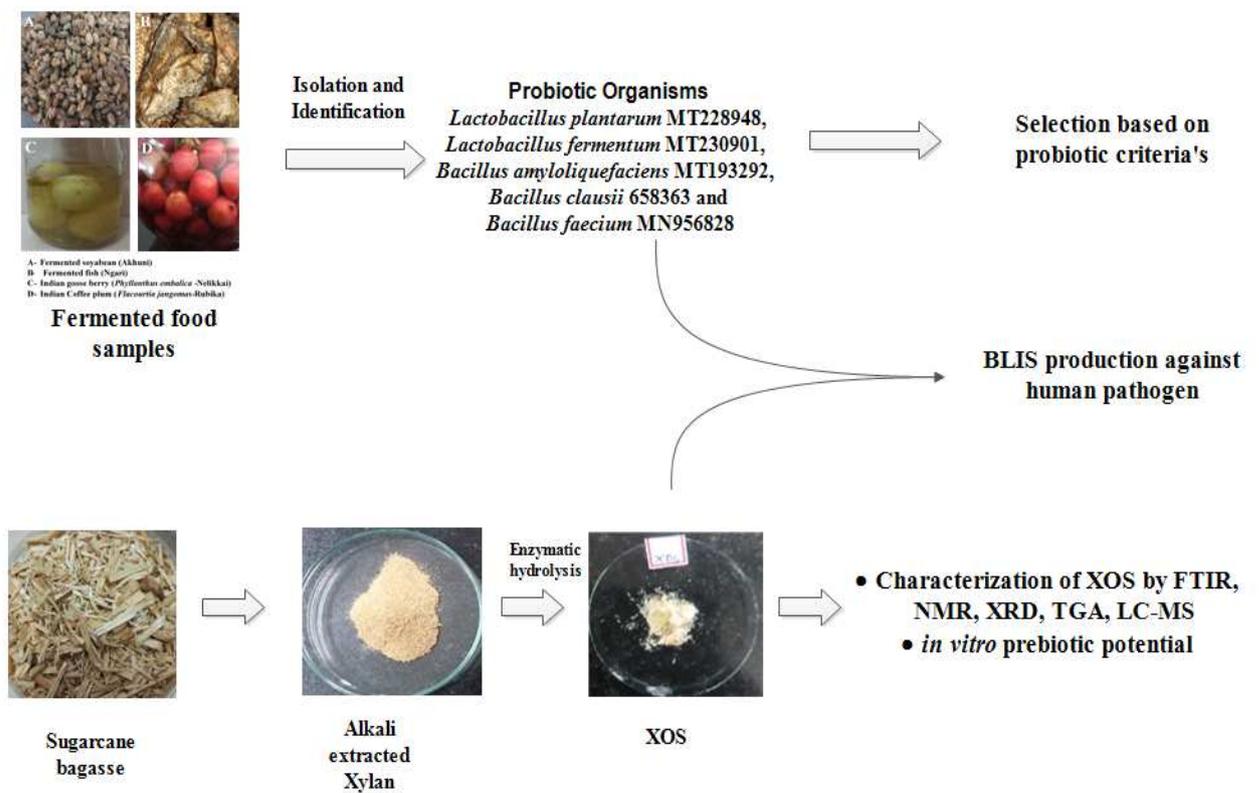
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Graphical abstract



42 **Abstract**

43 Air pollution is a prominent problem recently faced in various parts of India due to the burning of stubbles
44 (coconut husk, corn cob, paddy stubbles, sugarcane bagasse, etc.) which are rich in a lignocellulosic component
45 that can be converted into a prebiotic known as Xylooligosaccharide (XOS). They can be produced by
46 autohydrolysis, acid hydrolysis and enzymatic hydrolysis of xylan. In the present study, Xylan was extracted from
47 sugarcane bagasse using two alkalis (NaOH and KOH) and the yield was compared. Xylooligosaccharide
48 produced by enzymatic hydrolysis and their factors influencing the yield were optimized using Response Surface
49 Methodology. Xylan and Xylooligosaccharide was characterized by FTIR, NMR, XRD, TGA and ESI-MS.
50 Xylooligosaccharides was investigated for their prebiotic potential by *in vitro* study. The maximum (Relative
51 yield of 86%) yield of xylan was observed in 20% of NaOH. Xylan peaks at 3762cm^{-1} , 3347cm^{-1} , 2917cm^{-1}
52 represents the OH and CH stretching of xylan. The main signals at 4.26 (H-1), 3.19 (H-2), 3.59 (H-3), 3.63 (H-
53 4) and 3.98 (H-5) ppm determines the existence of xylan. The higher amount of XOS is pH 4.75, temperature
54 45°C , enzyme 4U/ml and for time of 16h. The spectrum of 5.0-5.40ppm and 4.30-4.60ppm represents the α
55 anomeric and β anomeric protons in XOS. They are resistant digested and the reaching percentage to the intestine
56 is 95% unhydrolyzed. The maximum prebiotic index was noted in *L.plantarum* (1.92) and *L.fermentum* (1.61).
57 The highest prebiotic index and score was observed in *L.plantarum* (1.9) and *L.fermentum* (17). The maximum
58 bacteriocin production of *Enterococcus faecium* against *E.fecalis* (13mm) and *Streptococcus pyogenes* (11mm).
59 Therefore, utilization of agricultural residues for a value-added product not only shows a great impact on
60 environmental issues but also could double the farmer's income

61 **Keywords:** Xylooligosaccharide, Xylan, Sugarcane bagasse, prebiotic, probiotic, Fermented foods, bacteriocin.

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1. Introduction

75 Sugarcane (*Saccharum officinarum L.*) is a perennial crop that grows predominantly in subtropical and tropical
76 regions. Sugarcane bagasse (SB) is a fibrous residue of cane stalk left after the crushing and extraction of juices.
77 Sugarcane bagasse is one of the most abundant lignocellulosic materials in the agro-industrial residues (Cardona
78 et al. 2010) consisting of cellulose, hemicellulose and lignin. A total of 54×10^8 dry tons of sugarcane is processed
79 annually around the world and 1 ton of sugarcane generates 280 kgs of bagasse (Cerqueira et al. 2007). About
80 50% of these residues are used for generating power and heat to run the sugar, ethanol and distillery plants. The
81 remaining bagasse are piled up which may cause spontaneous combustion of stored bagasse (Lavarack et al. 2000
82 and Pandey et al. 2000). Xylooligosaccharides (XOS) are the prebiotic component obtained from the plant
83 biomass. Biomass of plant origin is one of the renewable and cheapest raw materials for sustainable development.
84 That could be a promising initiator for the production of biofuel and bioenergy along with value-added
85 biomolecule (Prebiotic). Prebiotics, as the name, implies “Pre- before; bio-life” it is evolved before life evolved.
86 But it came to light in 1995 with the definition given by Gibson and Roberfroid (1995) as “Nondigestible food
87 ingredients that beneficially affect the host by selectively stimulating the growth and or activity of one of the
88 limited number of bacteria in the colon” (Samanta et al. 2014).

89 XOS is the synthesized prebiotics from various agricultural residues viz., corn cob sugarcane bagasse, stalks of
90 cotton, tobacco and shells of pistachios, walnut and groundnut, etc., they are hydrolyzed products of xylan a
91 polysaccharide which is synthesized by various methods. These agricultural wastes are dumped in the field or
92 burned after harvesting (Agrupis and Markawa 1999). By utilizing these wastes will protect the environment from
93 pollution as well as increases the economic status of farmers and generates employment (Akpınar et al. 2009).

94 From a nutritional point of view, XOS is known as nondigestible (ND) as they are not degraded in the stomach
95 and reaches the lower bowel, to be utilized by the microbiota residing there (Okazaki et al. 1990; Roberfroid 1999;
96 Collins and Gibson 1999; Vazquez et al. 2000). They have also helped in reducing cholesterol and maintains gut
97 health. They are moderately sweet, inhibit the retrogradation of starch, and improves the sensory and nutritional
98 properties of food and are stable for a wide range of pH and temperature (Vorgen 1998). XOS is noncarcinogenic
99 and regulates insulin secretion from the pancreas, besides increasing mineral absorption from the large intestine.
100 It affects bowel function through its mild laxative ability. The prebiotic consumption gradually raises the ability
101 to stimulate the growth of indigenous *Bifidobacterium* and *Lactobacillus* in the hindgut which in turn suppress
102 the growth and activity of harmful or putrefactive bacteria and reduces the concentration of toxic substances in
103 the gastrointestinal tract (Samanta et al. 2007, 2010). XOS predominantly increases the population of
104 *Bifidobacterium* and *Lactobacillus* which results in the production of SCFA by the prebiotic fermentation which
105 helps in important physical events viz., Calcium absorption, bowel function, lipid metabolism and reduces the risk
106 of colon cancer (Rycroft et al. 2001).

107 The Prebiotic potential is attributed by the utilization and nourishment of probiotic via fermentation thrive to
108 maintain the gut microflora diversity by eliminating the harmful pathogen (Gibson et al. 2004). The prebiotic
109 index and score can be calculated by comparing the stimulated growth by prebiotic on beneficial microbial
110 diversity and other intestinal pathogens (Huebner et al. 2007).

111 Bacteriocins can be defined as extracellularly released peptides or protein molecules which have low molecular
112 weight with a bacteriostatic mode of action of closely related species. Bacteriocins are classified into three classes
113 based on their structure and function (Klaenhammer 1993). The action or effectiveness of the probiotics depends
114 mainly on the type of strain and the amount consumed. Prevention of growth of the pathogenic organisms by
115 occupying all the adhesion sites as pathogenic organisms also need to adhere and attach to the epithelial cells of
116 the intestine. The action might also be due to the synthesis of the acids and generating the acidic environment and
117 prevents the growth of pathogens. The immunological benefits conferred by probiotics are by prevention of
118 allergies due to activation of macrophages and thereby increasing antigen presentation and increases secretion of
119 immunoglobulin A.

120 In this research, the xylan was extracted from the sugarcane bagasse by alkali extraction and xylooligosaccharides
121 has been produced by enzymatic hydrolysis and studied for its *in vitro* prebiotic potential and their bacteriocin
122 activity against pathogens

123

2. Materials and methods

124

2.1 Strains used

125 The probiotic organisms were isolated from fermented foods viz., fish (Ngari), soyabean (Akhuni), Indian goose
126 berry and Indian coffee plum, identified and submitted in NCBI were used in this study viz., *Lactobacillus*
127 *plantarum* MT228948, *Lactobacillus fermentum* MT230901, *Bacillus amyloliquefaciens* MT193292, *Bacillus*
128 *clausii* 658363 and *Bacillus faecium* MN956828.

