

Multiple Color Emission of Mechanoluminescence and Photoluminescence from SrZnSO: Bi3+ for Multi-mode Anti-counterfeiting

Yun-Ling Yang

Shanghai University https://orcid.org/0000-0002-7496-3542

Ting Li

Guilin University of Technology

Jia-Yong Yuan

Shanghai University

Yu Zhou

Shanghai University

Qian-Li Li

Shanghai University

Dong-Yun Wan

Shanghai University

Jing-Tai Zhao

Guilin University of Electronic Technology

Zhi-Jun Zhang (

zhangzhijun@shu.edu.cn)

Shanghai University

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Multiple Color Emission of Mechanoluminescence and

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Yun-Ling Yang, ^a Ting Li, ^c Jia-Yong Yuan, ^a Yu Zhou, ^a Qian-Li Li, ^a Dong-Yun Wan, ^a Jing-

Tai Zhao, ^b Zhi-Jun Zhang ^{a, *}

^a School of Materials Science and Engineering, Shanghai University, Shanghai, 200444,

P. R. China.

^b School of Materials Science and Engineering, Guilin University of Electronic

Technology, Guilin, 541004, P. R. China.

^c School of Materials Science and Engineering, Guilin University of Technology, Guilin,

541000, P. R. China.

E-mail addresses: zhangzhijun@shu.edu.cn

Abstract: Mechanoluminescence materials that emit light under mechanical stimulation

have attracted widespread attention in sensing, anti-counterfeiting and imaging

applications. In this study, a series of novel $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x\leq$ 0.1) samples were

synthesized by the method of high temperature solid-state reaction. It is worth noting that

the distortion degree of SrO₃S₃ octahedron was increased with increasing Bi³⁺

concentration, and the color manipulated Sr_{1-x}Bi_xZnSO which can emit different

photoluminescence (blue to dark blue and finally red) and mechanoluminescence (orange

to red) colors are obtained. Moreover, the deep traps can stably store and provide electronic

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supplement to shallow traps released under mechanical stimulated. Therefore, devices made of SrZnSO: Bi³⁺ phosphor and polydimethylsiloxane (PDMS) can be used as thermomechano-opto three-mode anti-counterfeiting. The ML intensity is linear to the external load, can be utilized for stress sensing or imaging.

1. Introduction

Functional materials that exhibit excellent luminescence properties and chemical stability show a wide range of applications in sensing, detection, memory, display, lighting, optical storage and other fields [1, 2]. Among functional materials, Mechanoluminescence (ML) materials play an important role in intelligent sensors, self-powered lighting or display, and robotics [3]. ML materials can convert the mechanical energy into light emission with the application of various external mechanical stimuli such as compression, impact, stress and friction, even ultrasound [4, 5]. It is worth noting that ML materials show numerous advantages, such as recoverability, wireless detection, intense luminescence, nondestructive analysis, high mechano-optical conversion efficiency, and more importantly, the accurate linear relationship between ML emission intensity and external load in the elastic deformation range providing real-time detection signals of stress in a reliable way [6-8]. It in thus believed that ML materials are potential candidates for applications in many fields, such as stress imaging, damage diagnosis, human health monitoring sensors, electric signature, stress sensors, visualization of stress distribution [6, 9, 10]. For example, the ML intensity of Sr_{0.97}Al₂O₄: Eu_{0.01}, Dy_{0.02} phosphor composite films is linear with square of impact velocity of the steel ball, which can be used as impact sensors [11]. Peng *et al.* developed a highly stretchable ML fiber by coating the mixture of ZnS particles and PDMS onto an existing PDMS fiber, and the resulting composite fiber emitted an intensity-tunable light upon stretching and releasing, which can be used for wearable lighting devices [12]. Wang *et al.* developed a flexible pressure sensor based on the ML of ZnS: Mn particles can record the signing habits of people, which can be used for electric signature [13]. To date, many different kinds of ML materials have been developed, such as SrMgAl₁₀O₁₇:Eu [14], ZnAl₂O₄:Mn [15], Ca₂Al₂SiO₇:Eu [16], SrCaMgSi₂O₇:Eu [17], Ca₂Al₂SiO₇:Ce [18] and so on. However, there are still some problems in the existing ML materials, such as weak ML intensity, limited ML color and structural damage during stress application [19]. Hence, to develop new ML materials with strong ML intensity and tunable emission colors is pressing.

Recently, Liu *et al.* successfully synthesized a novel polar SrZnSO compound crystallized in a polar, non-centrosymmetric hexagonal space group of $P6_3mc$ with lattice parameters a = 3.90442 Å, c = 11.6192 Å and Z = 2 by the method of high temperature solid state reaction [19]. SrZnSO is isostructural to CaZnSO. The substitution of Ca²⁺ by Sr²⁺ in MZnSO (M = Ca or Sr) causes a band gap reduction resulting in an influence on the photophysical properties and enhances the optic activity toward the visible region [20]. After the work of Liu *et al.*, Reshak has detailed photophysical properties of SrZnSO and

performed a comprehensive calculation to investigate the influence of substitution of Ca^{2+} (180 pm) by larger Sr^{2+} (200 pm) in MZnSO on the structural properties [21].

