

Experimental Study of Thermal Characteristics of ZrO₂/EG nanofluid for Application of Heat Transfer

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1 Experimental study of thermal characteristics of ZrO₂/EG nanofluid for 2 Application of Heat Transfer

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8 Abstract

9 In thermal management system nanofluids will act as robust elements in future for coolants.
10 Nanofluids have remarkable potential during the heat transfer increase reported by researchers
11 from all over the world. Nanofluids have attracted many researchers and there have been
12 tremendous advances because of the high thermal characteristics and possible applications in
13 certain areas such as the transport sector, aerospace, medical regions and microelectronics. This
14 current study reports on the thermal characteristics of nanofluid based on ZrO₂/EG. The
15 nanoparticles characterized by XRD and SEM techniques. Nanofluid was prepared by a two-
16 step method in ethylene glycol (EG) using ultra sonication. The thermal conductivity of
17 ZrO₂/EG nanofluid was investigated experimentally at various volume concentrations (0.02-
18 0.1 vol. %) and temperature range between 35-55°C. The enhancement in thermal conductivity
19 was observed to be 26.2 % at 0.1 vol. % which exhibits superior performance as compared to
20 base fluid (EG). The results of the experiment were compared with the three most often utilised
21 model in the literature. The behavior of ZrO₂/water based nanofluid thermal conductivity,
22 viscosity and stability in various concentrations was studied.

23 **Key words:** Zirconia, ethylene glycol, Nanofluid, thermal conductivity, viscosity, Stability

25 Introduction

26 As world competition increases, industry needs to develop advanced heat transfer fluids that
27 have considerably higher thermal conductivity than is currently available. The thermal
28 conductivity of the heat transfer fluid plays an essential role in developing energy-efficient heat
29 transfer equipment. However, inherently poor heat transfer fluids, are the traditional heat

30 transfer fluids such as ethylene glycol and water mixtures, ethylene glycol (EG), water, and
31 oil.

32 Nanofluids are the most efficient fluids for heat transfer applications in transportation,
33 electronic cooling, industrial cooling, aerospace, and defense cooling systems, and renewable
34 energy (Kakac et al. 2002). To improve the convective heat transfer properties of conventional
35 fluids, the fundamental concept is to improve the thermal conductivity of these base fluids.
36 Numerous factors contribute to improving thermal conductivity such as volume fraction,
37 particle size, shape, material, base fluid, temperature, Brownian motion, and aggregation of
38 nanoparticles (Simpson et al. 2019). The thermal conductivity of nanofluid is a property that
39 can straightforwardly impact heat transfer ability of nanofluid (Choi 2008). A nanofluid is a
40 fluid that contains nanometer-sized (1-100nm) nanoparticles. These liquids are engineered
41 nanoparticles' colloidal suspensions in a base fluid. Superior thermo physical properties of
42 nanofluid such as thermal conductivity, viscosity, and coefficients of convective heat transfer
43 compared to base fluids (Kulkarni et al. 2008; Vajjha et al. 2010; Peyghambarzadeh et al. 2011;
44 Leong et al. 2010).

45 A property that can have a direct impact on the heat transfer capacity of nanofluid is its thermal
46 conductivity (Choi and Eastman 1995). The most common additives used in order to enhance
47 thermal conductivity are the metal oxides (Al_2O_3 , TiO_2 , MgO , Fe_2O_3 , SiO_2 , CuO , ZnO), metal
48 nitrate, carbide (SiC), metals (Cu, Ag, Ni, Au) and the carbon (diamond, graphite, CNT,
49 MWCNTs) (Sajid and Ali 2018). The researchers have been interested in Zirconia (ZrO_2) due
50 to their inert chemical existence, thus imparting long-term stability and lower cost of
51 production (Elwahed and Mesilhy 2020).