129

2.2 Sample collection and processing of the sample

130 Sugarcane bagasse was collected from the local Chinnalapatti market, Dindigul district, Tamil Nadu. The
131 collected Sugarcane Bagasse was washed with hot water to remove the dirt and dried in a hot air oven at $60\pm 2^\circ\text{C}$.
132 The dried sample was powdered with a mechanical blender and stored in an airtight container until further usage.

133

2.3 Compositional analysis of Sugarcane bagasse

134 The composition of sugarcane bagasse (Cellulose, Hemicellulose and Lignin) was analyzed gravimetrically
135 (Ayeni 2015). The physicochemical parameters Moisture analysis (ASTM D2216 1993), Ash content (ASTM
136 D2866, 2000) and Lipid content (Soxhlet method) of sugarcane bagasse were quantified. All estimations were
137 carried out in triplicates.

138

2.4 Extraction of xylan by alkali (KOH and NaOH) treatment.

139 Xylan was extracted from sugarcane bagasse by alkali treatment coupled with steam treatment according to
140 Samanta et al. (2012) with slight modification. The sugarcane bagasse was treated with alkaline viz., KOH and
141 NaOH in a series of concentrations from 4% to 40%. Sugarcane bagasse was soaked overnight in alkali with a
142 solid to liquid ratio of (10: 1) and they are autoclaved for 20 min at 121°C . The solid-liquid fractions were
143 centrifuged at $\times 10000$ rpm for 15 min. The supernatant was neutralized to pH6 using 1N glacial acetic acid and 2
144 volumes of ice-cold ethanol (70%) were added and allowed for precipitation. The aliquots were centrifuged at
145 $\times 10000$ rpm for 20 min and the pellets were washed twice with distilled water, lyophilized, homogenized and
146 stored at 20°C until further usage. The maximum recovery of xylan from the sample (True yield) and
147 hemicellulose (Relative yield) can be calculated using the following formulae (Jnawali et al. 2018)

148
$$\text{True Recovery}(\%) = \frac{\text{Dry weight of extracted xylan (g)}}{\text{Weight of the sample (g)}} \times 100$$

149
$$\text{Relative Yield} (\%) = \frac{\text{True yield} (\%)}{\text{Xylan contents present in original samples} (\%)} \times 100$$

150 **2.5 Optimization of Xylooligosaccharides (XOSs) by Response Surface Methodology (RSM)**

151 The optimization of XOS production was carried out by Response Surface Model (RSM) -Central Composite
152 Design (CCD). The extracted sugarcane bagasse xylan was subjected to enzymatic hydrolysis using commercial
153 xylanase enzyme extracted from *T. viridae* (Sigma, Bangalore). The experiments were carried out in triplicates
154 with 29 runs by varying pH (4 to 5.5), temperature (40°C to 55°C), enzyme (4U to 20U) and incubation time (8
155 to 24 hours). Two percent of substrates were added to 10ml of sodium citrate buffer and 1ml of enzyme and
156 incubated in shaking waterbath at x150g for appropriate temperature and time. The aliquots were drawn from the
157 enzymatic hydrolysis and the mixture was heated to 100°C to inactivate the enzyme and the hydrolysate was
158 filtered with Whatman No1 filter paper. Three volumes of ice-cold ethanol were added to the filtrate to precipitate
159 the traces of unhydrolyzed xylan (Samanta et al. 2014) and it was vacuum filtered using G3 sintered crucible filter
160 and the filtrate was analyzed for its non-reducing sugar (XOS) by Lane and Eyon chemical method The
161 optimization study was designed using by Design expert software version 11.

162 **2.6 Detection and purification of Xylooligosaccharides**

163 The crude xylooligosaccharide was purified by the Activated charcoal column chromatography method according
164 to Chapla et al. (2012) with slight modification. Briefly, the activated charcoal was added to the crude XOS with
165 a solid to liquid ratio of 1:10 and they were incubated at 25°C for 30 min at 150 rpm in a cooling shaking incubator.
166 After incubation, the charcoal mixture was washed with 5 volumes of distilled water by vacuum filtration, as the
167 monosaccharides in the mixture solution get washed off and the XOS adheres to the pores of activated charcoal.
168 The charcoal containing XOS mixture is packed into the column with bed volume 1-2 cm length with 2.3cm width
169 as the stationary phase and 90% ethanol was used as the eluent. Elution was carried out at room temperature with
170 gravitational force at a flow rate of 5ml/hour. 6 fractions of 5ml each were collected and Thin Layer
171 Chromatography (TLC) was performed. The desired fractions were pooled together and concentrated using a
172 Rotary Vacuum evaporator and lyophilized and stored at 4°C until further use.

173 **2.7 Characterization of Xylan and Xylooligosaccharides**

174 **2.7.1 Fourier Transform Infra-Red (FTIR) analysis**

175 Surface functional groups of Xylan and Xylooligosaccharides extracted from Sugarcane bagasse were unraveled
176 by FTIR (Perkin-Elmer infrared spectrophotometer, India). The xylan and Xylooligosaccharides were mixed with
177 KBr (spectroscopic grade) separately and pellets were prepared in the size of about 10-30 mm diameter and 1 mm
178 in thickness (Jayapal et al. 2013). The samples were scanned in transmission mode with a resolution of 4cm⁻¹ in
179 the 4000-400 cm⁻¹ range and the functional groups were compared with previously published works of literature.

180 **2.7.2 X-ray Powder Diffractions for Xylan and XOS**

181 To determine the physical nature of Xylan and Xylooligosaccharides, X-ray diffraction (XRD) was analyzed using
182 a powder diffractometer (PANalytical/XPert 3, New York). The structural property of Xylan and

183 Xylooligosaccharides was identified using Bragg's law by measuring the line spacing in diffraction pattern (d)
184 and angle of incidence (θ) where λ is the wavelength of the monochromatic X-ray beam.

$$188 \quad d = \frac{\lambda}{n \sin\theta}$$

185 The crystallinity index (CI) of Xylan and Xylooligosaccharides was also evaluated by calculating the ratio of area
186 under the crystalline peaks and total area of the scattered diffractogram using followed formulae (Singh et al.
187 2011).

$$189 \quad CI = \frac{\epsilon A_{\text{Crystal}}}{\epsilon A_{\text{Crystal}} + \epsilon A_{\text{amorphous}}}$$

190 **2.7.3 NMR analysis for XOS**

191 Approximately 10mg of xylan and Xylooligosaccharides samples were dispersed in Dimethyl Sulfoxide (DMSO)
192 and Deionized water (Peng et al. 2010) and these solutions were used to record the ^1H and ^{13}C spectra. The
193 Acquired time (AQ) is 4.089 seconds. The number of scans was 16 (NS) and the delay between transients was 2
194 seconds. Data were processed using the Bruker Topsin NMR software (Bruker, Avance III HD Nanobay 400
195 MHz FT-NMR SPECTROMETER, California)

196 **2.7.4 Thermogravimetric Analysis (TGA)**

197 The thermal stability of the xylan and Xylooligosaccharides component was determined by Thermogravimetric
198 analysis (NETZSCH, NJA – STA 2500 Regulus, Germany) (Bian et al. 2010). 10 mg of dried xylan and
199 Xylooligosaccharides samples were dried in a desiccator before experimenting. 2mg of samples were loaded in
200 the crucible and heated up to 600°C from room temperature at a rate of 10°C/min with a continuous flow of
201 nitrogen.

202 **2.7.5 Liquid Chromatography-Mass Spectroscopy (LC-MS)**

203 The macromolecules in the sample were analyzed by 6530Q-TOF LCMS (Agilent, United States). 2 μl of XOS
204 sample diluted in methanol was injected into the column and ionized by electron spray ionization source in a
205 positive ion charge mode. The scan was performed for the mass charge range (m/z) between 100-1000
206 (Xiao et al. 2018).

207 **2.8 Prebiotic attributes**

208 **2.8.1 Resistance to acid hydrolysis**

209 The resistance to gastrointestinal tract fluids was studied according to Wang (2009) and Winchienchot et al.
210 (2010). Artificial human gastric juice was mimicked by using hydrochloric acid buffer containing (in g/L) NaCl,
211 8; KCL, 0.2; $\text{Na}_2\text{HPO}_4 \cdot 2\text{H}_2\text{O}$, 8.25; NaHPO_4 , 14.35; $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 0.1; $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$, 0.18. This buffer was adjusted
212 to pH 1 to 5 using 5 M HCl. This buffer (5 ml at each pH) was added to the sample solution (1% w/v, 5 ml) and
213 incubated in a water bath ($37 \pm 1^\circ\text{C}$) for 6 hours. Sample (1ml) was taken periodically at 0, 0.5, 1, 2, 4 and 6 hours
214 and tested for reducing sugar content using the dinitrosalicylic acid (DNS) and also total sugar content using the
215 Anthrone method. In this experiment, Inulin was used as a control. Percentage of the sample was calculated based
216 on reducing sugar released and total sugar content of the sample as below:

217
$$\% \text{ hydrolysis} = \frac{\text{Reducing Sugar released}}{\text{Total sugar content} - \text{Initial reducing sugar content}} \times 100$$

218 **2.8.2 Prebiotic efficiency**

219 The capability of probiotics to utilize prebiotics for their growth as a carbon source was determined according to
 220 Agte et al. (2010) protocol with slight modification. Probiotic cultures *Lactobacillus* sp. and *Bacillus* sp. were
 221 grown in their specific medium viz., *Lactobacillus*- MRS broth and *Bacillus*-Nutrient broth by altering the carbon
 222 source of the synthetic medium with XOS and EPS each. The utilization of prebiotics was analyzed by the growth
 223 of probiotic cultures using the visible spectrophotometer at 600nm every 12 hours after incubation for a day.