Bi can exhibit a variety of valence states, such as Bi⁰, Bi⁺, Bi²⁺, Bi³⁺, and so on [22-24]. Among these valence states, Bi³⁺ is the most stable valence state and have many interesting properties. It is known that Bi³⁺ exhibits a broad and tunable emission band with the electronic configuration of [Xe] $4f^{14}5d^{10}6s^26p^3$ [25]. Moreover, due to the naked 6s and 6p electrons, Bi³⁺ is sensitive to the surrounding coordination environment [26, 27]. ¹S₀ is the ground state and ³P₀, ³P₁, ³P₂ and ¹P₁ are the excited states of Bi³⁺. The electron transitions from ¹S₀ to ³P₀ and ³P₂ are spin forbidden, but the electron transitions from ¹S₀ to ³P₁ and ¹P₁ are allowed. Due to the strong sensitivity to the coordination environment, the emission of Bi³⁺ can be tuned from ultraviolet to the yellow region due to the different bond lengths, coordination number, lattice symmetry, and so on [28, 29]. Thus, further exploration on the luminescence performance of Bi³⁺ in different hosts is interesting.

In this work, Bi-activated SrZnSO phosphors were synthesized, and their phase purity, site occupation and coordination environment of Bi³⁺ in SrZnSO were investigated by powder X-ray diffraction (XRD) and Rietveld refinement. The morphology and the elemental analysis of $Sr_{1-x}Bi_xZnSO$ were examined to study the particle size and elemental composition. The luminescence properties, optical band gap and trap depth of $Sr_{1-x}Bi_xZnSO$ were investigated in detail to establish the ML mechanism for ML of $Sr_{1-x}Bi_xZnSO$.

2. Experiment

2.1 Methods and synthesis

 $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq$ 0.1) samples were synthesized by high temperature solidstate reactions. Original materials ZnS (AR, Sinopharm Chemical Reagent Co., Ltd.), SrO (AR, Zhengzhou Acme Chemical Co., Ltd.), and Bi_2O_3 (99.9%, Shanghai Aladdin Biochemical Technology Co., Ltd.) were weighed, mixed, and ground in an agate mortar. Such stoichiometric mixtures were then sintered under an argon atmosphere in a 1050 °C alumina crucible for 10 h in a horizontal tubular furnace. The heating procedure was repeated twice with an intermediate grinding process to reduce phases of impurity. Upon completion of the heating process, samples in the horizontal tubular furnace were cooled down to room temperature and completely ground for characterization.

2.2 Characterization

Powder X-ray diffraction (XRD) designs of arranged tests for stage immaculateness examination were collected on a Rigaku D/max 2500 X-ray diffractometer utilizing Cu K α (λ = 1.54178 Å) radiation worked at 40 kV and 250 mA in 2 θ extend from 10 to 80 ° with a step estimate of 0.02 ° at room temperature. The information for Rietveld examination were collected in a step-scanning mode with a step measure of 0.02 ° and 2 s checking time per step over a 2 θ extend from 5 to 130 °, and the Rietveld refinement was performed by utilizing FullProf computer program package [30]. Morphologies, molecule sizes, and energy-dispersive spectroscopy (EDS) natural mapping of sintered tests were inspected employing a filtering electron magnifying instrument (SEM; Zeiss Gemini SEM 300). UV-Vis diffuse reflectance spectra of tests were measured at room temperature on a U-3900H UV/Vis spectrophotometer (HITACHI) and reflection spectra were calibrated with BaSO₄. Photoluminescence (PL) and photoluminescence excitation (PLE) spectra were measured

with FLS1000 prepared with a xenon light at room temperature. Radiance rot bends were gotten utilizing an FLS1000 fluorescence spectrometer (Edinburgh Rebellious Ltd., U.K.) and an μF2 streak light was utilized as excitation asset. To assess ML properties of tests, circular composite disks with a distance across of 25 mm and a thickness of 15 mm were arranged by blending Sr_{1-x}Bi_xZnSO powders and optical epoxy tar. These disks were uncovered to bright light (320 nm) for 5 min some time recently location. ML properties were measured with a lab-made framework comprising of a widespread testing machine (AGS-X 10KN STD, Shimadzu), a photomultiplier tube (C13796, Hamamatsu Photonics), and a spectrometer (SR-500i-B1-R, Andor) controlled by a computer. ML pictures of Sr_{1-x}Bi_xZnSO beneath compressive stack were taken with a computerized camera. Thermoluminescence (ThL) spectrum was identified with TOSL-3DS. The test was to begin with uncovered to X-ray for 15 min. It was at that point warmed from room temperature to 500 °C with a warming rate of 1 °C·s⁻¹.

