

Protein Partitioning In A Droplet-Based Aqueous-Two Phase System Microfluidic Device

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1 **Protein partitioning in a droplet-based aqueous-two phase**
2 **system microfluidic device**

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30 *Keywords: microfluidics, droplets, Aqueous two-phases systems, bioseparation*

31

32 **Abstract**

33 Aqueous-Two Phase Systems (ATPS) is an important tool for the separation of biological entities as proteins,
34 membranes, enzymes, among others. On the other hand, microfluidics is an emerging technology that studies
35 and manipulates liquids either one single phase or dispersed fluids such as droplets at the micro or smaller
36 scales. Applications of microfluidics in different areas such as molecular biology, biochemical analysis and
37 bioprocess have increased in the last years. In this work, we proposed a droplet-based microfluidic approach to
38 generate ATPS systems and to observe how two model proteins, native ribonuclease A (RNase A) and its
39 PEGylated form (PEG-RNase A), behave and partition on these systems. Using polyethylenglycol (PEG) and
40 potassium phosphate salts as the phase-forming chemicals, we were able to form ATPS systems inside the
41 microfluidic device as commonly performed in conventional ATPS macrosystems. Even more, formation of
42 ATPS systems in which one of the fluids was present as a droplet was also achieved. As expected, model
43 proteins exhibited the same behavior as they do in a macrosystem, that is, they displaced to a particular phase
44 according to their affinity for them. When native RNase A was placed in the salt-rich phase, it remained there,
45 and migrated from the PEG-rich phase to the former. On its part, PEGylated RNase A remained in the PEG-
46 rich phase or migrated from salt-rich phase to the PEG-rich phase. These results open the possibility for a
47 prospect of micro bioprocess to separate interest biomolecules.

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68 1. Introduction

69 Aqueous-two phase system (ATPS) is a downstream processing technique used to fractionate proteins, and
70 other small biomolecules, based on their affinity to one of the two phases. Systems are formed usually of a
71 polymer, such as polyethylene glycol (PEG) or dextran, and a salt, but polymer-polymer, or even alcohol-salt
72 systems, have also been explored (Asenjo & Andrews, 2011; Hatti-Kaul, 2001). Beyond the traditional use of
73 ATPS, its implementation in microfluidic devices is a quite new and fertile field where important contributions
74 have been made. Lu et al. [3] experimentally studied the stability of the parallel laminar flow regime of ATPS
75 in microchannels (Lu et al., 2011). To do this, they used branched microchannels, and they were able to generate
76 a map to identify different regimes (i.e., bi-laminate flow or droplets). Furthermore, Meagher et al. [4]
77 demonstrated protein separation in ATPS via diffusion between streamlines, where PEG-rich and salt-rich
78 phases were used. They used FITC to track proteins moving towards the PEG-rich phase. On another
79 experiment they demonstrated the partitioning of bovine serum albumin and β -galactosidase between the two
80 streams (Meagher et al., 2008).

81 Droplet based microfluidics is a subcategory of microfluidics dedicated to the generation of discrete volumes
82 of one fluid dispersed in another fluid, both fluids being immiscible. Droplets can be used as microreactors for
83 biochemical analysis or synthesis (Song et al., 2006; Taly et al., 2007). Recently, efforts have been made to
84 generate droplets using the typical salt-polymer systems usually selected for ATPS formation in microfluidic
85 devices (Hardt & Hahn, 2012). The idea is forming two phases, but one of them in a droplet-like shape, and the
86 other remaining intact outside the boundary of the droplet (similarly to traditional systems). Theoretically, this
87 would allow the encapsulation or separation of cells or other biomolecules. For instance, Moon et al. [8]
88 presented a technique that generated droplets using ATPS. Their method consisted of a flow-focusing device
89 with a precisely controlled pulsating inlet pressure. For this work they used dextran and PEG as the disperse
90 and continuous phase, respectively. The use of on-off cycles, combined with the fixed flow rate cross-flow of
91 the PEG phase, made it possible to generate droplets in the jetting regimen (Moon et al., 2015). Also, Zhou et
92 al. (Zhou et al., 2017) presented an approach to produce uniform ATPS droplets facilitated by oil-droplet
93 choppers. This method consists of the generation of high interfacial tension oil-in-water droplets and low
94 interfacial tension water-in-water droplets, in which the interface of the ATPS is distorted by oil droplets and
95 decays into water-in-water droplets. They demonstrated high droplet uniformity with a wide range of droplet
96 sizes, and a maximum frequency of generation of about 2.1 kHz [9]. More recently, Mohammad et al. [10]
97 presented, for the first time, the passive generation of salt based ATPS droplets. They tested polymer/polymer,
98 and polymer/salts systems (i.e. PEG/dextran and PEG/Magnesium salts, respectively). In this work, they were
99 able to encapsulate umbilical vein endothelial cells (HUVECs) in PEG/salt microdroplet systems, which is of
100 high utility in biotechnological applications as cell sorting and drug discovery. To the best of our knowledge
101 no work has encompassed the use of microfluidic droplet based ATPS made by polymers and salts for protein
102 partitioning (Mastiani et al., 2019).