224 **2.8.3 Prebiotic Index**

225 The prebiotic index is a growth comparison of probiotic on control media and prebiotic substituted media was
 226 analyzed according to Rodriguez et al. (2019). Probiotics were inoculated into the sterilized control media and
 227 carbon sources substituted with prebiotic and incubated at 37 ±2°C for 24 hours and it was calculated using the
 228 following formula by reading the growth at 600nm

229
$$\text{Prebiotic Index} = \frac{A_{600nm} \text{ of probiotic growth in prebiotic substituted medium}}{A_{600nm} \text{ of probiotic growth in control medium}}$$

230 **2.8.4 Prebiotic activity score**

231 The utilization of prebiotics by probiotic cultures and an indicator *E. coli* were determined following the protocol
 232 of Huebner et al. (2007) by comparing their growth at 0th and 24 hours of incubation using UV- Visible
 233 spectrophotometer at 600nm. The cultures grown in media without prebiotics were used as control. The prebiotic
 234 score was calculated using the following formula:

235 ***Prebiotic activity score***

236
$$= \frac{\text{probiotic growth at 24th hrs with Prebiotics} - \text{Probiotic growth at 0th hr with Prebiotics}}{\text{probiotic growth at 24th hrs with glucose} - \text{Probiotic growth at 0th hr with glucose}}$$

 237
$$- \frac{\text{E. coli growth at 24th hrs with Prebiotics} - \text{E. coli growth at 0th hr with Prebiotics}}{\text{E. coli growth at 24th hrs with glucose} - \text{E. coli growth at 0th hr with glucose}}$$

238 **2.9 Bacteriocin production from probiotic with prebiotic**

239 The probiotic cultures grown in prebiotics substituted medium were screened for its bacteriocin activity using the
 240 agar well diffusion method. Briefly, the isolates were inoculated in 50ml of respective prebiotic substituted
 241 medium and incubated overnight at 37°C for 24 hours. The isolates were centrifuged in the cooling centrifuge at
 242 4°C at the rate of x5000g for 20 minutes. The supernatant was filtered through a 0.22µm membrane filter to
 243 remove the bacterial cell to obtain Cell-Free Supernatant (CFS) and adjust to pH 6. The pathogens were swabbed
 244 onto the nutrient agar plate and 6mm diameter wells were cut using a sterile well diffuser. Consequently, 100µl
 245 of pH neutralized CFS were added to wells and plates were incubated at 37°C for 12 hours and examined for the
 246 presence of zone, measured zone using zone scale.

247

248

249 3. Results and Discussion

250 3.1 Compositional Analysis of Sugarcane bagasse

251 Agricultural residues being dumped or burned in fields, both activities lead to environmental problems;
252 hence these residues can be potentially converted into a value-added prebiotic component Xylooligosaccharide.
253 The Plant biomass are mainly composed of cellulose, hemicellulose and lignin components. In this research, the
254 composition of sugarcane bagasse was analyzed and composed of cellulose (36±0.02%); hemicellulose
255 (25±0.03%), lignin (20.23±0.04%), Ash content (1.23±0.15%) and wax less than 1 (Fig. 1). Similarly analysis of
256 sugarcane bagasse had been carried out by Ayeni *et al.* (2015) and Bon and Ferrara (2007).

257 3.2 Alkali extraction of xylan from sugarcane bagasse

258 Treating lignocellulose-rich agricultural residues to alkali results in swelling of cellulose and rupturing of cell
259 walls and high temperature softens the protective shielding lignin layer (Lavarack *et al.* 2002). Extraction of xylan
260 with alkali like NaOH and KOH does not require any special instrument and it is an affordable and simple method.
261 The xylan has been steadily increased when incrementing of concentration up to 20% of NaOH or KOH giving
262 a true yield of 22 % and 20% and relative yield of 86% and 78%. By comparing the xylan yield among the alkali
263 used, the maximum xylan yield was observed in 20% NaOH combined with steam-treated sugarcane bagasse
264 (Table 1). Jayapal *et al.* 2013 have compared the xylan extraction with two different alkali. The relative recovery
265 for KOH is 6 to 53% and 12 to 85% for NaOH. Samanta *et al.*, 2012 also compared the alkali extraction of xylan
266 from natural grass (*Sehima nervosum*) and the true yield of KOH is 2.47% to 16.52% and NaOH is 3.75 to 25.12%
267 and the maximum relative yield for KOH is 23.43% and 83.38% for NaOH.

268 3.3 Optimization and Production of XOS from xylan using Response Surface Model (RSM).

269 RSM quadratic model was adopted to maximize the yield of XOS production and minimize the undesirable
270 product (xylose) formation. The XOS production was estimated by standard chemical method (Lane and Eyon
271 1923). The correlation and interaction of the independent variables were determined by the Box Bohnken method
272 (Table 2). The effect of the model was analyzed by regression coefficient, Analysis of variance (ANOVA) and
273 response surface plots (Fig 2).

274 The coefficient of the factors was determined by the R² value, this value has to be above 0.80 to good fit a model
275 and they elucidate the accuracy of the response of the model. The regression coefficient for XOS production was
276 significant (P<0.05) with an R² value of 0.925 that determines the 92.5% accuracy. The results recommend the
277 quadratic equation for XOS recovery from Sugarcane bagasse xylan as follow:

$$278 \quad \text{XOS} = 0.6244 - 0.0143A - 0.00206B - 0.1766C - 0.0264D - 0.0295AB + 0.0050AC + 0.0493BC \\ 279 \quad \quad \quad + 0.0328BD + 0.0088CD - 0.0059A^2 - 0.0071B^2 + 0.2073C^2 + 0.0000D^2$$

280 Where A- pH, B- Temperature, C- Enzyme, D- Time

281 Analysis of variance for the current model is significant with p<0.001 and the lack of fit Not significant (0.4087)
282 as the designed model perfectly fits the yield of the XOS. The maximum yield was observed in the following runs
283 12, 19, 20, 26 and 29 with 1.57±0.29, 0.99±0.24, 0.95±0.21, 0.98±0.31 and 1.04±0.33 respectively.

284 Response surface plots elucidate the interaction between independent variables by plotting 3D surface curves
285 against two variables by keeping the other two variables at their central level. The central level for the independent
286 variables is pH (4.75), temperature (45°C), enzyme (4 U/ml) and time (16 h). When the pH and temperature are
287 decreased to (40 to 4°C) the XOS yield was a maximum of 0.634 mg/ml (Figure 2A). The low pH (4) and enzyme
288 concentration (4 U/ml) enhances the XOS yield 1.013mg/ml and the yield declines when the enzyme concentration
289 has increased (Figure 2B). The interaction between pH and Time doesn't have much impact on the production of
290 XOS (Figure 2C). The XOS yield was gradually decreased when the temperature is decreased and the enzyme
291 concentration increased (Figure 2D). When the time and enzyme concentration increased, the XOS yield has been
292 reduced (Figure 2E). Interaction between the temperature and time has shown less impact in enhancing the XOS
293 production. Hence the ideal condition concluded for the maximum yield of XOS is pH 4.75, temperature 45°C,
294 enzyme 4 U/ml and Time 16 h. Jayapal et al. (2013) have produced XOS at pH 4, using enzyme at 2.65 U/ml,
295 time 8 hours and temperature 40°C whereas Samanta et al. (2014) produced XOS at pH 3.53, Temperature
296 51.46°C, enzyme 24.7 U/ml and time 12 hours.

297 **3.4 Characterization of Xylan and XOS**

298 **3.4.1 Fourier Transform Infra Red (FTIR) analysis of xylan and XOS**

299 FTIR was employed to study the functional groups present in the Xylan and XOS which corresponds to a signature
300 molecule (Fig. 3). The FTIR spectrum for the sugarcane bagasse xylan peaks at 3762cm⁻¹, 3347 cm⁻¹, 2917 cm⁻¹
301 represents the OH and CH stretching of xylan (Peng et al. 2010, Samanta et al. 2012, Jayapal et al. 2013, and
302 Hesam et al. 2020). The short narrow bend denotes the o acetyl group in the hemicelluloses chain, 1640 cm⁻¹ due
303 to the presence of residual water. 1373 cm⁻¹ and 1219cm⁻¹are due to the CH, OH, or CO stretching and bending
304 vibrations of the hemicelluloses. 1033 cm⁻¹ and 896 cm⁻¹ denotes the 1-4 β configuration of xylan (Hasem et al.
305 2020). The spectrum at 1635cm⁻¹ represents the CH streaking of Xylooligosaccharides (Peng et al. 2010).
306 Asymmetric and symmetric (C=O) stretching vibration of the Carbohydrate groups made small vibration at
307 3289 cm⁻¹. A peak at 1286 cm⁻¹ elucidates the C=O and C-O stretching. A small vibration at 1054 cm⁻¹ is due to
308 the presence of 4-O methylglucuronoxylan type oligo and polymers (Kacurakova et al. 1998).

309 **3.4.2 XRD analysis of xylan and XOS**

310 The XRD profile for xylan was represented in Fig 4. Various peaks 2 theta values ranging from 4 to 90 spectrum
311 were observed. The narrow sharp and short broad peaks represent crystalline and amorphous phases. 9.35, 8.99,
312 11.14, 18.72, 18.90, 22.6, 22.34, 26.64, 26.65, 29.7, 29.36, 30.82, 33.88, 36.42, 40.89 and 44.68 implies the
313 interplanar spacing (d spacing) of 9.60, 7.81, 4.64, 4.12, 3.97, 3.80, 3.56, 3.33, 3.177, 3.01, 2.8, 2.75, 2.72, 2.67,
314 2.53, 2.46, and 2.43. The CI index of xylan is 0.45 (45%). Xylan consists of nearly equal proportions of a
315 crystalline and amorphous phase. The 2theta values of XOS are 9.35, 18.9 and 28.4 represents the d spacing values
316 9.49, 4.71 and 3.13 respectively. The CI index of the XOS is 0.030 (3%). XOS has a majorly amorphous phase
317 with a trace of crystalline structure. Lyophilization (freeze-dried) method was adopted for processing the XOS
318 into powder. During the process, they may let the sample absorb water leads to crystals formations in an
319 amorphous sample (Zhang et al. 2019)

320 3.4.3 ¹H and ¹³C NMR spectrum characterization of XOS

321 The protons in the xylan were analyzed by ¹H NMR and illustrated in Fig. 5A The main signals at 4.26 (H-1),
322 3.19 (H-2), 3.59 (H-3), 3.63 (H-4) and 3.98 (H-5) ppm imply the β- D xylopyranosyl residues originated from 4-
323 o-methyl α-D GlycpA acid (1→2). The protons of arabinofuranosyl determine the 5.1 to 5.4ppm and the minor
324 signal at 5.40ppm illustrates the Xylopyranosyl residues. The strong signal at 2.5ppm and 1.630ppm state the
325 Methylene and groups in the solvent (methanol). The ¹³C NMR spectrum of Xylan (Fig. 5B) represents the (1-
326 →4)linked β-xylan. Peaks at 102.2 (C-1), 73.04(C-2), 74.43(C-3), 75.78(C-4), 63.98 (C-5) ppm. 102.2ppm peak
327 represents the β configuration of the backbone of the xylan confirmed by ¹H NMR.