3. Results and discussion

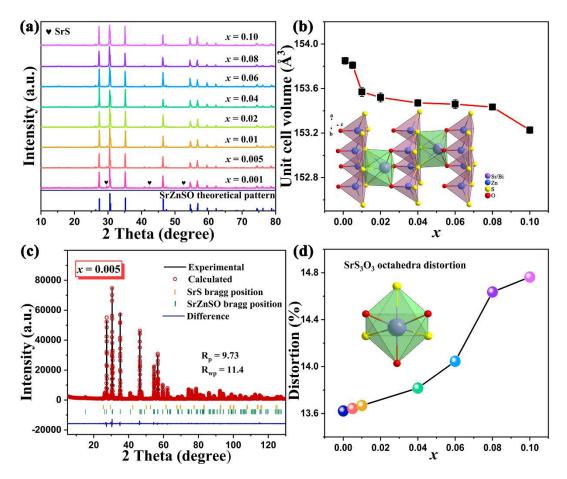


Fig. 1 (a) XRD patterns of $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq 0.10$). (b) The relationship between Bi^{3+} concentration and the unit cell volume, and the inset graph is crystal structure of $Sr_{0.995}Bi_{0.005}ZnSO$. (c) Rietveld refinement patterns of $Sr_{0.995}Bi_{0.005}ZnSO$. (d) Variation of SrO_3S_3 octahedra distortion with Bi^{3+} concentration (0 $\leq x \leq 0.10$), and the inset graph is structure of SrO_3S_3 octahedra distortion.

The powder XRD patterns of several samples $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.10$) and SrZnSO theoretical pattern (ICSD No: 431819) are shown in Fig. 1(a). The comparison between $Sr_{1-x}Bi_xZnSO$ patterns and calculated diffraction patterns appears that SrZnSO is the main phase of these samples with a trace of SrS as an impurity phase. The radius of Bi^{3+} (r = 1.03 Å, CN = 6) ion is little smaller than Sr^{2+} (r = 1.18 Å, CN = 6) ion, but the radius of Bi^{3+} ion is much larger than Zn^{2+} (r = 0.74 Å, CN = 6) ion. According to the ionic radius similarity mechanism, when Bi^{3+} ions are introduced into the matrix lattice, Bi^{3+}

ions may occupy the sites of Sr²⁺ ions. As a consequence, substitution of larger Sr²⁺ by smaller Bi³⁺ will lead to lattice shrinkage, as demonstrated in Fig. 1(b). These results indicate Bi³⁺ were successfully incorporated into the samples while maintaining the crystal structures intact. As the representative of Sr_{1-x}Bi_xZnSO, we performed the Rietveld refinement for $Sr_{1-x}Bi_xZnSO$ (x = 0, 0.005, 0.04 and 0.08), adopting crystal structure of SrZnSO (ICSD No: 431819) as the initial structure model. As shown in Fig. 1(c) and Fig. S1(a) - (f), the experimental patterns are in good agreement with the theoretical patterns. Primary refinement parameters and point by point crystallographic information are organized in Table 1. The converged refinement results demonstrate that the statistically substituted Bi³⁺ ions on Sr²⁺ sites satisfy the refinements. The shrinkage of cell volume which is agreement with the smaller ionic radius of Bi³⁺ with respect to Sr²⁺ and further indicates that Bi³⁺ ions occupy the sites of Sr²⁺ ions. As shown in the inset graph of Fig. 1(b), the crystal structure of Sr_{0.995}Bi_{0.005}ZnSO is composed of ZnOS₃ tetrahedrons and SrO₃S₃ octahedrons. These tetrahedrons and octahedrons are connected to each other to form a three-dimensional layered structure [31]. Rietveld refinement results show that Sr₁- $_xBi_xZnSO$ is the hexagonal structure with the space group $P6_3mc$, and the unit cell parameters are: a = 3.91001(2) Å, c = 11.6177(4) Å and $V = 153.815(8) \text{ Å}^3$. The refinement results in Table 1, the bond length of Sr-S bonds is inconsistent with Sr-O bonds, indicating that SrO₃S₃ octahedron is distorted. The distortion degree of SrO₃S₃ octahedron can be estimated using the following formula [32]:

$$D = (1/n) \sum_{i=1}^{n} (|L_i - L_{av}|/L_{av})$$
(1)

where D, n, L_i , and L_{av} are distortion degree, number of bonds in SrO₃S₃ octahedron, bond length of Sr|Bi-S or Sr|Bi-O, and average bond length in SrO₃S₃ octahedron, respectively. The distortion degree of SrO₃S₃ octahedron was increased with increasing Bi³⁺ concentration, as shown in Fig. 1(d). In addition, the elemental analysis and morphology of the samples were analyzed by SEM and EDS. The SEM images of the representative samples Sr_{1-x}Bi_xZnSO (x = 0.01, 0.04, 0.08) are shown in Fig. S2. It can be observed that the as-prepared samples are assembled by irregular particles and the particle size distributes about 20-30 μ m in diameter.

Table 1 Main refinement parameters and crystallographic data for $Sr_{1-x}Bi_xZnSO$ ($0 \le x \le 0.1$).