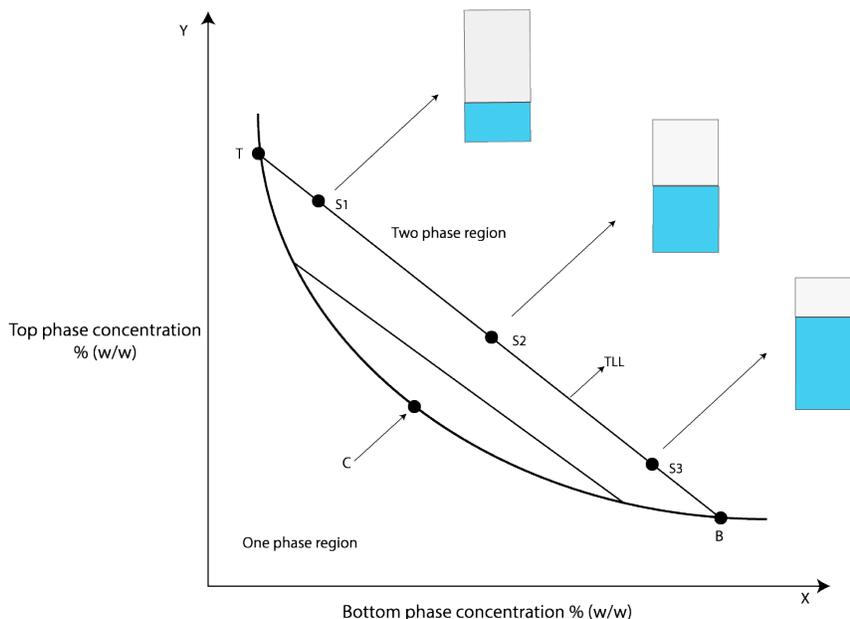
103 Here, we propose an ATPS droplet-based microfluidic device as a first approach to visualize the protein
104 partitioning behavior. The idea behind this is to emulate the traditional PEG-salt ATPS by a droplet-shape phase
105 and a flowing phase outside the droplet at a microscale level. Native ribonuclease A (RNase A) and its
106 PEGylated form were used as protein models as their partition behavior in traditional ATPS systems has been
107 well studied [8, 9]. While the former has affinity for the salt-rich phase, the latter has affinity for the PEG rich
108 phase. So, it was hypothesized that both proteins would behave in the same manner inside the ATPS
109 microdroplet generator i.e., remaining at or partitioning towards the phase for which they have more affinity.

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111 2. Theory

112 An aqueous two-phases system (ATPS) forms when the components (polymers-water-salt) exceed the solubility
113 limits and generate new phases. A graphic to represent the solubility is the binodal curve (Fig. 1). Above the
114 curve, we found the biphasic systems, and under the curve the monobasic systems. The total concentration of
115 each component of the system is given by the values of x and y coordinates, being the bottom phase in the x

116 axis, and the top phase in the y axis. All the systems that share the same tie line length (TLL) have the same
 117 physicochemical properties, and as well the same concentration of each component. A TLL (Eq. 1)
 118 is constructed by cutting the binodal curve in two points, which represent the composition of each phase, each
 119 TLL is at a specific distance from the critic point, just above this point the volume of both phases is theoretically
 120 equal. The systems that share the same TLL have different volumes of phase (Fig. 1). This occurs because there
 121 is a different solvent (water) migration between both phases. In this way, we can manage the relation between
 122 volume of both phase by choosing the global concentration of PEG and phosphate (Asenjo & Andrews, 2011).



123
 124 **Fig. 1** Binodal diagram in which we find the binodal curve that represents the limits in which the two-phases are formed. S1, S2, and S3
 125 represents different points with a different global concentration, and different volume ratio of each one, but that share the same TLL,
 126 which means an equal concentration of top (T) and bottom phase (B). C is the critic point

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$$TLL = \sqrt{(\Delta|PEG|)^2 + (\Delta|Salts|)^2} \quad 1)$$

Droplet generation is caused by fluid instabilities. In passive methods the droplet formation is generated by the introduction of one fluid (disperse) in another fluid (continuous), both immiscible with each other. The three most common modes of droplet formation are squeezing, dripping, and jetting. In the squeezing method, the channel geometry plays a major role, while in the other modes, droplets are formed due to capillary instabilities when interfacial forces seek to minimize their area according to the thermodynamic principle of minimum interfacial energy. Viscosity and inertial forces try to deform the liquid/liquid interface, while the surface tension is the force that resist that deformation. The capillary number (Ca) (Eq. 2) represent the relation between these forces, in which μ is the viscosity, U is the velocity of the fluid, and σ is the Surface tension. A $Ca < 10^{-2}$ results in the squeezing regimen, while a $Ca > 10^{-2}$ results in the dripping regime (Zhu & Wang, 2017).

$$Ca = \frac{\mu U}{\sigma} \quad 2)$$

3. Materials and methods

3.1 Microfluidic chip fabrication

Microfluidic chips were fabricated of PDMS by soft lithography as described elsewhere (Mata-Gómez et al., 2016). The microchannel mask was designed using Autodesk AutoCAD 2020 student version (2019 Autodesk, Mill Valley, CAD, USA) available online. The microfluidic chip is based on a flow-focusing geometry consisting of two inlets (where both phases are introduced) and one outlet. Figure (2) shows a schematic representation of the microfluidic device. Liquids intercept at the cross-junction, where droplets are formed. Master molds were fabricated by photolithography. Epoxy negative photoresist polymer SU-8 2100 was coated on a clean glass surface (50 x 50 mm) using a spin coater WS-650 HZB-23NPP/UD3 (Laurell Technologies Corporation, North Wales, PA, USA). The spinning parameters were determined based on the recommendation of the polymer supplier to obtain a final thickness of 100 μm . Afterwards, the polymer was placed on a hot plate at 95 $^{\circ}\text{C}$ for 25 min, and then left for about 5 minutes at room temperature until it cooled down. The photomask was placed over the photoresist and exposed to UV light for 25 seconds using a DYMAX lamp 2000-ECE (INFO), and subsequently heated at 95 $^{\circ}\text{C}$ for 10 min. The mold was developed for 10 minutes using the developer solution and dried with compressed air. Finally, the master mold was heated at 150 $^{\circ}\text{C}$ for 10 min. The replica was fabricated by pouring a 10:1 previously degassed mixture of silicon elastomer and curing agent (Sigma Aldrich, 761036) over the master mold, and cured at 120 $^{\circ}\text{C}$ during 10 min. The inlets of the micro channels were made by using a 2-mm diameter core puncher. Finally, sealing of the device was performed by bonding the PDMS devices to a glass slide (1x3") using an air plasma cleaner (Harrick Plasma, PDC-001, Ithaca, NY, USA), leaving both, replica and glass slide to be exposed to bright pink plasma for 3 minutes.