328 The spectral region ranging between 4.30-5.40ppm in ¹H NMR confirms the presence of XOS in the sample (Fig
329 5C). The spectrum of 5.0-5.40ppm and 4.30-4.60ppm represent the α anomeric and β anomeric protons. 5.32
330 ppm is the characteristic signal of α-L-arabiofuranosyl (α-L-Araf) residue (1-→2) linked with the monosubstituted
331 β-D xylopyranose residue. The signals at 5.07ppm and 4.50 ppm illustrate the reducing end of X α and X β.
332 5.20ppm was due to the attachment of 4-o-methyl glucuronic acid to xylose through α(1-→2) linkage. 4.45 -
333 4.35ppm is due to the protons in the internal and nonreducing end of xylosyl residues. The heterogeneity structure
334 of the XOS was analyzed by ¹³C NMR. The signals at 91.67 ppm and 96.54 ppm determine the reducing end of α
335 and β C-1. The major four signals at 72.74 (C-2), 73.48 (C-3), 76.39 (C-4), 63.05 (C-5) represent the nonreducing
336 end of the β D xyl residues (Fig 5D). 80.76, 77.47, 84.82, 62.8ppm represents the C-2, C-3, C-4, C-5 of αL-Ara
337 units. The signals at 101.4 and 101.7 ppm represent the internal and non-reducing terminals confirmed by ¹H
338 NMR.

339 3.4.4 LC-MS/MS Analysis of XOS

340 LC-MS/MS data elucidate the structure, molecular weight and distributions of acetyl groups in the XOS (Fig 6
341 and Table 3). The sharp narrow peak at 305 *m/z* and 317 *m/z* indicates the presence of disaccharide(xylobiose-
342 C₁₀H₁₈O₉) of two pentoses with Na⁺ ions respectively. The peak at 361 *m/z* indicates the two pentoses with acetyl
343 and Na⁺ ions presence. The spectrum at 462 *m/z* indicates the trisaccharide-xylotriose (C₁₅H₂₆O₁₃) with 3 pentose
344 units with Na⁺ ions. 615 *m/z* peak represents the tetrasaccharides -xylotetrose (C₂₀H₃₄O₁₇) made up of four pentose
345 units with Na⁺ ions and 672 *m/z* represents the presence of four pentose units with two acetyl groups in the XOS
346 (Xiao et al. 2018).

347 3.4.5 TGA analysis of XOS

348 In the TGA profile of XOS, the gradient temperature increase elucidates the difference in sample weight due to
349 the presence of volatile groups. For XOS, a weight loss of 17.11% was observed between 100°C -300°C due to
350 the evaporation of water vapors in the sample. After this, the sample may undergo a pyrolysis process where the
351 sample is partially decomposed into ash and the sample loses its weight of 17.90% between 300°C -400°C and
352 the sample would have completely decomposed (14.04%) between 500°C to 600° C into ash by the combustion
353 process (Fig 7). Differential Thermogravimetric analysis (DTG) represents the maximum degradation (T_d) at a
354 temperature that determines the stability of the sample. The maximum degradation of the sample was observed at
355 147°C.

356 3.5 Selection attributes of Prebiotics

357 3.5.1 Acid Indigestibility

358 The development of prebiotics has focused on the non-digestibility of oligosaccharides (Wang 2009) and to ensure
359 them to reach the colon to benefits the diversity of niche and probiotic microorganisms residing there (Gibson et
360 al. 2004). Prebiotics extracted from sugarcane bagasse were hydrolyzed with artificial gastric juice, the degree of
361 hydrolysis decreased when the pH of the juice increases. Hydrolysis percentage of prebiotics was compared with
362 reference prebiotic (inulin). The hydrolysis of prebiotics ranges from 5.3%, 3.9%, 3.89%, 2.43%, 2%, 1.4% in
363 varied pH (1-6) whereas, the hydrolyzed percentage of Inulin is 52%, 34%, 21.5%, 18% and 15.3%. Maximum
364 hydrolysis (5.3%) was observed in pH 1 at 6 hours of incubation in gastric juice. Hence when comparing with the
365 reference prebiotic, XOS is less digested and the percentage of prebiotic reaching to the intestine is 95%
366 unhydrolyzed and the results are shown in Fig. 8. The degree of hydrolysis at pH 1, 2, 3 and 5 was 4.08%, 2.3%,
367 1.66%, 0.85% and 0.02% in oligosaccharides extracted from Pitaya fruits (Wichenchot et al. 2010).

368 3.5.2 Prebiotic efficiency on Probiotics

369 The efficacy of prebiotic is determined by the selective stimulation of probiotic growth and their metabolism when
370 other commensal microorganisms are available in the intestinal region The growth of all probiotic organisms has
371 increased when the incubation time increases (Fig. 9). In 24 hours *L.plantarum*, *L.fermentum* and
372 *B.amyloliquefaciens* are showed maximum XOS utilization in optical density of 0.99, 0.97, 0.89. Madhukumar
373 and Muralikrishna 2012, evaluated the optical density (A_{600nm}) growth 0.296 and 0.604 of *L.plantarum* NDRI
374 strain 184 in Bengal gram husk and wheat bran XOS at 24 h incubation. Yu et al. 2015 have also reported that the
375 corncob utilization by *L. plantarum* QH251 and SC52 was 0.62 and 0.62 at 600nm.

376 3.5.3 Prebiotic Index and Score

377 The prebiotic index is the measurement of growth comparison of probiotic bacteria utilizing the prebiotics and
378 the MRS medium containing glucose as the carbon source in 24 hours of incubation (Table 3A). The value below
379 and near to one is determined as the low efficiency of prebiotic on probiotic utilization. The maximum prebiotic
380 index was noted in *L.plantarum* (1.92), *L.fermentum* (1.37) and *B.amyloliquefaciens* (1.61) and the minimum was
381 observed in *B.clausii* (0.21). Huebner et al. (2007) derived a prebiotic activity score based on the cell density
382 values of probiotics on prebiotic.

383 The prebiotic score can be calculated by comparing the growth difference between probiotic bacteria in media
384 with glucose and substituted with prebiotics and Reference bacteria (*E.coli*) in media with glucose and prebiotic
385 substituted media (Table 3B). The score below or near one elucidates that *E.coli* dominates the growth of probiotic
386 bacteria. The score above one implies that the probiotic bacteria has suppressed the growth of other commensals
387 bacteria with prebiotic as carbon source. *L.plantarum* and *L.fermentum* have highest prebiotic score of 12 and 17
388 whereas least was observed in *B.clausii* (0.9) and *E.faecium* (0.57)

389 3.6 Bacteriocin produced by probiotics on utilizing the XOS as a carbon source

390 Bacteriocin produced by the probiotic organisms on growing in MRS media (Table 4A. Media substituted with
391 XOS (Table 4B and Fig. 10) as a carbon source were tested against the pathogens. Comparatively, the bacteriocin
392 produced on utilization of prebiotic has the high ability to inhibit the pathogen. Maximum growth inhibition was

393 observed by *Enterococcus faecium* against *E.fecalis* (13mm) and *Streptococcus pyogenes* (11mm). *Lactobacillus*
394 *plantarum* against *E.fecalis* (11mm) and *L. monocytogenes* (12mm). *Bacillus clausii* have shown growth
395 inhibition against *L.monocytogenes* (12mm). All probiotic bacteriocins produced, have shown inhibition against
396 *E.coli*. Yu et al. (2015) have reported that bacteriocin from *Lactobacillus plantarum* S2 shown antibacterial
397 activity against *Shigella flexneri* and *E.coli* moderately (3-6mm in diameter). Least growth inhibition (0-3mm in
398 diameter) against *Salmonella typhimurium* and *Staphylococcus aureus* in all the triplicates.

399 **4. Conclusion**

400 Xylooligosaccharides can be produced in a single step method by autohydrolysis. But we adopted alkali extraction
401 and enzymatic hydrolysis of xylan that is advantageous as it does not leave any toxic traces in the environment,
402 minimal production of xylose (undesirable component) and cheap method (not laborious). Upon comparing
403 various alkali, NaOH has a greater effect on xylan extraction from sugarcane bagasse. Bio process variables such
404 as temperature, pH, enzyme concentration and reaction time have been optimized for XOS production using RSM.
405 As it is known that XOS is an emerging prebiotic component these days, utilization of agricultural wastes as a
406 source for its production shall open new insights for zero waste technology that can improve gut health with
407 proliferation of residential and probiotic flora. Production of XOS from agricultural residues shall improve socio
408 economic status globally by converting the trash into cash.

409 **5. Declarations**

410 Ethics approval and consent to participate: Not applicable

411 Consent for publication: All the authors have read the manuscript and approved for its submission

412 Availability of data and materials: All the datasets are included in the manuscript

413 Competing interests: The authors declare that they have no competing interests

414 Funding: This research received no specific grants from any funding agency

415 Author's Contributions

416 NK has conceptualized and designed the experiments. NK, LG and AN carried out the experiment. VK have
417 helped in analyzing the data. Wrote the manuscript with support from KT and DRA. DRA have supervised the
418 whole experiment.

419 Acknowledgements

420 Authors are thankful to the Department of Biology, The Gandhigram Rural institute-Deemed to be University,
421 Dindigul and Department of Microbiology, Alagappa University, Karaikudi for providing the necessary laboratory
422 facilities to carry out the experiments.