Compounds	x = 0	x = 0.005	x = 0.01	x = 0.04	x = 0.06	x = 0.08	x = 0.1
a, b /Å	3.9111(2)	3.91001(2)	3.9064(2)	3.9070(9)	3.9053(5)	3.9023(1)	3.9028(7)
c/Å	11.6141(6)	11.6177(4)	11.6207(7)	11.6096(5)	11.6187(4)	11.6117(4)	11.6154(8)
$V/\mathring{\rm A}^3$	153.8541(4)	153.815(8)	153.5751(5)	153.4712(8)	153.4606(3)	153.4345(8)	153.2271(3)
$d_{ m Zn ext{-}S}$ /Å	2.400	2.441	2.440	2.420	2.415	2.421	2.395
$d_{ m Zn ext{-}O}$ /Å	1.974	1.859	1.859	1.801	1.847	1.964	1.858
$d_{ ext{Sr/Bi-S}}$ /Å	3.157	3.157	3.156	3.192	3.187	3.180	3.230
$d_{ ext{Sr/Bi-O}}$ /Å	2.400	2.399	2.397	2.417	2.401	2.368	2.399
$R_{ m p}$	13.0	9.73	14.3	14.1	12.8	11.7	11.27
$R_{ m wp}$	11.0	12.0	12.2	12.1	14.3	13.0	13.2
χ^2	1.89	8.28	2.65	2.59	4.54	5.62	4.04
SrS (%)	1.57	1.28	2.01	3.02	2.43	0	0

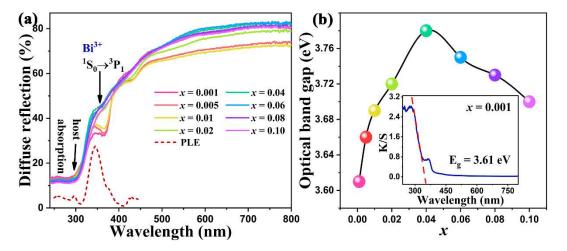


Fig. 2 (a) The diffuse reflectance spectra of $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq$ 0.1) and the PLE spectra of $Sr_{0.99}Bi_{0.01}ZnSO$ ($\lambda_{em} = 613$ nm). (b) The correlation between optical band gap (E_g) and different Bi^{3+} concentrations. The inset display the absorption spectrum of $Sr_{0.999}Bi_{0.001}ZnSO$ calculated with the formula of Kubelka-Munk.

The diffuse reflectance spectra of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) are shown in Fig. 2(a). $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) shows high reflection in the range of 600-800 nm. The absorption of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) begins to become more intense when the wavelength is below 300 nm. The absorption peaks at about 297 and 345 nm originate from host absorption and ${}^1S_0 \rightarrow {}^3P_1$ transition of Bi^{3+} . To calculate the optical band gaps of $Sr_{1-x}Bi_xZnSO$, the absorption spectra of $Sr_{1-x}Bi_xZnSO$ were calculated from the diffuse reflectance spectra with the function of Kubelka-Munk [33]:

$$F(R) = K/S = (1 - R)^2/2R$$
 (2)

R is the diffuse reflectance of the sample, K is the absorption coefficient and S is the scattering coefficient. The absorption spectrum of $Sr_{0.999}Bi_{0.001}ZnSO$ calculated with the formula of Kubelka-Munk is shown in the inset of Fig. 2(b). The optical bandgap of $Sr_{0.999}Bi_{0.001}ZnSO$ was calculated to be 3.61 eV on the premise of extrapolation from the

equation of Kubelka-Munk condition to K / S = 0 [34]. It is seen that the values of optical band gap of $Sr_{1-x}Bi_xZnSO$ have increased from 3.61 to 3.78 eV when the concentration of Bi^{3+} is lower than x = 0.04, and then decreased to 3.70 eV when the concentration of Bi^{3+} is higher than x = 0.04, which is shown in Fig. 2(b). As the electronegativity of Bi^{3+} ion is stronger than that of Sr^{2+} , the covalence of the ligands gradually decreases when Bi^{3+} concentration increased, which leads to the nephelauxetic effect getting weaker. Therefore, the optical band gap of $Sr_{1-x}Bi_xZnSO$ increased when the concentration of Bi^{3+} is lower than x = 0.04. However, when the concentration of Bi^{3+} ions is higher, the band gap of $Sr_{1-x}Bi_xZnSO$ decreases due to the appearance of impurity bands and band tails [29].

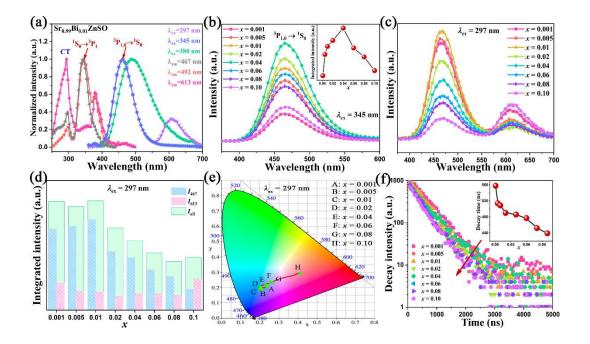


Fig. 3 (a) The normalized PLE and PL spectra and of $Sr_{0.99}Bi_{0.01}ZnSO$ with excitation wavelength at 297, 343 and 380 nm, and monitoring emission wavelength at 462, 492, and 613 nm. (b) and (c) are PL spectra of $Sr_{1-x}Bi_xZnSO$ under excitation wavelength of 345 and 297 nm, and the inset shows the correlation between integrated intensity with excitation wavelength at 345 nm and Bi^{3+} doping concentration. (d) Integrated PL intensity ($\lambda_{ex} = 297$ nm) as a function of Bi^{3+} concentration. (e) CIE

chromaticity diagram corresponding to $Sr_{1-x}Bi_xZnSO$ under excitation wavelength of 297 nm. (f) Decay curves of $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq$ 0.1), and inset shows the decay time as a function of Bi^{3+} doping concentration.