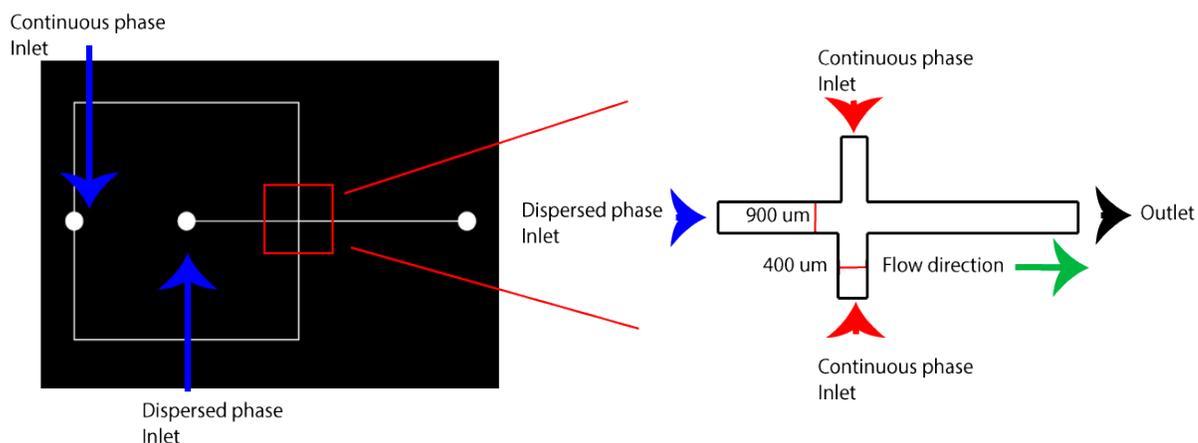


Fig. 2 Representation of microfluidic chip, which is based on a flow focusing device. A continuous phase inlet and a disperse inlet are observed. The cross-shape design allows liquids to meet at the intersection of both continuous and disperse channels, in which droplet formation can occur

177 **3.2 Protein preparation.**

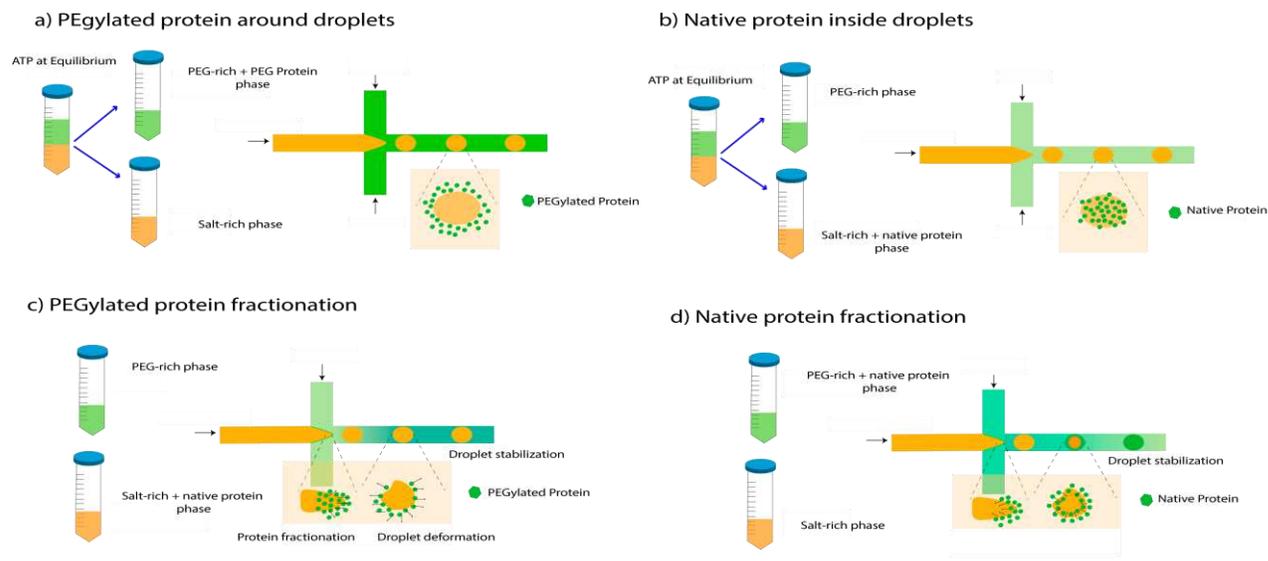
178 Ribonuclease A (RNase A) from bovine pancreas (cat. no. R500, Sigma-Aldrich, San Luis, Missouri, USA)
179 was PEGylated and the mono-PEGylated conjugate was recovered according to chromatographic
180 methodologies previously developed by our group (Mayolo-Deloisa et al., 2012). Native and mono-PEG RNase
181 A were labeled with FITC (cat. no. 46950, Sigma-Aldrich, San Luis, Missouri, USA). Briefly, 684 μ L of FITC
182 solution (10 mg/mL) prepared in DMSO, were added to 1200 μ L (10 mg/mL) of native or mono-PEG RNase
183 A, which were previously dissolved in 100 mM carbonate buffer at pH 9. The reaction was carried out at room
184 temperature for 1h at constant agitation. Vials with the reaction mixture were covered with aluminum foil to
185 avoid FITC photobleaching. Afterwards, the reaction mixture was adjusted to 2.5 mL, and passed through a
186 0.22-micron syringe filter. Finally, the sample was loaded into a PD10 column to remove unbound FITC.
187 Microfiltered distilled water was used as eluting solvent. The protein solutions eluted from the PD10 columns
188 were stored at -20 °C for the following studies.