52 (Ettfaghi et al. 2013) studied the thermal properties by adding MWCNTs with a different
53 concentration in engine oil. They found that thermal conductivity was 13.2% at 0.5wt%. It has
54 been investigated that, higher stability is achieved with lower concentration. (Li et al. 2016)
55 experimentally studied the silicon carbide (SiC) nanofluids thermal conductivity and viscosity
56 dependent on motor coolants. They found that thermal conductivity was 53.81% at 0.5 vol. %.
57 (Maheshwary et al. 2017) has been investigated TiO_2 /water-based nanofluid's thermal
58 conductivity based on particle size, shape, and concentration. It was found that concentration
59 is the main cause in the augmentation of thermal conductivity. (Batmunkh et al. 2014) showed
60 an intensification in the thermal conductivity from (0.619 - 0.627 W/mK) at 40°C with the
61 addition of 0.5wt. percent Ag into 3 wt. percent TiO_2 /water nanofluid. (Munkhbayar et al.

2013) have studied the enhancement of CNTs surface properties by using silver nanoparticles. Volume concentration (0-3%) and temperature range 15-40°C were used in the preparation of nanofluids. It was observed that improvement in thermal conductivity 14.5 percent contrasted with the base liquid. (Hung et al. 2012) found that adding 1.5 wt. % Al₂O₃ nanoparticles to water improved heat transfer by 40%. It is also demonstrated that lower operating temperatures result in better heat transfer performance. (Guo et al. 2018) studied SiO₂/ (EG-Water) nanofluid's thermal conductivity. They observed that the thermal conductivity of nanofluid increased with rising in temperature. Also found to be volume concentration is an important factor for the enhancement of thermal conductivity. (Thrush et al. 2020) have been studied the enactment of tribological applications and the stability of ZrO₂ nanofluids. The dispersion's stability was tested over a period of twenty-five months to ensure that the nanoparticles did not clump together or settle out of the solution. It has been found that for concentration equal to or more than 0.1% wt., the tribofilm growth rate swift and stability more than two years. As a result, tribological performance of ZrO₂ nanofluids has been reported as a function of nanoparticle concentration.

The available literature reveals that there have been few studies on the thermal conductivity and viscosity of ZrO₂/EG nanofluid. Mostly, concentration of the nanoparticles normally used in the preparation of the nanofluid is above 0.1 vol. %. When volume concentration of the nanoparticle increases in base fluid then there is problem of clogging, sedimentation and settling down the nanoparticle. Therefore, the objective of present work to study experimentally thermal characteristics of ZrO₂ nanoparticle has been suspended in base fluid ethylene glycol at lower volume concentrations i.e. (0.02-0.1vol. %) with interval of 0.02vol. % and temperature range between 35-55°C. The results of the experiment were compared with the three most often utilised model in the literature.

86 **Preparation process of nanofluids**

87 The two-step approach for preparing nanofluids is the most often used in the literature (Starace
88 et al. 2011; Chen et al. 2011). Two-step methods are used in the current study for heat transfer
89 purposes. This method to be an economic method for mass production. In particular, Equations
90 (1) calculated and re-evaluated in measuring the precise equilibrium of the nanoparticles to be
91 used at five different volume concentrations of nanofluids 0.02%, 0.04%, 0.06%, 0.08% and
92 0.1% (Kannaiyan et al. 2017).

$$\% \text{ Volume concentration} = \left[\frac{\frac{W_{np}}{\rho_{np}}}{\frac{W_{np}}{\rho_{np}} + \frac{W_f}{\rho_f}} \right] \quad (1)$$

94 Where, ρ_{np} , W_{np} → density and weight of nanoparticles

95 ρ_f , W_f → density and weight of base fluid (EG)

96 To make sample nanofluids, 100 ml of the base fluid (ethylene glycol) were distributed in
 97 preweighed amounts of zirconia nanoparticle. After 30 minutes the sample was stirred in a
 98 magnetic stirrer before it was placed 3 hours in an ultrasound bath. Ultrasonic and mechanically
 99 agitated stirring are used to break the agglomeration of nanoparticles to keep them intact for a
 100 longer period of time.