Photoluminescence excitation and emission spectra of Sr_{0.99}Bi_{0.01}ZnSO are shown in Fig. 3(a), the PLE spectrum monitored at 467 nm consists of a strong broad absorption band around 345 nm and a weak absorption band around 297 nm, which are ascribed to the ${}^{1}S_{0} \rightarrow {}^{3}P_{1}$ transition of Bi³⁺ and host lattice absorption, respectively. In addition, the PLE spectrum monitored at 613 nm consists of three absorption bands around 297, 345 and 380 nm. The excitation spectrum of the SrZnSO matrix monitored at 613 nm shown in Fig. S3(a) is in good agreement with this excitation spectrum, indicating that these three absorption peaks are derived from the host lattice absorption. Emission spectra of Sr₁-_xBi_xZnSO samples show a wide blue emission band with the center wavelength at 467 nm under the excitation of 345 nm, which is shown in Fig. 3(b). The blue emission band derived from ${}^{3}P_{1,0} \rightarrow {}^{1}S_{0}$ transitions of Bi³⁺, and the inset shows the luminescence intensity first increased and then decreased with increasing Bi³⁺ doping concentration. The optimal Bi^{3+} concentration is x = 0.04. The luminescence intensity of $Sr_{1-x}Bi_xZnSO$ decreased when Bi^{3+} concentration is higher than x = 0.04, which is attributed to the concentration quenching effect. As the concentration of Bi³⁺ ions increase, the distance between the Bi³⁺ ions become smaller, and the non-radiative transition increases, resulting in a decrease in luminescence intensity. The critical distance between the Bi³⁺ ions can be estimated with the following equation [35]:

$$R_c \approx 2[3V/(4\pi X_c N)]^{1/3}$$
 (3)

 R_c , N, X_c , and V are critical distance, the number of sites accessible for the dopant within the unit cell, quenching concentration of activator ion, and unit cell volume, respectively. In $Sr_{1-x}Bi_xZnSO$, values of V, X_c and N are 153.85 Å³, 0.04 and 2, respectively. Consequently, the R_c is estimated to be 15.4 Å, which is quite similar to the results reported in other Bi-activated materials [36, 37]. When concentration quenching effect occurs in Sr_{1-x}Bi_xZnSO phosphors, the electrical multipole interaction between the Bi³⁺ ions play a major role [26, 35]. As shown in Fig. 3(c), emission spectra of Sr_{1-x}Bi_xZnSO samples show a broad blue emission band with the center wavelength of 467 nm and a broad red emission band with the center wavelength of 613 nm under the excitation of 297 nm. Compared with the emission spectrum of SrZnSO host lattice in Fig. S3(b), the broad blue emission band and red emission band are attributed to ${}^{3}P_{1, 0} \rightarrow {}^{1}S_{0}$ transition of the Bi³⁺ ions and host emission, respectively. As shown in Fig. 3(d), when the concentration of Bi³⁺ is lower than x = 0.01, as the concentration of the Bi³⁺ ions increase, the luminescence intensity of the blue emission band peaking at 467 nm gradually increases, and luminescence intensity of the red emission band peaking at 613 nm gradually decreases. Therefore, when the concentration of Bi^{3+} is lower than x = 0.01, the luminescence color of $Sr_{1-x}Bi_xZnSO$ changes from blue to dark blue as the concentration of Bi³⁺ increases. However, when the concentration of Bi³⁺ is higher than x = 0.01, as the concentration of Bi³⁺ ions increase, the luminescence intensity of the blue emission band peaking at 467 nm gradually decreases, while the luminescence intensity of the red emission band peaking at 613 nm gradually increases. Therefore, the luminescence color of Sr_{1-x}Bi_xZnSO changes from dark blue to red as the concentration of Bi³⁺ increases as shown in Fig. 3(e).

Decay curves of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) phosphors excited at 345 nm and monitored at 467 nm are shown in Fig. 3(f). All the decay curves can be well fitted by the second-order exponential equation [38]:

$$I(t) = A_1 exp(-t/\tau_1) + A_2 exp(-t/\tau_2) + I_0$$
(4)

I(t) and I_0 are luminescence intensity and the initial intensity. A_1 and A_2 are constants. τ_1 and τ_2 are the decay time. The average decay times can be obtained with the following formula:

$$\tau^* = (A_1 \tau_1^2 + A_2 \tau_2^2) / (A_1 \tau_1 + A_2 \tau_2) \tag{5}$$

Consequently, the average lifetimes are finally determined to be about 558, 514, 509, 490, 486, 477, 452, 439 ns for x = 0.001, 0.005, 0.01, 0.02, 0.04, 0.06, 0.08 and 0.1, respectively, indicating that the luminescence dynamics of Bi³⁺ are on a nanosecond timescale for Sr_{1-x}Bi_xZnSO samples. As depicted in inset Fig. 3(f), decay time is plotted as a function of Bi³⁺ concentration. The decay time of Sr_{1-x}Bi_xZnSO ($0.001 \le x \le 0.1$) decreases with increasing Bi³⁺ concentration. The distance of Bi³⁺ ions gradually decreased and the non-radiative transitions of Bi³⁺ became stronger with increasing Bi³⁺ concentration, resulting in a faster decline in the luminescence lifetime of Bi³⁺.