189

190 **3.3 Preparation of PEG/Salt ATPS and experimental setup.**

191 PEG-potassium phosphate ATPS were constructed to study the droplet formation phenomenon and its potential
192 in protein fractionation inside the microdevice. A stock solution (50% w/w) of PEG of nominal molecular
193 weight of 8000 g/mol (cat no. 1546605, Sigma-Aldrich, San Luis, Missouri, USA), and dipotassium hydrogen
194 orthophosphate/potassium di-hydrogen orthophosphate (K_2HPO_4 and KH_2PO_4) (18:7, 40% w/w, pH 7)
195 solutions were prepared. ATPS were constructed based on studies conducted before (González-Valdez, Cueto,
196 et al., 2011). Systems with 25% w/w of TLL, 13.0% w/w of PEG, 10.4% w/w of phosphates, 10% w/w of
197 protein sample solution (10 mg/mL), and the rest of water, were constructed. These systems were chosen based
198 on the partition coefficient of both native and mono-PEG RNase A as previously reported by other studies in
199 our group (González-Valdez, Rito-Palomares, et al., 2011).

200 Four experimental scenarios were performed to evaluate whether native and PEGylated RNase A remained in
201 one phase or were displaced to another phase according to their affinity. In our first experiment, PEG +
202 PEGylated RNase A was chosen as the continuous phase and the phosphate salt solution with no protein was
203 selected as the disperse phase (Fig. 3a). Before loading the device, 10 g systems, constructed as previously
204 mentioned, were prepared in 15 mL tubes and left to rest until the system equilibrated—i.e., when the phases
205 have formed and an interface between them can be seen. Once the phases were formed, they were individually
206 recovered and introduced into the device as presented in Fig. 3a. For the second experimental scenario, PEG
207 and phosphate salt phases were chosen again as continuous and disperse phases, respectively, and native RNase
208 A was added to the salt phase (Fig 3b). Preparation of systems and loading of phases into the device was
209 performed in the same way as for the first scenario. Details of the experimental set-up and how proteins, native
210 or PEGylated, were loaded into the microfluidic device, are described in Fig. 3a, and Fig 3b.



211

212 **Fig. 3** Illustration of the four different scenarios, and representation of each phase and how they meet at the junction of the channels of
 213 the microfluidic devices. a) First experiment in which PEG acts as the continuous phase and phosphate salts as the disperse phase.
 214 PEGylated RNase A is introduced within the PEG phase and it is expected to remain there as the salt rich-droplet moves. Both phases
 215 were introduced to the microfluidic flow-focusing devices to see droplet formation. b) Illustration of the second experiment. Salt + Native
 216 protein are the disperse phase, while PEG is in the continuous phase. Droplet formation with protein encapsulation is expected to occur.
 217 Both phases were introduced to the microfluidic flow-focusing devices to see droplet formation. c) Illustration of the third experiment.
 218 PEGylated protein is initially in the salt phase to observe its movement towards the PEG phase. When droplet formation occurs, protein
 219 fractionation at the interface and deformation of the droplet is expected, with an eventual droplet stabilization. d) Illustration of the fourth
 220 experiment. Native protein is initially in the PEG phase to observe its movement to the salt phase. It is expected that native protein causes
 221 droplet deformation, but at the same time protein encapsulation

222

223 To visualize if the protein (native or PEGylated) shifted from one phase to another, the protein was introduced
 224 in the phase for which it has less affinity. So, contrary to the first experiment, in this third scenario, the
 225 PEGylated protein was placed in the salt-rich phase to observe protein migration from that phase towards the
 226 PEG-rich phase. To properly do this, the ATPS was not previously prepared in a tube as in the two previous
 227 experiments. Instead, quantities of both PEG and phosphate salt solution were weighted to reach a TLL of 25%
 228 w/w. Ten-gram systems, containing 2.6 g of each phase-forming chemical (PEG and Salt), 3.8 g of water, and
 229 1 g of protein solution, were prepared. The PEG and salt solution was then placed in two different tubes. The
 230 PEGylated protein sample was placed inside the salt phase together with 1.4 g of water, while 2.4 g of water
 231 were added to the PEG phase. Thus, the salt + PEGylated protein was solubilized in the disperse phase, while
 232 the PEG was present in the continuous phase (Fig. 3c). In the same way, for the fourth experimental setup,
 233 native protein was placed on the PEG-rich phase to observe its displacement towards the salt-rich phase (Fig.
 234 3d). To do this, we followed the same procedure as in the previous experiment, but in this case, the native
 235 protein was placed in the PEG-rich phase to see if it migrated towards the salt-rich phase. For all experiments,
 236 flow rate was varied between 7 and 0.07 $\mu\text{L}/\text{min}$, to determine the velocity for droplet formation, using a syringe
 237 pump from Chemyx Inc (Model: Fusion 200). As the first scenario consist of an ATPS previously formed and
 238 with their properties previously reported, we decided to realized simulations in COMSOL Multiphysics 5.3a
 239 using a methodology previously described by us (Hernández-Cid et al., 2020). To do this we take the same
 240 geometry a shown in Fig. (3) and we set the fluid properties according to our ATPS, in which the viscosity was
 241 set to 8.9 mPa s (González-Tello et al., 1994) and the interfacial tension to 0.012 mN/m at 293 K with a pH of
 242 7 (de Oliveira et al., 2012; Kim & Rha, 2000).