101 **Measurement of thermal conductivity and viscosity**

102 Nanofluid's thermal conductivity was evaluated by using the thermal properties analyzer KD2
 103 Pro (Decagon Devices, USA). The transient hot-wire method of functioning is used. Single-
 104 needle sensors assess thermal conductivity and resistivity, while dual needle sensors measure
 105 thermal conductivity, volumetric specific heat capacity, resistivity, and diffusivity using this
 106 instrument. The accuracy of this device is ± 5.0 percent. ZrO_2/EG nanofluid's thermal
 107 conductivity measurement device as shown in figure 1. To increase precision, the data was
 108 collected in triplicate, and the average value was utilized for analysis.

109 In this experiment, we use a Red wood viscometer to determine viscosity. A preset amount of
 110 fluid may flow through a capillary tube of specific dimensions in these viscometers under a
 111 predetermined set of parameters and the flow rate at a certain temperature is measured. The
 112 viscosity of oil thus determined in the units is sometimes referred to as relative viscosity. As
 113 the instruments used are kinematic in the standard dimension of the oil in the centistokes, it
 114 can be calculated by using the following equation (2) as the oil passes through the standard
 115 orifice of the instrument.

$$116 \quad \nu = C * t \quad (2)$$

117 ν → kinematic viscosity

118 t → time of flow in second

119 C = viscometer constant (value of C depends on t)

120



121

122 **Fig. 1** Measurement of thermal conductivity of ZrO₂/ EG nanofluid

123

124 The measured thermal conductivity values ZrO₂/EG nanofluids compared with the predicted
125 values from already presented models. For this three models have proposed the most frequently
126 used model to find out nanofluids' thermal conductivity.

127 (Hamilton and Crosser 1962) model was used to estimate the nanofluid's thermal conductivity:

128
$$K_{nf} = \frac{k_p + k_{bf} \times (n - 1) + (n - 1)(k_p - k_{bf})\phi}{k_p + k_{bf} \times (n - 1) - (k_{bf} - k_p)\phi} k_{bf} \quad (3)$$

129

130 (Maxwell 1891) model was utilized to ascertain nanofluids' thermal conductivity:

131
$$K_{nf} = \left[\frac{k_p + 2 \times k_{bf} - 2 \times \phi(k_{bf} - k_p)}{k_p + 2 \times k_{bf} + \phi(k_{bf} - k_p)} \times k_{bf} \right] \quad (4)$$

132

133 (Yu and Choi 2003) was also utilized to determine thermal conductivity of the nanofluid:

134
$$K_{nf} = \left[\frac{k_p + 2 \times k_{bf} - 2 \times \phi(k_{bf} - k_p) \times (1 + \beta)^3}{k_p + 2 \times k_{bf} + \phi(k_{bf} - k_p) \times (1 + \beta)^3} \times k_{bf} \right] \quad (5)$$