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425 **Figure captions**

426 **Figure 1** Compositional analysis of Sugarcane bagasse

427 **Figure2** Optimization of external factors for the enzymatic production of Xylooligosaccharides using Response
428 Surface Methodology

429 **Figure 3** FTIR characterization for alkali extracted xylan and enzymatically produced Xylooligosaccharide

430 **Figure 4** XRD pattern of alkali extracted xylan and enzymatically cleaved Xylooligosaccharide products

431 **Figure 5** ^1H and ^{13}C NMR spectra for alkali extracted xylan (A, B) and its enzymatically cleaved
432 Xylooligosaccharides (C, D)

433 **Figure 6** ESI-MS/MS characterization of enzymatically produced Xylooligosaccharides

434 **Figure 7** TGA characterization of enzymatically produced Xylooligosaccharides

435 **Figure 8** Acid Indigestibility of XOS

436 **Figure 9** Prebiotic efficacy of XOS produced from sugarcane bagasse and Inulin (Commercial prebiotic)

437 **Figure 10** Bacteriocin activity from probiotic bacteria grown in prebiotic substituted medium against human
438 pathogens

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Table 1 Comparisons between different alkali treatment on the extraction of xylan from sugarcane bagasse

Alkali Concentration (%)	NaOH			KOH		
	*Xylan (g) Mean ± SD	True yield (%)	Relative yield (%)	*Xylan(g) Mean±SD	True yield (%)	Relative yield (%)
4	0.11 ± 0.02	11	44	0.04±0.00	4	16
8	0.12 ±0.01	12	48	0.07±0.00	8	31
12	0.09 ±0.01	13	52	0.13±0.00	14	54
16	0.21±0.03	16	64	0.16±0.01	16	64
20	0.21±0.00	22	86	0.19±0.00	18	72
24	0.19±0.00	20	76	0.15±0.07	20	78
28	0.23 ±0.060	14	56	0.16±0.01	17	66
32	0.24 ±0.128	13	52	0.14±0.00	14	56
36	0.24 ±0.133	13	52	0.12±0.04	13	50
40	0.24 ±0.045	12	48	0.07±0.01	7	28

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Table 2 Optimization of external factors for the enzymatic production of Xylooligosaccharides using Response Surface Methodology (RSM)

Factors				Xylooligosaccharides (mg/ml)	
A: pH	B: Temperature (°C)	C: Enzyme (U/ml)	D: Time (h)	Observed Value	Predicted Value
4.00	45	12	8	0.65	0.66
4.00	40	12	12	0.662	0.65
4.75	45	12	12	0.74	0.64
4.75	45	4	24	0.96	0.98
4.75	45	20	8	0.69	0.68
4.75	45	20	24	0.63	0.64
4.75	45	12	12	0.53	0.64
4.75	40	12	8	0.67	0.69
4.75	45	12	12	0.56	0.63
4.75	50	12	8	0.58	0.59
4.75	40	12	24	0.53	0.58
4.75	40	4	12	1.16	1.11
4.75	45	12	12	0.69	0.63
5.5	45	20	12	0.63	0.64
4.75	50	12	24	0.56	0.60
5.50	45	12	8	0.66	0.63
4.00	50	12	12	0.67	0.63
4.00	45	12	24	0.66	0.60
4.00	45	4	12	0.99	1.04
4.75	50	4	12	0.95	0.93
5.50	40	12	12	0.64	0.67
5.50	50	12	12	0.53	0.54
4.75	50	20	12	0.68	0.66
5.50	45	12	24	0.64	0.58
4.75	45	12	12	0.67	0.63
5.50	45	4	12	0.98	1.00
4.00	45	20	12	0.62	0.6671
4.75	40	20	12	0.69	0.6446
4.75	45	4	12	1.04	1.03

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Table 3 LC MS/MS analysis for XOS

Peak No	Compounds other than XOS (m/z)	XOS (m/z)	No.of Pentose units	Na+adducted XOS (m/z)	Acetyl Adducted XOS (m/z)
1		294	2 (Xylobiose)	305	
2		294	2(Xylobiose)	317	
3		294	2(Xylobiose)	305	361
4	406	-	-	-	-
5	436	-	-	-	-
6		441	3(Xylotriose)	462	
7	569	-	-	-	-
8		588	4(Xylo-tetrose)	615	-
9		588	4(Xylo-tetrose)		672
10	701	-	-	-	-

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Table 4A Evaluation of prebiotic index of Xylooligosaccharides

Probiotic organisms	Prebiotic Index \pm SD* for XOS
<i>Lactobacillus plantarum</i> MT228948	1.926829 \pm 0.24
<i>Lactobacillus fermentum</i> MT230901	1.372263 \pm 0.33
<i>Bacillus amyloliquefaciens</i> MT193292	1.619565 \pm 0.37
<i>Bacillus clausii</i> MN658363	0.21148 \pm 0.42
<i>Enterococcus faecium</i> MN956828	1.426702 \pm 0.53

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Table 4B Evaluation of Prebiotic Score by comparing the growth of Probiotics and *E. coli* in prebiotic (XOS) substituted and synthetic medium

Probiotic organisms	Prebiotic Score \pm SD*				
	24 h	48 h			
<i>Lactobacillus plantarum</i> MT228948	12.437 \pm 0.64	00.737 \pm 0.59			
<i>Lactobacillus fermentum</i> MT230901	17.289 \pm 0.34	00.979 \pm 0.52			
<i>Bacillus amyloliquefaciens</i> MT193292	04.210 \pm 0.46	00.905 \pm 0.72			
<i>Bacillus clausii</i> MN658363	00.900 \pm 0.43	01.021 \pm 0.57			
<i>Enterococcus faecium</i> MN956828	00.975 \pm 0.25	00.634 \pm 0.65			
<i>Enterococcus faecium</i> MN956828	<i>Lactobacillus plantarum</i> MT228948	<i>Lactobacillus fermentum</i> MT230901	<i>Bacillus amyloliquefaciens</i> MT193292	<i>Bacillus clausii</i> MN658363	<i>Enterococcus faecium</i> MN956828
<i>Escherichia coli</i> MTCC 2622	-	-	-	17.5 \pm 0.073	11.5 \pm 0.0053
<i>Staphylococcus aureus</i> MTCC 7278	16.5 \pm 0.045	-	16.5 \pm 0.020	13 \pm 0.067	15.5 \pm 0.0075
<i>Enterococcus faecalis</i> MTCC 439	-	12.6 \pm 0.057	-	17.5 \pm 0.039	15 \pm 0.00
<i>Listeria monocytogenes</i> MTCC 657	-	-	18.5 \pm 0.065	12.5 \pm 0.049	-
<i>Streptococcus pyogenes</i> MTCC 442	5.5 \pm 0.070	4.9 \pm 0.820	-	-	5 \pm 0.034

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Table 5B Bacteriocin activity from probiotic bacteria grown in prebiotic substituted medium

Test Pathogens	Zone of growth inhibition (mm in diameter)				
	<i>Lactobacillus plantarum</i> MT228948	<i>Lactobacillus fermentum</i> MT230901	<i>Bacillus amyloliquefaciens</i> MT193292	<i>Bacillus clausii</i> MN658363	<i>Enterococcus faecium</i> MN956828
<i>Escherichia coli</i> MTCC 2622	11±0.63	11±0.57	7±0.28	8±0.08	10±0.57
<i>Staphylococcus aureus</i> MTCC 7278	10.2±0.12	9.5±0.045	10.5±0.02	0	0
<i>Enterococcus faecalis</i> MTCC 439	11±0.57	10±1.52	12±0.52	0	13±0.04
<i>Listeria monocytogenes</i> MTCC 657	12±0.72	11±0.57	0	12±0.5	0
<i>Streptococcus pyogenes</i> MTCC 442	6±0.22	-	-	7±0.03	11±0.034