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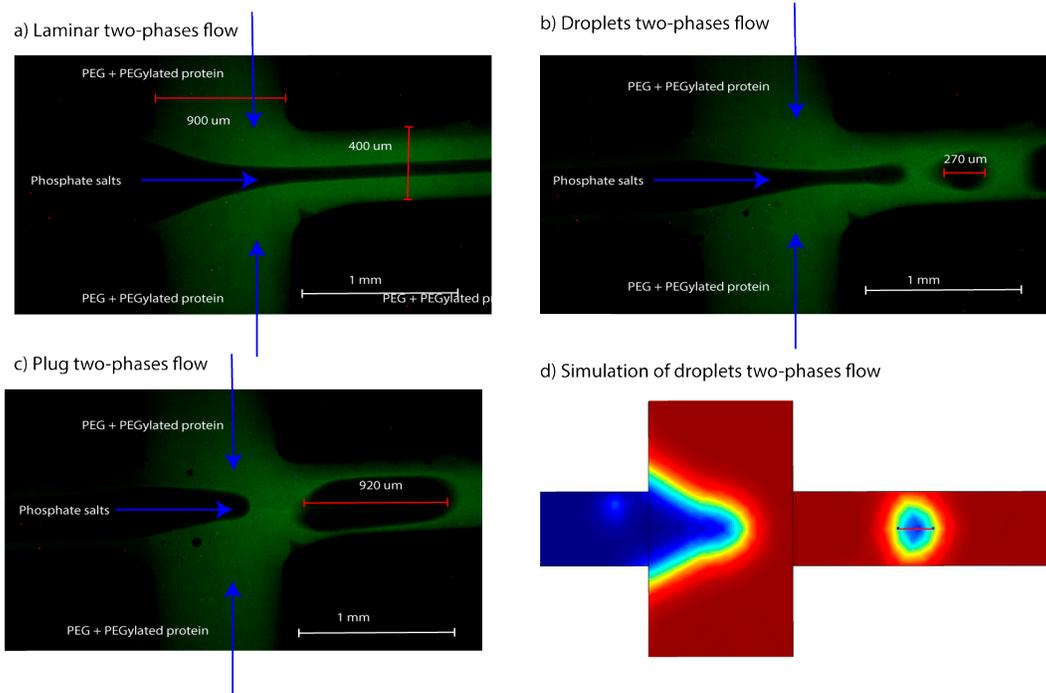
244 **4. Results and discussion**

245 **4.1 Droplet formation in PEG/Salt ATPS**

246 Fig. 4 shows the droplet formation of PEG/Salt ATPS for the first experiment, where three different scenarios
247 can be observed. First, the PEG phase with the PEGylated protein enters the continuous channel (transversal
248 channel), while the salt phase enters the disperse phase (main channel). In this case, laminar two-phase flow
249 with defined streamlines of both phases is observed (Fig. 4a), with the salt phase in the middle streamline (dark
250 streamline due to the absence of fluorescence), and the green-fluorescent streamline being the PEG phase with
251 the solubilized PEGylated protein. The system was formed by controlling inertial forces; this is, by changing
252 the velocity of the fluids. The velocity of each phase was increased approximately to a flow rate of 7 $\mu\text{l}/\text{min}$,
253 and values above this showed similar trends in the formation of streamlines. As expected, the PEGylated RNase
254 A remained in the PEG phase as it happens in conventional ATPS systems.

255 In the second scenario, droplets were formed because of the balance between inertial forces, viscosity (μ) and
256 velocity (U), and surface tension (σ), that is, the capillary number (Eq. 2) In this part, we reduced the flow rate
257 value from 7 $\mu\text{l}/\text{min}$ to ~ 0.7 $\mu\text{l}/\text{min}$. When the system was set to 0.7 $\mu\text{l}/\text{min}$, droplets started to form near the
258 junction (Fig. 4b). As time passed, plug flow, observed from the elongated droplets, started to appear replacing
259 the droplet formation (Fig. 4c). We attributed this to the change of the relation between inertial and surface
260 forces, in which inertial forces decreased as the velocity decreased, giving the opportunity to generate a droplet
261 by the effect of the surface tension. Besides, the effect that the continuous phase pressure exerts on the dispersed
262 phase had an impact, as the former decreased. Overall, it is seen that most of the fluorescence remains on the
263 PEG stream, which indicates the affinity of the PEGylated protein for the PEG rich phase, as in conventional
264 ATPS.

265 The approximate value of droplet length obtained with the COMSOL simulations was of 220 μm (Fig. 4d),
266 which is comparable to that obtained experimentally, which was 270 μm . This little difference can be attributed
267 to the values of viscosity of the PEG phase, as well as to the value of surface tension that the protein could have
268 changed as observed elsewhere (KITABATAKE & DOI, 1988). Further studies must be done to analyze the
269 effect of the protein on these two liquid properties; however, our simulation provided a good approximation to
270 the experimental observation.



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Fig. 4 Micrographs showing how FITC-PEGylated ribonuclease A remains in the PEG-rich phase. (a) Two-phases streamlines, where green zones represent PEG + PEGylated protein phase, while dark zones represent salts phase, (b) droplet formation of salt phase disperse in the continuous PEG phase, (c) plug flow formation of the salt phase, (d) Simulation of ATPS droplets formation