135 Here, K_p, k_{bf} → thermal conductivity of nanoparticle and base fluid

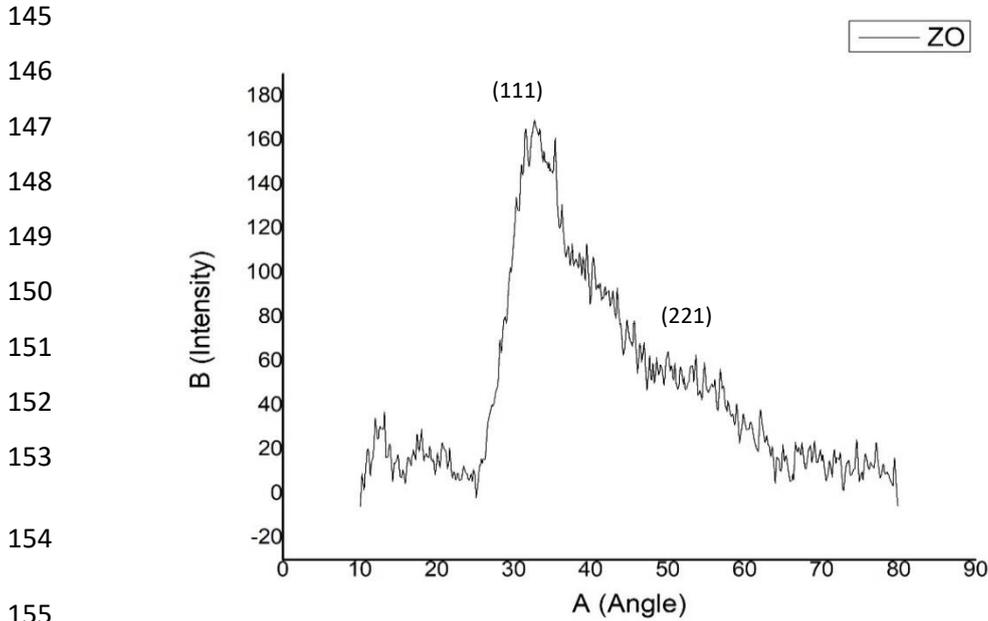
136 ϕ → volume concentration and $\beta=0.1$ was used by Yu and Choi for nanofluids.

137 **Results and Discussion**

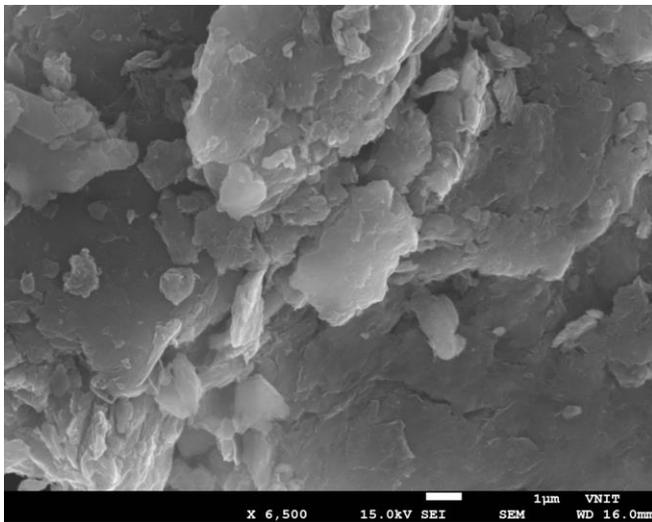
138 ***Characterization of sample***

139 By X-ray diffractometer (Bruker AXS D8 advance), the crystallinity and phase pureness of the
140 synthesized ZrO₂ was determined. XRD pattern (Figure 2) of the zirconia exhibits high

141 crystallinity with sharp peaks at 2θ , 31.23° and 51.32° , respectively. A JEOL appliance has been
142 used with the Scanning Electron Microscope (SEM) (Model – JEOL 6380A for identification
143 of microstructures. Figure 3 SEM image reveals the presence of ZrO_2 spherical nanoparticles
144 with an average range of <100 nm in particle size.