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Figures

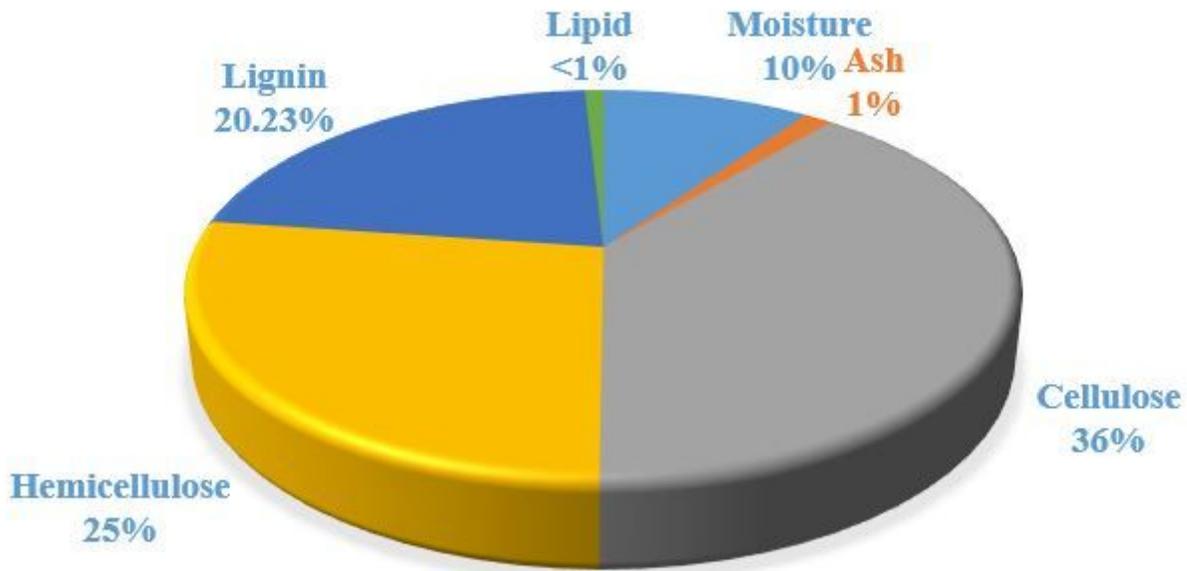


Figure 1

Compositional analysis of Sugarcane bagasse

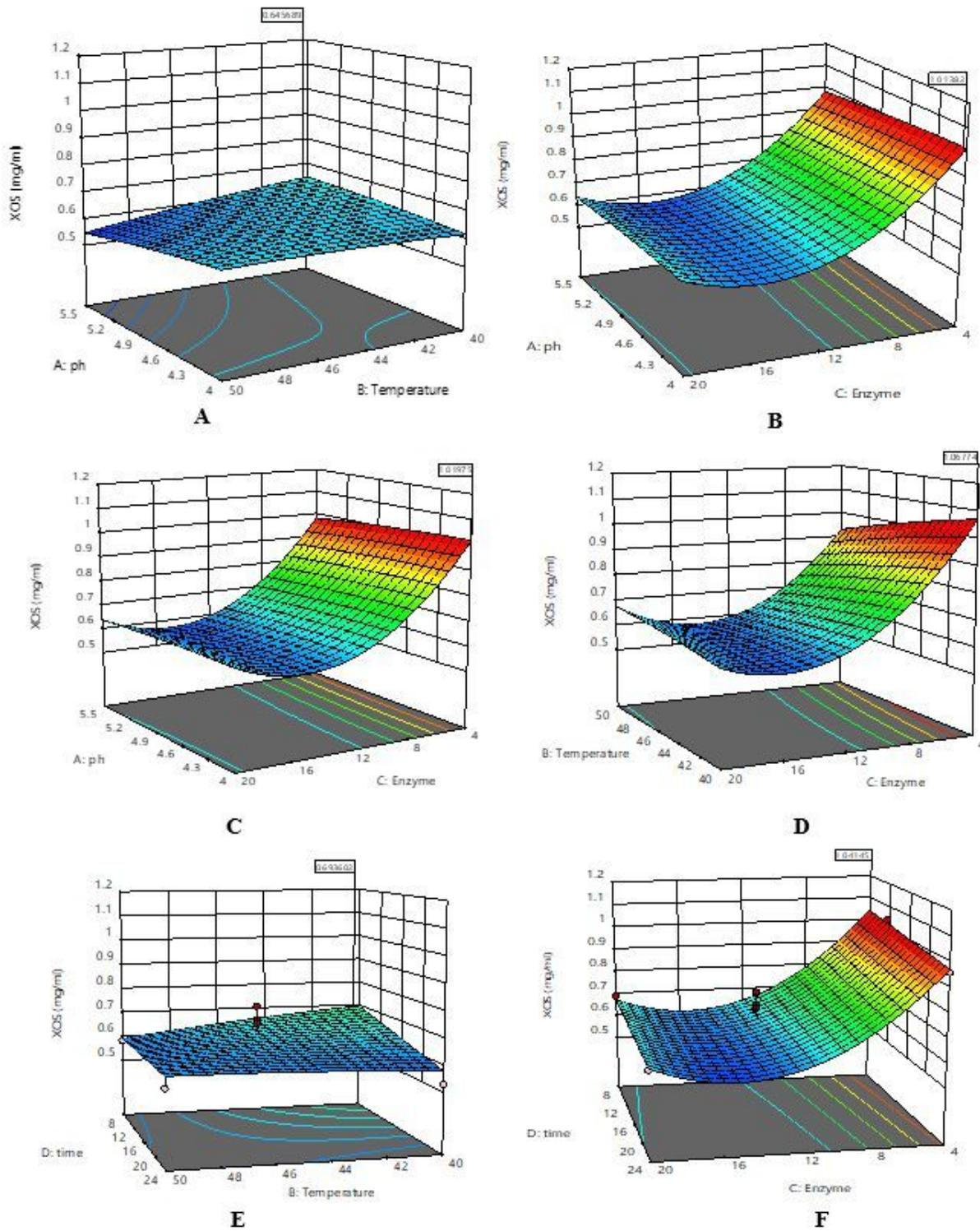


Figure 2

Optimization of external factors for the enzymatic production of Xylooligosaccharides using Response Surface Methodology