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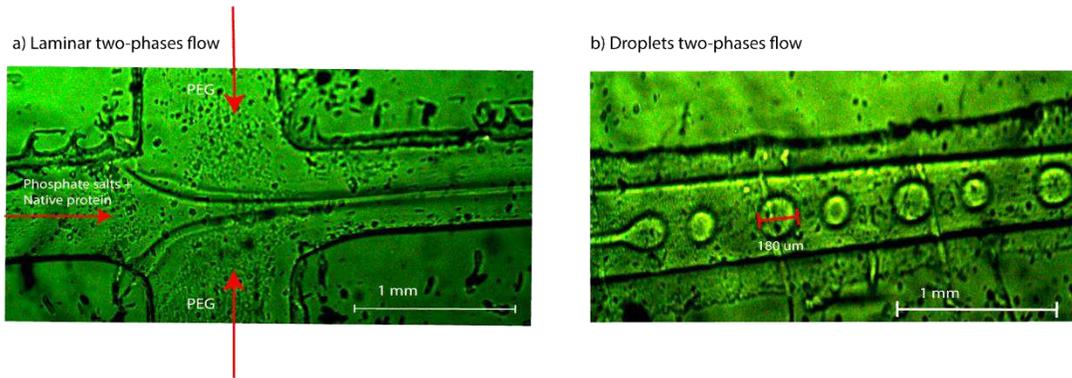
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In the second experiment, the salt-rich phase containing native protein was used as the disperse phase (main channel), while PEG-rich phase was used as continuous phase (cross channel). Droplet formation did not occur at the junction of the continuous and disperse channel, instead, two phases flow was formed first (Fig. 5a), and the droplet formation occurred upstream in the main channel (Fig 5b). The fact that droplets did not form is a result of the increasing viscous forces (i.e., the presence of proteins might increase viscosity as some studies have concluded (Gonçalves et al., 2016)). The increase of viscosity had an impact on the capillary number (Eq. 2), which increases, overcoming surface forces, corresponding to the dripping regime ($Ca > 0.1$). Streamlines of the salt phase that come from the disperse channel and stretch upstream in the continuous channel are observed. To overcome this, velocity control can be an option to balance the inertial and viscous forces. In fact, droplet formation did occur when the velocity was slowed down until it reached a flow rate value of $0.07 \mu\text{l}/\text{min}$. Under this operation condition, monodisperse droplets with a higher frequency were observed to form downstream of the cross section, which is known as the jetting regimen. This regime is generally characterized by an increment of viscous forces over surface forces ($Ca > 10^{-2}$ corresponding to a dripping regime) but in this case as some authors have reported jetting regime can occurs when there is a high contrast of viscosity ratio or flow ratio of both continuous and disperse phase [11, 22]. The approximate value of droplet length obtained was of $180 \mu\text{m}$ in this experiment. It is also important to observe that the fluorescence of the FITC linked to protein was photobleached, this could be attributed to the phosphate salts, as it has been found that high concentrations of them influence absorption, quenching FITC fluorescence (Sharma Biomed Sci & Res, n.d.; Struganova et al., 2002).

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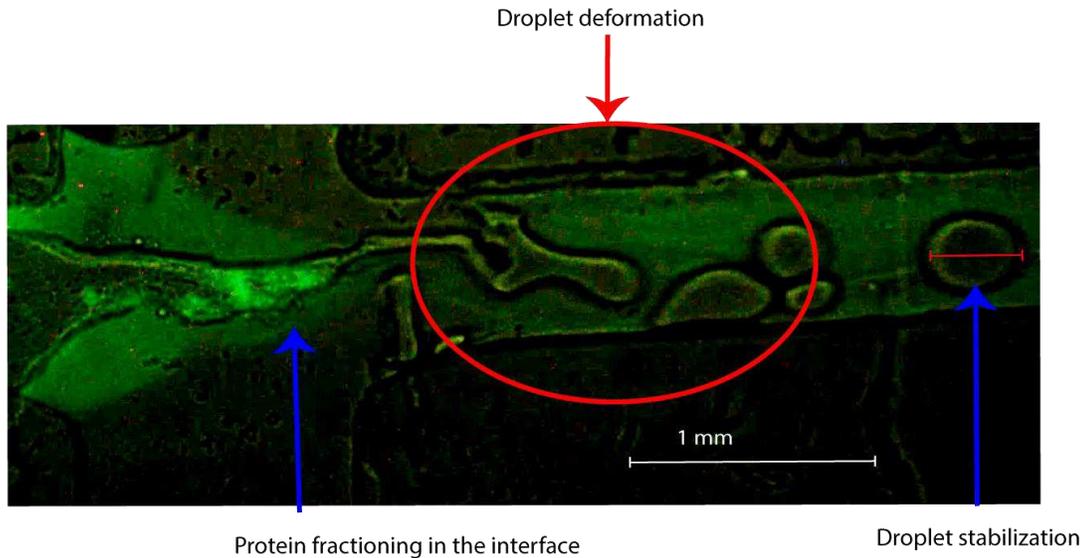
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299 **Fig. 5** Images showing how FITC-native ribonuclease A remains in the salt-rich phase. (a) Droplet formation of salt + protein phase
 300 downstream in the channel after the streamline get disrupted and (b) streamlines formation of the two-phase PEG and Salt + Protein

301

302 **4.2 Protein partition between phases**

303 The third experiment tested how PEGylated protein molecules displace outside the salt phase into the PEG
 304 phase. In this scenario (Fig. 6), when droplet formation was achieved, three main stages were identified: 1)
 305 protein partition at the interface between both liquids before droplet formation, 2) droplet formation, in which
 306 droplets are deformed, apparently due to protein migration from the salt-rich phase to the rich-PEG phase, and
 307 3) an apparent droplet stabilization. Droplet length value obtained here was of approximately 370 μm.
 308 Presumably, due to the displacement of proteins from one phase to another, the formation of microdroplets was
 309 affected, which is observed in the monodispersivity.