156 **Fig. 2** XRD images of ZrO_2 nanoparticles



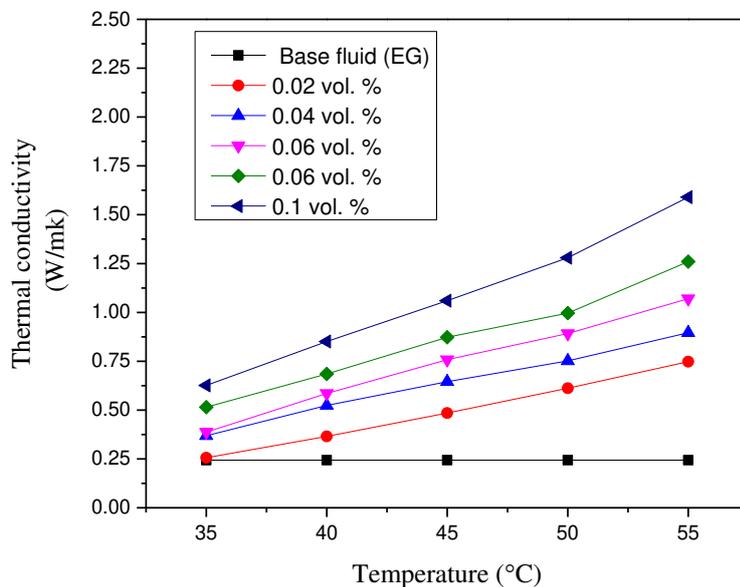
158 **Fig. 3** SEM image of ZrO_2 nanoparticle

159 Monocline nanoparticles ZrO_2 (111) and (221) were discovered respectively as highest
160 diffractive diffraction levels at 2θ 31.23° and 51.32° . The typical JCPDS file (88-2390) of
161 monoclinic ZrO_2 (Singh et al. 2015; Wang et al. 2014; Das et al. 2019) was found to be quite
162 similar to these diffraction peaks.

163

164 Thermal conductivity and viscosity

165 The thermal conductivity of ZrO_2/EG nanofluids was evaluated with varying volume
166 concentrations of nanoparticles (0.02 to 0.1 vol. %) at temperatures ranging from 35 to 55°C, as
167 shown in figure 4. It reveals that nanofluids boost the thermal conductivity as their volume
168 concentration and temperature rise. Thermal conductivity of the base fluid, Ethylene glycol
169 (EG), was first calculated (0.244W/m-K), and then ZrO_2 nanoparticles were introduced to the
170 base fluid (EG) in varied volume concentrations (i.e.0.02 to 0.1vol. percent) at temperatures
171 ranging from 35 to 55 degrees Celsius.



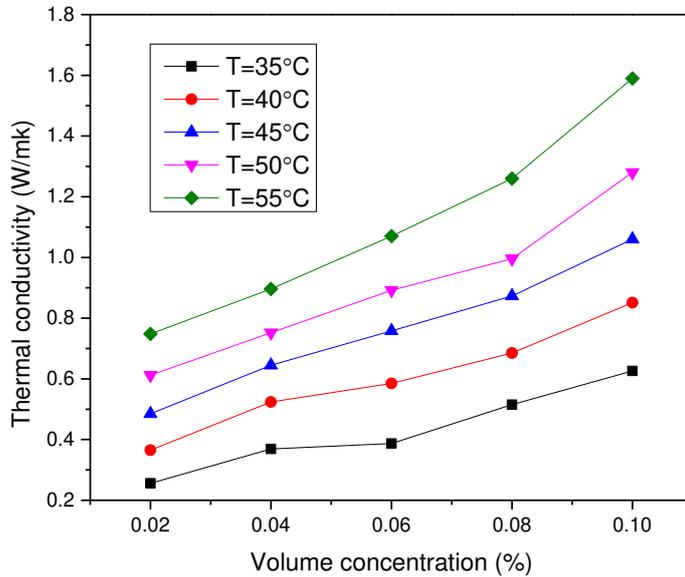
172

173 **Fig. 4** Thermal conductivity of ZrO_2/EG nanofluid at different temperatures

174

175 In the analysis of the effect on thermal conductivity of nanofluid that five different volume
176 concentration and temperature interval of 0.02% and 5°C was taken. It shows an improvement
177 in the thermal conductivity with increasing volume concentration and temperature. Figure 5
178 illustrated that thermal conductivity of ZrO_2/EG nanofluid in aspects of volume concentration
179 at different temperature. According to this figure, adding ZrO_2 nanoparticles to the base liquid
180 leads to increases in thermal conductivity levels at any temperature. Figure 6 shows the thermal
181 conductivity of ZrO_2 /EG nanofluid at various volume concentrations. It may be understood
182 that, with the increased volume of nanoparticles in base fluids, the thermal conductivity of all