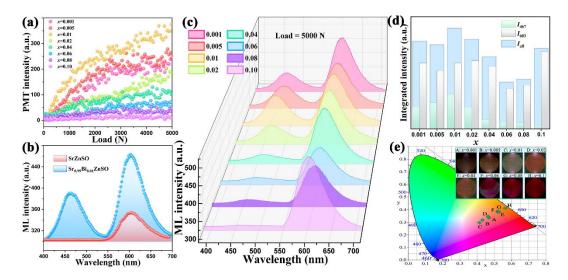


Fig. 4 (a) ML responses of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) induced by external load up to 5000 N. (b) Compression induced ML spectra of undoped SrZnSO and $Sr_{0.99}Bi_{0.01}ZnSO$ phosphors combined with resin under the external load of 5000 N. (c) The ML spectra of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) phosphors under the external load of 5000 N. (d) Integrated ML intensity of emission peak band at 467and 603 nm as a function of Bi^{3+} concentration under compressive load of 5000 N. (e) CIE chromaticity diagram corresponding to $Sr_{1-x}Bi_xZnSO$ under compressive load of 5000 N, and inset shows the ML images of $Sr_{1-x}Bi_xZnSO$ under compressive load of 5000 N.

ML responses of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) induced by compressive load up to 5000 N are shown in Fig. 4(a). With increasing the external load, the ML intensity of $Sr_{1-x}Bi_xZnSO$ (0.001 $\le x \le 0.1$) was increased. Maximum ML intensity of $Sr_{1-x}Bi_xZnSO$ was obtained when x = 0.01 and the applied compressive load up to 5000 N. The relation between the $Sr_{1-x}Bi_xZnSO$ phosphors present an approximate linearity of emission intensity against the applied compressive load in a certain range, indicating that $Sr_{1-x}Bi_xZnSO$ phosphors can be used as stress sensors. Compression induced ML spectra of undoped SrZnSO and $Sr_{0.99}Bi_{0.01}ZnSO$ phosphors dispersed into resin under the external load of 5000 N are depicted in Fig. 4(b). ML emission spectra of $Sr_{0.99}Bi_{0.01}ZnSO$ phosphor shows a broad blue emission band with a peak at 467 nm and a broad red emission band with a

peak at 603 nm under compressive load of 5000 N. Furthermore, the ML intensity is sharply increased with the Bi³⁺ ions doped into the SrZnSO host. Compared with the ML emission spectrum of SrZnSO host shows a broad red emission band with a peak at 603 nm, the broad blue ML emission band and red emission band are attributed to ${}^{3}P_{1.0} \rightarrow {}^{1}S_{0}$ transition of Bi3+ ions and the trap of host emission, respectively. Moreover, the ML emission spectra of $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq$ 0.1) phosphors are shown in Fig. 4(c), the two emission bands under the compressive load of 5000 N are around 467 and 603 nm, respectively. As shown in Fig. 4(d), when the concentration of Bi^{3+} ions is lower than x =0.01, the ML intensity of the blue emission band peaking at 467 nm gradually increases as the concentration of Bi³⁺ ions increase. However, the ML intensity of the blue emission band peaking at 467 nm gradually decreases as the concentration of Bi³⁺ ions increases when x > 0.01. As shown in Fig. 4(e), $Sr_{1-x}Bi_xZnSO$ phosphors can emit visible light under compressive load and the ML emission color of Sr_{1-x}Bi_xZnSO gradually changes from pink to red with increasing Bi3+ concentration. These results indicate that Sr_{1-x}Bi_xZnSO phosphors have potential for stress imaging.

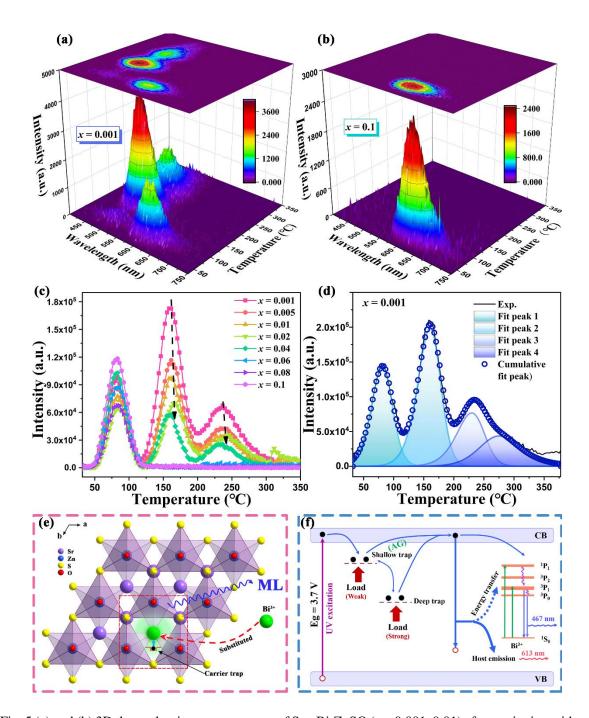


Fig. 5 (a) and (b) 3D thermoluminescence spectra of $Sr_{1-x}Bi_xZnSO$ (x = 0.001, 0.01) after excitation with X-ray for 15 min. (c) ThL spectrum of $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq 0.1$). (d) ThL spectra and fitting curves of $Sr_{0.999}Bi_{0.001}ZnSO$ as a function of temperature. (e) Structural illustration of the proposed stress-assisted trap model based on lattice distortion and emit processes for ML. (f) Schematic diagram of mechanism of $Sr_{1-x}Bi_xZnSO$.