310

311 **Fig. 6** PEGylated ribonuclease A partitioning from the salt phase to the PEG-rich phase and droplet formation. It is clearly seen that
 312 protein is displacing form the salt phase to the PEG phase when droplet formation occurs. Later, the droplet suffers a deformation due to
 313 protein displacement, and is finally stabilized

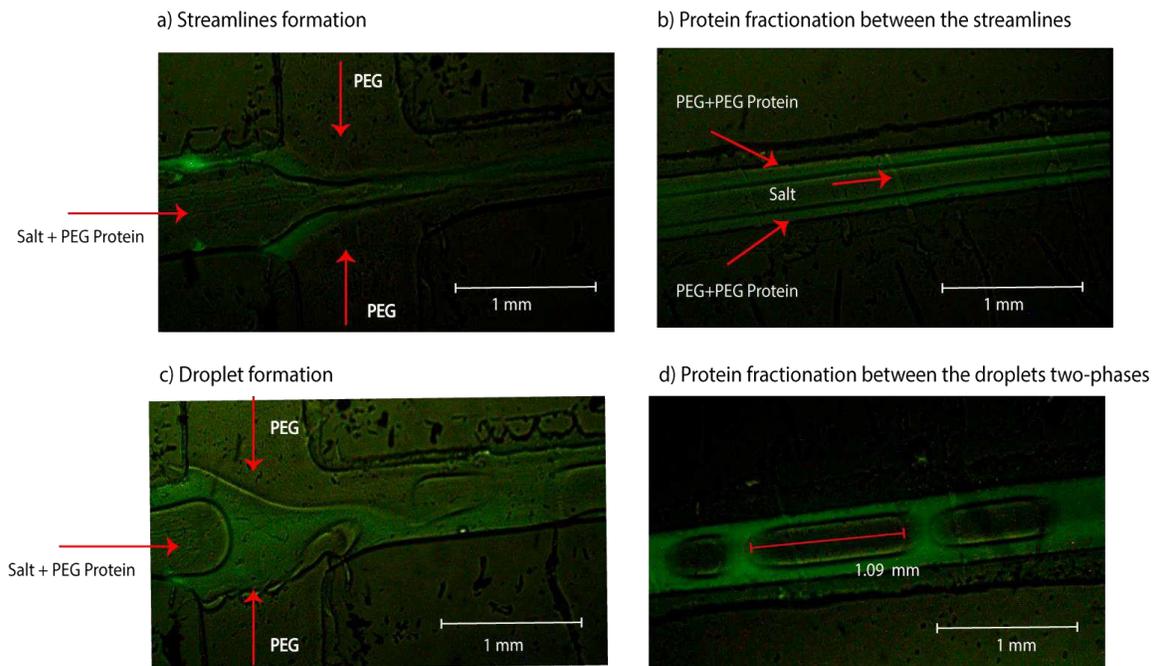
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315 When introducing PEGylated RNase A in the salt-rich phase to study its partition behavior towards the PEG-
316 phase (Fig. 7a), a two-phase flow streamline was achieved. In these streamlines, the outer phases correspond to
317 the PEG-phase, while the non-fluorescent stream in the center represents the salt-rich phase. This stream-like
318 pattern occurs when inertial forces are higher as compared to surface forces, which in turn is traduced in a high
319 velocity ($Ca > 1$); here, it occurred at a flowrate of 7 μ l/min. In this scenario, it was seen how protein started
320 to migrate from one phase to the other starting at the interface, *i.e.* the contact region between both phases. This
321 can be observed either in the intersection of the channel (Fig. 7a) or downstream (Fig. 7b). As both phases move
322 downstream, a major fluorescence in the PEG phase is clearly seen, which corresponds to the outer streamlines,
323 while the streamline in the middle, the salt phase, has lost part of the visible fluorescence that it presented at
324 the beginning, indicating that protein moved to the higher affinity phase as hypothesized.

325 On the other hand, lowering the flow velocity favored the formation of droplets. Likewise, the partition of the
326 PEGylated protein from the salt rich-phase to the PEG phase was observed at the interface (Fig. 7c). However,
327 as the droplet forms, at the cross-section area, it can be observed how most fluoresce remains outside the
328 droplets (Fig. 7d). Before this occurs, droplets suffer deformation, which presumable could be attributed to the
329 protein movement from the salt-rich phase to the PEG-rich phase, trespassing and deforming the interface that
330 eventually stabilizes generating droplets of uniform shape, in which most of the fluorescent protein molecules
331 have made their way outside the droplet as suggested by the near absence of fluorescence.

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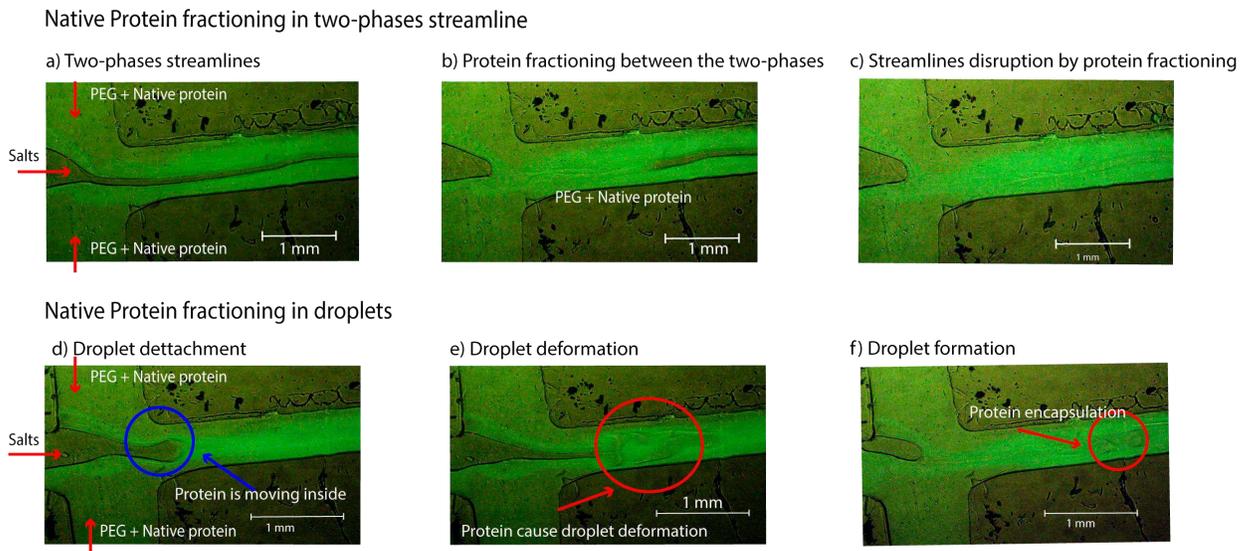
335 **Fig. 7** (a) Partition of FITC-PEGylated ribonuclease A inside the ATPS droplet microfluidic system. Images show partition of protein
336 from salt rich phase to PEG-rich phase either when two phases are formed (a and b) or when droplets were formed (c and d). Flow goes
337 from left to right. In this scenario, PEGylated protein was introduced in the sal-rich phase

338

339 In the fourth experiment, native FITC-labeled RNase A was introduced into the device by the inlet carrying the
340 PEG-rich phase, that is, the continuous phase. A two-phase streamline was produced again as shown in Fig.