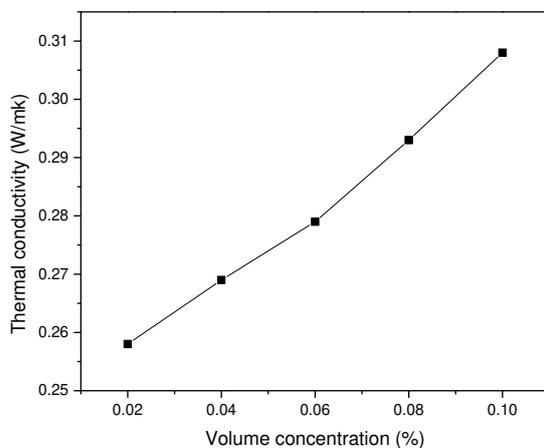
183 nanofluid has been improved. For different nanofluids, similar cases had been reported before
184 (Paul et al. 2011; Mostafizur et al.2014; Ijam et al. 2015).



185

186 **Fig. 5** Thermal conductivity of ZrO₂/EG nanofluid in aspects of volume concentration at
187 different temperature

188 A variety of parameters influence the thermal conductivity of nanofluids, including
189 nanoparticle volume concentrations in base fluid, nanoparticle type and morphology, basic
190 fluid type, base fluid temperature, and method of preparations (Murshed et al. 2008; Murshed
191 et al. 2005).



192

193 **Fig. 6** Thermal conductivity (ZrO₂/EG nanofluid) at various volume concentration.

194

195 Nanofluids were computed using the following equation for thermal conductivity improvements
196 (Senthilraja et al. 2015).

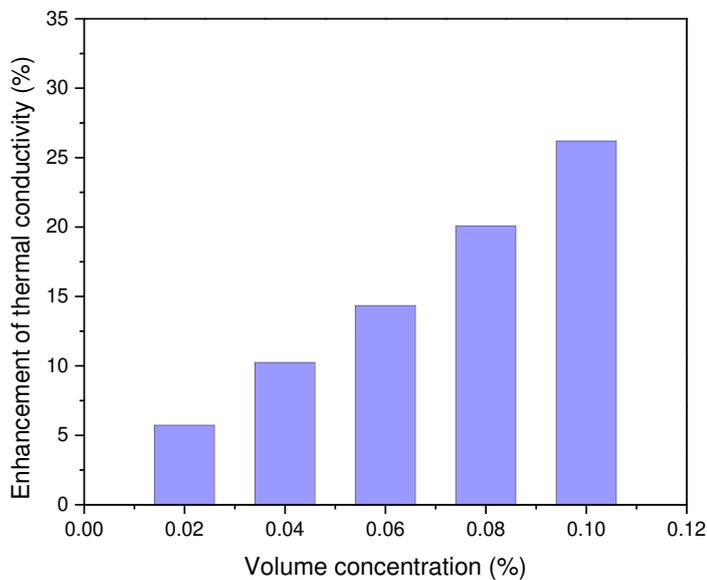
197
$$\text{Thermal conductivity enhancement (\%)} = \left[\frac{K_{nf} - K_f}{K_f} \right] \times 100$$

198 Where,

199 $K_f, K_{nf} \rightarrow$ thermal conductivity base fluid and nanofluid

200 Figure 7 shows the percent enhancement in the thermal conductivity of ZrO_2/EG nanofluids at
201 different volume concentrations. Significant enhancement in the thermal conductivity were
202 recorded for ZrO_2/EG nanofluids (5.73%, 10.24%, 14.34%, 20.08%, and 26.2%) for various
203 volume concentrations of (0.02 vol. %, 0.04 vol. %, 0.06 vol. %, 0.08 vol. %, and 0.1 vol. %)
204 respectively, which exhibits superior performance as compared to base fluid (EG)