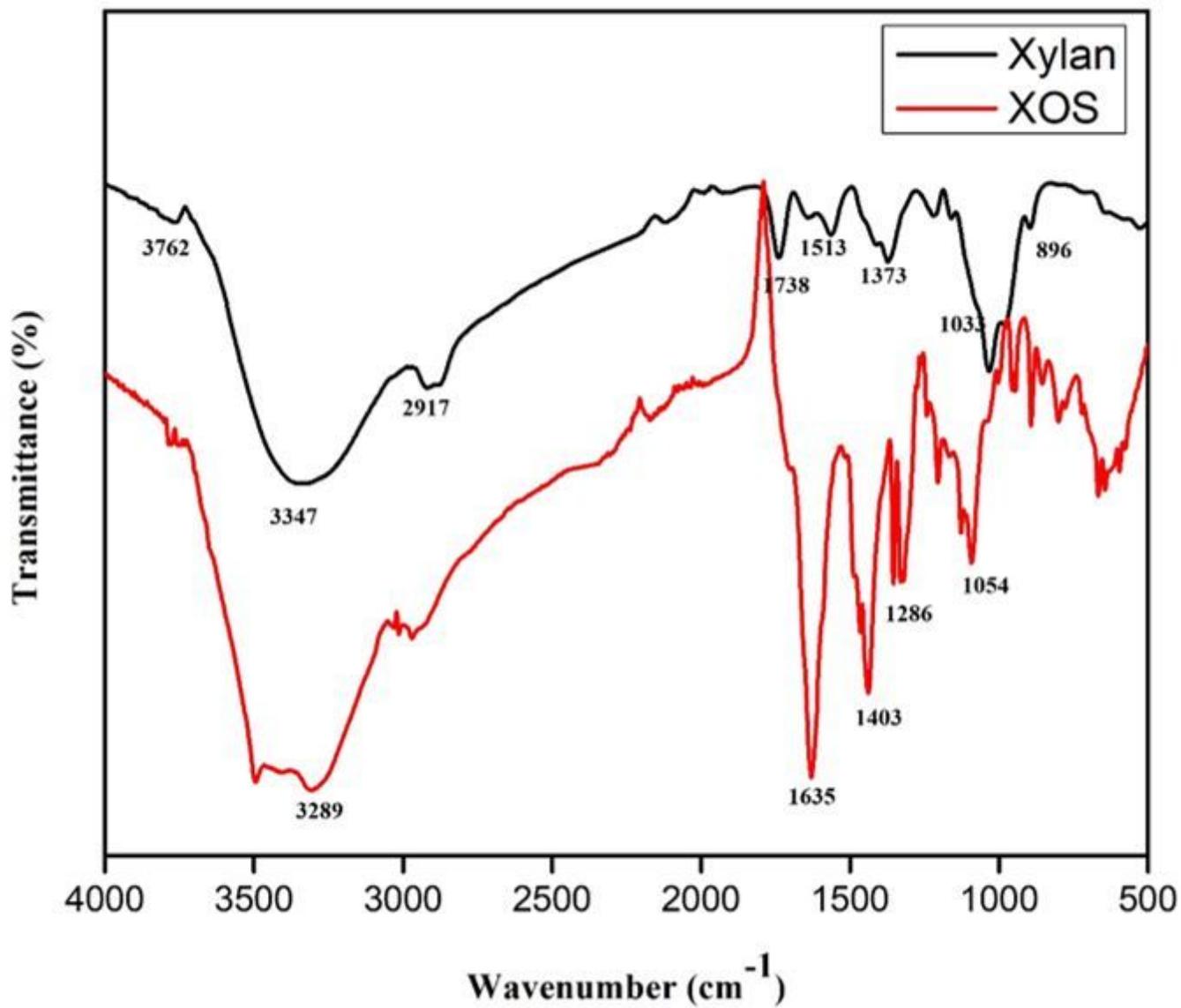


Figure 3

FTIR characterization for alkali extracted xylan and enzymatically produced Xylooligosaccharide

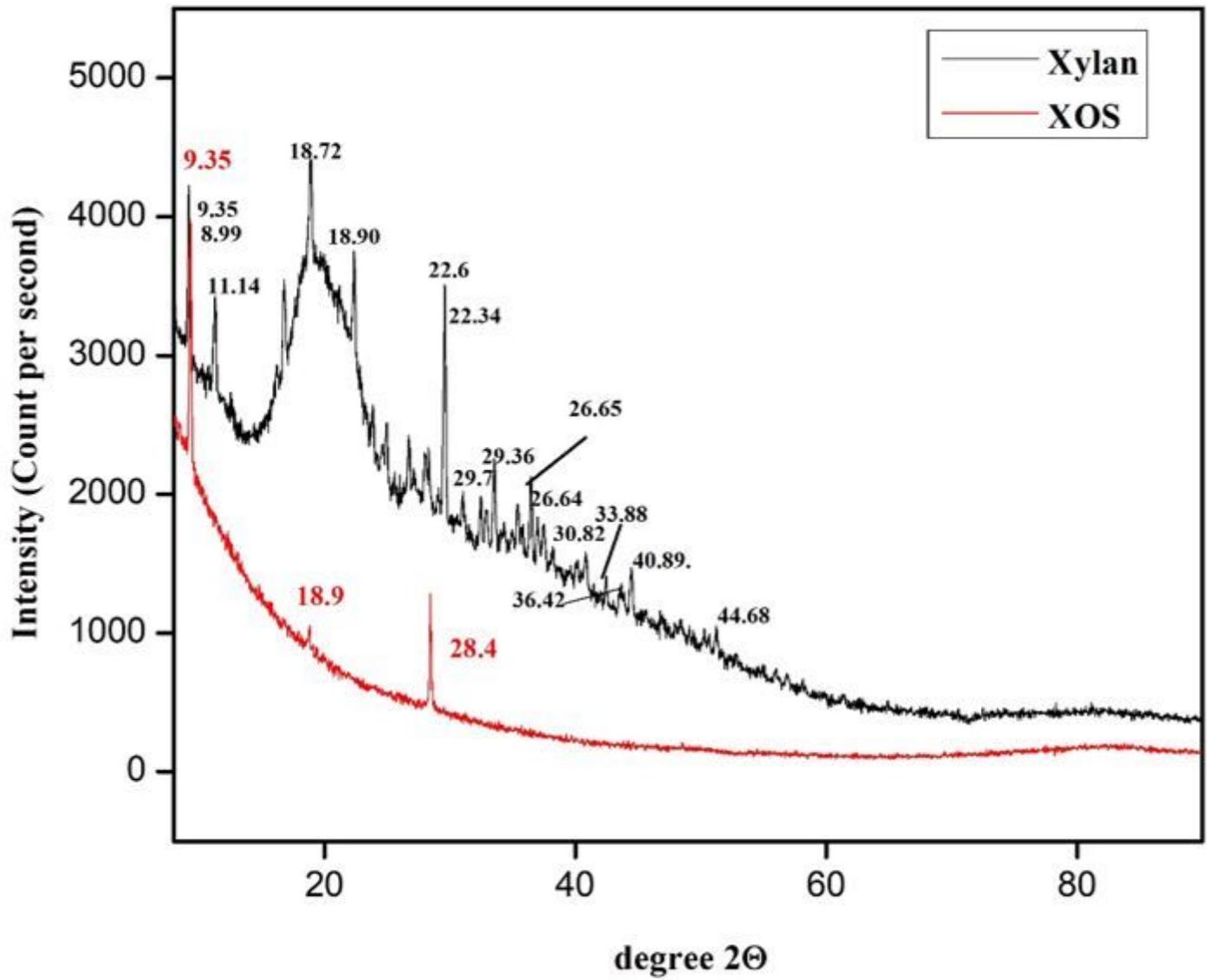
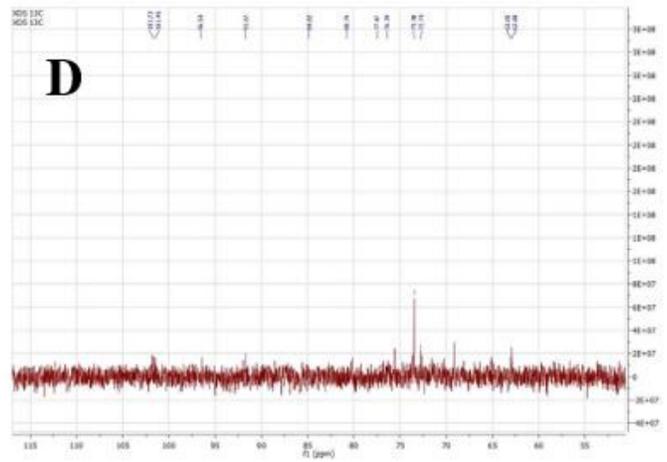
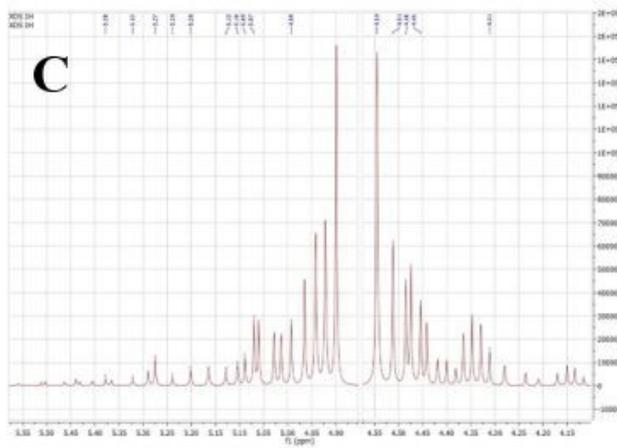
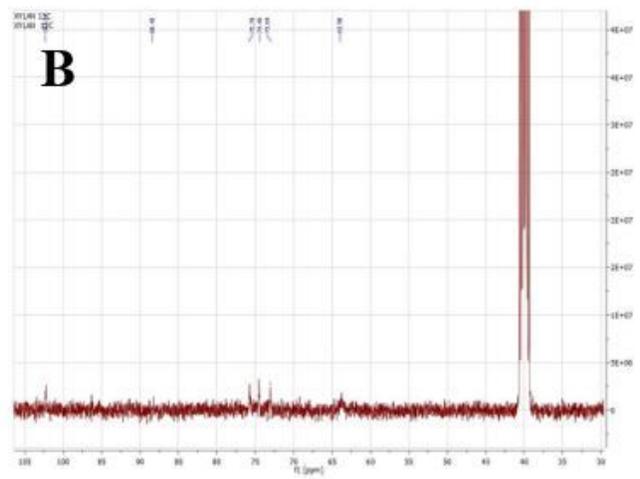
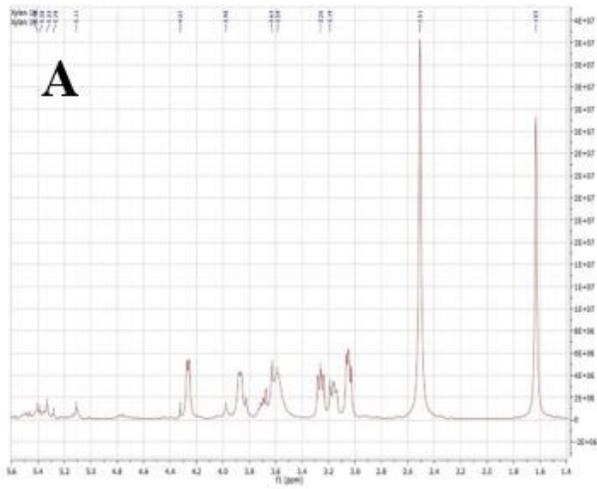