ThL analysis is a common technique for trap characterization in ML materials, including trap depth, density, distribution and traps interactions [35]. The 3D thermoluminescence spectra of $Sr_{1-x}Bi_xZnSO$ (x = 0.0001, 0.01) after excitation with X-ray for 15 min are shown in Figs. (a) and (b). It can be clearly seen that there both appears a peak band with the temperature increasing about 80 °C when the Bi³⁺ ions concentration is 0.001 and 0.1, and it corresponding emission peak at 603 nm. However, the ThL spectra of Sr_{0.999}Bi_{0.001}ZnSO exhibits two peak bands with the temperature at 160 and 236 °C, and it corresponding emission peak at 498 nm. These two peaks are disappeared with the Bi³⁺ ions concentration increasing from 0.001 to 0.06 as shown in Fig. S4. Therefore, all the ThL peak bands are originated from the SrZnSO host traps. Moreover, the 2D ThL spectrum of Sr_{1-x} Bi_xZnSO (0.001 $\leq x \leq$ 0.1) are shown in Fig. 5(c), the two peaks shift to high temperature and intensity decreased with x increasing from 0.001 to 0.04. These results reveal that the traps become more deeper and the trap density decrease with the Bi³⁺ ions concentration increasing. However, the strongest ML does not (x = 0.01) appear in the materials with the deepest depth (x = 0.001) or the highest trap concentration (x = 0.04), which implies the complexity of carrier transport in the current ML system [39]. Furthermore, the peak bands at about 80 °C and the trap depth about 0.72 eV are benefited to afterglow [40]. ThL curves of Sr_{0.999}Bi_{0.001}ZnSO as a function of temperature are depicted in Fig. 5(d). The trap depth can be estimated by the multi-peak fitting equation [41]:

$$I(T) = sn_0 exp(-E/kT) \left[1 + (b-1) s/v \times \int_{T_0}^T (-E/kT') dT' \right]^{-b/(b-1)}$$
 (6)

where I(T) is the ThL intensity, s is the frequency factor, n_0 is the concentration of trapped carriers, E is the trap depth, k is the Boltzmann constant, b is the kinetics order parameter, and v is the heating rate, respectively. Fitted patterns matches well with the experimental patterns. The calculated values of trap depth, frequency factor and kinetic order are summarized in Table S1. The existence of four different ThL peaks indicates that there are four different depth of traps in $Sr_{0.999}Bi_{0.001}ZnSO$ phosphor. The calculated trap depths are 0.72 (peak 1), 0.97 (peak 2), 1.02 (peak 3) and 1.13 (peak 4) eV, respectively. The existence of consecutive multiple trap levels indicates that ML can be excited by mechanical loads with different intensities [5]. In, the schematic diagram of the formation of proposed defects in $Sr_{1-x}Bi_xZnSO$ is shown in Fig. 5(e), the luminescence centers were introduced by doping Bi^{3+} ions that replace Sr^{2+} ions in the host lattice [42]. Due to a non-equivalent substitution, two kinds of defects can be simultaneously created as described by equation:

$$2Bi^{3+} + 3Sr^{2+} \rightarrow 2Bi_{Sr}^{\times} + V_{Sr}^{..}$$
 (7)

The Bi³⁺-related defects Bi_{Sr}^{\times} carrying one positive charge act as the trapping centers of electrons to participate in the trap-related luminescent processes. Furthermore, there are vacancies between Sr^{2+} [43]. To compensate the +3 charge, $V_{Sr}^{...}$ (where V is denoted as vacancy) with opposite charge should be formed in order to keep the local neutrality [44]. Through non-equivalent substitution and charge-compensated to achieve charge balance, it is expected to expand the design range of ML materials and to study the mechanism. The schematic diagram of mechanism for ML of $Sr_{1-x}Bi_xZnSO$ is shown in Fig. 5(f). Electrons are excited from the valence band (VB) to the conduction band (CB) under ultraviolet

excitation, generating holes in the VB. The electrons excited into the CB are trapped by the traps and migrate from one trap to another with the aid of acquiring (or releasing) thermal energy. Under mechanical stimulation, electrons captured by the shallow traps can be excited to the conduction band by the weak load, while electrons in the deep traps can be excited to shallower contiguous traps, then to the conduction band, or directly to the conduction band by tunneling under the strong load. Part of the electrons that are detraped into the CB excite Bi³⁺ ions and emit blue light with the wavelength of 467 nm by electronic transitions of Bi³⁺ from the ³P₁ and ³P₀ level to ¹S₀ level. Another part of the electrons released into the conduction band recombine with the holes in the top of valence band. Part of the energy recombined by electrons and holes is transferred to the Bi³⁺ ions by energy transfer, emitting blue light with a wavelength of 467 nm, and the other part of the combined energy generates red light with the wavelength of 603 nm originated from the trap of host recombine emission.