205



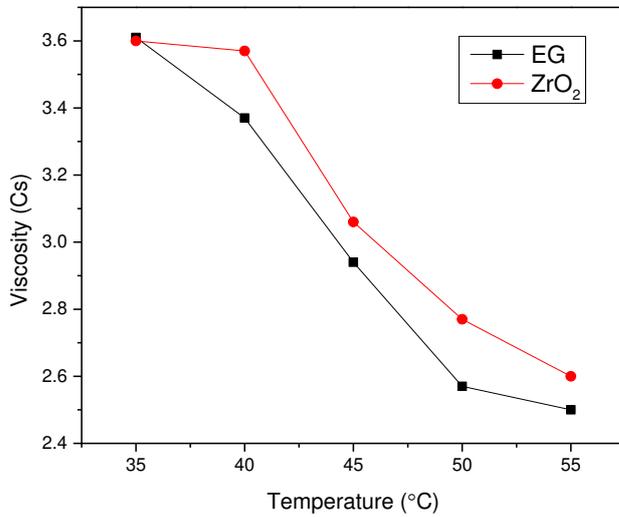
206

207 **Fig. 7** Enhancement of thermal conductivity (ZrO_2/EG nanofluid) at various volume
208 concentration.

209

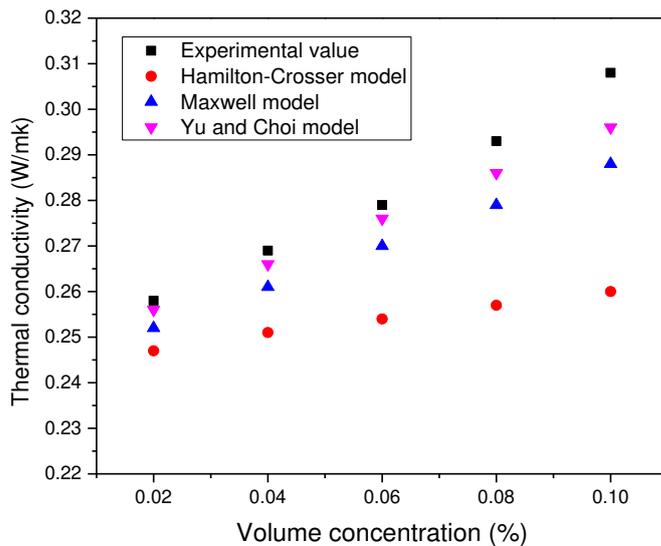
210 Thermal conductivity has been enhanced because of Brownian mobility and collisions between
211 nanoparticles in base fluid (Hojjat et al. 2009). The thermal efficiency of the energy system is
212 due to the large nanoparticles surface area per unit volume that allows more transfer of heat
213 between solid particles and base fluids (Yin et al. 2018). Figure 8 illustrates the experimental

214 viscosity of ZrO_2/EG nanofluid as well as base fluid. It has been revealed that when the
 215 temperature rises, the viscosity of nanofluid reduces.