Figure 4

XRD pattern of alkali extracted xylan and enzymatically cleaved Xylooligosaccharide products



- A- ^1H of Xylan**
- B- ^{13}C of Xylan**
- C- ^1H of XOS**
- D- ^{13}C of XOS**

Figure 5

^1H and ^{13}C NMR spectra for alkali extracted xylan (A, B) and its enzymatically cleaved Xylooligosaccharides (C, D)

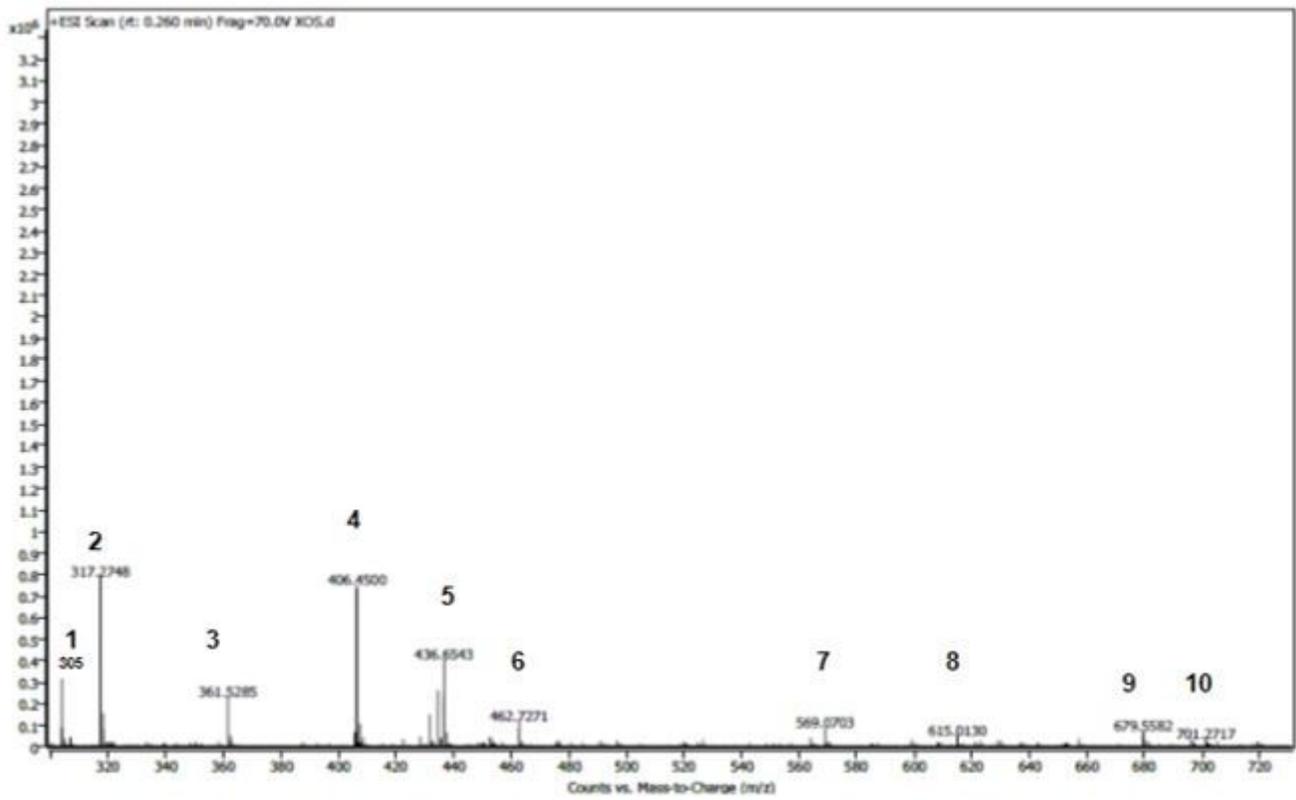


Figure 6

ESI-MS/MS characterization of enzymatically produced Xylooligosaccharides

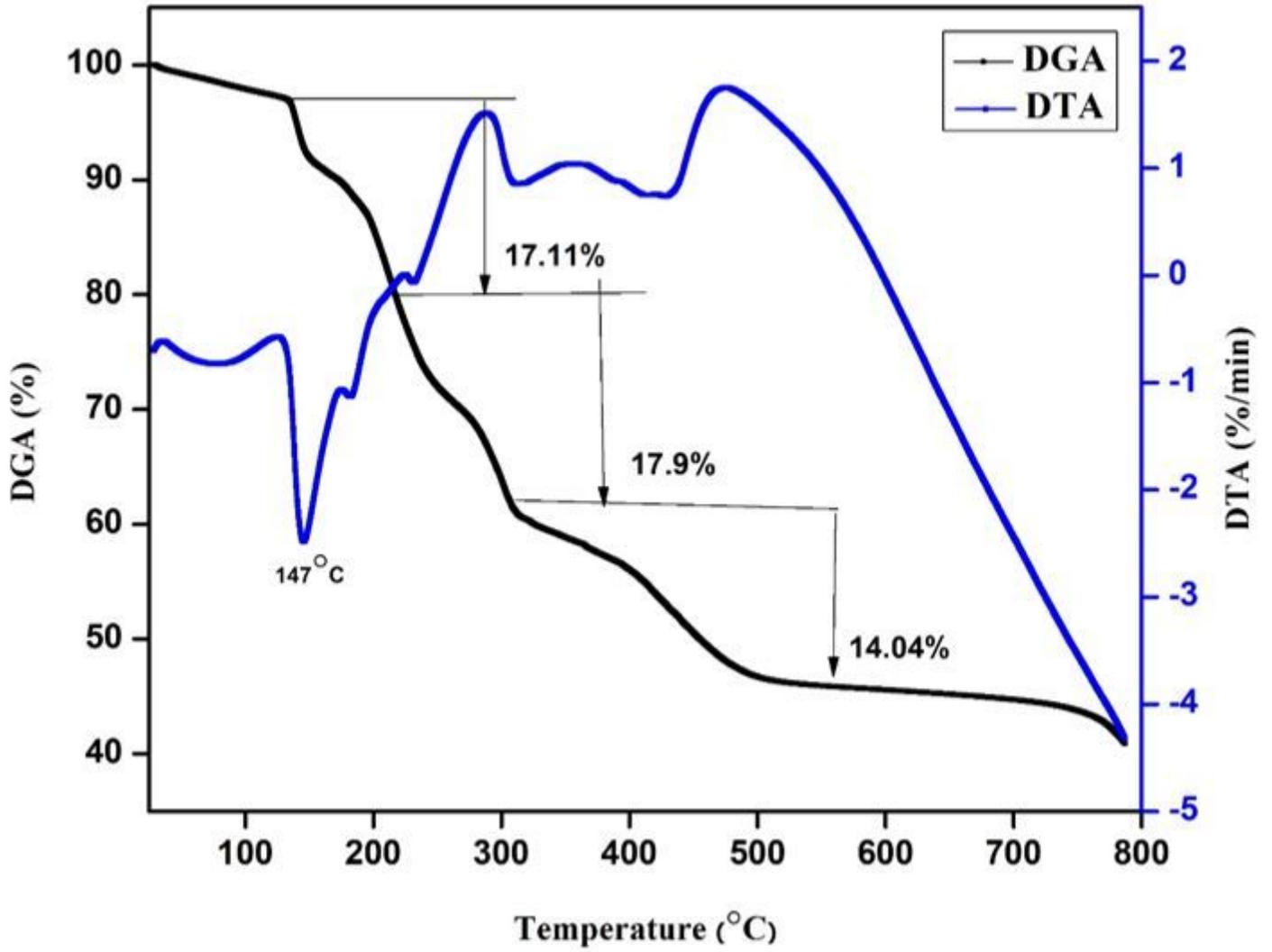
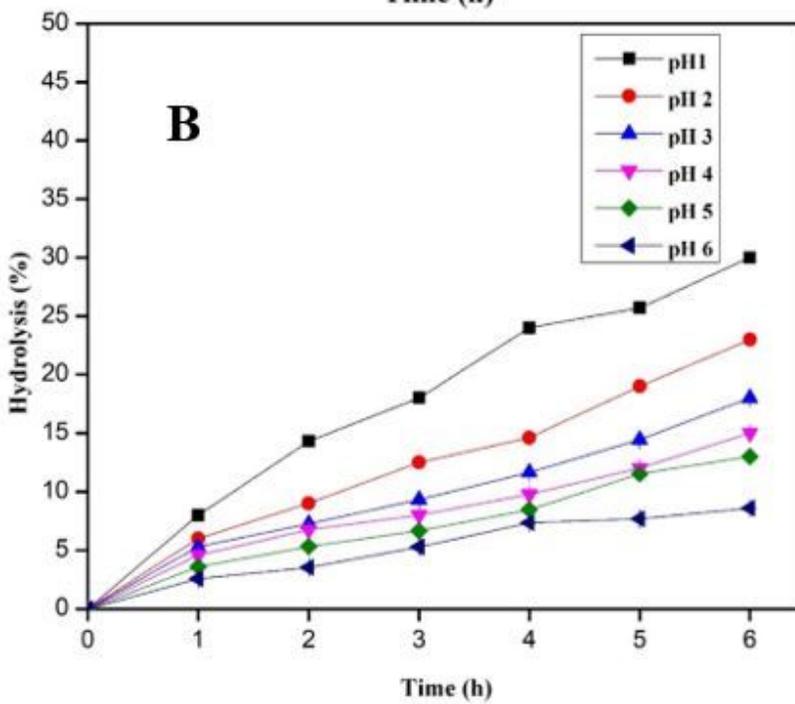
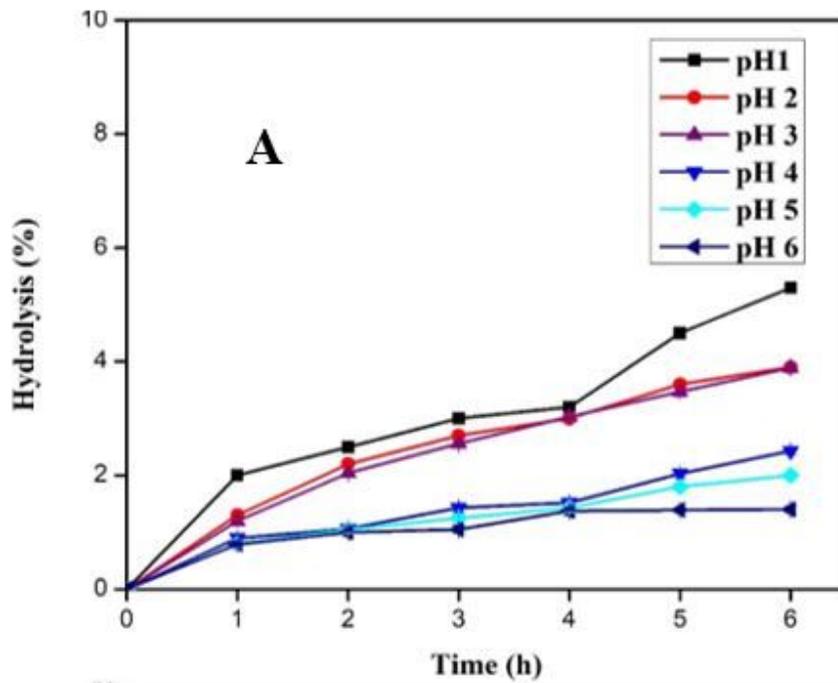


Figure 7

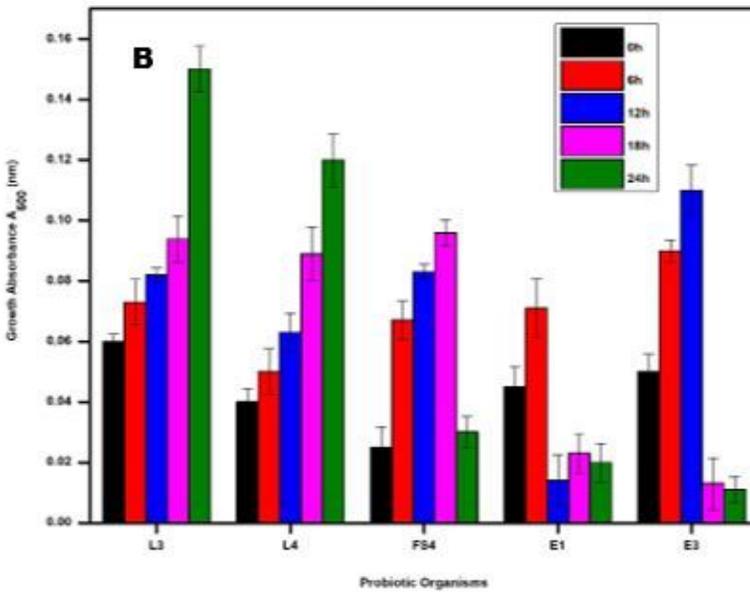
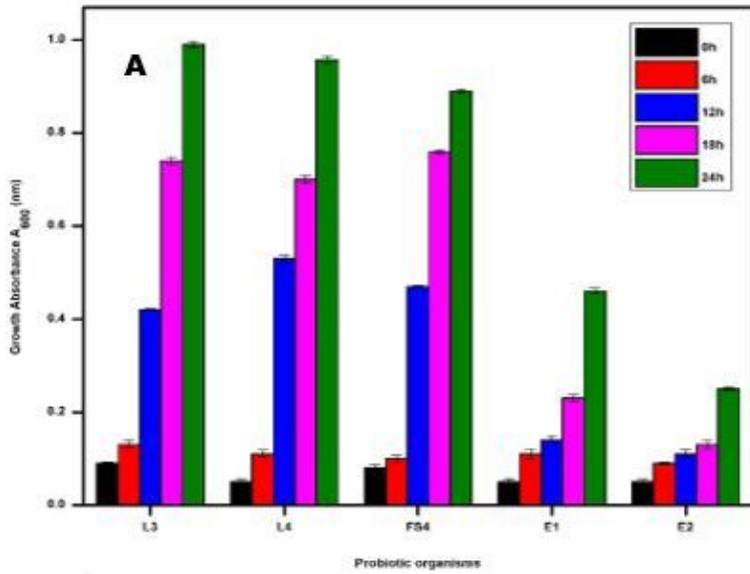
TGA characterization of enzymatically produced Xylooligosaccharides



A- Acid Indigestibility of XOS
B- Acid Indigestibility of Inulin

Figure 8

Acid Indigestibility of XOS



A Prebiotic efficacy of XOS

B Prebiotic efficacy of Inulin

L3 *Lactobacillus plantarum* MT228948

L4 *Lactobacillus fermentum* MT230901

FS4 *Bacillus amyloliquefaciens* MT193292

E1 *Bacillus clausii* MN658363

E3 *Enterococcus faecium* MN956828

Figure 9

Prebiotic efficacy of XOS produced from sugarcane bagasse and Inulin (Commercial prebiotic)

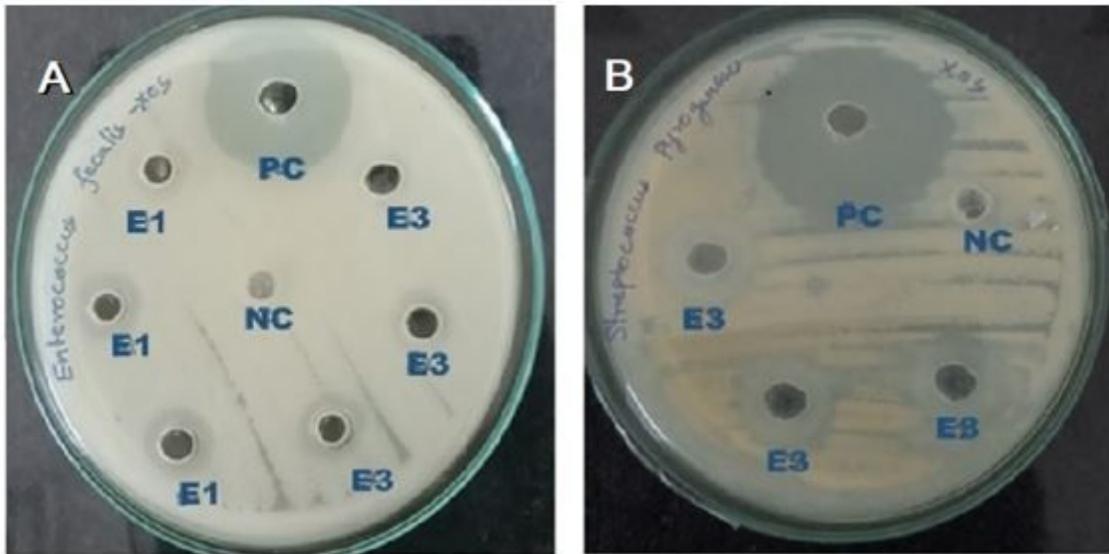


Figure 10

Bacteriocin activity from probiotic bacteria grown in prebiotic substituted medium against human pathogens Note: A and B probiotic organisms against *Enterococcus faecalis* and *Streptococcus pyogenes*, E1 *Bacillus clausii* MN658363; PC Positive Control; E3 *Enterococcus faecium* MN956828; NC Negative Control

Supplementary Files

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