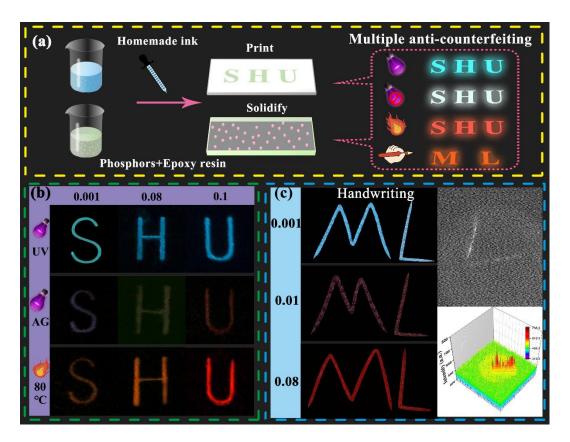


Fig. 6 (a) Schematical diagram of the fabrication process of $Sr_{1-x}Bi_xZnSO$ "inks" and film to record their performance under different stimulated. (b) Picture of drawn "SHU" pattern with handmade ink under ambient light and their performance under the excitation of UV light (365 nm), afterglow (AG) and 80 °C heating in dark environment. (c) Schematical diagram of the signature system with composed $Sr_{1-x}Bi_xZnSO$ (x = 0.001, 0.01 and 0.08) phosphors and PDMS and the recorded pictures in dark environment after handwriting. The inset presents the photo and stress distribution map of handwritten "L".

As aforementioned, the $Sr_{1-x}Bi_xZnSO$ phosphors with different incorporation concentrations of Bi^{3+} exhibit different colors in CIE chromaticity diagram under the excitation of 297 nm wavelength, and the same phenomenon is also recorded when the applied compression load is 5000 N. Inspired by this interesting phenomenon, as shown in Fig. 6(a), the synthesized $Sr_{1-x}Bi_xZnSO$ (x = 0.001, 0.01, 0.08) phosphors will be well dispersed in the handmade "ink" which is the mixture of glycerin and ethylene glycol and

this "ink" is used to draw a "SHU" pattern on the filter paper. Since the ThL peak bands at 80 °C, the dried pattern will be transferred to the dark environment and heated to 80 °C for recording its performance. As presented in Fig. 6(b), all the patterns drawn with the "inks" with different Bi³⁺ concentrations emit strong blue-green light under the excitation of 365 nm wavelength. Interestingly, the different colors pattern "SHU" which can emit purple, yellow and red light after turning off the UV lamp can be obtained with the x = 0.001, 0.08 and 0.1, respectively. Moreover, it can be observed that when heated to 80 °C these patterns will emit orange, orange-red, and red light, respectively, which can be attributed to ThL (Fig. 5). This phenomenon is attributed to under heating conditions, the electrons and holes will be released from the traps and finally trapped luminescent center. Moreover, as shown in Fig. 6(c), a film made by dispersing phosphor in PDMS serves as a signature system. The writing photo and the stress distribution map of "L" pattern in handwritten "ML" are collected and shown in the inset. The signature systems with different Bi³⁺ concentrations exhibit different color emissions while handwriting process, which is corresponding to the emission of these samples under loading. Furthermore, with increasing handwriting pressure the writing trace appears to be more precise and brighter. Therefore, thanks to the multi-color emission, the devices made by SrZnSO: Bi³⁺ phosphor and PDMS can be used as multi-mode anti-counterfeiting, which has a great potential in the field of anti-counterfeiting technology.

4. Conclusion

As a summary, novel colorful ML phosphors $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq$ 0.1) were successfully synthesized by high temperature solid-state reactions in this research. ML and PL properties of SrZnSO: Bi³⁺ were investigated for the first time. Rietveld refinement

results indicated that Bi³⁺ ions were occupying the sites of Sr²⁺ ions and the unit cell volume decreased with increasing Bi3+ concentration, and the distortion degree of SrO₃S₃ octahedron was increased with the Bi³⁺ ions concentration increasing. The optical band gap of Sr_{1-x}Bi_xZnSO have increased from 3.61 to 3.78 eV, and then decreased to 3.70 eV. The optimal Bi^{3+} concentration for PL is x = 0.04. The critical distance between the Bi^{3+} ions was calculated to be 15.43 Å and electrical multipole interaction between the Bi³⁺ ions play a major role in concentration quenching effect. The PL emission color of Sr_{1-x}Bi_xZnSO $(0.001 \le x \le 0.1)$ changes from blue to dark blue, and then turns red with increasing Bi³⁺ concentration under the 297 nm excitation. The lifetime of $Sr_{1-x}Bi_xZnSO$ (0.001 $\leq x \leq 0.1$) decreased from 558 ns to 439 ns with increasing Bi³⁺ concentration from 0.001 to 0.1. With the increase of Bi3+ concentration under compression load, the emission color of ML changes from pink to red. The four different ThL peaks indicate that there are four depth of traps in Sr_{0.999}Bi₀₀₁ZnSO phosphor. Schematic diagram of mechanism for ML of Sr₁- $_x$ Bi $_x$ ZnSO (0.001 $\le x \le 0.1$) is provided. As a new ML material, Sr_{1-x}Bi $_x$ ZnSO have great potential in the field of mechanical-optical conversion, stress sensing and stress imaging.

Conflicts of interest

There are no conflicts to declare.

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