216
 217 **Fig. 8** Viscosity of ZrO_2/EG nanofluid at different temperature

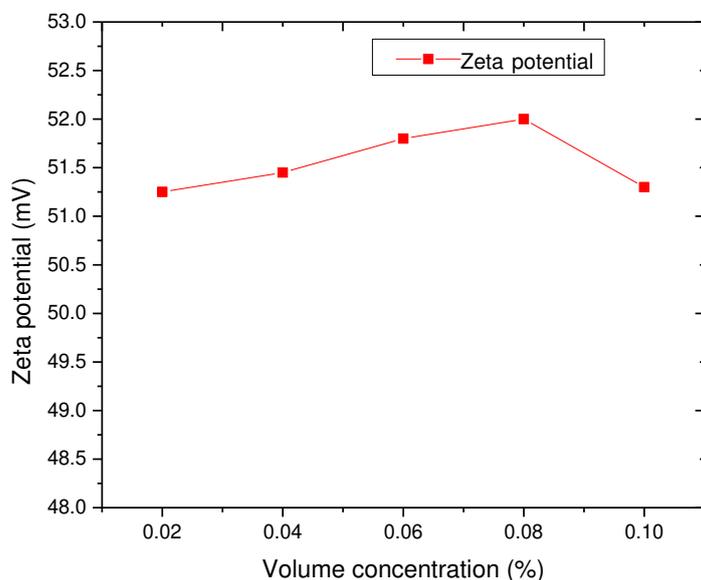
218
 219 The measuring ZrO_2/EG nanofluid thermal conductivity values compared to the values
 220 predicted in the previous models. Figure 9 compare these experimental values with predicted
 221 values using conventional models at different volume concentrations ranging between 0.02 and
 222 0.1%.



223
 224 **Fig. 9** Experimental thermal conductivity of ZrO_2/EG nanofluid compared to theoretical model
 225 at various volume concentration.

226

227 For all volume concentrations, the experimental results of the nanofluid revealed higher thermal
228 conductivities than the models developed by Hamilton- Crosser, Maxwell, and Yu and Choi.
229 The thermal conductivity increases with increasing volume concentration, according to both
230 experimental data and models. The anticipated models had not taken into consideration the
231 impact of particle size and interfacial layer formed at the interface of the particle and fluid.
232 The zeta potential method determines the difference in potential between the bulk fluid and the
233 stationary layer of fluid in contact with nanoparticles. To estimate formulation stability, zeta
234 potential measurement was taken into consideration. Figure 10 shows that zeta potential of
235 ZrO_2/EG nanofluid at various volume concentration.



236

237 **Fig. 10** Zeta potential of ZrO_2/EG nanofluid at various volume concentration.

238

239 After a week, the nanofluid was found to be stable, with zeta potential values larger than 50mv.

240

241 **Conclusions**

242

243 In this work, A KD2 Pro thermal property analyser was used to estimate the thermal
244 conductivity of ZrO_2/EG nanofluid with five different volume concentration (0.02%, 0.04%,
245 0.06%, 0.08%, and 0.1%). Nanofluid was prepared by a two-step method in ethylene glycol
246 (EG) using ultra sonication. Enhancement of thermal conductivity was obtained by 26.2%
247 compared with base fluid ethylene glycol at 0.1vol. %. The impact of concentration and

248 temperature of nanoparticles on improvements in thermal conductivity was deemed. Its shows
249 that the enhancement in thermal conductivity of nanofluid is influenced by volume
250 concentration and temperature. For all volume concentrations, the experimental results of the
251 nanofluid revealed higher thermal conductivities than the predicted models' value. A significant
252 increase in thermal conductivity has been seen in nanofluids. Zeta potential method use to
253 formulate stability of nanofluid and found to be stable, with zeta potential values larger than
254 50mv. As a result, ZrO₂ nanoparticles are likely to play a substantial role in heat transfer, and
255 this aspect of nanofluid was further investigated. This reveals that nanofluids are the future
256 generation's most promising heat transfer fluids.

257 **Ethics declarations**

258 Ethical approval and consent to participate

259 Not applicable.

260 Consent to publish

261 Not applicable.

262 Availability of data and materials

263 Not applicable.

264 Competing Interests

265 The authors declare no competing interests.

266 Funding

267 Not applicable.

268

269 Authors Contributions

270 Rohinee M. Barai: investigation, methodology, writing, review and editing; Devesh Kumar:
271 conceptualization, supervision and formal analysis; Atul V.Wankhade: conceptualization,
272 supervision and formal analysis; Aamir R.Sayed: review and editing; Anup A. Junankar:
273 writing, review and editing.

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