341 (8). It is observed how proteins disrupted the salt streamline due to the protein partition from PEG rich-phase
 342 to the salt-rich phase. This happened because inertial forces overcame surface tension ($Ca > 1$). In this
 343 experiment, three stages were identified. 1) The salt streamline forms (Fig. 8a), followed by 2) a displacement
 344 of protein from the PEG phase to the salt phase (Fig. 8b), which caused a discontinuity of the salt phase, and
 345 finally 3) a total disruption of the phase, in which protein has already disrupted the salt-rich phase (Fig. 8c).
 346 Unlike the other experiments, in this experiment we can highlight that the streamlines were formed followed
 347 by their disruption, this can be attribute to the move of the protein from PEG phase (less affinity) to the salt
 348 phase (more affinity). We were able to observe a kind of curvature in the streamline (Fig. 8a), which we
 349 attributed to the effect of protein displacement from one phase to the other. Experiments for droplet formation
 350 were also carried out when studying migration of native protein towards the salt-rich phase. To produce
 351 droplets, the flow rate was lowered 10 times, approximately $0.7 \mu\text{l}/\text{min}$. In this scenario, it was found that three
 352 different stages occurred as shown in Fig. (8). In the same way as the previously analyzed scenarios, droplet
 353 formation started to occur at the interface. 1) A dispersion of the salt phase in the PEG phase by an apparently
 354 droplet detachment is observed. 2) Here, it was found that the protein enters to the droplet since the moment of
 355 detachment (Fig. 8d), which in the second stage resulted in an incomplete droplet formation and salt phase
 356 deformation (Fig. 8e). And finally, 3) a reshape of the salt droplets with fluorescent protein encapsulation was
 357 observed. Although, this is not always the case, since usually the salt phase mix with the other phase (Fig. 8f).
 358 This can be attributed to the higher protein concentration in the medium, as well as to the change in the surface
 359 tension of the salt phase because the presence of protein inside that phase. In fact, when exceeding the capacity
 360 of conventional ATPS systems interphase is disrupted given rise to a single-phase system. Further studies and
 361 approaches need to be explored to achieve droplet stabilization and protein encapsulation. This can be done by
 362 modifying surface tension using chemicals or other forces as electrical force (Zhu & Wang, 2017). Overall,
 363 we see how native protein tends to move from the PEG phase towards the salt phase, in which droplets suffer a
 364 complete disruption because protein displacement in most of the cases. These results suggest a further
 365 implementation of this technology for the fractionation of protein depending on their phase affinity.

366



367

368 **Fig. 8** Images visualizing partition behavior of native FITC-ribonuclease A inside the device. First, a) a two-phases streamline was
 369 generated, later b) native protein started to move from PEG phase to the salt streamlines, which cause a c) disruption of the salt phase,
 370 and finally a complete disruption of the salt phase streamline due to the movement of native protein to the salt phase. Illustration of the
 371 process of droplet formation, and protein movement when studying native RNase A partition. d) In the first stage we see how protein is
 372 entering into the droplet, later e) that protein movement cause a protein deformation which can lead to an eventually f) droplet
 373 stabilization, and therefore protein encapsulation

374

375

376 **5. Conclusions**

377 Protein partition and separation in microfluidic devices has the potential to become a powerful tool to carry out
378 downstream microbioprocess. In our work, we tested how model proteins, native and PEGylated RNase A,
379 fractionate in a microfluidic system using droplet-based aqueous two-phases systems (ATPS). So far, we have
380 found that even when there is a moving fluid, in which one of the two phases have discontinuities such as
381 droplets, model proteins partition to their preferred phase, as they do in conventional ATPS systems. With this
382 approach, we have visualized several phenomena. 1) Streamlines and droplet formations of ATPS with both
383 native and PEGylated proteins. 2) Protein displacement from one phase to the other phase in both streamlines
384 and droplet systems. 3) Protein disruption of streamlines and droplet. So far, we have been able to demonstrate
385 that proteins behave in the same manner as they do in conventional ATPS systems regardless of whether
386 droplets form or not. These results open new opportunities for future developments and quantitative
387 characterization of these phenomena (diffusion and convection), or to calculate protein yield in each phase for
388 protein recuperation.

389 Overall, this first approach can be a part of a total process on a chip. For example, the disperse phase can be the
390 products of a reaction, in which the undesired products can be separated to the other phase according to their
391 affinity, or even droplets acting as microreactors that separate undesired residues at the same time. Today, there
392 are few reports, which work using PEG and salt systems inside a microfluidic device, and even less attempts to
393 implement this for the separation of proteins. For instance, this first approach allowed the visualization of how
394 model proteins behave in the device. Nonetheless, this field needs more attention before implementing this
395 technology in the design of microfluidic platforms dedicated to performing microbioprocesses in an efficient
396 manner.

397

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401

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406

407 **Conflict of interest**

408 The authors have no conflicts of interest to declare that are relevant to the content of this article.

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411 **Availability of data and material (data transparency)**

412 Not applicable

413

414 **Code availability (software application or custom code)**
415 Not applicable
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